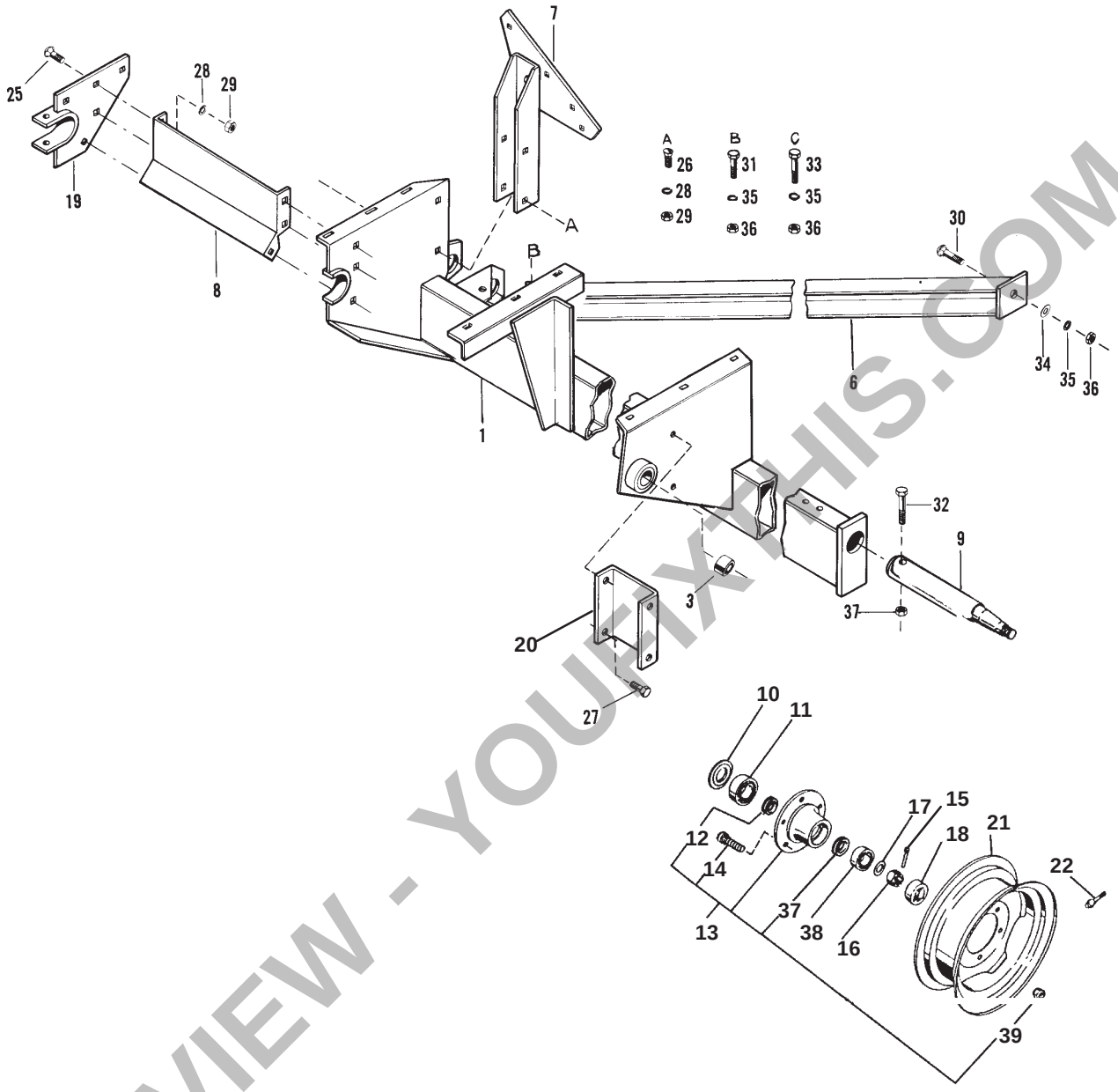
