418
418T

Wheel Loader



GEHL®

Form No.
50940186
Revison A
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Supersedes
0160030193

Service Manual

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Table of contents

Description	Section
Controls	BA
Specifications	TD
Maintenance, sealing kits, lubricants	00
Perkins engine	01
Hydrostatic drive	22
Axles	23
Brakes	24
Steering	27
Electrical system	33
Hydraulic system	36
Heating	41

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TD Specifications

TD.1 Wheel loader 318 / 418

TD.1.1 Frame

Sturdy steel sheet frame, rubber-mounted engine

TD.1.2 Engine

Engine	318 (model 308 63)	418 (model 311 66)
Product	Perkins diesel engine	
Model	704-30	
Design	Vertical, water-cooled 4-stroke diesel engine	
No. of cylinders	4	
Displacement	2955 cm^3	
Nominal bore and stroke	97 x 100 mm	
Compression ratio	17.5:1	
Power	37 kW at 2300 min^{-1}	44 kW at 2300 min^{-1}
Max. torque	175 Nm at 1600 min^{-1}	210 Nm at 1600 min^{-1}
Specific fuel consumption	215 g/kWh	
Fuel injection system	Direct fuel injection	
Firing order	1 – 3 – 4 – 2	
Starting aid	Glow plug	
Max. inclined position (engine no longer supplied with oil):	25 % in all directions Observe tilting limit of the vehicle!	
Oil pressure	4.2 bar	
Valve tip clearance	Intake, exhaust valve 0.35 mm, engine at cold temperature respectively	

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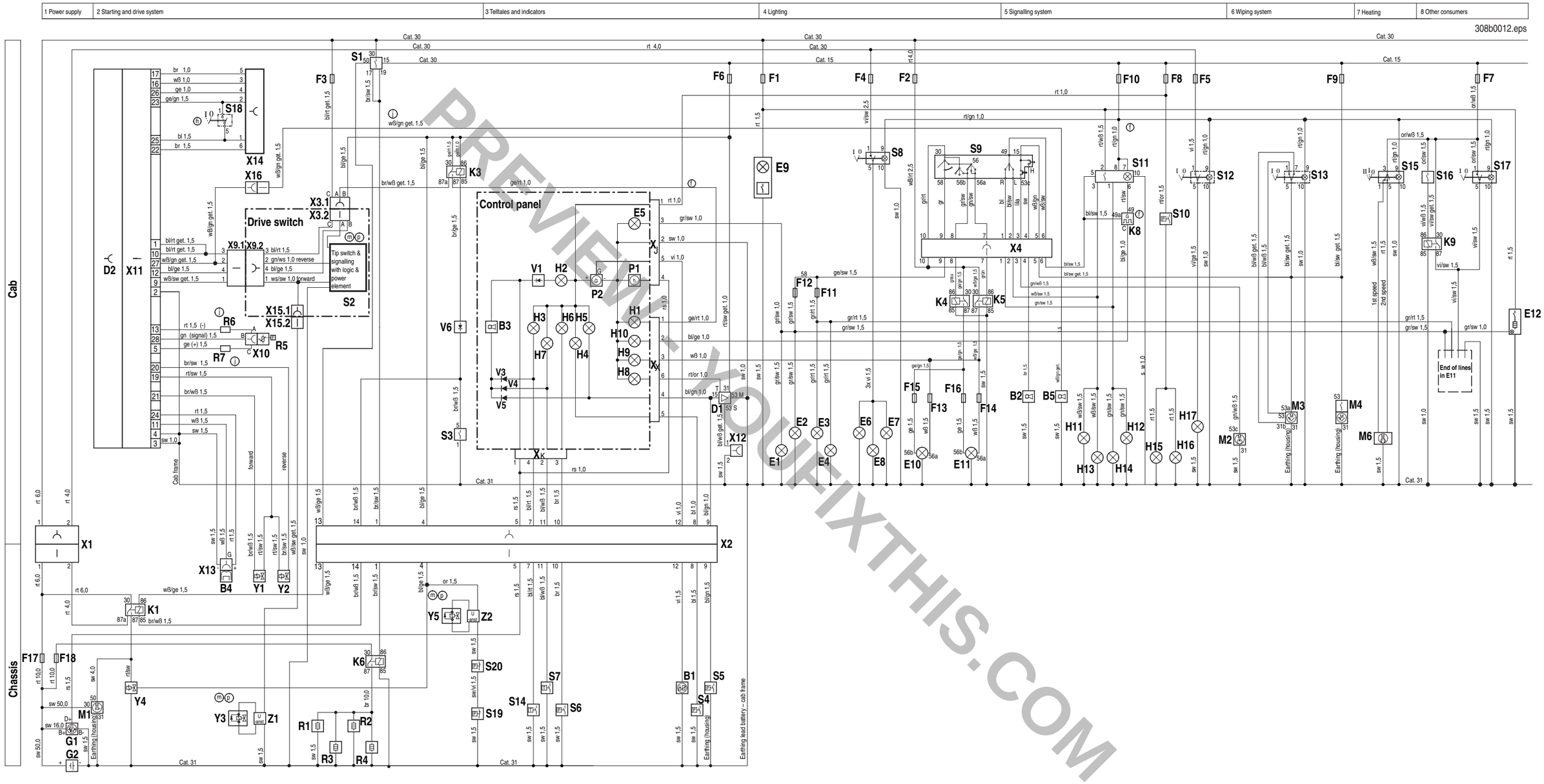
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3. Error table

