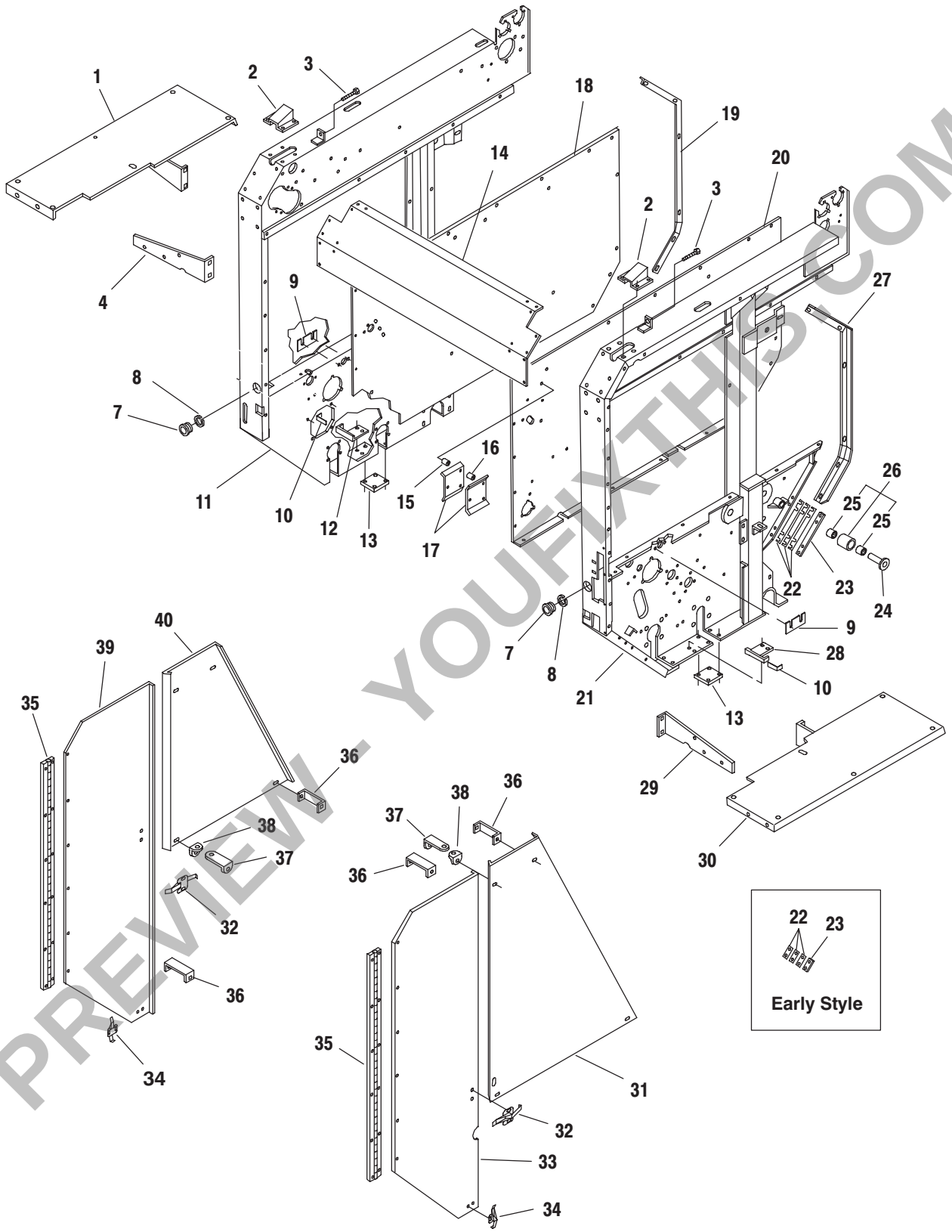
Ref. No.	Part No.	Description	Qty. Req.
01	084671	FENDER/ASSY RT	1
	650790	CB 3/8X3/4 (HN, LW)	2
	650791	CS 3/8X1-1/4 (HN, LW, 2FW)	2
02	058326	GUARD/CHAIN	2
	650490	CS 3/8X1 (HN, 6LW, 2FW)	7
	650491	CS 3/8X1-1/4 (2HN, LW, FW)	1
03	062342	HTB 1/2X3-1/2 (4HN 1/2)	2
04	084666	BRACE/TWINE BOX FRT RT	1
	650704	CB 3/8X1 (HN, LW)	2
07	200-32423	GUIDE/TWINE	2
08	076161	RING/RETAINING	2
09	059692	SHIM	2
	650573	CB 5/16X1 (HN, LW, 2FW)	4
10	076691	STRIP/RUBBER	2
11	126367	FRAME/ASSY RT	1
	650704	CB 3/8X1 (HN, LW, 3FW)	1
	650490	CS 3/8X1 (HN, LW)	1
12	076546	BRACKET/LATCH HOOK RT	1
	650487	CS 5/16X1 (HN, LW)	2
13	075733	TIE/FRAME	4
	650490	CS 3/8X1 (HN, LW)	16
14	057146	PANEL	1
	650490	CS 3/8X1 (HN, LW)	14
15	H6053B	SPACER/DEFL HOLD/DOWN	3
16	056378	SPACER	3
17	057122	GUIDE/CHAIN	2
	650731	CS 3/8X3-1/2 (HN, LW)	3
18	098640	SHEET/CENTER RT	1
	650704	CB 3/8X1 (HN, LW, FW)	5
	650490	CS 3/8X1 (HN, LW)	8
19	075622	ANGLE/GATE GUIDE RT	1
	650704	CB 3/8X1 (LN)	2
20	098639	SHEET/CENTER LT	1
	650490	CS 3/8X1 (HN, LW)	8
	650704	CB 3/8X1 (HN, LW)	9
21	126368	FRAME/ASSY LT	1
22	094892	SPACER (LATER STYLE)	6
