Farmer 400 Fav 700 Fav 900	Tractor / General system **Assembly overview**	A

8800	**Air compressor**
8810	Compressor
8820	Brake fittings
8830	Lines
8850	Electrical actuation system
8890	Air tank

8900	**Front loader**
8910	Mounting frame
8915	Hydr. implement actuation system
8955	3rd hydr. circuit
8958	Multi-coupling
8970	Pipes
8990	Lift cylinder

9000	**Electrics**
9010	Generator
9015	Starter inhibitor
9040	Fuses
9050	Battery system
9060	Starter motor system

9200	**Front power lift**
9210	Power lift
9211	Electrohydraulic remote control
9220	Cylinder
9230	Pipes
9260	Enhanced-control power lift
9280	Frame

9400	**Hydr. pump assembly**
9410	LS pump
9420	Transmission pump
9430	Steering pump

9500	**Hydraulic pipes**
9510	Basic circuit
9516	Power lift
9525	with oil cooler
9530	Hydr. trailer brake
9531	Steering
9534	Reversing system

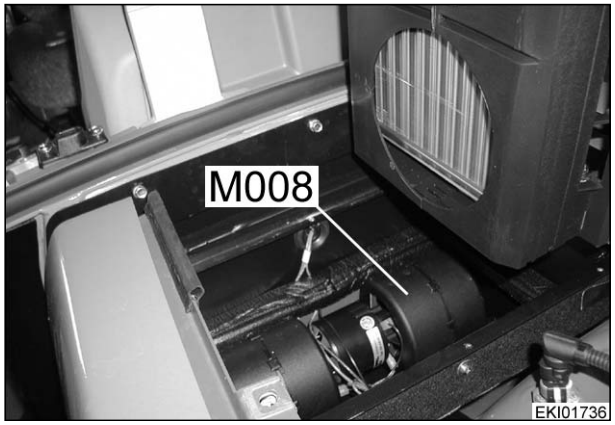
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Fault code	Id code	Brief description	Description	Consequences	Link	FENDIAS / Note
9.1.5F		Spool valve fault	Setpoint message missing	Valve moves into neutral position		FRONT POWER LIFT
			Configuration message missing			
			Setpoint message is not plausible			
			Configuration message is not plausible			
			Potentiometer or PWM fault			
9.1.51		Spool valve fault	EEPROM inconsistent	Valve moves into neutral position		FRONT POWER LIFT
9.1.52		Spool valve fault	Supply voltage < 8 volts	Valve moves into neutral position		FRONT POWER LIFT
9.1.53		Spool valve fault	Supply voltage > 18 volts	Valve moves into neutral position		FRONT POWER LIFT
9.1.54		Spool valve fault	Main Piston travel too short due to drop of control pressure below 22 bar	Valve moves into neutral position		FRONT POWER LIFT
			Hydraulic oil temperature too low			
9.1.5A		Spool valve fault	Main piston deflected too far	Valve moves into neutral position		FRONT POWER LIFT
9.1.5B		Spool valve fault	Floating position is not reached	Valve moves into neutral position		FRONT POWER LIFT
9.1.5C		Spool valve fault	Floating position has been set manually	No consequences		FRONT POWER LIFT
9.1.55		Spool valve fault	Overvoltage (> 45 volts)	Valve moves into neutral position		

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Fav 900	Tractor / General system **Electrical / electronic components - M**	**D**



M008 = Motor, heater fan

In front of cab

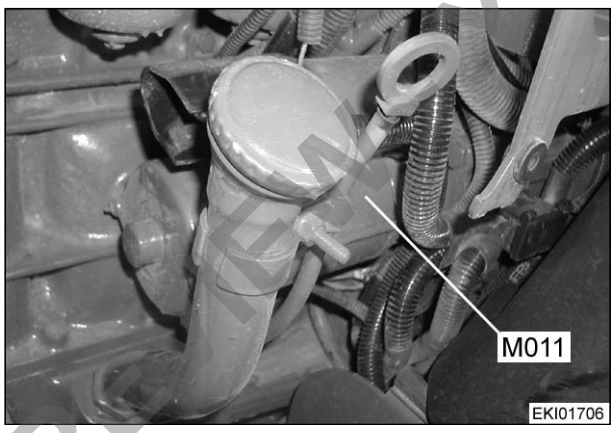
Remove cover from bonnet, filter and heater



M009 = Motor, fan

Top front in roof

Remove roof cover from cab, then unscrew plastic cover



M011 = Starter motor, 24V

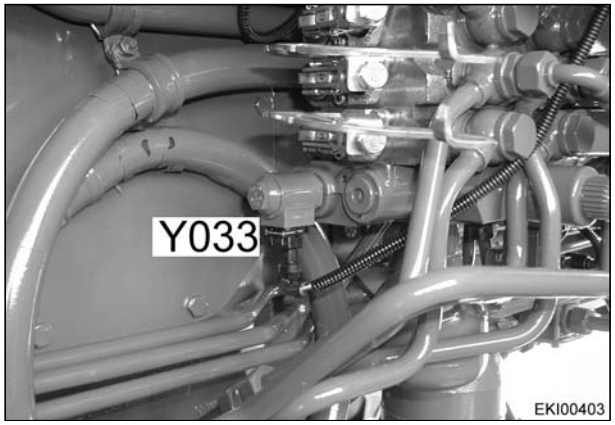
Left rear on engine

Remove left side of bonnet

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Fav 900	Tractor / General system **Electrical / electronic components - Y**	**D**

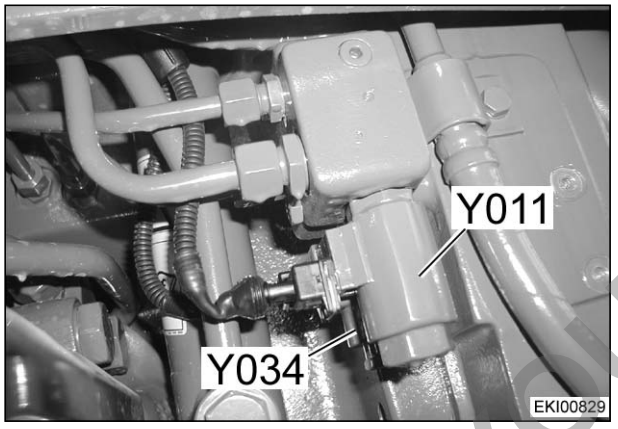


Y033 MVV = Valve, flush

= Opens flow from P via aperture 5 to tank.

In end plate EP

Unscrew right step. Pull right auxiliary tank outwards



Y034 = Valve, release brake

On front PTO gearbox at left

Unscrew cover panel

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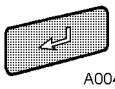
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Farmer 400 Fav 700	Tractor / General system **Calibration code 4009**	**F**

11. Calibrating turboclutch operation

Caution: following preparatory steps must be carried out.

- Handbrake pulled on **tight**
- Start engine
- Tractor stationary (less than 0.01 km/h)
- Engage range II via switch in armrest
- Engage range II via switch in armrest
- Transmission oil temperature approx. 40°C
- If error messages are displayed, faults must be individually cleared


A00462

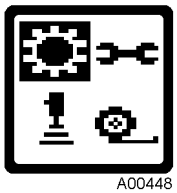
First press key and hold,


A00458

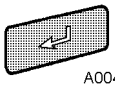
then press key, and fault symbol is cleared. Clear other faults in same way


A00457

Press key, next pictogram displayed.


A00448

Key flashes


A00462

Press key, next pictogram displayed

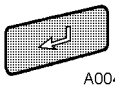


A00447

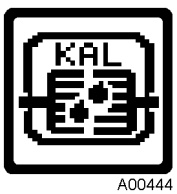
Input code **4009**


A00461

Press one of keys until desired number is displayed.


A00462

Store with key, following pictogram displayed

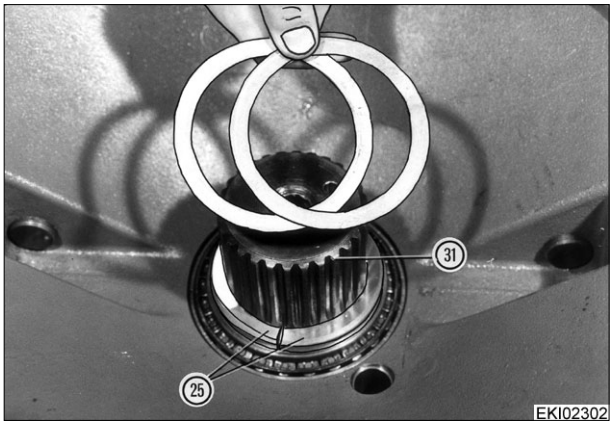


A00444

System runs through following five pictograms automatically

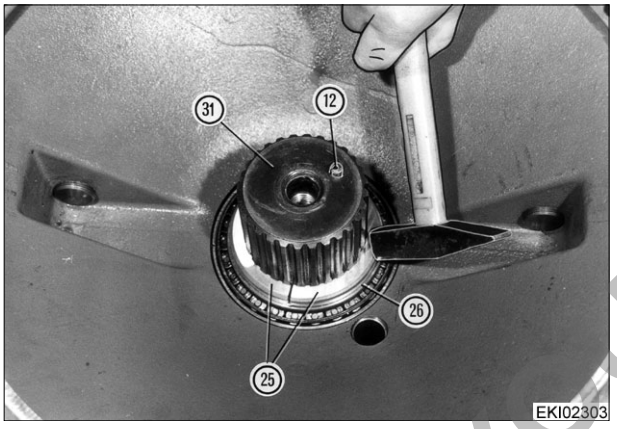
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Locate two adjusting washers, order no. X 534.739.501 (each 1.0 mm thick), on rear-axle shaft (31). Then fit planet carrier and tighten. Rotational resistance of rear-axle shaft bearing must rise.