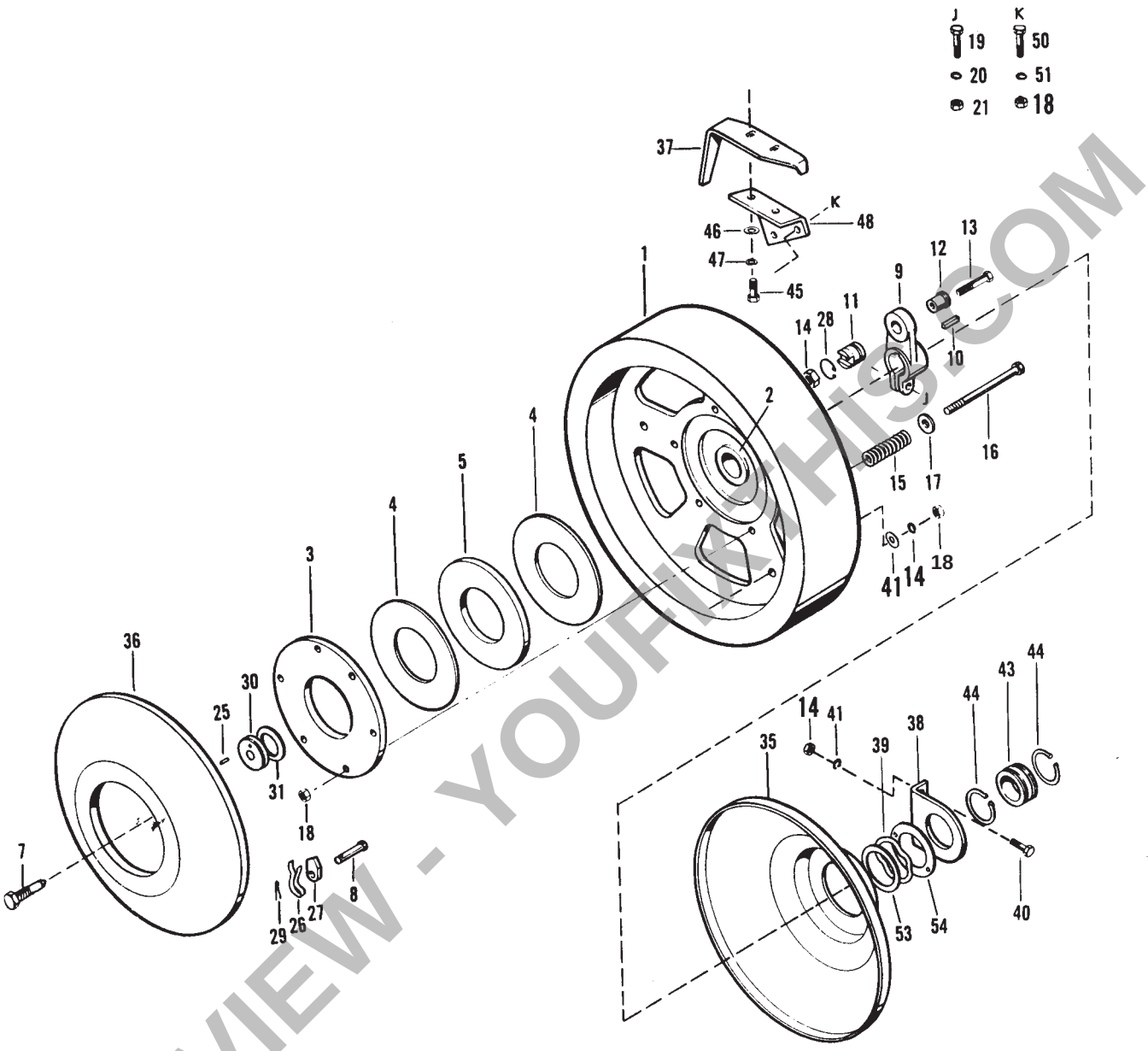
3210/3250 – MAIN FRAME & WHEELS