	052588	WEIGHT/BALANCE (EARLY STYLE)	6
23	094891	STOP/GATE LONG (LATER STYLE)	2
	066375	STOP/GATE (EARLY STYLE)	2
	650362	FHMS 5/16X1-1/2 (HN, LW)	4
24	070754	PIN	2
	570005	FITTING/GREASE	2
	650535	CS 3/8X2-1/4 (LN)	2
25	520139	BEARING/NEEDLE	4
26	073172	SLEEVE/GATE LATCH ASSY	2
27	075626	ANGLE/GATE GUIDE LT	1
	650704	CB 3/8X1 (HN, LW, 8FW)	6
28	076547	BRACKET/LATCH HOOK LT	1
	650487	CS 5/16X3/4 (HN, LW)	2
29	084665	BRACE/TWINE BOX FRT LT	1
	650704	CB 3/8X1 (HN, LW)	2
30	084667	FENDER/ASSY LT	1
	650790	CB 3/8X3/4 (HN, LW)	2
	650491	CS 3/8X1-1/4 (HN, LW, 6FW)	3
31	089320	GUARD/STATIONARY LT	1
	061872	TFS 5/16X3/4	2
32	079878	LATCH	2
	650812	RHMS #12-24X1/2 (HN, LW)	4
33	076561	GUARD/LT	1
	650486	CS 5/16X3/4 (HN, LW)	6
34	054586	LATCH	2
	650943	THMS 1/4X1/2 (HN, LW)	4
35	057388	HINGE	2
	650487	CS 5/16X3/4 (HN, LW, FW)	14
36	092344	STANDOFF	8
	061872	TFS 5/16X3/4	2
	650687	CB 5/16X3/4 (HN, LW)	6
37	076684	BASE/HINGE ANGLE	4
	650687	CB 5/16X3/4 (HN, LW)	4
	650487	CS 5/16X1 (NILN)	4
38	092343	ANGLE/HINGE	4
	061872	TFS 5/16X3/4	4
39	076560	GUARD/RIGHT	1
	650486	CS 5/16X3/4 (HN, LW)	7
40	076563	GUARD/STATIONARY RT	1
	061872	TFS 5/16X3/4	2

