Safety Guards and Windows

Ref. No.	Part No.	Description	Qty. Req.
01		GLASS, RIGHT SIDE	1
	L67282	*See note a*	
	L63739	*See note b*	
02[a]	L99137	GASKET, SINGLE (12.5')	1
02[b]	L63529	GLASS PRIMER	AR
	L63530	GLASS PRIMER	AR
	L63531	METAL PRIMER	AR
	L63532	GLASS ADHESIVE	AR
	L63896	APPLICATION INSTR.	1
03	L520019	1/2"-13 NYLON INSERT NUT	2
04	L50286	1/2"-13X1-3/4" BOLT	2
05	L63725	OVERHEAD GUARD, WLDMNT	1
06	L50367	3/8"-16X1" BOLT	4
07	L50147	3/8" LOCK WASHER	4
08	L63737	GLASS, TOP	1
	L71393	PRIMER, GLASS ADHESIVE	1
	L71392	ADHESIVE, GLASS	1
09		CANOPY WELDMENT (CAB)	1
	L68784	*See note c*	
	L68510	*See note d*	
	L68315	*See note e*	
10	L63700	GRAB HANDLE (*welded on*)	2
11	L67865	FRONT WINDOW GUARD	1

a *552: S/N 1015 & Up*
553: S/N 3368 & Up

b *552: Thru S/N 1014*
553: Thru S/N 3367

c *552: S/N 1057 & Up*
553: S/N 4519 & Up

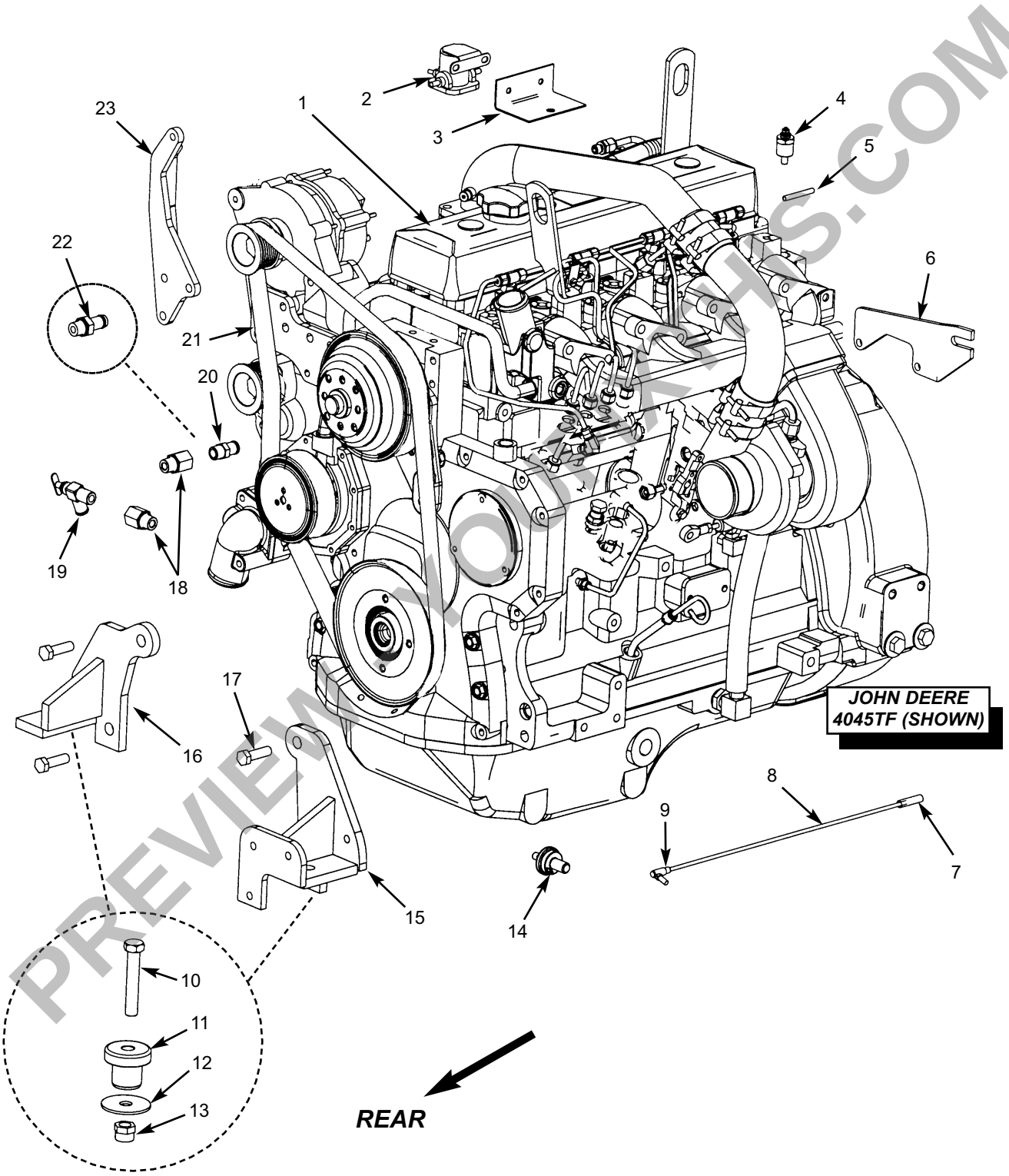
d *552: S/N 1015 - 1056*
553: S/N 3368 - 4518

