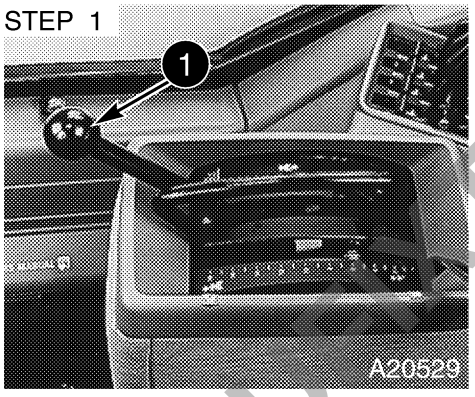
NORMAL STARTING PROCEDURE

IMPORTANT: *It is very important that enough lubricant reaches the turbocharger bearings and engine parts before operating the engine at rated speed.*

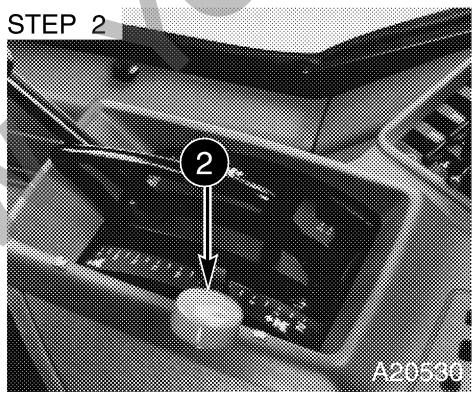
WARNING: *Operate controls only when seated in the operators seat.*
M137A

STEP 1



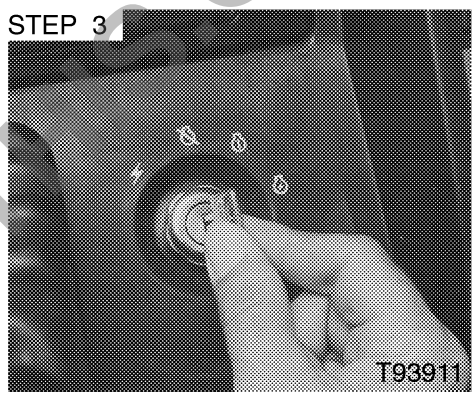
Put the transmission control lever in PARK position (1).

STEP 2



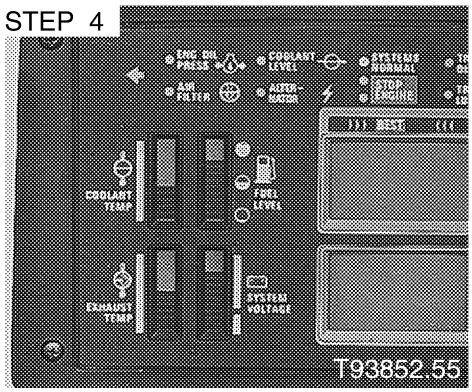
Move the throttle lever to low idle (1 000 RPM maximum) 1/3 open (2).

STEP 3



Turn key switch to START position until engine starts, but no more than 30 seconds, then release the key. Run engine for two minutes at 1000 RPM.

STEP 4

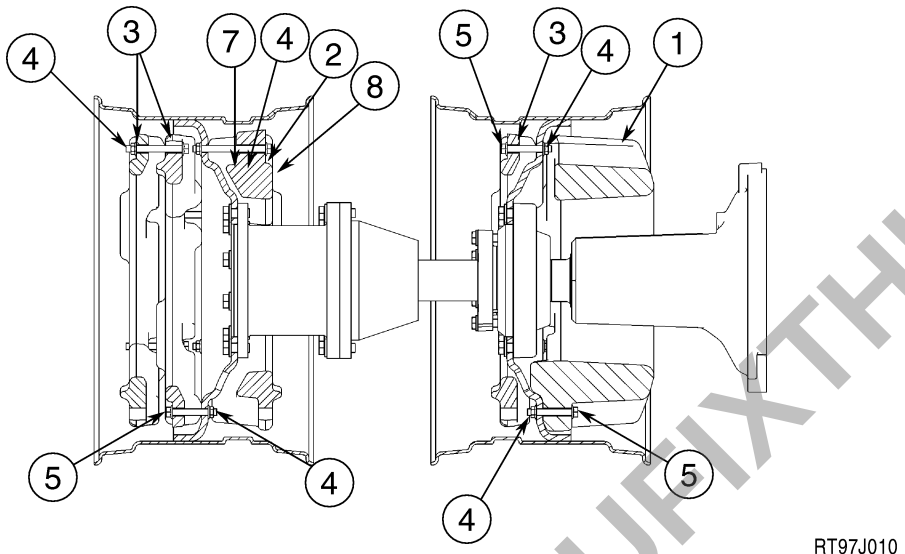


After engine starts and is warm, check that coolant temperature bar indicator is in green area and that all service monitors are giving normal indications.

