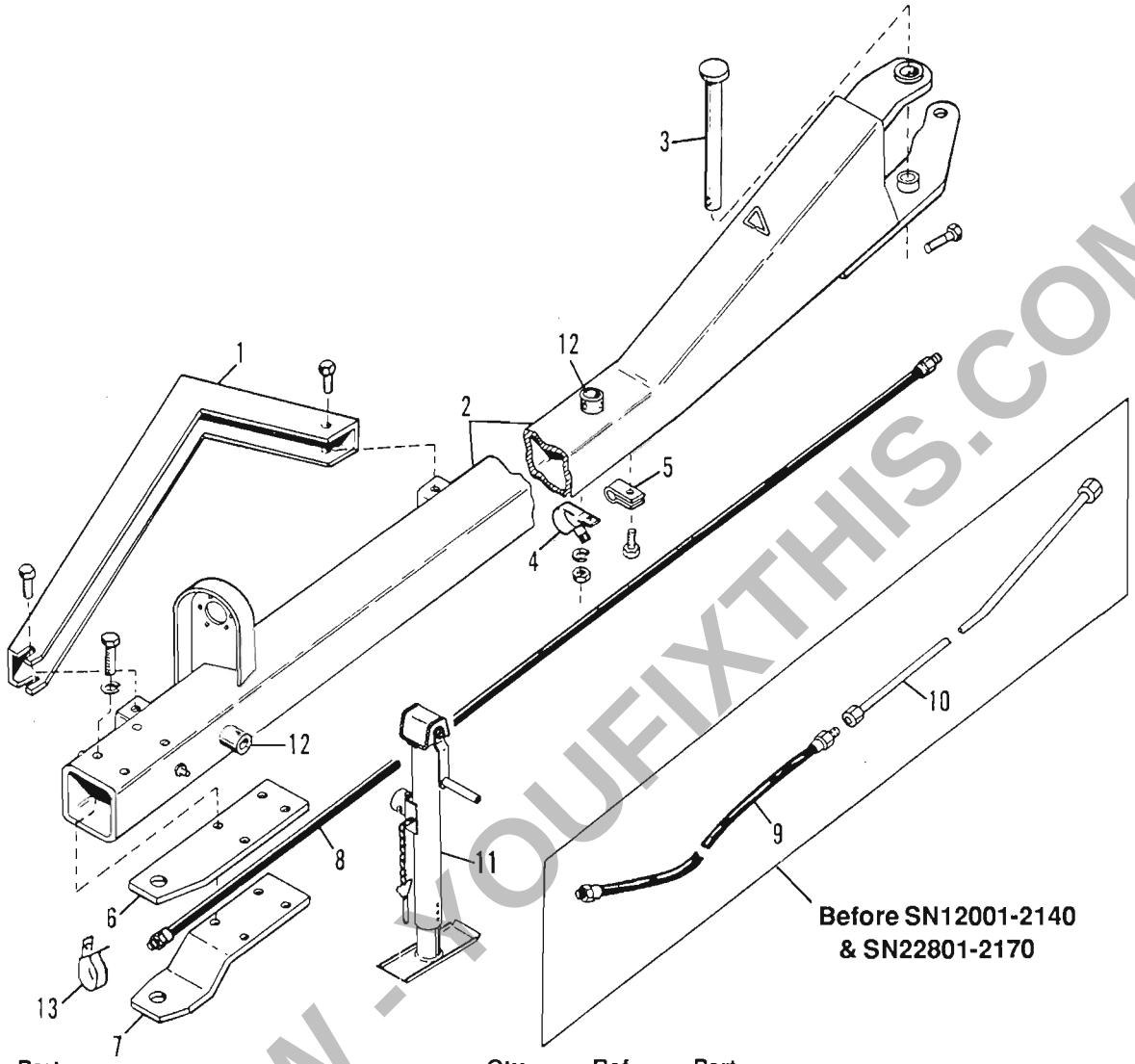
## (AFTER SN11700-2140 & SN22200-2170)