e *552: Thru S/N 1014*
553: Thru S/N 3367

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External Engine Components Group

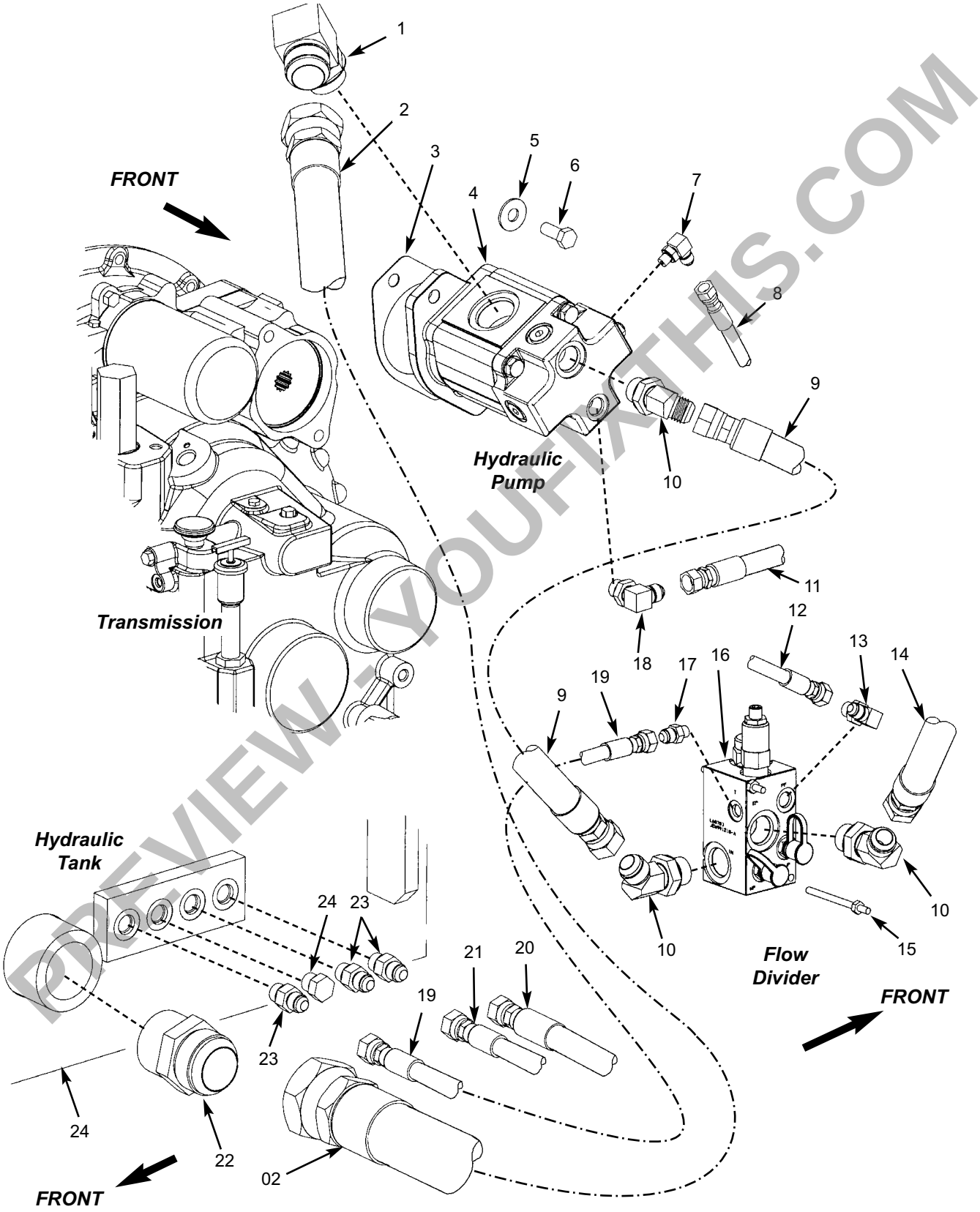


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Hydraulic Pump, Tank and Flow Divider