System error				
GPI Error no.	**Signal from**	**Type of error**	**LED error code**	**Error cause**
1	Sensor voltage	4	— ● ● ●	Sensor voltage beyond the valid range
2 - 16	not used			
Sensor error				
GPI Error no.	**Signal from**	**Type of error**	**LED error code**	**Error cause**
1	Default parameter	3	————	Parameter not set
2	Inching brake pedal parameter			in sensor 1
3	Inching brake pedal sensor	7 5 6	— — ● ●	No setup performed Value too small Value too high
4	Speed sensor	6	● ● — ●	No speed signal when the engine is started
5	Prop. valve / oil flow	1 2	— ● — ●	Short cut Cable rupture
6	Drive mode switch	4	● — — ●	Short circuit between forward and reverse
7	Speed sensor	6	— — — ●	Speed signal interrupted
8 - 32	not used			

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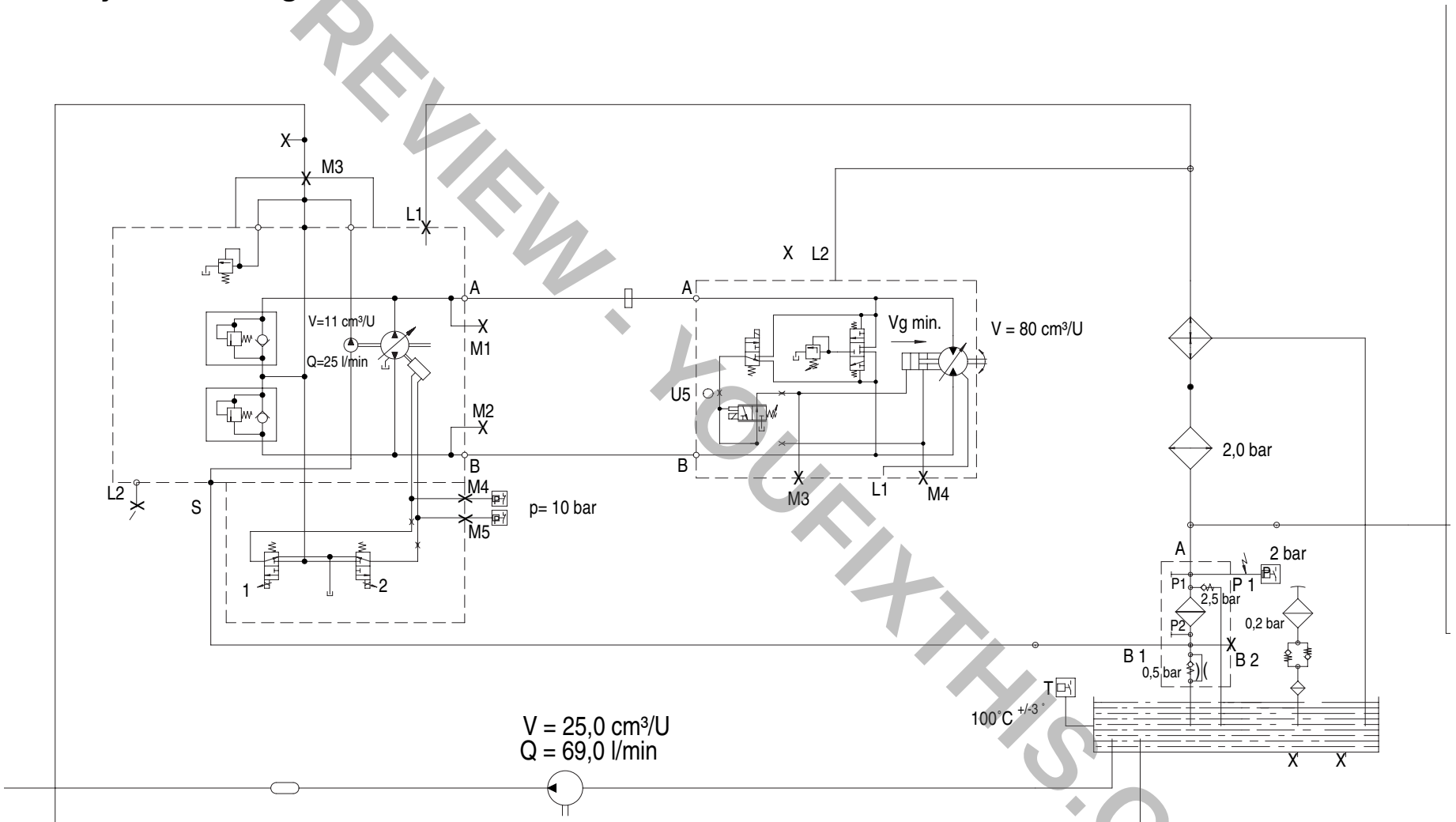
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Electrical diagram

