Torque - Minimum tightening torques for normal assembly

AXIAL-FLOW® 7240 Tier 4b (final) [YEG227001 - YFG230000]	NA
AXIAL-FLOW® 7240 Tier 4b (final) [YFG230001 - YGG233000]	NA
AXIAL-FLOW® 8240 Tier 4b (final) [YEG227001 - YFG230000]	NA
AXIAL-FLOW® 8240 Tier 4b (final) [YFG230001 - YGG233000]	NA
AXIAL-FLOW® 9240 Tier 4b (final) [YEG227001 - YFG230000]	NA
AXIAL-FLOW® 9240 Tier 4b (final) [YFG230001 - YGG233000]	NA

METRIC NON-FLANGED HARDWARE

NOM. SIZE	CLASS 8.8 BOLT and CLASS 8 NUT		CLASS 10.9 BOLT and CLASS 10 NUT		LOCKNUT CL.8 W/CL8.8 BOLT	LOCKNUT CL.10 W/CL10.9 BOLT
	UNPLATED	PLATED W/ZnCr	UNPLATED	PLATED W/ZnCr		
M4	2.2 N·m (19 lb in)	2.9 N·m (26 lb in)	3.2 N·m (28 lb in)	4.2 N·m (37 lb in)	2 N·m (18 lb in)	2.9 N·m (26 lb in)
M5	4.5 N·m (40 lb in)	5.9 N·m (52 lb in)	6.4 N·m (57 lb in)	8.5 N·m (75 lb in)	4 N·m (36 lb in)	5.8 N·m (51 lb in)
M6	7.5 N·m (66 lb in)	10 N·m (89 lb in)	11 N·m (96 lb in)	15 N·m (128 lb in)	6.8 N·m (60 lb in)	10 N·m (89 lb in)
M8	18 N·m (163 lb in)	25 N·m (217 lb in)	26 N·m (234 lb in)	35 N·m (311 lb in)	17 N·m (151 lb in)	24 N·m (212 lb in)
M10	37 N·m (27 lb ft)	49 N·m (36 lb ft)	52 N·m (38 lb ft)	70 N·m (51 lb ft)	33 N·m (25 lb ft)	48 N·m (35 lb ft)
M12	64 N·m (47 lb ft)	85 N·m (63 lb ft)	91 N·m (67 lb ft)	121 N·m (90 lb ft)	58 N·m (43 lb ft)	83 N·m (61 lb ft)
M16	158 N·m (116 lb ft)	210 N·m (155 lb ft)	225 N·m (166 lb ft)	301 N·m (222 lb ft)	143 N·m (106 lb ft)	205 N·m (151 lb ft)
M20	319 N·m (235 lb ft)	425 N·m (313 lb ft)	440 N·m (325 lb ft)	587 N·m (433 lb ft)	290 N·m (214 lb ft)	400 N·m (295 lb ft)
M24	551 N·m (410 lb ft)	735 N·m (500 lb ft)	762 N·m (560 lb ft)	1016 N·m (750 lb ft)	501 N·m (370 lb ft)	693 N·m (510 lb ft)

NOTE: *M4 through M8 hardware torque specifications are shown in pound-inches. M10 through M24 hardware torque specifications are shown in pound-feet.*

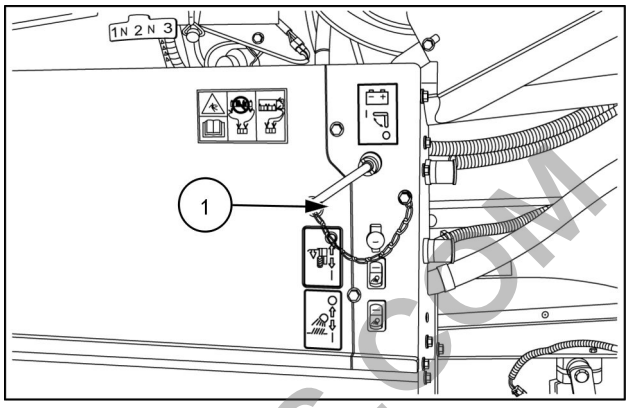
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Diesel Oxidation Catalyst (DOC) - Remove (10.500)

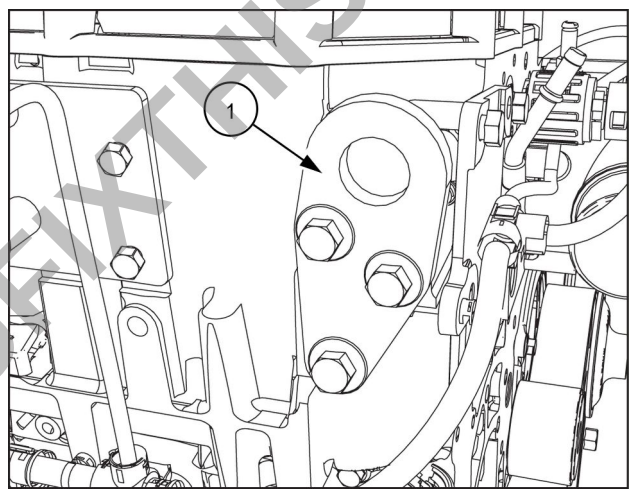
NOTE: *Illustrations are for reference only. It may not be the actual engine.*