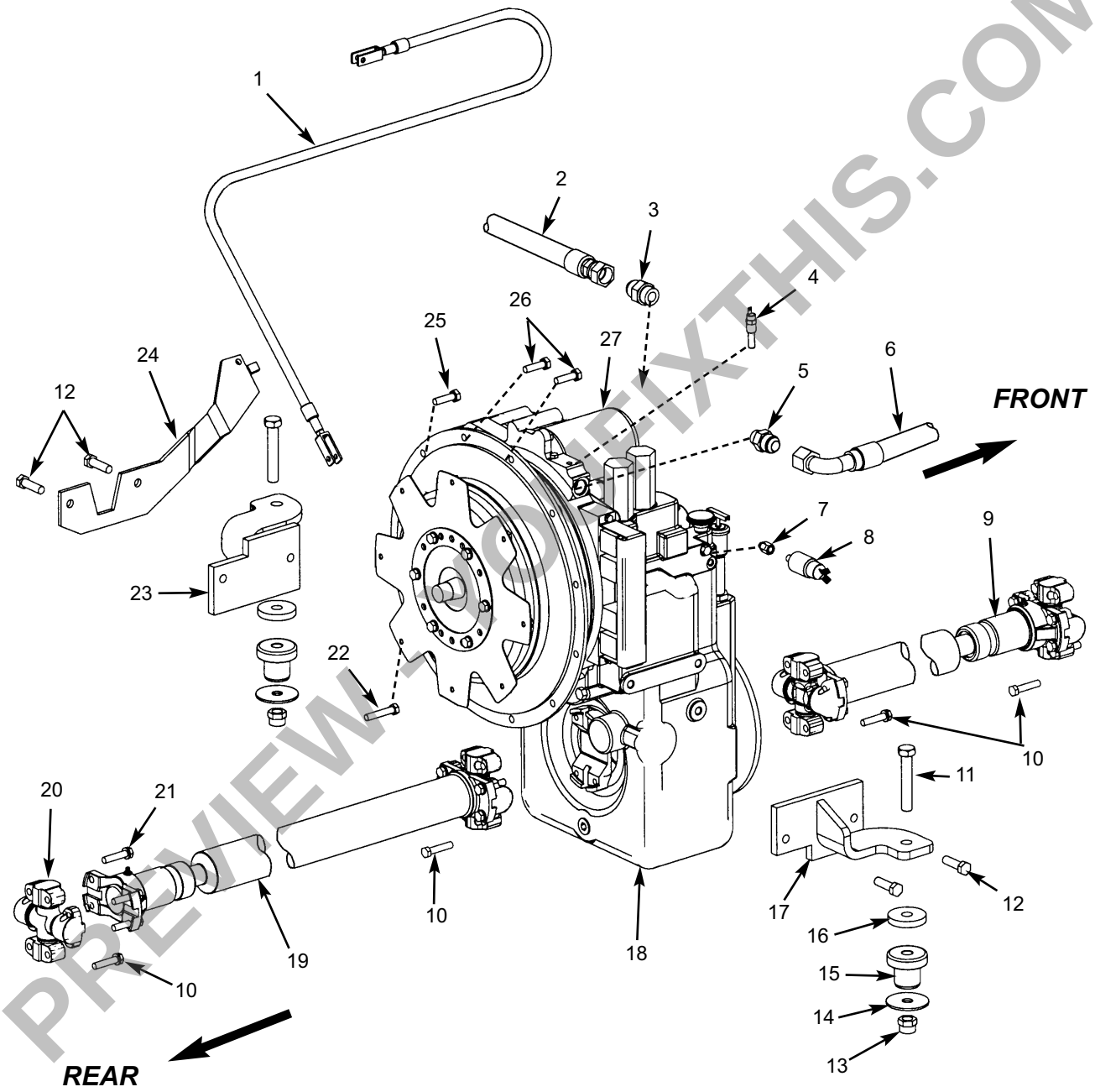
(552: S/N 1057 and Up; 553: S/N 4519 and Up)



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External Components and Driveshaft Group