Note:
If rotational resistance does not rise, remove planet carrier again and fit further adjusting washers (26) under split ring (25) - see photo EKI02301, then pretension rear-axle shaft bearing again.

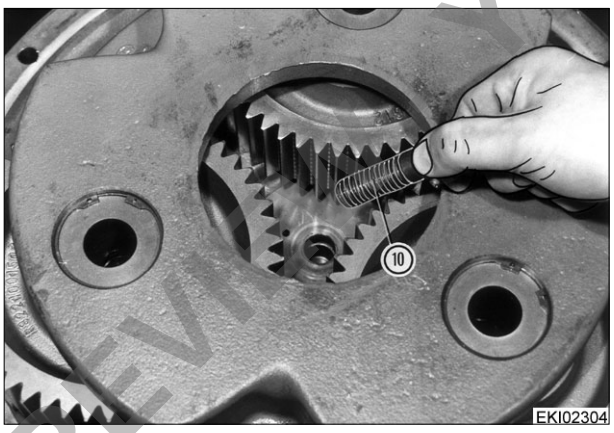


Strike bearing in both directions to relieve stress on it.

Remove planet carrier again.

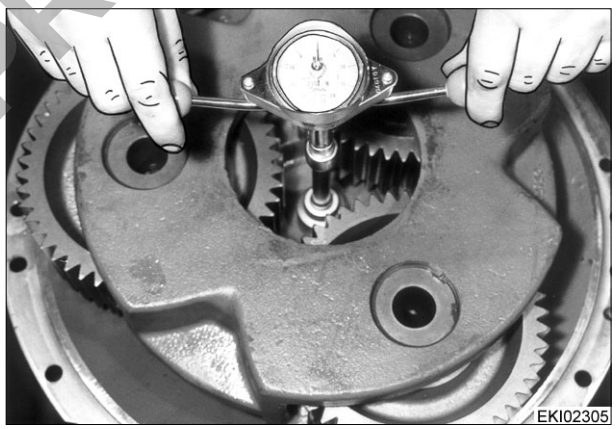
Select thickness of adjusting washers (26) such that split ring (25) can be inserted with gentle hammer blows.

Fit dowel pin (12) into rear-axle shaft (31).



Coat thread of hexagon screw (10) with synthetic bonding agent X 903.050.084 and tighten to 350 Nm.

Strike bearing in both directions to relieve stress on it.



Measure rotational resistance of shaft seal plus bearing using torque gauge X 899.980.150 and record result.

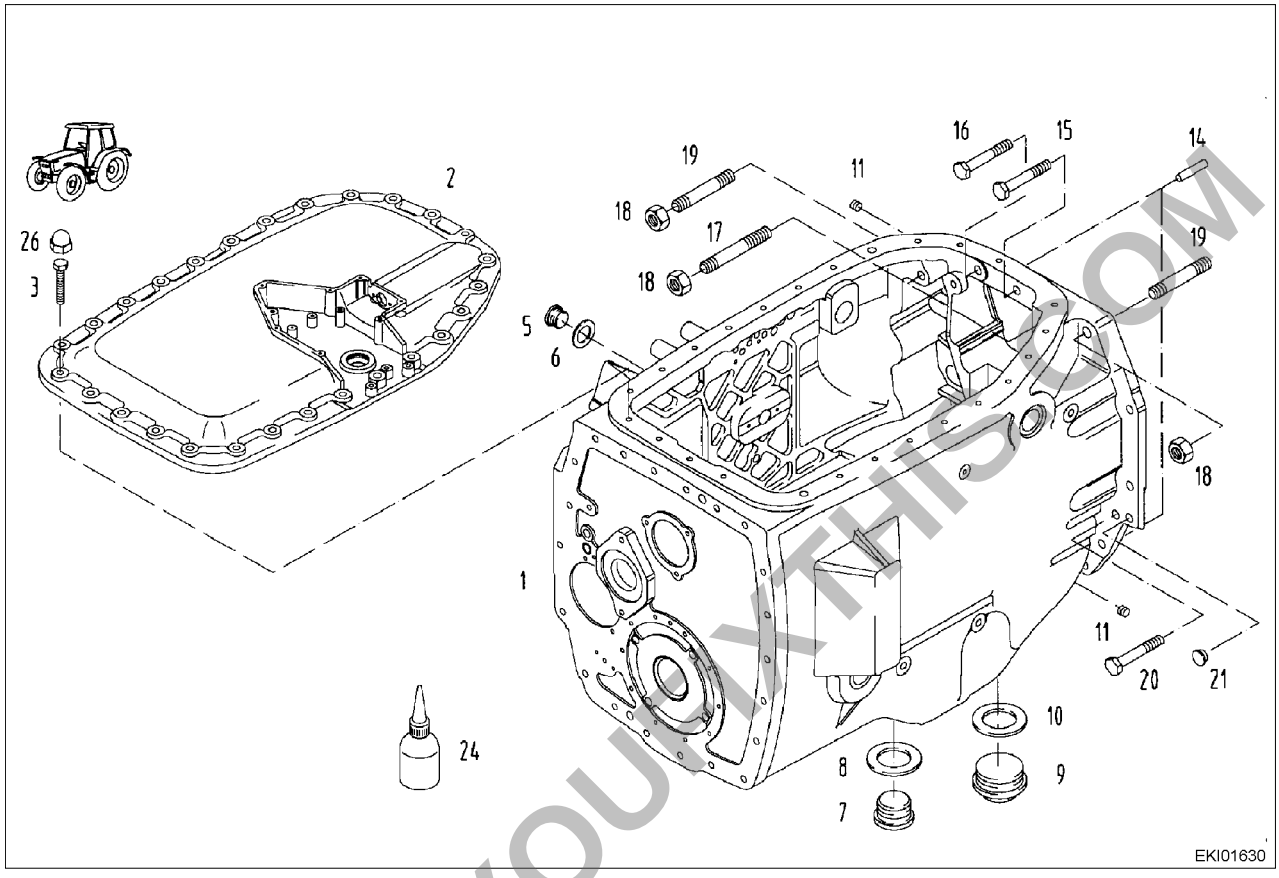
Target value: 4.0-6.0 Nm (bearing) plus rotational resistance (shaft seal in photo EKI02300 e.g. 5.0 Nm).

In event of discrepancies correct by means of adjusting washers (26) - see photos EKI02301 and EKI02303.

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Fav 900	Transmission / Housing **Disconnecting tractor, transmission and rear-axle housings**	**G**



Item	Designation	Item	Designation
1	Transmission housing	14	Parallel pin
2	Housing cover	15	M16x80-10.9 hexagon screw
3	M12x50-8.8 hexagon screw	16	M16x90-10.9 hexagon screw
5	Drain plug	17	M16x110-10.9 stud bolt
6	Sealing ring	18	Hexagon nut
7	Drain plug	19	M16x75-10.9 stud bolt
8	Sealing ring	20	M16x60-10.9 hexagon screw
9	Drain plug	21	Sealing plug
10	Sealing ring	24	Sealant
11	Drain plug	26	Hexagonal protective cap

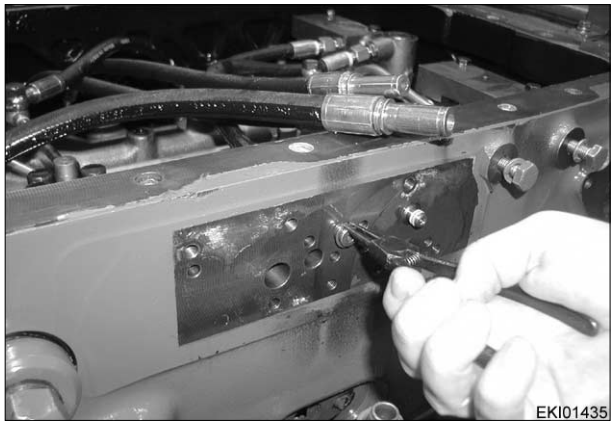


Remove front panels. Remove right engine cover.

