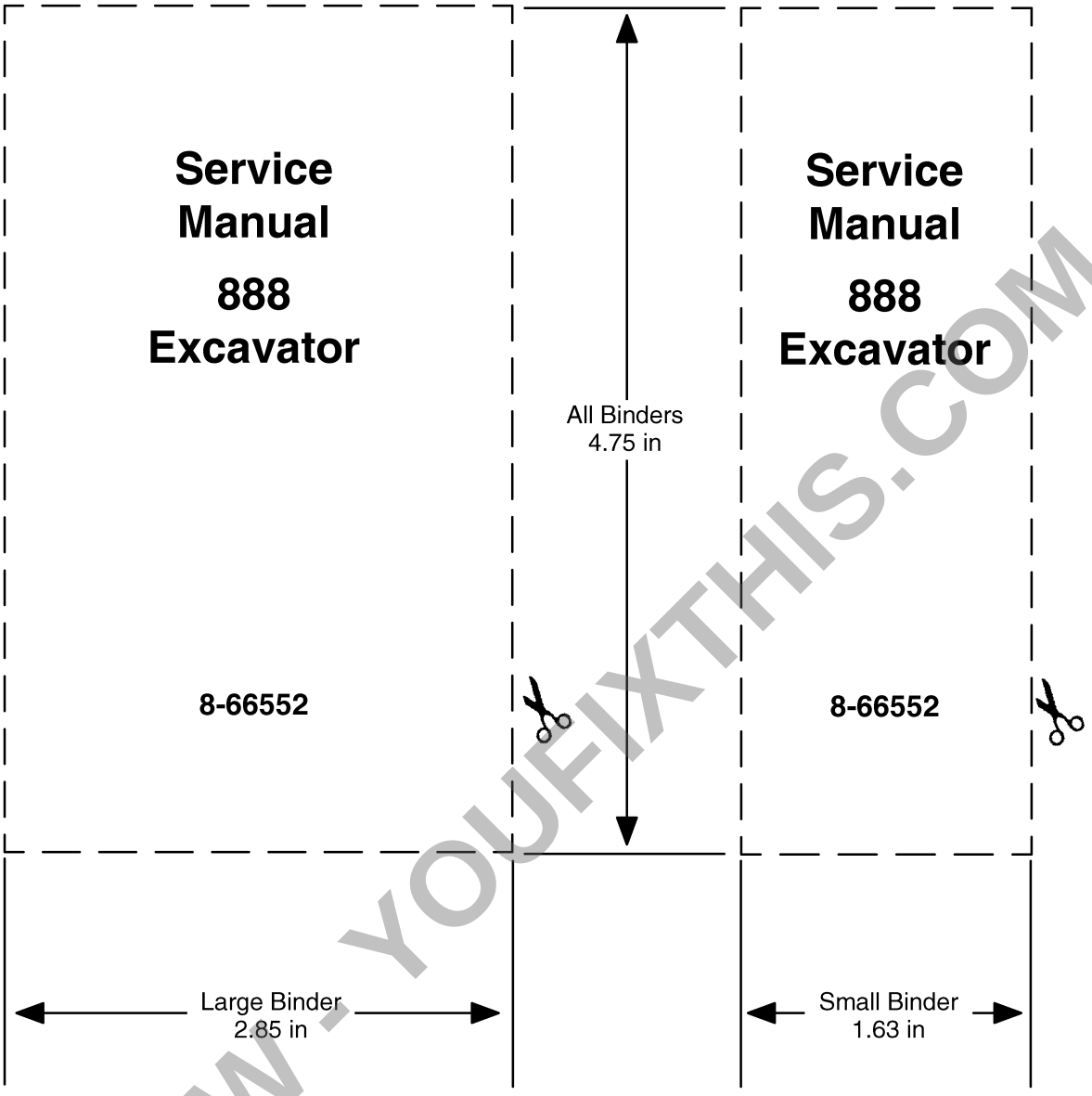


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888 EXCAVATOR

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TORQUE SPECIFICATIONS

Torque specifications of bolts mounted with thick washers unless indicated otherwise. These torque specifications do not concern the engines and hydraulic components.

TORQUE SPECIFICATIONS ± 10%									
	Grade 8.8			Grade 10.9			Grade 12.9		
Size	Pound–Feet	Newton Metres	Kilogram Metres	Pound–Feet	Newton Metres	Kilogram Metres	Pound–Feet	Newton Metres	Kilogram Metres
M5 0.19 in	4	5.5	0.56	5.5	7.5	0.76	6.6	9	0.92
M6 0.23 in	6.6	9	0.92	9.2	12.5	1.27	11	15	1.53
M8 0.31 in	16.5	22.5	2.3	23	31.5	3.2	26.5	36	3.67
M10 0.39 in	32	44	4.5	45	62	6.3	55	75	7.65
M12 0.46 in	57	77.5	7.9	81	110	11.2	95	130	13.2
M14 0.55 in	88	120	12.2	125	170	17.3	155	210	21.4
M16 0.62 in	140	190	19.4	195	265	27	236	320	32.6
M18 0.70 in	192	260	26.5	269	365	37.2	320	435	44.3
M20 0.78 in	273	370	37.7	383	520	53	457	620	63.2
M22 0.86 in	369	500	51	516	700	71.4	619	840	85.6
M24 0.94 in	471	640	65.2	665	900	92	796	1080	110
M27 1.06 in	702	950	97	996	1350	137.7	1195	1620	165.2
M30 1.17 in	955	1300	132.5	1328	1800	183.6	1593	2160	220.3

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ENGINE SPECIFICATIONS

General

Type	6 Cylinder, 4 Stroke Cycle, Valve-In-Head
Firing Order	1,5,3,6,2,4
Bore	102 mm
Stroke	120 mm
Piston Displacement	5.88 Litres
Compression Ratio	17.0 to 1
No Load Governed Speed	2080 to 2200 RPM
Rated Engine Speed	2040 to 2070 RPM
Engine Idle Speed	750 to 800 RPM
Valve Tappet Clearance (Exhaust) (Cold)	0.508 mm
(Intake) (Cold)	0.254 mm
Thermostat Operating Range	181° F to 203° F (83° C to 95° C)

Piston and Connecting Rods

Rings Per Piston	3
Number of Compession Rings	2
Numer of Oil Rings (two piece)	1
Type of Pins	Full Float
Type Bearings	Steel Back Leaded Bronze

Main Bearings

Number of Bearings	7
Type of Bearings	Replaceable

Engine Lubricating System

Oil Pressure	42 to 54 PSI (290 to 372 kPa) (2.90 to 3.72 bar) with Engine Warm at Rated Engine Speed
Type of System	Pressure and Spray Lubrication
Oil Pump	Rotor Type
Oil Filter	Full Flow Turn on Type
Oil Capacity (with filter)	16 Quarts (15 litres)
(without filter)	15 Quarts (14.3 litres)

