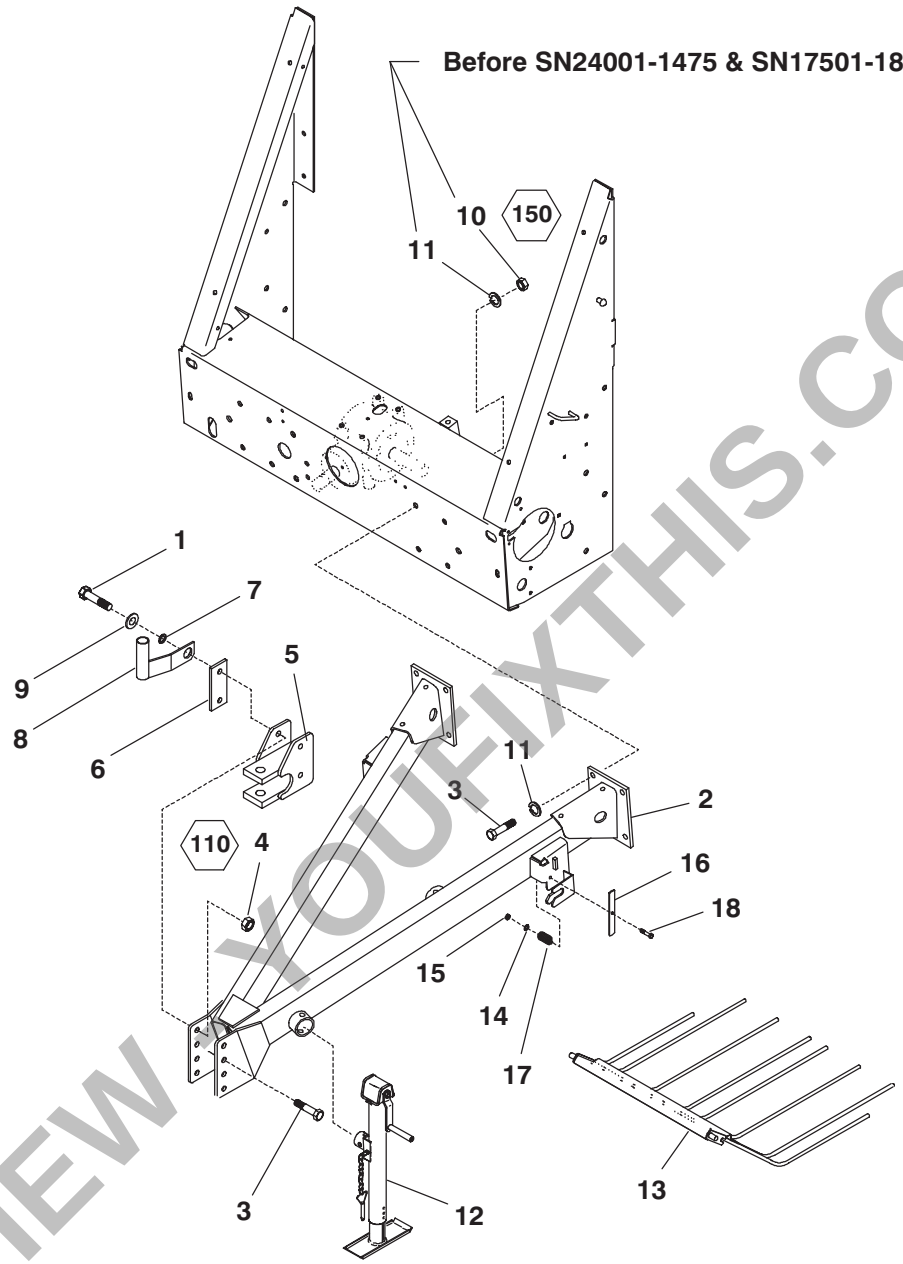