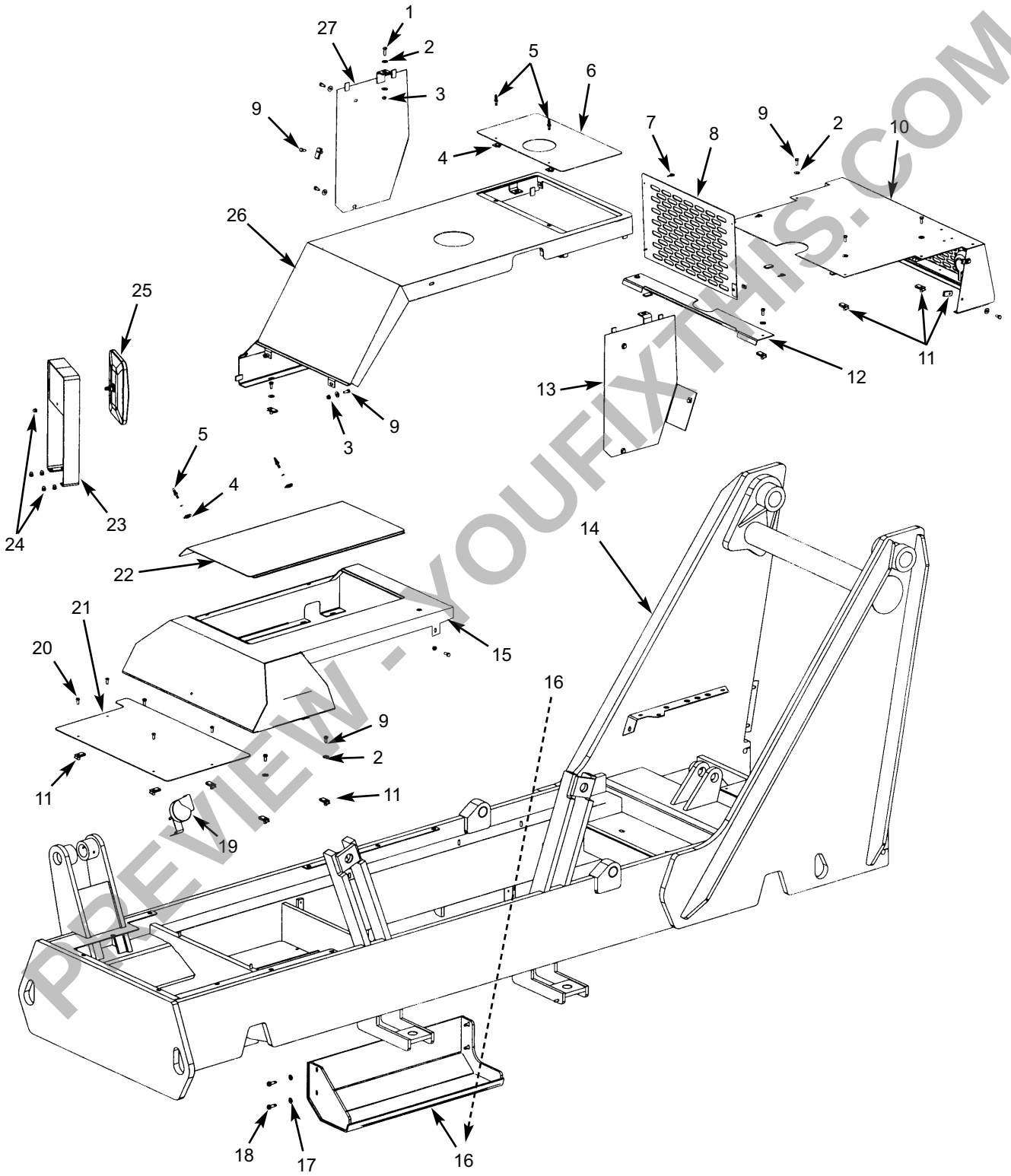


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Frame Hoods and Covers

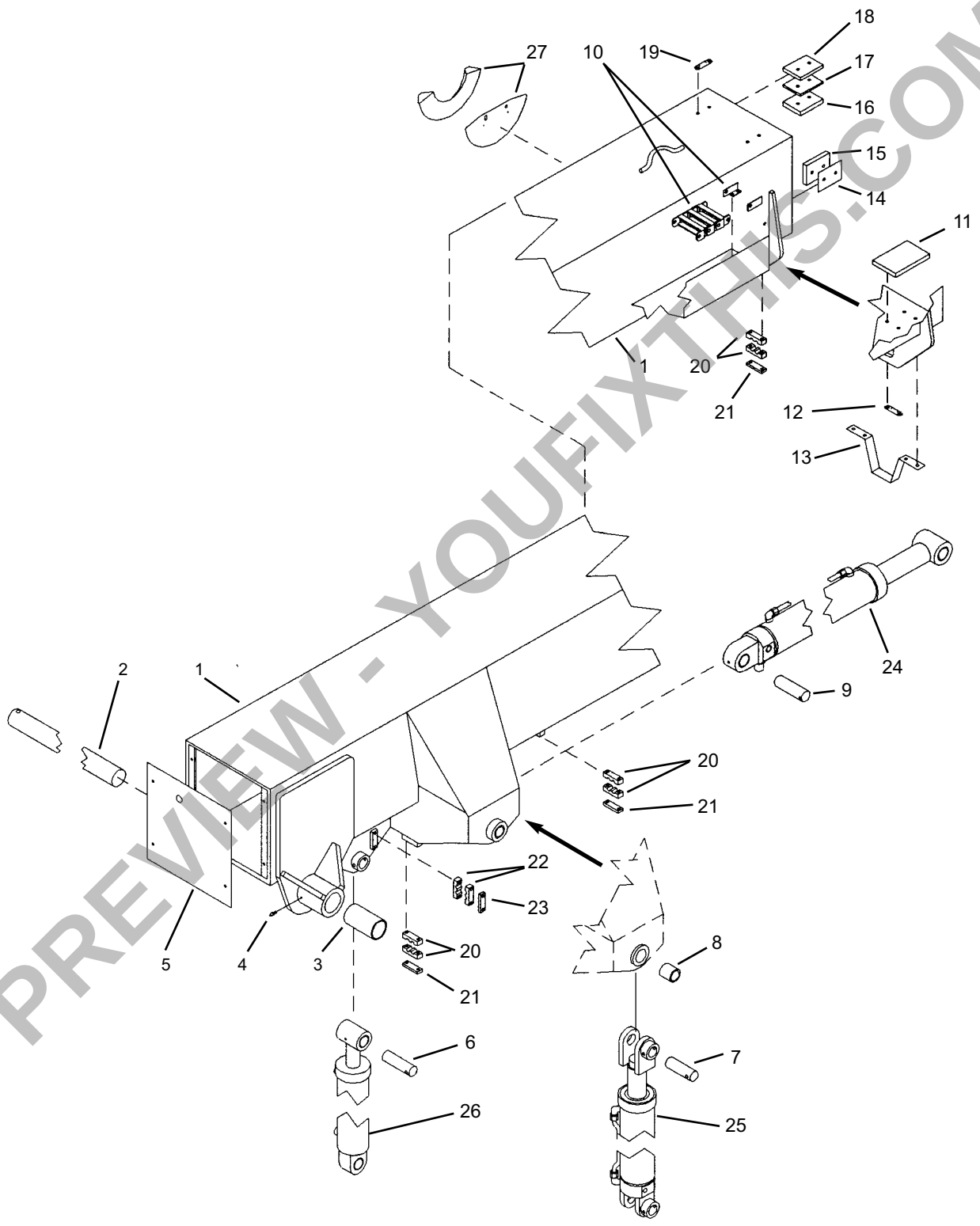
(552: S/N 1015 & Up; 553: S/N 3340 & Up)



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552 - Outer Boom Section



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Torque Specifications

Use these torque values when tightening GEHL hardware (excluding: Locknuts and Self-tapping, Thread-forming and Metal Screws) unless otherwise specified.

Unified National Thread	Grade 2		Grade 5		Grade 8	
	Dry	Lubed	Dry	Lubed	Dry	Lubed
8-32	19*	14*	30*	22*	41*	31*
8-36	20*	15*	31*	23*	43*	32*
10-24	27*	21*	43*	32*	60*	45*
10-32	31*	23*	49*	36*	68*	51*
1/4-20	66*	50*	9	75*	12	9
1/4-28	76*	56*	10	86*	14	10
5/16-18	11	9	17	13	25	18
5/16-24	12	9	19	14	25	20
3/8-16	20	15	30	23	45	35
