

BREAK-IN PROCEDURES

Your Ford Tractor will provide long and dependable service if given proper care during the 50-hour break-in period. During the first 50 hours of operation :

1. Avoid "lugging" the engine. Operating in too high a gear under heavy load may cause engine "lugging", which is indicated when the engine will not respond to a throttle increase.
2. Use the lower gear ratios when pulling heavy loads and avoid continuous operation at constant engine speeds. You will save fuel and minimize engine wear by selecting the correct gear ratio for a particular operation. Operating the tractor in low gear with a light load and high engine speed will waste fuel.
3. Avoid prolonged operation at either high or low engine speeds without a load on the engine.
4. Check the instruments frequently and keep the radiator and oil reservoirs filled to their recommended levels. Daily checks include :
 - Engine oil level
 - Radiator coolant
 - Air cleaner

STARTING THE ENGINE

A safety key switch on the tractor allows the starting motor to be used only when the clutch pedal is depressed and when the P.T.O. and mid P.T.O. (if equipped) are in "OFF" positions. For safe operation the range selector lever and main transmission levers should be in neutral position prior to starting the engine.



WARNING: Never attempt to start the engine while standing beside the tractor — always sit in the seat when starting the engine.

IMPORTANT: Do not engage the starting motor continuously for more than 30 seconds ; doing so may cause starting motor failure.

WARM WEATHER STARTING

To start a cold engine in warm weather or to start an engine that is warm :

1. Depress the clutch pedal fully, move the transmission shift lever to the neutral position and P.T.O. lever to the "OFF" position.
2. Move the hand throttle forward to 1/4 to 1/3 open position.
3. Turn the key switch to the "START" position, Figure 18. When the engine starts, release the key. Check to be sure the warning lights go out. If the engine fails to start after cranking for approximately 10 seconds, refer to the following "COLD WEATHER STARTING" information.

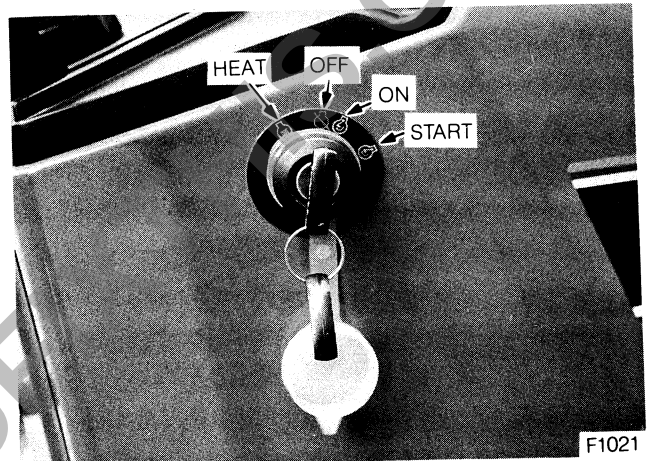


Figure 18 — Key Switch

COLD WEATHER STARTING

If the engine fails to start using the preceding warm weather starting procedure or when starting the engine in cold weather :

1. Depress the clutch pedal fully and move the transmission shift lever to the neutral position and P.T.O. lever to the "OFF" position.
2. Move the hand throttle forward to 1/4 to 1/3 open position.
3. Turn the key switch to "HEAT" to preheat the precombustion chambers and wait until the cold-start aid indicator warning light goes out (approximately 4 seconds).
4. Turn the key switch to the "START" position. When the engine starts, release the key. Check to be sure the warning lights go out.

IMPORTANT: In cold weather below 23°F (−5°C) start the engine after holding the key switch to the "HEAT" position for approximately 10 seconds even if the glow plug indicator warning light has gone out.

CONTROLS AND INSTRUMENTS

SEAT, SEAT BELT AND ROPS

TRACTOR SEAT

Your Ford 1620 Tractor is equipped with a suspension seat as shown in Figure 1. The seat is adjustable to obtain the most comfortable position.

To move the seat fore and aft, move the seat release lever to the left and slide the seat fore and aft as desired, Figure 2.

To adjust the seat for flotation, turn the flotation adjustment bolt right for a firm ride, or left for a soft ride, Figure 2.