1. Disengage the battery connect switch **(1)**.



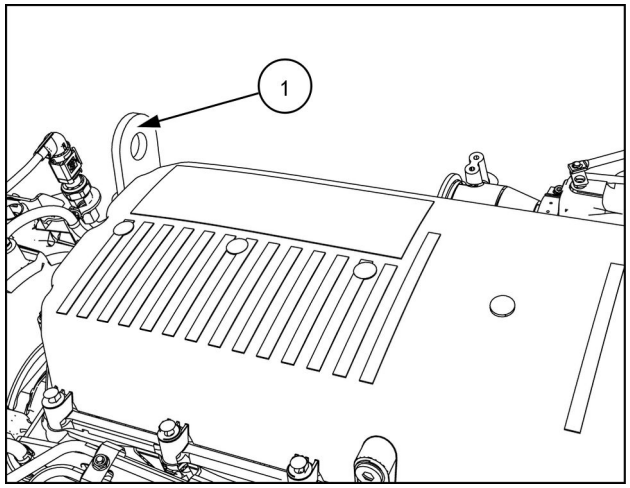
NHIL13AF00586AA 1

2. Attach a suitable lift chain to the front lift eye **(1)** at the front of the engine.



NHIL14AF00431AA 2

3. Attach a suitable lift chain to the back lift eye **(1)** at the rear of the engine.

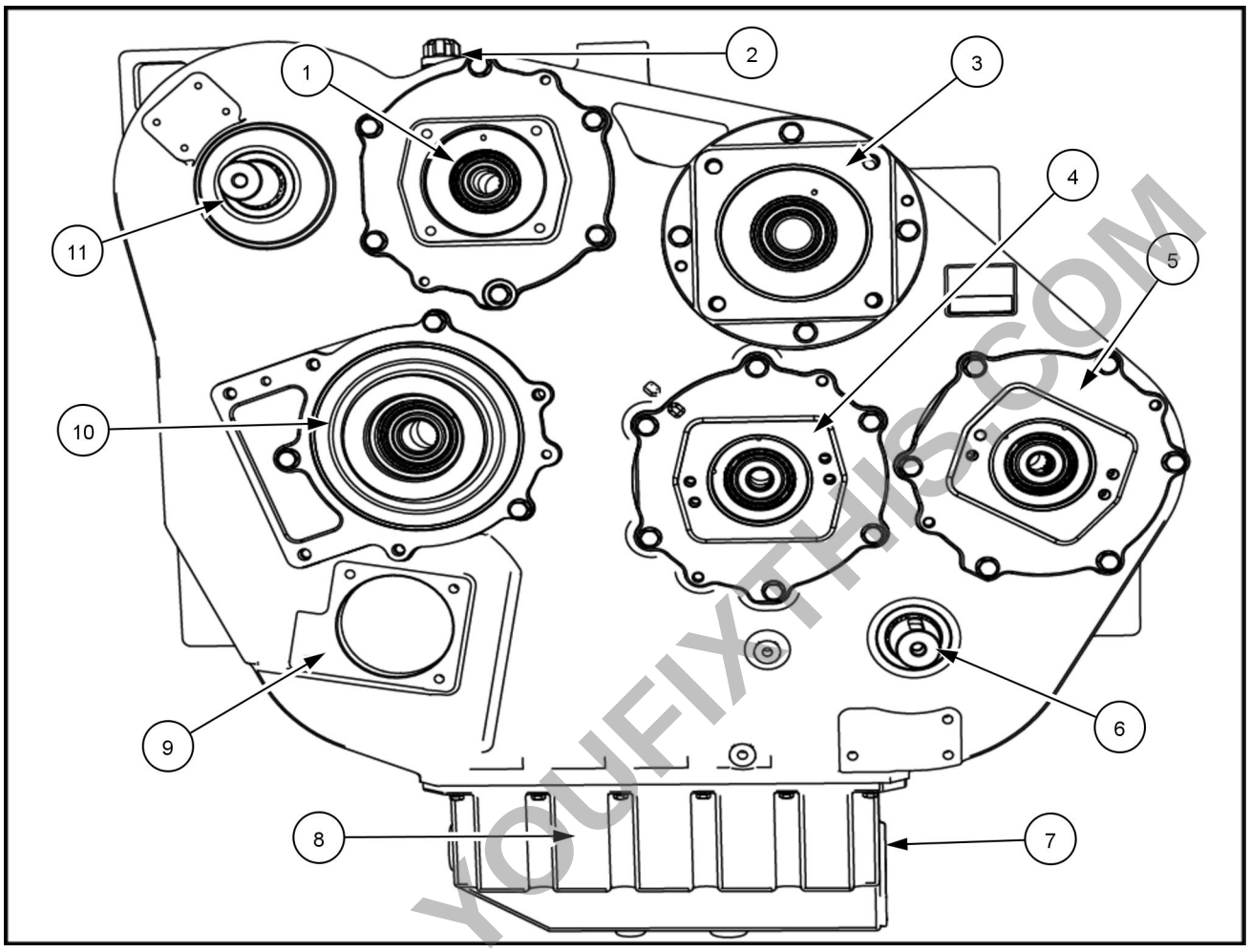


NHIL14AF00432AA 3

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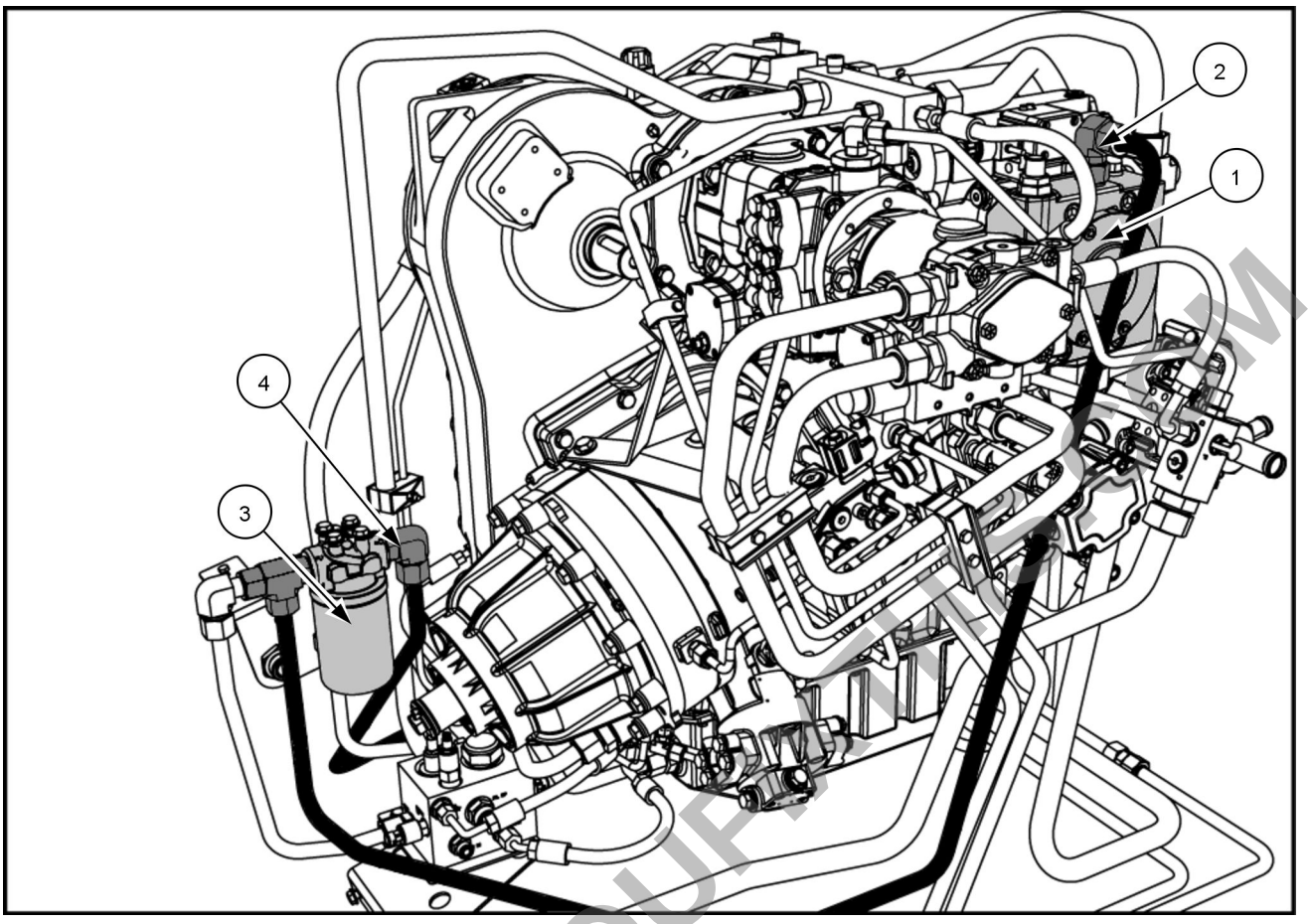
Main gearbox and drive - Overview - PTO Gearbox Shaft Chart



NHIL16AF00116AA 1

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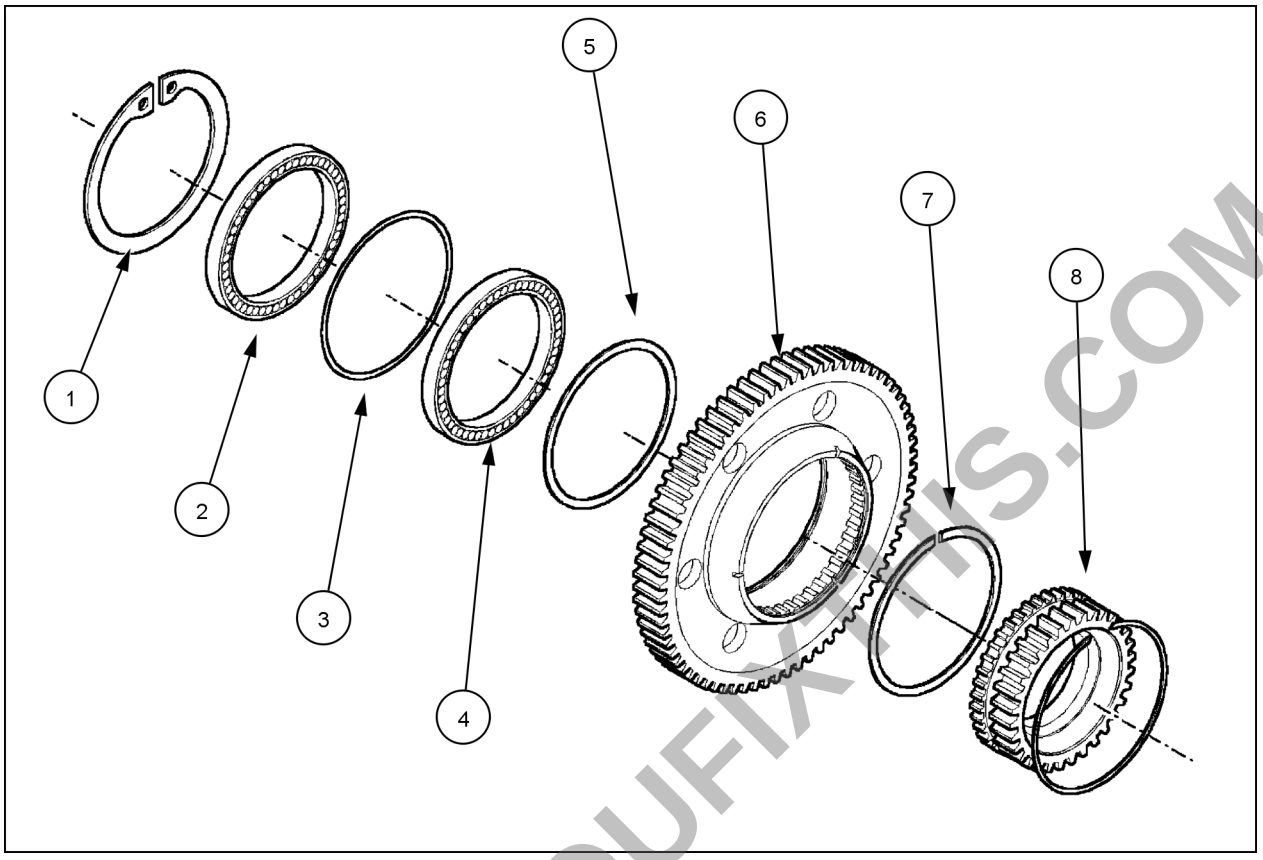
NHIL13AF01640AA 3

Lube oil exits the charge pump **(1)** at port Fe **(2)** and flows to lube filter **(3)**. Lube oil coming out of the filter at **(4)** flows to the main oil cooler.