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Wheel Weight Installation Diagram
(Drawing Represents Possible Weight Combinations)



PARTS LIST	
REFERENCE NUMBER	DESCRIPTION
1	WEIGHT 1000 lb (2200 kg)
2	WEIGHT 500 lb (1100 kg)
3	WEIGHT 200 lb (440 kg)
4	NUT, M16 Hex Flange Grade 10 or 5/8 Hex Flange Grade 5
5	BOLT, M16 x 110 Hex Flange Grade 8.8
7	BOLT, M16 x 140 Hex Grade 8.8 or 5/8 x 5.5 Hex Grade 5
8	BOLT, M16 x 140 Hex Grade 8.8 or 5/8 x 8.5 Hex Grade 5
10	WASHER, 17.5 x 30 x 4 mm Flat Hardened or 0.656 x 1.312 x 0.15 inch Flat hardened

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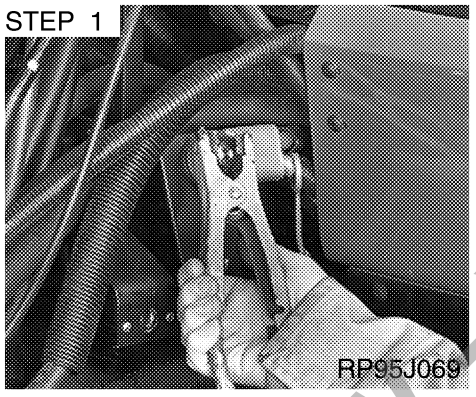
Auxiliary Battery Connections

When connecting an auxiliary battery or charger to the tractor batteries, make sure you connect positive to positive and negative to negative. Do not connect auxiliary battery cables across the terminals of the starter. Start the engine from the operator' s seat.

> **WARNING:** *Battery explosion and/or damage to electrical components can result from improper connection of booster batteries or charger. Connect positive to positive and negative to negative. Externally, battery acid can cause burns and blindness, and taken internally it is poison.*
>
> M146B

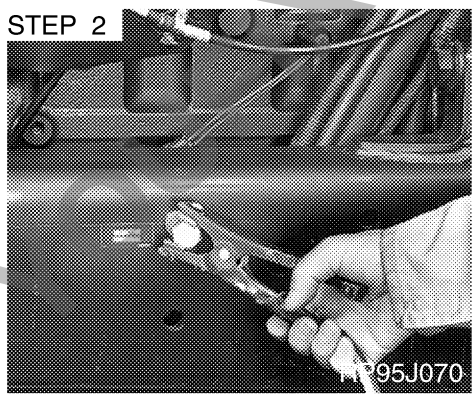
IMPORTANT: *This is the only safe method to start the tractor engine with an external power supply. Any other method of starting can cause injury or death to the operator or other persons.*

STEP 1



Connect the positive (+) cable clamp of the auxiliary battery to the positive (Red) cable terminal provided on the tractor.

STEP 2



Connect the negative (-) cable clamp of the auxiliary battery to the negative terminal on the side rail as a ground. Always disconnect the ground cable first and connect the ground cable last so you do not cause a spark at the battery. A spark can cause a battery explosion and cause injury.

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6. AIR CONDITIONER CONTROL - Turn the control clockwise to turn the air conditioner ON (Blower Must Be Operating). Adjust the control to the needed temperature. Turn the control counterclockwise to turn the air conditioner OFF.

7. AIR CONDITIONER PRESSURE INDICATOR LAMP - When the pressure indicator lamp is illuminated, it indicates that the air conditioning system has turned OFF due to refrigerant pressures that are too high or too low. This can indicate that the system needs service or that the ambient temperature is too cool for air conditioner operation. To start the air conditioner again, turn the air conditioner control to the OFF position and then turn to the ON position. If the indicator lamp stays ON, See Operators Cab in this manual for Preventative Maintenance service recommendations.

8. CONSOLE LAMP - This lamp is illuminated when the main lamp switch on the steering console is in the second, third or fourth position.

9. DEFROSTER CONTROL - The defroster control air louvers can be moved up or down, and to the left or right and opened or closed.

10. REAR VIEW MIRROR - Adjust the mirror for view as needed.

11. RADIO (If Equipped) - Radio equipment is available for your tractor.

VENTILATION CONTROL SETTINGS

CONTROL SETTINGS						
Type Condition Needed	(5) Blower Speed	(2) Discharge Louvers	(9) Defroster	(6) Air Conditioner	(4) Heater	Recirculation Louvers
Pressure	HIGH	Open	Open	ON or OFF	ON or OFF	Closed
Cool	HIGH	Open	AR	ON/MAX	OFF	Open
Heat	HIGH OR LOW	AR	Open	OFF	AR	Open
Inside Window Moisture Removal	PURGE	Open*	Open	ON/MED	ON/MAX	Open**

AR = Adjust as Required.

*Open or Closed if Moisture is Prevalent on Windshield.

**Open or Closed if not Humid Outside.

NOTE: *Use the purge setting for fast cooling of a hot cab or for fast defrost. Use the high or low setting for optimum operator comfort.*

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Add fuel as necessary. Fuel level is indicated by the number of bars showing on the bar graph in relation to the ball symbols as follows:

A. No indicator bars showing at the all black ball. Fuel is needed.
B. Six indicator bars showing at the 1/2 black ball. Fuel tank is 1/2 full.
C. Twelve indicator bars showing at the all white ball. Fuel tank is full.

3. SYSTEM VOLTAGE BAR INDICATOR - Service is indicated as described below under Low and High voltage. The voltage level is indicated by the number of bars on the bar graph display. LOW or HIGH voltage will be indicated as follows:

   LOW VOLTAGE - When the volt level bar graph displays one (1) bar, 11.7 volts, the following will occur:

   A. Green systems normal indicator goes OFF.

   HIGH VOLTAGE - When the volt level bar graph displays 12 bars, 15.0 volts, the following will occur:

   A. All bars will flash ON and OFF.
   B. Alarm will sound for three seconds.
   C. Green systems normal indicator goes OFF

   The tractor can be operated with low or high voltage ONLY until it can be stopped in a safe area to find and correct the problem.

   IMPORTANT: *Before stopping the tractor, make sure that the tractor is in a safe place and that it will be safe for the operator to leave. The batteries may be too low to start the engine if the tractor has to be moved.*

4. EXHAUST TEMPERATURE BAR INDICATOR - Service is indicated by flashing bar graph and a three second audible alarm. When the exhaust temperature bar indicator reaches the red zone, (bar 11), the following will occur:

   A. All bars will flash ON and OFF.
   B. Alarm will sound for three seconds.
   C. Green systems normal indicator will go OFF.