Model 308 63 / 311 66 / 311 00 – standard equipment
valid from serial no.: 308 63 0001,
311 66 0001 and 311 00 0001
0 16 001 00 90 – p (03/99)

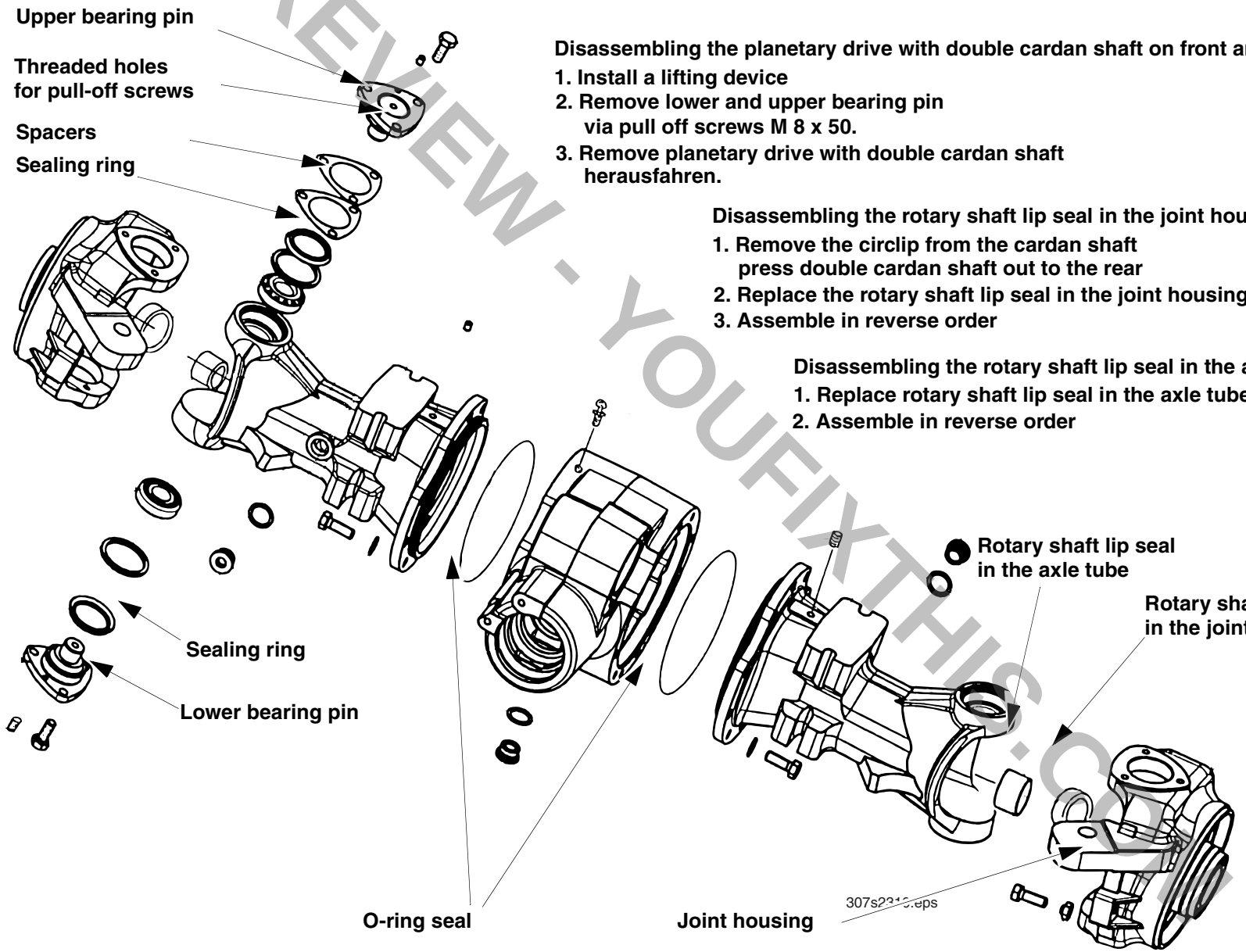
22.6 Hydraulics diagram – drive



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23.2.1 Axle body and planetary drive on front and rear axle



Disassembling the planetary drive with double cardan shaft on front and rear axle:

1. Install a lifting device
2. Remove lower and upper bearing pin via pull off screws M 8 x 50.
3. Remove planetary drive with double cardan shaft herausfahren.

Disassembling the rotary shaft lip seal in the joint housing:

1. Remove the circlip from the cardan shaft press double cardan shaft out to the rear
2. Replace the rotary shaft lip seal in the joint housing.
3. Assemble in reverse order

Disassembling the rotary shaft lip seal in the axle tube:

1. Replace rotary shaft lip seal in the axle tube
2. Assemble in reverse order

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TD.1.17 Tightening torques

General tightening torques

Screw dimensions	Tightening torques in Nm[1]		
	8.8	10.9	12.9