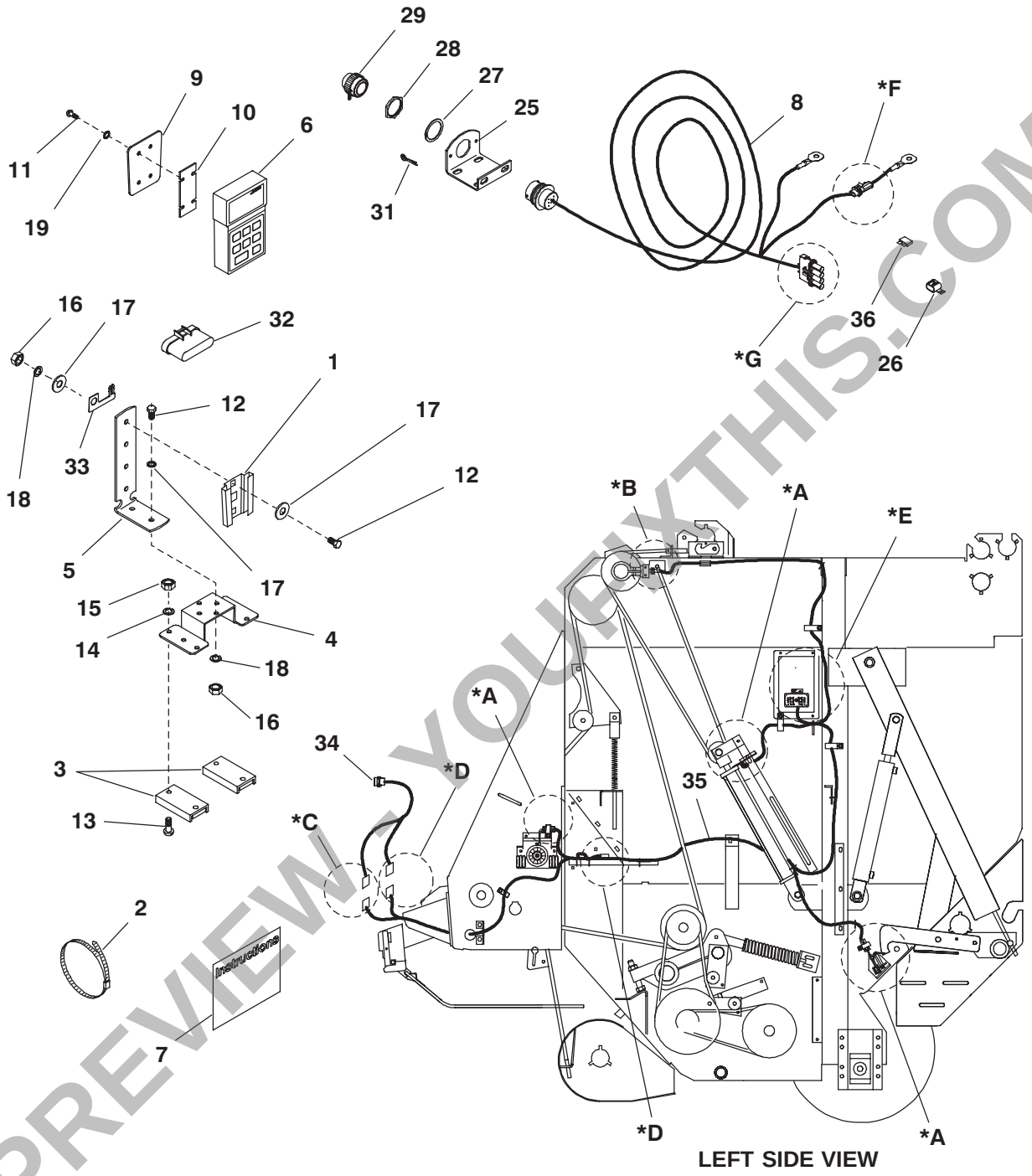