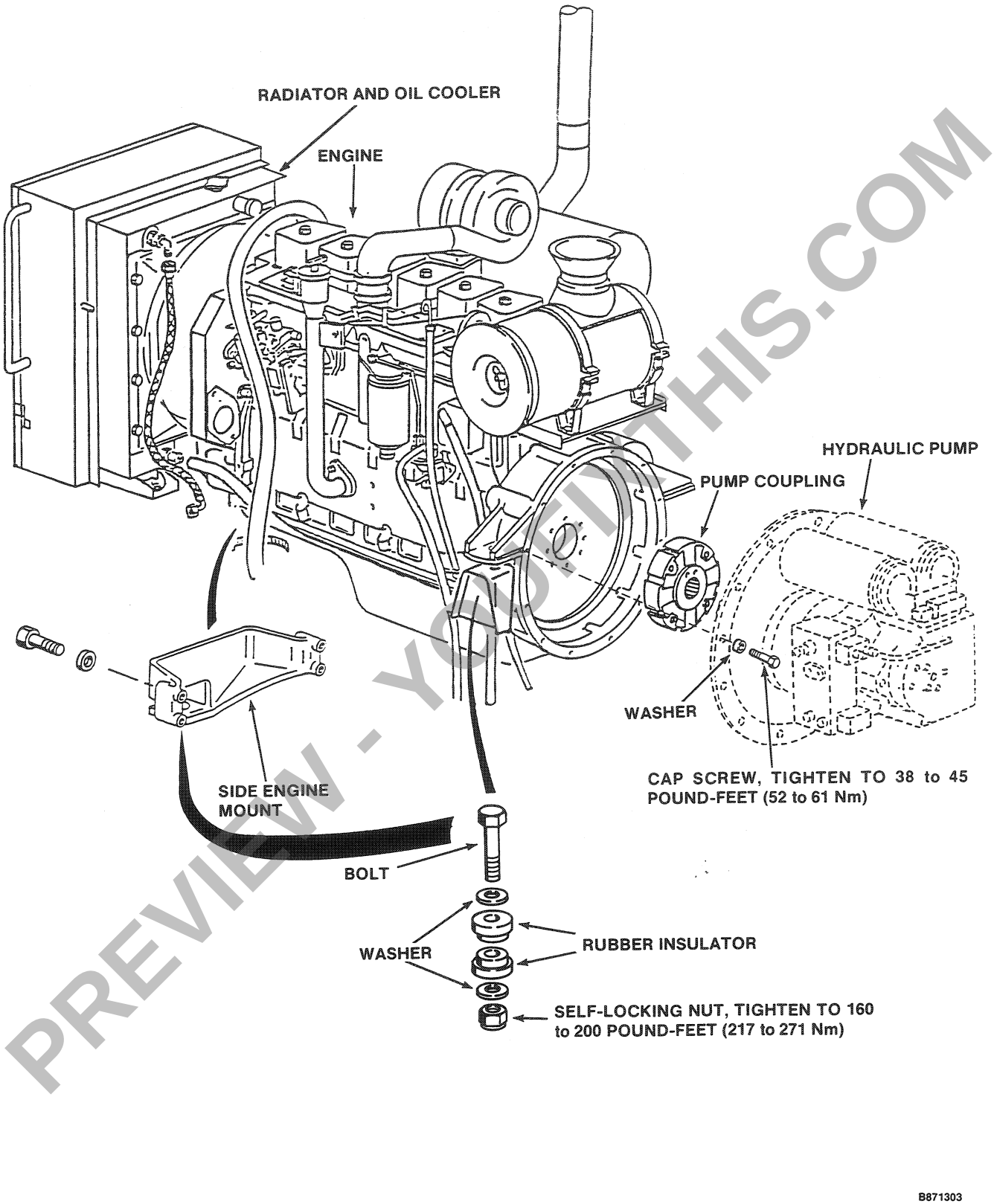
Fuel System

Fuel Injection Pump	Bosch
Pump Timing	Top Dead Center
Fuel Injectors	Bosch 17 mm Opening Pressure (New) 3190 to 3310 PSI (21 994 to 22 821 kPa) (220 to 228 Bar)
Governor	Variable Speed, a Part of the Injection Pump
First Stage Fuel Filter	Turn on Type
Second Stage Fuel Filter	Turn on Type
Lift Pump	5 to 7 PSI (34 to 48 kPa) (0.34 to 0.48 Bar)

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ENGINE



Engine Installation

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MAINTENANCE SCHEDULE

REF NUMBER	SERVICE POINTS	NO OF POINTS	LUBRICATE	CHECK	CLEAN	CHANGE	PAGE NUMBER	FREQUENCY
1	Track Tension	2		▒			5503	As Required
2	Air Cleaner*	1			▒		2001	
3	Hydraulic Filters**	2				▒	8201	
4	Engine Oil Level	1		▒				10 Hours
5	Hydraulic Reservoir Level	1		▒			8201	
6	Air Cleaner Dust Valve	1			▒		2001	
7	Drive Belt	1		▒				
8	Drain Water From Fuel Tank and Fuel Filter	1		▒				
9	Coolant Level	1		▒				
10	Boom, Arm, and Bucket Pivot Points	19	▒				1212	*** 50 Hours
11	Turntable Ring Gear and Bearing	4	▒				1212	
12	Track Tension	2		▒			5503	100 Hours
13	Oil Level in Swing Reducer	1		▒			6001	
14	Swing System Ring Gear	1			▒		1212	
15	Fluid Level in Batteries	2		▒			4005	
16	Oil Level in Final Drive Transmission	2		▒			6001	250 Hours
17	Track Shoe Mounting Bolt Torque	2		▒			5503	
18	Engine Oil and Filter	2				▒		
19	Radiator Fins				▒			
20	Engine Fuel Filter	2				▒	3410	500 Hours
21	Hydraulic Filters	5				▒	8201	
22	Drive Belt	1				▒	4000	1000Hours
23	Oil in the Hydraulic Reservoir	1				▒	8201	2000 Hours
24	Hydraulic Reservoir Breather	1				▒	8201	
25	Oil in the Final Drive Transmissions	1				▒	6001	
26	Oil in the Swing Reducer	1				▒	6001	
27	Engine Coolant	1				▒		

*Service the air cleaner when the warning lamp illuminates.

**Replace the hydraulic filter elements when the warning lamp illuminates.

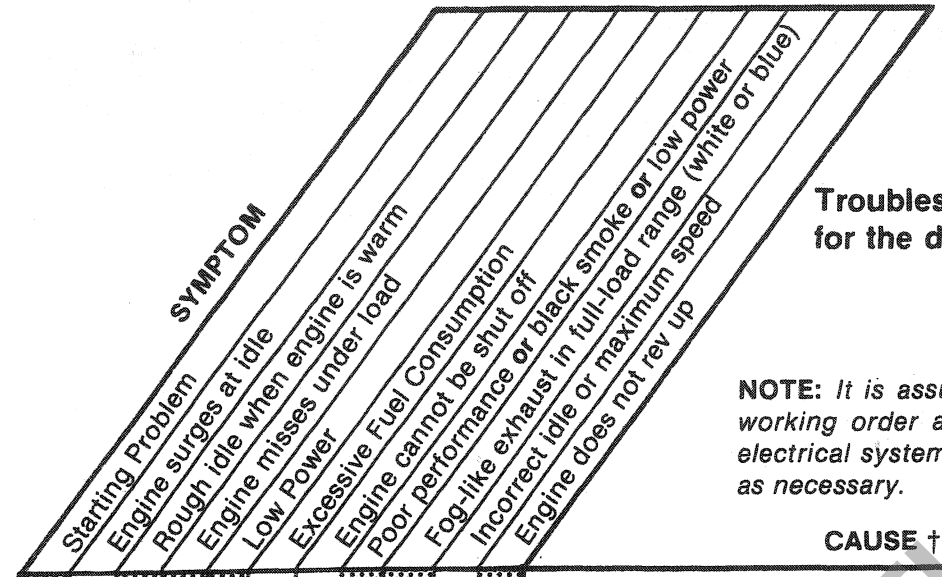
***If you are operating the machine under severe conditions, lubricate the machine more frequently.

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Troubleshooting guide for the diesel fuel injection system.

NOTE: *It is assumed that the engine is in good working order and properly tuned, and that the electrical system has been checked and repaired as necessary.*



CAUSE † REMEDY
Improper fuel in the tank † Drain tank, flush system, fill with proper fuel
Tank empty **or** tank vent blocked † Fill tank/bleed system, check tank vent (See Section 3410)
Air in the fuel system † Bleed fuel system, eliminate air leaks (See Section 3410)
Pump rear support bracket loose † Replace as necessary (See Section 3412)
Voltage supply malfunction/stop solenoid defective † Correct electrical faults/replace stop solenoid (See Section 3412)
Fuel filter blocked † Replace fuel filter (See Section 3410)
Fuel-supply lines blocked/restricted † Test all fuel supply lines - flush or replace
Loose connections, injection lines leak or broken † Tighten the connection, eliminate the leak
Paraffin deposit in fuel filter † Replace filter, use Diesel Fuel no. 1 (See Operators Manual)
Pump-to-engine timing incorrect † Readjust timing (See Section 3412)
Injection nozzle defective † Repair or replace (See Section 3413)
Engine air filter blocked † Replace air filter element
Injection sequence does not correspond to firing order † Install fuel injection lines in the correct order (See Section 3412)
Overflow fitting interchanged with inlet fitting † Install fittings in their proper positions (See Section 3412)
Cold-start device malfunction (If equipped) † Check cold-start mechanism (If equipped)
Low or uneven engine compression † Repair as necessary (See Section 2425)
Fuel injection pump defective or cannot be adjusted † Replace (See Section 3412)

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RUN-IN INSTRUCTIONS

Engine Lubrication

Fill the 6-590 engine crankcase with CC or CD service classification oil that has the correct viscosity rating for the ambient air temperature. Install new oil filters, after the engine has been rebuilt.

Fill the 6T-590 and the 6TA-590 engine crankcase with CD service classification oil that has the correct viscosity rating for the ambient air temperature. Install new oil filters, after the engine has been rebuilt.

Run-In Procedure For Rebuilt Engine

Step 1 Disconnect the wire to the electric shut-off on the injection pump so that the engine will not start. Crank the engine for 30 seconds until there is oil pressure, then reconnect the wire.

Step 2 Remove the air from the cooling system at the temperature sending unit for the 6-590 and 6T-590 engine. Loosen the upper plug on the aftercooler to remove the air from the cooling system for the 6TA-590 engine.

Step 3 Run the engine at 1000 RPM minimum load for 5 minutes and check for oil leaks.

Step 4 During the Run-In, continue to check the oil pressure, coolant level, and coolant temperature.

Run-In Procedure For Rebuilt Engines (With A Dynamometer)

The following procedure must be followed when using a PTO dynamometer to Run-In the engine. The dynamometer will control the engine load at each speed and will remove stress on new parts during Run-In.

During the Run-In, continue to check the oil pressure, coolant level and coolant temperature.

STEP	TIME	ENGINE SPEED	DYNAMOMETER SCALE LOAD
1	5 Minutes	1000 RPM	50
2	5 Minutes	1100 RPM	1/2
3	5 Minutes	2200 RPM	Full

Run-In Procedure for Rebuilt Engines (Without A Dynamometer)

STEP	TIME	ENGINE SPEED	LOAD
1	5 Minutes	1000 RPM	No Load
2	5 Minutes	1100 RPM	Light Load
3	5 Minutes	2200 RPM	Full

Run-In Procedure (Agriculture Tractors)

For the first 8 hours of field operation stay one gear lower than normal. For the next 12 hours DO NOT "lug" the engine. Prevent "lugging" by moving the lever to a lower gear. The engine must not be "lugged" below the rated engine RPM during early hours of life.