M 4	3	4	5
M 5	5,5	8	10
M 6	10	14	16
M 8	23	34	40
M 10	46	67	79
M 12	79	115	135
M 14	125	185	220
M 16	195	290	340
M 18	280	400	470
M 20	395	560	660
M 22	540	760	890
M 24	680	970	1150
M 27	1000	1450	1700
M 30	1350	1950	2300

1. These values are valid for screws with untreated, non-lubricated surfaces.

Specific tightening torques

Description	Tightening torque
Wheel nut	420 Nm
Track-rod end (steering ram)	160 Nm
Piston rod (steering ram/track rod)	250 Nm
Front axle mounting	600 Nm

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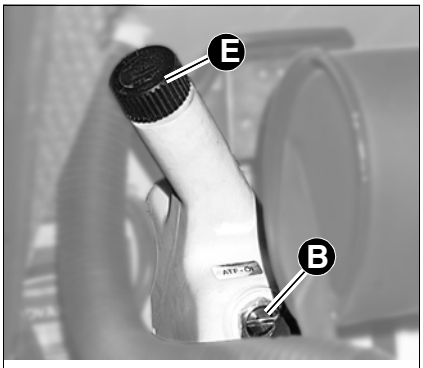


Fig. 2: Hydraulic oil tank

When all the oil has returned to the hydraulic oil tank:

☞ Open the engine cover

☞ Clean the area around the breather filter **2**/A of the hydraulic oil tank with a cloth

☞ Open the breather filter **2**/A.

With the filter installed:

☞ Top up the hydraulic oil

☞ Check the hydraulic oil level in the level glass **2**/B.

☞ Top up with hydraulic oil if necessary and check again

0.0.5 Changing the hydraulic oil

Danger!

Draining hot hydraulic oil and removing the filter element is hazardous –

Danger of burns!

