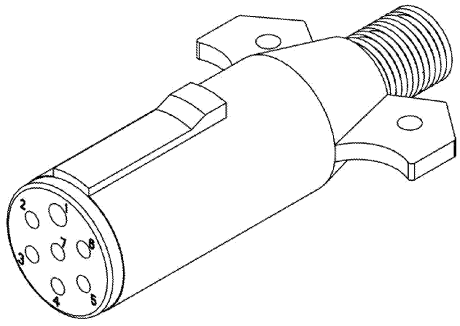
Wiring harness - Component diagram 01

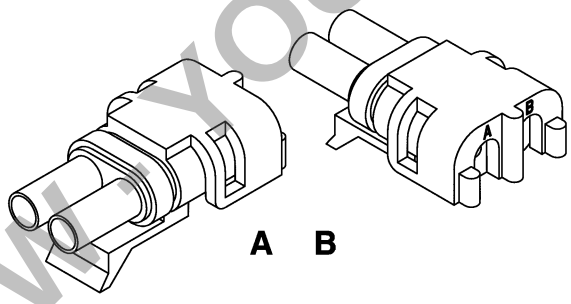
X-001 - Connector to Tractor



RCIL06_121646C1 1

Cavity / Pin	Circuit Description
1	GND
2	TAIL
3	LT TURN
4	BRAKE
5	RT TURN
6	
7	

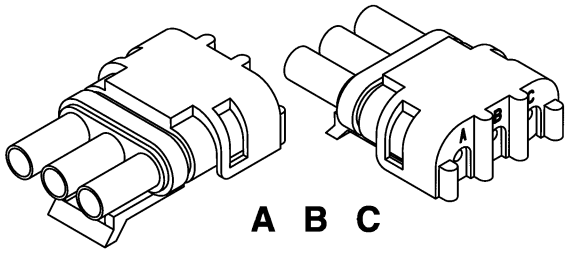
X-002 - Connector to Right Warning Light



245482c1 2

Cavity / Pin	Circuit Description
A	GROUND
B	RT TURN

X-003 - Connector to Right Tail Light



245484c1 3

Cavity / Pin	Circuit Description
A	GRD

PREVIEW: YOUFIXTHIS.COM
Download full manual at youfixthis.com

Hydraulic line - Hydraulic schema

68, 68XL, 68XL Wheeled Boom

Wheeled Boom Hydraulics

REF	DESCRIPTION
1	COUPLING, QUICK, MALE **.5 in**
2	FITTING HYDRAULIC - SWIVEL CONNECTOR
3	HOSE HYD **.375 IN X 71 in .5 in** MPT X **.5 in** MPT
4	HOSE HYD **.375 X 161 in**FL **.5 in**MPT X **.5 in**MPT
5	ELBOW STL **90 ° .5MB .5FPX in**
6	HYDRAULIC CYLINDER **2.5 X 8 in** MONARCH **3000 psi** 1.125 ROD
7	FITTING HYDRAULIC - SWIVEL ADAPTER
8	RESTRICTOR FITTING, HYDRAULIC - SWIVEL
9	HYDRAULIC CYLINDER **2.75 X 8 in** MONARCH **3000 psi** 1.125 ROD
10	HOSE HYD **.375 IN X 136 IN FL in .5 in** MPT X **.5 in** MPT
11	HOSE HYD **.375 X 151 in**FL **.5 in** MPT X **.5 in**MPT
12	PLUG Hex Soc, **3/4 in**-16 ORB
13	VALVE DEPTH STOP
14	CARTRIDGE VALVE DEPTH STOP
15	HOSE HYD **.375 IN X 108 in** FL **.5 in** MPT X **.5 in** MPT
16	HOSE HYD **.375 IN X 306 in**FL **.5 in** MPT X **.5 in** MPT

PREVIEW - YOUFIXTHIS.COM

Download full manual at youfixthis.com

LIGHTING SYSTEM - Exploded view

68, 68XL, 68XL Wheeled Boom

Lighting Control Module

REF	DESCRIPTION
1	SUPPORT REMOTE MODULE
2	MODULE IMPLEMENT LIGHTING CONTROL
3	BOLT **.25 X .75 in**UNC GR5 YZD
4	WASHER **.375 ID X .875 IN X .083 in** YZD
5	NUT, LOCK **.25 UNC in** GR B YZD
6	U-BOLT US **.313 X 3.063 W X 3.75 D 1 in** .313 X 3.063 W X 3.75 D 1 THREAD GR5
7	WASHER, LOCK **.313 in**YZD
8	NUT **.313 in**.313 IN UNC GR2 YZD

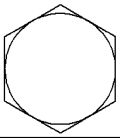
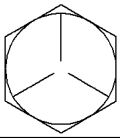
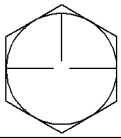
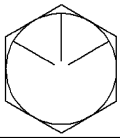
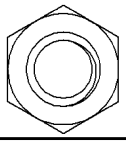
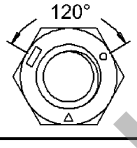
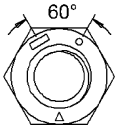
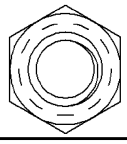
PREVIEW - YOUFIXTHIS.COM

Download full manual at youfixthis.com

Torque

BOLT TORQUE INFORMATION

1. Fasteners should be replaced with the same or higher grade fasteners. If higher grade fasteners are used, these should only be tightened to the strength of the original.
2. Make sure the fastener's threads are clean and that thread engagement is started. This will prevent them from failing when being tightened.
3. Tighten plastic insert or crimped steel-type lock nuts to approximately **50 %** of the dry torque, applied to the nut, not to the bolt head. Tighten toothed or serrated-type lock nuts to the full torque value.
4. The L9 (Alloy) fasteners torque values are for a bolt, nut, and two washers. When using L9 (Alloy) fasteners, do not use the values in this table for tapped holes.

