Ref #	Part #	Description	Qty.
1	1755490	Seat	1
2	1705793	Nylon Washer	2
3	1755516	Hood Pad	1
4	1754125	Shoulder Bolt	2
5	1755449	Spring	2
6	1755503	Decal, Ignition	1
7	1755413	Instrument Panel	1
8	1755628021	Grille Cap	1
9	1753783021	Grille Support	2
10	1185986	Nut, Keps 10-24	4
11	1734269	Knob	2
12	1755500	Instruction Decal (1) (2)	1
	1764352	Instruction Decal (3)	
13	1753454	Decal, Choke	1
14	1185985	Nut, Keps, 10-24	6
15	1755714	Washer, Nylon	4
16	1100805	Hex Screw, 1/4-20 x 3/4	2
17	1752901	Hinge Link	1
18	1734398	Lock Nut, 1/4-20	2
19	1749821040	Fender	1
20	1752903021	Hood Baffle	1
21	1736098	Carr. Bolt, 5/16-18 x 3/4	4
22	1754631	Model Decal (5120)	2
	1754630	Model Decal (5118)	2
23	1752142	Hood	1
24	1753939	Logo Plate	1
25	1186389	Fl. Lock Nut, 1/4-20	4
26	1186391	Fl. Lock Nut, 5/16-18	5
27	1755522	Cushion	2
28	1100068	Hex Screw, 3/8-16 x 1	
29	1738845	Sq. Hd. Set Screw, 1/4-20 x 1/2 (5120H only)	1
30	1753950	Sealing Block	2
31	1100256	Flat Washer, 3/8	8
32	1753413	Throttle Decal	1
33	1754621	Hood Decal, L.H	1
34	1754622	Hood Decal, R.H	1
35	1107381	Flat Washer 1/4	8
36	1755515021	Grille Screen	1
37	1752900	Hinge Link	1
38	1754126	Push Nut	2
39	1755517	Bumper Strap	1
40	1755779	Bushing	4
41	1186393	Fl. Lock Nut ,3/8-16	19
42	1185872	Truss Screw, 5/16-18 x 1	1
43	1186347	Fl.Lock Screw, 3/8-16 x 1	12
44	1752902	Hinge Link Retainer	4
45	1754624	Fender Decal R.H	1
46	1754623	Fender Decal L.H	1
47	1753799	Retainer	4
48	1739918	Pop Rivet	14
49	1727127	Latch	2
50	1755032	Decal, Side Cover L.H	1
51	1755031	Decal, Side Cover R.H	1
52	1753425	Instr. Decal, Service	1
53	1752893	Foot Rest Pad L.H	1
54	1752894	Foot Rest Pad R.H	1
55	1752250040	Foot Rest L.H	1
56	1752251040	Foot Rest R.H	1
57	1752181040	Grille Support Assembly	1
58	1753792	Grommet	4
59	1755518	Bumper	1
60	1755496021	Side Cover Ass'y, L.H	1
61	1755498021	Side Cover Ass'y, R.H	1
62	1185257	Retaining Ring	2
63	1186309	Fl. Lock Screw, 1/4-20 x 5/8	6
64	1115815	Screw, 10-24 x 5/8	4
65	1186389	Fl. Lock Nut, 1/4-20	9
66	1185130	Screw, 10-24 x 3/4	12
67	1754519	Decal, Fuel Fill	1
68	1749074040	Supp. Running Board	1
69	1736359	Flat Washer, #10	2
70	1754143	Decal, Warning	1
71	1701055	Flat Washer, 3/8	2
72	1756204	Shaft Ass'y, Shift	1
73	1186329	Fl. Lock Screw, 5/16-18 x 3/4	2
74	1755456001	Seat Pivot Bracket	1
75	1755622	Rod	1
76	1755620001	Seat Support Assembly	1
77	1755487	Grommet	1
78	1706782	Wave Washer	2
79	1186345	Fl. Screw 3/8-16 x 3/4	2
80	1755502	Decal, 2-Speed (5120H only)	1
81	1755473	Control Knob (5120H only)	1
82	1756510	Lever Ass'y (5120H only)	1
83	1120210	Roll Pin, 3/16 x 1 (5120H only)	1
84	1893445	Washer (2) (3)	2
85	1761008	Rubber Button	2
86	1900333	Decal, Made in USA	1