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Final drive - Exploded view



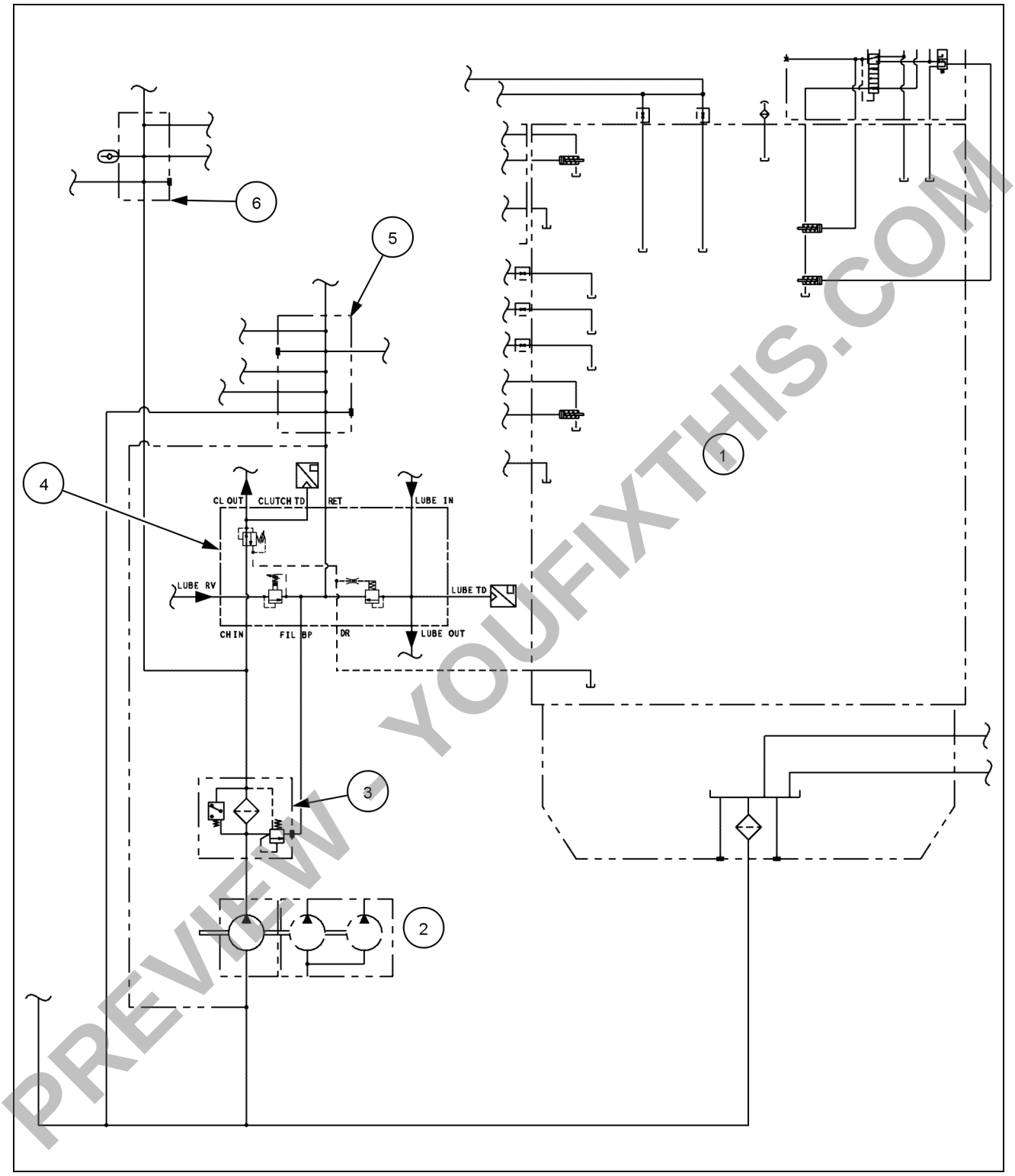
63060023 1

1. Retaining Ring
2. Bearing, Ball
3. Shim Spacer
4. Bearing, Ball
5. Spacer Ring
6. Reducer Spur Gear
7. Retaining Ring
8. Sun Gear

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Hydrostatic transmission - Hydraulic schema



73084409 1

Control Pressure Systems

1. PTO gearbox
2. Triple gear pump
3. Hydro pressure filter
4. Control pressure/lubrication valve
5. Drain return manifold
6. Control pressure manifold

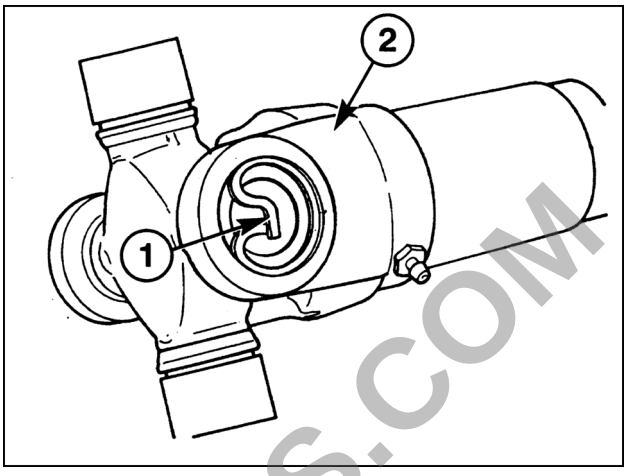
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Drive shaft - Replace Universal Joint

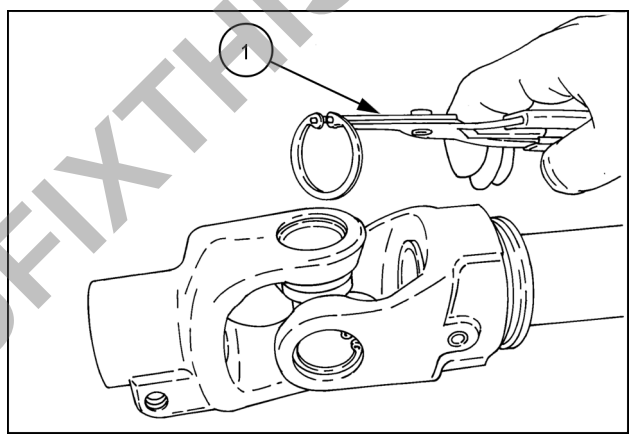
1. To replace the cross and bearing, clamp the tube in a vise, being careful not to distort the tube.
   Using a soft face hammer, tap the outside of the bearing assembly to loosen the snap ring **(1)**.
   Remove the snap ring from the yoke **(2)**.

NOTE: *There are various types of retaining/snap rings. To remove them, some require special tools, such as snap-ring pliers* ***(Figure 2, item 1)****; others can be removed with a basic or needle-nose pliers.*



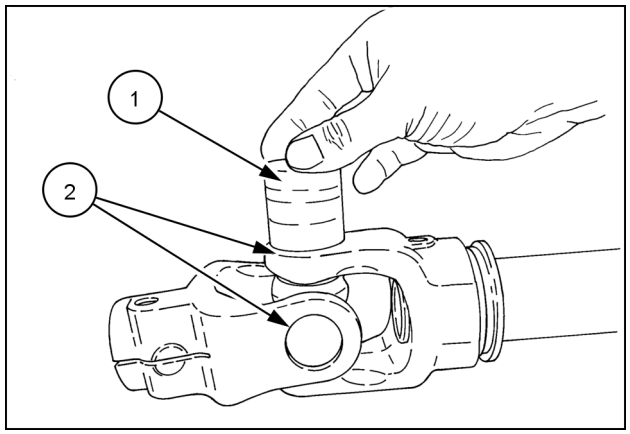
20034659B 1

2. Remove the opposite snap ring in the same manner.



20034651 2

3. Locate a piece of tube stock **(1)** with a diameter slightly larger than the yoke bore **(2)**, so that a bearing cap can slide inside it.



20034655 3

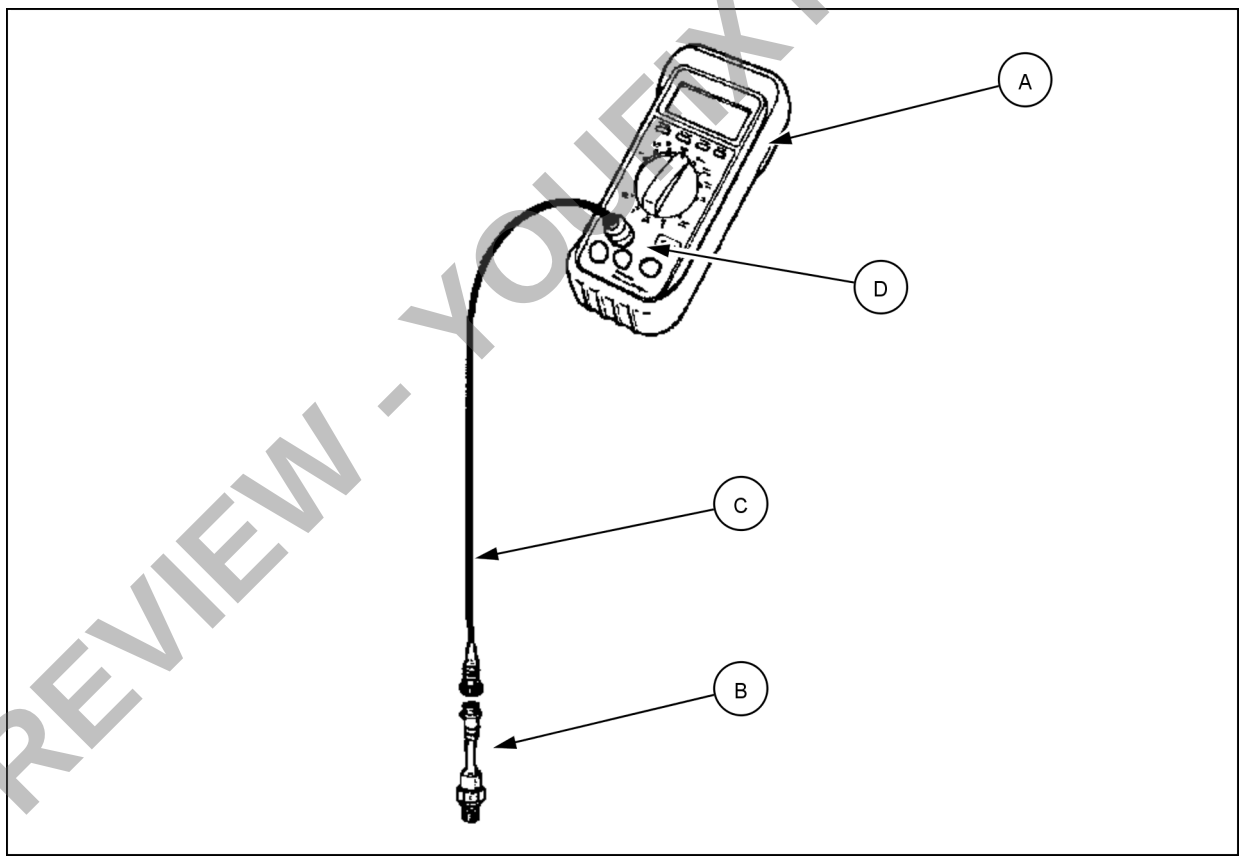
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Female Tips	1/8 in NPT Female		PD222	FD90-1021-02-04
	1/4 in NPT Female	1543171C1	PD242	FD90-1021-04-04
	1/4 in NPT Male		PD243	
	7/16-in-20 Female O Ring		PD240	
	9/16 - 18 Female O Ring		PD260	
	9/16 in - 18 ORFS	190117A1	PD34BTL-6	
	11/16 in - 16 ORFS	190119A1	PD36BTL-6	
	13/16 in - 16 ORFS	190316A1	PD38BTL-6	
	1 in - 14 ORFS	377921A1	PD310BTL-6	
	M22X1.5 Metric		PD296	
Shut-off Valve	14-99-7 1 per hose			
Test Hose	CAS-1281-2 (2)			
Hose Adapters	Converts hose to 1-4 in Male pipe 211863 2 per hose			

(1) M14X1.5 male coupler from OTC includes a special steel washer around the O ring which is required on the 88 Series excavators.

