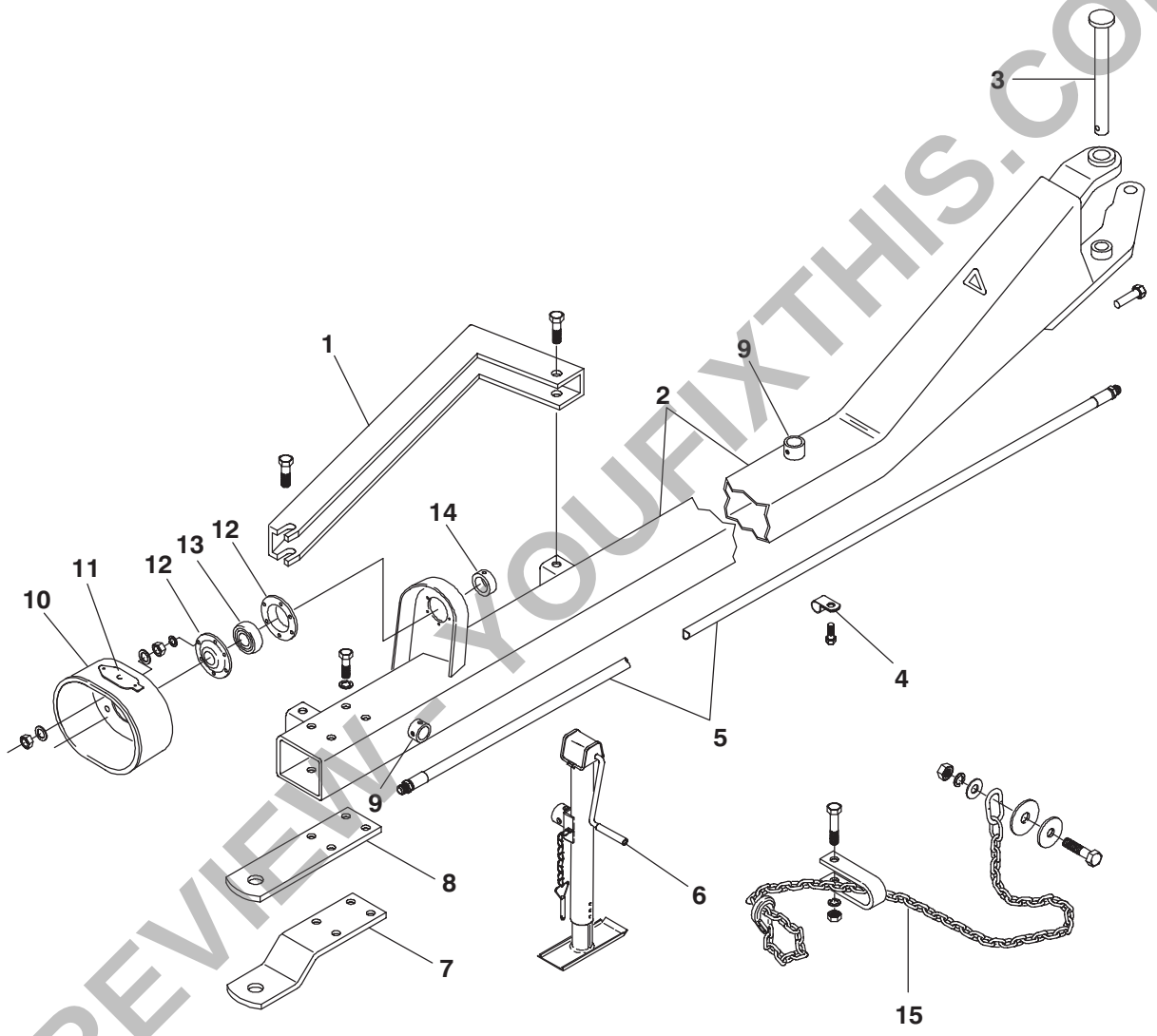
MC2175 – TONGUE



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Ref. No.	Part No.	Description	Qty. Req.
01	330–33269	GUARD/TIRE	1
	076589	FLS 3/8X1	2
	070856	NUT/HEX FLANGE SERR LOCK 3/8	2
	076590	FLS 1/2X1	2
	081374	NUT/HEX FLANGE SERR LOCK 1/2	2
02	097775	DRAWBAR/ASSY	1
03	220–32514	PIN/WLDMT	1
	650650	CS 1/2X3–1/2 (LN)	1
04	097859	CLAMP	7
	072330	SCREW/SELF TAPPING	7
05	125421	HOSE/ASSY (230″)	1
06	088841[a]	JACK/ASSY	1
07	087756	PLATE/HITCH ASSY LOWER	1
08	087758	PLATE/HITCH TOP	1
	650710	CS 5/8X2–1/4 (L)	4
09	059743	HUB/JACK (WELD–ON)	2
10	126375	SHIELD/DRIVELINE (INCL 11)	1
	061685	CB 3/8X1–3/4 (N,L,LN,2P)	3
11	126342	FLAP	1
12	124484	FLANGETTE	2
	650704	CB 3/8X1 (N,L)	3
13	520092	BEARING/BALL	1
14	520093	LOCK/COLLAR	1
15	803098[b]	CHAIN/SAFETY (OPTIONAL)	1