   Stop the tractor using the engine cool down procedure specified in the important note below. Find and correct the problem.

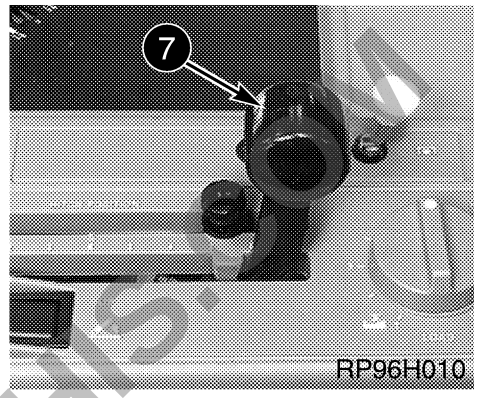
   IMPORTANT: *Shift the transmission to a lower speed. Allow the engine to cool down until the bar indicator is in the yellow or green area before stopping the engine or you will damage the engine.*

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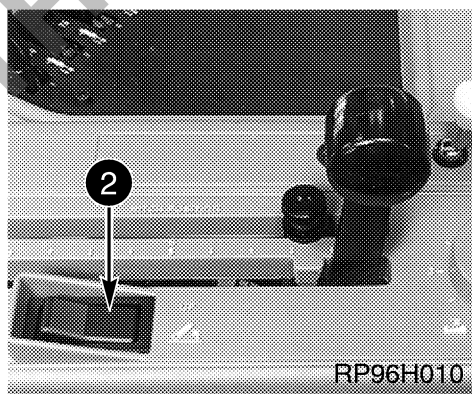
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FIELD OPERATION

The TRANSPORT LOCKOUT (Ref 7) is built into the hitch position control lever slot. The lever can be locked in the raised position to prevent the lowering of raised implements during transport. This can be done by pulling the lever rearward and into the offset. Also move the UP/DOWN SWITCH to the “Up” position. Hitch must be in transport position when using pull type implements.

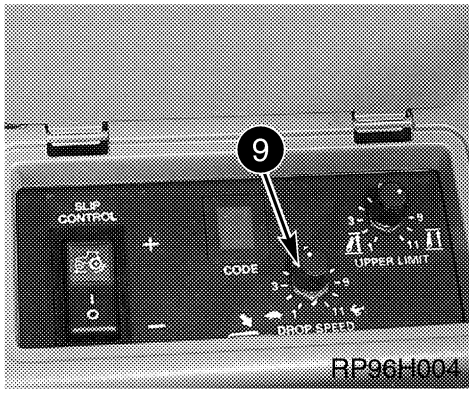


The UP/DOWN SWITCH (Ref 2) switch will raise or lower the implement when entering the field or when turning around. The switch has three positions: (1) Up (back); (2) Down (middle); and (3) Momentary (full forward). When the switch is in the DOWN position, the hitch lowers to the position set by the HITCH POSITION CONTROL LEVER at the speed set by the drop speed control. When the switch is in the UP position, the hitch raises at maximum speed to the upper position set by the UPPER LIMIT CONTROL.



The DROP SPEED CONTROL can be overridden by pushing the UP/DOWN SWITCH to the “Momentary” position twice and holding. The hitch will drop at float speed. After releasing the switch, it will return to the set drop rate. If the switch is held down the hitch can lower below the position set by the Position Control Lever. Hitch will return to set position when switch is released.

The DROP SPEED CONTROL (Ref 9) varies the lowering speed of the hitch as the HITCH POSITION CONTROL LEVER is pushed forward to the lower position or as the DOWN position is selected by the UP/DOWN SWITCH. Turning the knob clockwise causes the hitch to lower faster. Turning the knob counterclockwise causes the hitch to lower slower. This control knob is mounted under a cover plate to the rear of the operators control console. Adjust the DROP SPEED to specific implements i.e. slower for planters, to prevent plugging seed tubes and faster for plows and rippers.

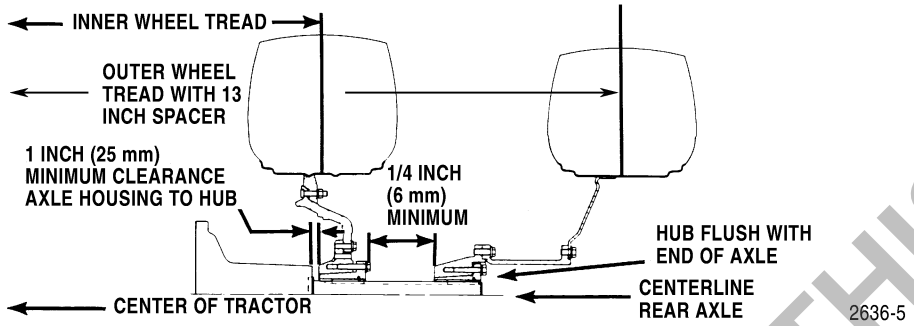


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Steel Wheel (If Equipped) - Outer Dual - with Spacer

See Rear Wheels in this manual and Dual Wheel Installation in this manual for instructions on changing the wheel tread.