(2) Hose is rated for 8,500 psi working pressure and is 8 ft long.



23041514 2

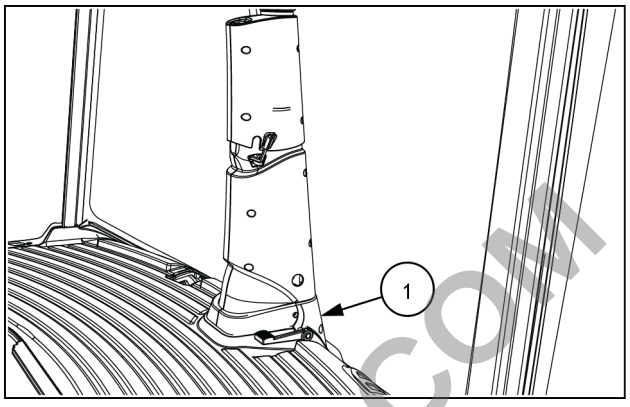
DIGITAL PRESSURE AND TEMPERATURE ANALYZER

Description	Part Numbers
Digital Pressure & Temperature Analyzer from OTC Tool Comp., A Kit includes one each of units listed below	Kit # OEM1653
500 PSI Sensor, B	OEM1602
5,000 PSI Sensor, B	OEM1602
20 ft Extension Cable, C	OEM1607; two cables
K-type Thermocouple, D	231509

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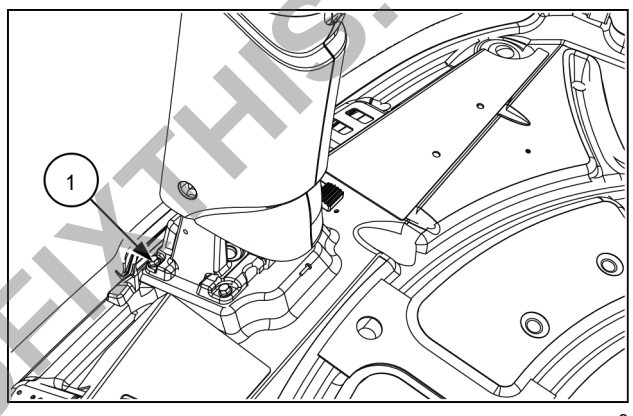
Steering column - Remove

1. Remove the three screws that secure the lower cover halves **(1)** to the steering column.



NHIL15AF01931AA 1

2. Detach the electrical connectors.
3. Remove the four nuts and lock washers **(1)**.
4. Remove the steering column from the cab.

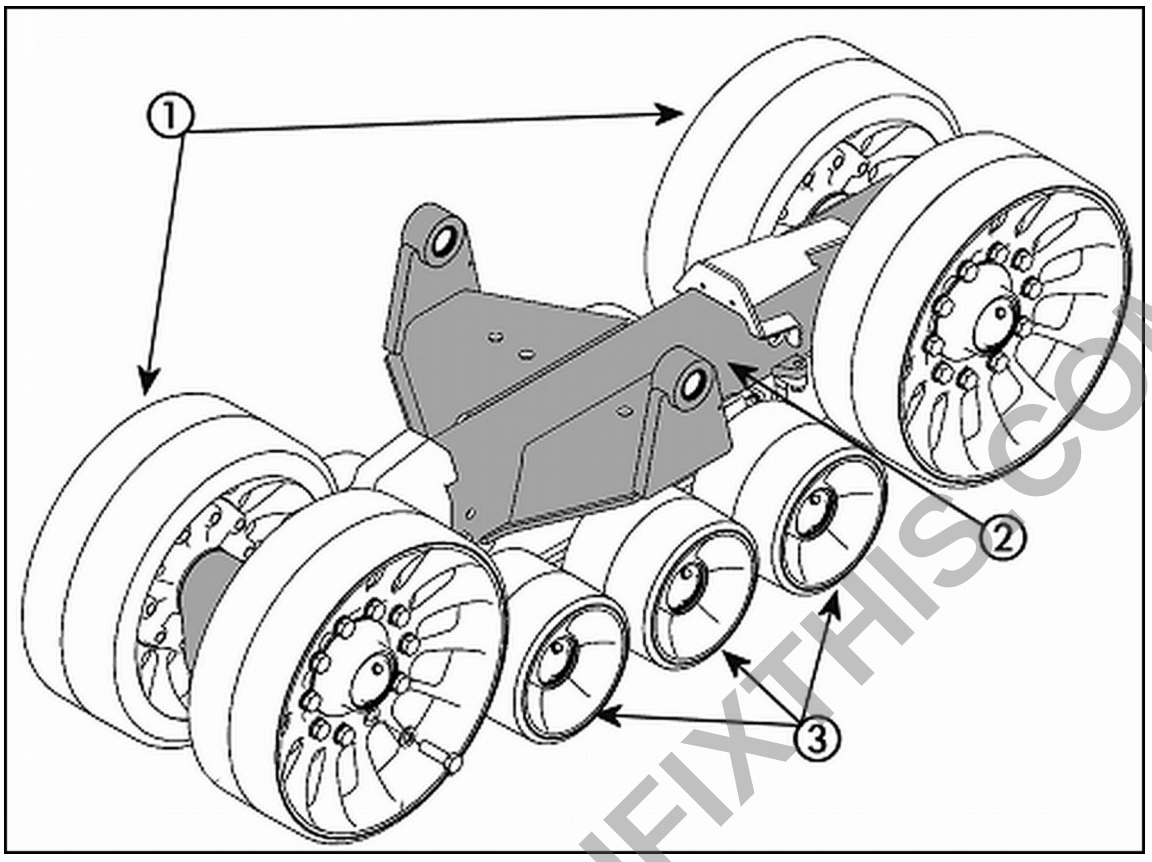


NHIL15AF01932AA 2

Next operation:
Steering column - Install (41.101)

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NHIL13AF01918AA 5

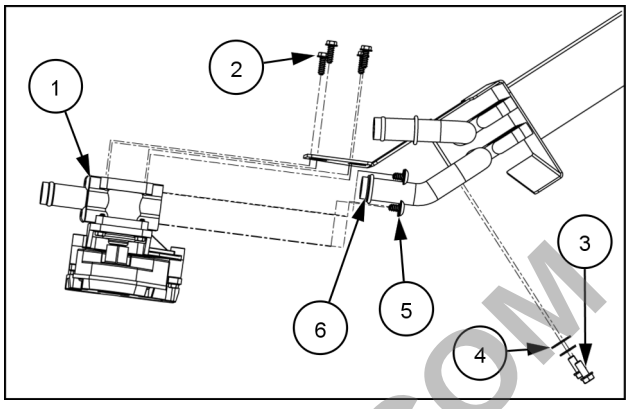
Wheel Assembly

(1)	Idler Wheel
(2)	Mounting Frame
(3)	Roller Wheels

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5. Remove the two M5 screws **(3)** and washers **(4)** securing the heater control valve bracket to the heater core bracket.
6. Remove the four #10 screws **(5)** securing the heater control valve **(1)** to the heater core inlet tube. Retrieve the O-ring **(6)**.
7. Remove the heater control valve from the mounting bracket by removing the four #8 screws **(2)**.

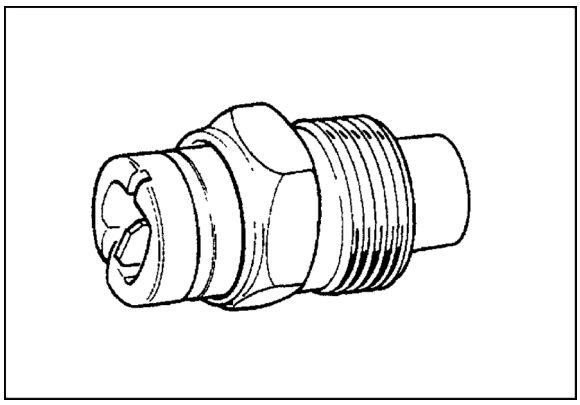


NHIL13AF00216AA 4

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Electrical system - Overview Pressure sensors