| Ref. No. | Part No. | Part Name | Qty. Req. |
|---|---|---|---|
| 01 | 330-33269 | GUARD/TIRE | 1 |
| | 076589 | FLS 3/8X1 (FLN) | 2 |
| | 076590 | FLS 1/2X1 | 2 |
| | 081374 | NUT/HEX FL WHIZ 1/2 | 2 |
| 02 | 097775 | DRAWBAR/ASSY (AFTER SN12000-2140 & 22800-2170) | 1 |
| | 090943 | DRAWBAR/ASSY (BEFORE SN12001-2140 & SN22801-2170) | 1 |
| 03 | 220-32514 | PIN/WLDMT | 1 |
| | 650650 | CS 1/2X3-1/2 (LN) | 1 |
| 04 | 056773 | CLIP (5/16 N,L) (BEFORE SN11801-2140 & SN22648-2170) | 1 |
| 05 | 097859 | CLAMP | 7 |
| | 072330 | SCREW/SELF TAPPING (AFTER SN12000-2140 & 22800-2170) | 7 |
| 06 | 087758 | PLATE/HITCH TOP | 1 |
| | 650710 | CS 5/8X2-1/4 (L) | 4 |
| 07 | 087756 | PLATE/HITCH ASSY LOWER | 1 |
| 08 | 124127 | HOSE/ASSY (AFTER SN12300-2140 & SN23500-2170) | 1 |
| | 097596 | HOSE/ASSY (BEFORE SN12301-2140 & SN23501-2170, AFTER SN12000-2140 & 22800-2170) | 1 |
| 09 | 170-33762 | HOSE/ASSY | 1 |
| 10 | 170-33767 | HYDRAULIC LINE/ASSY | 1 |
| 11 | 088841[a] | JACK (2170 AFTER SN24000) | 1 |
| | 071119[a] | JACK (2140 & 2170 BEFORE SN24001) | 1 |
| 12 | 059743 | HUB/JACK (WELD-ON) | 2 |
| 13 | 048967 | CLAMP (AFTER SN11800-2140 & 22647-2170) | 1 |
| 14 | 803098 | CHAIN/SAFETY (OPTIONAL) | 1 |

a) For breakdown, see page titled Hitchjack



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# TORQUE SPECIFICATIONS FOR STANDARD MACHINE HARDWARE

**All Torque Values are in Ft-Lbs unless otherwise stated.**
**(Multiply In-Lb value* by 0.113 or Ft-Lb value by 1.355 to obtain metric Nm value.)**

| Bolt Size | GR. 2 | | GR. 5 | | GR. 8 | |
|---|---|---|---|---|---|---|
| | Dry | Lub. | Dry | Lub. | Dry | Lub. |
| 8-32 | 19* | 14* | 30* | 22* | 41* | 31* |
| 8-36 | 20* | 15* | 31* | 23* | 43* | 32* |
| 10-24 | 27* | 21* | 43* | 32* | 60* | 45* |
| 10-32 | 31* | 23* | 49* | 36* | 68* | 51* |
| 1/4-20 | 66* | 50* | 9 | 75* | 12 | 9 |
| 1/4-28 | 76* | 56* | 10 | 86* | 14 | 10 |
| 5/16-18 | 11 | 9 | 17 | 13 | 25 | 18 |
| 5/16-24 | 12 | 9 | 19 | 14 | 25 | 20 |
| 3/8-16 | 20 | 15 | 30 | 23 | 45 | 35 |
| 3/8-24 | 23 | 17 | 35 | 25 | 50 | 35 |
| 7/16-14 | 32 | 24 | 50 | 35 | 70 | 55 |
| 7/16-20 | 36 | 27 | 55 | 40 | 80 | 60 |
| 1/2-13 | 50 | 35 | 75 | 55 | 110 | 80 |
| 1/2-20 | 55 | 40 | 90 | 65 | 120 | 90 |
| 9/16-12 | 70 | 55 | 110 | 80 | 150 | 110 |
| 9/16-18 | 80 | 60 | 120 | 90 | 170 | 130 |
| 5/8-11 | 100 | 75 | 150 | 110 | 220 | 170 |
| 5/8-18 | 110 | 85 | 180 | 130 | 240 | 180 |
| 3/4-10 | 175 | 130 | 260 | 200 | 380 | 280 |
| 3/4-16 | 200 | 150 | 300 | 220 | 420 | 320 |
| 7/8-9 | 170 | 125 | 430 | 320 | 600 | 460 |
| 7/8-14 | 180 | 140 | 470 | 360 | 660 | 500 |
| 1-8 | 250 | 190 | 640 | 480 | 900 | 680 |

* In-Lb

**NOTE:** *These torque values are to be used for all **GEHL** hardware excluding: Locknuts, Self-tapping Screws, Thread Forming Screws and Sheet Metal Screws. Unless otherwise specified, all torque values must meet this specification.*