Ref. No.	Part No.	Description	Qty. Req.
01	650710	CS 5/8X2-1/4	1
02	119595[a]	DRAWBAR ASSY	1
03	650844	CS 5/8X1-3/4	11
04	210-19531	FLN 5/8	4
05	098503	ASSY/HITCH	1
06	098996	MOUNT/PLATE ASSY	1
07	098997	BUSHING/PIVOT	1
08	098993	MOUNT/ROD ASSY	1
09	654012	FW 5/8	1
10	653021	HN 5/8 (BEFORE SN24001-1475 & 17501-1875)	8
11	654032	LW 5/8	8
12	143470[b]	JACK (FULTON)	1
	088841[b]	JACK (WESBAR)	1
13	119153	WINDGUARD (1475)	1
	119154	WINDGUARD (1875)	1
14	654004	FW 5/16	2
15	071701	LN 5/16	2
16	119027	LEVER	2
17	A162	SPRING/ROLLER GUARD	2
18	650725	CS 5/16X2-1/4	2

a) Includes Decal 119596.

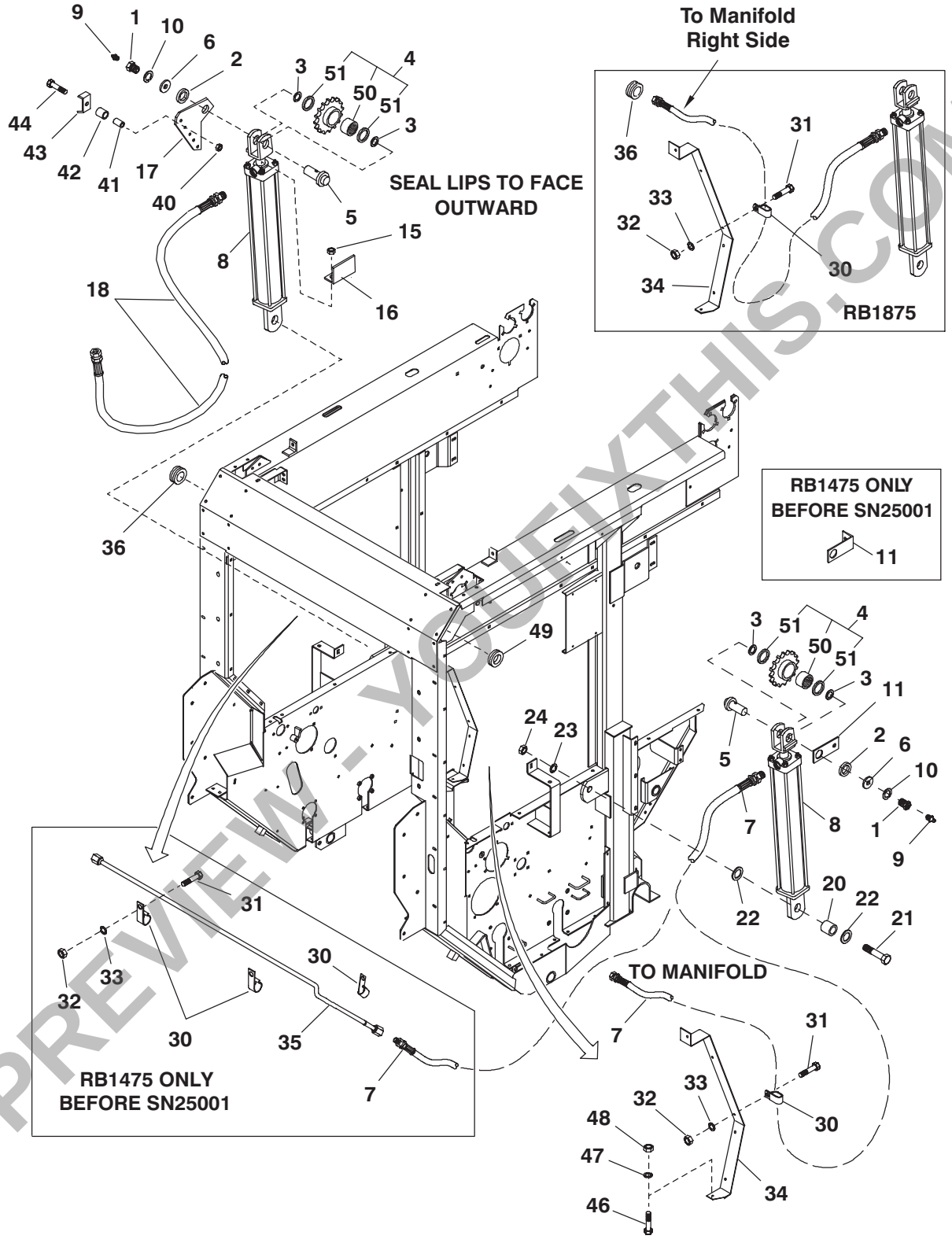
b) For component breakdown see page entitled Hitchjack.

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TORQUE SPECIFICATIONS

NOTE: *Use these torque values when tightening **GEHL** hardware (excluding: Locknuts and Self–tapping, Thread Forming and Sheet Metal Screws) unless specified otherwise.*

All torque values are in Lb-Ft except those marked with an * which are Lb-In
(For metric torque value Nm, multiply Lb-Ft value by 1.355 or Lb-In value by 0.113)

Unified National Thread	Grade 2		Grade 5		Grade 8	
	Dry	Lubed	Dry	Lubed	Dry	Lubed
8-32	19*	14*	30*	22*	41*	31*
8-36	20*	15*	31*	23*	43*	32*
10-24	27*	21*	43*	32*	60*	45*
10-32	31*	23*	49*	36*	68*	51*
1/4-20	66*	50*	9	75*	12	9
1/4-28	76*	56*	10	86*	14	10
5/16-18	11	9	17	13	25	18
5/16-24	12		19	14		20
3/8-16	20	15	30	23	45	35
3/8-24	23	17	35	25	50	
7/16-14	32	24	50	35	70	55
7/16-20	36	27	55	40	80	60
1/2-13	50	35	75	55	110	80
1/2-20	55	40	90	65	120	90
9/16-12	70	55	110	80	150	110
9/16-18	80	60	120	90	170	130
5/8-11	100	75	150	110	220	170
5/8-18	110	85	180	130	240	180
3/4-10	175	130	260	200	380	280
3/4-16	200	150	300	220	420	320
7/8-9	170	125	430	320	600	460
7/8-14	180	140	470	360	660	500
1-8	250	190	640	480	900	680
1-14	270	210	710	530	1000	740
Metric Course Thread	**Grade 8.8**		**Grade 10.9**		**Grade 12.9**	
	Dry	**Lubed**	**Dry**	**Lubed**	**Dry**	**Lubed**
M6-1	8	6	11	8	13.5	10
M8-1.25	19	14	27	20	32.5	24
M10-1.5	37.5	28	53	39	64	47
M12-1.75	65	48	91.5	67.5	111.5	82
M14-2	103.5	76.5	145.5	108	176.5	131
M16-2	158.5	117.5	223.5	165.5	271	200