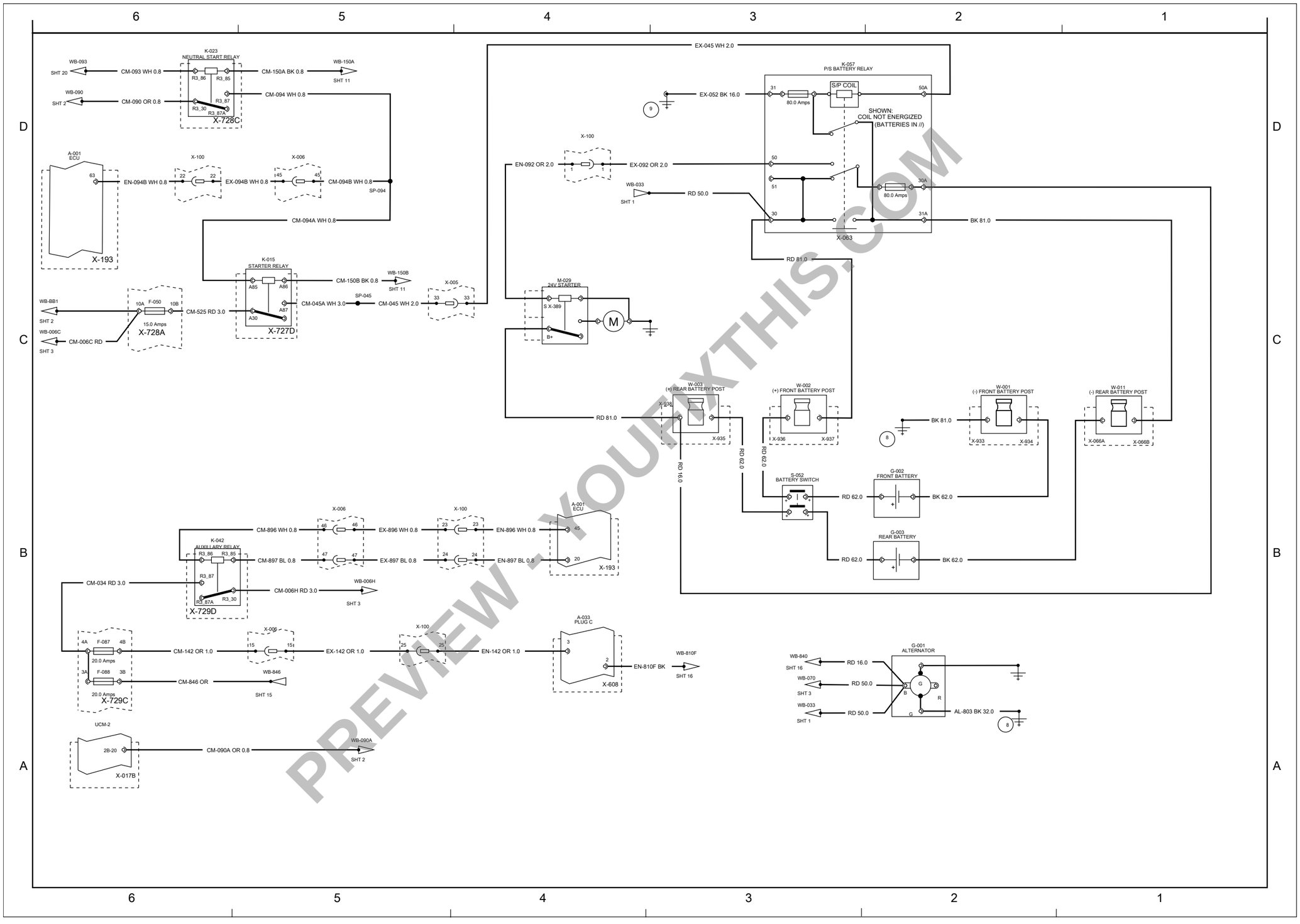


1Z0O2004112137 1

Pressure sensors typically employ strain gauge and wheatstone bridge technology. Pressure applied to the sensing material containing the strain gauge, usually wire, alters the resistive value of the strain gauge which is an integral leg of the wheatstone bridge. A supply voltage, typically **5 volts**, and reference ground are provided by a controller to the pressure sensor. The signal from the pressure sensor varies relative to the amount of pressure applied. The controller monitors the signal and may use it to produce a displayed value or to initiate an alarm or warning indicator.

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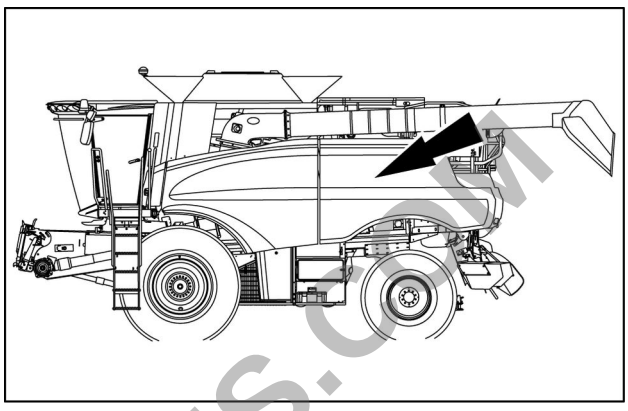
SHT_1 1

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Engine starting system - Remove - P/S Battery relay

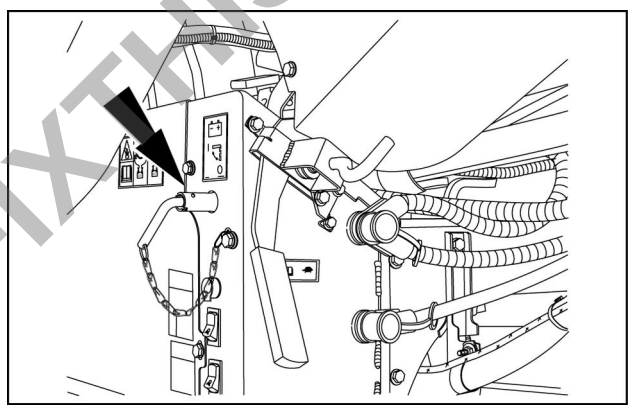
NOTE: *For additional information concerning the P/S battery relay and the starting and charging system, see* ***Engine starting system - Dynamic description (55.201)***

1. Lift the left-hand shield of the combine.



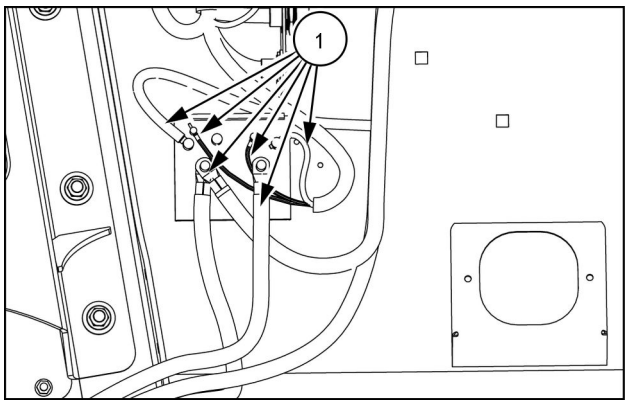
NHIL12AF02754AA 1

2. Place the battery switch in the OFF position.



NHIL12AF01035AA 2

3. Remove two screws from the P/S battery relay cover.
4. Disconnect the battery cables **(1)** from the P/S battery relay connectors **X-063**.



NHVM14AF01499AA 3

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Electrical systems - 55

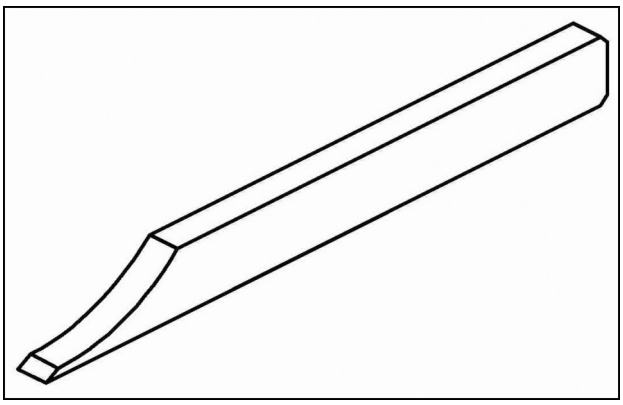
FAULT CODES - DTC

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AXIAL-FLOW® 7240 Tier 4b (final) [YEG227001 - YFG230000], AXIAL-FLOW® 7240 Tier 4b (final) [YFG230001 - YGG233000], AXIAL-FLOW® 7240 Tier 4b (final) [YGG233001 - YHG235000], AXIAL-FLOW® 8240 Tier 4b (final) [YEG227001 - YFG230000], AXIAL-FLOW® 8240 Tier 4b (final) [YFG230001 - YGG233000], AXIAL-FLOW® 8240 Tier 4b (final) [YGG233001 - YHG235000], AXIAL-FLOW® 9240 Tier 4b (final) [YEG227001 - YFG230000], AXIAL-FLOW® 9240 Tier 4b (final) [YFG230001 - YGG233000], AXIAL-FLOW® 9240 Tier 4b (final) [YGG233001 - YHG235000]

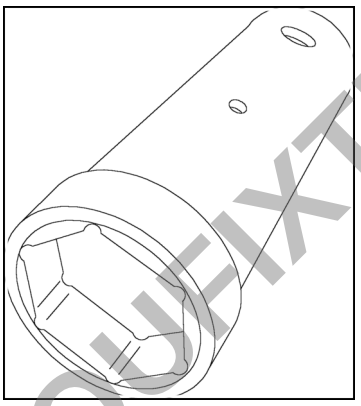
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Feeder housing - Special tools



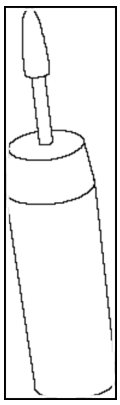
380000660 1

380000660 Nut Un-Stake Chisel.



40042942 2

380000506 60 mm Extended Deep Well Socket.



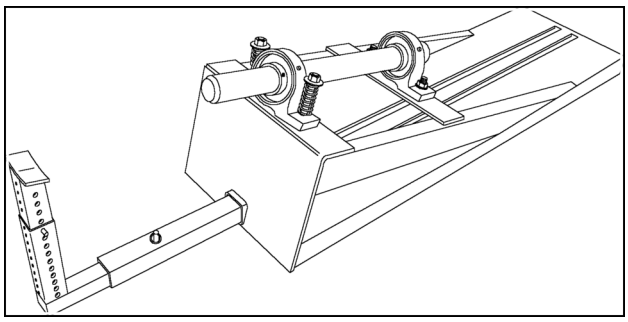
40042946 3

CAS2002A Expander/Protector Sleeve.

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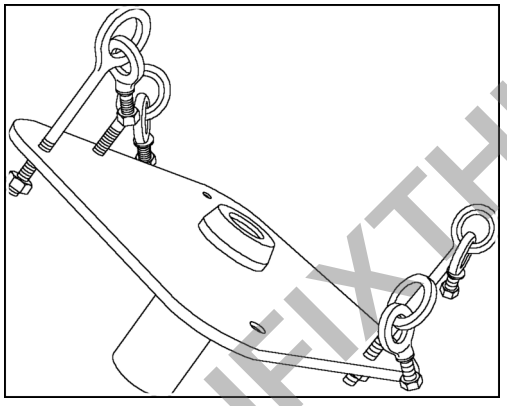
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Threshing - Special tools



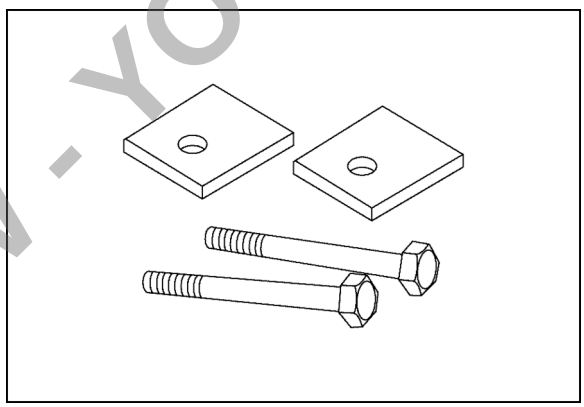
40042939 1

Rotor Installation Tool 380000806 required for rotor removal.