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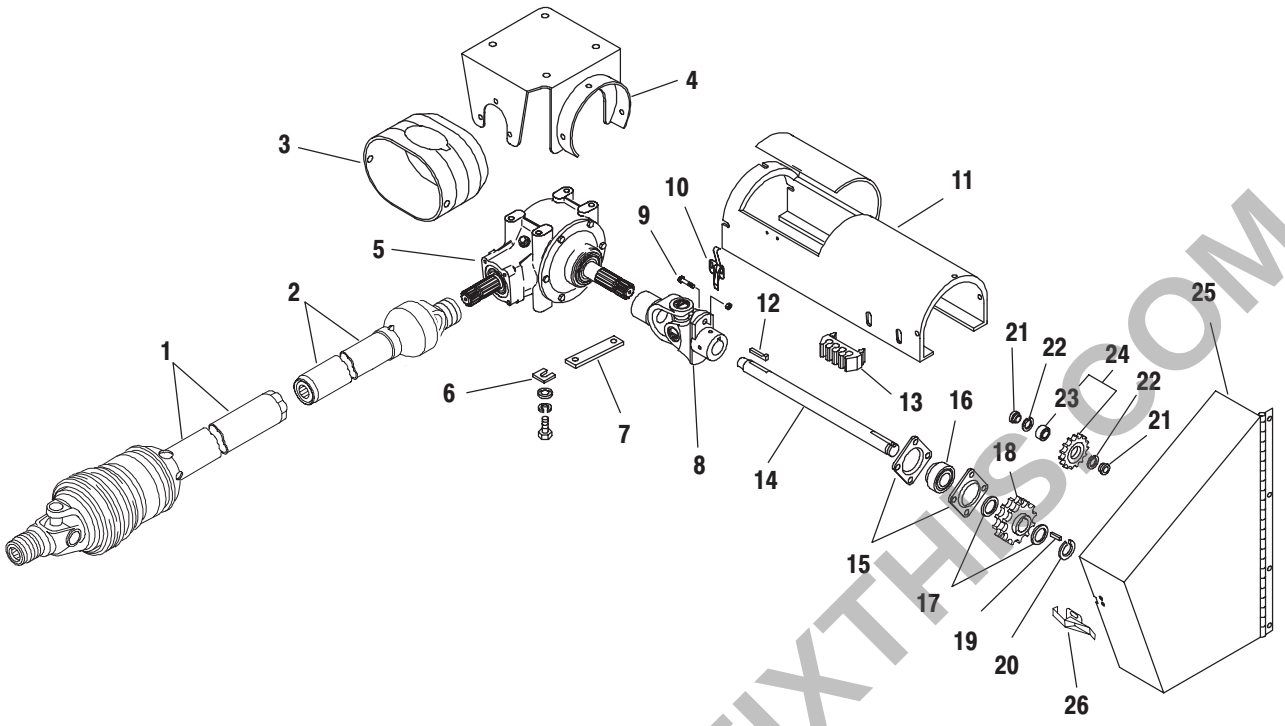
RB1870 - FRAME & FENDERS