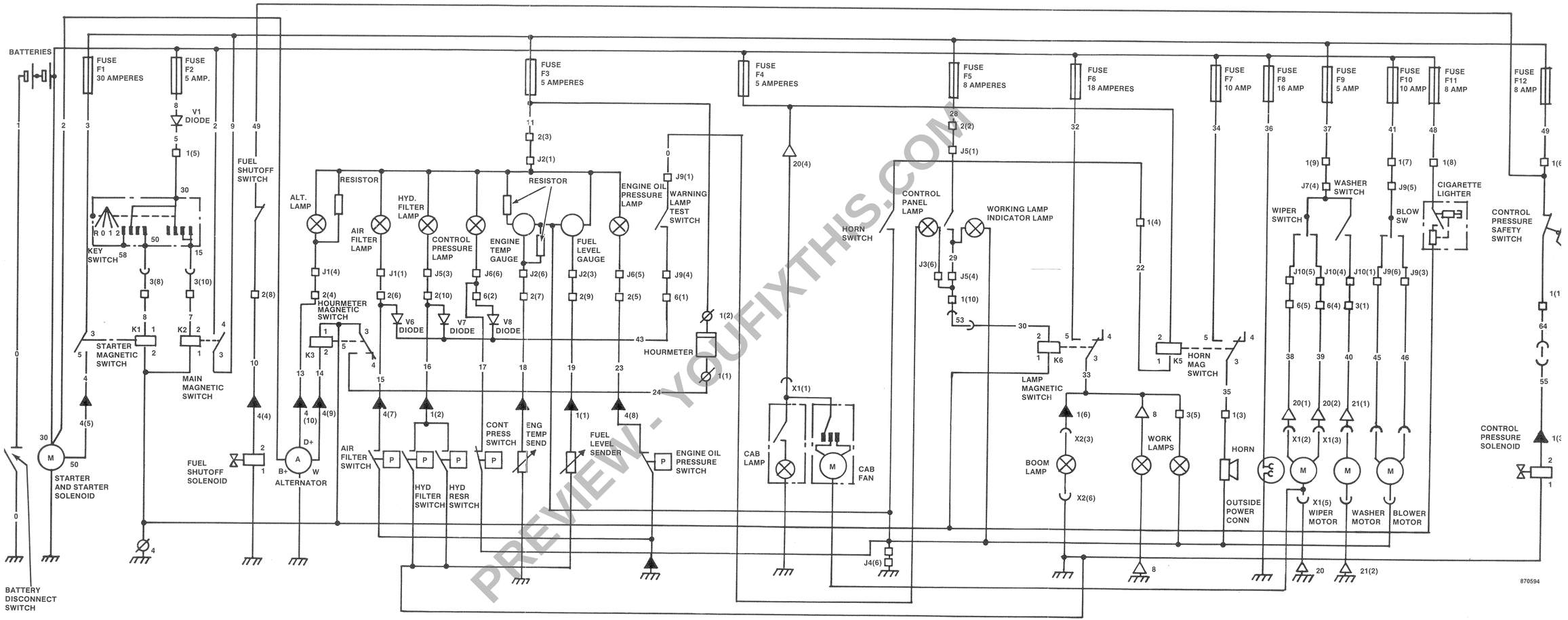
Run-In Procedure (Construction Equipment)

For the first 8 hours, operate the engine at full throttle maintaining a normal load. DO NOT "baby" the engine, but avoid converter or hydraulic stall. The engine must not be "lugged" below the Rated Engine RPM (Do not stall the engine more than 10 seconds).

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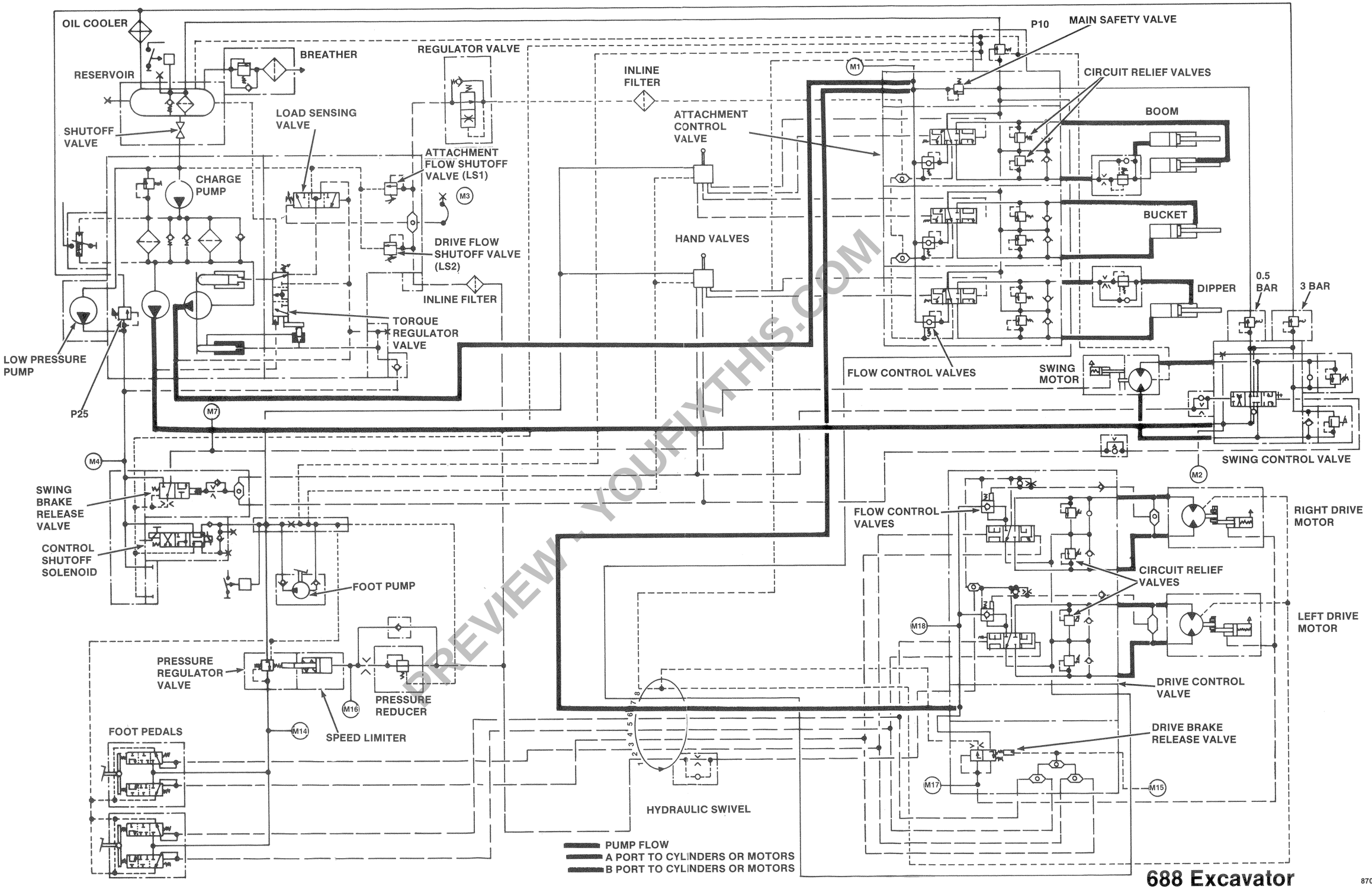
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1 ∅1 HOURMETER TERMINALS
2 ∅4 MAIN CIRCUIT BOARD GROUND CIRCUIT
3 □J CONTROL PANEL TERMINALS
4 □1,2,3,4,5,6 MAIN CIRCUIT BOARD TERMINALS
5 △ CABLE
6 ▲ MOULDED CABLE
7 ▲4 ENGINE HARNESS
8 △8 UPPER STRUCTURE LAMP CIRCUIT
9 △20 CAB CONNECTION HARNESS
10 X1 CONNECTION IN CAB

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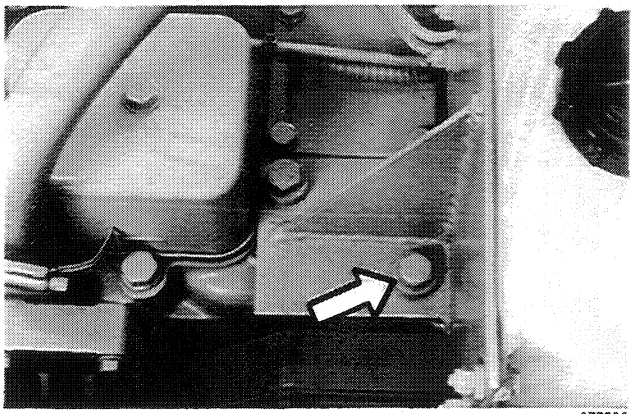
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Location Schematics (Right)		870596
Hydraulic Schematics		870606

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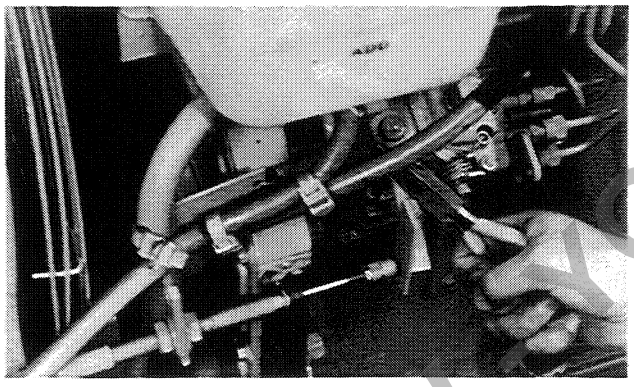
STEP 84



877295

Put the throttle linkage mounting bracket and the mounting bracket for the coolant reservoir in position on the engine. Install the cap screws and washers that fasten the coolant reservoir and the throttle linkage mounting bracket to the engine.

STEP 85



877288

Connect the spring for the lever on the fuel injection pump.

STEP 86

Install tie straps to fasten the coolant reservoir hose to the arm on the throttle linkage mounting bracket.