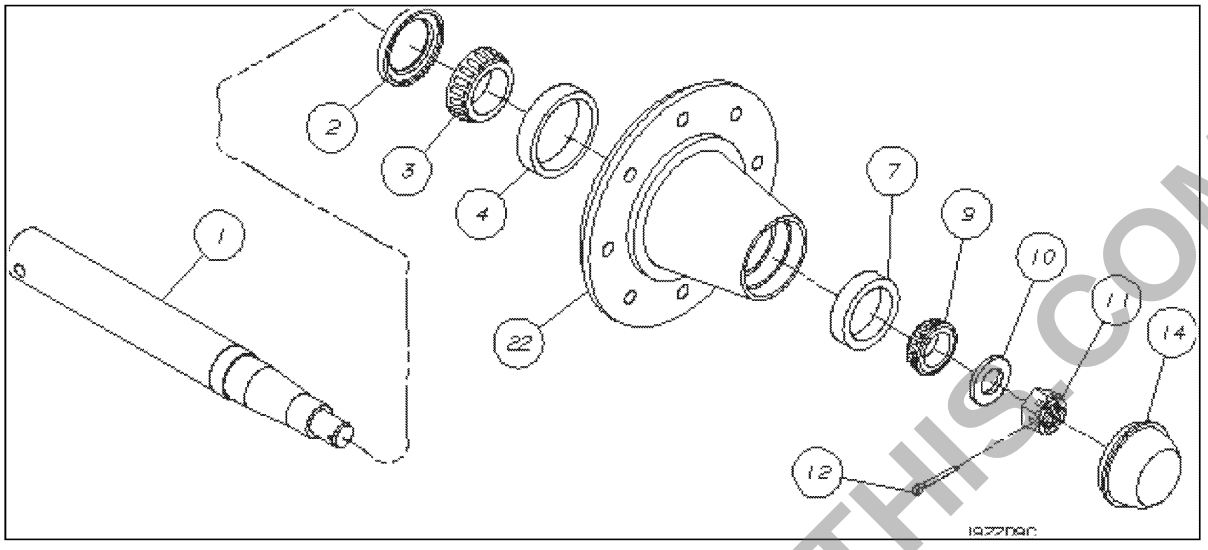
	GRADE						
	1 or 2	5	5.1	5.2	8	8.2	L9 (Alloy)
SAE Markings for Bolts and Cap Screws							
	2	5			8		L9 (Alloy)
SAE Markings for Hex Nuts							

	GRADE 2*		GRADE 5, 5.1 or 5.2		GRADE 8 or 8.2		GRADE L9 (Alloy)	
SIZE	Dry **	Lubricated **	Dry**	Lubricated **	Dry**	Lubricated **	Head	Nut
1/4 UNF	7.5 Nm	5.7 Nm	10.8 Nm	8.5 Nm	16.3 Nm	12.2 Nm	13.6 Nm	14.9 Nm
	5.5 lb ft	4.2 lb ft	8 lb ft	6.3 lb ft	12 lb ft	9 lb ft	10 lb ft	11 lb ft
1/4 UNC	8.5 Nm	6.4 Nm	13.6 Nm	9.8 Nm	19 Nm	13.6 Nm	16.3 Nm	17.6 Nm
	6.3 lb ft	4.7 lb ft	10 lb ft	7.2 lb ft	14 lb ft	10 lb ft	12 lb ft	13 lb ft
5/16 UNF	15 Nm	11 Nm	23 Nm	18 Nm	33 Nm	24 Nm	26 Nm	28 28 Nm
	11 lb ft	8 lb ft	17 lb ft	13 lb ft	24 lb ft	18 lb ft	19 lb ft	21 lb ft
5/16 UNC	16 Nm	12 Nm	26 Nm	19 Nm	37 Nm	27 Nm	27 Nm	31 Nm
	12 lb ft	9 lb ft	19 lb ft	14 lb ft	27 lb ft	20 lb ft	20 lb ft	23 lb ft
3/8 UNF	27 Nm	20 Nm	41 Nm	31 Nm	61 Nm	47 Nm	41 Nm	45 Nm
	20 lb ft	15 lb ft	30 lb ft	23 lb ft	45 lb ft	35 lb ft	30 lb ft	33 lb ft
3/8 UNC	31 Nm	23 Nm	47 Nm	34 Nm	68 Nm	47 Nm	47 Nm	52 Nm
	23 lb ft	17 lb ft	35 lb ft	25 lb ft	50 lb ft	35 lb ft	35 lb ft	38 lb ft
7/16 UNF	43 Nm	33 Nm	68 Nm	47 Nm	95 Nm	68 Nm	75 Nm	81 Nm
	32 lb ft	24 lb ft	50 lb ft	35 lb ft	70 lb ft	50 lb ft	55 lb ft	60 lb ft
7/16 UNC	49 Nm	37 Nm	75 Nm	54 Nm	108 Nm	81 Nm	81 Nm	88 Nm
	36 lb ft	27 lb ft	55 lb ft	40 lb ft	80 lb ft	60 lb ft	60 lb ft	65 lb ft
1/2 UNF	68 Nm	47 Nm	102 Nm	75 Nm	149 Nm	108 Nm	115 Nm	129 Nm
	50 lb ft	35 lb ft	75 lb ft	55 lb ft	110 lb ft	80 lb ft	85 lb ft	95 lb ft
1/2 UNC	75 Nm	54 Nm	115 Nm	88 Nm	163 Nm	122 Nm	129 Nm	142 Nm
	55 lb ft	40 lb ft	85 lb ft	65 lb ft	120 lb ft	90 lb ft	95 lb ft	105 lb ft
9/16 UNF	95 Nm	75 Nm	149 Nm	108 Nm	203 Nm	149 Nm	163 Nm	190 Nm
	70 lb ft	55 lb ft	110 lb ft	80 lb ft	150 lb ft	110 lb ft	120 lb ft	140 lb ft
9/16 UNC	108 Nm	81 Nm	163 Nm	122 Nm	231 Nm	176 Nm	183 Nm	203 Nm
	80 lb ft	60 lb ft	120 lb ft	90 lb ft	170 lb ft	130 lb ft	135 lb ft	150 lb ft
5/8 UNF	136 Nm	102 Nm	203 Nm	149 Nm	285 Nm	217 Nm	231 Nm	251 Nm
	100 lb ft	75 lb ft	150 lb ft	110 lb ft	210 lb ft	160 lb ft	170 lb ft	185 lb ft
5/8 UNC	149 Nm	115 Nm	231 Nm	176 Nm	325 Nm	244 Nm	258 Nm	278 Nm
	110 lb ft	85 lb ft	170 lb ft	130 lb ft	240 lb ft	180 lb ft	190 lb ft	205 lb ft

PREVIEW YOUFIXTHIS.COM

Download full manual at youfixthis.com

Hub - Disassemble



192209c2 1

Hub Components

IMPORTANT: *Lubricating anti-friction bearings for the life of the bearing is essential. The air cart and caster wheel bearings should be re-packed every 100 hours of use. Generally, anti-friction bearings do not wear out, but fail because of fatigue due to flexing, loads, and heat. A lubricant must do three jobs: reduce friction between balls or rollers and the separators, maintain a film between all elements of the bearing to reduce rubbing, and prevent components from rusting.*

NOTE: *Before starting the disassembly procedure, be sure to have a clean table or surface on which to place all components.*

1. Securely block the wheel off the ground and remove the wheel.
2. Remove dust cap **(14)**, cotterpin **(12)**, and spindle nut **(11)**.
3. Pull hub **(22)** off spindle **(1)** and remove washer **(10)** and outer bearing **(9)**.
4. Remove seal **(2)** and inner bearing **(3)**.
5. Inspect seal and bearings for damage. Replace as needed.