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RB1870 - IMPLEMENT DRIVELINE & GEARBOX

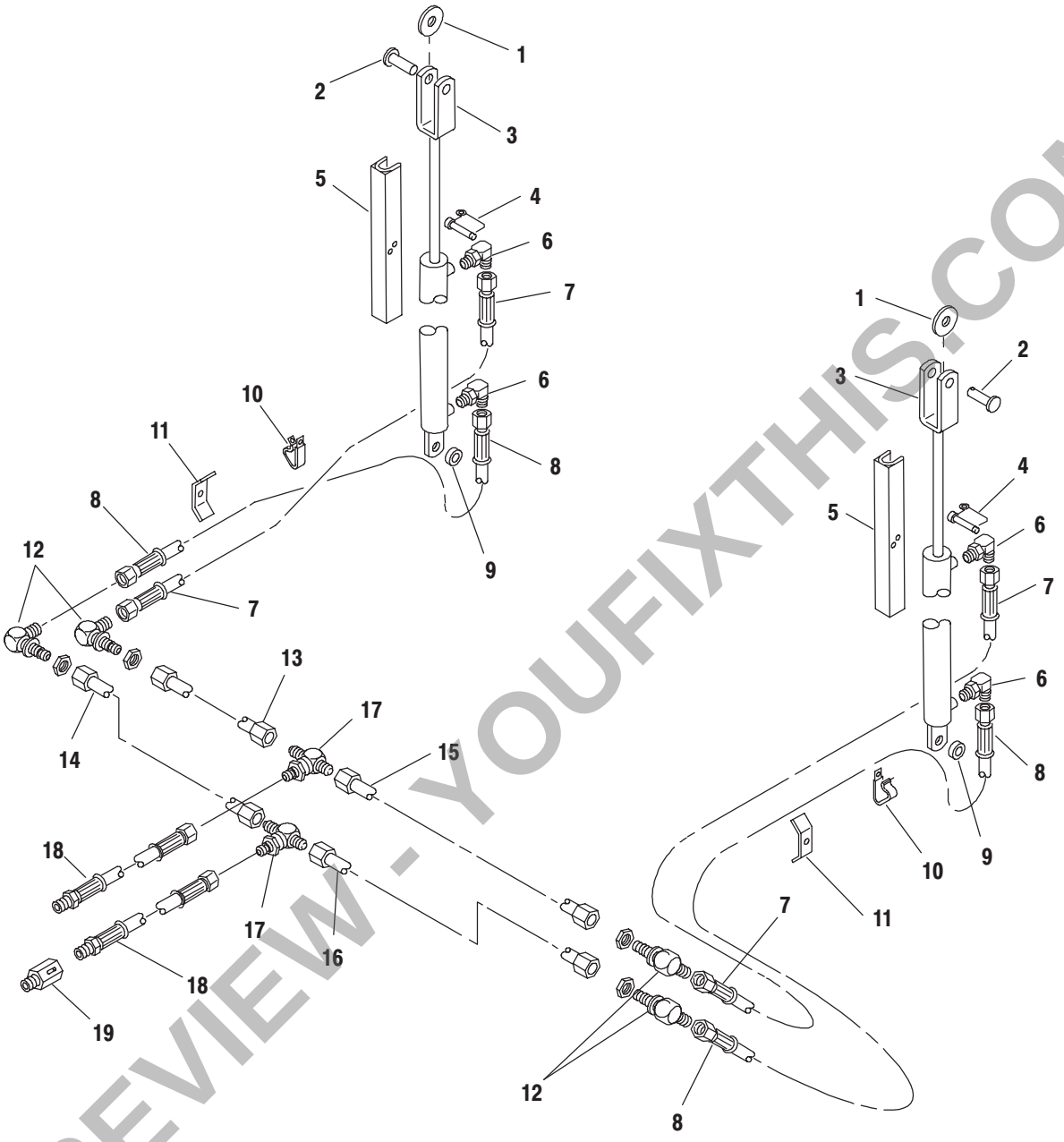


Ref. No.	Part No.	Description	Qty. Req.
01	084404[a]	JOINT/UNIV - TRACTOR (AFTER SN15400)	1
	084406[a]	JOINT/UNIV - TRACTOR (BEFORE SN15401)	1
02	084403[a]	JOINT/UNIV - IMPLEMENT (AFTER SN15400)	1
	084405[a]	JOINT/UNIV - IMPLEMENT (BEFORE SN15401)	1
03	126375	SHIELD/SAFETY	1
	650486	CS 5/16X1 (HN, LW, FW)	3
04	094061	SHIELD/ASSY (AFTER SN15400)	1
	098389	SHIELD/ASSY (BEFORE SN15401)	1
	650767	CS 1/2X3/4 (LW)	4
05	094804[b]	TRANSMISSION/ASSMD - 540 RPM (AFTER SN15400)	1
	084378[b]	TRANSMISSION/ASSMD - 540 RPM (BEFORE SN15401)	1
	650495	CS 1/2X1-3/4 (LW)	4
06	066443	FW 17/32 SPECIAL	4
07	360-32519	BAR SPACER	2
	651164	CS 1/2X2-1/4 GR8 (LW)	4
08	098336[a]	JOINT/UNIVERSAL W/CLUTCH	1
	650204	SHSS 5/16X3/8	2
09	127119[c]	KIT/SHEAR BOLT (1) 1/4 NILN	1
10	079878	LATCH	1
	650812	RHMS #12-24X1/2 (HN, LW)	2
11	098666	SHIELD/DRIVELINE ASSY	1
	650315	TCS 1/4X1/2	6
12	056230	KEY/SQUARE 3/8SQ.X2	1
13	059272	HOLDER/SHEAR BOLT	1
14	097885	SHAFT/JACK	1
15	077601	RETAINER/BEARING 85MM	2
	650495	CS 1/2X1-1/4 (HN)	4
16	089831	BEARING/BALL	1
17	400-32417	WASHER/SPECIAL	2
18	098320	SPROCKET/20T	1
19	180-18328	KEY	1
20	065240	RING/RETAINING	1
21	360-32476	SPACER BEARING	2
22	056287	RING/RETAINING	2
23	010-10103	BEARING	1
24	370-10109	SPROCKET/20T	1
	650909	CS 1X3-1/2 (LW, FW)	1
25	098358	GUARD/TRANSMISSION ASSY	1
	650448	CS 1/4X3/4 (HN, LW)	4
26	054586	LATCH	1
	650943	THMS 1/4X1/2 (HN, LW)	2

a) For components, see 'Universal Drives' pages.
b) For components, see 'Transmission' page.
c) Contains (8) Shear Bolts and (8) Lock Nuts.