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3210/3250 – FLYWHEEL AND CLUTCH ASSEMBLY



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Ref. No.	Part No.	Description	Qty. Req.
01	116472	FRAME/ASS'Y (3210)	1
	116473	FRAME/ASS'Y AXLE(3250)	1
03	116491	BEARING/SLEEVE	1
06	117362	BRACE/ASS'Y DIAGONAL (3210)	1
	117338	BRACE/ASS'Y DIAGONAL (3250)	1
07	116958	SUPPORT/AXLE ASS'Y	1
08	116998	BRACE/AXLE	1
09	116493	SPINDLE	2
10	079716	SEAL/GREASE	2
11	042163	CONE/BEARING (INNER)	2
12	042162	CUP/BEARING (INNER)	2
13	091870[1]	HUB/WHEEL W/CUPS	2
14	046000	BOLT/WHEEL (PRESS–FIT)	12
15	655010	PIN/COTTER 1/4X1–1/2	2
16	653102	NUT/SLOTTED 7/8NF	2
17	066717	WASHER/SPINDLE	2
18	076586	CAP/GREASE	2
19	116999	SUPPORT/ASS'Y HOUSING FEED	1
20	116997	CHANNEL/FRAME	1
21	126740	WHEEL (15 x 8LB)	2
22	045581	VALVE/TIRE	2
25	650790	CB 3/8X3/4	AR
26	650704	CB 3/8X1	AR
27	650490	CS 3/8X1	AR
28	654026	L 3/8	AR
29	653010	N 3/8	AR
30	650527	CB 1/2X1–1/4	AR
31	650495	CS 1/2X1–1/4	AR
32	650503	CS 1/2X2–1/2	AR
33	650644	CS 1/2X3	AR
34	651148	P 1/2	AR
35	654030	L 1/2	AR
36	653018	N 1/2	AR
37	520054	CUP/BEARING (OUTER)	2
38	520201	CONE/BEARING (OUTER)	2
39	046001	NUT/WHEEL	12

1. Includes Inner & Outer Bearing Cups & (6 each) Wheel Bolts & Nuts.

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TORQUE SPECIFICATIONS

NOTE: *Use these torque values when tightening **GEHL** hardware (excluding: Locknuts and Self–tapping, Thread Forming and Sheet Metal Screws) unless specified otherwise.*