Next operation:
Go to the Hub Assembly section: **Hub - Assemble (D.12.A)**.

PREVIEW - YOUFIXTHIS.COM

Download full manual at youfixthis.com

FRAME Secondary frame - Troubleshooting

68, 68XL, 68XL Wheeled Boom

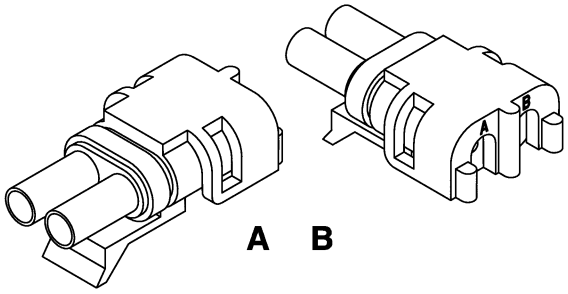
Problem	Possible Cause	Correction
Spray boom height not uniform along machine	Secondary boom adjustment tubes not adjusted properly.	Adjust secondary boom tube assemblies.
	Secondary boom linkage not adjusted properly.	Adjust secondary boom adjustment arm.
Wing Boom eight Unequal	Caster shock is not adjusted.	Adjust the caster shock.
Secondary boom bounce in field	Insufficient clamping action on nylon bushings.	Secondary booms should rotate easily but should not bounce in the field. Adjust bushing u-bolt tension as required.
	Air in hydraulic cylinders or lines.	Bleed air from hydraulics.
Boom draws unlatching in field position	Latch out of adjustment.	Adjust latch clearance.
	Latch cable out of adjustment.	Adjust latch clearance.
Excessive primary wing boom bounce when spraying	Excessive caster wheel tire pressure.	Reduce tire pressure to **138 kPa** (**20 psi**).
	Improper shock spring pressure adjustment.	Adjust tension on springs.
	Wing boom brace cable not adjusted properly (**70 ft** models only).	Adjust cable so that wing boom is straight when viewed from the front.
Hydraulic cylinders working opposite each other or not working in unison	Hydraulic circuitry not plumbed correctly.	Check hydraulic circuitry.
	Air in hydraulic circuit causing cylinders to be out of phase.	Re-phase cylinders. Fully retract cylinders and hold for 5 seconds, then fully extend and hold for 20 seconds. Repeat this procedure 15 to 20 times.
	Oil flow too low.	Check tractor hydraulic system flow rate and bypass pressure.
Booms will not fold from field position to transport position	Locking caster cable assist not adjusted properly.	Adjust locking caster cable assist.
	Attempting to fold the sprayer at high field speeds.	Secondary booms should be folded in when the sprayer is stopped or moving at a very slow speed.
	Caster wheels require lubrication.	Lubricate caster wheels.
Break-away trip bar not tripping pin	Break-away cable adjusted incorrectly.	Adjust break-away trip cable.
Hydraulic cylinders slowly go out of phase	Air in hydraulic circuit causing cylinders to be out-of-phase.	Re-phase cylinders - Fully retract cylinders and hold for 5 seconds, then fully extend and hold for 20 seconds. Repeat this procedure 5 to 10 times.
	Hydraulic single boom fold installed. - Rotary cartridge allows oil to leak internally.	Remove rotary cartridge from system. or Add a needle valve between the cartridge and the base of the cylinder.
	Faulty tractor circuit, leaky couplers on tractor.	Check the tractor hydraulic system and repair as required.
	Faulty hydraulic cylinder.	Replace cylinder - typically the faulty cylinder is the one that goes out of phase after a short period of service. Make sure you have checked all of the above listed causes before doing this.
Hydraulic foldout will not pull wings into field position	Secondary boom stop valve not adjusted properly.	Adjust secondary boom stop valve.
	Locking caster locking pins are not disengaging.	Adjust caster locking pin to proper height.