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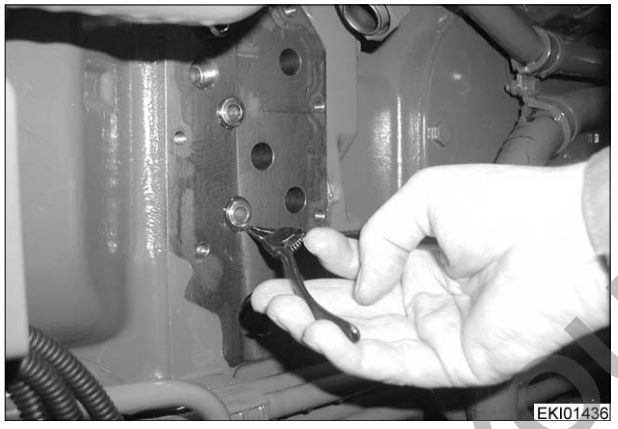
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Fav 900	Transmission / Vario transmission unit **Removing continuously variable transmission**	**G**

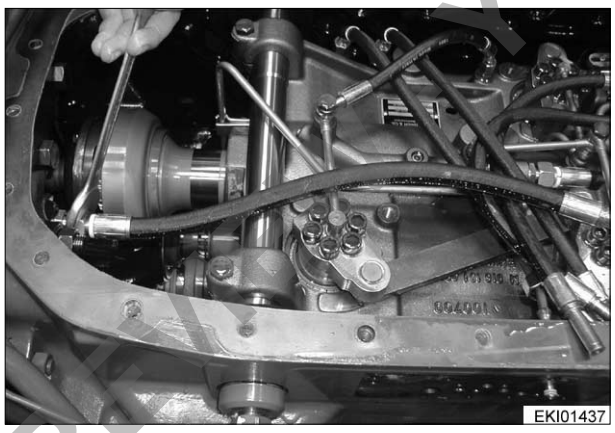


Unclip circlips and press hose assemblies inwards.

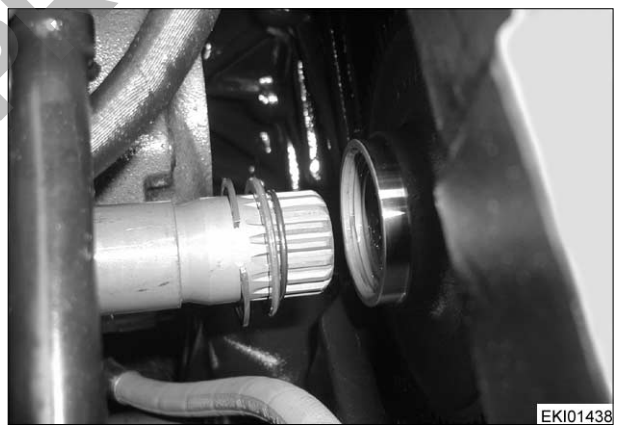
Disconnect high-pressure line (steel line).



Unclip three circlips and press hose assemblies inwards.



Remove hydraulic hose (pressure supply to enhanced shift system).



Unclip drive shaft circlip.

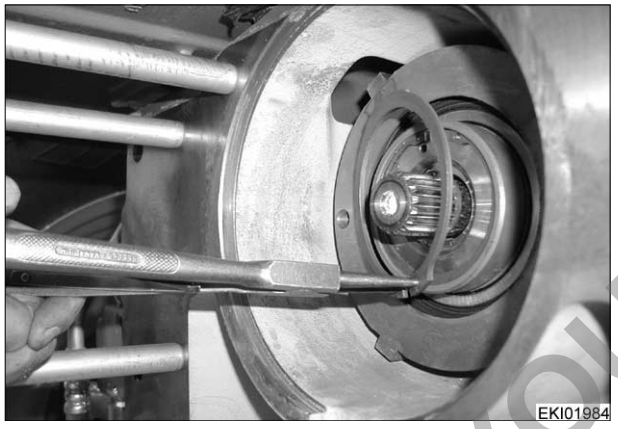
Push drive shaft to rear.

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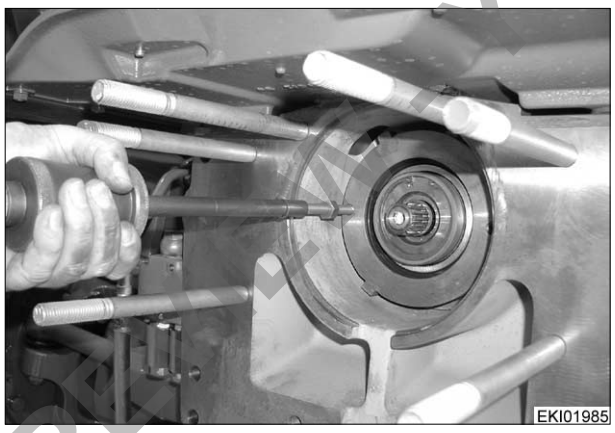
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Remove internally toothed disc carrier (4).

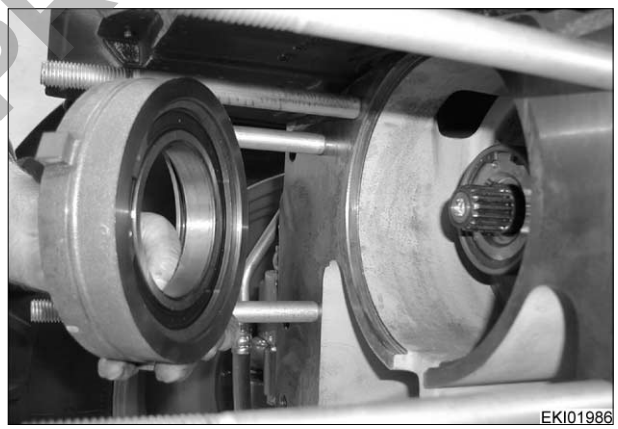


Unclip circlip (9).



Withdraw thrust collar (32) and deep-groove ball bearing (34) with slide hammer puller.

Note:
Do not tilt deep-groove ball bearing (34).

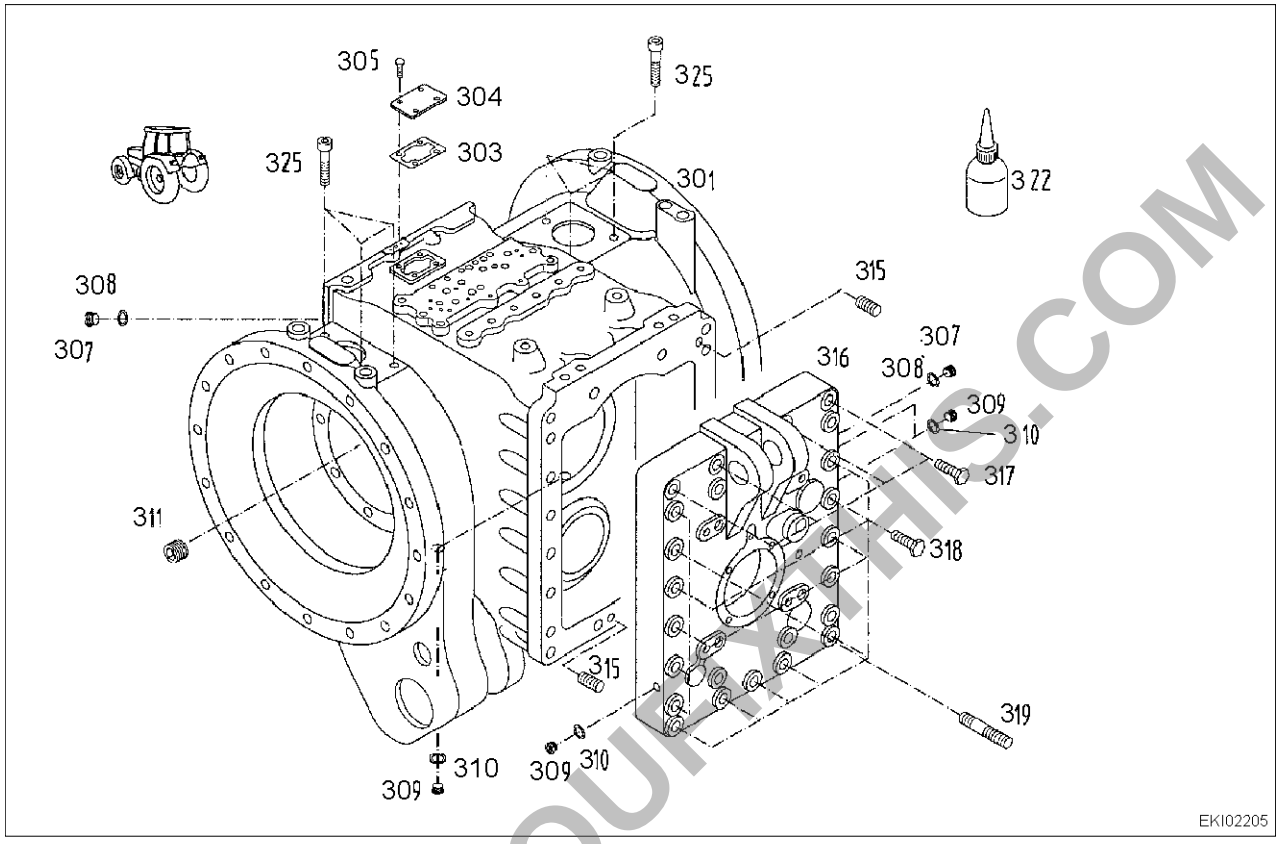


Remove thrust collar (32) and deep-groove ball bearing (34).