3/8-24	23	17	35	25	50	35
7/16-14	32	24	50	35	70	55
7/16-20	36	27	55	40	80	60
1/2-13	35	35	75	55	110	80
1/2-20	40	40	90	65	120	90
9/16-12	55	55	110	80	150	110
9/16-18	60	60	120	90	170	130
5/8-11	75	75	150	110	220	170
5/8-18	85	85	180	130	240	180
3/4-10	130	130	260	200	380	280
3/4-16	150	150	300	220	420	320
7/8-9	125	125	430	320	600	460
7/8-14	140	140	470	360	660	500
1-8	190	190	640	480	900	680
1-14	210	210	710	530	1000	740

Metric Course Thread	Grade 8.8		Grade 10.9		Grade 12.9	
	Dry	Lubed	Dry	Lubed	Dry	Lubed
M6-1	8	6	11	7	13.5	10*
24M8-1.25	19	14	27	20	32.5	24*
M10-1.5	37.5	28	53	39	64	47
M12-1.75	65	48	91.5	67.5	111.5	82
M14-2	103.5	76.5	145.5	108	176.5	131
M16-2	158.5	117.5	223.5	165.5	271	200

** All torque values are in lb-ft except those marked with an * which are in lb-in.*
For metric torque value (Nm) muiltiply lb-ft x 1.355 or lb-in value x 0.113.