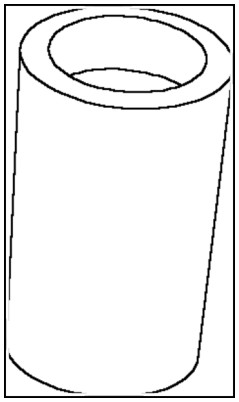
40042938 2

Rotor Adapter Plate 380000974 required for axial flow rotor removal.



380000973-300 3

Rotor Locking Tool 380000973 is used to prevent rotation of the rotor and improve stability during rotor removal and installation.

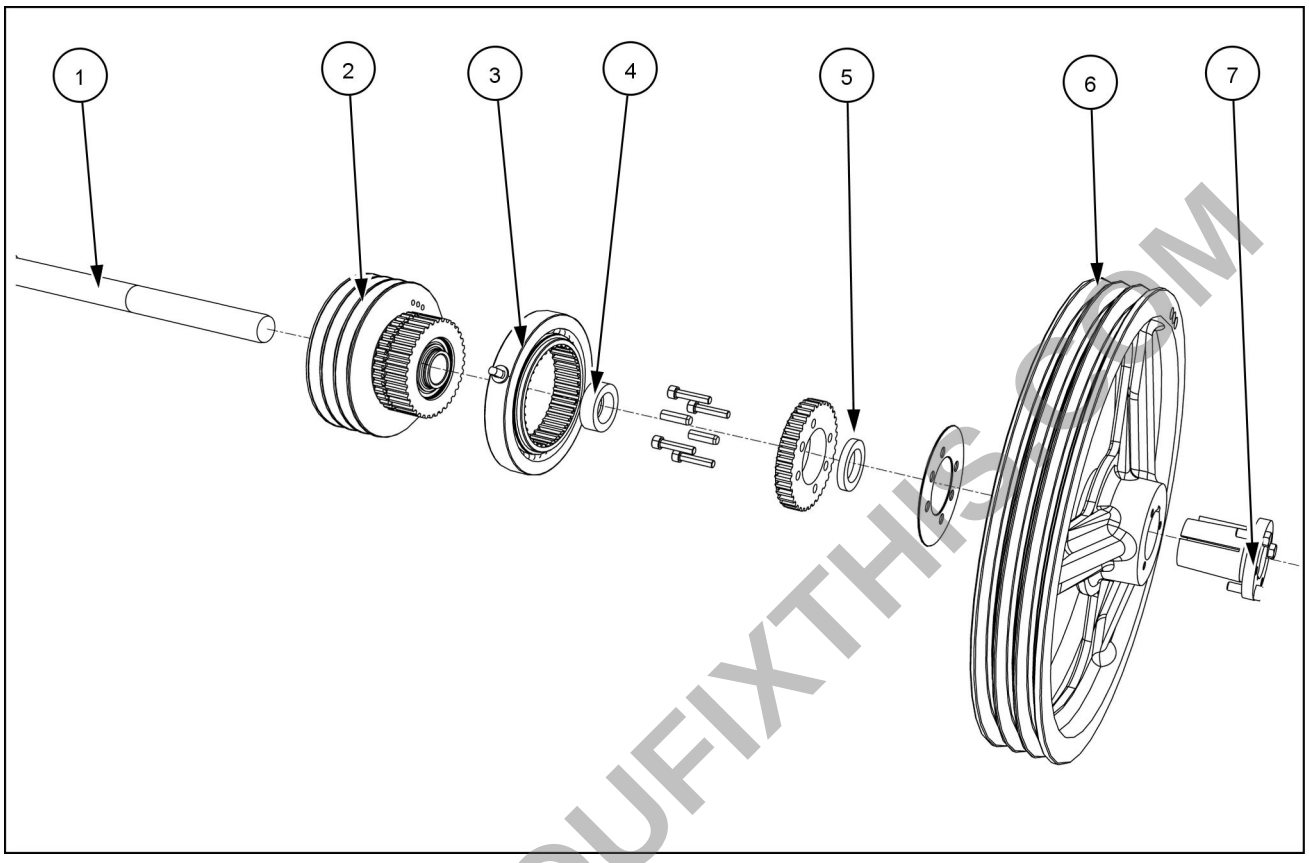


40042948 4

CAS2005-4 Teflon seal compressor.

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Straw chopper drive system - Exploded view



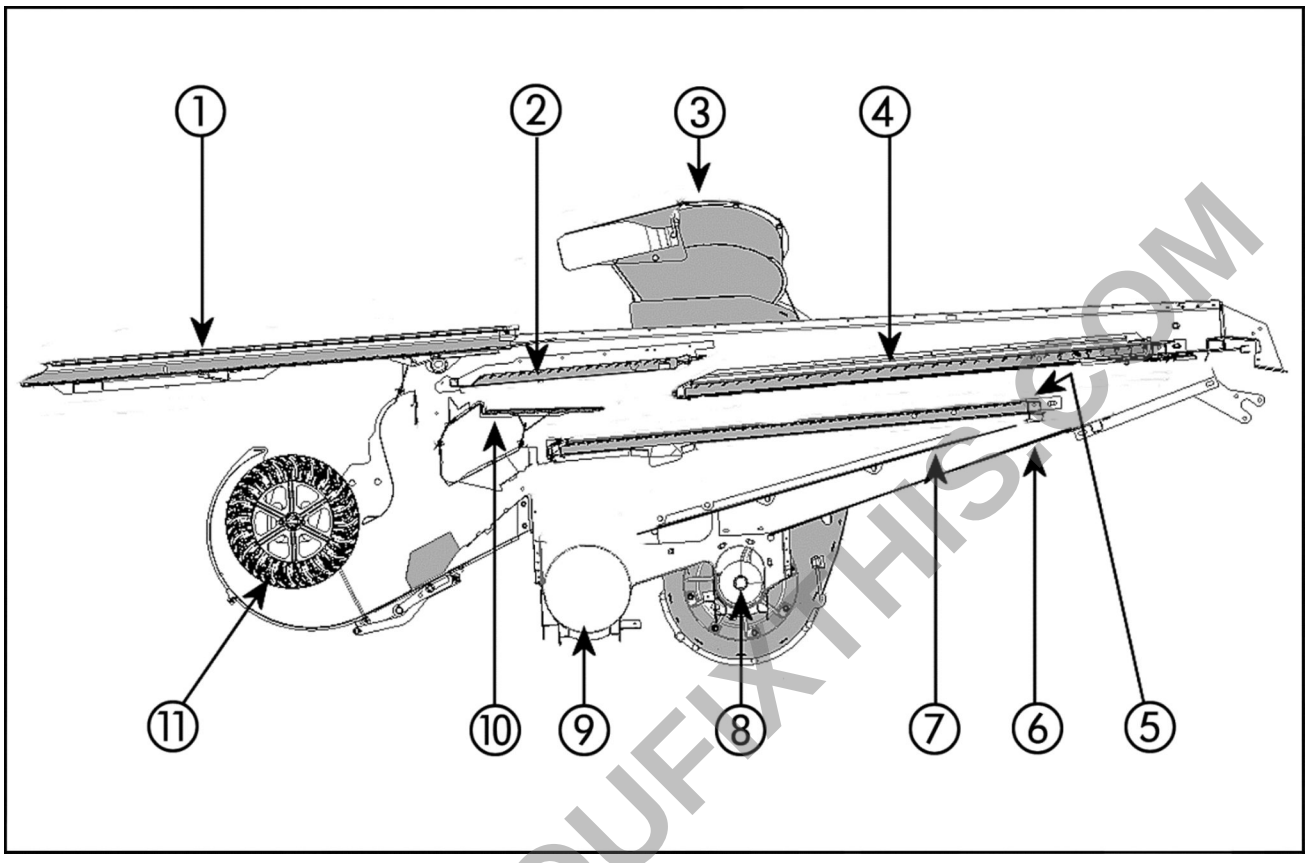
NHIL13AF01738FA 1

Item	Description
1	Straw chopper drive shaft
2	High speed splined coupling assembly
3	Chopper shift collar assembly
4	Locking collar
5	Ring, spacer
6	Low speed splined pulley
7	Bushing

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Cleaning - Dynamic description - Cleaning - Theory of Operation