a) For breakdown, see Components page titled Hitchjack.
b) For breakdown, see Options and Accessories pages.

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TORQUE SPECIFICATIONS

NOTE: *Use these torque values when tightening **GEHL** hardware (excluding: Locknuts and Self–tapping, Thread Forming and Sheet Metal Screws) unless specified otherwise.*

All torque values are in Lb-Ft except those marked with an * which are Lb-In
(For metric torque value Nm, multiply Lb-Ft value by 1.355 or Lb-In value by 0.113)

Unified National Thread	Grade 2		Grade 5		Grade 8	
	Dry	Lubed	Dry	Lubed	Dry	Lubed
8-32	19*	14*	30*	22*	41*	31*
8-36	20*	15*	31*	23*	43*	32*
10-24	27*	21*	43*	32*	60*	45*
10-32	31*	23*	49*	36*	68*	51*
1/4-20	66*	50*	9	75*	12	9
1/4-28	76*	56*	10	86*	14	10
5/16-18	11	9	17	13	25	18
5/16-24	12		19	14		20
3/8-16	20	15	30	23	45	35
3/8-24	23	17	35	25	50	
7/16-14	32	24	50	35	70	55
7/16-20	36	27	55	40	80	60
1/2-13	50	35	75	55	110	80
1/2-20	55	40	90	65	120	90
9/16-12	70	55	110	80	150	110
9/16-18	80	60	120	90	170	130
5/8-11	100	75	150	110	220	170
5/8-18	110	85	180	130	240	180
3/4-10	175	130	260	200	380	280
3/4-16	200	150	300	220	420	320
7/8-9	170	125	430	320	600	460
7/8-14	180	140	470	360	660	500
1-8	250	190	640	480	900	680
1-14	270	210	710	530	1000	740