PREVIEW - YOUFIXTHIS.COM

Download full manual at youfixthis.com

B	TAIL
C	RT_ENHANCED

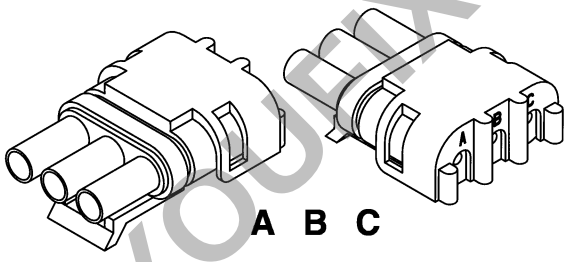
X-004 - Connector to Left Warning



245482c1 4

Cavity / Pin	Circuit Description
A	GND
B	LT TURN

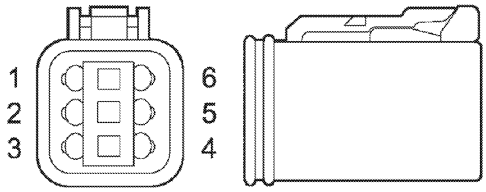
X-005 - Connector to Left Tail Light



245484c1 5

Cavity / Pin	Circuit Description
A	GND
B	TAIL
C	LT_ENHANCED

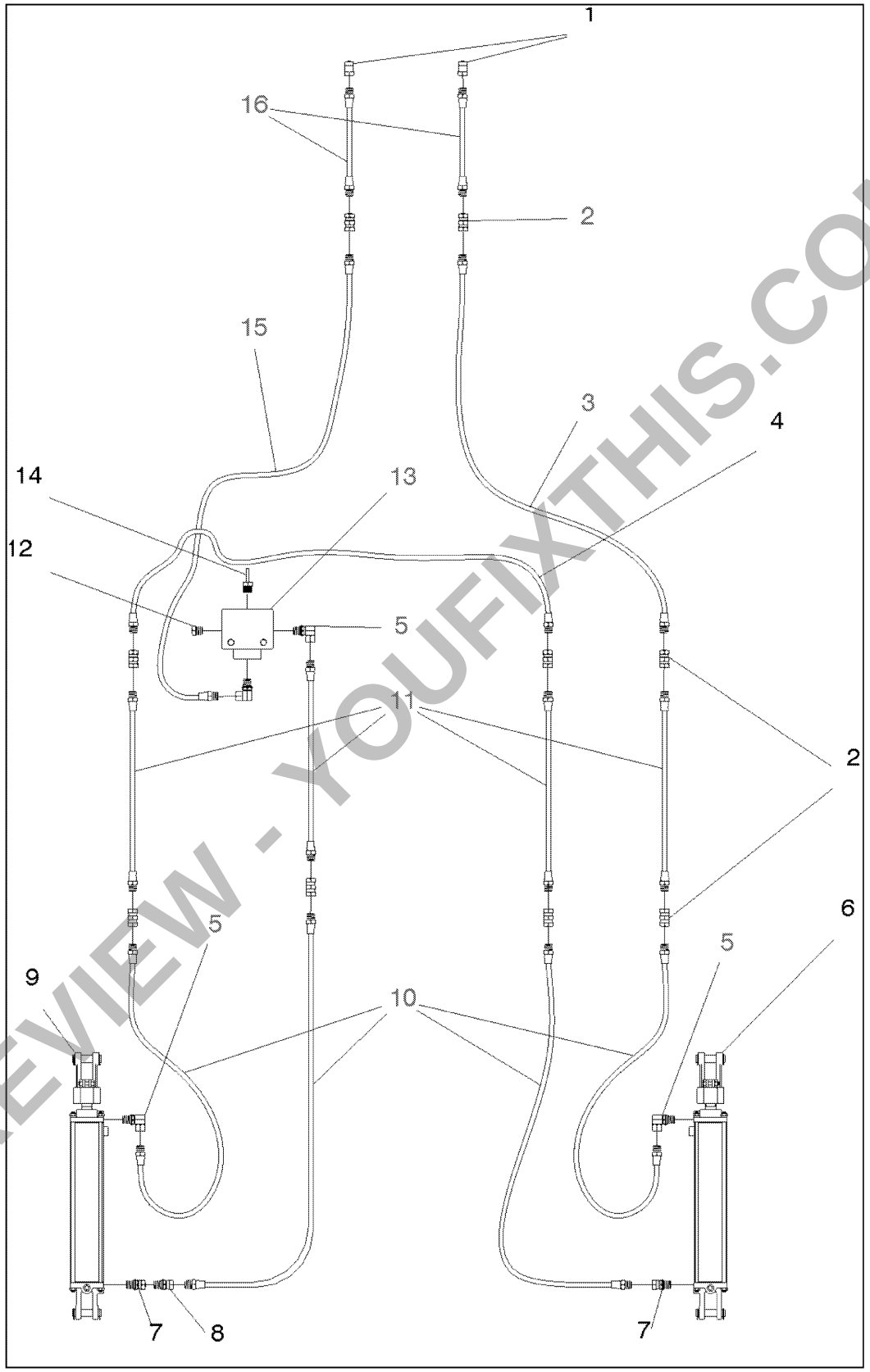
X-006 - Connector to Module



DEU_DT06-6S 6

Cavity / Pin	Circuit Description
1	LT TURN
2	RT TURN
3	BRAKE
4	GND

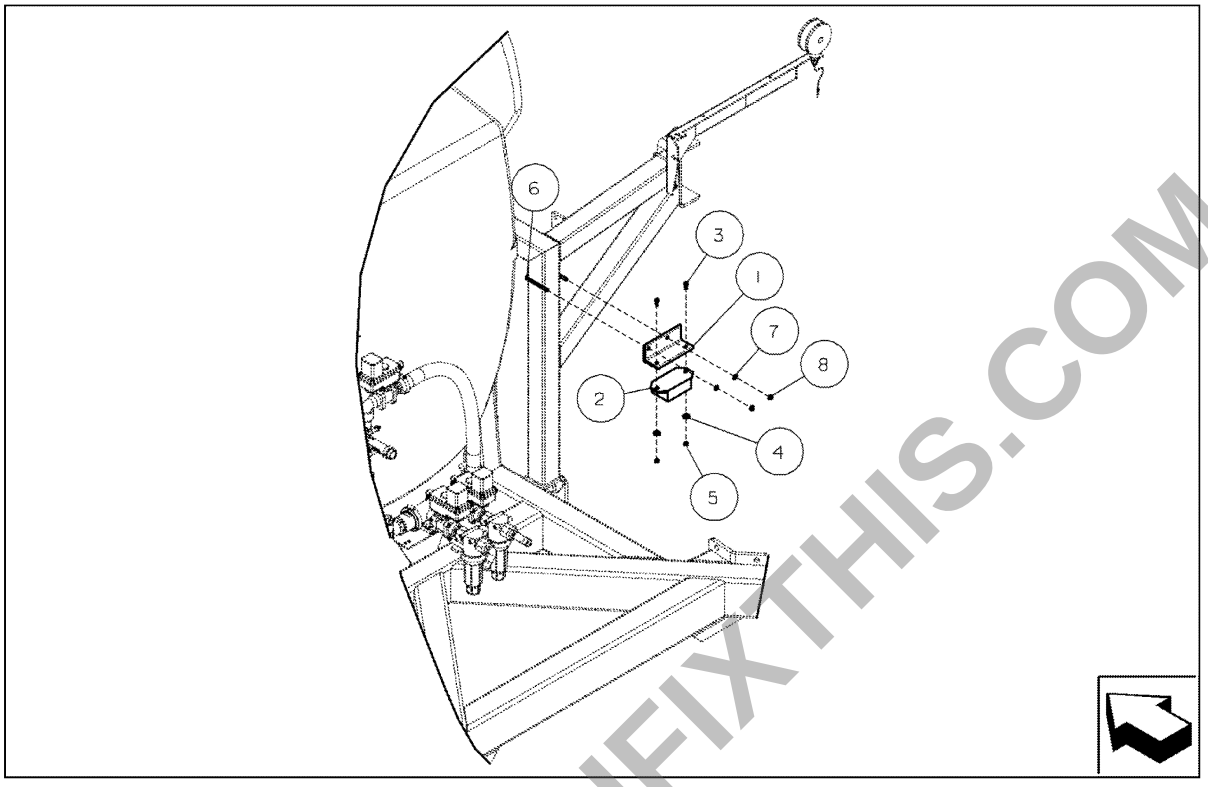
PREVIEW - YOUFIXTHIS.COM
Download full manual at youfixthis.com



