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1. Product Safety

Chapter Overview

This chapter contains product safety information for the RC-85 Rubber Track Loaders. Read this chapter and understand all safety messages and information messages before attempting to service the machine.

Safety Messages

Safety messages are provided in this document and on the machine. If these hazard warnings are not heeded, bodily injury or death could occur to you or other persons.

Hazards are identified by the Safety Alert Symbols **!DANGER! … . !WARNING!….!CAUTION!**.

The meaning of these safety alerts is as follows: **Attention! Become Alert! Your Safety is Involved.**

The message that appears under a Safety Alert Symbol explains the hazard and can be either written or pictorially presented.

! DANGER !

This symbol is used to alert service personnel of an imminently hazardous situation that will result in serious injury or death.

! WARNING !

This symbol is used to alert service personnel of a potentially hazardous situation that could result in serious injury or death.

! CAUTION !

This symbol is used to alert service personnel of an unsafe practice that could result in injury.

Information Messages

Information messages are provided in this document and on the machine. These messages are identified by the labels **NOTICE….Note**.

NOTICE

This label is used to alert service personnel to the possibility of damaging the equipment.

Note: This label is used to provide important additional information, comments, explanations or amplification of the accompanying subject matter.

The person servicing the Rubber Track Loader may be unfamiliar with many of the systems on the machine. This makes it important to use caution when performing service work. Knowledge of the system and/or components is important before the removal or disassembly of any component.

It is not possible to anticipate every circumstance that might involve a potential hazard. The safety messages in this document and on the product are, therefore, not all inclusive. If you use a tool, procedure, work method or operating technique that is not specifically recommended by the manufacturer, you must satisfy yourself that it is safe for you and for others. You should also ensure that the product will not be damaged or be made unsafe by the operation, lubrication, maintenance or repair procedures that you choose.

Basic Precautions

! WARNING !

Improper operation, lubrication, maintenance or repair of this product can be dangerous and could result in injury or death.

Do not operate or perform any lubrication, maintenance or repair on this product until you have read and understood the operation, lubrication, maintenance and repair information.

Following is a list of basic precautions that should always be observed.

Safety Signs

Read and understand all "Safety" signs on the product before operating, lubricating or repairing this product. Replace any damaged, illegible or missing safety plates, signs or decals.

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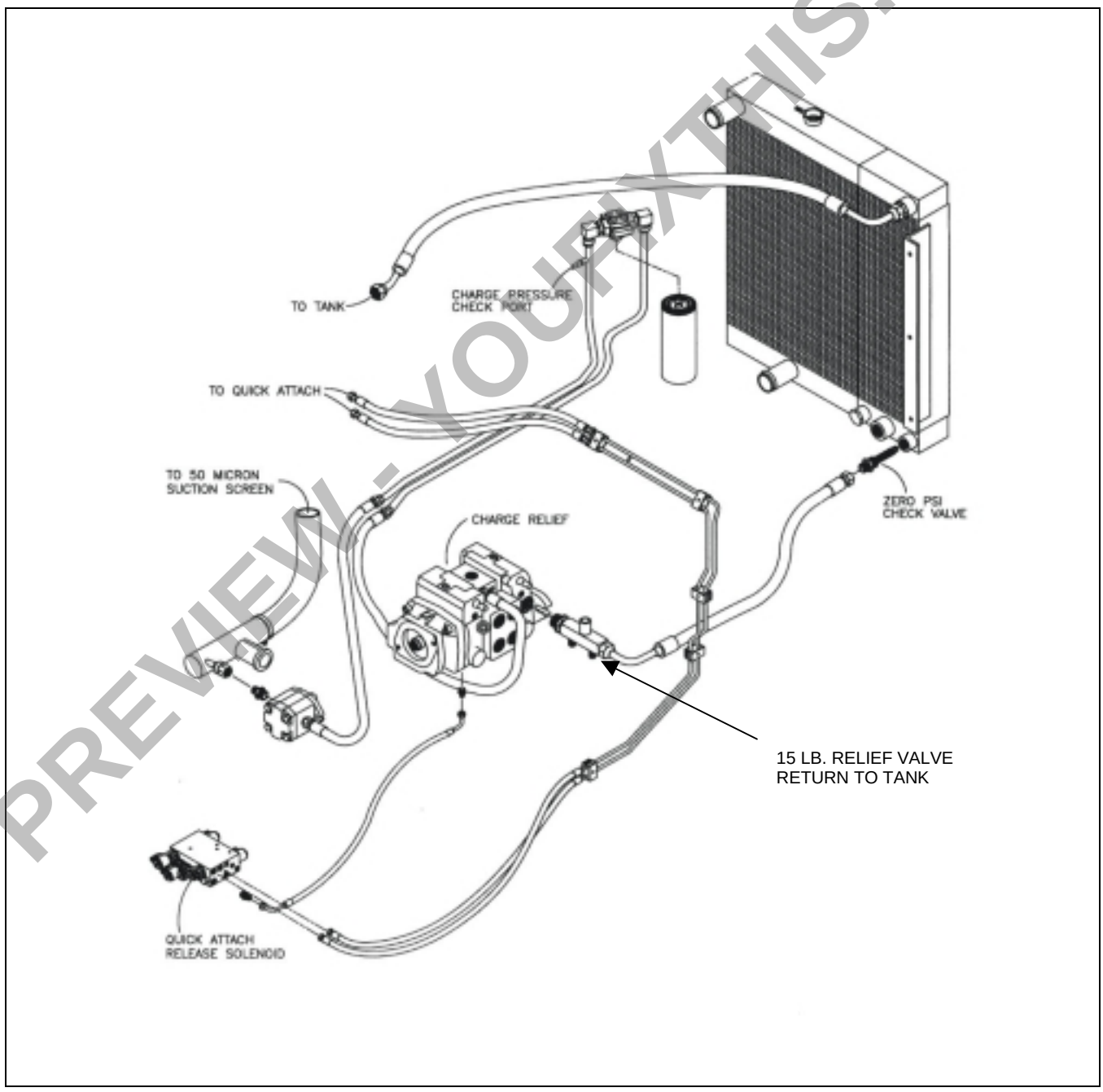
3. System Diagrams