☞ Wear protective gloves

☞ Fit a sufficiently long hose to the oil drain coupling

☞ Proceed as follows:

- Park the vehicle on level ground
- Lower the loader unit fully. To do this: Move lever of the loader unit forward
- Tilt in the bucket all the way. To do this: Move lever of the loader unit to the left
- Switch off the engine and prevent the vehicle from rolling away
- Open the engine cover
- Unscrew the cover **2**/A of the hydraulic oil tank

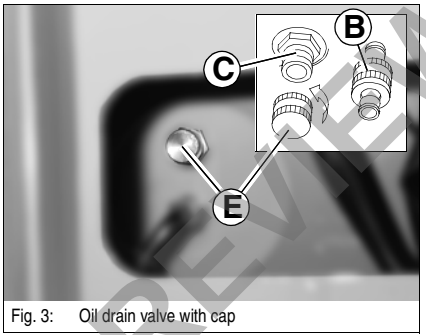


Fig. 3: Oil drain valve with cap

Under the rear end of the vehicle:

- Place a suitable container to collect the oil as it drains, with a minimum capacity of 55 litres
- Remove cap **3**/A of the oil drain valve
- Screw the oil drain coupling in the container **3**/B onto the oil drain valve, with a sufficiently long hose, making sure the end of the hose is in the container

  ➥ The oil drain valve **3**/C opens and the oil drains into the container
- Flush out the hydraulic oil tank with a little hydraulic oil
- Unscrew the oil drain coupling **3**/B from the oil drain valve **3**/C
- Screw on cap **3**/A of the oil drain valve
- Replace the hydraulic oil reflux filter – see Part *Hydraulic oil reflux filter* on page 00-4
- Check whether the filling screen is intact

Caution!

If the hydraulic oil is contaminated

Danger of severe damage in the hydraulic system!

☞ Always fill in hydraulic oil using the filling screen!

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01.15Troubleshooting

01.15.1 Problems and possible causes

Problem	Possible causes	
	Checked by operator	Checked by workshop
Starter turns too slowly	1, 2, 3, 4	
Engine does not start	5, 6, 7, 8, 9, 10, 12, 13, 14, 15, 17	34, 35, 36, 37, 38, 42, 43, 44
Engine not easy to start	5, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 19	34, 36, 37, 38, 40, 42, 43, 44
Insufficient output	8, 9, 10, 11, 12, 13, 16, 17, 18, 19, 20, 21	34, 36, 37, 38, 39, 42, 43, 44, 63
Interrupted engine operation	8, 9, 10, 12, 13, 15, 20, 22	34, 36, 37, 38, 39, 40, 41, 43
High fuel consumption	11, 13, 15, 17, 18, 19, 21, 22	34, 36, 37, 38, 39, 40, 42, 43, 44, 63
Black smoke	11, 13, 15, 17, 19, 21, 22	34, 36, 37, 38, 39, 40, 42, 43, 44, 63
Blue or white smoke	4, 15, 21, 23	36, 37, 38, 39, 42, 44, 45, 52, 58, 62
Oil pressure too low	4, 24, 25, 26	46, 47, 48, 50, 51, 59
Engine knocks	9, 13, 15, 17, 20, 22, 23	36, 37, 40, 42, 44, 46, 52, 53, 60
Irregular engine revs	7, 8, 9, 10, 11, 12, 13, 15, 16, 18, 20, 22, 23	34, 38, 40, 41, 44, 52, 60
Vibrations	13, 18, 20, 27, 28	34, 38, 39, 40, 41, 44, 52, 54
Oil pressure too high	4, 25	49
Engine temperature too high	11, 13, 15, 19, 27, 29, 30, 32, 65	34, 36, 37, 39, 52, 55, 56, 57
Pressure in crankcase too high	31, 33	39, 42, 44, 45, 52
Compression too low	11, 22	37, 39, 40, 42, 43, 44, 45, 53, 60
Engine starts and stops right after	10, 11, 12	

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00.12 Maintenance plan 318 / 418, models 308 63 / 311 66 (overview)