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TORQUE SPECIFICATIONS

NOTE: *Use these torque values when tightening **GEHL** hardware (excluding: Locknuts and Self–tapping, Thread Forming and Sheet Metal Screws) unless specified otherwise.*

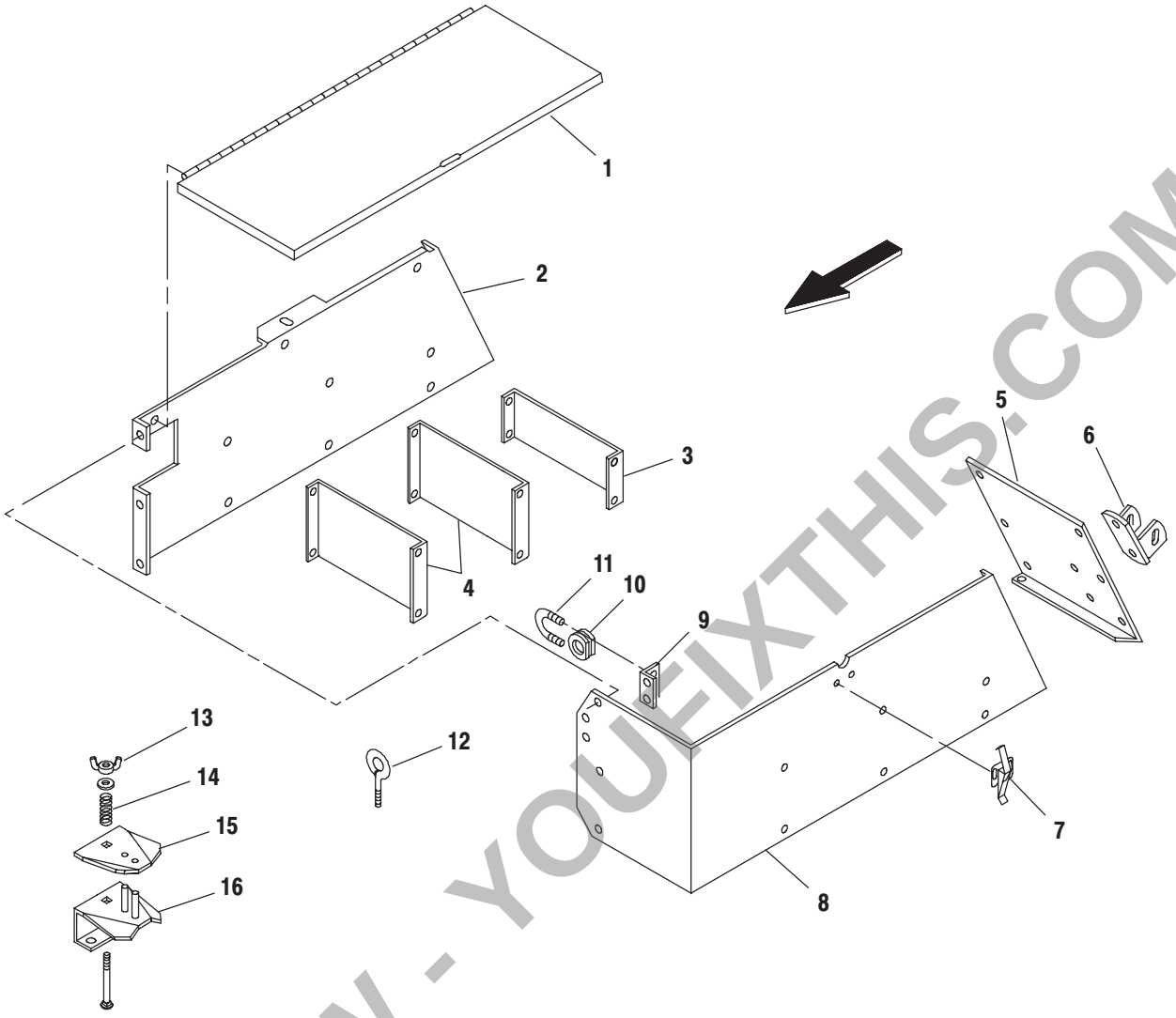
All torque values are in Lb-Ft except those marked with an * which are Lb-In
(For metric torque value Nm, multiply Lb-Ft value by 1.355 or Lb-In value by 0.113)