STEP 87

Put the throttle cable mounting bracket in position on the engine. Install the cap screws and washers that fasten the throttle cable mounting bracket to the engine.

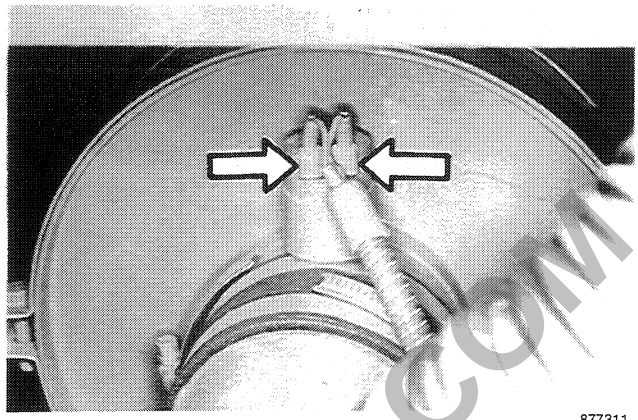
STEP 88

Connect the spring to the arm on the throttle cable mounting bracket.

STEP 89

Put the hose for the coolant reservoir in position on the engine.

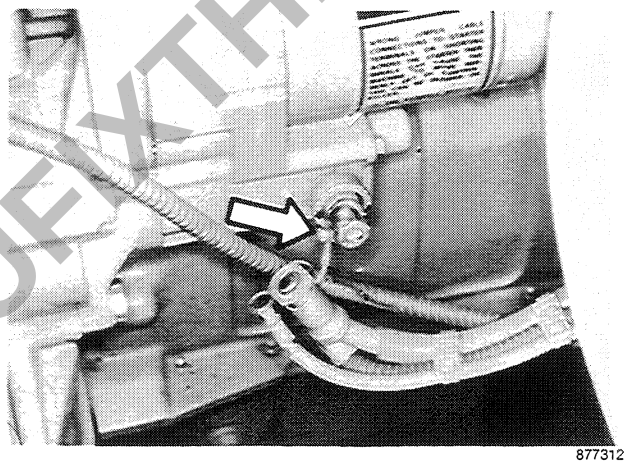
STEP 90



877311

Connect the wires to the terminals on the air cleaner.

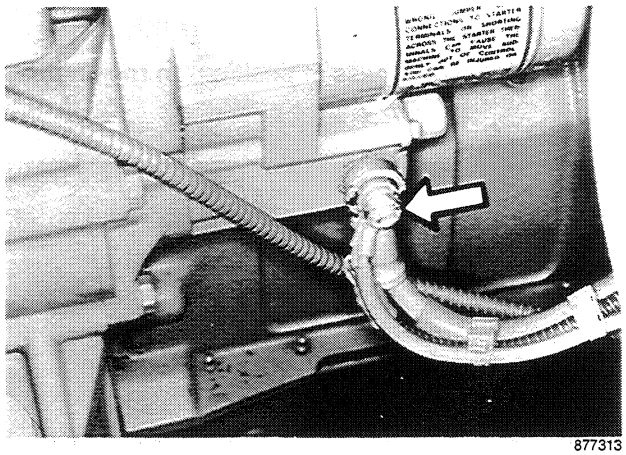
STEP 91



877312

Connect the wire to the starter solenoid terminal.

STEP 92



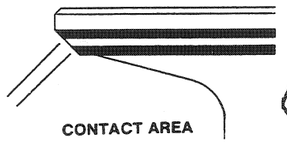
877313

Connect the cable and wires to the battery terminal on the starter.

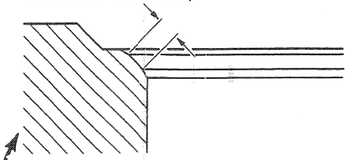
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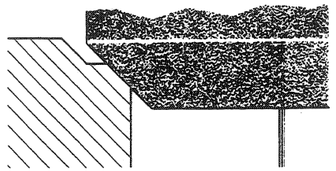
SEAT CONTACT AREA ON THE VALVE TOO NARROW



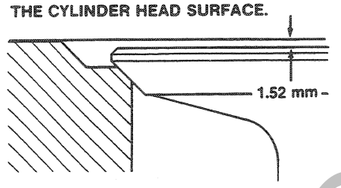
IF THE VALVE CONTACT AREA ON THE SEAT LOOKS LIKE THIS (A SEAT THAT HAS BEEN GROUND.)



→ USE A 45 DEGREE STONE TO INCREASE THE CONTACT AREA.

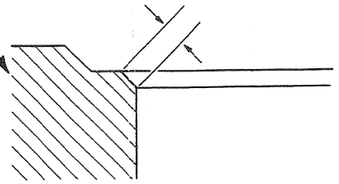


→ CHECK THAT THE VALVE HEAD IS NOT RECESSED MORE THAN 1.52 mm BELOW THE CYLINDER HEAD SURFACE.



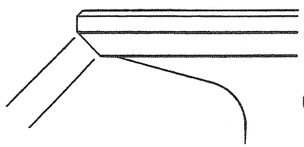
→ CHECK THAT THE VALVE HEAD IS NOT RECESSED MORE THAN 1.52 mm, REPLACE THE VALVE AND INSTALL A VALVE SEAT.

IF THE VALVE CONTACT AREA ON THE VALVE SEAT LOOKS LIKE THIS.

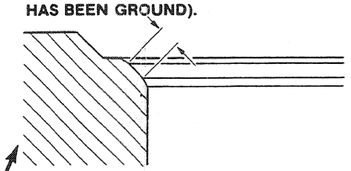


→ THE VALVE MUST BE REPLACED AND A VALVE SEAT INSTALLED BECAUSE MORE GRINDING WILL NOT CHANGE THE LOWER CONTACT AREA.

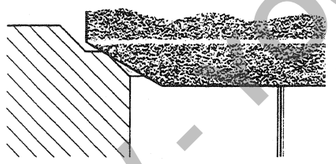
SEAT CONTACT AREA ON THE VALVE TOO WIDE.



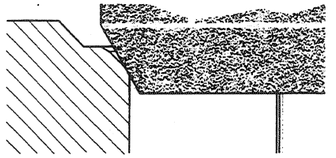
IF THE VALVE CONTACT AREA ON THE SEAT LOOKS LIKE THIS (A SEAT THAT HAS BEEN GROUND).



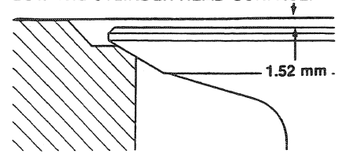
→ USE A 30 DEGREE STONE TO LOWER THE UPPER CONTACT AREA.



→ USE A 60 DEGREE STONE TO LIFT THE LOWER CONTACT AREA.

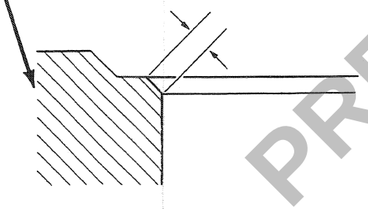


→ CHECK THAT THE VALVE HEAD IS NOT RECESSED MORE THAN 1.52 mm, BELOW THE CYLINDER HEAD SURFACE.

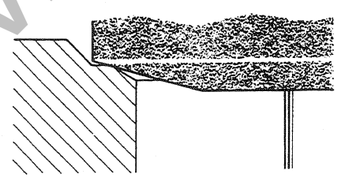


→ IF THE VALVE HEAD IS RECESSED MORE THAN 1.52 mm, REPLACE THE VALVE AND INSTALL A VALVE SEAT.

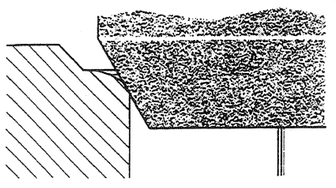
IF THE VALVE CONTACT AREA ON THE SEAT LOOKS LIKE THIS.



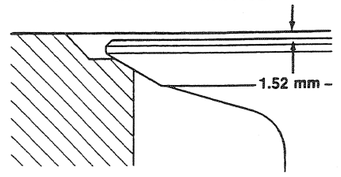
→ USE A 30 DEGREE STONE TO LOWER THE UPPER CONTACT AREA.



→ USE A 60 DEGREE STONE TO LIFT THE LOWER CONTACT AREA.



→ CHECK THAT THE VALVE HEAD IS NOT RECESSED MORE THAN 1.52 mm BELOW THE CYLINDER HEAD SURFACE.

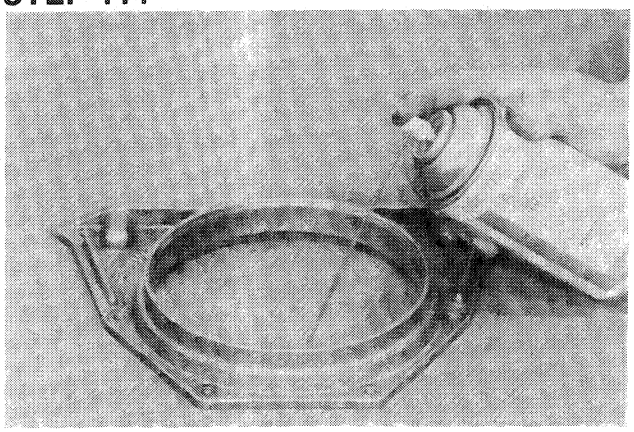


→ IF THE VALVE HEAD IS RECESSED MORE THAN 1.52 mm, REPLACE THE VALVE AND INSTALL A VALVE SEAT.