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Fav 900	Transmission / Live PTO **Installation and removal of live PTO gearbox**	**G**



Item	Designation	Item	Designation
301	Rear-axle housing	311	Drain plug
303	Gasket	315	Parallel pin
304	Cover	316	Housing cover
305	Hexagon screw	317	M18x90-10.9 hexagon screw
307	Drain plug	318	M18x110-10.9 hexagon screw
308	Sealing ring	319	M18x130-10.9 stud bolt
309	Drain plug	322	Surface seal X 903.050.074
310	Sealing ring	325	Socket head cap screw

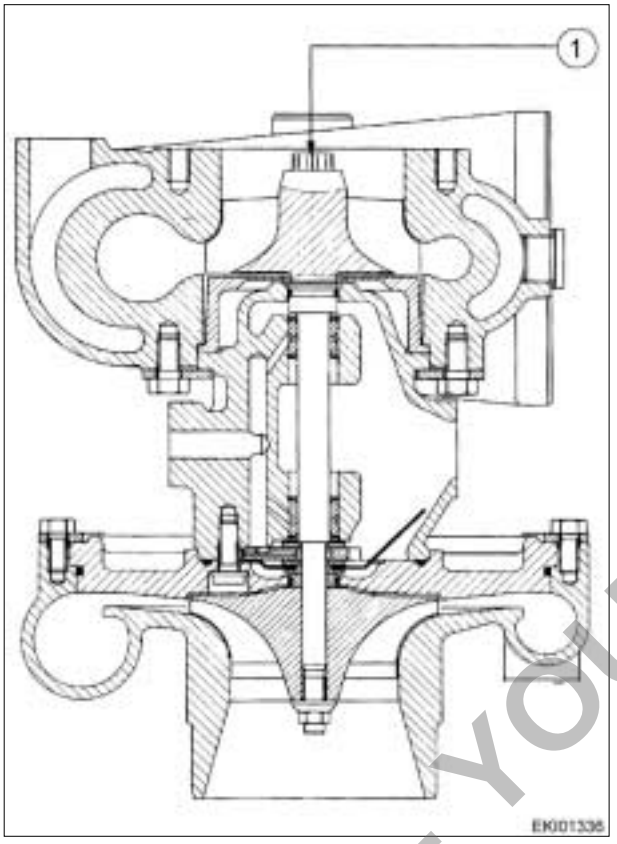
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Fav 900	Engine / Generalities **Service Data**	**A**

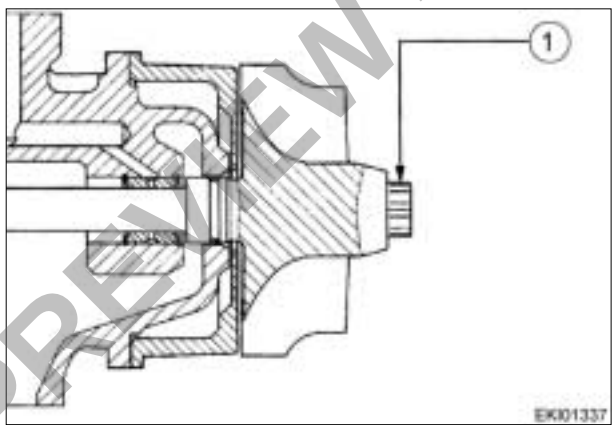
Turbocharger

Manufacturer	KKK
D 0836 LE 501/502/503/504	HX40-8274AW/H18WA8



Axial play

1. 0,038-0,093 mm (.0015 - .0037")



Radial play

1. 0,329-0,501 mm (.0130 - .0197")

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Fav 900	Engine / Systems **Trouble shooting program EDC**	**B**

Pump Control Module (Fuel temperature.) A020 (Test 27)

Failure Code (Fendt):
1.2.42

Failure location (MAN):
42

Failure display:
Message on Dashpanel

Failure path:
Injection Pump (Control Module) Fuel Temperature to high or Temperature sensor failure.

Consequences:
If values are not plausible, system will switch to substitution Value (75°C) . Fuel Flow will be reduced according to Speed.

Possible Origin:
Fuel Temperature to high , Injection Pump Failure

Remark:
Before Replacing any Pump or Control Module, failure Codes must l be analyzed and then deleted.
In case of several Failure Codes, check first the Test procedures wich are not requesting a replacement of the Control Module or of the pump.

Remark 2:
Fuel Temperature Sensor is an integrated part of the injection Pump and cannot be replaced separately.

Test	Measurement	Trouble shooting
Injection Pump	**Failure thresholds :** t >130°C or < -45°C will be substituted by 20 °C.	- Record Failure and ambient Parameters with FENDIAS
	Check with FENDIAS wether Values are out of thresholds but realistic (e.g. Temperatur by cold Engine).	- Delete Failure Code Memory with FENDIAS
		- Check again with FENDIAS, let fuel cool down
		- If Failure Persists, Replace Injection Pump

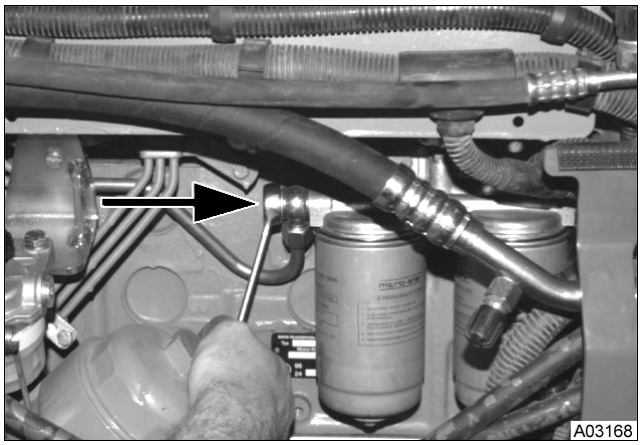
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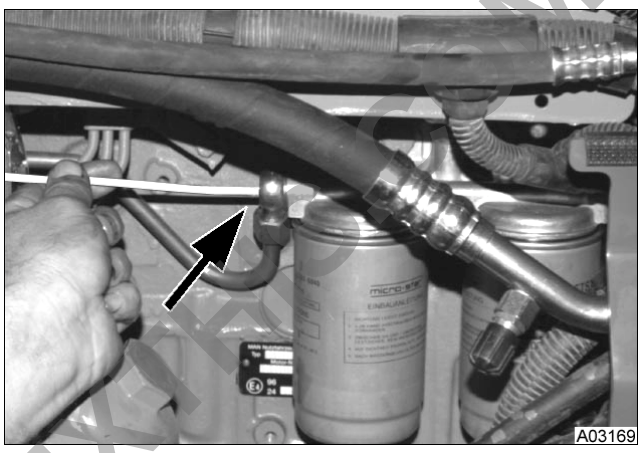
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	Service Information Checking Fuel Filter Housing	Group 2	KDM 23/01	
Favorit 900		Chapter No. 2000	Reg. H	Doc. No. 000006

During the next service of Favorit 900 series tractors, please check the fuel filter housing.

Tractor serial numbers concerned: 916.23....., 920.23....., 924.23....., 926.23.....





For the workshop

Preliminary work:
- Unscrew banjo bolt on filter housing.

Checking:
- Push a cable tie into hole.

If the cable tie can be pushed less than 55 mm into the hole, the filter housing does **not require changing**.

If the cable tie can be pushed more than 55 mm into the hole, parallel filter **F 824.200.710.580 must be changed.**

If the fuel filter housing needs to be changed, please complete the details below and fax it to number **+49(0)8342 / 77222** as soon as it is discovered. Then order the part and carry out the remedial work.

Veh. No.: ..... **Filter housing changed** ☐

Read out fault memory and record fault codes here: .....

.....

Procedure:
Replacing the fuel filter assy **F 824.200.710.580,** and a labour allowance of 1.5 hrs may be claimed under warranty
For rapid processing, please complete the fields (HG, causal part no., description, damage code, page/item no. and time) on the warranty claim form as shown below.

HG	Verursacherteil-Nr.	Bezeichnung	Bildtafel/Pos.-Nr.	Schadenscodes	KD-T-Einsatz	ja	nein
99820	F 824.200.710.580	Parallel filter	2210/1	361	Arb.-Nr.	Std.	1.5
				Fehlercodes im Bordinformator:		z.B. 6.1.04	
Stück	Eingebaute Teile		Preis				

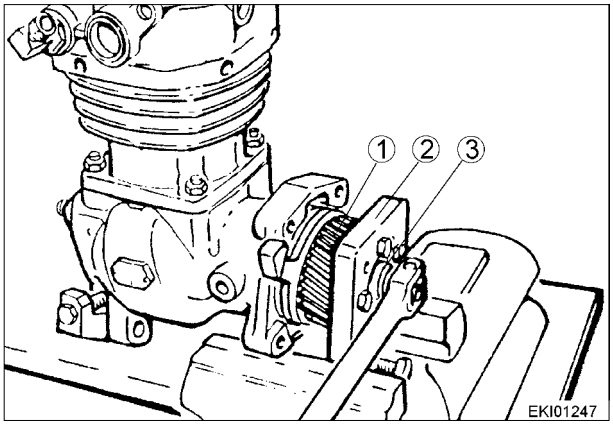
A03185

Marktoberdorf, 10.2001
EKR - oß en

AGCO GmbH & Co.
Johann-Georg-Fendt-Str.4
D-87616 Marktoberdorf

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Fav 900	Engine / Short block **Removing and refitting air compressor**	G

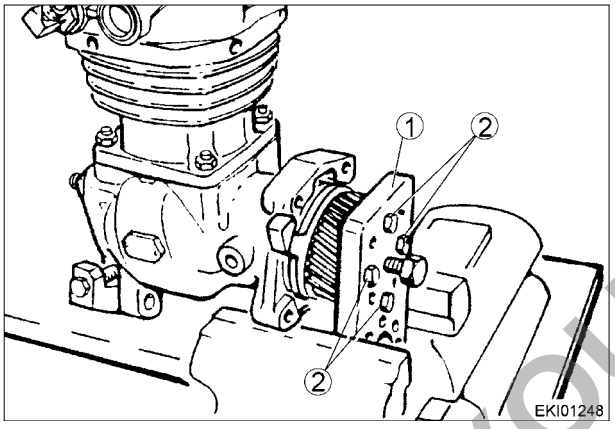


Place compressor drive gear (1) onto compressor crankshaft using mounting plate (2) (Special Tool).