Chapter Overview

This chapter contains diagrams for the following RC-85 systems: hydraulic charge system, auxiliary circuit system, drive loop system, loader valve, solenoid block, and electrical attachment outlet

Hydraulic Charge System

Figure 3-1 RC-85 Hydraulic Charge System



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4. Machine Controls and Instrumentation

Chapter Overview

This chapter contains an overview of the machine controls and instrumentation. It includes an illustration of the following controls and instrumentation components and a description of their functions.

- Machine controls
- Dash panel
- Gauge/warning light panel

Machine Controls

There are three primary machine controls: loader & drive control (1&2) and throttle (3).

Loader Control

The loader control (1) allows the operator to raise, lower and pivot the attachment using a single, pilot-operated joystick.

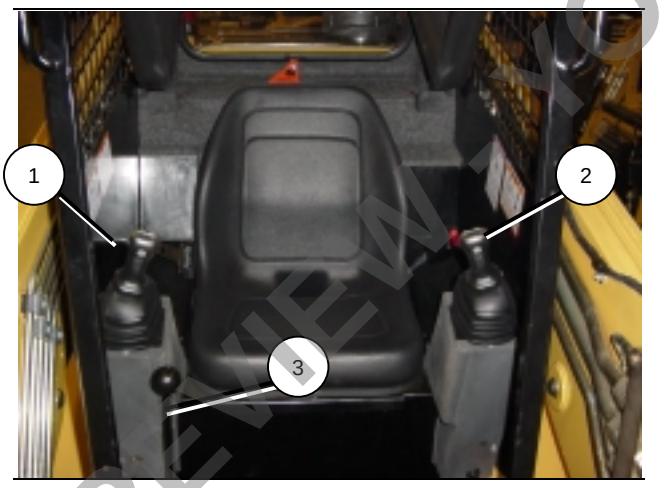


Figure 4-1

Drive Control

The drive control (2) allows the operator to change directions and speed using a simple, pilot-operated joystick.

Throttle

The throttle (3) controls engine rpm.

Dash Panel

The dash panel (Figures 4-2 & 4-3) is positioned for easy visibility in the “heads up” position inside the operator’s enclosure. The dash panel includes the following components.

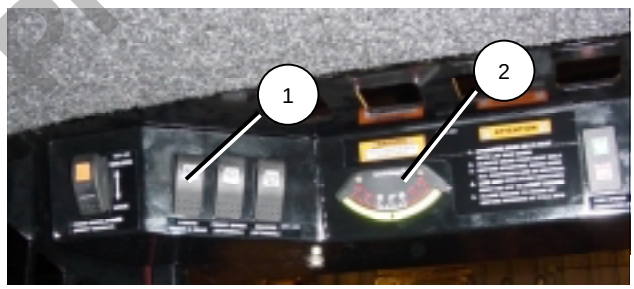
(1) Switch panel

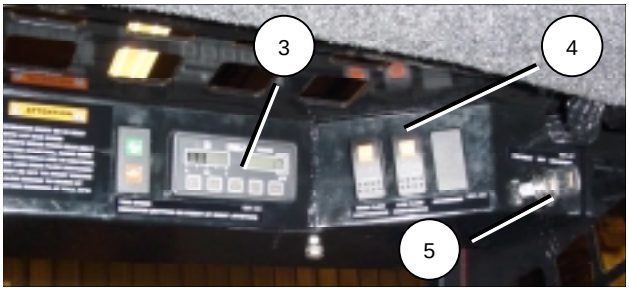
(2) Slope indicator

(3) Gauge/warning light panel

(4) Switch panel

(5) Ignition / key





Figures 4-2 & 4-3

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5. Dash & Lap Bar Disassembly and Assembly

Chapter Overview

This chapter provides disassembly and assembly procedures for the operator enclosure assembly.

Personal Safety

! WARNING !

Improper operation, lubrication, maintenance or repair of this product can be dangerous and could result in injury or death.

Do not operate or perform any lubrication, maintenance or repair on this product until you have read and understood the operation, lubrication, maintenance and repair information.

Before starting any disassembly or assembly procedures, refer to *Chapter 2. Product Safety – Basic Precautions* for personal safety information.

Machine Preparation

! WARNING !

Accidental machine starting can cause injury or death to personnel working on the machine.

To avoid accidental machine starting, disconnect the battery cables from the battery and tape the battery clamps and remove the key.

Place a "Do Not Operate" tag prominently on the machine to inform personnel that the machine is being worked on.

Before starting any disassembly or assembly procedures, refer to *Chapter 2. Product Safety – Repair* for machine preparation information.

Preliminary Checkout

If troubleshooting is required prior to disassembly or assembly, refer to *Chapter 13. Troubleshooting*.

Operator Enclosure Disassembly and Assembly Procedures

Disassembly and assembly procedures are provided for the following operator enclosure components.

- Light Bar
- Ignition Switch
- Console Gauge/Warning Panel
- Lap Bar Gas Assist Spring

Note: Procedures are provided for only those operator enclosure components listed above. However, information for removal and installation of other operator enclosure components can be obtained from the Rubber Track Loader Parts List manual.

Light Bar Removal and Installation

The tools required for light bar console removal and installation are listed in Table 5-1. Use manufacturer-recommended tools whenever possible.