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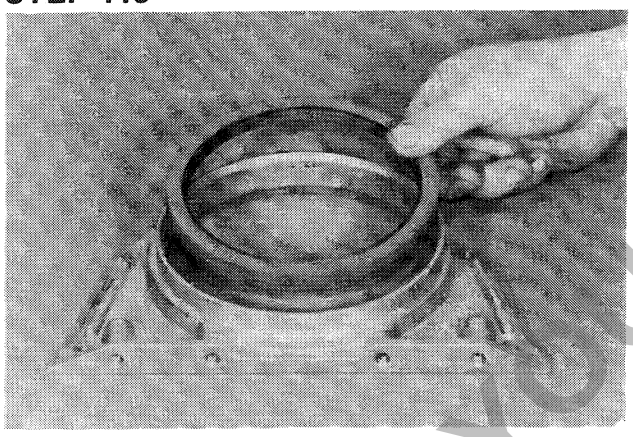
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STEP 114



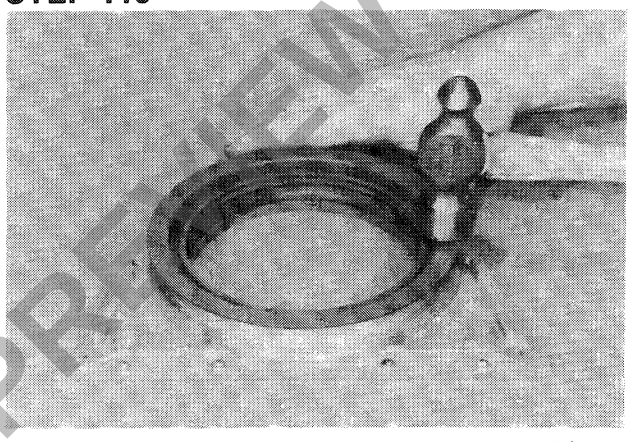
Clean the seal surface with loctite safety solvent.

STEP 115



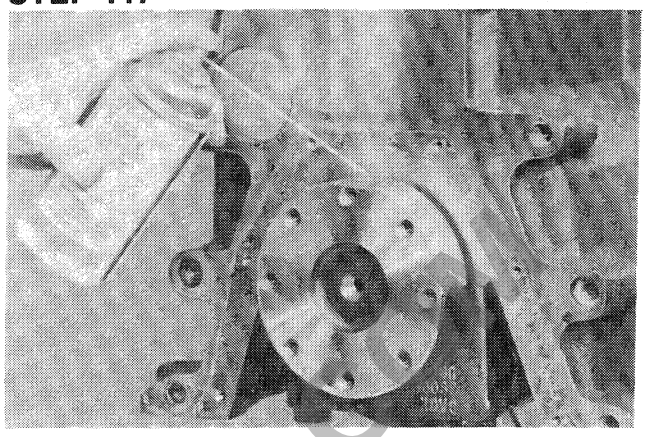
Install the seal in the seal carrier.

STEP 116



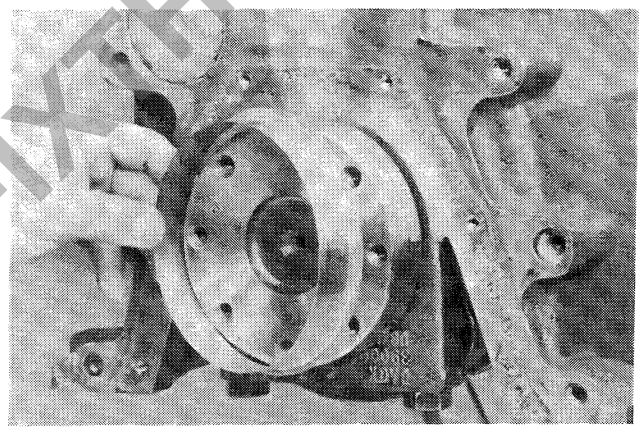
Install the seal installation tool. Push the seal into the seal carrier until the outside diameter of the seal installation tool makes contact with the seal carrier.

STEP 117



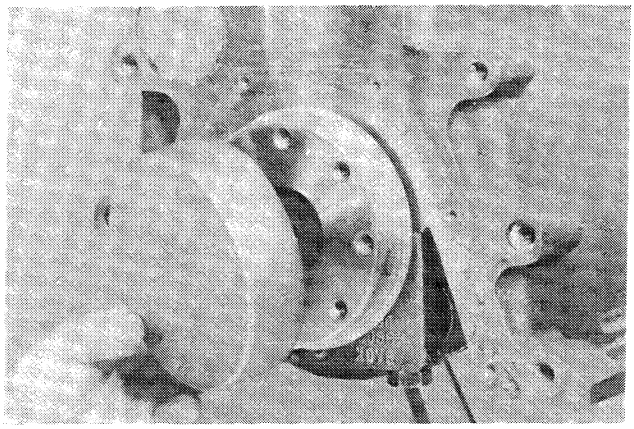
Clean the crankshaft seal surface with loctite safety solvent.

STEP 118



Put the wear sleeve on the crankshaft with the flange toward the engine.

STEP 119

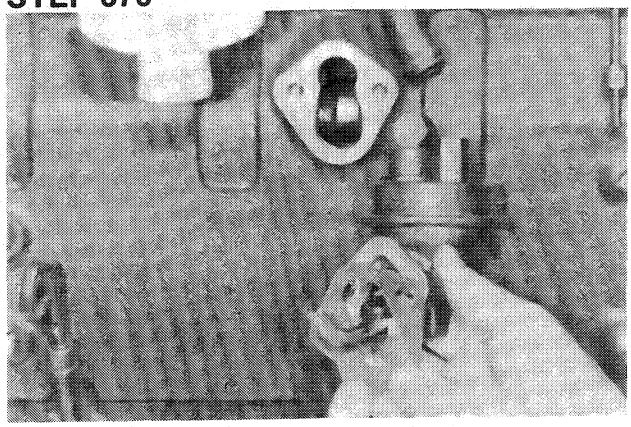


Install the wear sleeve installation tool on the wear sleeve.

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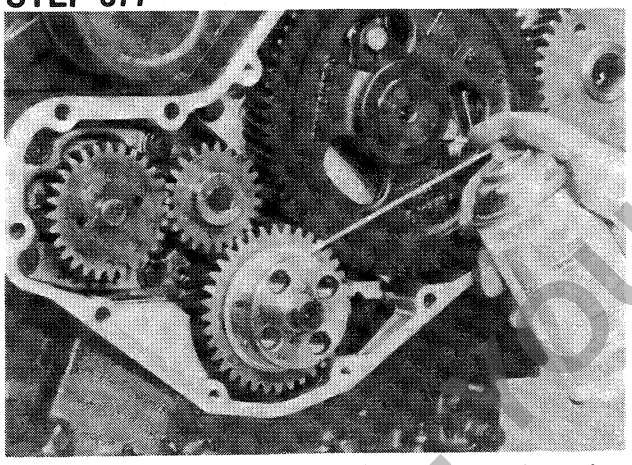
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STEP 376



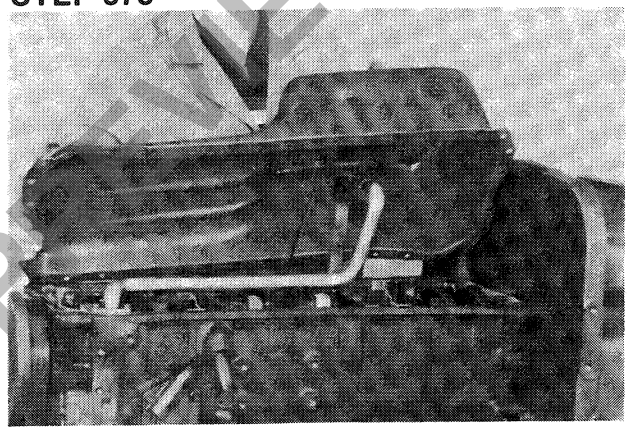
Install the primer pump. See Section 3412 in the service manual for primer pump installation.

STEP 377



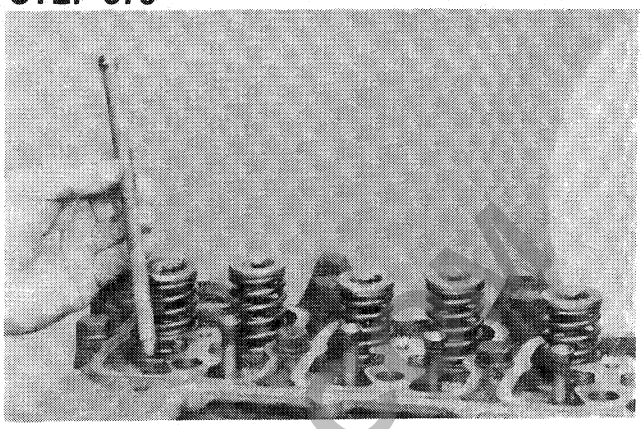
Clean the crankshaft seal surface with loctite safety solvent. See front seal installation in this section.

STEP 378



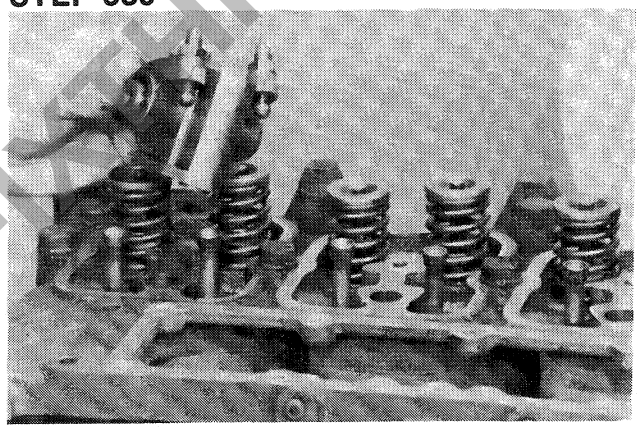
If the engine oil pan was removed, see Section 2445 in the service manual for installation.