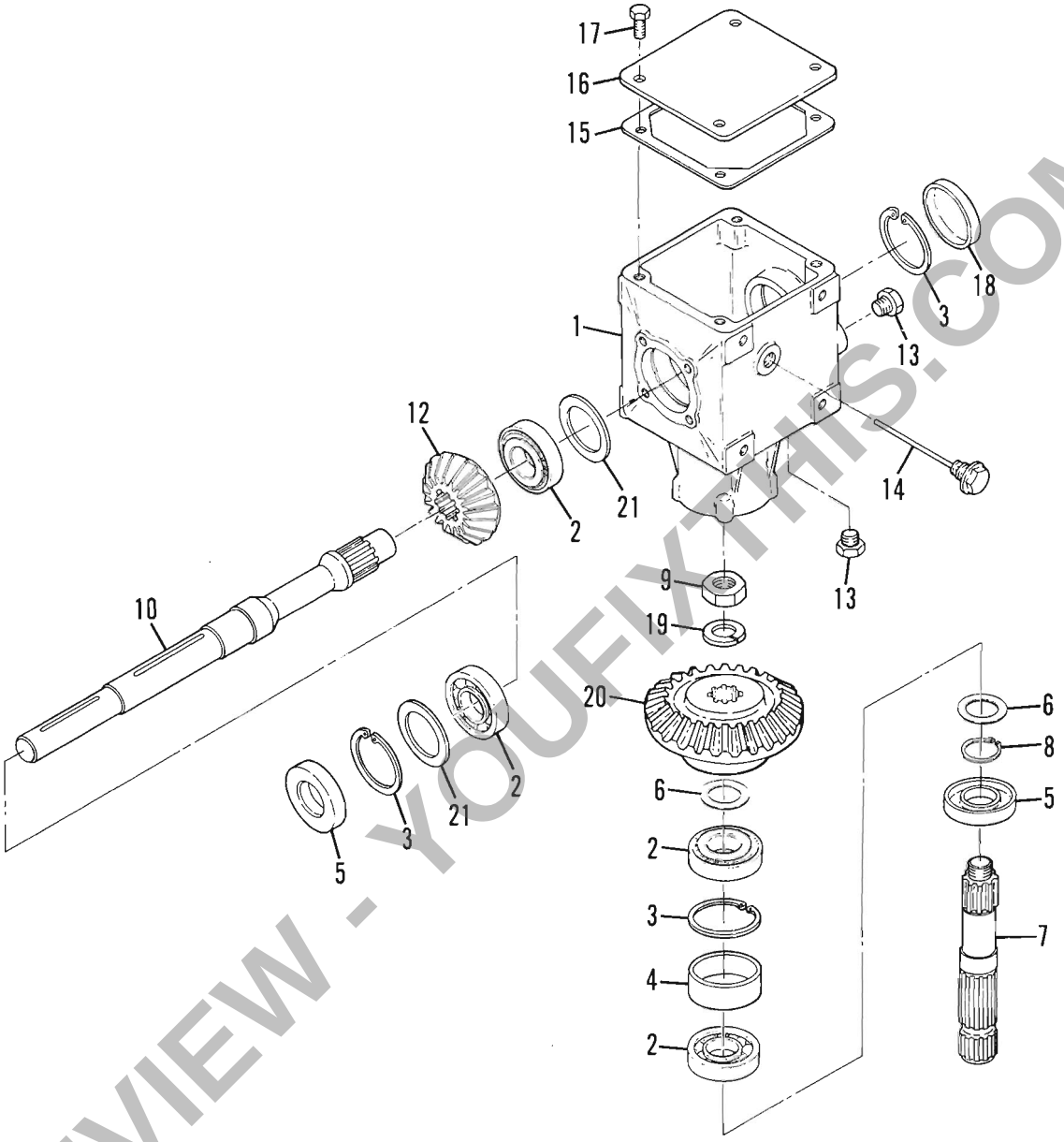
## Attaching Hardware Table

| Size & Description | Part Number | Size & Description | Part Number | Size & Description | Part Number | Size & Description | Part Number |
|---|---|---|---|---|---|---|---|
| #6 L | 654044 | 5/16 JN | 653034 | 3/8 P | 654006 | 5/8 JN | 653047 |
| #6-32 N | 650658 | 5/16 L | 654024 | 7/16 L | 654028 | 5/8 L | 654032 |
| #6 P | 650848 | 5/16NF-JN | 653036 | 7/16 NF-N | 653016 | 5/8 N | 653021 |
| #10 L | 650549 | 5/16 NF-N | 651062 | 7/16 P | 654046 | 5/8 NILN | 067823 |
| #10-24 N | 650550 | 5/16 NILN | 064260 | 1/2 L | 654030 | 5/8 P | 654012 |
| #10-32 N | 650648 | 5/16 P | 654004 | 1/2 LN | 071706 | 3/4 NF-SN | 653119 |
| #10 P | 654017 | 3/8 L | 654026 | 1/2 N | 653018 | 3/4 NILN | 079209 |
| 1/4 L | 654022 | 3/8 N | 653010 | 1/2 NF-JN | 653045 | 3/4 P | 654014 |
| 1/4 NF-N | 650546 | 3/8 NF-JN | 653039 | 1/2NF-NILN | 064373 | 1-1/4 NF-SN | 650964 |
| 1/4 NILN | 071401 | 3/8 NF-N | 650552 | 1/2 NILN | 068034 | METRIC | |
| 1/4 P | 654002 | 3/8 NILN | 067847 | 1/2 P | 654009 | M5/.8 N | 656100 |