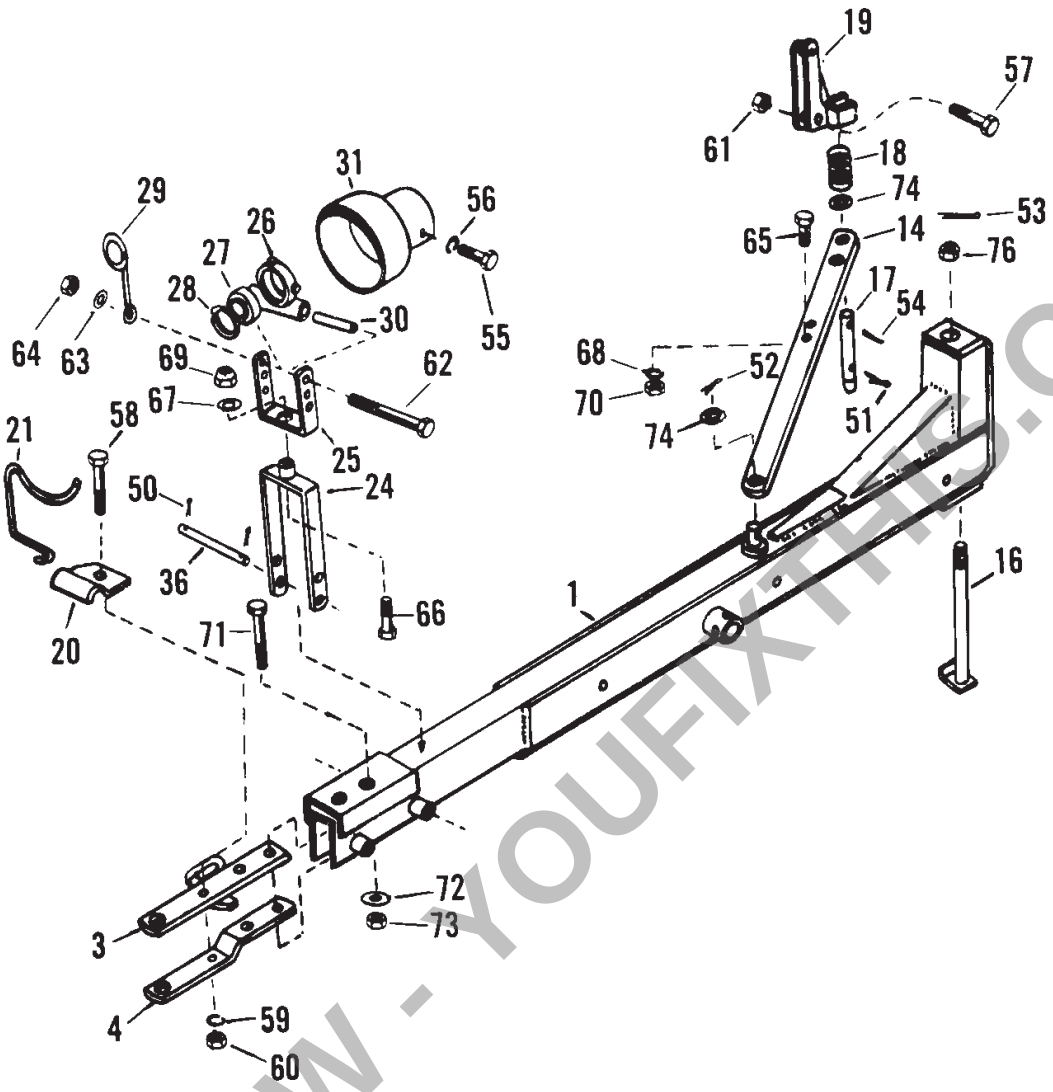
All torque values are in Lb-Ft except those marked with an * which are Lb-In
(For metric torque value Nm, multiply Lb-Ft value by 1.355 or Lb-In value by 0.113)

Unified National Thread	Grade 2		Grade 5		Grade 8	
	Dry	Lubed	Dry	Lubed	Dry	Lubed
8-32 **8-36**	19* 20*	14* 15*	30* 31*	22* 23*	41* 43*	31* 32*
10-24 **10-32**	27* 31*	21* 23*	43* 49*	32* 36*	60* 68*	45* 51*
1/4-20 **1/4-28**	66* 76*	50* 56*	9 10	75* 86*	12 14	9 10
5/16-18 **5/16-24**	11 12	9	17 19	13 14	25	18 20
3/8-16 **3/8-24**	20 23	15 17	30 35	23 25	45 50	35
7/16-14 **7/16-20**	32 36	24 27	50 55	35 40	70 80	55 60
1/2-13 **1/2-20**	50 55	35 40	75 90	55 65	110 120	80 90
9/16-12 **9/16-18**	70 80	55 60	110 120	80 90	150 170	110 130
5/8-11 **5/8-18**	100 110	75 85	150 180	110 130	220 240	170 180
3/4-10 **3/4-16**	175 200	130 150	260 300	200 220	380 420	280 320
7/8-9 **7/8-14**	170 180	125 140	430 470	320 360	600 660	460 500
1-8 **1-14**	250 270	190 210	640 710	480 530	900 1000	680 740