STEP 379



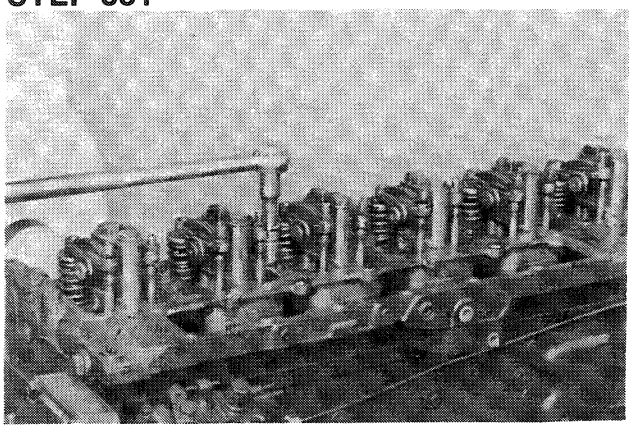
Install the push rods.

STEP 380



Install the rocker arm assemblies.

STEP 381



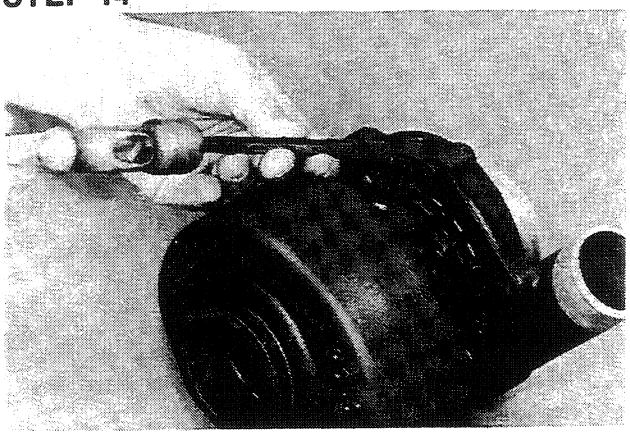
Install the head bolts that hold the rocker arm assembly and tighten the bolts to a torque of 93 lb ft (126 Nm)(12.6 kgm).

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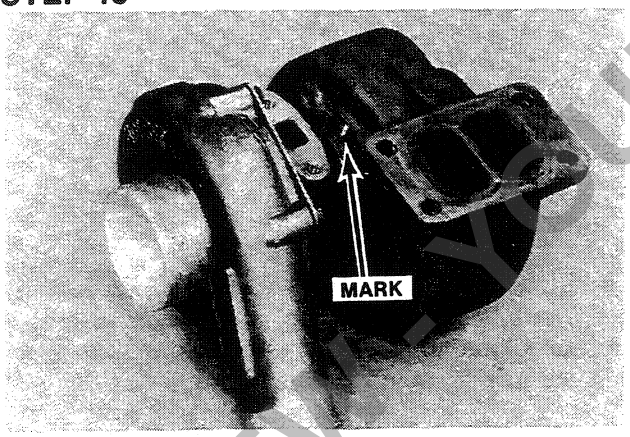
Disassembly

STEP 14



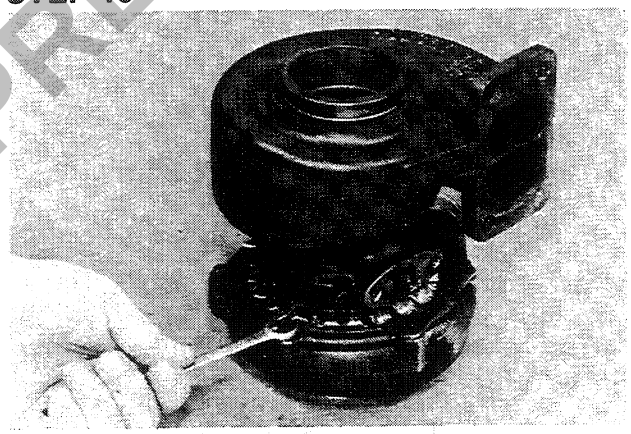
Put a identification mark on the compressor housing and back plate. This identification is to make sure the parts are in the correct position at assembly.

STEP 15



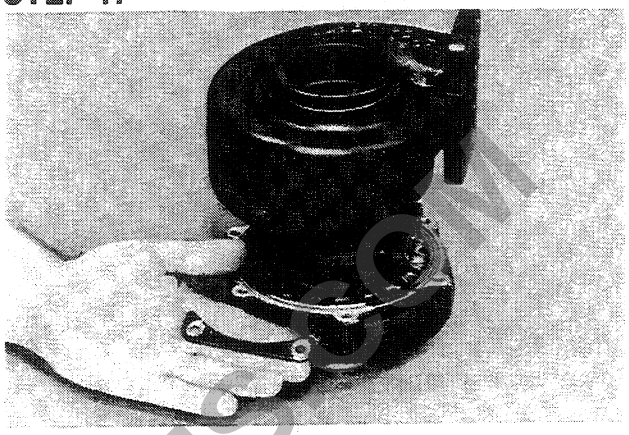
Put a identification mark on the turbine housing and the back plate. This identification is to make sure the parts are in the correct position at assembly.

STEP 16



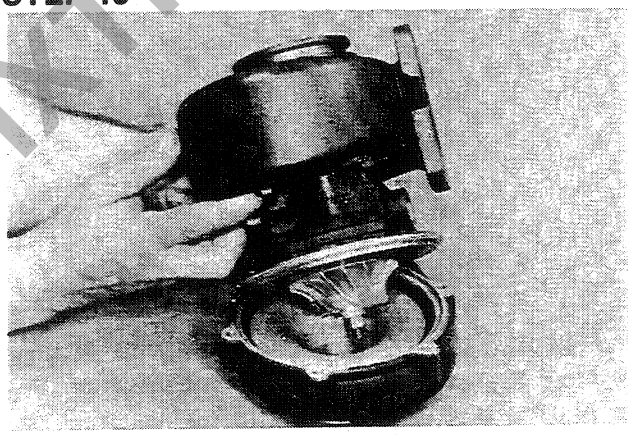
Remove the retaining bolts from the compressor housing.

STEP 17



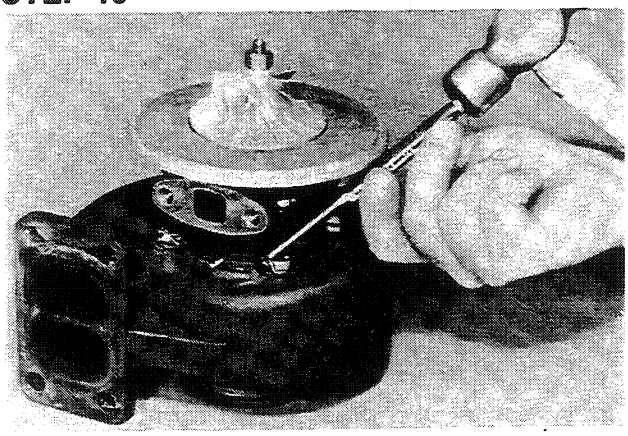
Remove the compressor housing clamp plates.

STEP 18



Lift the assembly off the compressor housing.

STEP 19



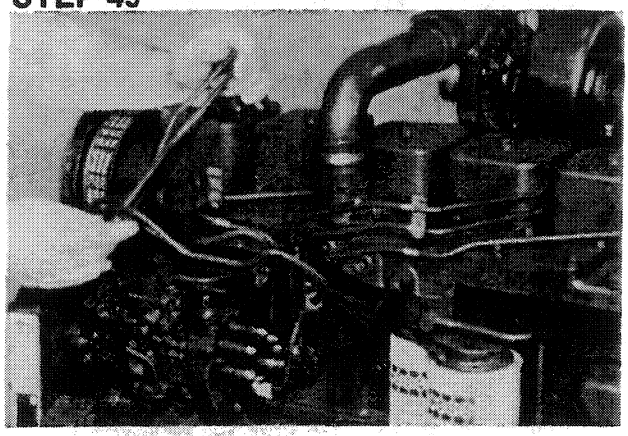
Make the tabs straight on the lock plate.

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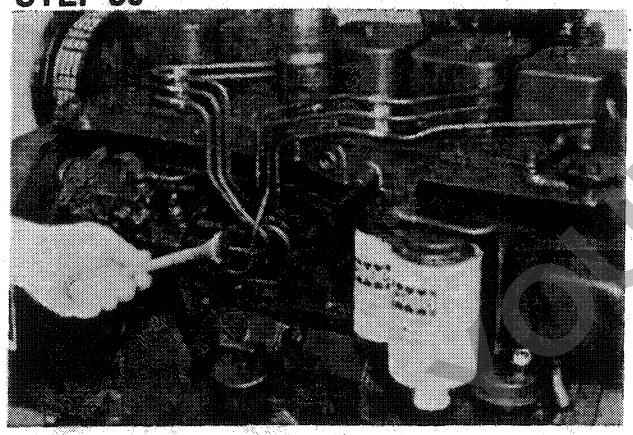
Issued 10-84 Printed in U.S.A.