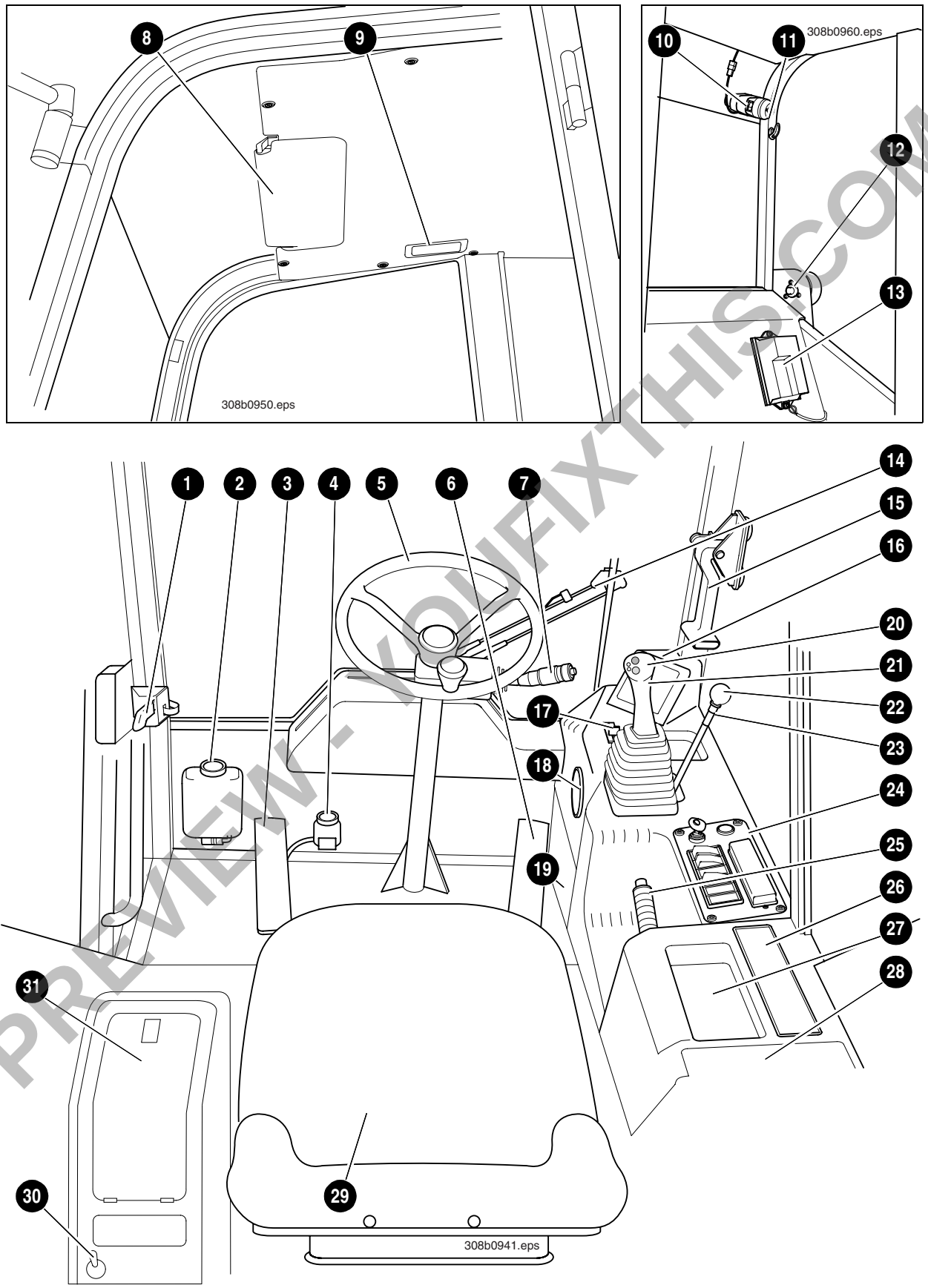
Work description For service and maintenance work on the diesel engine/implement, please refer to the operation and maintenance manual of the engine/implement manufacturer as well.		Maintenance plan/service hours					
	Ref. no. in lubrication plan	Maintenance work every 10 hours (daily)	Delivery inspection	"A" every 50 hours every week	1st Inspection[1] at 100 hours	"B" every 600 hours[2] 2nd Inspection	"C" every 1200 hours yearly
Oil and filter changes ( ):							
Carry out the following oil and filter changes (check oil levels after test run):							
• Engine oil					●	●	●
• Engine oil filter					●	●	●
• Fuel filter						●	●
• Air filter insert[3]							●
• Gearbox oil in front and rear axle differentials/gearbox					●		●
• Gearbox oil in front and rear axle planetary drives, left and right side					●		●
• Hydraulic oil [4]							●
• Hydraulic oil filter insert [3]					●		●
• Breather – hydraulic oil tank							●
Inspection work ( ):							
Check the following material. Refill if necessary:							
• Engine oil		●	●	●			
• Coolant [5]		●	●	●	●	●	●
• Hydraulic oil		●	●	●	●	●	
• Brake fluid [5]		●	●	●	●	●	●
• Gearbox oil in front and rear axle differentials/gearbox			●			●	
• Gearbox oil in front and rear axle planetary drives, left and right side			●			●	
Check cooler for engine and hydraulic oil for contamination. Clean if necessary[6]		●		●	●	●	●
V-belt: check condition and pre-tension. Retighten or replace if necessary[7]			●	●	●	●	●
Ventilate the crankcase[8]							
Check glow plugs. Replace if necessary						●	●
Check the fuel/water separator. Drain water if necessary				●	●	●	●
Check valve tip clearance (engine timing). Set if necessary					●		●
Battery: check electrolyte level and charge condition						●	●
Check and set parking brake pads. Replace if necessary						●	●
Check and set service brake pads. Replace if necessary						●	●
Tyre check (damage, air pressure, tread depth)		Visual check	●	●	●	●	●
Check screws and nuts or screw connections for tightness on the following assemblies/components. Retighten if necessary							
• Engine and engine bearing					●		●
• Steering system					●		●
• Hydraulic system					●		●
• Loader unit (pin locking)					●		●
• Axle mounting, axle suspension					●		●
• Counterweight (attachment)					●		●
• Attachment screws of cardan shafts					●		●
• Tank attachment (hydraulic oil and fuel tanks)					●		●
• Attachment screws of cab					●		●