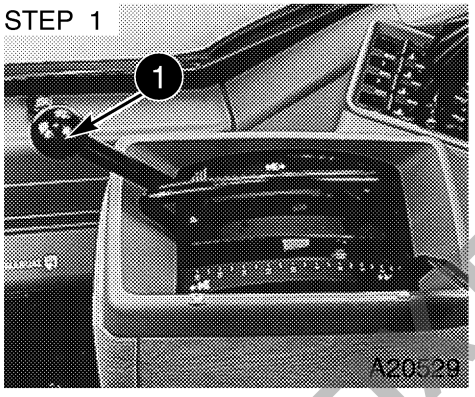
118 INCH (2997 mm) REAR AXLE						
TIRE SIZE	INNER WHEEL				OUTER WHEEL	
	WHEEL TYPE	WHEEL and RIM POSITION	TREAD		TREAD WITH 13 IN SPACER	
			MINIMUM	MAXIMUM	MAXIMUM	MINIMUM
18.4-38 18.4-42	1 PIECE	WHEEL IN RIM IN	62 INCH (1575 mm)	81 INCH (2057 mm)	160 INCH (4064 mm)	141 INCH (3581 mm)
	1 PIECE	WHEEL IN RIM OUT	70 INCH (1778 mm)	89 INCH (2261 mm)	160 INCH (4064 mm)	141 INCH (3581 mm)
	UNIVERSAL	WHEEL IN RIM IN	60 INCH (1524 mm)	81 INCH (2057 mm)	160 INCH (4064 mm)	141 INCH (3581 mm)
	UNIVERSAL	WHEEL IN RIM OUT	68 INCH (1727 mm)	87 INCH (2210 mm)	160 INCH (4064 mm)	141 INCH (3581 mm)
	UNIVERSAL	WHEEL OUT RIM IN	85 INCH (2159 mm)	89 INCH (2261 mm)	160 INCH (4064 mm))	141 INCH (3581 mm)
	UNIVERSAL	WHEEL OUT RIM OUT	93 INCH (2362 mm)	89 INCH (2261 mm)	160 INCH (4064 mm)	141 INCH (3581 mm)
20.8-38 20.8-42	1 PIECE	WHEEL IN RIM IN	64 INCH (1626 mm)	81 INCH (2057 mm)	160 INCH (4064 mm)	143 INCH (3632 mm)
	1 PIECE	WHEEL IN RIM OUT	70 INCH (1778 mm)	83 INCH (2108 mm)	160 INCH (4064 mm)	141 INCH (3581 mm)
	UNIVERSAL	WHEEL IN RIM IN	64 INCH (1626 mm)	81 INCH (2057 mm)	160 INCH (4064 mm)	143 INCH (3632 mm)
	UNIVERSAL	WHEEL IN RIM OUT	68 INCH (1727 mm)	83 INCH (2108 mm)	160 INCH (4064 mm)	141 INCH (3581 mm)
	UNIVERSAL	WHEEL OUT RIM IN	85 INCH (2159 mm)	83 INCH (2108 mm)	160 INCH (4064 mm)	141 INCH (3581 mm)
	UNIVERSAL	WHEEL OUT RIM OUT	93 INCH (2362 mm)	83 INCH (2108 mm)	160 INCH (4064 mm)	144 INCH (3658 mm)

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STOPPING THE ENGINE

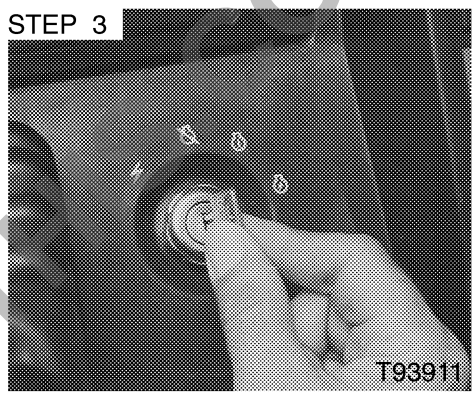
IMPORTANT: *When stopping the engine after operating under heavy load, run the engine at idle speed for a short period of time. This will allow the engine and turbocharger temperature to decrease gradually.*

STEP 1



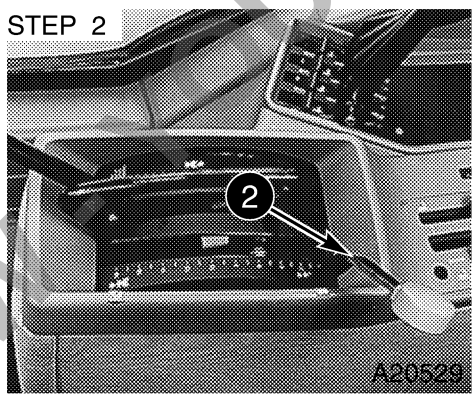
Put transmission control lever in PARK position (1).

STEP 3



Turn key switch to OFF position. Remove key.

STEP 2



Move throttle lever to run engine at idle speed (2) for three to five minutes to decrease the temperature of the engine and turbocharger.

WARNING: *Before leaving the tractor, stop the engine, put all controls in NEUTRAL and put the transmission control lever in PARK position.*

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Rear Wheel Weights Cast Wheels (If Equipped)

Rear wheel weights, at 140 pound (63.5 kg) each, are available from your dealer. Use the wheel weights as needed to provide safe and efficient tractor operation. Do not add more weight to the rear wheels of your tractor than is needed to achieve the correct tractor static weight distribution and the correct amount of wheel slip. See Tractor Weight Distribution in this manual or your dealer for recommendations on ballasting procedures.

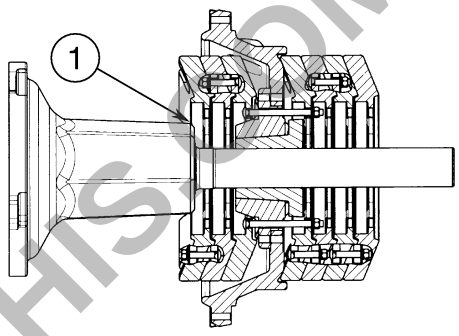
The diagrams show the possible mounting arrangements. Weights can be used on the one piece cast, universal cast or steel wheel when the eight bolt hub is used.