STEP 49



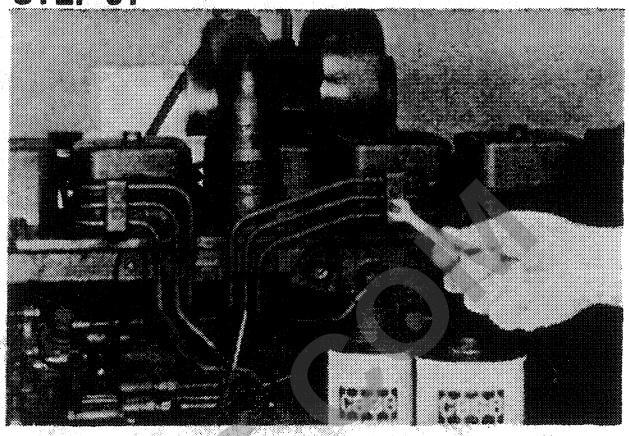
Remove the dust covers and install the injector lines.

STEP 50



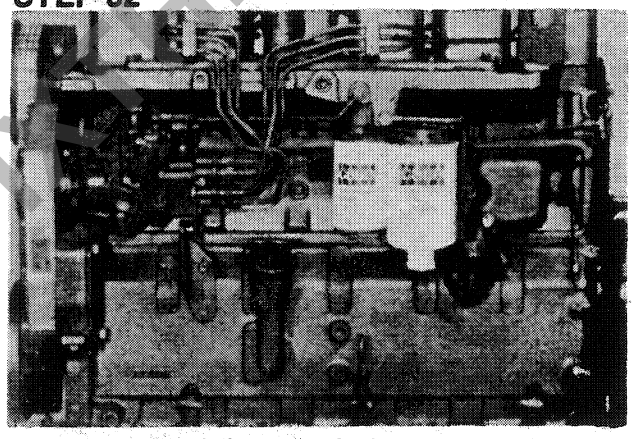
Connect the injector lines to the fuel injectors and the injection pump. Tighten the injector lines a small amount.

STEP 51



Install the fuel line brackets and tighten.

STEP 52



To remove the air from the fuel system see Section 3410 in the service manual.

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SPECIFICATIONS (Continued)

Magnetic Switches

NOTE: *The magnetic switches are on the main circuit board at the rear of the cab.*

Magnetic Switch		Circuits
K1	24 volts	Starter
K2	24 volts	Power for fuses F1, F3, F5, F9, and F12
K3	12 volts	Hourmeter
K5	24 volts	Horn
K6		Not used
K11		Not used

Bulbs	Part Number
Working lamps	P01405-55
Flood lamp (on boom)	P03405-01
Cab lamp	P00405-65
Control panel lamps	P00405-06

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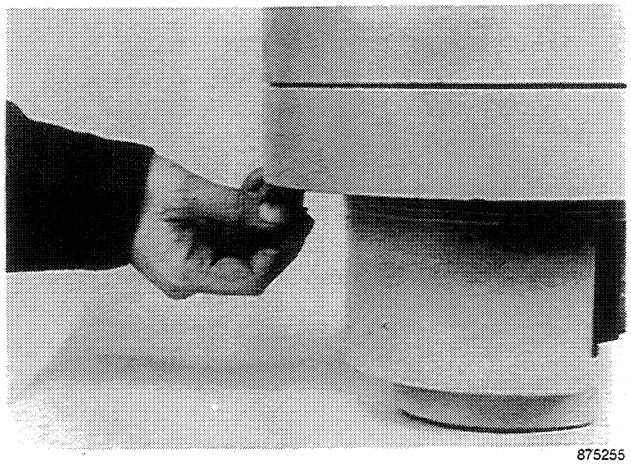
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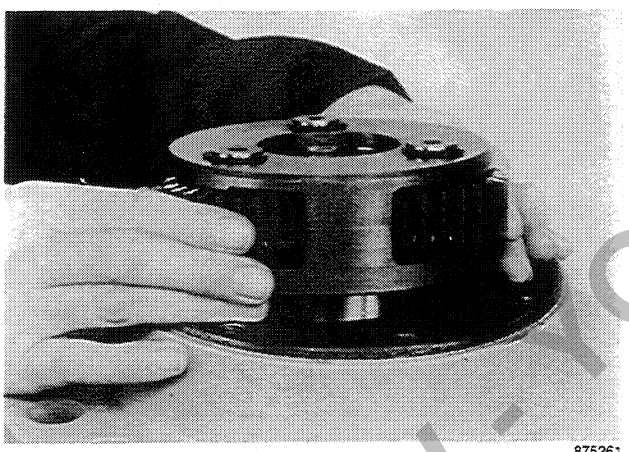
STEP 15



875255

Install the Allen screws that fasten the carrier housing to the sprocket housing. Tighten the Allen screws to 37 pound-feet (50 N m, 5 kg/m).

STEP 16



875261

Put the first stage carrier, spacer, and thrust washer in position on the sun gear and second stage carrier.

STEP 17



875262

Install the pinion shaft in the first stage carrier.

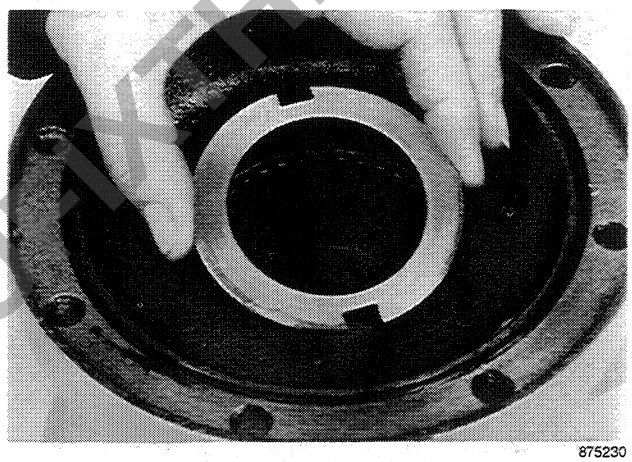
STEP 18



875258

Install the coupling on the pinion shaft.

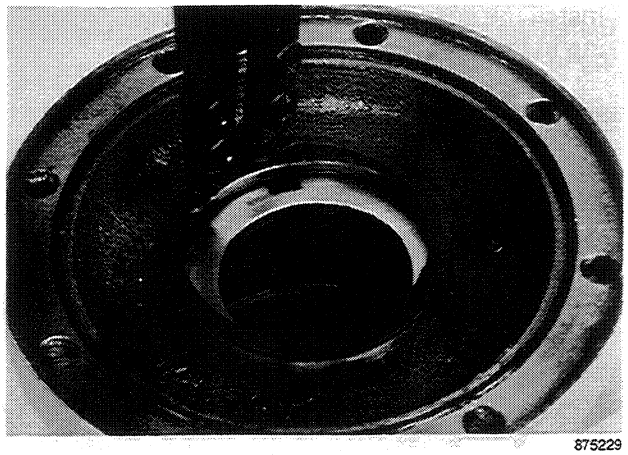
STEP 19



875230

Install the spacer in the brake housing.

STEP 20



875229

Install the snap ring that fastens the spacer in the brake housing.

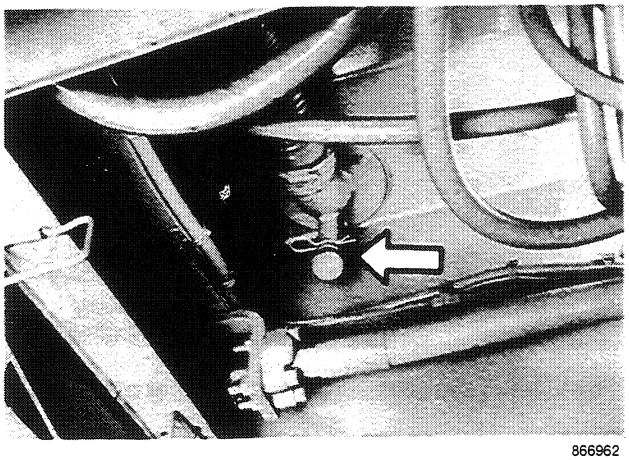
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HYDRAULIC RESERVOIR SHUTOFF VALVE

The hydraulic reservoir is equipped with a shutoff valve.

STEP 1



866962

To close the shutoff valve, remove the clip and pull the knob down.

STEP 2

Put a DO NOT OPERATE tag in the operators compartment. Make sure that the engine is not started while the shutoff valve is closed.

STEP 3

Push the knob up and install the clip to open the reservoir shutoff valve.

HYDRAULIC FILTERS

There are two hydraulic filters on the pump, a return filter in the hydraulic reservoir, and two in-line filters below the hydraulic reservoir.

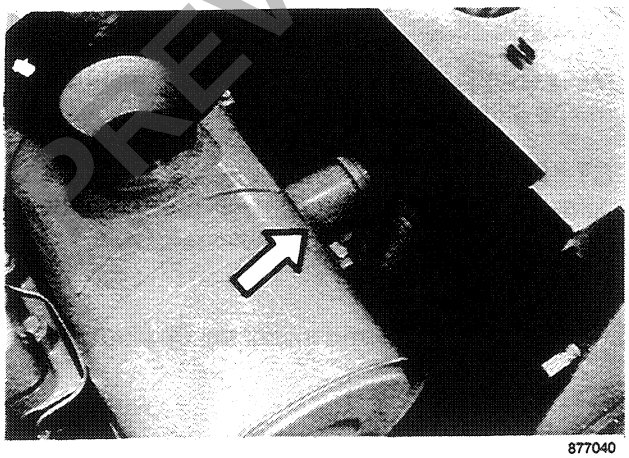
Change these filters every 500 hours of operation or when the hydraulic filter warning lamp stays illuminated.

Hydraulic Filters on the Hydraulic Pump

STEP 1

Close the hydraulic reservoir shutoff valve.