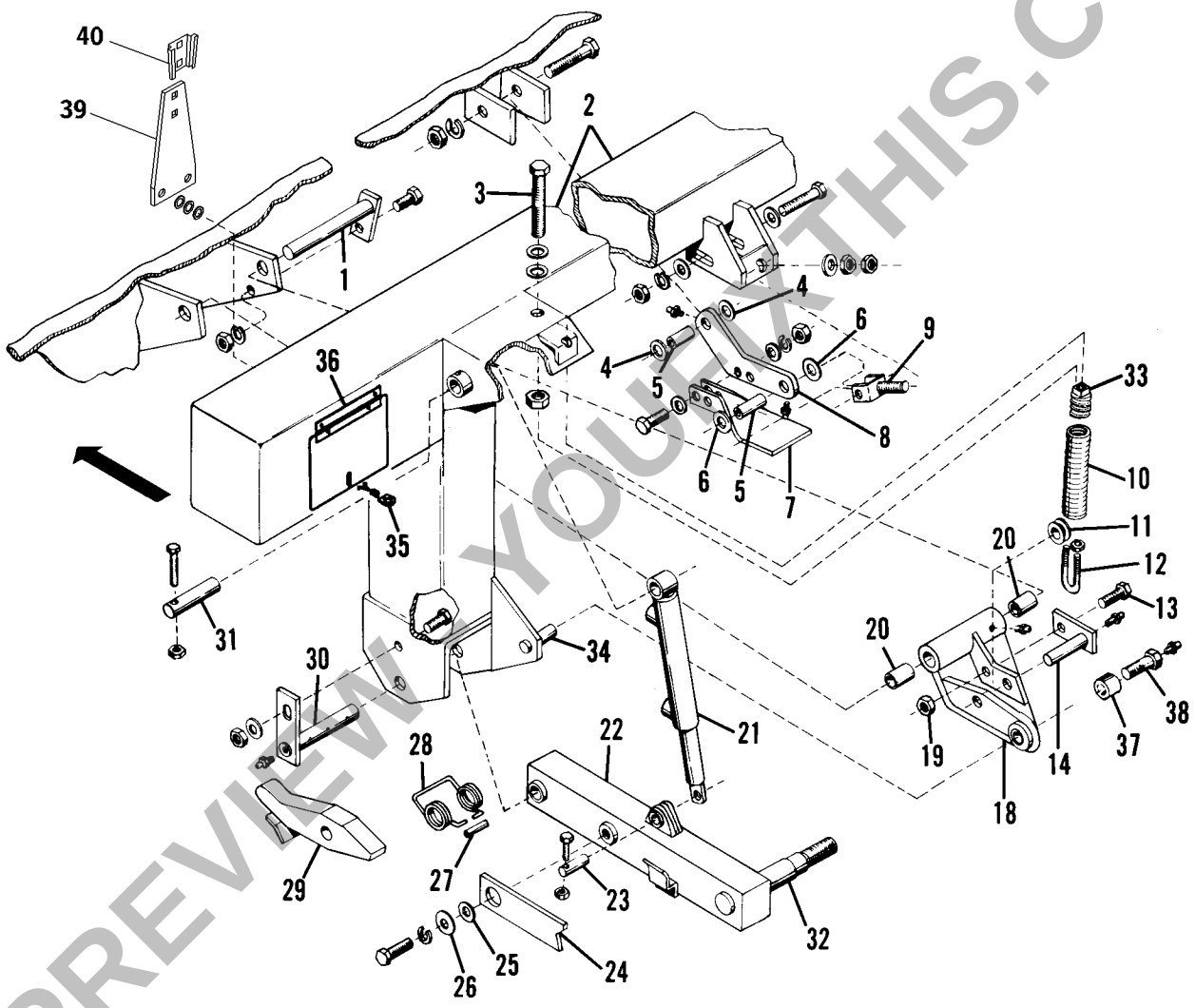
Attaching Hardware

Size & Description	Part Number	Size & Description	Part Number	Size & Description	Part Number	Size & Description	Part Number
#6 L	654044	1/4 LN	071700	3/8 L	654026	1/2 P	654009
#6–32 N	650658	1/4 N	653005	3/8 LN	071703	5/8 L	654032
#6 P	654848	1/4 P	654002	3/8 N	653010	5/8 LN	071709
#10 L	650549	5/16 FLN	070648	3/8 NILN	067847	5/8 N	653021
#10–24 N	650550	5/16 JN	653034	3/8 P	654006	5/8 P	654012
#10–32 N	650648	5/16 L	654024	3/8 WN	653098	3/4 L	654034
#10 P	650584	5/16 LN	071701	1/2 JN	071706	3/4 LN	064331
#12 L	650813	5/16 N	653007	1/2 L	654030	3/4 N	653026
#12–24 N	650627	5/16 P	654004	1/2 LN	071706	3/4 P	654014
1/4 L	654022	3/8 JN	653038	1/2 N	653018	7/8 NF–SN	653102

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MC2175 – TRAILER FRAME, LEG & PUSHARM