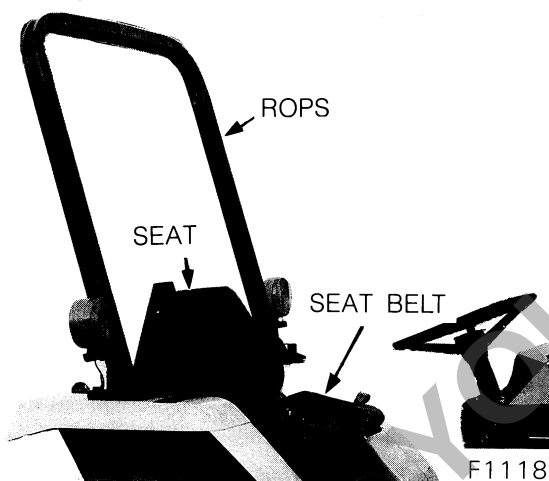


Figure 1 — Tractor Seat, Seat Belt and ROPS

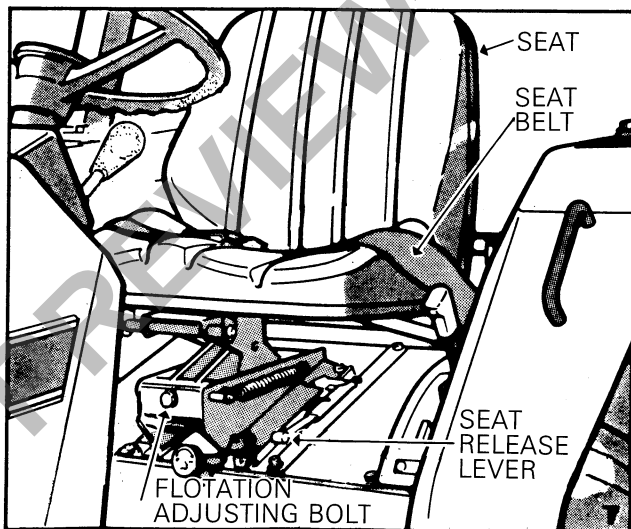


Figure 2 — Tractor Seat Adjustment

ROLLOVER PROTECTIVE STRUCTURE (ROPS)

A Roll Over Protective Structure (ROPS) and seat belts are standard equipment for this tractor at

time of factory assembly. If the ROPS was deleted by the original purchaser or has been removed, it is recommended that you equip your tractor with a Roll Over Protective Structure (ROPS) and seat belts. ROPS are effective in reducing injuries during tractor overturn accidents. Overturning tractor without a ROPS can result in serious injury or death.

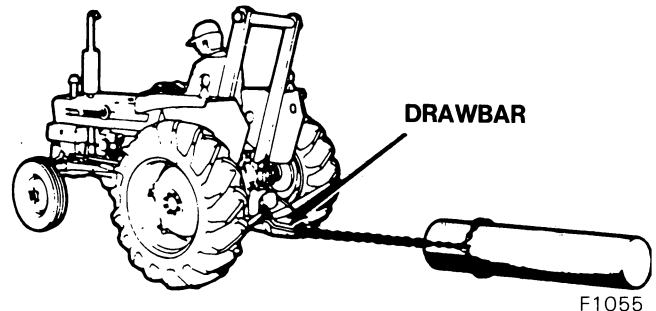
Roll Over Protective Structure (ROPS), and seat belts are available from your Ford New Holland Dealer.

The safety offered by the ROPS and seat belt is minimized if your seat belt is not buckled. Always use your seat belt — they save lives.



WARNING: Always wear the seat belt when the tractor is equipped with a ROPS. DO NOT use the seat belt if the ROPS is removed from the tractor.

WARNING: DO NOT attach chains or ropes to the ROPS for pulling purposes since the tractor can tip backward. Always pull from the tractor drawbar. Be careful when driving through door openings or under low overhead objects. Make sure there is sufficient overhead clearance for the ROPS.