STEP 2



877040

Use a strap wrench to loosen and remove the hydraulic filters from the hydraulic pump.

STEP 3

Use a cloth and clean the gasket surfaces of the filter body.

STEP 4

Apply clean oil or grease to the gasket of each new filter.

STEP 5

Install the filters until the gasket makes contact with the filter body. Continue to tighten each filter with your hands 1/2 turn. Do not use a wrench to tighten the filters.

STEP 6

Open the hydraulic reservoir shutoff valve.

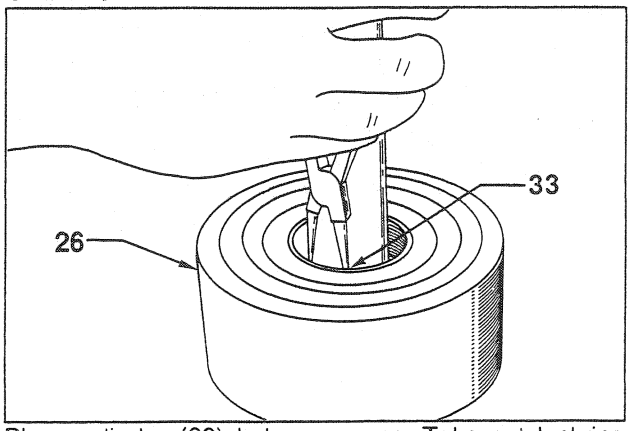
STEP 7

Start and run the engine at idle for two minutes. Check for oil leakage.

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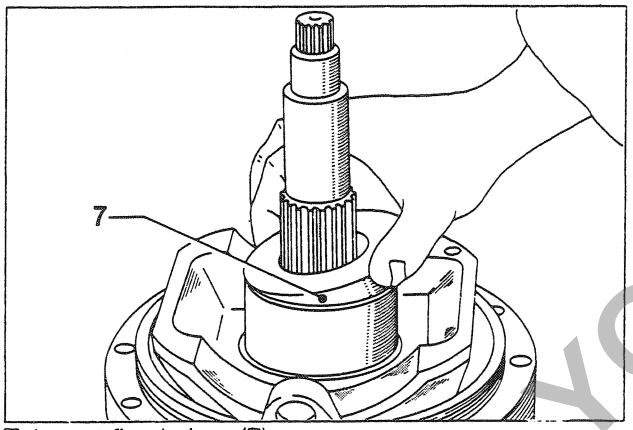
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STEP 64



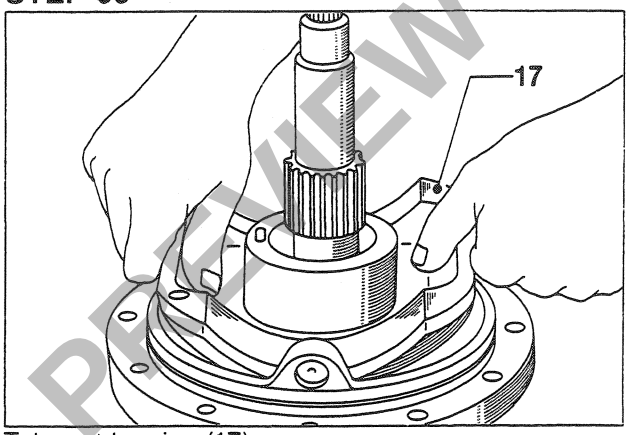
Place cylinder (26) below a press. Take out lockring (33). Take out washer (34), spring (35) and washer (36).

STEP 65



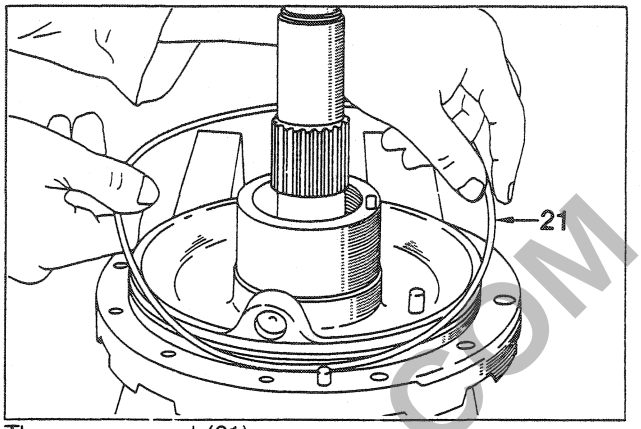
Take out fixed plate (7).

STEP 66



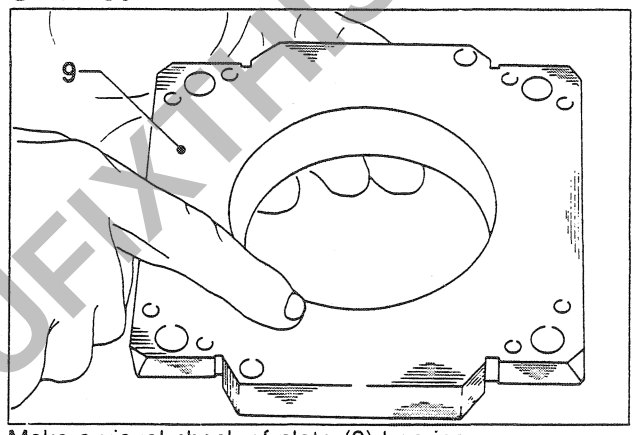
Take out bearing (17).

STEP 67



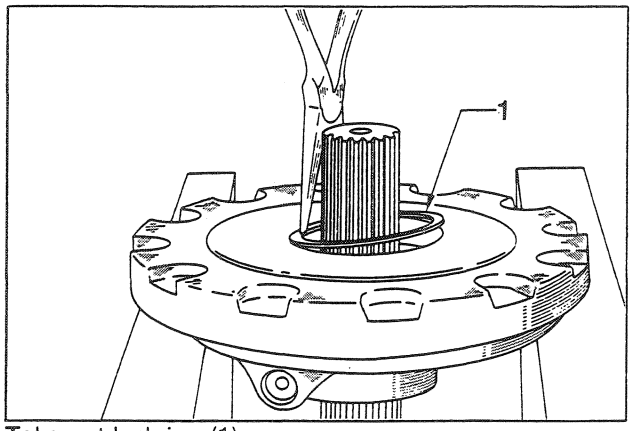
Throw away seal (21).

STEP 68



Make a visual check of plate (9) bearing.

STEP 69

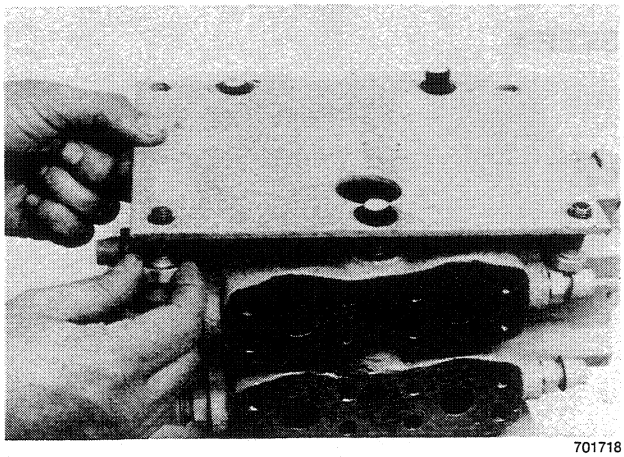


Take out lockring (1).

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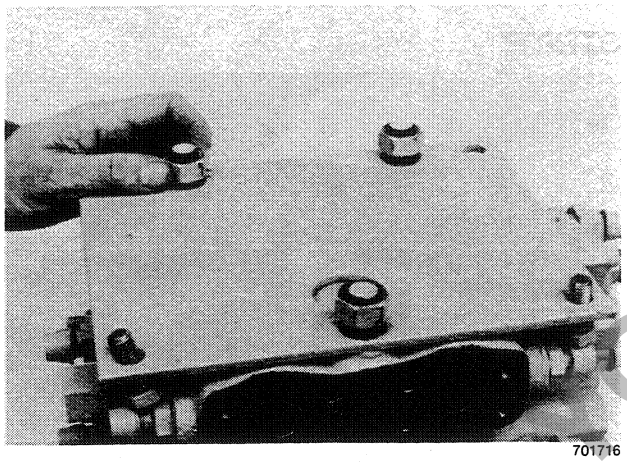
STEP 7



701718

Install the two cap screws in the mounting plate.

STEP 8



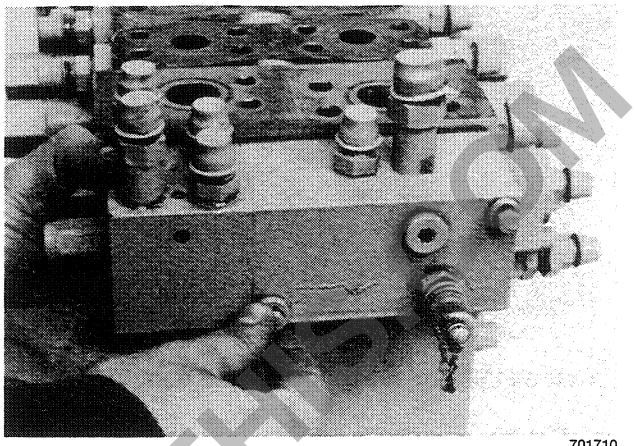
701716

Install the nuts on the studs.

STEP 9

Tighten the nuts to 100 to 120 pound-feet (140 to 160 N m, 14 to 16 kg/m). Install and tighten the lock nuts.

STEP 10



701710

Install the brake release assembly.

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