Unified National Thread	Grade 2		Grade 5		Grade 8	
	Dry	Lubed	Dry	Lubed	Dry	Lubed
8-32	19*	14*	30*	22*	41*	31*
8-36	20*	15*	31*	23*	43*	32*
10-24	27*	21*	43*	32*	60*	45*
10-32	31*	23*	49*	36*	68*	51*
1/4-20	66*	50*	9	75*	12	9
1/4-28	76*	56*	10	86*	14	10
5/16-18	11	9	17	13	25	18
5/16-24	12		19	14		20
3/8-16	20	15	30	23	45	35
3/8-24	23	17	35	25	50	
7/16-14	32	24	50	35	70	55
7/16-20	36	27	55	40	80	60
1/2-13	50	35	75	55	110	80
1/2-20	55	40	90	65	120	90
9/16-12	70	55	110	80	150	110
9/16-18	80	60	120	90	170	130
5/8-11	100	75	150	110	220	170
5/8-18	110	85	180	130	240	180
3/4-10	175	130	260	200	380	280
3/4-16	200	150	300	220	420	320
7/8-9	170	125	430	320	600	460
7/8-14	180	140	470	360	660	500
1-8	250	190	640	480	900	680
1-14	270	210	710	530	1000	740
Metric Course Thread	**Grade 8.8**		**Grade 10.9**		**Grade 12.9**	
	Dry	**Lubed**	**Dry**	**Lubed**	**Dry**	**Lubed**
M6-1	8	6	11	8	13.5	10
M8-1.25	19	14	27	20	32.5	24
M10-1.5	37.5	28	53	39	64	47
M12-1.75	65	48	91.5	67.5	111.5	82
M14-2	103.5	76.5	145.5	108	176.5	131
M16-2	158.5	117.5	223.5	165.5	271	200

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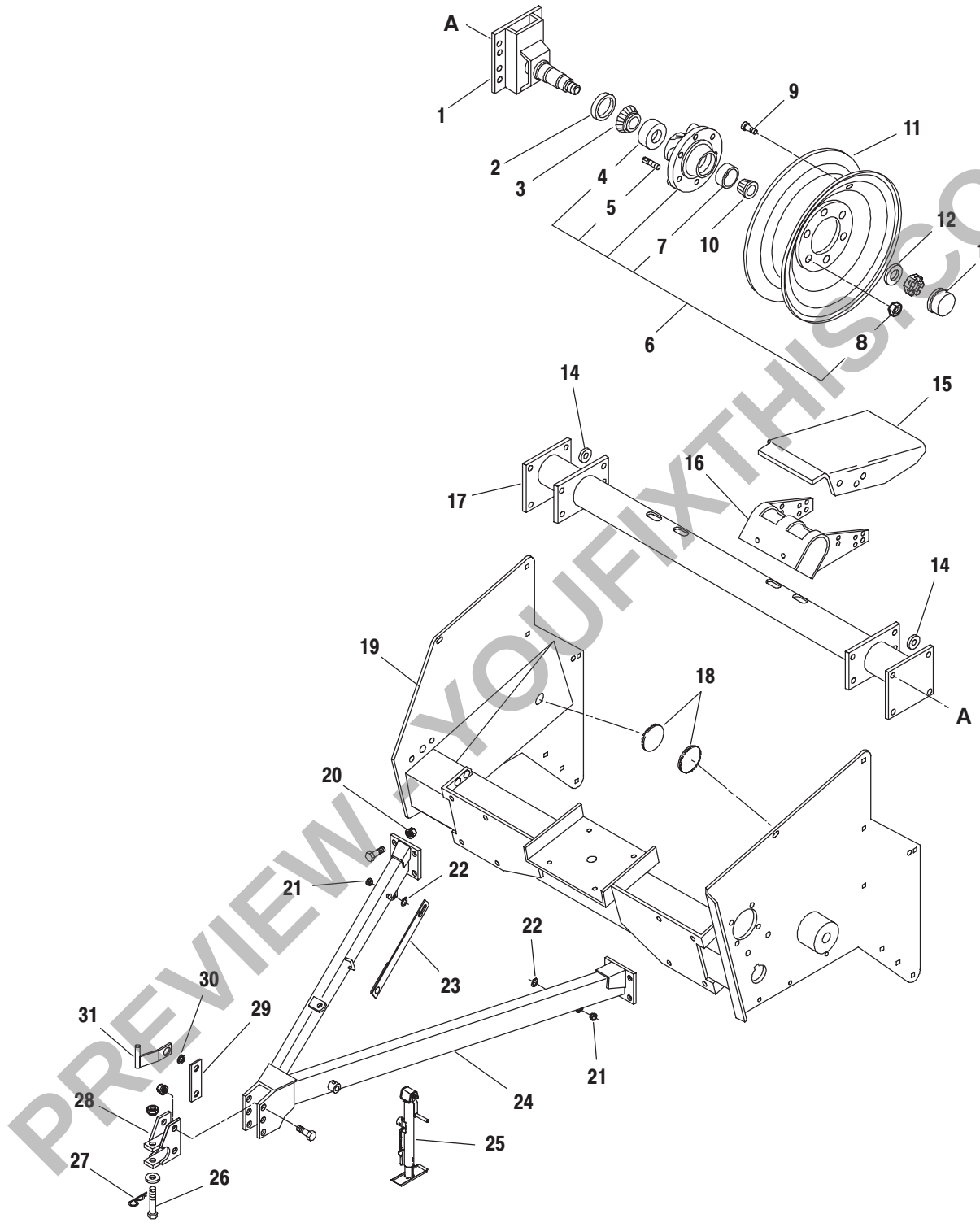
RB1870 - TWINE BOX (LEFT)