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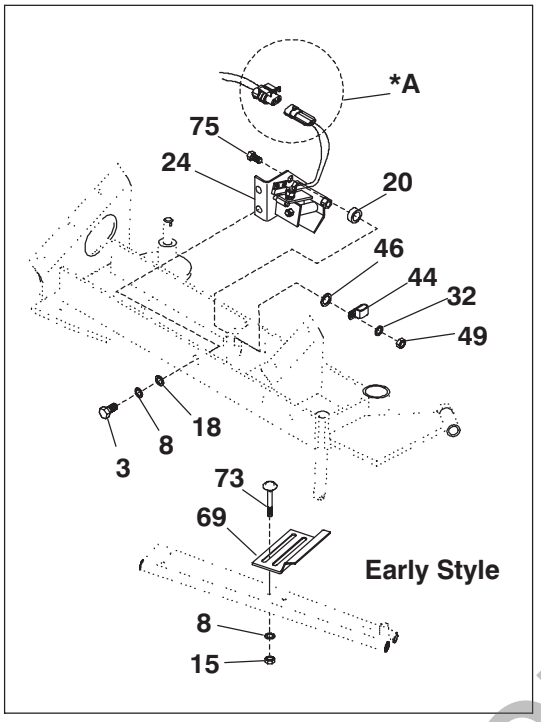
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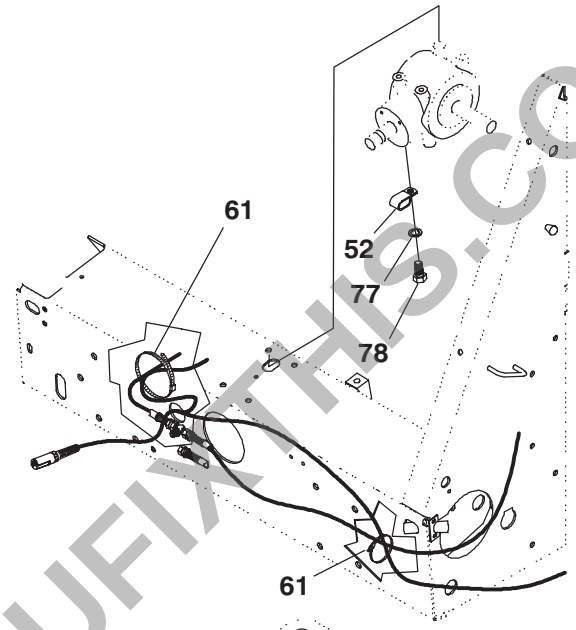
Ref. No.	Part No.	Description	Qty. Req.
01	156988[a]	HITCH/ASSY (AFTER SN26150-1475)	1
	142009[a]	HITCH/ASSY (AFTER SN25000 & BEFORE 26151-1475)	1
	119441[a]	HITCH/ASSY (BEFORE SN25001-1475)	1
	156575[a]	HITCH/ASSY (AFTER SN18800-1875)	1
	142010[a]	HITCH/ASSY (AFTER SN17900 & BEFORE 18801-1875)	1
	119549[a]	HITCH/ASSY (BEFORE SN17901-1875)	1
02	650490	CS 3/8X1	10
03	653010	HN 3/8	10
04	654006	FW 3/8	2
05	654026	LW 3/8	10
06	119336	TWINE TUBE/ASSY	2
07	650985	TFS 5/16X3/4	4
08	119215	BRACE	1
09	650987	TFS 3/8X1-1/2	4
10	654004	FW 5/16	4
11	119136	GUARD/ASSY (1475)	1
	119277	GUARD/ASSY (1875)	1
20	072478	HANDLE/REVERSING ASSY	1
21	650647	CS 5/8X2	2
23	653021	HN 5/8 (BEFORE SN24001-1475 & 17501-1875)	2
26	119173	STOP/UP	1
27	119174	CLAMP/STOP	2
28	141462	RAMP (AFTER SN25000-1475 & 17900-1875)	2
	119597	RAMP (BEFORE SN25001-1475 & 17901-1875)	2
29	097860	CLAMP/HOSE DOUBLE (BEFORE SN25001-1475 & 17901-1875)	1
30	654032	LW 5/8	2
31	B11069	U BOLT/ECCENTRIC SHAFT	3
32	059721	GUIDE/ROPE	3
33	119279	BRACKET/INSULATOR	1
34	064260	NILN 5/16	6
40	650569	CS 1/2X1-3/4	2
41	653018	HN 1/2	2
42	654009	FW 1/2	2
43	118620	HOLDER/HOSE	1
44	654030	LW 1/2	2

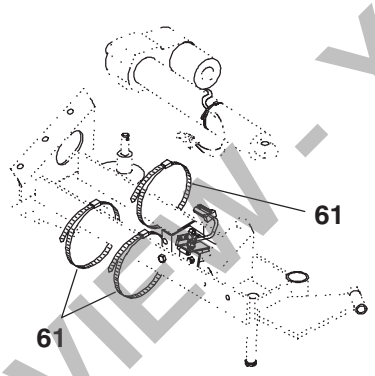
a) Includes Decals 093457, 093466 and 093653.