NHPH13AF02246AA 1

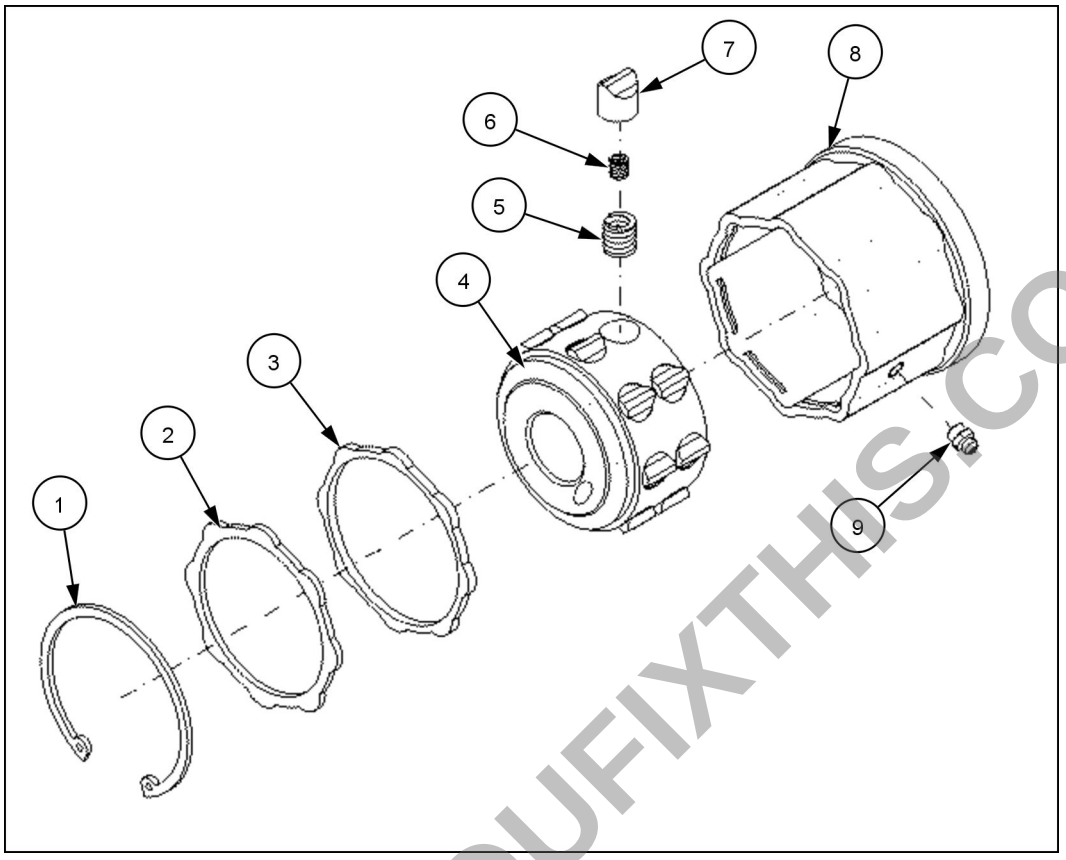
Cleaning System Components

Ref.	Description		Ref.	Description
(1)	Grain Pan		**(7)**	Clean Grain Pan
(2)	Pre-Sieve		**(8)**	Tailings Auger
(3)	Tri-Sweep Tailings Processor and Discharge		**(9)**	Clean Grain Auger
(4)	Upper Sieve		**(10)**	Small Grain Pan, Pre-Sieve
(5)	Lower Sieve		**(11)**	Cleaning Fan
(6)	Tailings Pan			

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Elevator drive chain - Exploded view - Splined Slip Clutch



20082293 1

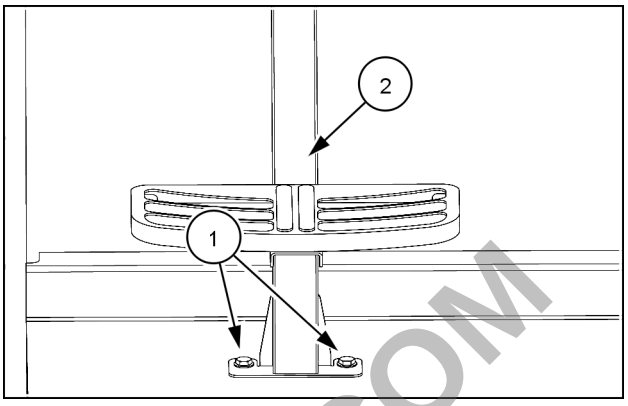
Radial Pin Safety Slip Clutch

1. Retaining Ring, Internal, 80 x 2.5
2. Thrust Washer
3. Seal Ring (Urethane)
4. Hub, Cam Pin
5. Outer Spring (16)
6. Inner Spring (quantity may vary per clutch)
7. Cam Pin (16)
8. Housing
9. Grease fitting

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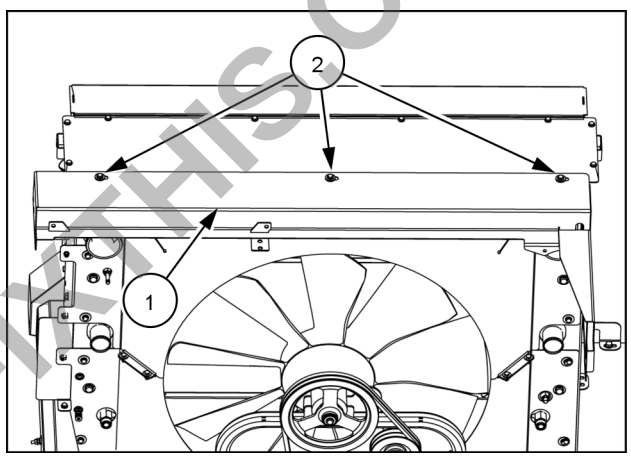
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16. Remove the hardware **(1)** securing the engine step support **(2)** to the rear platform. Remove the ladder assembly from the combine.



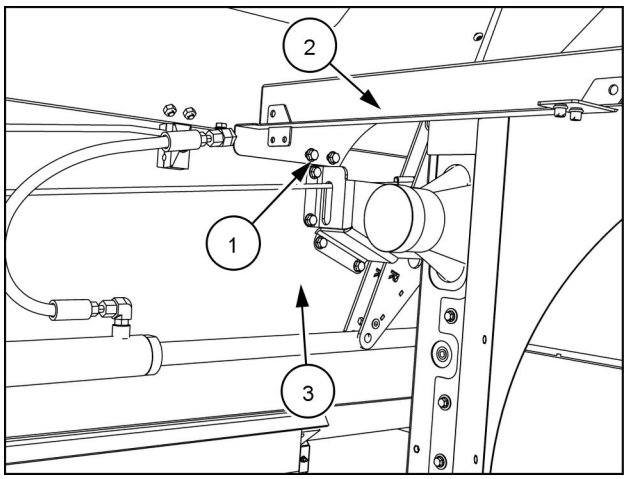
20104184 19

17. Remove the three flange bolts and washers **(1)** from the engine cover frame **(2)** attached to cooler box.



NHPE13AF00530AA 20

18. Remove the two flange bolts **(1)** that secure the engine cover frame **(2)** to the grain tank wall **(3)**.



NHIL14AF00521AA 21

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ROTOR DRIVE MOTOR
45.6 cc/rev (2.78 in³/rev) FIXED DISP.
RV @ 16 +/-100 bar (230 +/-15 psi)

ROTOR DRIVE PUMP
2900 rpm CCW ROTATION FROM C7 PTO GEAR
71.1 cc/rev (4.33 in³/rev) VARIABLE DISPLACEMENT
2X HIGH PRESSURE RV 420 bar (6100 psi)
FORWARD - FLOW OUT OF PORT B

DRAIN RETURN MANIFOLD
PORT E CAPPED

HYDRO CONTROL AND PTO LUBE
PRESSURE REGULATOR VALVE
MAIN COOLER RELIEF VALVE @
20.0 +/- 1.38 BAR (290 +/- 20 psi)
PTO LUBE PRESSURE REGULATING VALVE @
3.54 +/- 0.35 bar (50 +/- 5 psi)
PTO CLUTCH PRESSURE REGULATING VALVE @
22.0 +/- 1.05 BAR (320 +/- 15 psi)
CLUTCH PRESSURE TRANSDUCER
PTO LUBE PRESSURE TRANSDUCER

VARIABLE SPEED FEEDER/HEADER (OPTION)

FIXED SPEED HEADER / FEEDER (STD)

CONTROL PRESSURE MANIFOLD
DIAG COUPLER

HEADER/FEEDER DRIVE MOTOR (OPTION)
40.6 cc/rev (2.48 in³/rev) FIXED DISPLACEMENT
SHUTTLE VALVE
CHARGE RV @ 16.2 +/-1 BAR (235 +/-15 PSI)
MOTOR OUTPUT:
85 FT-LB
2500 MAX RPM MOTORING

HEADER/FEEDER DRIVE PUMP (OPTION)
2900 RPM CCW ROTATION FROM ROTOR PUMP TANDEM DRIVE
FORWARD FLOW OUT LOWER PORT
REVERSE FLOW OUT UPPER PORT
40.6 cc/rev (2.48 in³/rev) VARIABLE DISP.
2X RV @ 207 +/-7 BAR (3000 +/-100 PSI)

HEADER / FEEDER CLUTCH VALVE (VARIABLE SPEED) SOLENOID CARTRIDGES: (ON/OFF) (PWM)

FEEDER/HEADER CVT (VARIABLE SPEED)

HEADER / FEEDER CLUTCH VALVE (FIXED SPEED) SOLENOID CARTRIDGES: (ON/OFF) (PWM)

FEEDER/HEADER CVT (FIXED SPEED)

VARIABLE DISPLACEMENT GROUND DRIVE MOTOR (OPTION)
140 cc/rev (8.54 in³/REV) VARIABLE DISPLACEMENT
FLUSHING VALVE: 40 LPM (10.6 gpm) @ 10 bar (145 psi)
PRESSURE OVERRIDE 380 bar (5510 psi)
TEMPERATURE SENSOR
ALARM ACTIVATED AT TEMPERATURE > 108°C FOR 10 SEC
ALARM RESET AT TEMPERATURE < 100°C FOR 3 SEC

GROUND DRIVE HYDROSTATIC PUMP
125 cc/rev (7.63 in³/rev) VARIABLE DISPLACEMENT
FLOW OUT OF B PORT - FORWARD
FLOW OUT OF A PORT - REVERSE
2900 rpm CCW ROTATION FROM C2 PTO GEAR
39 cc/rev (2.38 in³/rev) FIXED DISPLACEMENT PUMP FOR LUBE OIL TO PTO GEARBOX
2X MAIN RV @ 490 +/-6.9 bar (7107 +/-100 psi)
CHARGE RV (SET WITH NO CLUTCHES ENGAGED)
30 +/-1.7 bar (435 +/- 25 psi) AT G PORT
33 - 36.5 bar (480 - 530 psi) AT F PORT (ZONE L10)
2X DIAG COUPLER 84320565
PGA MANIFOLD ADAPTER (OPTIONAL) 2X

GROUND DRIVE OPTIONS

SCREEN
MAIN COOLER
PTO LUBE FILTER
29 gpm

PLANETARY GROUND DRIVE MOTOR
CLASS 8 & 9 STANDARD, CLASS 7 OPTIONAL
125 cc/rev (7.63 in³/REV) FIXED DISPLACEMENT

STD GROUND DRIVE MOTOR - CLASS 7 ONLY
107 cc/rev (6.51 in³/rev) FIXED DISPLACEMENT

FIXED DISPLACEMENT MOTORS INCLUDE:
FLUSHING VALVE: 40 LPM (10.6 gpm) @ 18 bar (260 psi)
PRESSURE RELEASE VALVE
TEMPERATURE SENSOR
ALARM ACTIVATED AT TEMPERATURE > 105°C FOR 10 SEC
ALARM RESET AT TEMPERATURE < 100°C FOR 3 SEC