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## (AFTER SN11700-2140 &SN22200-2170)




| Ref. No. | Part No. | Part Name | Qty. Req. |
|---|---|---|---|
| | 090086 | GEARBOX/ASSY | 1 |
| | | CONSISTS OF: | |
| 01 | 090087 | HOUSING/GEARBOX | 1 |
| 02 | 090088 | BEARING | 4 |
| 03 | 089133 | RING/SNAP | 3 |
| 04 | 090089 | SPACER | 1 |
| 05 | 090090 | SEAL/OIL | 2 |
| 06 | 084595 | SHIM | 2 |
| 07 | 090091 | SHAFT/INPUT | 1 |
| 08 | 090092 | RING/RETAINING | 1 |
| 09 | 090093 | LOCKNUT | 1 |
| 10 | 090094 | SHAFT/OUTPUT | 1 |
| 12 | 090096 | PINION | 1 |
| 13 | 090097 | PLUG | 2 |
| 14 | 090098 | DIPSTICK/OIL | 1 |
| 15 | 090099 | GASKET/GEARBOX COVER | 1 |
| 16 | 090493 | COVER/GEARBOX | 1 |
| 17 | 090494 | BOLT | 4 |
| 18 | 089131 | CAP | 1 |
| 19 | 090495 | WASHER/SPRING | 1 |
| 20 | 090496 | GEAR | 1 |
| 21 | 089134 | SHIM | 2 |



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| Ref. No. | Part No. | Part Name | Qty. Req. |
|---|---|---|---|
| 01 | 090938 | REEL/WLDMT (2140 ONLY) (AFTER SN11700-2140) | 1 |
| | 082688 | REEL/WLDMT (2140 ONLY) (BEFORE SN11701-2140) | 1 |
| | 120-32773 | REEL/WLDMT (2170 ONLY) | 1 |
| 02 | 520085 | COLLAR/LOCK | 2 |
| 03 | 027003 | FLANGETTE | 4 |
| | 650704 | CB 3/8X1 (N,L) | 3 |
| 04 | 520065 | BEARING | 2 |
| 05 | 040-33351 | MOUNT/BEARING RIGHT | 1 |
| | 650527 | CB 1/2X1-1/4 (N,L,P) | 3 |
| 06 | 390-32657 | STRAP/ADJUSTING | 1 |
| | 061930 | CS 1/2X4 (N,L) | 1 |
| 07 | 260-32251 | PULLEY | 1 |
| | 650855 | SQHSS 1/2X1 (JN) | 2 |
| 08 | 180-10909 | KEY/SQ.HARD | 1 |
| 09 | 020-32215 | V-BELT/C SECTION | 1 |
| 10 | 380-14677 | SPRING/EXTENSION | 1 |
| 11 | 030-31888 | BOLT/EYE (1) 3/8 P,2N | 1 |
| 12 | 048182 | IDLER/FLAT BELT | 1 |
| 13 | 360-32513 | SPACER | 1 |
| 14 | 240-32036 | ARM/IDLER WLDMT | 1 |
| | 650644 | CS 1/2X3 | 1 |
| | 650821 | CS 5/8X1 (L,P) | 1 |
| 15 | 200-32509 | PIVOT/WLDMT | 1 |
| 16 | 030-13498 | ROD/END (2) 3/8 L,P (1) 3/8 N,NF-N | 1 |
| 17 | 120-32774 | CAM/ASSY | 1 |
| | 650527 | CB 1/2X1-1/4 (N,L,P) | 3 |
| | 650786 | CB 3/8X1-1/4 | 2 |
| | 650860 | CB 3/8X1-3/4 (3P) | 1 |
| 18 | 390-32703 | STRAP/REEL BAT MOUNT | AR |
| 19 | 076588 | FLS 3/8X3/4 (FLN) | AR |
| 20 | 210-19533 | FLN 3/8 | 24 |
| 21 | 082687 | BAT/REEL (2140 ONLY) | 4 |
| | 110-32416 | BAT/REEL (2170 ONLY) | 4 |
| 22 | 310-16296 | CS 5/8X2-1/4 (N,L) | 4 |
| 23 | 076159 | BEARING | 4 |
| 24 | 400-10627 | WASHER/SPECIAL | 20 |
| 25 | 090941 | BAR/TINE ASSY LONG (2140 ONLY) (AFTER SN11700-2140) | 2 |
| | 082682 | BAR/TINE WLDMT LONG (2140 ONLY) (BEFORE SN11701-2140) | 2 |
| | 090796 | BAR/TINE ASSY LONG (2170 ONLY) (AFTER SN22200-2170) | 2 |
| | 290-32470 | BAR/TINE WLDMT LONG (2170 ONLY) (BEFORE SN22201-2170) | 2 |
| | 651162 | PIN/COTTER 5/16X2 | 4 |
| | 090939 | BAR/TINE ASSY SHORT (2140 ONLY) (AFTER SN11700-2140) | 2 |
| | 082685 | BAR/TINE WLDMT SHORT (2140 ONLY) (BEFORE SN11701-2140) | 2 |
| | 090770 | BAR/TINE ASSY SHORT (2170 ONLY) (AFTER SN22200-2170) | 2 |
| | 290-32469 | BAR/TINE WLDMT SHORT (2170 ONLY) (BEFORE SN22201-2170) | 2 |
| | 650545 | CS 5/16X1-1/4 (FLN,L,12P) | 24 |
| 26 | 160-32707 | HOUSING/BEARING (AFTER SN11700-2140 & SN22200-2170) | 12 |
| | 160-32361 | HOUSING/BEARING (BEFORE SN11701-2140 & SN22201-2170) | 12 |
| 27 | 010-32388 | BEARING/PLASTIC (AFTER SN11700-2140 & SN22200-2170) | 12 |
| | 010-32301 | BEARING/PLASTIC (BEFORE SN11701-2140 & SN22201-2170) | 12 |
| 28 | 650977 | CS 5/16X2-1/4 GR8 (P) | AR |
| 29 | 054031 | CLIP/TINE | AR |
| 30 | 210-31017 | NUT/SPECIAL | AR |
| 31 | 110-32354 | TINE/DOUBLE | AR |
| 32 | 220-32566 | PIN/TINE BEARING (AFTER SN11700-2140 & SN22200-2170) | 12 |