Table 5-1

Required Tools
Combination Wrench

Light Bar Removal



Figure 5-1

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11. Maintenance

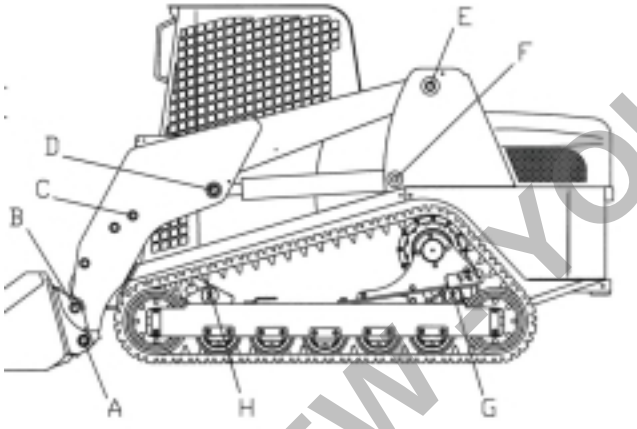
Chapter Overview

This chapter contains maintenance requirements and procedures for the following Rubber Track Loader components.

- Grease fittings
- Engine oil
- Hydraulic fluid and filter
- Fuel separator and filter
- Track tension
- Air cleaner

Grease Fitting Locations

Grease all Fittings daily



A-QUICK-ATTACH HINGE POINT
B-QUICK-ATTACH CYLINDER PIVOT
C-QUICK-ATTACH CYLINDER PIVOT
D-LIFT CYLINDER PIVOT
E-LIFT ARM HINGE POINT
F-LIFT CYLINDER PIVOT
G-REAR AXLE PIVOT
H-FRONT AXLE PIVOT

GREASE DAILY

Maintenance Schedule

The general maintenance schedule for the Rubber Track Loader is listed below.

Item	Frequency	Lubricant	Capacity
Hydraulic Fluid	500 hrs	**ASV Posi-Lube Hydraulic Oil**, or Rykon MV	20 gal/75.7 l
Hydraulic Filters	250 hrs		
Engine Oil	250 hrs	**Posi-Lube HD Diesel Engine Oil**, or other	8.5 qt / 8 l
Engine Filter	250 hrs		
Fuel Filter	500 hrs		
Primary Air Filter	Check daily, clean and reuse as needed up to 5 times; change at least once per year		
Secondary Air Filter	Every 3 cleanings of primary filter		
Grease Fittings	8 hrs	**Posi-Lube Lithium Grease**	
Track Tension	Break in, and then as needed		
Coolant	Test for coolant additive at 250 hrs. Change at 1000 hrs or two years		

NOTICE

When replacing engine coolant, use **Posi-Lube Long Life 50/50 Antifreeze/Coolant**, Caterpillar Extended Life Coolant or equivalent antifreeze with the proper SCA (Supplemental Cooling Additive)

Engine Oil

The normal oil change interval is every 250 service hours or six months, whichever comes first. Engines that are operated under severe conditions may need the oil changed every 100 service hours or every 3 months, whichever comes first. Severe operating conditions include: high temperatures, continuous high loads and dusty conditions.

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Troubleshooting

This section identifies selected problems and suggests probable causes.

Problem 1

Machine will not crank over.

Probable cause

1. Continuous high flow switch activated.
2. Continuous low flow switch activated.
3. Power quick-attach in the unlocked position.
4. Weak or dead battery.
5. Faulty continuous hyd. flow switch
6. Battery cables loose or corroded.
7. Ignition fuse blown.
8. Main starter fuse blown.
9. Starter relay malfunctioning.
10. Bad ignition switch.
11. Bad starter.
12. Poor wire connections at key, relay, or starter.

Problem 2

Machine cranks but will not start.

Probable cause

1. Injection pump fuse blown.
2. Main power fuse B blown.
3. Main power relay B not activating.
4. Poor wire connection at injection pump or fuse.
5. Glow plugs not heating. (Will see black smoke.)
   a) Main glow plug fuse blown.
   b) Glow plug relay not activating.
   c) Poor wire connections at ignition switch, relay, or glow plug strip.
   d) Failed glow plugs.
   e) Bad ignition switch.

Problem 3

Machine starts but hydraulics will not operate.

Probable cause

1. Lap bar must be in down position, operator must be seated in seat, and front door (if installed) must be closed.
2. Safety fuse blown.
3. Faulty operator presence switch.
   a) Test continuity through seat, lap bar, and door switch. Adjust or replace as necessary. Lap bar and door switch are magnetic switches and should be adjusted to approximately 1/16 inch away from steel pickup bracket.
4. Poor ground (check ground wires on bottom left rear side of hydraulic reservoir).
5. Safety relay is not activating.
6. Faulty safety solenoid or safety solenoid spool.
7. Poor wire connections on fuse, relay, or safety solenoid.
8. Low charge pressure.

Problem 4

Lift arms operate but tracks will not move.

Probable cause

1. Leak in feed line to pilot control.
2. Bad wire connection to DA Control Solenoid.
3. Pilot control malfunctioning.
4. Low charge pressure.

Problem 5

Tracks operate but lift arms will not operate.

Probable cause

1. Continuous hyd. flow switch activated, sending oil over relief.
2. Check to see if auxiliary flow works. (If auxiliary flow works, skip to number 5).
3. Main auxiliary relief malfunction.
4. Auxiliary pump bad.
5. Leak in feed line to loader control pilot.
6. Loader control pilot malfunctioning.
7. Loader valve malfunctioning.

Problem 6

Low or high auxiliary flow does not work. Lift arms do work.

Probable cause

1. Auxiliary hydraulic fuse blown.
2. Faulty ground wire.
3. Auxiliary hydraulic switch failure.
4. Poor wire connections at fuse, auxiliary hyd. switch, or pin connector P17.
5. Auxiliary hydraulic pilot generation spool stuck.
6. Bad or not fully connected Quick-Coupler.
7. Quick coupler block pressure release button stock in the down position.