IMPORTANT: *If three or more weights are to be used, turn the wheel 180 degrees for each weight installed, changing the position of each weight to get correct balance alignment. A maximum of seven weights per wheel can be used. A maximum of four weights can be installed on one side of the wheel.*

NOTE: *For proper clearance, weights must be at least 1 inch (25 mm) (Ref 1) from the end of the rear axle housing casting and 2 inches (51 mm) from the auxiliary fuel tank.*

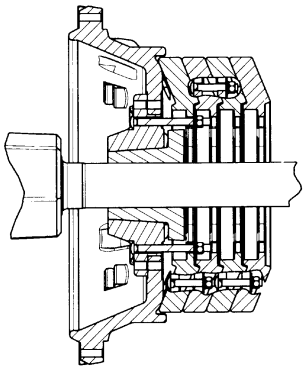
IMPORTANT: *A limited number of rear weights can be used when dual wheels are installed and a particular tread setting is desired. Add the same amount of liquid to the inside tire and the dual tire if additional rear ballast is required.*

IMPORTANT: *Never exceed the maximum recommended operating weights for your tractor. See Maximum Operating Weights for tractor and axle limits.*



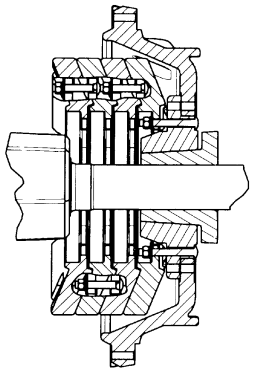
RB96J055

SEVEN REAR WHEEL WEIGHTS



RB96J056

4 OUTSIDE WEIGHTS



RB96J057

4 INSIDE WEIGHTS

FOUR REAR WHEEL WEIGHTS (INSIDE OR OUTSIDE)

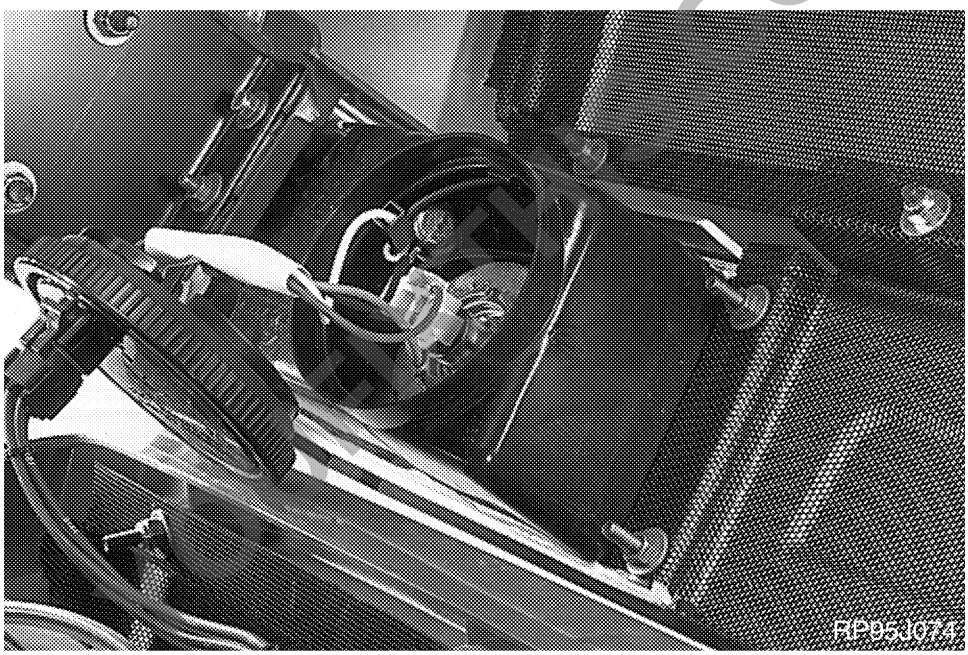
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BULB AND LAMP REPLACEMENT

NOTE: *Do not touch the glass of a Halogen bulb with your hands. If the glass is touched, it must be cleaned with window cleaner or alcohol.*

Head Lamps and Side Work Lamps



1. To remove the head lamp and side work lamp bulbs, lift the hood and pull the connector straight off the four terminals of the cover assembly. Do not twist or turn.
2. Twist the cover counterclockwise to remove the cover.
3. To remove the head lamp bulb, pull the connector straight off the three terminals of the head lamp bulb. Twist the bulb retainer counterclockwise to remove the bulb. Install a new bulb and twist the retainer clockwise to hold the bulb in position.
4. Remove the side work lamp and cover assembly.
5. Disconnect the wire for the side work lamp bulb. Loosen the screw for the bulb retainer and remove the bulb. Install a new bulb and tighten the retainer screw. Connect the wire for the side work lamp bulb.
6. Install the side work lamp and the wiring connector on the three terminals for the head lamp bulb.
7. Install the cover and turn clockwise to lock in position.
8. Install the wiring harness connector on the four terminals of the cover assembly.

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BEFORE STARTING THE ENGINE

Before starting your tractor for the first time, make the following checks. Also see the Lubrication/Filters/Fluids and the Maintenance/Adjustments sections in this manual.

1. Make sure all persons that operate or do maintenance on the tractor, understand that clean fuel is important.
2. Check and service all lubrication fittings for grease, See Grease Fittings in this manual.
3. Check the oil level in the engine crankcase, See Engine Lubrication in this manual.
4. Check the fluid level in the transmission, See Transmission Lubrication Specifications in this manual.
5. Check the water level in the batteries, See Batteries in this manual for complete information.
6. Check that the tractor fuel tank is filled with clean fuel that has the specifications given, See Diesel Fuel Specifications in this manual.