ADJUSTING THE SEAT BELT

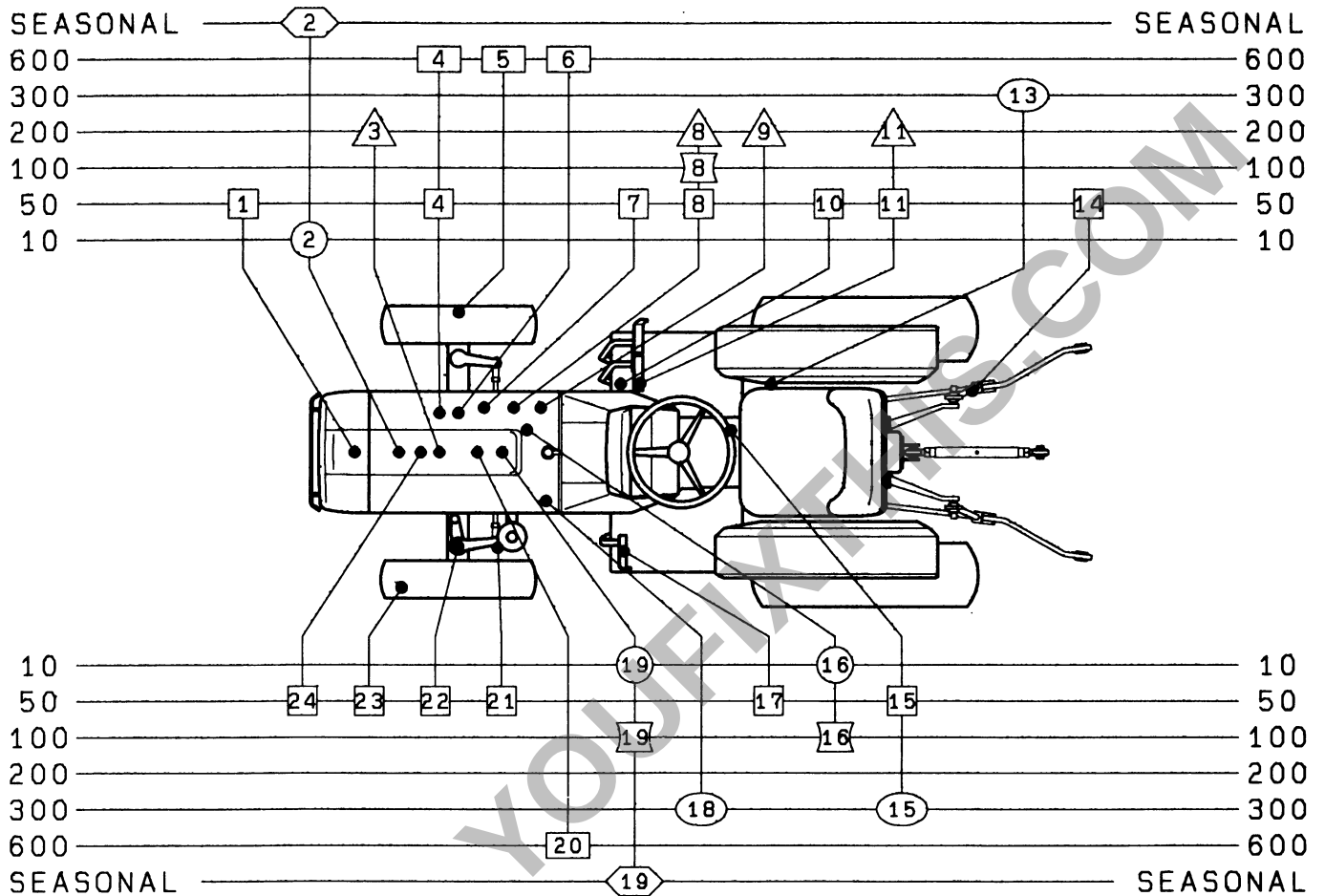
To lengthen the belt, tip the buckle end down and pull on the buckle until the ends can be joined.

To shorten the belt, buckle it, then pull on the loose end until the belt is snug.

If the seat belt is to be cleaned, use soap and water. Do not use carbon tetrachloride, naphtha, etc., as these will weaken the webbing. For the same reason, do not bleach or redye the webbing. Replace seat belt if worn or damaged.

LUBRICATION AND MAINTENANCE

LUBRICATION AND MAINTENANCE CHART – FORD 1620 TWO-WHEEL DRIVE



F1115

NO.	LUBRICATION AND MAINTENANCE ITEMS	CHECK	CLEAN	LUBE	CHANGE	ADJUST	SERVICE INTERVALS	NO.	LUBRICATION AND MAINTENANCE ITEMS	CHECK	CLEAN	LUBE	CHANGE	ADJUST	SERVICE INTERVALS
16	Engine Oil Level	x					Every	16	Engine Oil				x		Every
19	Air Cleaner	x					10 Hours or Daily	8	Fuel Filter		x				100 Hours
2	Radiator Coolant	x						19	Air Cleaner Element		x				
13	Hydraulic Filter				x		First 50 Hours	3	Fan Belt	x				x	Every
18	H.S.T. Cartridge Filter				x			9	Engine Oil Filter				x		200 Hours
15	Transmission Oil Level	x						11	Brake					x	
23	Tires	x						8	Fuel Filter Element				x		
17	Clutch Pedal	x				x		15	Transmission Oil				x		Every
1	Battery							18	H.S.T. Cartridge Filter				x		300 Hours
8	Fuel Filter							13	Hydraulic Filter				x		
4	Power Steering Oil Level	x						5	Front Wheel Bearings			x			Every
Lubrication Fittings :								6	Fuel Injectors	x					600 Hours
21	Steering Linkage			x			Every	4	Power Steering Oil				x		
22	Front Wheel Spindles (2)			x			50 Hours	20	Valve Clearance	x					
24	Pivot Shaft			x				2	Radiator Coolant				x		Seasonal
17	Clutch Pedal			x				19	Air Cleaner Element				x		
11	Brake Pedal			x											
14	3-Point Linkage			x											
7	Power Steering cylinder			x											
10	Pedal Shaft			x											