Ref. No.	Part No.	Description	Qty. Req.
01	087600	COVER/TWINE BOX ASSY LT	1
	650486	CS 5/16X3/4 (HN, LW)	3
02	084674	SIDE/INNER TWINE BOX LT	1
	650949	THMS 5/16X3/4 (HN, LW)	6
03	077847	DIVIDER	1
	650949	THMS 5/16X3/4 (HN, LW)	4
04	077846	DIVIDER	2
	650949	THMS 5/16X3/4	8
05	084675	BACK/TWINE BOX LT	1
	650948	THMS 5/16X5/8 (HN, LW)	2
	650486	CS 5/16X3/4 (HN, LW)	1
	650949	THMS 5/16X3/4	3
06	077849	BASE/CYL BRACKET ASSY	1
07	079878	LATCH	1
	650812	RHMS #12-24X1/2 (HN, LW)	2
08	084673	SIDE/TWINE BOX LT	1
	650486	CS 5/16X3/4 (HN, LW)	4
	650949	THMS 5/16X3/4 (HN, LW)	8
09	077848	MOUNT/GUIDE	1
	650949	THMS 5/16X3/4 (HN, LW)	2
10	059721	GUIDE/ROPE	1
11	B11069	U-BOLT/ECCENTRIC SHAFT (2) LN 5/16	1
12	066172	BOLT/EYE (2) HN 5/16	1
13	210-20454	NUT/WING	2
14	380-13297	SPRING	1
	651095	CB 1/4X2-3/4 (FW)	1
15	160-32472	PLATE TWINE TENSIONER	1
16	098850	PLATE/TWINE TENSION ASSY	1
	651095	CB 1/4X2-3/4 (FW)	1