Problem 7

No power to numerous auxiliary functions or accessories in ON or RUN position.

Probable cause

1. Main power relay A or B fuse blown.
2. Main relay A or B faulty.
3. Ignition switch malfunction.
4. Poor wire connections at ignition switch, fuse, or relay.

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Machine Specifications

General Dimensions	RC-85	RC-100
Height to top of ROPS:	80 in. / 2023 mm	
Ground clearance:	14 in. / 356 mm	
Max. lift height, at hinge pin:	125 in. / 3175 mm	
Length of undercarriage:	90 in. / 2293 mm	
Machine length, w/out bucket:	117.5 in. / 2985 mm	
Machine length, with bucket:	148 in. / 3760 mm	
Machine width:	69 in. / 1753 mm	

Track Specifications	
Track width:	18 in. / 457 mm
Length of track on ground:	72.5 in. / 1842 mm

Machine Weight		
Weight without bucket (shipping):	8,800 lb / 3992 kg	9,200 lb / 4173 kg
Weight with bucket (operating):	9,710 lb / 4405 kg	10,150 lb / 4604 kg
Ground pressure:	3.3 psi / 22.7 kPa	3.5 psi / 24 kPa
Ground contact area:	2,610 $in.^2$ / 1.68 m^2	

Specifications are subject to change without notice.

SAE J818 standards define operating capacities of rubber-tired skid steers (50% tipping load) and tracked loaders (35% tipping load). There are no standards defining the operating capacity of machines equipped with a suspended undercarriage or machines with rubber tracks.

Engine	RC-85	RC-100
Model:	Perkins 1104C-44	Perkins 1104C-44T
Type:	4-cylinder diesel	
Displacement:	268 $in.^3$/4.4 liter	
Gross HP @ 2300 rpm:	86 hp / 64 kW	99.5 hp / 74 kW
Torque (peak):	222 ft-lb / 302 Nm	304 ft-lb / 412 Nm

Operating Specifications		
Operating capacities:		
35% tip load:	2,380 lb / 1080 kg	2,660 lb / 1207 kg
50% tip load:	3,400 lb / 1542 kg	3,800 lb / 1724 kg
Travel speed (low/high) max.:	6 mph / 9.7 kmh	5/10 mph / 8/16 kmh

Auxiliary Hydraulic Pump	
Low flow, max.:	20 gpm / 76 lpm
High flow, max.:	38 gpm / 144 lpm
Pressure:	3,300 psi / 22 737 kPa

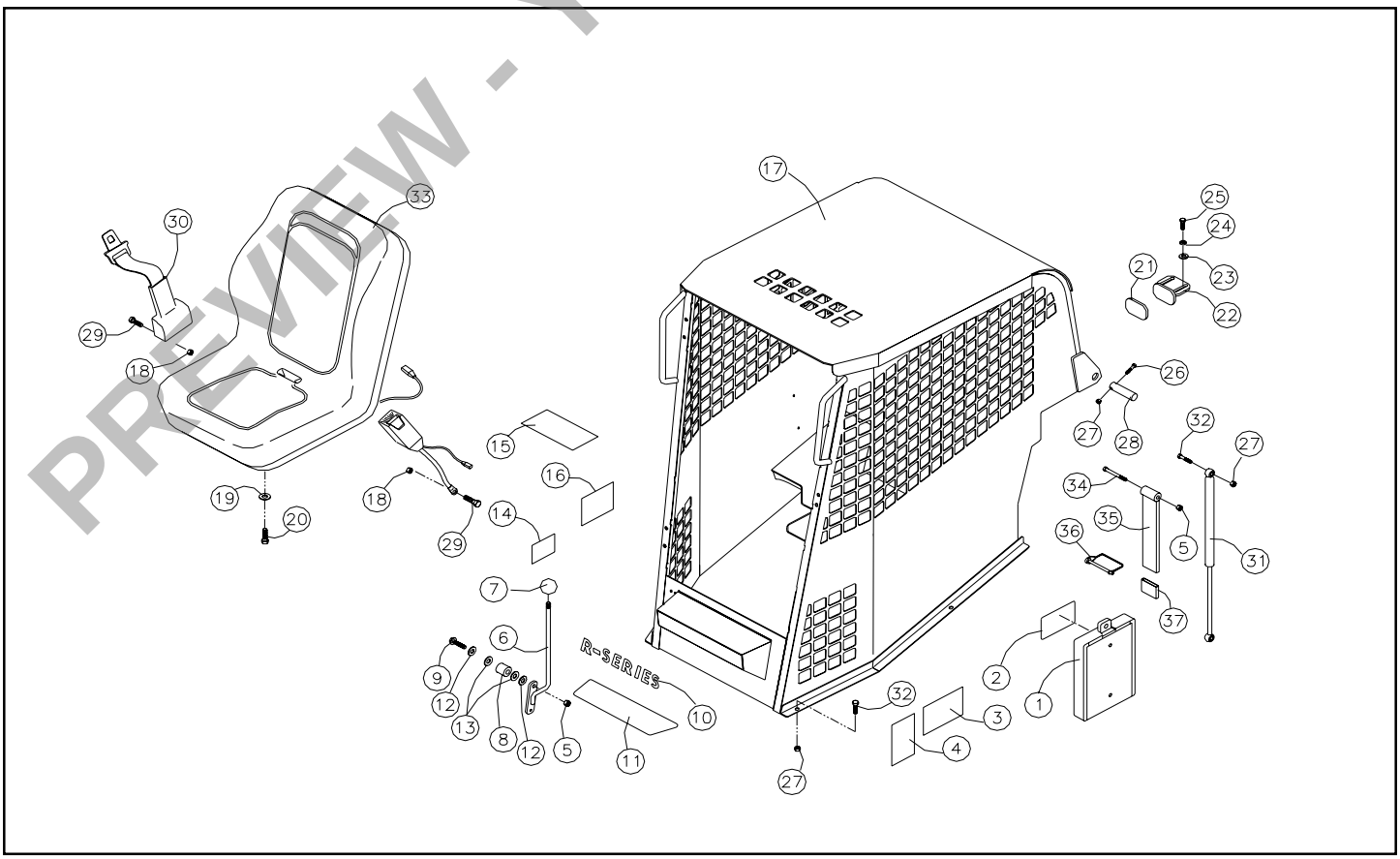
Service Refill Capacities	
Fuel tank:	26 gal / 98 L
Hydraulic tank*:	20 gal / 76 L
Engine coolant*:	3.125 gal / 12 L
Engine oil, including filter*:	8.5 qt / 8 L