Note:

Drive gear must be mounted free of grease or oil.

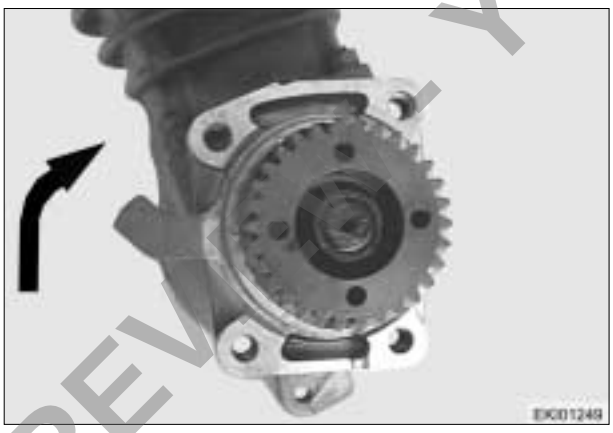
Tighten drive gear nut (3) at 200-250 Nm (148 - 184 lb-ft.).



Remove screws (2) of mounting plate (1) out of drive gear.

Remove mounting plate.

Screw and tighten connection fittings for coolant and compressed air using new gaskets into the cylinder.



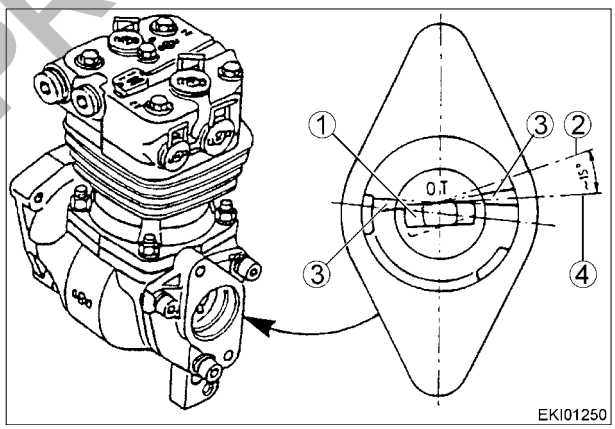
Refitting the compressor

Thoroughly clean sealing faces in compressor control timing case cover.

Use new gaskets and Oil O-rings with silicon oil. O-Rings on eccentric flange must be replaced and greased with silicon oil.

Position flywheel into "TDP" position.

Place lever from the compressor excenter flange onto the highest position.



Position compressor crankshaft in such a manner that "TDP" mark on top and the upper edge of the drive fork (1) in positon (2) remains about 15° before the unmachined lowlaying part (3) .

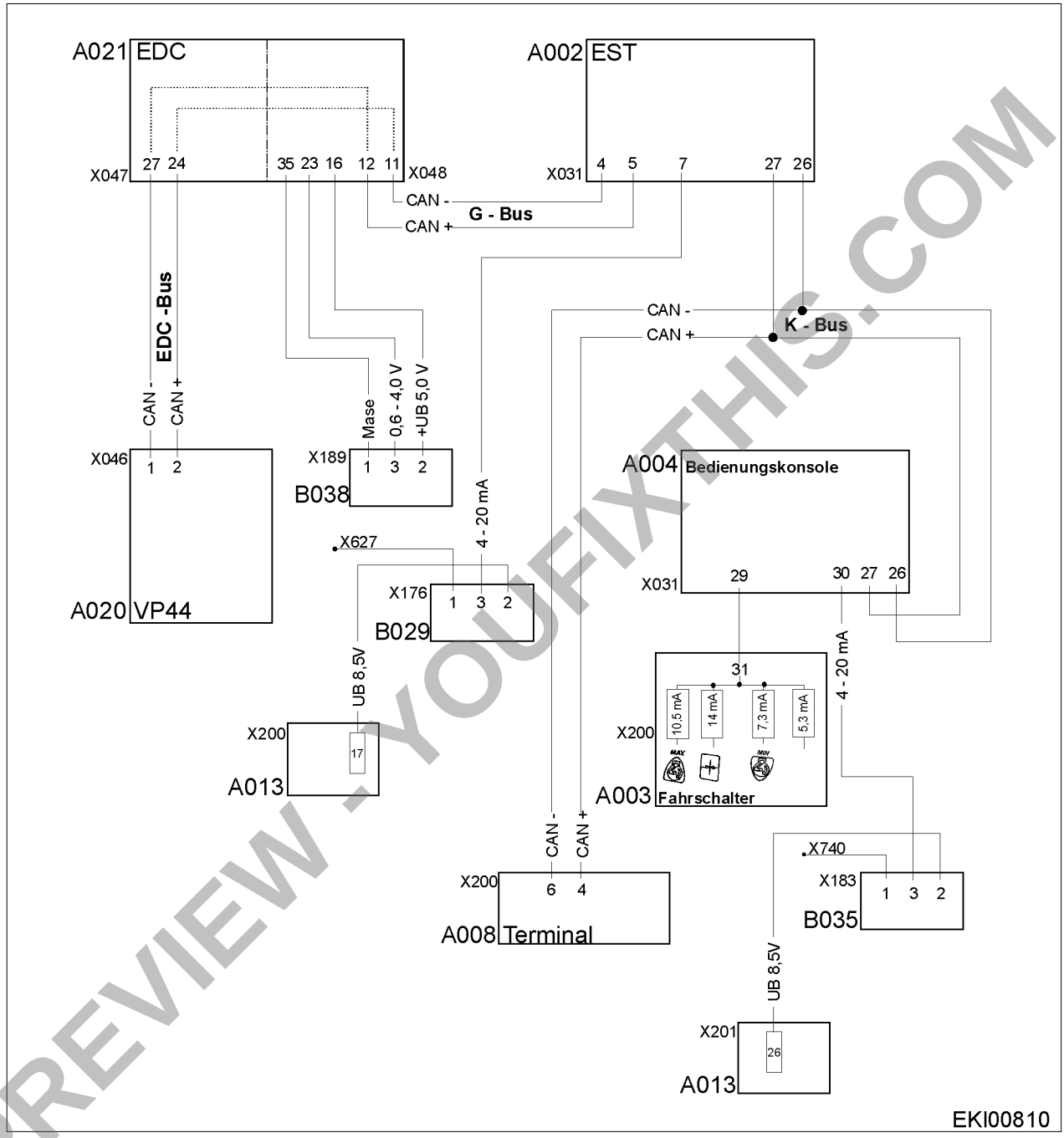
Place compressor into timing case using a new O-Ring .

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Fav 900	Engine / Injection Pump **Speed Control EDC**	**A**