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Front and Rear Windows

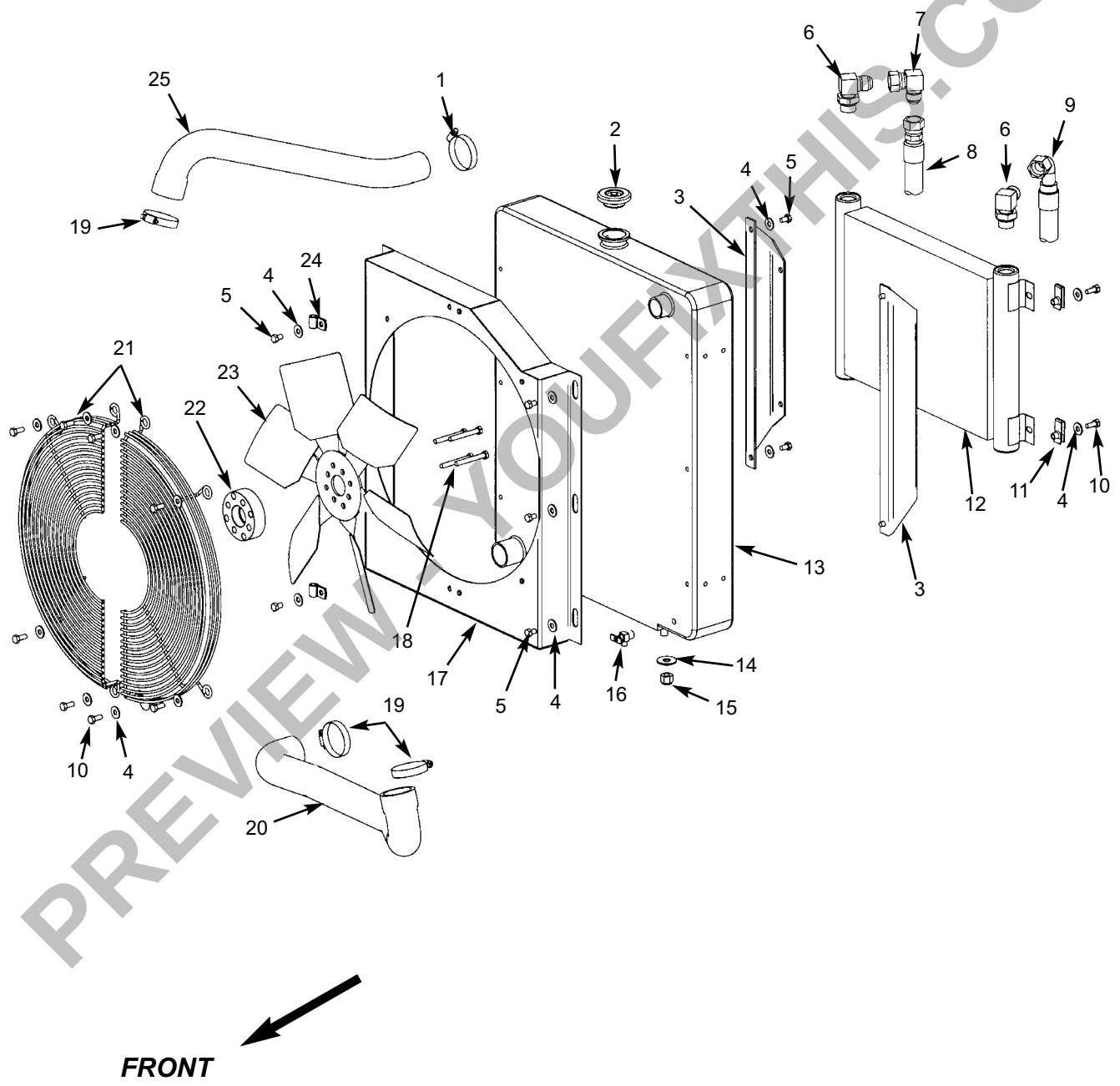
(552: S/N 1015 and Up; 553: S/N 3368 and Up)