** When replacing or replenishing these lubricants/fluids, it is recommended that you specify genuine ASV Posi-Lube™ products from your ASV Dealer.*

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OPERATOR ENCLOSURE (ROPS) ASSEMBLY

REF. NO.	PART NUMBER	QTY	DESCRIPTION
1	0304-318	1	BOX,OWNERS MANUAL
2	0304-320	1	DECAL,OWNER'S MANUAL
3	0304-306	1	DECAL,WARNING,LOAD
4	0310-169	1	FILM-DANGER (LOADER) (REACHING
5	8040-486	1	NUT,HEX,NYLOCK,3/8-16 UNC,ZN
6	0201-549	1	WLMT,LEVER,THROTTLE
7	0302-546	1	KNOB,PLASTIC,1-7/8 DIA,1/2-13
8	0304-501	1	TUBING, SPACER
9	0304-602	1	CAPSCREW,FH,WIZLOC,3/8-16X1.75
10	0304-422	1	DECAL,R-SERIES
11	0304-496	1	PAD,SKID
12	0303-099	2	WASHER,STAR,3/8,INT/EXT TOOTH
13	0303-071	2	WASHER,NYLON,BLACK,1" OD
14	0304-305	1	DECAL,THROTTLE
15	0310-122	1	FILM-WARNING (MOUNT) (DISMOUNT
16	0310-143	1	FILM-WARNING,RIDERS
17	0201-251	1	ROPS,FOPS,RC100
18	0301-637	1	GROMMET (1840)
19	8050-262	4	WASHER,WROUGHT,5/16,STD,ZN
20	8102-130	4	CAPSCREW,HH,5/16-18x.75 GR8
21	0200-321	2	PAD,RUBBER,W/ADHESIVE
22	0200-320	2	WLMT,STOP LAP BAR
23	8050-222	4	WASHER,STAINLESS,1/4",MS
24	8051-212	4	WASHER,SPRING LOCK,1/4,ZN
25	8102-044	4	CAPSCREW,HH,1/4-20UNCx1.25,GD8
26	8102-227	2	CAPSCREW,HH,3/8-16UNCx2.0 GD8
27	8040-486	6	NUT,HEX,NYLOCK,3/8-16 UNC,ZN
28	0201-482	2	PIN,MTG,ROPS
29	8102-224	6	CAPSCREW,HH,3/8-16UNCx2.0 GD8
30	0201-466	1	ASSY,SEAT BELT, 3"
31	0201-275	1	SPRING,GAS
32	8102-224	6	CAPSCREW,HH,3/8-16UNCx1.25,GD8
33	0201-312	1	SEAT,W/O BELTS
34	8102-235	1	CAPSCREW,HH,3/8-16UNCx4.25,GR8,ZN
35	0201-505	1	STOP,CAB
36	0310-467	1	PIN,LYNCH
37	0201-513	1	CAP,VINYL