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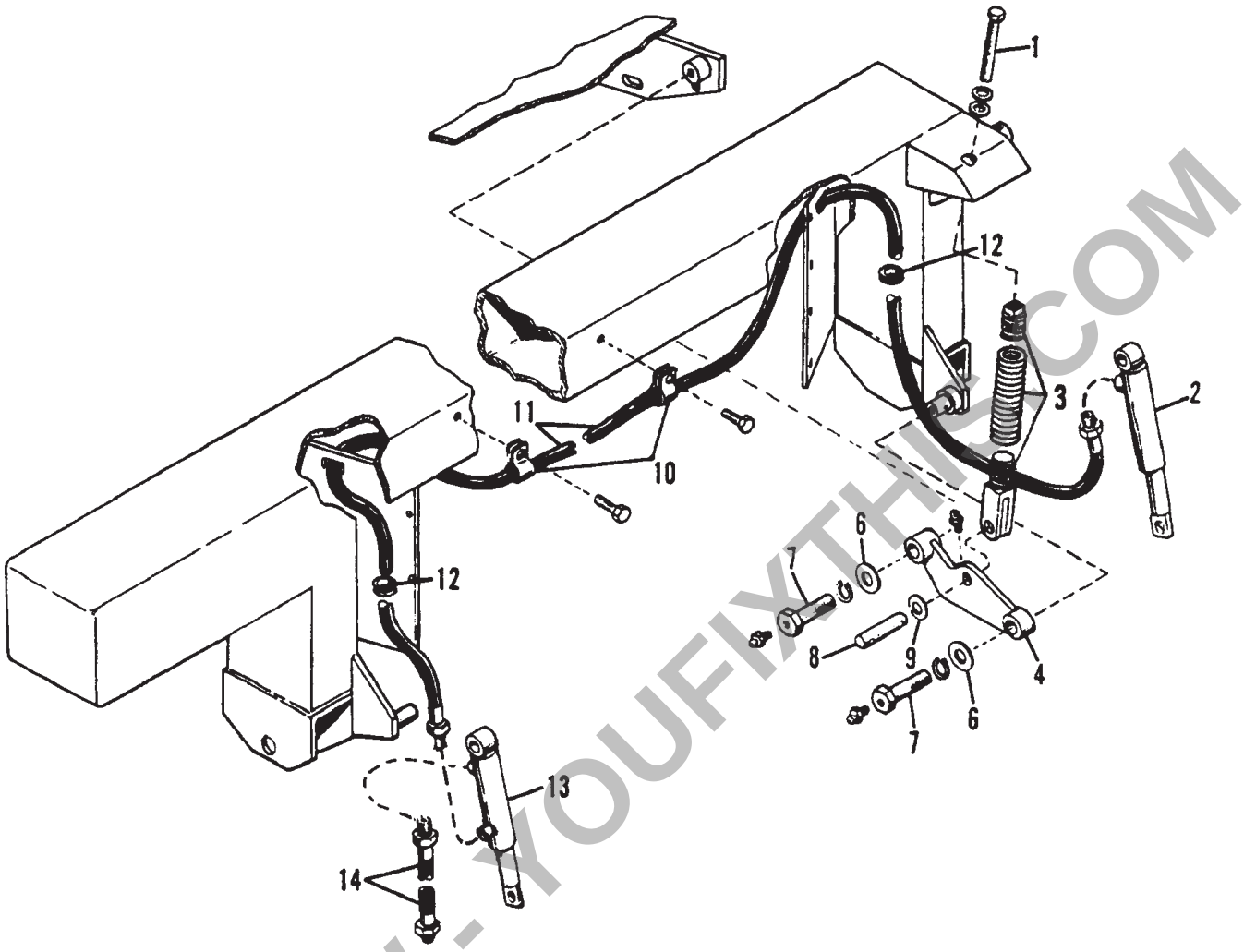
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Ref. No.	Part No.	Description	Qty. Req.
01	220–32516	PIN/PUSH ARM PIVOT	1
	650495	CS 1/2X1–1/4 (N,L)	1
02	097772	FRAME/TRAILER ASSY	1
03	030–17662	CS 3/4X10 (N,2P)	2
04	360–32500	SPACER	2
05	045–31407	BUSHING	2
06	360–32499	SPACER	2
07	330–33279	DEFLECTOR/THIRD LINK	1
	650533	CS 3/8X1–1/2 (N,L,P)	2
08	200–32506	LINK/THIRD	1
	570021	FITTING/GREASE	2
	650709	CS 3/4X4 (N,L,P)	2
09	250–32506	YOKE/ASSY	1
10	380–32350	SPRING/FLOTATION ASSY	2
11	200–32507	PIVOT	1
12	030–31904	U–BOLT 3/4 (2N)	1
13	081377	FLS 3/8X1–1/4	1
14	220–32517	PIN\SPRING PIVOT	1
	570014	FITTING/GREASE	1
18	240–32043	ARM/PUSH ASSY LT	1
	570014	FITTING/GREASE	1
19	070856	NUT/HEX LG FL SERR LOCK 3/8	1
20	045–31406	BUSHING	2
21	117085[b]	CYLINDER/HYDRAULIC ASSY	1
22	082620[a]	LEG/ASSY RT	1
	082623	LEG/ASSY LT	1
23	220–32520	PIN/LOWER	2
	650577	CS 5/16X1–1/2 (LN)	4
24	200–32504	LINK/TRANSPORT	2
	651123	CS 5/8X1 (L)	2
25	400–21904	WASHER/SPECIAL	AR
26	480–27676	WASHER/SPECIAL	2
27	200–32505	CONNECTOR	2
28	380–32342	SPRING/DOUBLE TORSION	2
29	040–33325	LIFT/FLEXIBLE ASSY	2
30	220–32515	PIN/WHEEL ASSY	2
	650491	CS 3/8X1–1/4 (LN,P)	2
	570002	FITTING/GREASE	2
31	220–32519	PIN/UPPER	2
	650577	CS 5/16X1–1/2 (LN)	2
32	082621	SPINDLE (WELD–IN)	2
33	385–27865	PLUG/SPRING	2
34	480–42349	PIN/PIVOT LH	1
35	049038	LATCH	1
36	111377	DOOR/ASSY	1
	061872	SCREW/HEX WASHER HD	2
37	125882	SPACER	1
38	125883	SCREW/SPECIAL	1
	570014	FITTING/GREASE	1
39	124667	MOUNT/SMV BRACKET	1
	650545	CS 5/16X1–1/4 (N,L,6P)	2
40	047269	SOCKET/SIGN MOUNTING	1
	650969	CS 5/16X5/8 (LN)	2

a) Not illustrated.
b) For Seal Kit, order 093110.