(1) Model 5118HS Serial Number 0100101-0199999
Model 5120H Serial Number 0200101-0299999

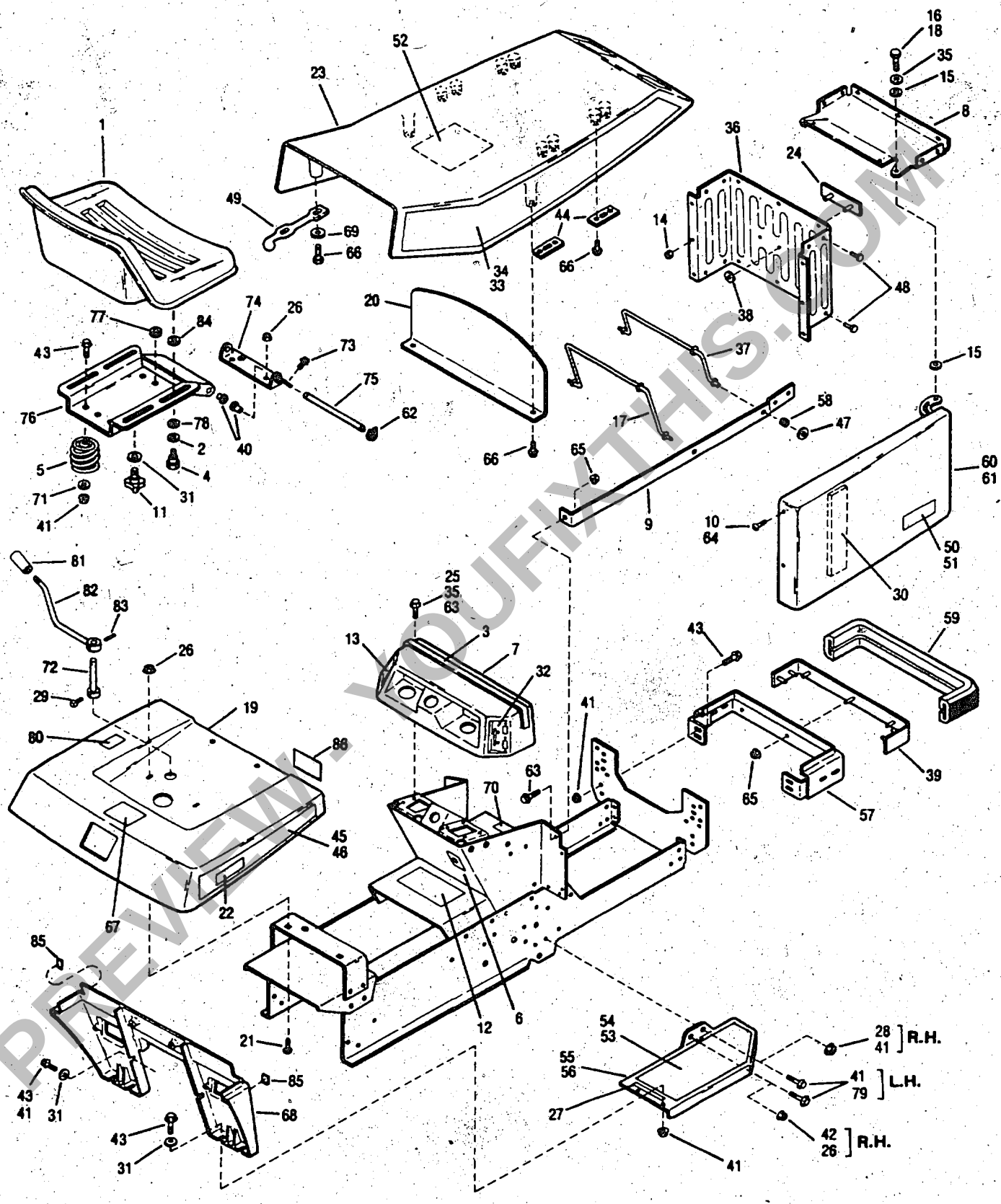
(2) Model 5118HS Serial Number 0200101-0299999
Model 5120H Serial Number 0300101-0399999