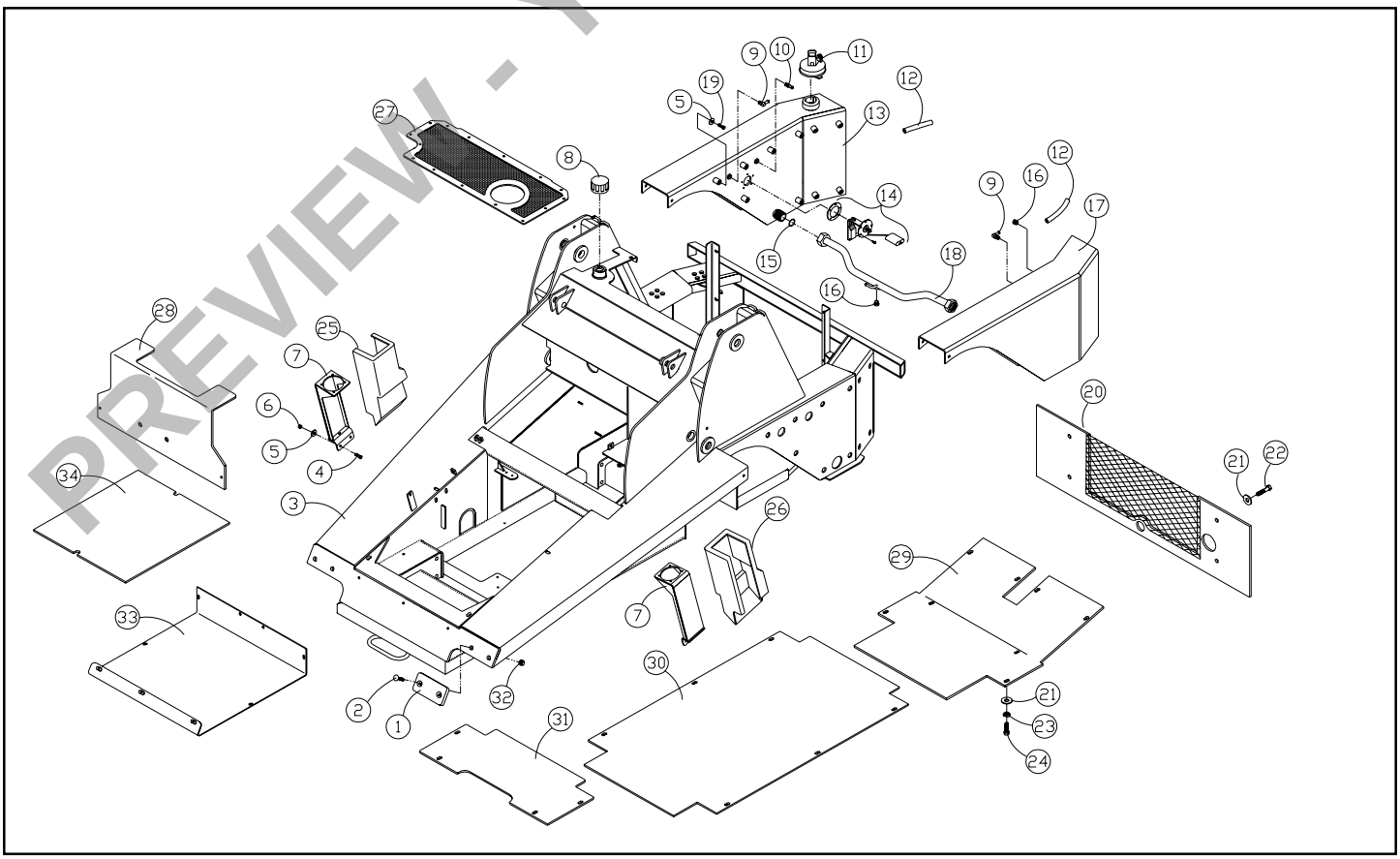


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CHASSIS ASSEMBLY

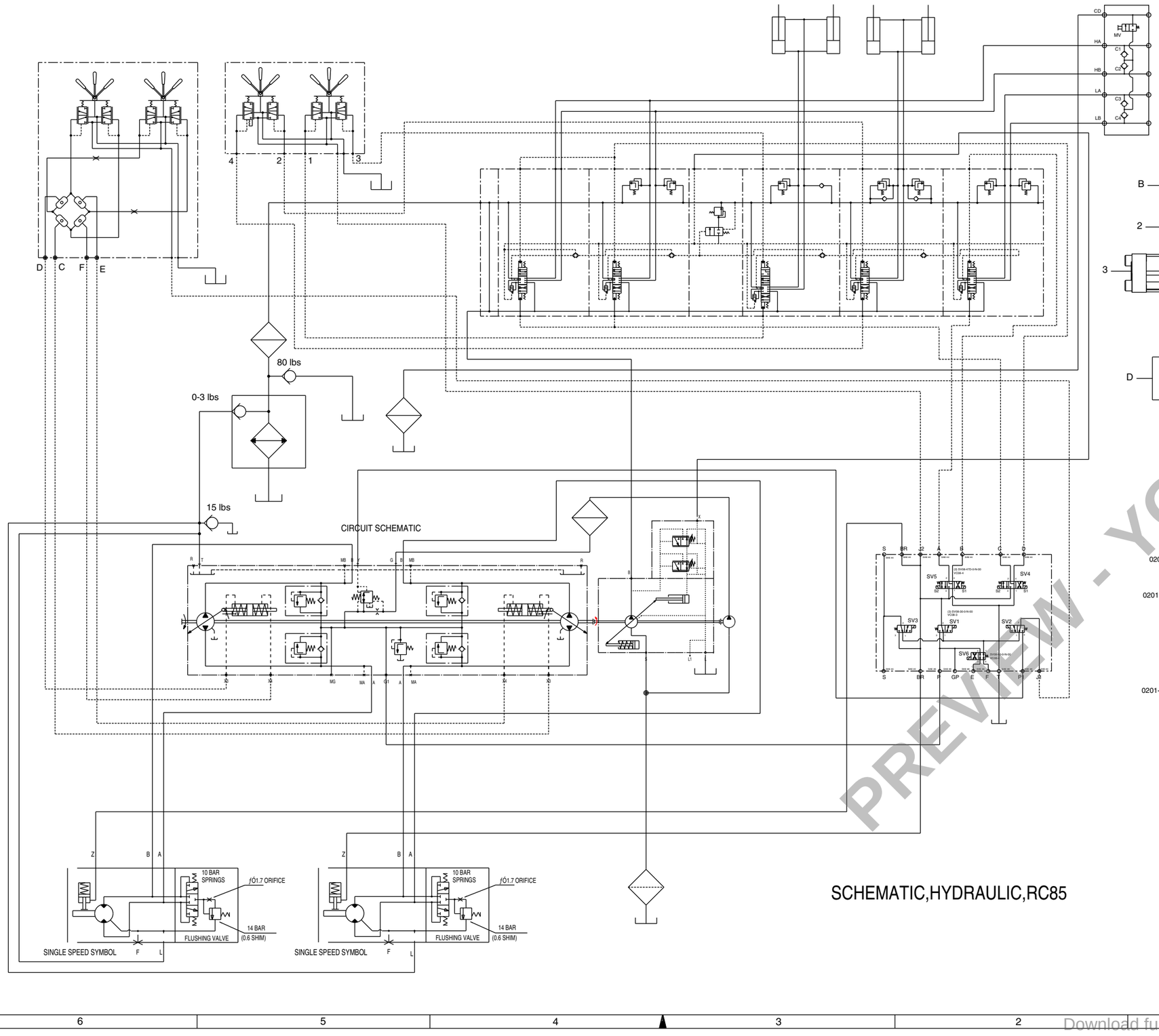
REF. NO.	PART NUMBER	QTY	DESCRIPTION
1	0201-066	2	PLATE,BOLT
2	0201-483	4	BOLT,PLOW,1/2-13x2.00"
3	0201-167	1	WLMT,CHASSIS
4	8102-222	6	CAPSCREW,HH,3/8-16 UNCx1.0,GD8
5	8050-272	26	WASHER,WROUGHT,3/8 x.744,ZN
6	8040-486	6	NUT,HEX,NYLOCK,3/8-16 UNC,ZN
7	0201-163	2	WLMT,MNT,JOYSTICK
8	0304-832	1	CAP,SLOSH PROOF,0 PSI
9	0201-493	2	ADAPTER,4601-08-06-NWO
10	0201-494	1	ADAPTER,4604-06-06-0
11	0310-516	1	CAP,FILLER,HOSE
12	0201-519	2	HOSE,VENT,AIR
13	0201-144	1	WLMT,TANK,FUEL,RH
14	0201-444	1	ASSY,FUEL SENDING UNIT,RC100
15	0201-479	2	O-RING, 24 ORFF
16	0301-396	2	PLUG,O-RING,#6,HH
17	0201-143	1	WLMT,TANK,FUEL,LH
18	0201-478	1	TUBE,CROSSOVER,FUEL
19	8102-224	20	CAPSCREW,HH,3/8-16UNCx1.25,GD8
20	0201-736	1	WLMT,SCREEN,REAR
21	8050-347	20	WASHER,WROUGHT,1/2,STD,ZN
22	8102-407	4	CAPSCREW,HH,1/2-13UNCx2.0,GD8,
23	8051-332	20	WASHER,SPRING LOCK,1/2,ZN
24	8102-402	16	CAPSCREW,HH 1/2-13 UNCx1.0 GD8
25	0201-559	1	COVER,PEDESTAL,RH
26	0201-560	1	COVER,PEDESTAL,LH
27	0201-517	1	WLMT,SCREEN,TOP,REAR
28	0201-703	1	COVER,FLOOR,12GA.
29	0201-706	1	PLATE,SKID,BACK,12GA.
30	0201-708	1	PLATE,SKID,MIDDLE,12GA.
31	0201-707	1	PLATE,SKID,FRONT,12GA.
32	8040-606	4	NUT,HEX,NYLOCK,1/2-13 UNC,ZN
33	0201-705	1	PAN,FLOOR,12GA.
34	0201-523	1	MAT,FLOOR