NOTE: *Clean around the fuel tank cap before you remove the cap.*

7. Check the fuel system, cooling system and engine oil pan for leaks.
8. Check that the alternator and compressor belts are adjusted correctly, See Alternator Belt or Compressor Belt in this manual.
9. Remove any water or sediment from the water trap of the fuel tank, See Fuel System Water Drain in this manual.
10. Check the air pressure of the tires.
11. If your tractor has a power takeoff, make sure the safety guard is installed.
12. Check the coolant level in the deaeration tank. Add water and ethylene glycol coolant as needed. See Cooling System Specifications in this manual.

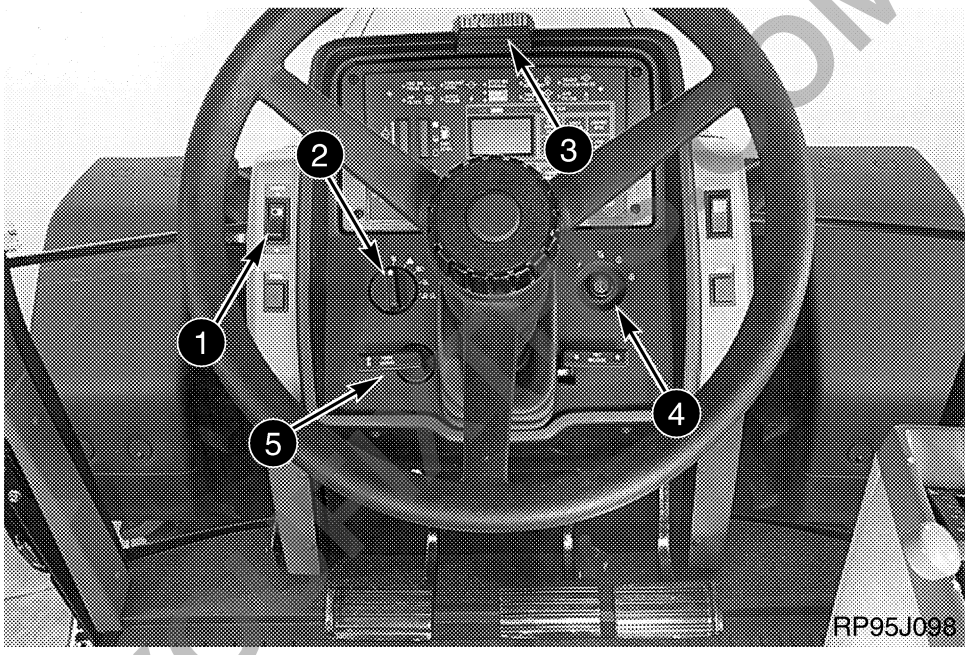
WARNING: *Before starting the engine, be sure all operating controls are in neutral or park lock position. This will eliminate accidental movement of the machine or start up of power driven equipment* M306A

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OPERATING CONTROLS

Instrument Panel



1. HI/LO LAMP SWITCH - Two position rocker switch. This switch will operate when the main lamp switch is in the second, third or fourth position.

   HI POSITION - High beam head lamps. Indicator lamp in switch will be illuminated.

   LO POSITION - Low beam head lamps.

2. LAMP SWITCH - Rotary switch described as follows:

   OFF POSITION - Switch knob is in vertical position. All lamps are OFF.

   ON POSITION - Switch knob is clockwise from OFF position. The various lamps will be illuminated as follows:

   First Position - Front and rear amber caution lamps (Road - Daytime).

   Second Position - Front and rear amber caution lamps, tail lamps, side console lamp and head lamps. The Hi/Lo switch can be used to select high or low beam head lamps (Road - Night).

   Third Position - Head lamps, front side work lamps, front lower work lamps, rear lower work lamps and side console lamp (Field).

   Fourth Position - Head lamps, front side work lamps, front lower work lamps, rear lower work lamps, side console lamp and front upper work lamps (Field).

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Electronic Hitch Diagnostic Codes



2663A

The 0 code indicates SYSTEM NORMAL.

NOTE: *SYSTEM NORMAL means that the electrical and electronic parts of the hitch system are functioning normally. This display does not tell the operator if the controls are not adjusted correctly or if there is hydraulic problem. If the displayed code is 0 and the hitch performance is reduced from what it had been, contact your dealer. Remember, if the Load Control is fully counterclockwise, the hitch may not lower.*

NOTE: *The period indicates that the tractor is not moving. When the tractor moves a minimum of 0.5 mph, the period should disappear. If not, contact your dealer.*

If the hitch fails to function properly (the amber indicator light is on continuously), first check the electronic hitch diagnostic code and then report that code and your hitch malfunction to your dealer.

In all cases, before attempting to repair a failure, restart the tractor and observe if the failure is repeated. Intermittent failures may have caused the error code and will be cleared upon start-up.

Hitch Control Bypass

If the hitch should fail to operate properly and there is a need to raise or lower the hitch in order to travel home, the hitch controls may be overriden by the UP/DOWN SWITCH.

To lower the hitch, move the UP/DOWN SWITCH fully forward to the “Momentary” position and hold. The hitch will move down for approximately 1.5 seconds. Release switch and repeat until the hitch is in the desired position.

To raise the hitch, start with the UP/DOWN SWITCH in the “Down” position, then move the switch to the “Up” and then to the “Down” position. The hitch will move up for approximately 1.5 seconds. Repeat until the hitch is in the desired position.