• Wheel nuts					●		●
Electrical system: wire and earthing lead connections, chafing on wiring harness, battery terminals			●	●	●	●	●
Lubrication ( ):[9]							
Lubricate the following assemblies/components:							
• Rear axle oscillation-type bearing							●
• Loader unit (see lubrication plan)							
• Lift frame bearing	1		●	●	●	●	●
• Lift ram bearing	2		●	●	●	●	●
• Tilt ram bearing	3		●	●	●	●	●
• Tilt rod bearing	4		●	●	●	●	●
• Tilt lever bearing	5		●	●	●	●	●
• Quickhitch facility: lock pins	6		●	●	●	●	●
• Quickhitch facility: bearing on lift frame	7		●	●	●	●	●
• Hinges, joints and fittings (eg door holders)						●	●
Functional check(?):							
Check the function of the following assemblies/components. Rectify if necessary:							
• Service and parking brake		●	●	●	●	●	●
• Steering system		●	●	●	●	●	●
• Light system		●	●	●	●	●	●
Leakage check ( ):							
Check for tightness, leakage and chafing: pipes, flexible lines and screw connections of the following assemblies and components. Rectify if necessary:							
• Air intake line (air filter – engine)			●	●	●	●	●
• Engine lubrication (engine – filter)			●	●	●	●	●
• Fuel lines			●	●	●	●	●
• Cooling system (coolant and hydraulic oil)			●	●	●	●	●
• Brake system			●	●	●	●	●
• Steering system (flexible lines and rams)			●	●	●	●	●
• Hydraulic system / loader unit (flexible linea and rams) [10]			●	●	●	●	●

1. Work to be carried out once only after the first 100 service hours. Must be carried out by an authorized workshop for warranty claims to be acknowledged.
2. Work after the first 600 service hours (2nd Inspection) must be carried out by an authorized workshop for warranty claims to be acknowledged.
3. Clean/replace the filter insert as indicated by the telltale in the instrument panel, however replace at least every 12 months or 1200 service hours.
4. When using biodegradable oil: Drain the condensation water in the hydraulic oil tank every 600 service hours, in any case before the cold season.
5. Replace every 2 years
6. Depending on operation and dust conditions, it may necessary to clean the cooler more frequently.
7. Replace under all circumstances every year or every 1200 service hours.
8. Every 2 yeary
9. Lubricate implement as per manufacturer's instructions!
10. Replace flexible lines every 6 years (UVV, DIN 20066 T5)

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BA.1.1 Cab: overview



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