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# DECAL LOCATIONS

## GENERAL INFORMATION

Decal Locations information is provided to assist in the proper selection and application of new decals, in the event the original decal(s) become damaged or the machine is repainted. Refer to the listing for the illustration reference number, part number, description and quantity of each decal provided in the Kit. Refer to the appropriate illustration(s) for replacement location(s).

To insure proper selection of the correct replacement decals, compare all of the various closeup location photographs to your machine, before starting to refinish the unit. Then, circle each pictured decal (on or otherwise applicable to your machine) while checking-off its part number in the listing. After you have verified all the decals needed for replacement, place any extra unnecessary decals aside for disposal.

## NEW DECAL APPLICATION

Surfaces MUST be free from dirt, dust, grease and other foreign material before applying the new Decal. To apply, remove the smaller portion of the decal backing paper and apply this part of the exposed adhesive backing to the clean surface while maintaining proper position and alignment. Peel the other portion of the backing paper off slowly while applying hand pressure to smooth-out Decal surface.

## ⚠ CAUTION

**ALWAYS observe Safety Rules shown on Decals. If Decals become damaged, or if the unit is repainted, replace the Decals. If repainting, BE SURE that ALL Decals from the Kit(s) which apply to your machine, are affixed to your unit.**

## PAINT NOTICE

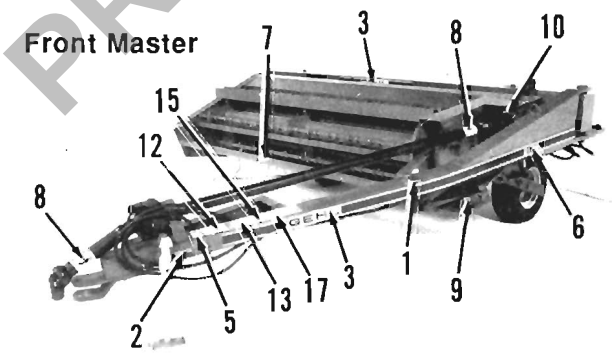
**Use this list to order paint for refinishing:**

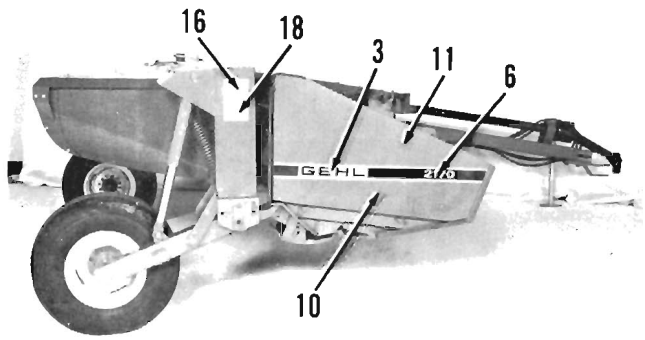
| | |
|---|---|
| **901225** | **One Gallon Blaze Paint** |
| **901226** | **One Gallon Maize Paint** |
| **610239** | **6 (12oz Spray Cans) Blaze Paint** |
| **610240** | **6 (12oz Spray Cans) Maize Paint** |