Diagram Speed Control Favorit 900 EDC



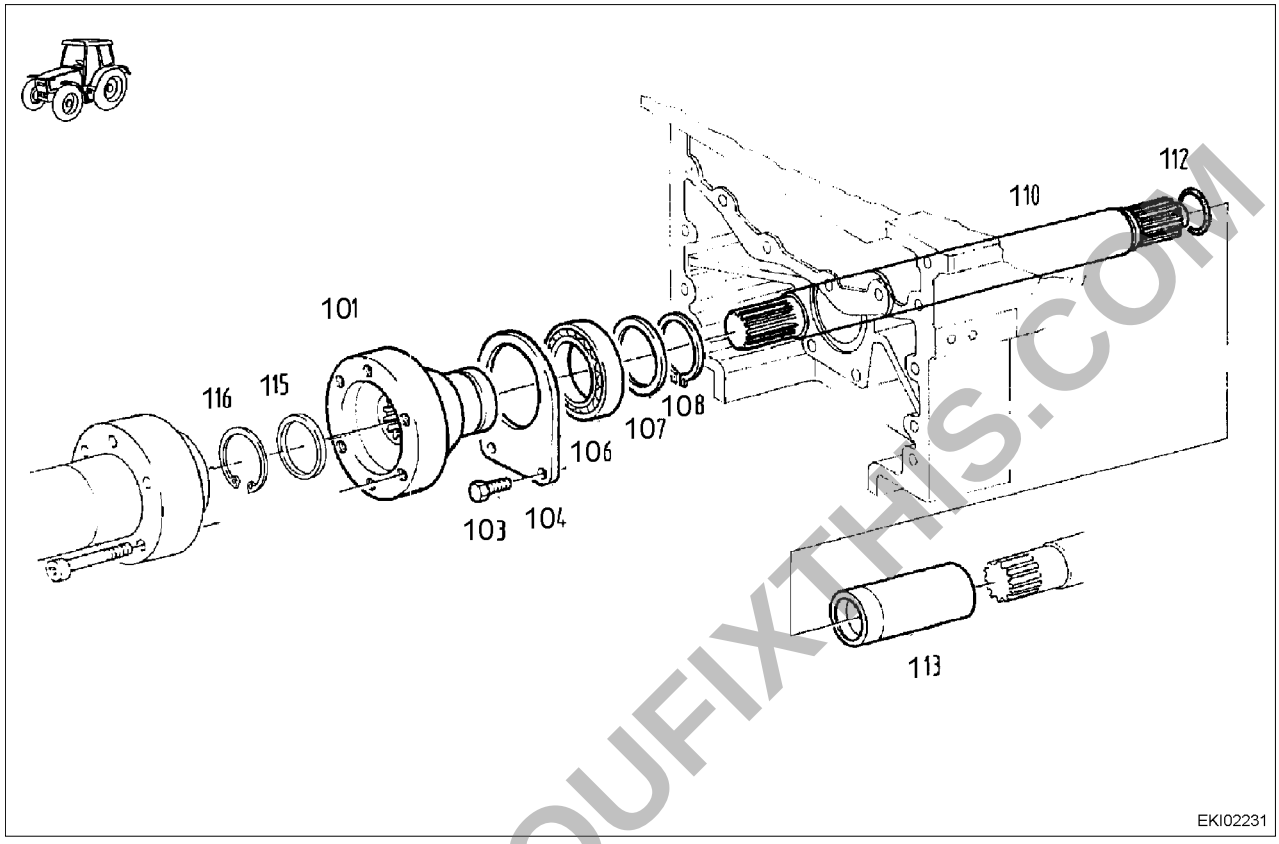
A002	EST Control Module	B029	Pedal position Sensor EST
A003	Joystick	B035	Hand Throttle position Sensor
A004	Side Console	B038	Pedal position Sensor EDC
A008	Terminal	G-BUS	Transmission - BUS
A013	Fuse Board	K-BUS	Comfort - BUS
A020	Injection Pump (PSG)	EDC-BUS	EDC-BUS
A021	EDC Control Module	X627 / X740	Connection Earth Sensorics

Note:

Joystick A003: If no Memory Key is actuated (MIN, MAX or Delete) , a curren of approx. 5,3 mA is to be measured on Pin 31(Diagram)

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Fav 900	Front axle / Cardan shaft **Removing and fitting the cardan shaft**	**G**



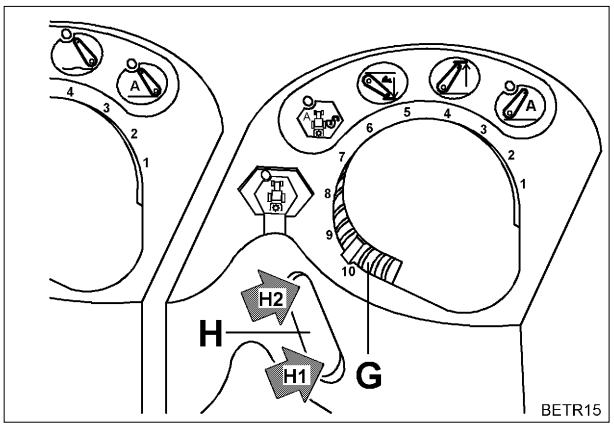
Item	Designation	Item	Designation
101	Flange	110	Shaft
103	Hexagon screw	112	O-ring
104	Tab washer	113	Splined bush
106	Deep-groove ball bearing	115	Ring
107	Locating ring	116	Circlip
108	Circlip		

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Farmer 400 *Fav 700* *Fav 900*	Power lift / Electrohydraulic control EPC **Operation and function of shock load damping system**	**A**

Driving on road (shock load damping and transport lock)



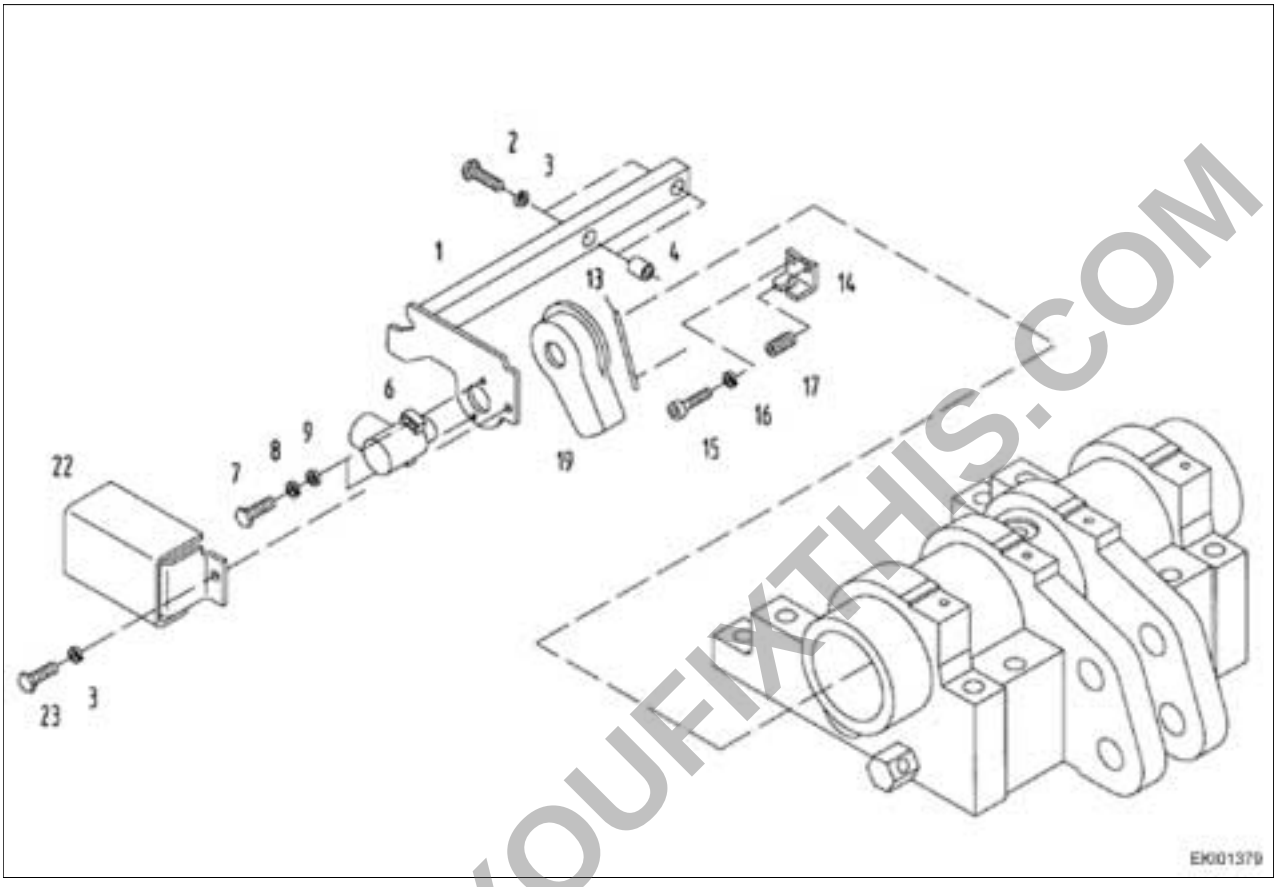
Operate rapid lift control (H) (lift assembly unlocked) and set to Raise position (H2).
Shock load damping is activated and is engaged if actuating speed is exceeded.

Set depth control (G) fully to right (position 0) (transport lock).