Ref. No.	Part No.	Description	Qty. Req.
01	L68438	BOLT CAP	28
02	L520003	1/4-20 NYLON INSERT NUT	28
03	L68466	WINDOW PIVOT ROD	4
04	L68437	SHOULDER WASHER	16
05	L67815	WINDOW HINGE WELDMENT	4
06	L67832	RUBBER GROMMET	16
07	L67813	SCREW HEAD COVER	16
08	L50202	1/4-20X5/8" BUTTON HD BOLT	20
09	L67858	REAR GLASS (tilt-out window)	1
	L99325	VINYL BULB SEAL (127")	1
	L68465	REAR GLASS (fixed window)	1
	L99314	GASKET (132")	1
10	L67811	WINDOW BRACKET	4
11	L67809	WINDOW SLIDE KNOB	4
12	L67804	WINDOW SLIDE BRACKET	4
13	L67821	FRONT GLASS	1
	L99324	VINYL BULB SEAL (118")	1

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Radiator and Cooler Group

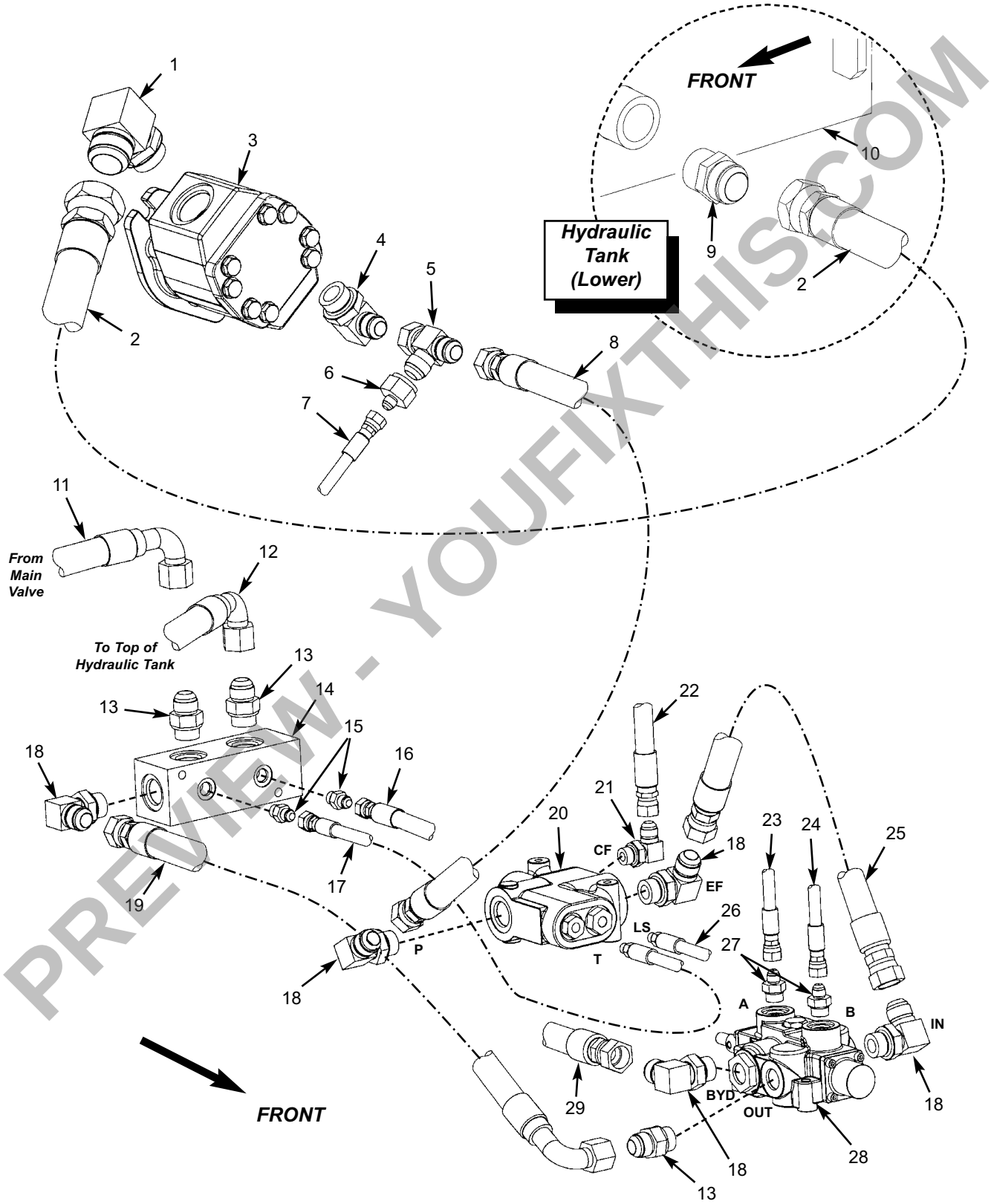


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Hydraulic Pump, Tank and Priority Valve