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Ref. No.	Part No.	Description	Qty. Req.
01	030–17662	CS 3/4X10 (N,2P)	1
02	117086[a]	CYLINDER/HYDRAULIC ASSY	1
03	380–32351[b]	SPRING/FLOTATION ASSY RT	1
04	117927	ARM/PUSH ASSY RT	1
	570019	FITTING/GREASE	1
		(AFTER SN25199)	
	240–32029	ARM/PUSH ASSY RT	1
	570019	FITTING/GREASE	1
		(BEFORE SN25200)	
06	480–27676	WASHER/SPECIAL	2
07	310–32513	SCREW/SPECIAL (5/8 L)	2
	570014	FITTING/GREASE	2
08	220–32518	PIN/PIVOT RT	1
	655018	PIN/COTTER 3/16X1–1/4	2
09	400–32443	WASHER/SPECIAL	AR
10	097859	CLAMP	3
	072330	SCREW/SELF TAPPING	3
11	124128	HOSE/ASSY (137″)	1
12	420–33066	GROMMET	2
13	117085[a]	CYLINDER/HYDRAULIC ASSY	1
14	125421	HOSE/ASSY (230″)	1

a) For Seal Kit order 093110.
b) For replacement parts order 385–27865 Top Plug, 380–32350 Spring & 385–27867 Bottom Plug.

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DECAL LOCATIONS

GENERAL INFORMATION

Decal Locations information is provided to assist in the proper selection and application of new decals, in the event the original decal(s) become(s) damaged or the machine is repainted. Refer to the listing for the illustration reference number, part number, description and quantity of each decal provided in the Kit. Refer to the appropriate illustration(s) for replacement location(s).

NOTE: *Refer to the SAFETY Chapter of the Operator's Manual for the specific information provided on all of the various Safety Decals furnished in the Decal Kit(s).*

To insure proper selection for correct replacement decal(s), compare all of the various close-up location photographs to your machine BEFORE starting to refinish the unit. Then, circle each pictured decal (applicable to your machine) while checking-off its part number in the listing. After you have verified all the decals needed for replacement, set aside unneeded decals for disposal.

NEW DECAL APPLICATION

Surfaces MUST be free from dirt, dust, grease and other foreign material before applying the new decal. To apply a solid-formed decal, remove the smaller portion of the decal backing paper and apply this part of the exposed adhesive backing to the clean surface while maintaining proper position and alignment. Slowly peel off the other portion of the backing paper while applying hand pressure to smooth-out the decal surface.

CAUTION

ALWAYS observe Safety Rules shown on Decals. If Decals become damaged, or if the unit is repainted, replace the Decals. If repainting, BE SURE that ALL Decals from the Kit(s) which apply to your machine, are affixed to your unit.

PAINT NOTICE

Use this list to order paint for refinishing:

906315	**One Gal. AG Red**
906324	**One Qt. Light Grey**
906316	**6 (12 oz. Spray Cans) AG Red**
906325	**6 (12 oz. Spray Cans) Light Grey**

The Decal Set Number for the MC2175 is 126970. The Set includes the following:

Ref. No.	Part Number	Description & Quantity
1.	060510	Jack Storage Position
2.	060511	Jack Lift Position
3.	067493	Red Reflector Stripe (2 Places)
4.	075749	Drive Line Dimensions
5.	082666	Do NOT Lift on Pushbar
6.	091444	DANGER – Rotating Component (2 Places)
7.	093020	Lubrication Symbol
8.	093365	WARNING – Close or Replace Guard (2 Places)
9.	093366	IMPORTANT - Store Manual Here
10.	093367	WARNING - Owner's Responsibility & Read Manual
11.	093373	WARNING - General Safety
12.	093381	WARNING - Use Drawbar Transport Lock
13.	093466	WARNING – 540 RPM Operation ONLY
14.	093643	DANGER – Stay Clear of Header (3 Places)
15.	093653	WARNING – Rotating Drive Line
16.	094913	GEHL 3-1/4" (3 Places)
17.	094914	GEHL 5"
18.	112389	2175 (2 Places)
19.	112390	Decal – Colorbar (2 Places)
20.	115974	WARNING – Install Transport Locks (2 Places)

NOTE: *Order Part Number 126757 for 10 ft roll of replacement Striping*

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