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Farmer 400 *Fav 700* *Fav 900*	Power lift / Electrohydraulic control EPC **Installation and removal of position sensor B030**	**G**



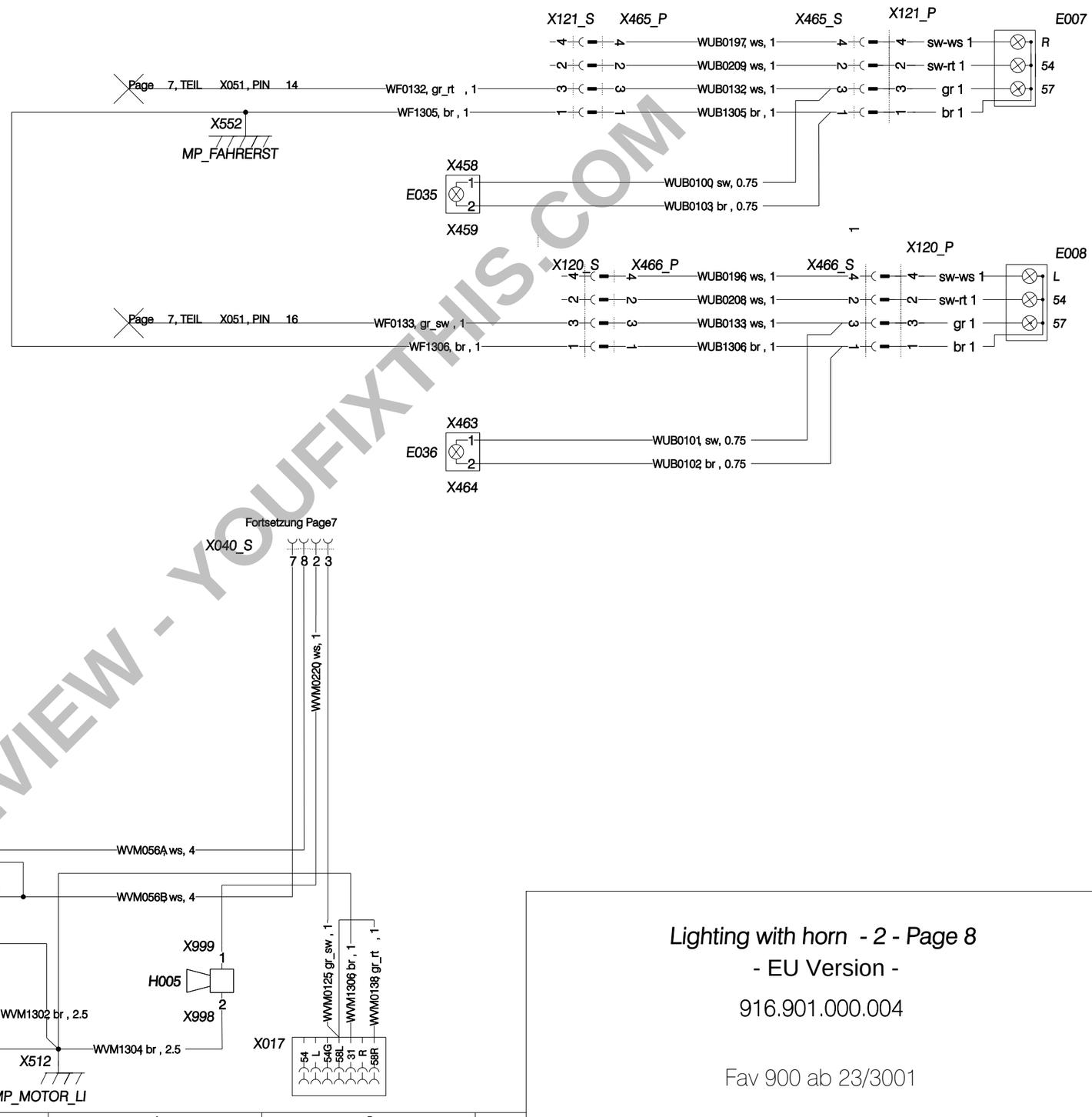
Fav 900 chassis number 23/3001 and up

Item	Designation	Item	Designation
1	Bracket	13	Spring wire
2	Hexagon screw	14	Angle bracket
3	Spring washer	15	Socket head cap screw
4	Sleeve	16	Spring washer
6	Position sensor B030	17	Dowel pin
7	Hexagon screw	19	Cover
8	Spring washer	22	Guard
9	Washer	23	Hexagon screw

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Lighting with horn - 2 - Page 8

- EU Version -

916.901.000.004

Fav 900 ab 23/3001

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Farmer 400 *Fav 700* *Fav 900*	Electrics / system in general **A005 - ECU, lift assembly**	**E**

Pin	Component
25	B031 - sensor, draft-sensing pin right (tensile load - 2.5 VDC; neutral - 4.75 VDC; compressive load - 7.5 VDC)
28	External control supply (not actuated - 4.8 VDC; actuated - 4.3 VDC)
31	S027 - switch, raise rear power lift, right (not actuated - 0 VDC; actuated - 4.3 VDC)
33	Enhanced controls bus CAN-low
38	Draft-sensing pin earth
39	Supply for ext. position gauge and B030 - sensor, rear power lift position (9.5 VDC)
40	Draft-sensing pin supply (9.5 VDC)
43	B032 - sensor, draft-sensing pin left (tensile load - 2.5 VDC; neutral - 4.75 VDC; compressive load - 7.5 VDC)
45	Cab earthing point (X553)
47	UB30 connector (12 VDC to 14 VDC)
48	Electrohydraulic remote control signal via socket X015 (2.4 VDC to 7.1 VDC)
50	S030 - switch, lower rear power lift, left (not actuated - 0 VDC; actuated - 4.3 VDC)
51	S028 - switch, raise rear power lift, right (not actuated - 0 VDC; actuated - 4.3 VDC)
52	S029 - switch, raise rear power lift, left (not actuated - 0 VDC; actuated - 4.3 VDC)
53	Control valve earth
55	Y021 - valve, raising (6 VDC)

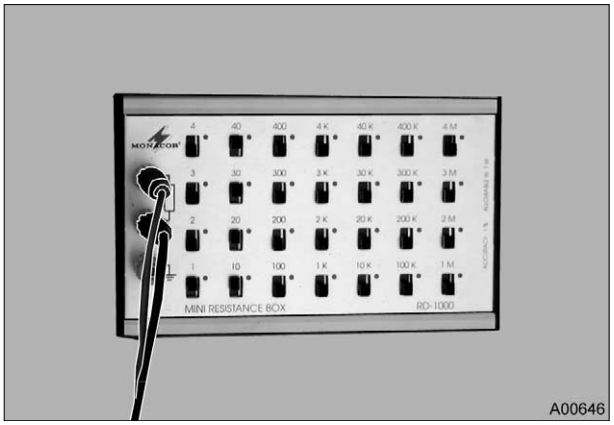
Component number	Component
A004	ECU, control console (depth control potentiometer)
A005	ECU, lift assembly
A011	Sensor, radar
B030	Sensor, rear power lift position
B031	Sensor, draft-sensing pin right
B032	Sensor, draft-sensing pin left
F004	Fuse, EPC relay UB
F048	Fuse, EPC supply
K-Bus	Enhanced controls bus
S027	Switch, raise rear power lift, right
S028	Switch, lower rear power lift, right
S029	Switch, raise rear power lift, left
S030	Switch, lower rear power lift, left
S048	Switch, EPC / DA switchover
X007	Implement socket cable coupler
X015	Electrohydraulic remote control socket
X050	Fuse holder 1 compl.
X051	Fuse holder 2 compl.
X553	Cab earthing point
X647	UB 15 connector (EPC / DA switchover)
Y021	Valve, raising
Y022	Valve, lowering

Note:
Signal from depth control system passes via pin 8 to EPC-C e-box A005.
Signal from rapid lift control passes via K-bus to EPC-C e-box A005.
Signals from rapid lowering system, hitch lift lock and rear power lift automatic system pass via K-bus to EPC-C e-box A005.

Validity:
relevant e-box = G 716.860.100.055 and further sequential end numbers.

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Farmer 400 *Fav 700* *Fav 900*	Electrics / system in general **B019 - compressed-air pressure sensor**	**E**



Checking display (compressed-air volume) on instrument panel A007

Connect adapter cable X 899.980.246.205 to connector X168.

Connect resistor decade X 899.980.224 and select desired value (see table).

Ignition "ON".

Compressed-air volume is displayed on instrument panel.

Resistance	**Display**
Ohm	**bars**
45	1 flashing
55	2 flashing
60	3 flashing
64	4
74	5
81	6
91	7
103	8

Measuring points on A007 - instrument panel	**Pin**
Earth	5 and 18 (X101)
Signal	24 (X101)

+ supply 12 VDC: fuse board A013 / fuse 25

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Farmer 400 *Fav 700* *Fav 900*	Electrics / system in general **S019 / S020 - left / right rear "PTO on"switch**	**E**

Pin assignment and test values of switch S019					
Pin no. Left switch S019	**Pin no. E-box A002**	**Switch Not pressed Ohm / VDC**	**Switch Pressed Ohm / VDC**	**PTO On VDC**	**PTO Off VDC**
1	1	approx. 510 / 5.0	approx. 121 / 2.4	approx. 12	approx. 0.06
2	22	Pin no. 1 and 22	Pin no. 1 and 22	Pin no. 1 and 24	Pin no. 1 and 24
3	24				

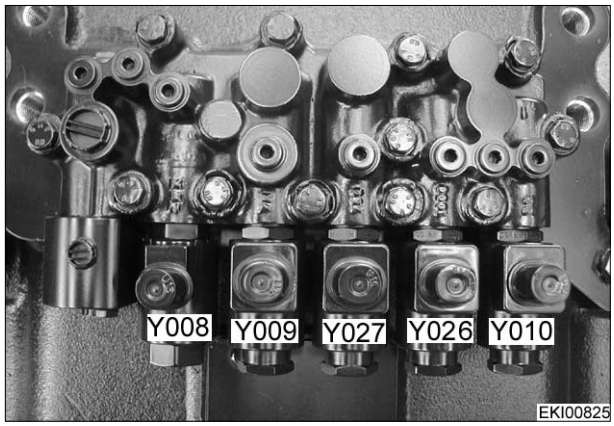
Pin assignment and test values of switch S020					
Pin no. Right switch S020	**Pin no. E-box A002**	**Switch Not pressed Ohm / VDC**	**Switch Pressed Ohm / VDC**	**PTO On VDC**	**PTO Off VDC**
1	1	approx. 510 / 5.0	approx. 121 / 2.4	approx. 12	approx. 0.06
2	45	Pin no. 1 and 45	Pin no. 1 and 45	Pin no. 1 and 24	Pin no. 1 and 24
3	24				

Note:
Electric circuit diagram - Chapter 9000 Index C

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Fav 900	Electrics / General system **Y026 / Y027 - rear PTO valve, stage 1 / stage 2**	**E**



Pin	Function
1	12 volt actuation
2	Vehicle earth
Y026 (stage 1)	540 or 750 rpm
Y027 (stage 2)	1000 rpm

Note:
Ignition OFF
Connect adapter cable X 899.980.246.201 directly to Y026 / Y027 - valve.