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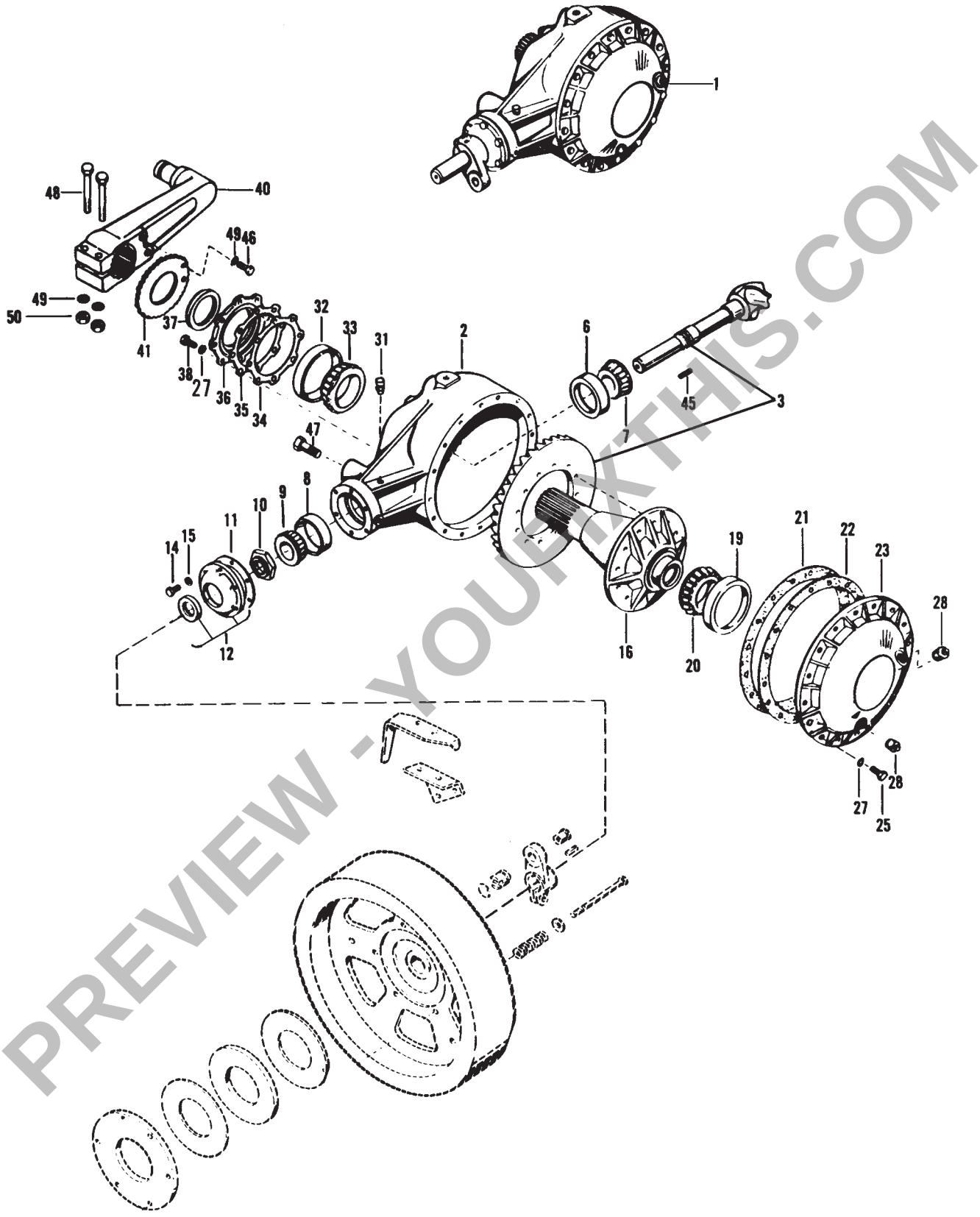
3210/3250 – DRAWBAR, PTO SUPPORTS & SHIELD



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3210/3250 – MAIN DRIVE ASSEMBLY