SPECIFICATIONS

ENGINE

Type Diesel
Number of Cylinders 3
Bore 3.31 in. (8.4 cm)

COOLING SYSTEM—Cont' d

Water Pump Belt
Deflection 7/16 to 9/16 (10-15 mm)
when 20-25 lbs. (9-11 kg)

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LUBRICATION AND MAINTENANCE

GENERAL TORQUE SPECIFICATION TABLE (Revised 2-74)

USE THE FOLLOWING TORQUES WHEN SPECIAL TORQUES ARE NOT GIVEN

NOTE: These values apply to fasteners as received from supplier, dry, or when lubricated with normal engine oil. They do not apply if special graphited or moly disulphide greases or other extreme pressure lubricants are used. This applies to both UNF and UNC threads.

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NOTE: More frequent engine oil and filter changes are recommended if the tractor is operated for extended periods of time at maximum rated power and speed. Under such conditions, or other types of continued severe operating conditions, the engine oil and the engine oil filter should be changed at 70 hour intervals.

1. With the engine off, but at normal operating temperature, drain and discard the engine oil by removing the drain plug, Figure 37. Reinstall the plug after the oil has drained and discard the oil.
2. Unscrew the oil filter, Figure 35, catching the used oil in a suitable container placed below the filter. Discard the filter.
3. Coat the gasket on the new filter with a film of oil. Screw the filter into place until the gasket contacts its mating surface, then turn the filter approximately 3/4 of a turn by hand. Do not overtighten.
4. Add new oil of the type specified, page 31. Start the engine and check the filter for leaks after adding the oil. Be sure the oil is at the proper level.

FUEL FILTER

Draining the Filter: Drain the diesel fuel filter when water is visible in the sediment bowl.

Cleaning the Fuel Filter: Clean the fuel filter every 100 hours by rinsing in a container of clean diesel fuel.

1. Be sure there is adequate fuel in the fuel tank, close the fuel shut-off valve, then remove the fuel sediment bowl, Figure 38.
2. Open the fuel shut-off valve until all water has been removed and only fuel flows from the filter.
3. Install the fuel sediment bowl and bleed the system as outlined under "Bleeding the Fuel System."

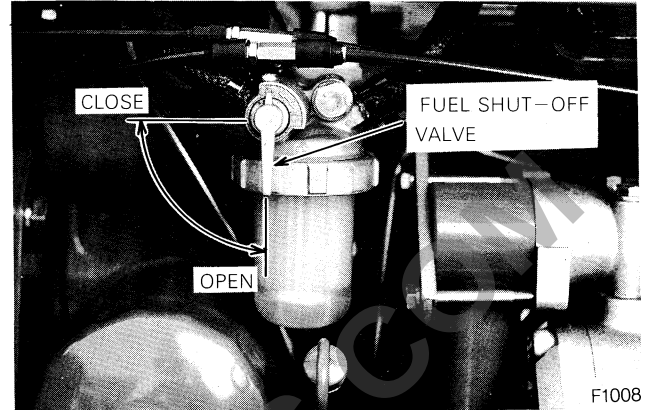


Figure 38 – Fuel Fitter

Changing the Fuel Filter: Change the diesel fuel filter every 200 hours.

1. Close the shut-off valve.
2. Remove the sediment bowl, Figure 38.
3. Open the fuel shut-off valve to drain any remaining water from the tank.
4. Discard the old element and install a new element.
5. Install and securely tighten the sediment bowl.
6. Open the fuel shut-off valve so fuel will flow to the filter.
7. Bleed the fuel filter and injection pump as covered under "Bleeding the Fuel System."

BLEEDING THE FUEL SYSTEM

Bleed the fuel system after it has been drained :

- If a new filter element has been installed,
- If the tractor has run out of fuel,
- If the lines leading to or from the filter have been disconnected,
- If the injection pump has been removed and reinstalled.

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SAFETY PRECAUTIONS

The following precautions are suggested to help prevent accidents.