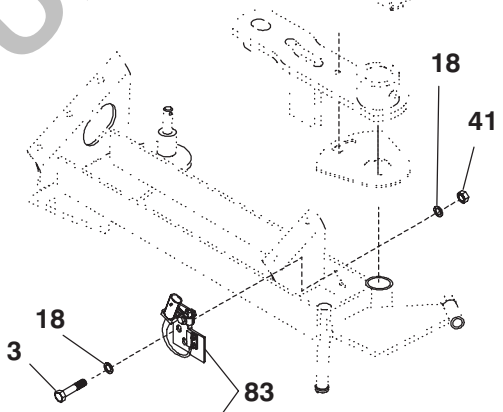
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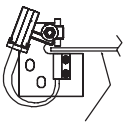
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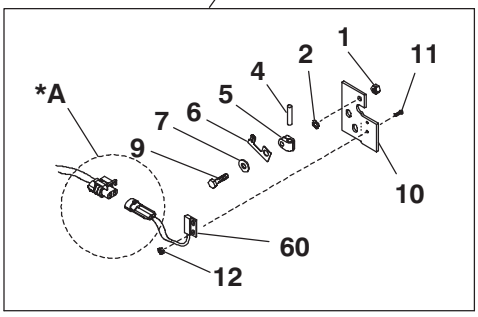






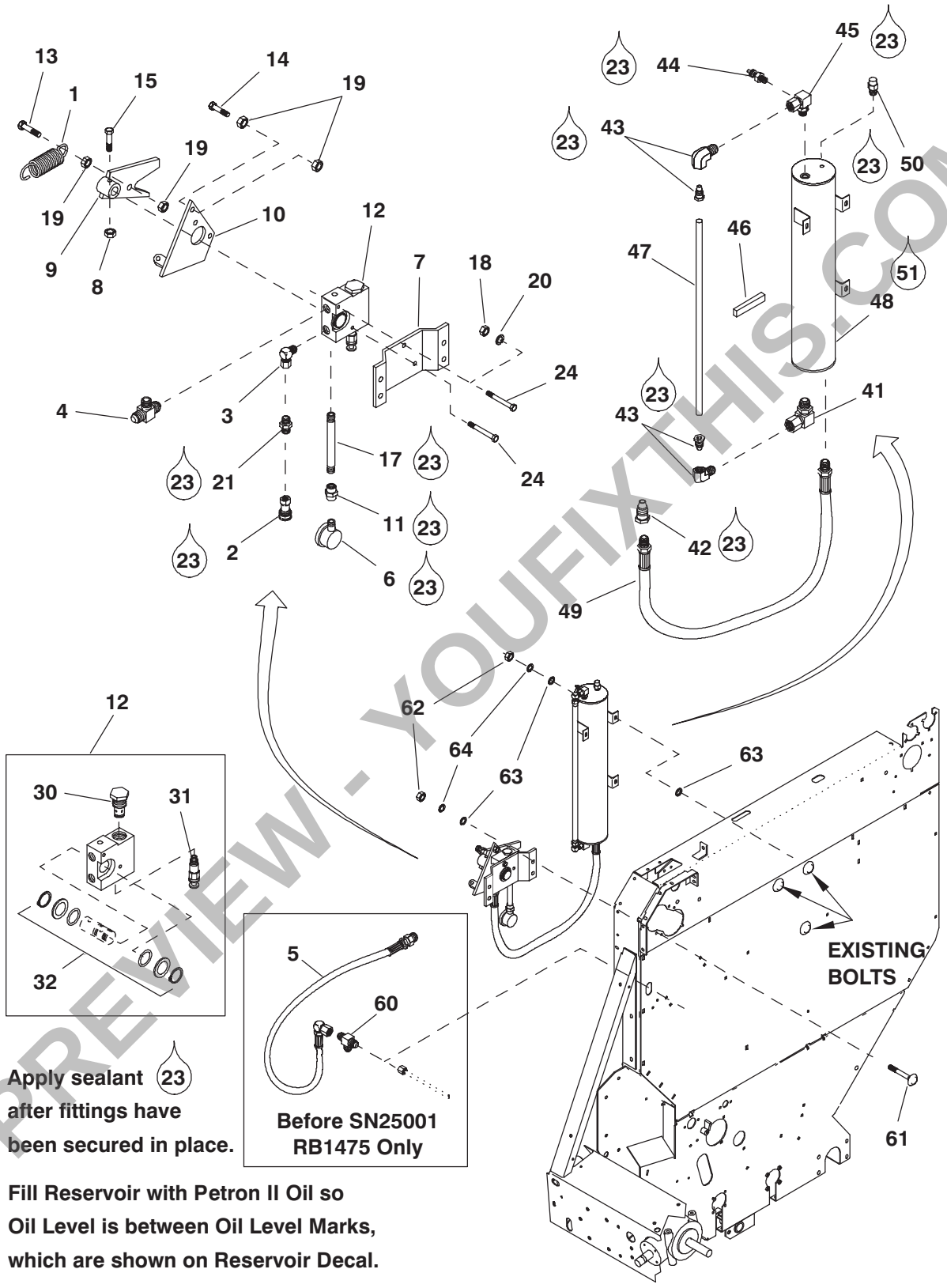


Cam must pass between magnet and switch without touching the magnet or the switch.