797553C 1

PREVIEW - YOUFIXTHIS.COM

Download full manual at youfixthis.com



707055C 1

PREVIEW - YOUFIXTHIS.COM

Download full manual at youfixthis.com

	GRADE 2*		GRADE 5, 5.1 or 5.2		GRADE 8 or 8.2		GRADE L9 (Alloy)	
SIZE	Dry **	Lubricated **	Dry**	Lubricated **	Dry**	Lubricated **	Head	Nut
3/4 UNF	237 Nm	176 Nm	353 Nm	271 Nm	515 Nm	380 Nm	359 Nm	393 Nm
	175 lb ft	130 lb ft	260 lb ft	200 lb ft	380 lb ft	280 lb ft	265 lb ft	290 lb ft
3/4 UNC	271 Nm	190 Nm	470 Nm	298 Nm	570 Nm	420 Nm	447 Nm	481 Nm
	200 lb ft	140 lb ft	300 lb ft	220 lb ft	420 lb ft	310 lb ft	330 lb ft	355 lb ft
7/8 UNF	231 Nm	170 Nm	583 Nm	434 Nm	814 Nm	610 Nm	644 Nm	685 Nm
	170 lb ft	125 lb ft	430 lb ft	320 lb ft	600 lb ft	450 lb ft	475 lb ft	505 lb ft
7/8 UNC	244 Nm	190 Nm	637 Nm	475 Nm	909 Nm	678 Nm	705 Nm	793 Nm
	180 lb ft	140 lb ft	470 lb ft	350 lb ft	670 lb ft	500 lb ft	520 lb ft	585 lb ft
1 UNF	339 Nm	258 Nm	868 Nm	651 Nm	1234 Nm	922 Nm	746 Nm	1051 Nm
	250 lb ft	190 lb ft	640 lb ft	480 lb ft	910 lb ft	680 lb ft	550 lb ft	775 lb ft
1 UNC	380 Nm	285 Nm	976 Nm	732 Nm	1383 Nm	1031 Nm	949 Nm	1220 Nm
	280 lb ft	210 lb ft	720 lb ft	540 lb ft	1020 lb ft	760 lb ft	700 lb ft	900 lb ft
1-1/8 UNF	475 Nm	366 Nm	1071 Nm	800 Nm	1749 Nm	1315 Nm	1390 Nm	1559 Nm
	350 lb ft	270 lb ft	790 lb ft	590 lb ft	1290 lb ft	970 lb ft	1025 lb ft	1150 lb ft
1-1/8 UNC	542 Nm	407 Nm	1207 Nm	909 Nm	1953 Nm	1464 Nm	1559 Nm	1797 Nm
	400 lb ft	300 lb ft	890 lb ft	670 lb ft	1440 lb ft	1080 lb ft	1150 lb ft	1325 lb ft
1-1/4 UNF	678 Nm	515 Nm	1519 Nm	1139 Nm	2468 Nm	1844 Nm	1898 Nm	2170 Nm
	500 lb ft	380 lb ft	1120 lb ft	840 lb ft	1820 lb ft	1360 lb ft	1400 lb ft	1600 lb ft
1-1/4 UNC	746 Nm	570 Nm	1681 Nm	1261 Nm	2726 Nm	2048 Nm	2170 Nm	2373 Nm
	550 lb ft	420 lb ft	1240 lb ft	930 lb ft	2010 lb ft	1510 lb ft	1600 lb ft	1750 lb ft
1-1/2 UNF	1180 Nm	881 Nm	2644 Nm	1980 Nm	4285 Nm	3214 Nm	3932 Nm	4407 Nm
	870 lb ft	650 lb ft	1951 lb ft	1460 lb ft	3160 lb ft	2370 lb ft	2900 lb ft	3250 lb ft
1-1/2 UNC	1329 Nm	990 Nm	2983 Nm	2224 Nm	4827 Nm	3621 Nm	4475 Nm	4949 Nm
	980 lb ft	730 lb ft	2200 lb ft	1640 lb ft	3560 lb ft	2670 lb ft	3300 lb ft	3650 lb ft

IMPORTANT: *DO NOT use these values if a different torque value or tightening procedure is given for a specific application. Torque values listed are for general use only. Check tightness of fasteners periodically. Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical grade bolts.*

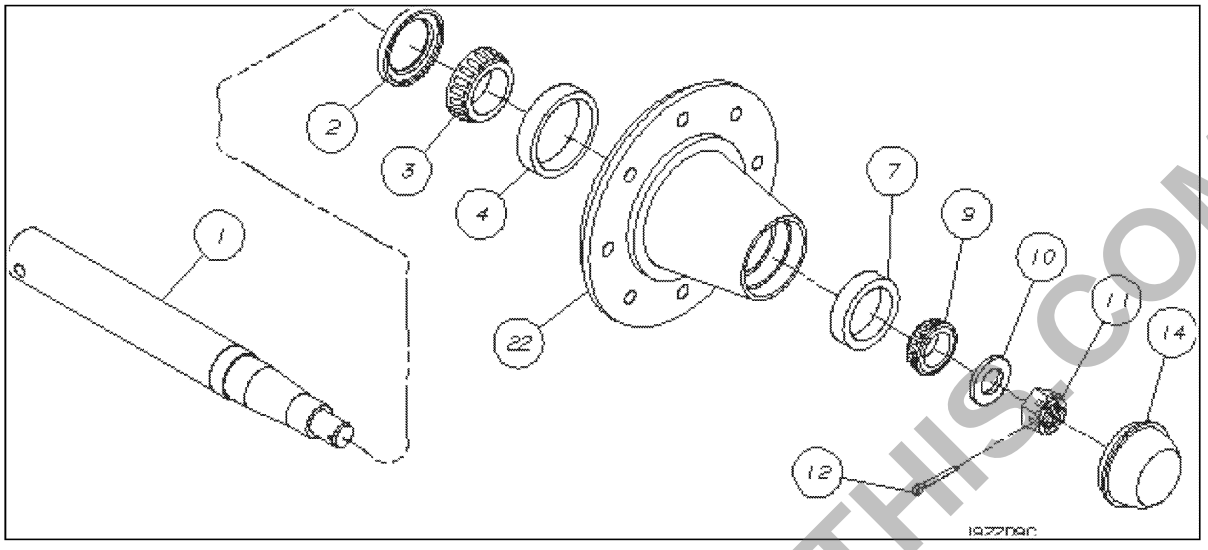
NOTES

- *Grade 2 applies for hex caps (not hex bolts) up to **152 mm** (**6 in**) long. Grade 1 applies for hex cap screws over **152 mm** (**6 in**) long, and for all other types of bolts and screws of any length.
- **"Lubricated" means coated with a lubricant such as engine oil, or fasteners with phosphate and oil coatings. "Dry" means plain or zinc plated without any lubrication.

PREVIEW - YOUFIXTHIS.COM

Download full manual at youfixthis.com

Hub - Assemble



192209c2 1

Hub Components

Prior operation:
Go to: **Hub - Disassemble (D.12.A)**.