NOTE: *If your tractor is equipped with rear remote hitch switches (See Remote Hitch Switch Operation in this manual), they can also be used to raise and lower the hitch.*

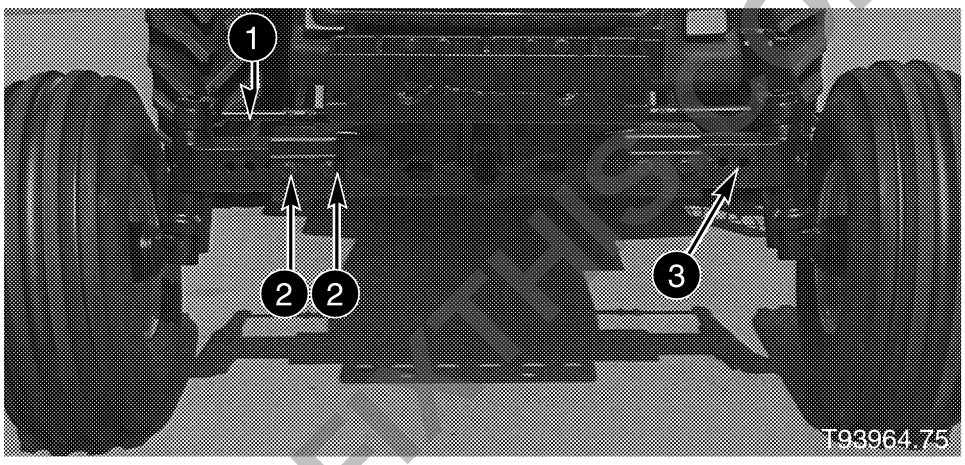
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AXLE ADJUSTMENT

Two Wheel Drive (2WD) Front Axle

Tread Width Setting



1. TIE ROD CLAMP BOLT
2. TUBE EXTENSION LOCATING BOLT
3. AXLE TUBE EXTENSION

1. Put blocks in front of and behind the rear wheels. Lift the tractor front end and put supports under the tractor.
2. Remove the clamps, washers, bolts and nuts from the tie rod.
3. Remove the locating bolts and nuts from the axle extension.
4. Slide the axle extension to the necessary tread setting and install the locating bolts and nuts. See Front Wheel Tread Position, Page 159 for tread settings.
5. To keep the correct toe-in as the axles are moved in or out, there are holes with two inches (50.8 mm) of space between each hole on the tie rods. You must put the clamp bolt through the hole of the tie rod that is the same as the axle extension hole in which the outer locating bolt is installed.

EXAMPLE: *If the outer locating bolt is installed in the number five hole (from the outer end) in the axle extension, then the clamp bolts of the tie rod must be put in the number five hole (from the outer end) in each tie rod.*

NOTE: *Tighten the axle extension bolts to a torque of 375 to 425 lb ft (508 to 576 Nm) and the tie rod clamp nuts and bolts 40 to 50 lb ft (54 to 68 Nm).*

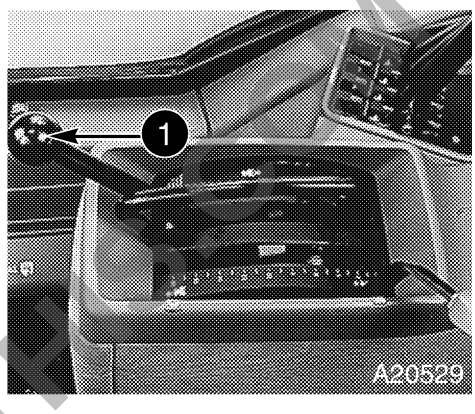
IMPORTANT: *If these procedures are not followed, the turning angle will be changed.*

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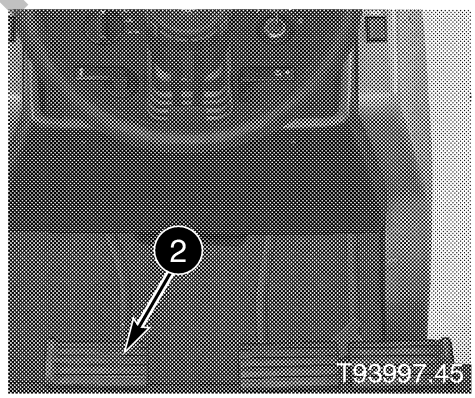
Park Lock

Always put the transmission control lever in the “P” park position (1) before leaving the tractor. Make sure the tractor is stopped completely before engaging the park lock. When disengaging the park lock, always move the lever fully into the Neutral slot, before trying to select 3rd - 4th reverse speed.



Inching Pedal

The inching pedal (2) can be used to move the tractor short distances when operating in confined areas, for connecting implements to the tractor and for stopping the tractor without down shifting to neutral position. If desired, the operator can also use the inching pedal to start the tractor moving from a stationary position in the selected speed. This will give the operator additional control over the tractor start up under varying load and operating conditions.