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Ref. No.	Part No.	Description	Qty. Req.
01	141549[a]	TRANS/ASSMD 540 RPM (AFTER SN25000-1475 & 17900-1875)	1
	094804[a]	TRANS/ASSMD 540 RPM (BEFORE SN25001-1475 & 17901-1875)	1
	141550[b]	TRANS/ASSMD 1000 RPM (AFTER SN25000-1475 & 17900-1875)	1
	126829[b]	TRANS/ASSMD 1000 RPM (BEFORE SN25001-1475 & 17901-1875)	1
02	650495	CS 1/2X1-1/4	4
03	654030	LW 1/2	8
04	119164	35 UNIVERSAL JOINT ASSY	1
05	650215	SHSS 3/8X1/2	2
06	056230	KEY/SQUARE	1
07	145819	SHAFT/ASSY (AFTER SN26150-1475)	1
	119168	SHAFT/ASSY (BEFORE SN26151-1475)	1
	145820	SHAFT/ASSY (AFTER SN18800-1875)	1
	119169	SHAFT/ASSY (BEFORE SN18801-1875)	1
08	077601	RETAINER/BEARING	2
09	650495	CS 1/2X1-1/4	4
10	653018	HN 1/2	4
11	520099	COLLAR/BEARING	1
12	400-32417	WASHER, SPECIAL	AR
13	119163	SPROCKET/80B18T	1
14	006989	KEY/SQUARE	1
15	065240	RING/RETAINING	1
16	089831	BEARING/BALL	1
17	660061	TEE/PIPE 3/8 (BEFORE SN25001-1475 & 17901-1875)	1
18	660062	NIPPLE/CLOSE 3/8 (BEFORE SN25001-1475 & 17901-1875)	1
19	141645	DIPSTICK/BREATHER (AFTER SN25000-1475 & 17900-1875)	1
	119637	PIPE/PLUG W/DIPSTICK (BEFORE SN25001-1475 & 17901-1875)	1
20	119640	STAND/DIP STICK (AFTER SN25000-1475 & 17900-1875)	1
21		SEALANT/WICKING	
22	126342	FLAP	1
25	656001	CS M8-1.25X20	4
26	118511	SHIELD/DRIVELINE	1
27	654004	FW 5/16	4
28	654024	LW 5/16	4
29	153344	PLATE (AFTER SN26150-1475 & 18800-1875)	1
	062255	FW 17/32 (BEFORE SN26151-1475 & 18801-1875)	4
30	097208	PLUG/GAS 3/8	1
31	084404[c]	JOINT/SHAFT (540RPM)	1
32	119373[c]	JOINT/TUBE (540RPM)	1
81	119165	YOKE	1
82	045327	KIT/CENTER CROSS	1
83	119166	YOKE	1
84	570019	FITTING/GREASE	1

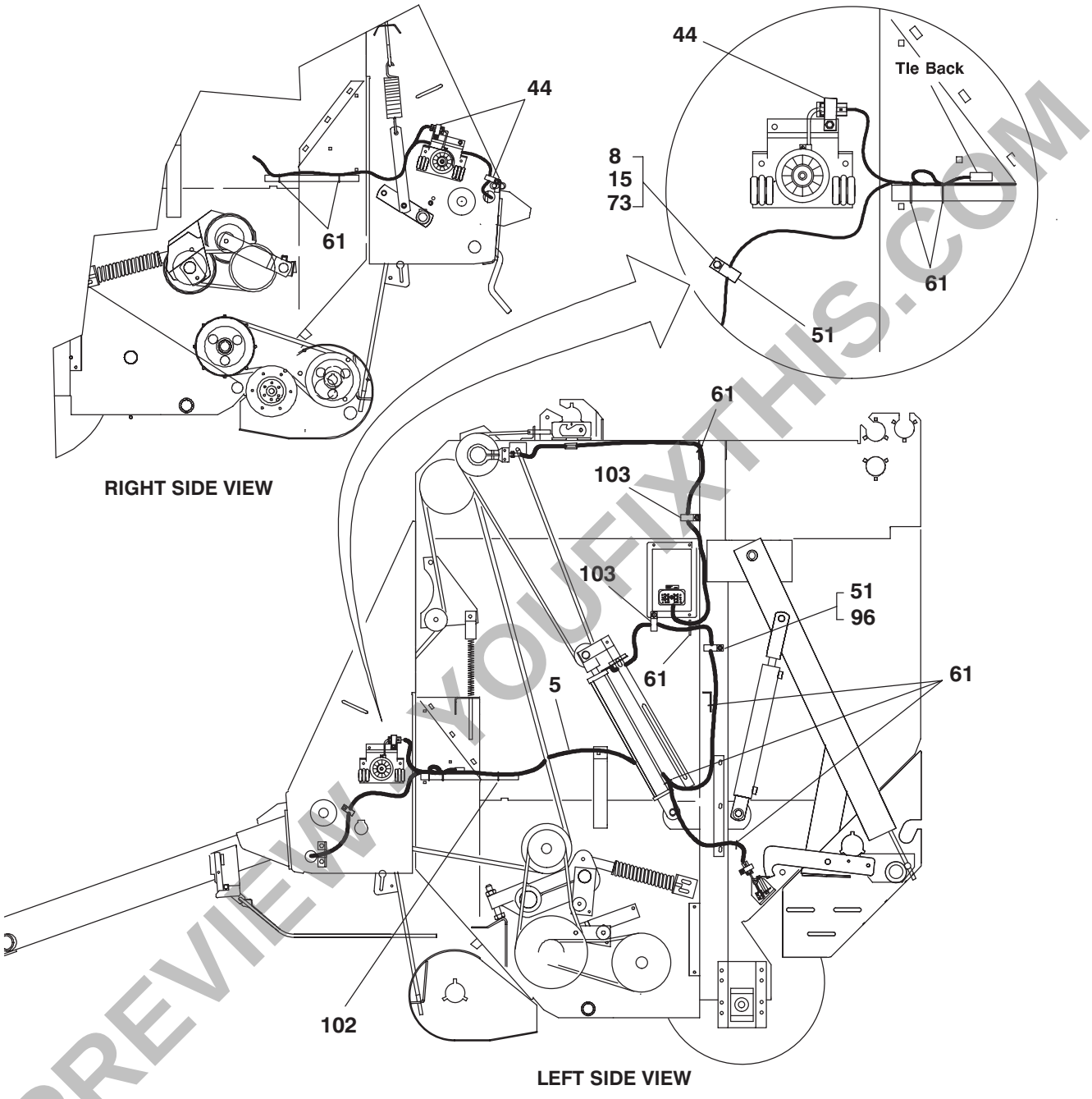
a) For further breakdown, see page entitled 'Transmission (540 RPM)'.