1. Re-pack bearings if they are in good condition. Rotate bearings **(3)** and **(9)** in their sleeves **(4)** and **(7)** a few times and remove any excess grease.
2. To prevent bearing damage, be sure that the housing and spindle are free of dirt and metal particles.
3. Before installing the bearings in the housing, partially fill the housing with grease. Do not completely fill the housing with grease since this will cause churning of the grease and will result in heat and eventual bearing failure.
4. Place the inner bearing and seal back in the hub and slide over spindle.
5. Insert outer bearing and washer. Tighten spindle nut on spindle to set pre-load.
6. Generally the pre-load can be set by tightening the spindle nut until a 'grabbing' or resistance to turning is felt in the housing. Once this is obtained, back the spindle nut off one notch and replace the cotterpin.
7. Place a small amount of clean grease in the dust cap and replace it.

PREVIEW - YOUFIXTHIS.COM

Download full manual at youfixthis.com

Problem	Possible Cause	Correction
	No tractor motion.	Drive slowly forward for a short distance to rotate casters.
	Locking caster spring assist too tight.	Adjust locking caster spring assist
	Hydraulic pressure is not high enough.	Check for hydraulic system problems.
	Pressure relief valve is incorrectly set.	Check installation. If the valve is not working, it must be replaced.
Caster Wheels do not Operate Smoothly	Caster cam and latch pin not adjusted properly.	Adjust caster cam and latch pin.
	Caster wheel required lubrication.	Lubricate caster wheel.
	The tension nut on the friction caster wheel is not adjusted properly.	Adjust tension nut.
	Caster mount bushing worn or damaged.	Replace caster mount bushings.

FRAME Secondary frame - Troubleshooting

68, 68 Suspended Boom, 68XL, 68XL Suspended Boom

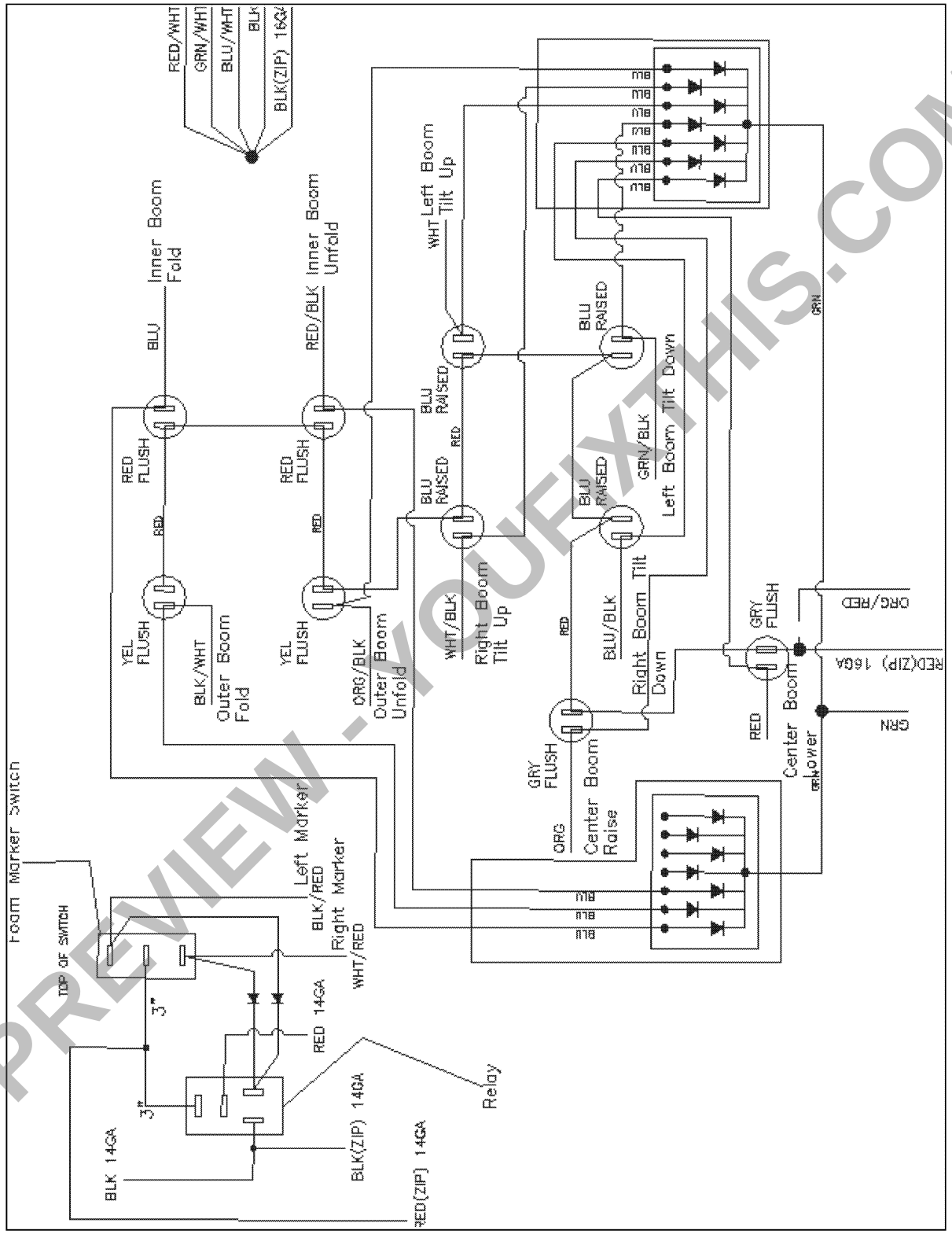
Problem	Possible Cause	Correction
Break-away boom is breaking away during normal field operation.	Break-away boom latch is not adjusted properly.	Adjust the break-away trip.
	Excessive sharp cornering.	Avoid sharp cornering at higher ground speeds. Cornering about the midpoint of the inner boom will result in the break-away of the outer boom tripping.