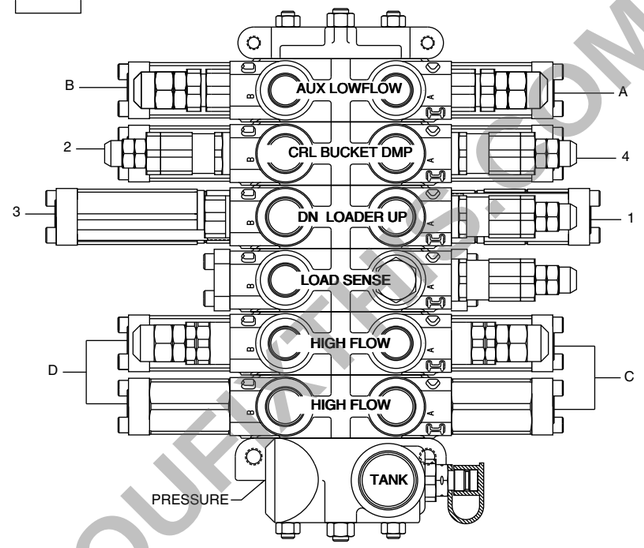


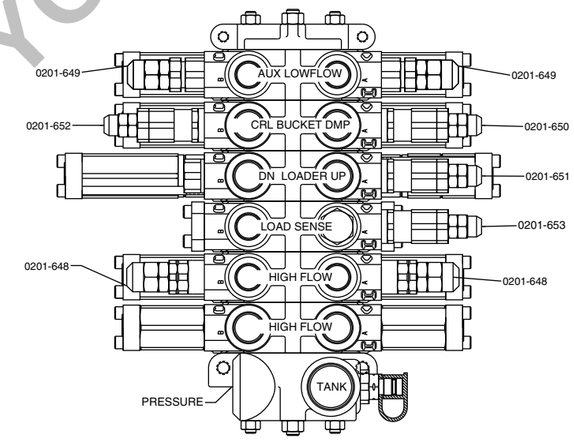
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PART NUMBER	2015-037	1 OF 1
ITEM QTY	PART NO.	NAME
X X	X	X







SCHEMATIC,HYDRAULIC,RC85

REV	DESCRIPTION	DATE	ECN

DRAWN BY	HARCEY
DATE	2-10-04
MATERIAL	
MATERIAL FINISH	

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
DIMENSIONS W/O TOL ARE BASIC