(3) Model 5118HS Serial Number 0300101-0399999
Model 5120H Serial Number 0400101-0499999

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BOLENS DURATRAC TRACTOR

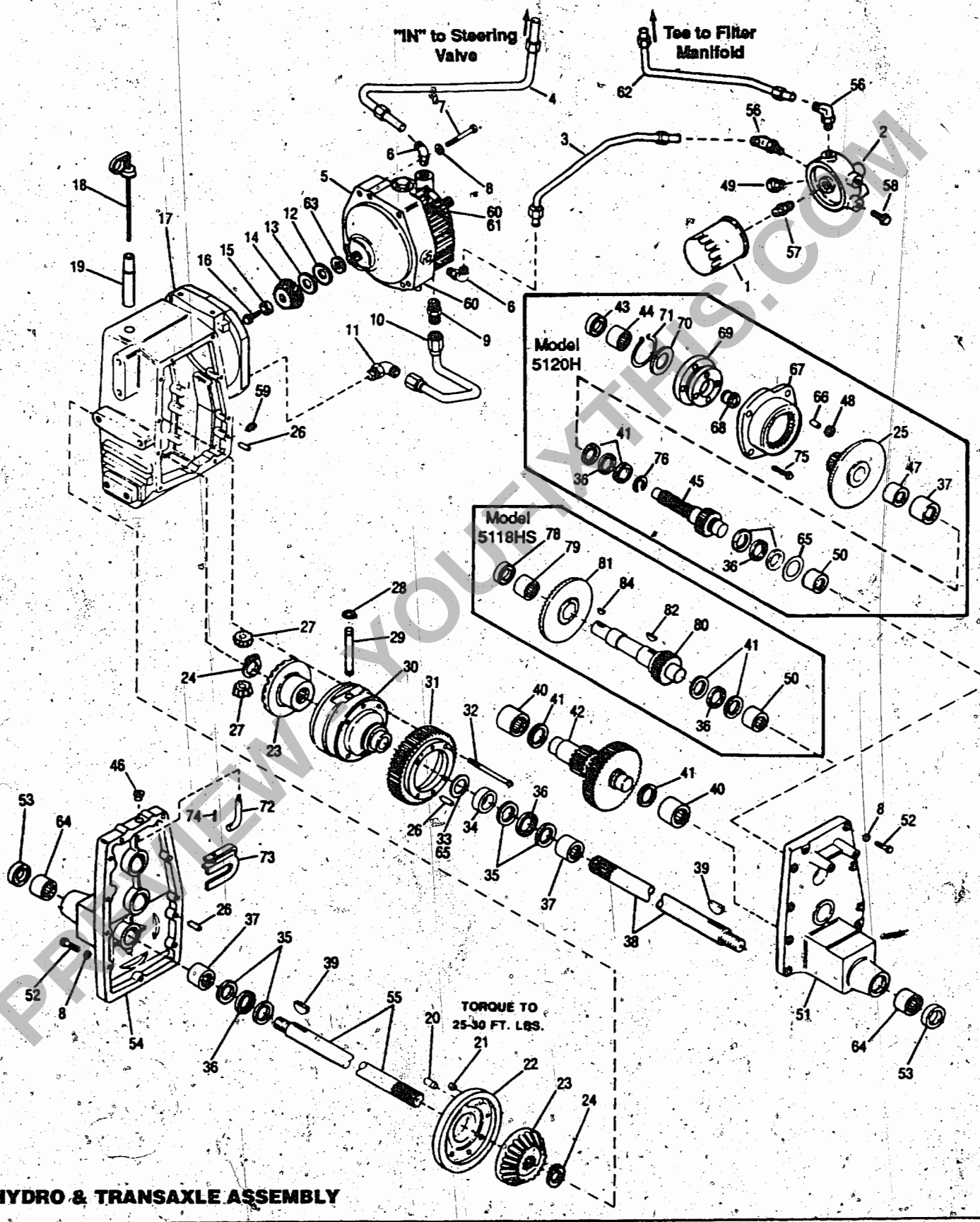


BODY WORK AND TRIM ASSEMBLY

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BOLENS DURATRAC TRACTOR



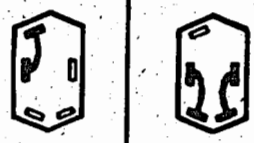
HYDRO & TRANSAXLE ASSEMBLY

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COLOR CODE	
B	BLACK
P	PURPLE
R	RED
W	WHITE
Y	YELLOW
BR	BROWN
GR	GRAY
GN	GREEN
BL	BLUE
B/Y	BLACK / YELLOW
R/B	RED / BLACK
W/B	WHITE / BLACK
P/B	PURPLE / BLACK
W/B	WHITE / BLACK
R/Y	RED / YELLOW
B/R	BLACK / RED