The Decal Set Number for the MC2140 and MC2170 is 117857. The Set includes the following:

| Ref. No. | Part Number | Description & Quantity |
|---|---|---|
| 1. | 060510 | Decal - Jack Storage Position |
| 2. | 060511 | Decal - Jack Lift Position |
| 3. | 061201 | Decal - GEHL (3 Places) |
| 4. | 067493 | Reflector - Red (2 Places) |
| 5. | 075749 | Decal - Drive Line 1 |
| 6. | 082648 | Decal - 2170 (2 Places) |
| | 082677 | Decal - 2140 (2 Places) |
| 7. | 082666 | Decal - Push Bar |
| 8. | 091444 | DANGER - Rotating Drive Line (2 Places) |
| 9. | 093020 | Decal - Lubrication |
| 10. | 093365 | WARNING - Rotating Component (2 Places) |
| 11. | 093366 | Decal - Manual Location |
| 12. | 093367 | WARNING - Manual |
| 13. | 093373 | WARNING - General |
| 14. | 093381 | WARNING - Lock Pin |
| 15. | 093466 | WARNING - 540 RPM |
| 16. | 093643 | DANGER - Moving (2 Places) |
| 17. | 093653 | WARNING - Rotating Drive Line |
| 18. | 115974 | WARNING - Block (2 Places) |