OPTIONAL POWER GUIDE AXLE

PRA GROUND DRIVE MOTORS (OPTION, 2-SPEED SHOWN)
LOW SPD 2099 cc/rev (128.0 in³/rev)
HIGH SPD 1049 cc/rev (64.0 in³/rev)
PRA MOTOR VALVE

PGA VALVE (OPTION)
FLOW LIMITERS

CONTROL PRESSURE FILTER
ELECTRICAL BYPASS INDICATOR
CLOSING PRESSURE 2.75 +/-0.28 bar (40 +/-4 psid)
RESET PRESSURE 2.07 bar (30 psid) MIN
BYPASS VALVE SETTING 3.45 +/- 0.34 bar (50 +/- 5 psid)

39.0 gpm

TRIPLE GEAR PUMP
2538 rpm CCW ROTATION
G1 - CONTROL PRESSURE
61.3 CC/REV (3.74 in³/rev)
G2 - SPREADER / AUX COOLER
SEE SHEET 2, ZONE M5
G3 - CLEANING FAN
SEE SHEET 2, ZONE M5

UNLOAD AUGER CLUTCH VALVE SOLENOID CARTRIDGE

C8 UNLOAD AUGER DRIVE 2030 RPM CCW

C7 ROTOR/FDR/HDR PUMPS 2900 RPM CW

C2 GROUND DRIVE PUMP 2900 RPM CW

C1 ENGINE INPUT GEAR 2100 RPM CCW

C5 FEEDER/HEADER CVT DRIVE 2388 RPM CW

C3 TRIPLE GEAR PUMP DRIVE 2538 RPM CW

C9 PFC PUMP DRIVE 2538 RPM CW

C6 ROTOR CVT DRIVE 2137 RPM CCW

C4 CHOPPER/BEATER DRIVE 2030 RPM CCW

PTO GEARBOX RESERVOIR FOR CHARGE AND LUBE OIL SYSTEMS

ROTOR CLUTCH VALVE SOLENOID CARTRIDGES: (ON/OFF) (PWM)

ON/OFF CLUTCH (ROTOR START-UP)

PTO CLUTCH (ROTOR RUN)

SUCTION SCREEN A
2 SCREENS, 100 MESH

DRAIN VALVE

(DIPSTICK)

(TO OIL DRAIN SYSTEM SHEET 2, ZONE M2)

CHOPPER/BEATER CLUTCH VALVE SOLENOID CARTRIDGE

NOTES:

1. PART NUMBERS IN BRACKETS [ ] ARE COMPONENT ASSEMBLIES WITH FITTINGS.
2. PART NUMBERS AND FLOW RATES ARE FOR REFERENCE ONLY
3. U.O.S. ALL PUMP FLOW RATES AND RPM VALUES ARE BASED ON 2100 ENGINE RPM.
4. OPEN PORTS ON THIS FACE OF VALVE CONNECT DIRECTLY TO PTO HOUSING WITH NO EXTERAL LINES (3 PLACES)

RETURN TO TANK / SUMP
HYDRAULIC CONTROL PRESSURE/CLUTCH PRESSURE
PTO LUBE FLOW

SCHEMATIC HYDRAULIC, AFX MY'15
AFX 7240/8240/9240
47798862
Sheet 1 of 3

MOD REV. A

CAGE CODE: 10988 | CLASS NO. | DWG REV. A

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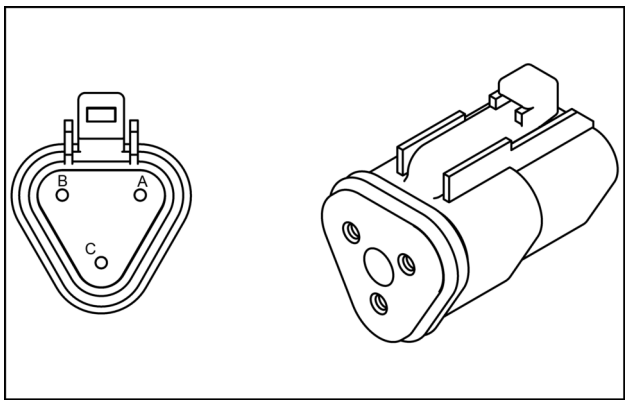
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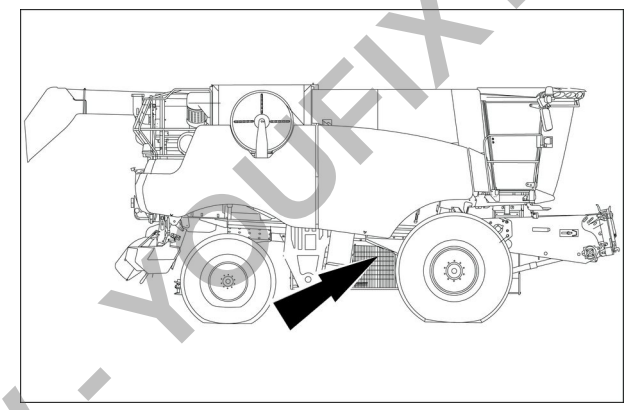


87695580 18

Connector X-087. (87695580)

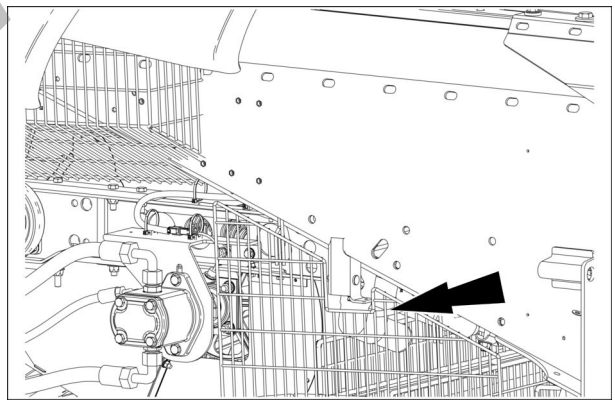
Pin	From	Wire	Description	Color-Size	Frame
A	**X-011 (Male) pin J**	LF-024D	Switched power from fuse F-040	OR - 0.8	**SHEET 20**
B	**X-011 (Male) pin M**	LF-403	Position signal to Ground speed RPM sensor B-017	YE - 0.8	
C	SP-511B	LF-511P	Signal ground from UCM2	BL - 0.8	

X-088 - SHOE MOTOR (87693690)



NHIL12AF03466FA 19

Connector X-088 is located by the right corner of the cleaning shoe.



NHVM13AF01435FA 20

Connector X-088 is connected to the shoe leveling actuator.

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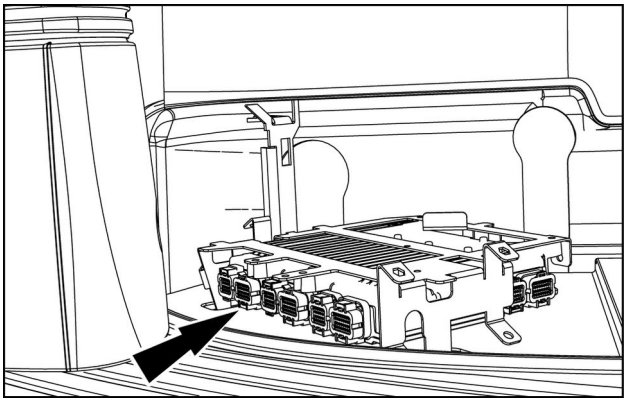
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B. If the voltage reading is incorrect, there is an open circuit between connector X-221 pin 1 and the battery, wire 035 or 009 orange. Locate the faulty wiring. Repair the faulty wiring.

3. Check the circuit wiring.

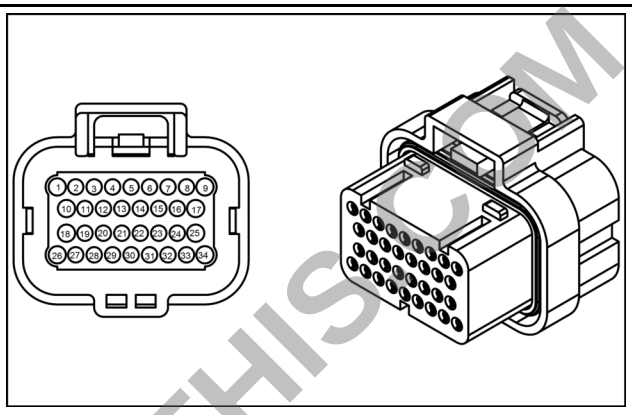
   Place the key switch in the ON position.

   Disconnect the Cab Main (CM) harness from UCM at connector X-012B.



NHIL13AF00020AA 3

Connector **X-012B** is located under the right hand console.



87410946 4

Connector **X-012B**.

   Use a multimeter to check for continuity:

From	To	Result
Clean Grain (CG) harness side of connector X-221 pin 5	Cab main (CM) harness at connector X-012B pin 20	Should be continuity

   A. If the circuit wiring test fails, there is a faulty wire between connector X-012B pin 20 and connector X-221 pin 5, wire 595 yellow. Locate the faulty wiring. Repair the faulty wiring.

   B. If the circuit wiring test passes, the UCM1 has failed internally. Replace the UCM, see **Electronic modules - Replace - Universal Control Module (s) (55.640)**.

4. Visually inspect the relevant harnesses and connectors for damage, bent or dislocated pins, corroded terminals, or broken wires. Verify that the connectors are fully installed. Flex the harnesses involved to reveal intermittent breaks or shorts in the wiring concerned. Operate the machine while you monitor the display.

   A. If you find damage or the display indicates other than normal display readings, then repair the damage discovered during the inspection or locate and repair the other than normal display condition and verify that the error has been resolved.

   B. If you do not find damage and the display indicates only normal readings, then erase the fault code and continue operation.

Wiring harnesses - Electrical schematic sheet 36 - Precision farming (55.100.DP-C.20.E.36)
Wiring harnesses - Electrical schematic sheet 37 - Precision farming (55.100.DP-C.20.E.37)

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