REAR VIEW OF ATTACHMENT DRIVE SWITCH



OFF	ON

REAR VIEW OF CRUISE SWITCH



OFF	ON	RESET

REAR VIEW OF LIGHT SWITCH



OFF	ON SIDE AND HEADLIGHTS	ON HEADLIGHTS

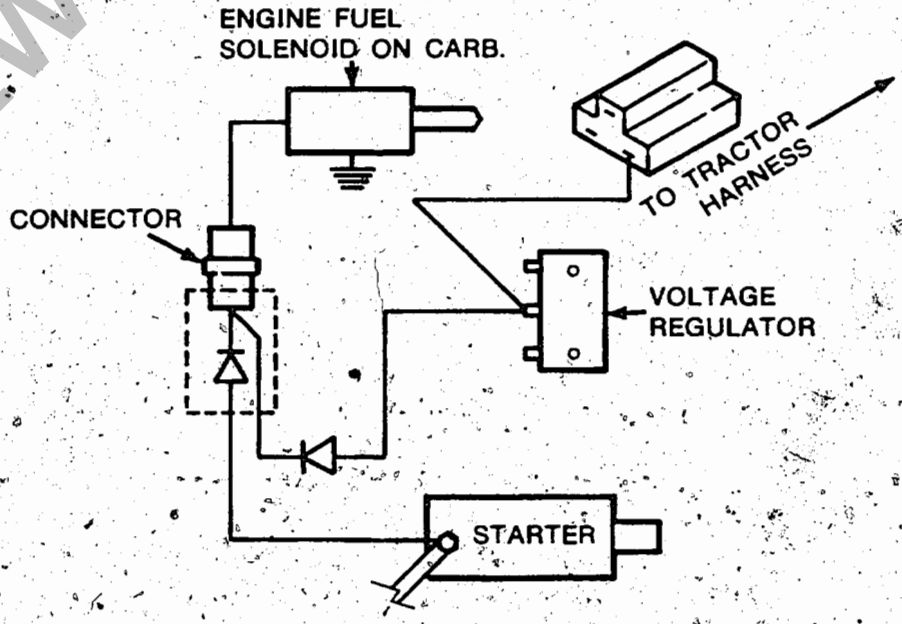
REAR VIEW OF IGNITION SWITCH



OFF	RUN	START
G-M	B-R	B-S

Fuel Shut-off Solenoid And Harness Supplied with Kohler Engine

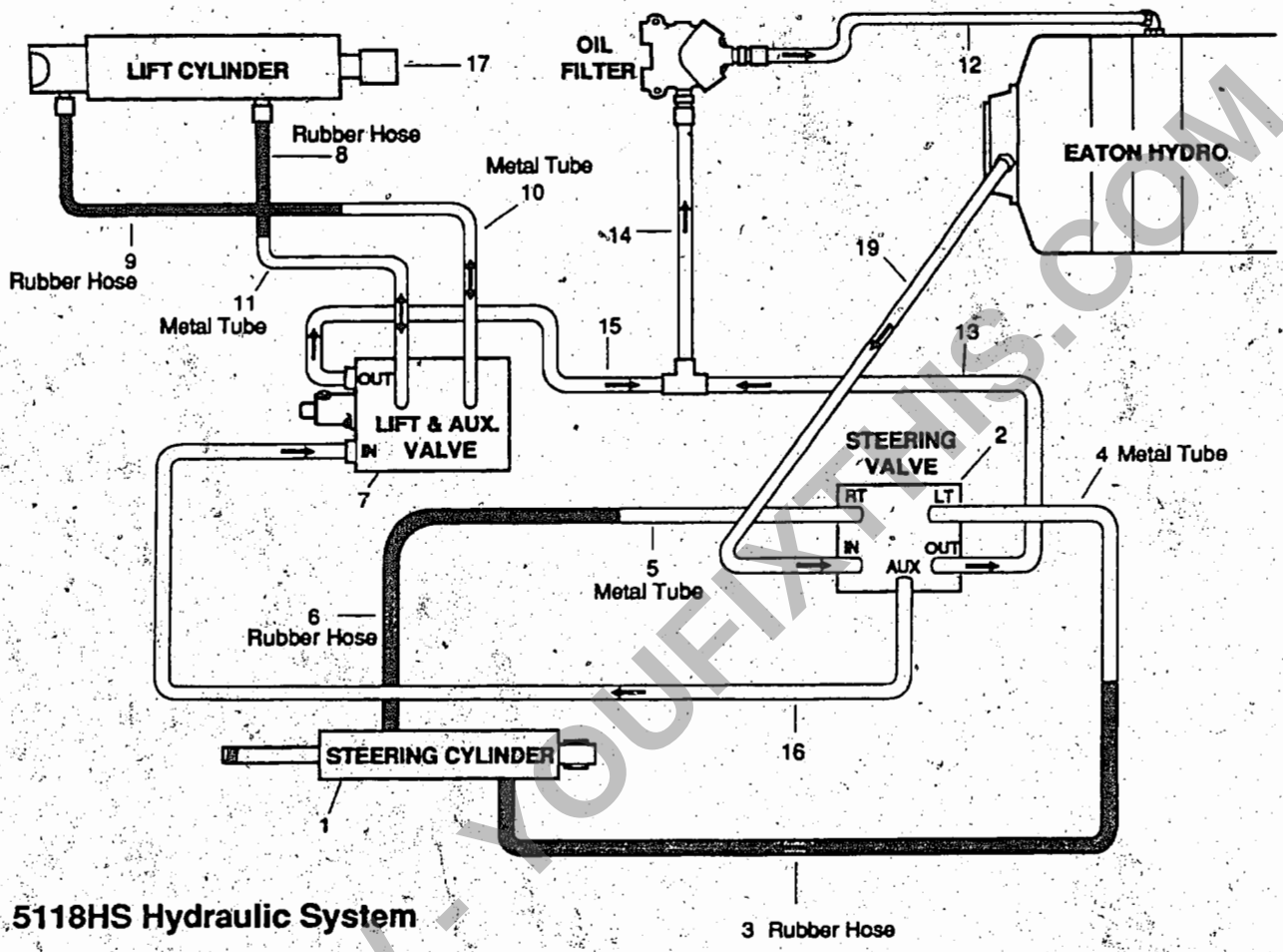
PURCHASE PARTS FROM KOHLER



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5118HS HYDRAULIC SYSTEM



5118HS Hydraulic System

Ref #	Part #	Description
1	1751627021	Steering Cylinder
2	1752496	Steering Valve (A) (B)
	1760233	Steering Valve (C)
3	1754364	Hose Assembly (steer. cyl. to steer. valve)
4	1752657	Tube Assembly (LH) (A) (B)
	1760351	Tube Assembly (LH) (C)
5	1752658	Tube Assembly (RH) (A) (B)
	1760352	Tube Assembly (LH) (C)
6	1752649	Hose Assembly (steer. cyl. to steer. valve)
7	1760231	Lift & Aux. Valve
8	1752648	Hose Assembly
9	1755198	Hose Assembly
10	1755233	Tube Assembly (lift cyl. to lift/aux. valve)
11	1755232	Tube Assembly (lift cyl. to lift/aux. valve)
12	1755237	Tube Assembly (return)
13	1755235	Tube Assembly (steer. valve to tee) (A) (B)
	1760354	Tube Assembly (steer. valve to tee) (C)
14	1752662	Tube Assembly (tee to filter)
15	1752664	Tube Assembly (valve to tee)
16	1760353	Tube Assembly (steer. valve to lift valve)
17	1747509021	Lift Cylinder
19	1755236	Tube Assembly (hydro to steering valve) (A) (B)
	1760355	Tube Assembly (hydro to steering valve) (C)

A Serial Number 0100101-0199999
B Serial Number 0200101-0299999
C Serial Number 0300101-0399999

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