Test	Pin	Target value	Condition	Remark
Y026				
Resistance	1	8.1 ohms		
Earth	2			
Y027				
Resistance	1	8.1 ohms		
Earth	2			

Note:
Connect e-adapter box X 899.980.208.100 directly to A002 - ECU, enhanced control.

Test	Pin	Target value	Condition	Remark
Y026				
Power	1	1.5 A	Ignition ON	
Earth	2		PTO ON	
Y027				
Power	1	1.5 A	Ignition ON	
Earth	2		PTO ON	

Note:
All readings +/- 10%

Measuring points on A002 - ECU, enhanced control	Pin
Y026	48
Y027	53
Vehicle earth	

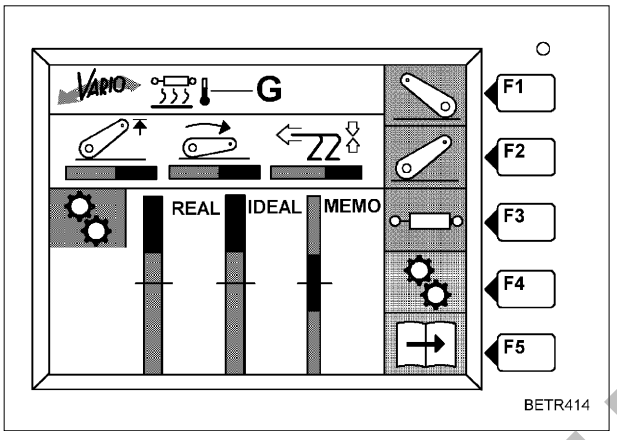
Note:
Chapter 9000 Reg. E - A012 - ECU, enhanced control

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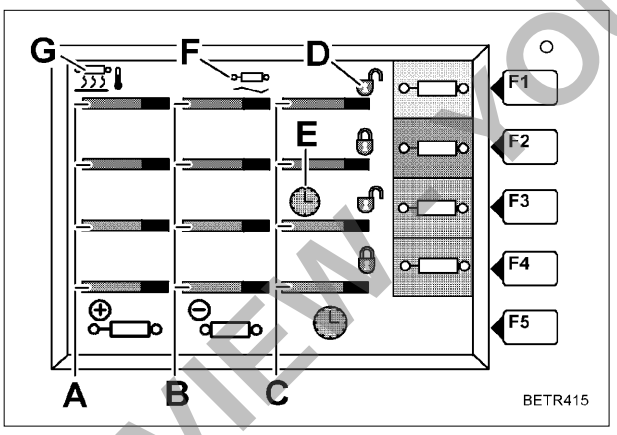
Fav 700 *Fav 900*	Hydraulics / Valve assemblies **Control valves SB 23 LS - EHS / Emergency mode**	**A**

Note:
The SB 23LS electrical auxiliary control valves used in the Fav 700 are identical in terms of function to the auxiliary control valves for the Fav 900 of chassis number 23/... and higher but must not be fitted in the latter tractor type.

The electrical auxiliary control valves (Bosch SB 23LS - EHS with CAN actuation) are equipped with flow rate adjustment and a floating position and are therefore individually adaptable for any consumer. The valve functions are set via the control console.



Press **key F3** and valve setting submenu seen at left is displayed.



A = bar display, flow rate, lifting

B = bar display, flow rate, lowering

C = bar display, actuating time

D = lock pictogram, valve locking ON/OFF

E = clock pictogram, displayed when relevant valve is switched on by timer function

F = cylinder pictogram, displayed while relevant valve is in floating position

F1-F5 = move to submenu of individual valves

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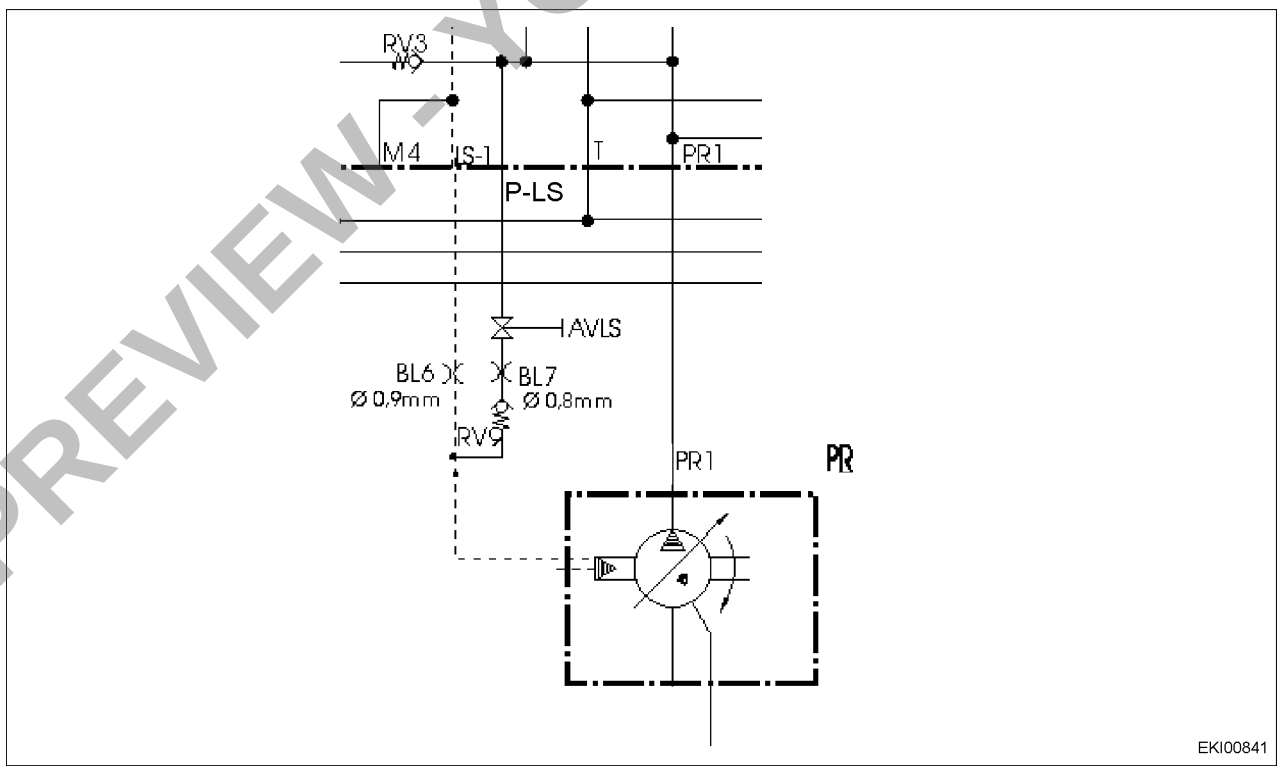
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Fav 900	Hydraulic Equipment / External Pressure Control **LS-Pressure Enhancement**	**A**

Generalities:

Further Names: (e.g Operating Manual)	"External Pressure increase"
Applications:	All Tractors with the Option "External Pressure Control"
Reason:	Hydraulic hoses are creating substantial pressure losses within P - Hose, in such an extend that the Difference of control Pressure (Control - delta - p) on the Implement Control Bloc will not be sufficient. As a result the Load Sensing Pump will not generate full Power.
Goal :	Increasing Control Pressure difference on external Valve
Prinzip:	By opening shutoff valve AVLS, load sensing pump Pressure will be partially (approx 8 bar) led to the LS - Pressure. Advantage: Basic hydraulic settings will not be modified. Pressure Increase is independant of the control Pressure.
Detailed - Function:	A small oil flow of the load sensing pump is led via the Orifice BL 7 to LS - Line. Due to the added flow, the Control Pressure Level will be offset upstream of the LS Pump by approx. 8 bar on top of the losses in the LS line.
Detailed - Function: Orifice Bl 6 in LS:	generates the Pressure difference of approx. 8 bar
Orifice Bl 7 in P:	Flow 1 - 1,5 l/min
Non Return Valve RV9	Reliability of steering (Without RV9, steering Pressure could fail in case of an overloaded Load Sensing Pump)
Monitoring:	None

Detailed Diagram



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