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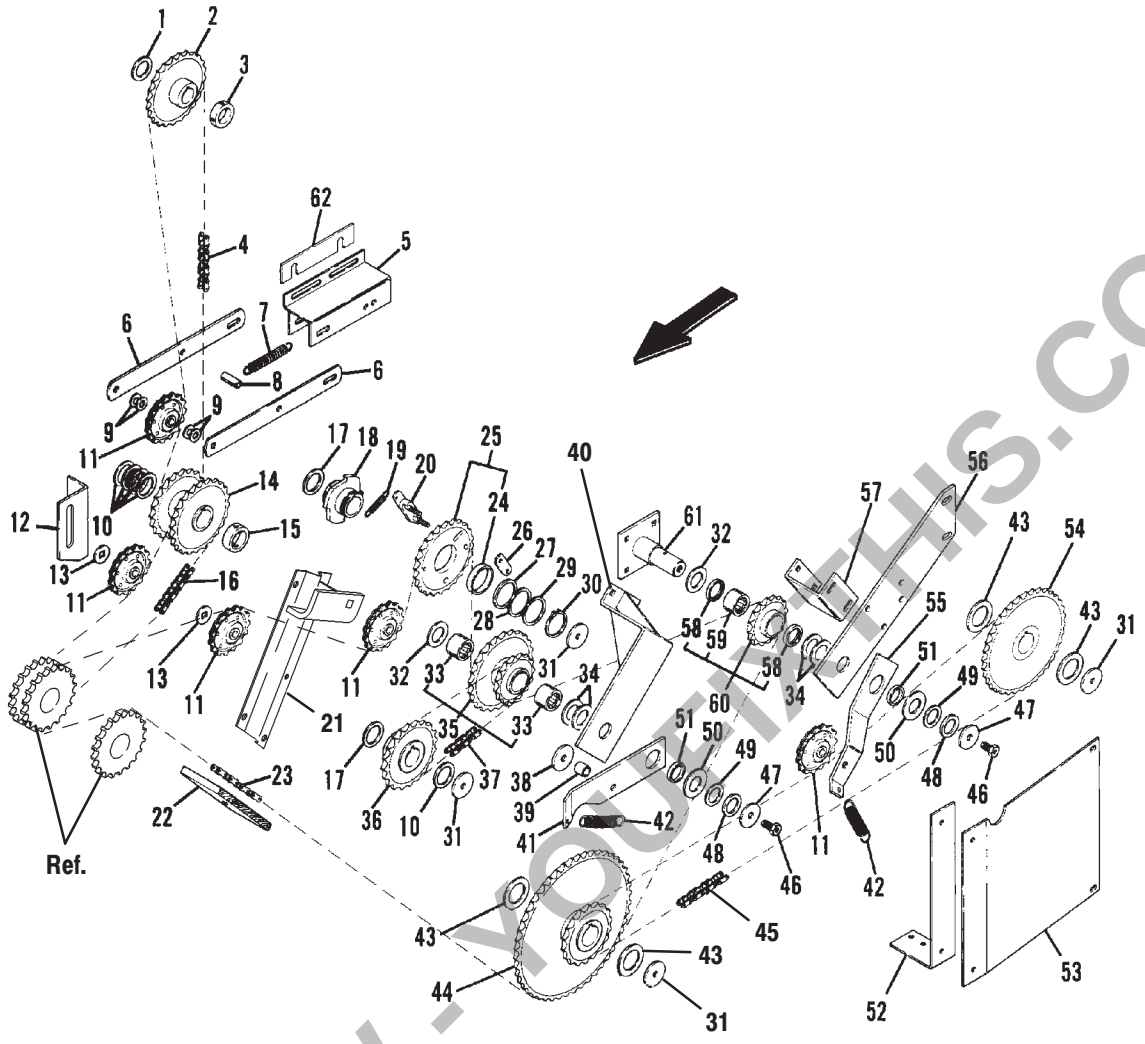
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RB1870 - ROLLER DRIVES



Ref. No.	Part No.	Description	Qty. Req.
01	B11162B	WASHER/SHIM	2
02	076505	SPROCKET/23T	1
	655539	KEY/WOODRUFF 1/4X1-1/8	1
03	058489	COLLAR/SET	1
	650204	SHSS-SL 5/16X3/8	2
04	076440	CHAIN/#60X159 LINKS	1
		INCLUDES (1) 500160 PLAIN CONNECTOR & (1) 500161 OFFSET CONNECTOR	
05	076502	BRACKET/IDLER ASSY	1
	650704	CB 3/8X1 (HN, LW, FW)	2
06	066392	ARM/IDLER	2
	650818	CS 3/8X3 (HN, LW, FW)	2
	650850	CS 1/2X2-3/4 (HN, LW)	1

Ref. No.	Part No.	Description	Qty. Req.
07	17H349	SPRING/CHAIN TIGHTENER	1
08	076504	SPACER/IDLER BRACKET	1
09	058357	WASHER	4
10	070736	WASHER	5
11	H7812	SPROCKET/CHAIN TIGHTENER	5
	650740	CS 1/2X2-1/4 (HN, LW, FW)	2
	650850	CS 1/2X2-3/4 (HN, LW)	1
12	098139	BRACKET/IDLER	1
	650704	CB 3/8X1 (HN, LW)	2
	650740	CB 1/2X2-1/4 (HN, LW, FW)	1
13	048459	WASHER	2
14	076499	SPROCKET/ASSY (24T & 21T)	1
	655537	KEY/WOODRUFF 5/16X1-1/4	1

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