PREVIEW - YOUFIXTHIS.COM

Download full manual at youfixthis.com

Command Joystick - Wiring schema

68 Suspended Boom, 68XL Suspended Boom



701018C 1

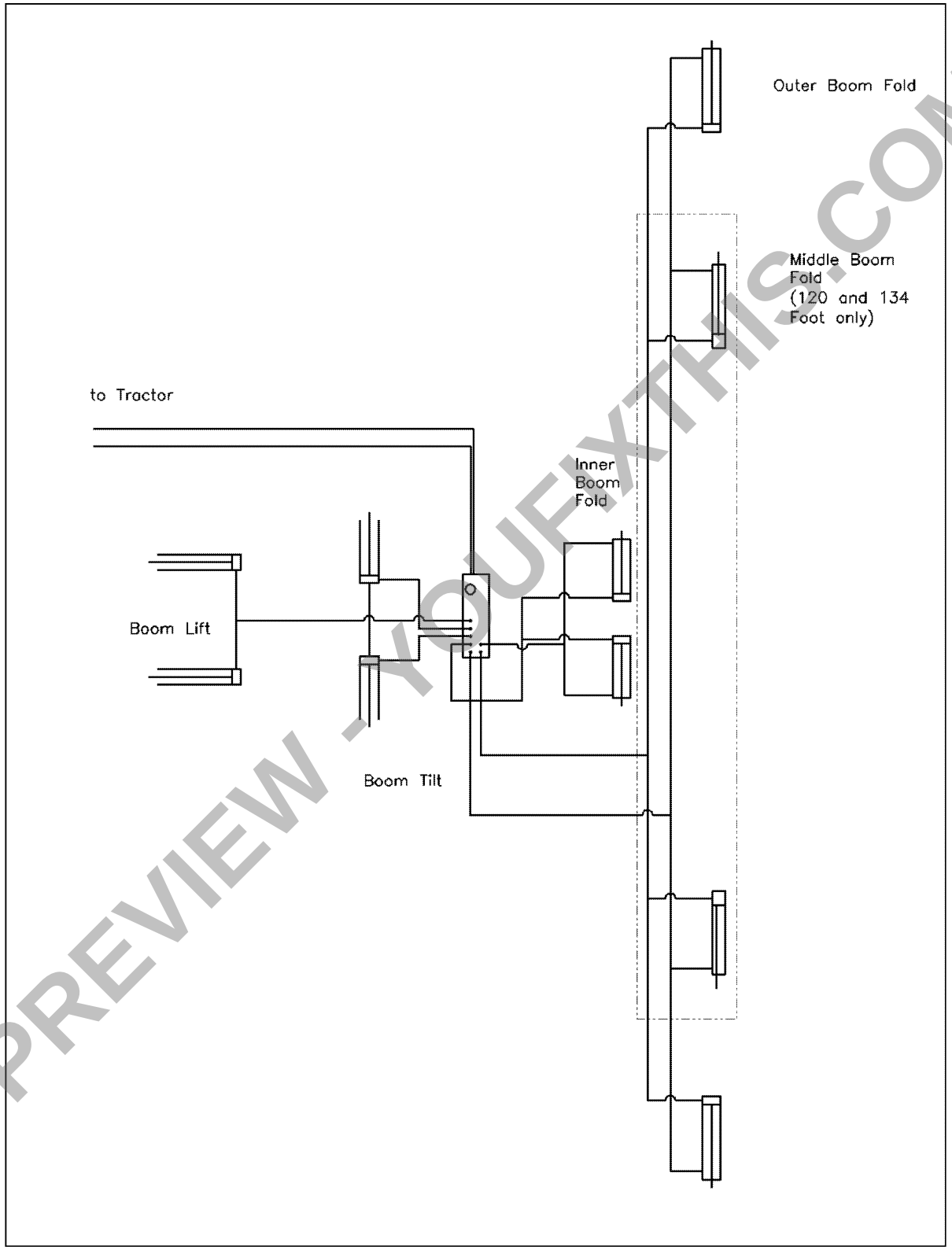
10 Switch Joystick Wiring Diagram and Wire Color Function

PREVIEW - YOUFIXTHIS.COM

Download full manual at youfixthis.com

Hydraulic line - Hydraulic schema

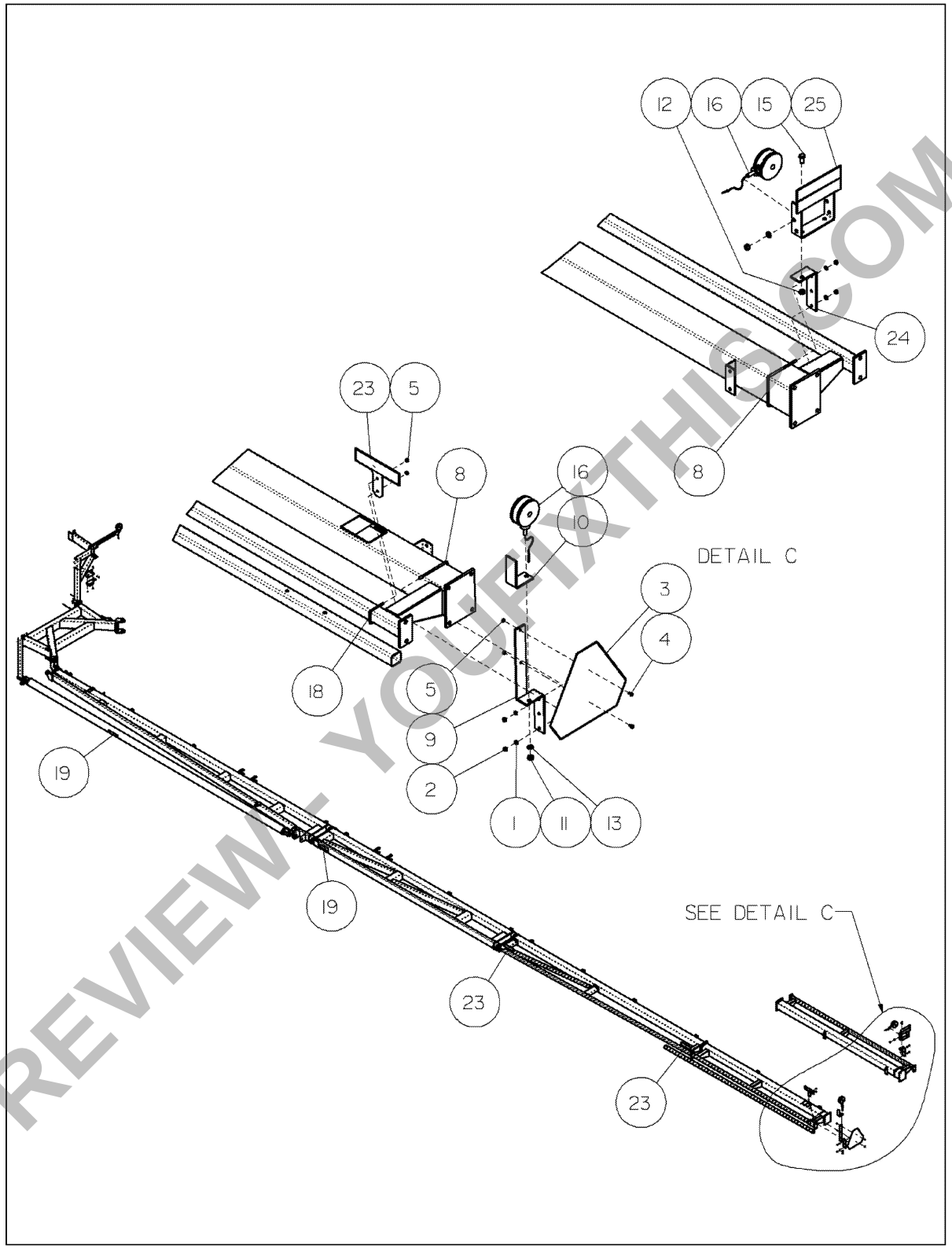
68, 68 Suspended Boom, 68XL, 68XL Suspended Boom