**NOTE:** *Order PN 090910 for 24 yd roll of replacement Striping*

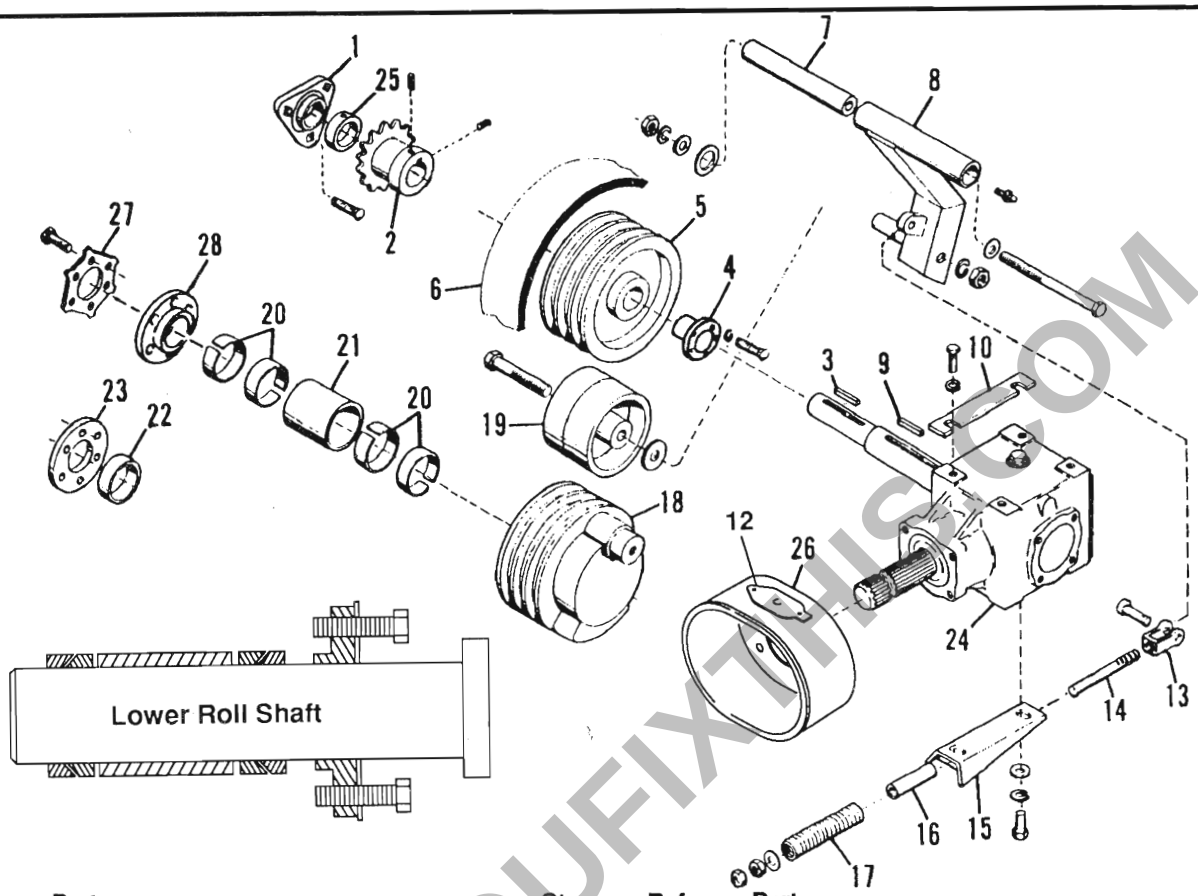



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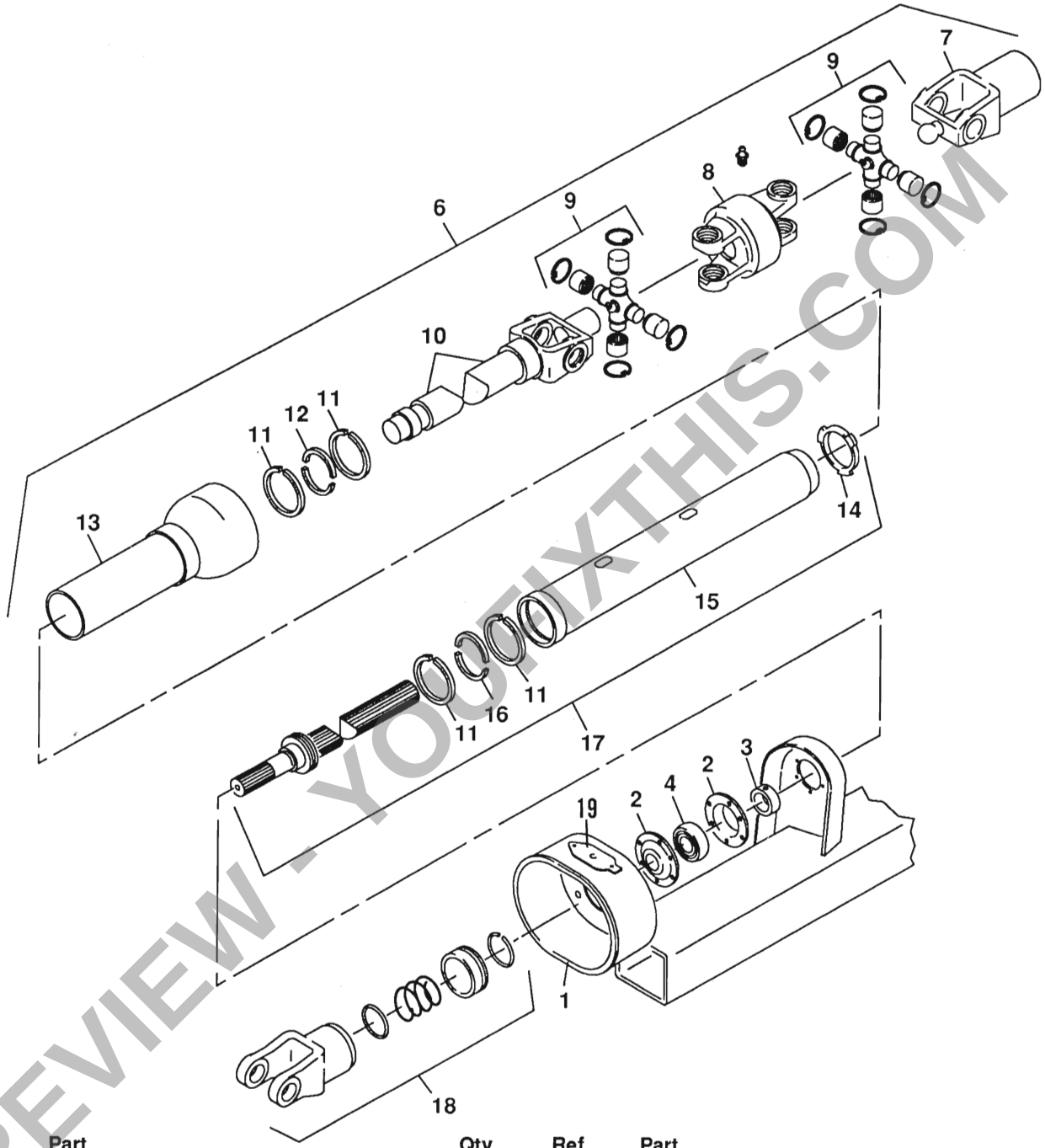