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Ref. No.	Part No.	Description	Qty. Req.
01	116754	TONGUE/ASS'Y LONG	1
03	116809	PLATE/ASS'Y HITCH	1
04	116817	PLATE/HITCH	1
14	116813	LATCH/ASS'Y TONGUE (LONG)	1
16	116772	SHAFT/ASS'Y PIVOT	1
17	116775	PIN/LATCH 3/4X6–3/4	1
18	116776	SPRING/LATCH	1
19	116777	LEVER/RELEASE	1
	[1]	ROPE 1/4X154	1
20	116786	BRACKET/PIVOT	1
21	116787	ROD/PT0 SUPPORT	1
24	116779	SUPPORT/ASS'Y LOWER	1
25	116792	SUPPORT/ASS'Y UPPER	1
26	116795	HOUSING/BEARING	1
27	092125	BEARING	1
28	059567	RING/RETAINING	1
29	116783	GUIDE/ROPE	1
30	116769	PIPE	1
31	116805	SHIELD/ASS'Y PTO	1
36	116768	PIN	2
50	655018	PIN/COTTER 3/16X1–1/4	AR
51	655020	PIN/COTTER 3/16X1–1/2	AR
52	655028	PIN/COTTER 1/4 X 1–1/2	AR
53	655029	PIN/COTTER 1/4 X 1–3/4	AR
54	13E24	PIN/CLUTCH LIFT	AR
55	650484	CS 5/16X1/2	AR
56	654024	L 5/16	AR
57	650533	CS 3/8X1–1/2	AR
58	650579	CS 3/8X1–3/4	AR
59	654026	L 3/8	AR
60	653010	N 3/8	AR
61	071703	LN 3/8	AR
62	652187	CS 7/16NFX7	AR
63	654046	P 7/16	AR
64	081371	LN 7/16NF	AR
65	650495	CS 1/2X1–1/4	AR
66	650585	CS 1/2X2	AR
67	116771	WASHER/FLAT	AR
68	654030	L 1/2	AR
69	071706	LN 1/2	AR
70	653018	N 1/2	AR
71	651286	CS 3/4nfX3–3/4	AR
72	078813	WASHER	AR
73	126530	N 3/4nf	AR
74	654051	P 3/4 NARROW	AR
76	650933	NUT/SLOTTED 1	AR

1. Purchase locally.

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Ref. No.	Part No.	Description	Qty. Req.
01	124337[1]	FLYWHEEL/ASS'Y	1
02	116802	BUSHING/SLEEVE	2
03	124335	PLATE/PRESSURE	1
04	124334	FACING/CLUTCH	2
05	124336	PLATE/CLUTCH	1
07	116735	BOLT/FLYWHEEL (LH THREAD)	1
08	116790	PIN/PAWL (SPECIAL)	1
09	116742	DOG/DRIVING	1
10	116105	KEY/PARALLEL(1/4X3/8X1–5/8)	1
11	126032	BUSHING/SHEAR BOLT	1
12	116744	BUSHING/SHEAR BOLT	1
13	650977	CS 5/16X2–1/4 GR8	7
14	653007	N 5/16	12
15	124333	SPRING/CLUTCH	6
16	124332	BOLT/CLUTCH SPRING	6
17	654009	P 1/2	6
18	650552	N 3/8nf	ar
19	650534	CS 7/16X2	1
20	654028	L 7/16	1
21	653015	N 7/16	1
25	046570	PIN/SPRING	1
26	116789	SPRING/DRIVING DOG	2
27	116788	DOG/DRIVING	2
28	126033	RING/RETAINING	1
29	650551	PIN/COTTER 3/32X3/4	2
30	116732	WASHER/SPECIAL	1
31	116770	BEARING/THRUST	1
35	116753	SHIELD/FLYWHEEL	1
36	117211	SHIELD/FLYWHEEL ASS'Y FRONT	1
37	116736	PLATE/FILLER	1
38	116737	BRACKET/FLYWHEEL SHIELD	1
39	116739	WASHER/WAVE SPRING	1
40	650487	CS 5/16X1	2
41	654024	L 5/16	5
43	116738	COLLAR/FLYWHEEL SHIELD	1
44	051909	RING/RETAINING	2
45	650448	CS 1/4X3/4	2
46	654022	L 1/4	2
47	650863	P 1/4	2
48	116740	BRACKET/FILLER MOUNTING ASS'Y	1
50	650488	CS 3/8X3/4	2
51	654026	L 3/8	2
53	116734	WASHER/FLAT	1
54	116731	WASHER/FLYWHEEL	1
55	654004	P 5/16	3

1. Includes Bushing, Item 2.

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