706314C 1

PREVIEW - YOUFIXTHIS.COM

Download full manual at youfixthis.com



707056C 2

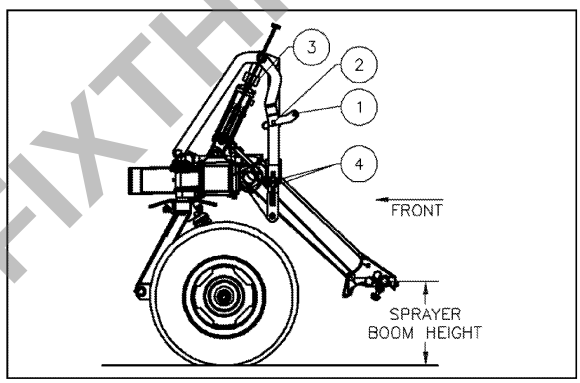
PREVIEW - YOUFIXTHIS.COM

Download full manual at youfixthis.com

FRAME Secondary frame - Check

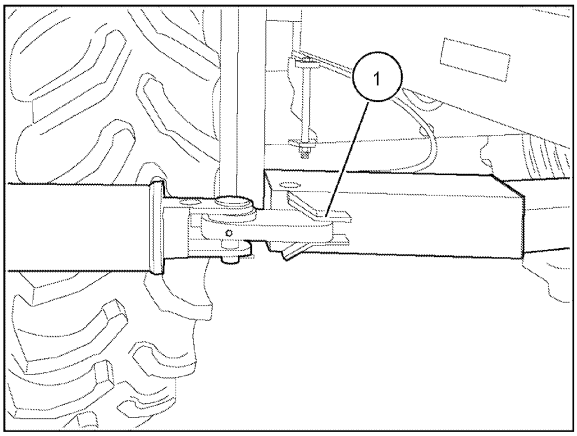
1. Pull the sprayer into an open area and MANUALLY place the sprayer into field position. DO NOT use the hydraulics at this point.
2. Once in field position, unlock the secondary cylinder locks **(1)** by removing the hairpin **(2)** from the lock-pin. Remove the lock pin and pin the lock into field position. Activate the secondary cylinder hydraulics. Rotate the secondary boom down and up, extending and retracting both left and right hydraulic cylinders. Visually check for hydraulic leaks.
3. For proper operation of hydraulics bleed air from system. To bleed, fully retract cylinders and hold for 5 seconds, then fully extend cylinders and hold for 20 seconds. Repeat this procedure at least 5 to 10 times.
4. Lower the secondary booms, and adjust the cylinder stop collars **(3)** so both the left and right hydraulic cylinders are the same length. Adjust left and right spray boom height (if not equal) with secondary boom adjustable linkage on right side cylinder assembly by turning the **3/4 in** nuts **(4)**.

NOTE: *Refer to nozzle angle adjustment for nozzle position.* ***Nozzle - Angle adjust (L.20.B)****.*



797406C 1

5. Raise the secondary booms to **117 cm** (**46 in**) spray boom height. The fold arm lock plate should be fully engaged by the latch pin **(1)**. Adjust the latch cable if required.



707042S 2

PREVIEW - YOUFIXTHIS.COM

Download full manual at youfixthis.com

BOOM Unfold - Troubleshooting

68, 68 Suspended Boom, 68XL, 68XL Suspended Boom

Problem	Possible Cause	Correction
Boom hydraulics do not operate when the switch is activated.	Tractor lever not engaged.	Check that the tractor hydraulic lever is engaged and in the proper direction. A check valve installed in the boom hydraulic valve block on the main return line port prevents the block from operating in reverse.
	Corrosion on battery terminal.	Check and clean tractor battery terminals.
	Hydraulic couplers not connected at rear of tractor.	Ensure that hydraulic couplers are properly connected at the rear of the tractor.
	Electrical problem.	Check the joystick and electrical system.
	Hydraulic valve block problem.	Check the function of the valve block.
One boom hydraulic circuit does not operate when the switch is activated.	Electrical problem.	Check the joystick and electrical system.
	Hydraulic valve block problem.	Check the function of the hydraulic valve block.
More than one boom hydraulic circuit does not operate when the switch is activated.	Electrical problem.	Check the joystick and electrical system. Be sure to check the ground wire connections.
One or more hydraulic circuits do not operate and an open center dump valve is installed.	Electrical or hydraulic problem.	Check the function of the electrical and hydraulic systems.
Wing booms creep forward during field operation.	Hydraulic check valve is open.	Check and clean valve if required.
Wings slowly tilt down during operation.	Hydraulic check valve is open.	Check and clean valve if required.
Wing center section slowly tilts or raises.	Center lift hydraulic 2-way check valve open.	Check and clean valve if required.

PREVIEW - YOUFIXTHIS.COM

Download full manual at youfixthis.com

Contents

INTRODUCTION

DISTRIBUTION SYSTEMS ..... A

LIGHTING SYSTEM A.40.A

TRAVELLING ..... D

REAR AXLE D.12.A

WHEELS AND TRACKS Wheels D.50.C

BODY AND STRUCTURE ..... E

FRAME Secondary frame E.10.C

FRAME POSITIONING ..... F

TRAVELLING Folding F.10.E

WORKING ARM ..... H

HITCH Front hitch H.10.B

BOOM Tilt H.20.C

BOOM Unfold H.20.G

BOOM Levelling H.20.H

FIELD PROCESSING L

SPRAYING L.20.A

SPRAYING Plumbing system L.20.B

SPRAYING Pressure system L.20.C

SPRAYING End marker L.20.D

PREVIEW - YOUFIXTHIS.COM

Download full manual at youfixthis.com

PREVIEW ONLY

You're viewing 18 of 440 pages

The full manual includes:

- All 440 pages, complete
- Searchable PDF (find any keyword)
- No watermarks
- Instant download
- Print-ready quality

GET FULL MANUAL NOW

Flexi-coil 68, 68XL Service Manual

Scan or click anywhere
youfixthis.com

Click anywhere on this page to get the full manual