| Ref. No. | Part No. | Part Name | Qty. Req. |
|---|---|---|---|
| 01 | 010-32392 | FLANGE/BEARING | 1 |
| | 650786 | CB 3/8X1-1/4 (N,L,P) | 3 |
| 02 | 370-32142 | SPROCKET/11T | 1 |
| | 650338 | SHSS 1/4-20 | 2 |
| 03 | 004942 | KEY 1/4X1/4X1 | 1 |
| 04 | 045-31395 | BUSHING (W/SCREWS) | 1 |
| | 650202 | SHSS-SL 5/16X5/16 (L) | 3 |
| 05 | 260-32252 | SHEAVE | 1 |
| 06 | 020-32214 | V-BELT/B SECTION | 1 |
| 07 | 045-31417 | BUSHING/PIVOT | 1 |
| | 651119 | CS 3/4X10 (N,L,P) | 1 |
| | 6H 154 | WASHER/SPECIAL | 2 |
| | 400-20466 | WASHER/SPECIAL | 1 |
| 08 | 240-32034 | ARM/IDLER ASSY | 1 |
| | 570014 | FITTING/GREASE | 1 |
| 09 | 180-10909 | KEY/SQ.HARD | 1 |
| 10 | 360-21711 | SHIM | 4 |
| | 650494 | CS 1/2X1 (L) | 4 |
| 11 | 220-21516 | PIN | 1 |
| | 655006 | PIN/COTTER 1/8X1 | 1 |
| 12 | 126342 | FLAP | 1 |
| | | (AFTER SN24000-2170) | |
| 13 | 250-19364 | YOKE/ADJUSTING | 1 |
| 14 | 290-32468 | ROD/ADJUSTING (1/2N) | 1 |
| 15 | 040-33350 | ANCHOR/ASSY | 1 |
| | 650494 | CS 1/2X1 (L,P) | 2 |
| 16 | 360-32512 | SPACER (2 1/2N,1P) | 1 |
| 17 | 380-25728 | SPRING/COMPRESSION | 1 |
| 18 | 260-32253 | PULLEY/PITMAN | 1 |
| 19 | 260-25753 | IDLER/FLAT BELT | 1 |

| Ref. No. | Part No. | Part Name | Qty. Req. |
|---|---|---|---|
| | 650886 | CS 1/2X6-1/2 (N,L,P) | 1 |
| 20 | 045-31396 | ELEMENT/LOCKING SET | 2 |
| 21 | 360-32507 | SPACER/LONG | 1 |
| 22 | 360-32508[c] | SPACER/SHORT (BEFORE SN12301-2140 & SN23501-2170) | 1 |
| 23 | 360-32509[c] | FLANGE | 1 |
| | 650491 | CS 3/8X1-1/4 (BEFORE SN12301-2140 & SN23501-2170) | 6 |
| 24 | 090086[a] | GEARBOX/ASSM (AFTER SN11700-2140 & SN22200-2170) | 1 |
| | 250-32571[ab] | GEARBOX/ASSM (BEFORE SN11701-2140 & SN22201-2170) | 1 |
| 25 | 520159 | COLLAR/BEARING | 1 |
| 26 | 126341 | SHIELD/DRIVELINE (INCL 12) (AFTER SN24000-2170) | 1 |
| | 090949[d] | SHIELD/SAFETY (BEFORE SN24001-2170 & AFTER SN11700-2140 & SN22200-2170) | 1 |
| | 656093 | CS M8X16 (P) | 4 |
| 27 | 350-32475 | RING/LOCKING | 1 |
| 28 | 124472 | FLANGE (AFTER SN12300-2140 & SN23500-2170) | 1 |

a) For breakdown, see page titled Gearbox
b) For replacement order 090086 and 510233
c) For replacement order 124472
d) For replacement order 126341



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| Ref. No. | Part No. | Part Name | Qty. Req. |
|---|---|---|---|
| 01 | 126339 | SHIELD/DRIVELINE (INCL 19) | 1 |
| | 061685 | CB 3/8X1-3/4 (LN,2P,N,L) | 3 |
| 02 | 124484 | FLANGETTE | 2 |
| | 650704 | CB 3/8X1 (N,L) | 3 |
| 03 | 520093 | LOCK/COLLAR | 1 |
| 04 | 520092 | BEARING/BALL | 1 |
| 06 | 092012 | JOINT/UNIV W/SHAFT | 1 |
| 07 | 092013 | YOKE/KEYED | 1 |
| | 650858 | CS 1/2X1-1/2 (L) | 1 |
| 08 | 091377 | HOUSING/CENTER ASSY | 1 |
| 09 | 510114 | KIT/CENTER CROSS | 2 |
| 10 | 091373 | YOKE & SHAFT | 1 |
| 11 | 510100 | RETAINER/BEARING | 4 |
| 12 | 510023 | BEARING/NYLON | 1 |
| 13 | 091374 | SHIELD/OUTER | 1 |
| 14 | 084242 | BEARING/CENTRALIZER | 1 |
| 15 | 091376 | SHIELD/TUBE END | 1 |
| 16 | 092015 | BEARING/NYLON | 1 |
| 17 | 091375 | STUB/PLUG W/TUBE | 1 |
| 18 | 086924 | YOKE/SPRING LOCK ASSY | 1 |
| 19 | 126342 | FLAP | 1 |



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