BASIC TOLERANCE
.00 = .03
.000 = .010
ANGLE = +/-0.33

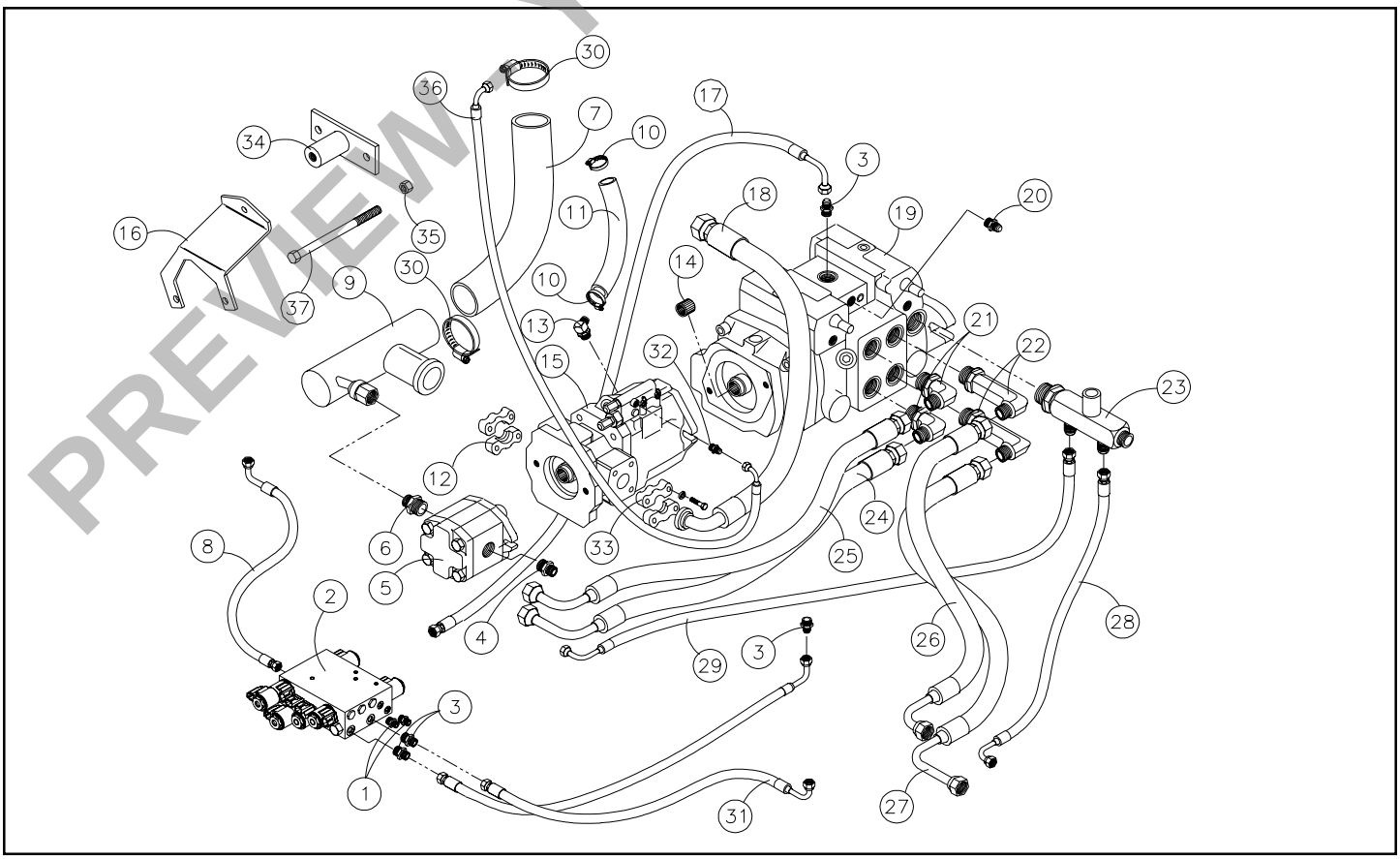
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PART NAME	SCHEMATIC,HYDRAULIC,RC85	
PART NUMBER	2015-037 1 OF 1	SIZE SCALE NTS

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TRANSMISSION & DRIVE ASSEMBLY

REF. NO.	PART NUMBER	QTY	DESCRIPTION
1	0201-311	11	ADAPTER,FS6400-04-04-0
2	0201-136	1	MANIFOLD,PILOT GENERATION
3	0310-329	9	ADAPTER,6MFFOR-6MB
4	0310-318	1	ADAPTER,10MFFOR-10MB
5	0201-256	1	PUMP,GEAR,1.58 CID
6	0310-068	1	ADAPTER,12MB-12MFFOR
7	0201-484	1	HOSE,MEGA-VAC,2.5IDx24.25
8	0201-366	1	HOSE,4G1,48"
9	0201-218	1	MANIFOLD,INTAKE
10	0300-686	2	CLAMP,HOSE,2.0,#32
11	0201-485	1	HOSE,DUROFLEX,1.0IDx19.25
12	0201-337	1	ADAPTER,SFK-32
13	0201-313	1	ADAPTER,4601-16-10NW0
14	0201-139	1	COUPLING,PUMP,C SHAFT
15	0201-254	1	PUMP,AUX,LS
16	0201-240	1	SUPPORT,PUMP,LOWER
17	0201-359	1	HOSE,6G1,38"
18	0201-358	1	HOSE,16G5K,24"
19	0201-737	1	PUMP,TANDEM,TRANS,45CC
20	0310-314	1	ADAPTER,10MFFOR-8MB
21	0310-321	2	ADAPTER,12MFFOR-12MB90
22	0201-316	2	ADAPTER,FS6801-L-12-12-NW0
23	0201-155	1	TEE,W/RELIEF,15 PSI
24	0201-367	1	HOSE,12G6K,70"
25	0201-381	1	HOSE,12G6K,68"
26	0201-372	1	HOSE,12G6K,57"
27	0201-370	1	HOSE,12G6K,60"
28	0201-371	1	HOSE,8G1,69"
29	0201-368	1	HOSE,8G1,81"
30	0303-175	2	HOSE,CLAMP,2.75,HI-TORQUE
31	0201-366	1	HOSE,4G1,48"
32	0314-014	1	ADAPTER,6MFFOR-4MB
33	0201-410	1	FLANGE,SPLIT,CODE 61
34	0201-241	1	WLMT,BRKT,SUPPORT,PUMP
35	8040-606	1	NUT,HEX,NYLOCK,1/2-13 UNC,ZN
36	0201-364	1	HOSE,6G6K,64.50"
37	0201-543	1	CAPSCREW,HH,1/2-13x10



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