b) For further breakdown, see page entitled 'Transmission (1000 RPM)'.

c) For further breakdown, see page entitled 'Universal Drive'.

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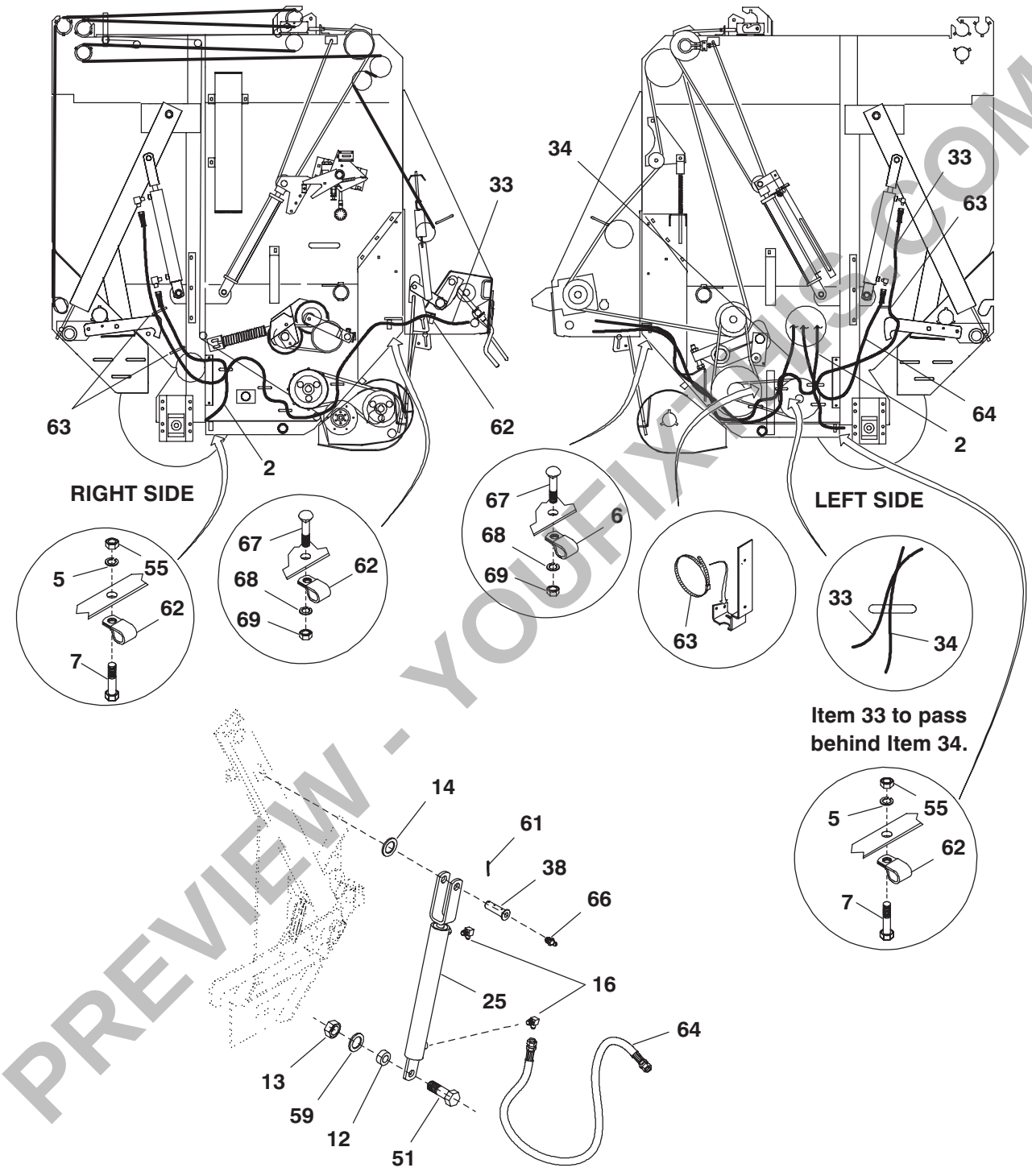
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Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
05	141465	HARNESS/IMPLEMENT	1	61	055648	TIE/WIRE	9
08	654024	LW 5/16	2	73	650687	CB 5/16X3/4	2
15	653007	HN 5/16	2	96	650985	TCS 5/16X3/4	1
44	059075	CLAMP/HOSE	3	102	063592	CABLE/TIE	1
51	075505	CLAMP/HOSE	3	103	076078	CLAMP	2