Operate the inching pedal as follows:

1. Push the inching pedal (2) down.
2. Move the transmission control lever to the desired speed selection.
3. Slowly and completely release the inching pedal for a controlled smooth start

NOTE: *Do Not Ride the inching pedal when the transmission is under load. Release the inching pedal completely within 5 seconds for improved clutch service life.*

IMPORTANT: *Always push the inching pedal down to disengage the transmission when making a quick stop.*

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LUBRICATION/MAINTENANCE CHART

PAGE NO.	SERVICE POINTS	FREQUENCY IN HOURS				
		CLEAN	CHANGE	CHECK	GREASE	DRAIN
231	Engine Oil Level			10		
236	Coolant Deaeration Tank (Sight Gauge)			AR		
257	Transmission Oil Level			10		
221	Grease Fittings				10	
226	Grille Screens, Radiator, Condenser, Oil Cooler	50				
153	Tire Pressures			50		
221	Grease Fittings				50	
246	Fuel Tank Water					50
260	Cab Air Filter	100				
	Wheel and Hub Bolt Torques (See Note A)			100		
267	Spark Arrestor Muffler (If Equipped)	250				
235	Engine Oil and Filter		250			
240	Coolant Hose Clamps			250		
251	Air Intake Hoses			250		
251	Air Intake Hose Clamps			250		
262	MFD Differential and Planetary Oil Level			250		
264	Compressor Belt Adjustment			250		
282	Battery Water Level		500			
241	Coolant Filter		500			
247	Fuel Filters		500			
251	Aspirated Precleaner	1000				
260	Hydraulic Suction Screen		1500			
252	Primary and Secondary Air Filters		1000			
260	Transmission Filters		1500			
261	Hydraulic Breather		1500			
258	MFD Differential and Planetary Oil		1000			
236	Coolant Concentration			1000		
	Engine Valve Adjustment (See Note B)			1000		
257	Transmission Oil		1500			
	Fuel Injection Pump and Nozzles (See Note B)		2000			
	Fuel Injection Pump and Nozzles (See Note B)			2000		
	Crankshaft Torsional Damper (See Note B)			4000		
252	Primary Air Filter	AR				
261	Accumulators (See Note B)			AR		

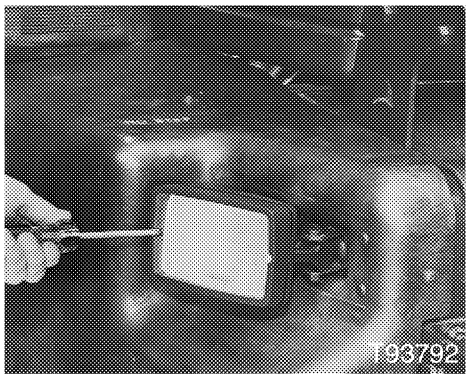
AR - As Required

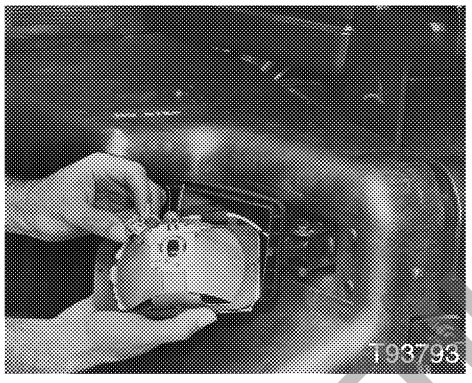
NOTE A: See Pages 187 through 194. **NOTE B:** See your dealer to have this service performed.

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Flood and Work Lamps

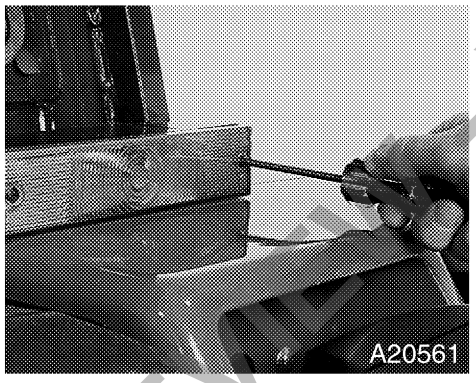


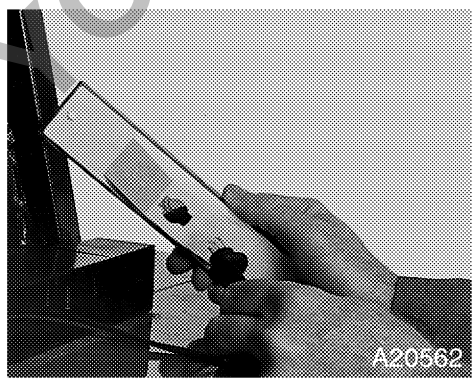


To replace the bulb:

1. Remove two retaining screws and pull the lamp assembly out. Disconnect two wires from the lamp assembly.
2. Remove the bulb retainer clip and remove the bulb. Install new bulb and retainer clip. Connect the two wires for the lamp assembly.
3. Install the lamp assembly and two retaining screws.

Tail Lamp





To replace the bulb:

1. Remove the tail lamp retaining screws and tail lamp.
2. To disconnect the bulb socket from the rear of the lamp, turn the socket and then pull out.
3. To remove the bulb from the socket, pull bulb straight out. Push a new bulb straight into the socket.
4. To connect the bulb socket to the rear of the lamp, put the socket into the lamp and turn the socket to lock in position.
5. Install the tail lamp and retaining screws.

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NOTE: *If the engine will not start, check the fuel shutoff fuse (No. 2, 5 amp), the shutdown override fuse (No. 3, 15 amp) and the instrument cluster run position fuse) (No. 4, 7.5 amp), See Fuses in this manual.*

IMPORTANT: *The engine can be started when the PTO switch is in the ON position. However the PTO will not operate until the PTO switch is first moved to the OFF position and then to the ON position.*

IMPORTANT: *If the bar indicators or service monitors do not give normal indications, stop the engine and check for the cause.*

IMPORTANT:

1. If the engine starts and then stops, wait for the starting motor to stop turning before you turn the key switch to START position again.

2. Do not use the starting motor for more than 30 seconds without stopping. Wait three minutes between starts so the batteries can charge and the starting motor can cool.

3. If the engine stops when operating with a load, immediately start the engine again to prevent too much heat, caused by stopping the flow of oil for cooling and lubrication.

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