A careful operator is the best operator. Most accidents can be avoided by observing certain precautions. Read and take the following precautions before operating this tractor to help prevent accidents. Equipment should be operated only by those who are responsible and instructed to do so.

THE TRACTOR

1. Read the Operator's Manual carefully before using the tractor. Lack of operating knowledge can lead to accidents.
2. Use an approved Rollbar and Seat Belt for safe operation. Overturning a tractor without a rollbar can result in death or injury. If your tractor is not equipped with a rollbar and seat belt, see your Ford New Holland Dealer.
3. Always use the seat belt. Do not use the seat belt if the rollbar has been removed from the tractor.
4. If a front end loader is to be installed, always use a FOPS canopy to avoid injury from falling objects.
5. Use the handholds and step plates when getting on and off the tractor to prevent falls. Keep steps and platform cleared of mud and debris.
6. Do not permit anyone but the operator to ride on the tractor. There is no safe place for extra riders.
7. Replace all missing, illegible, or damaged safety decals. See list of decals on page 55.
8. Keep safety decals clean of dirt and grime.

SERVICING THE TRACTOR

1. The cooling system operates under pressure which is controlled by the radiator cap. It is dangerous to remove the cap while system is hot. Always turn cap slowly to the first stop and allow the pressure to escape before removing the cap entirely.
2. Do not smoke while refueling the tractor. Keep any type of open flame away. Wait for engine to cool before refueling.
3. Keep the tractor and equipment, particularly brakes and steering, maintained in a reliable and satisfactory condition to ensure your safety and comply with legal requirements.
4. Keep open flame away from battery or cold weather starting aids to prevent fires or explosions. Use jumper cables according to instructions to prevent sparks which could cause explosion.
5. Stop the engine before performing any service on the tractor.
6. Escaping hydraulic/diesel fluid under pressure can penetrate the skin causing serious injury.

- **DO NOT** use your hand to check for leaks. Use a piece of cardboard or paper to search for leaks.
- Stop engine and relieve pressure before connecting or disconnecting lines.
- Tighten all connections before starting engine or pressurizing lines.

If fluid is injected into the skin, obtain medical attention immediately or gangrene may result.

7. Do not modify or alter or permit anyone else to modify or alter this tractor or any of its components or any tractor function

without first consulting a Ford New Holland Dealer.

8. The fuel oil in the injection system is under high pressure and can penetrate the skin. Unqualified persons should not remove or attempt to adjust a pump, injector, nozzle or any other part of the fuel injection system. Failure to follow these instructions can result in serious injury.
9. Continuous long term contact with used engine oil may cause skin cancer. Avoid prolonged contact with used engine oil. Wash skin promptly with soap and water.
10. Some components on your tractor, such as gaskets and friction surfaces (brake linings, clutch linings etc.), may contain asbestos. Breathing asbestos dust is dangerous to your health. You are therefore advised to have any maintenance or repair operations on such components carried out by an authorized Ford New Holland Dealer. If, however, service operations are to be undertaken on parts that contain asbestos, the essential precautions listed below must be observed:
 - Work out of doors or in a well ventilated area.
 - Dust found on the tractor or produced during work on the tractor should be removed by extraction not by blowing.
 - Dust waste should be dampened, placed in a sealed container and marked to ensure safe disposal.
 - If any cutting, drilling, etc., is attempted on materials containing asbestos, the item should be dampened and only hand tools or low speed power tools used.

OPERATING THE TRACTOR

1. Apply the parking brake, place the P.T.O. lever in the "OFF" position, the lift control lever in the down position, the remote control valve levers in the neutral position, and the transmission in neutral before starting the tractor.
2. Do not start the engine or operate controls while standing beside the tractor. Always sit in the tractor seat when starting the engine or operating controls.
3. Do not bypass the neutral start switches. Consult your Ford New Holland Dealer if your neutral start controls malfunction. Use jumper cables only in the recommended manner. Improper use can result in tractor runaway.
4. Avoid accidental contact with the gear shift lever while the engine is running. Unexpected tractor movement can result from such contact.
5. Do not get off the tractor while it is in motion.
6. Disengage PTO, shut off the engine and apply the parking brake before getting off the tractor.
7. Do not park the tractor on a steep incline.
8. Do not operate the tractor engine in an enclosed building without adequate ventilation. Exhaust fumes can cause death.
9. If power steering or engine ceases operating, stop the tractor immediately.
10. Pull only from the drawbar or the lower link drawbar in the down position. Use only a drawbar pin that locks in place. Pulling from the tractor rear axle or any point above the axle may cause the tractor to upset.

(cont.)

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