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DECAL LOCATIONS

GENERAL INFORMATION

Decal locations information is provided to assist in the proper selection and application of new decals, in the event the original decal(s) become(s) damaged or the machine is repainted. Refer to the listing for the photograph or illustration reference number, part number, description and quantity of each decal provided in the kit. Refer to the appropriate photograph(s) or illustration(s) for replacement location(s).

NOTE: *Refer to the SAFETY Chapter of the Operator's Manual for the specific information provided on all of the various safety decals furnished in the decal kit(s).*

To insure proper selection for correct replacement decal(s), compare all of the various close-up location photographs and illustrations to your machine BEFORE starting to refinish the unit. Then, circle each pictured decal (applicable to your machine) while checking off its part number in the listing. After you have verified all the decals needed for replacement, set aside unneeded decals for disposal.

NEW DECAL APPLICATION

Surfaces MUST be free from dirt, dust, grease and other foreign material before applying the new decal. To apply a solid-formed decal, remove the smaller portion of the decal backing paper and apply this part of the exposed adhesive backing to the clean surface while maintaining proper position and alignment. Slowly peel off the other portion of the backing paper while applying hand pressure to smooth out the decal surface.

CAUTION

ALWAYS observe safety precautions shown on decals. If decals become damaged, or if the unit is repainted, replace the decals. If repainting, BE SURE that ALL decals from the kit(s) that apply to your machine are affixed to your unit.

PAINT NOTICE

Use this list to order paint for refinishing:

906315	**One Gal. AG Red**
902872	**One Qt. Light Grey**
906316	**6 (12 oz. Spray Cans) AG Red**
902874	**6 (12 oz. Spray Cans) Light Grey**

For a complete decal set, order Part Number 119614 for the RB1475 model Baler or 119615 for the RB1875 model Baler. The following decals (as required) are included in the sets:

Ref. No.	Part No.	Description & Quantity
1	060147	Operating Instructions
2	060148	General Operating Instructions
3	060151	Shuttle Lock Position (2 Places)
4	060510	Jack Storage Position
5	060511	Jack Lifting Position
6	061832	Belt Tracking Adjustment (2 Places)
7	067131	Patent
8	145216	Red Reflector Strip (2 Places) (After SN26150-1475 & 18800-1875)
	067493	Red Reflector Strip (2 Places) (Before SN26151-1475 & 18801-1875)
9	091444	DANGER - Rotating Drive Line
10	093020	Lubrication Symbol (16 Places)
11	093366	IMPORTANT - Store Manual Here
12	093367	WARNING - Owner's Responsibility & Read Manual
13	093373	WARNING - General Safety
14	093457	WARNING - Keep Door Closed (3 Places)
15	093458	WARNING - Rotating Wrench
16	093459	WARNING - Reservoir Contamination
17	093461	DANGER - Belt Entanglement
18	093462	DANGER - No Manual Feed (2 Places)
19	093466	WARNING - 540 RPM Operation ONLY
20	093653	WARNING - Rotating Drive Line
21	094914	GEHL 5 x 23-1/2″ (Front)
22	094962	Colorbar 13-1/2 (1 on Each Side)
23	119562**	Bale Size Indicator (1875 – 0-3)
	119561**	Bale Size Indicator (1875 – 4-6)
	094977**	Bale Size Indicator (1475)*
24	112981	Oil Level Indicator
25	113340	Reservoir Maintenance
26	119446	1475
	119447	1875*
27	119448	TDC (1 on Each Side)
28	119449	High Moisture (Left Side)(1475 only)
	119450	High Moisture (Right Side)(1475 only)*
29	141493	Tailgate Lock (After SN25000-1475 & 17900-1875)
	119553	Tailgate Lock (Before SN25001-1475 & 17901-1875)
30	119554	DANGER - Moving Tailgate (2 Places)
31	119596	DANGER - Baler Entanglement (2 Places)
32	120484	Twine Routing (1 on Each Side)
33	122617	GEHL (1 on Each Side)
34	153357	Reversing Wrench (After SN26150-1475 & 18800-1875)
35	143007†	DANGER - Shield Missing

* Not Shown

** Manual Wrap Control Models Only

† Not included in Decal Kit

NOTE: *Order Part Number 126757 for 10 ft roll of replacement Striping*

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