(552: Thru S/N 1056; 553: Thru S/N 4518)

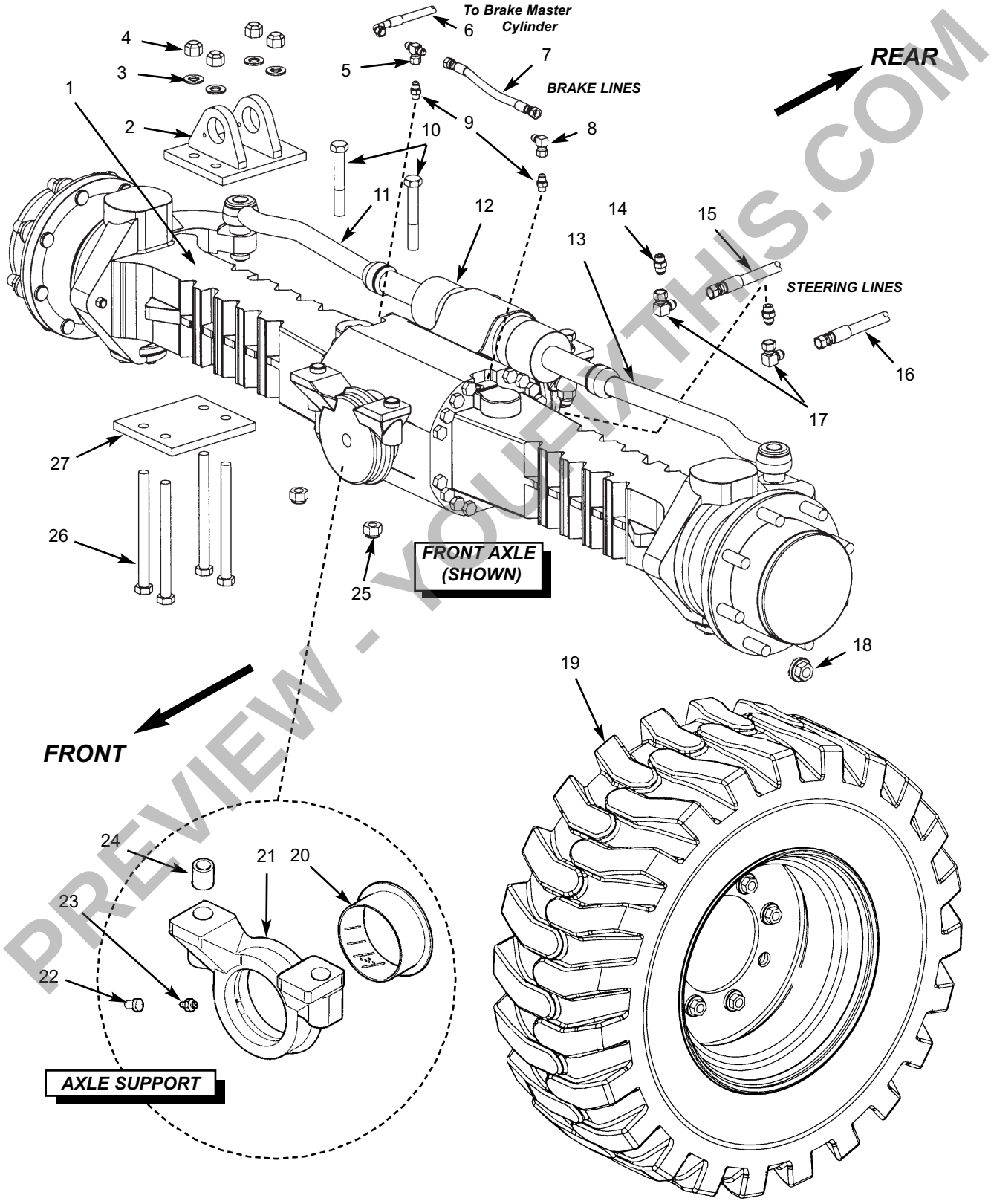


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External Components

(552: S/N 1075 and Up; 553: S/N 4832 and Up)

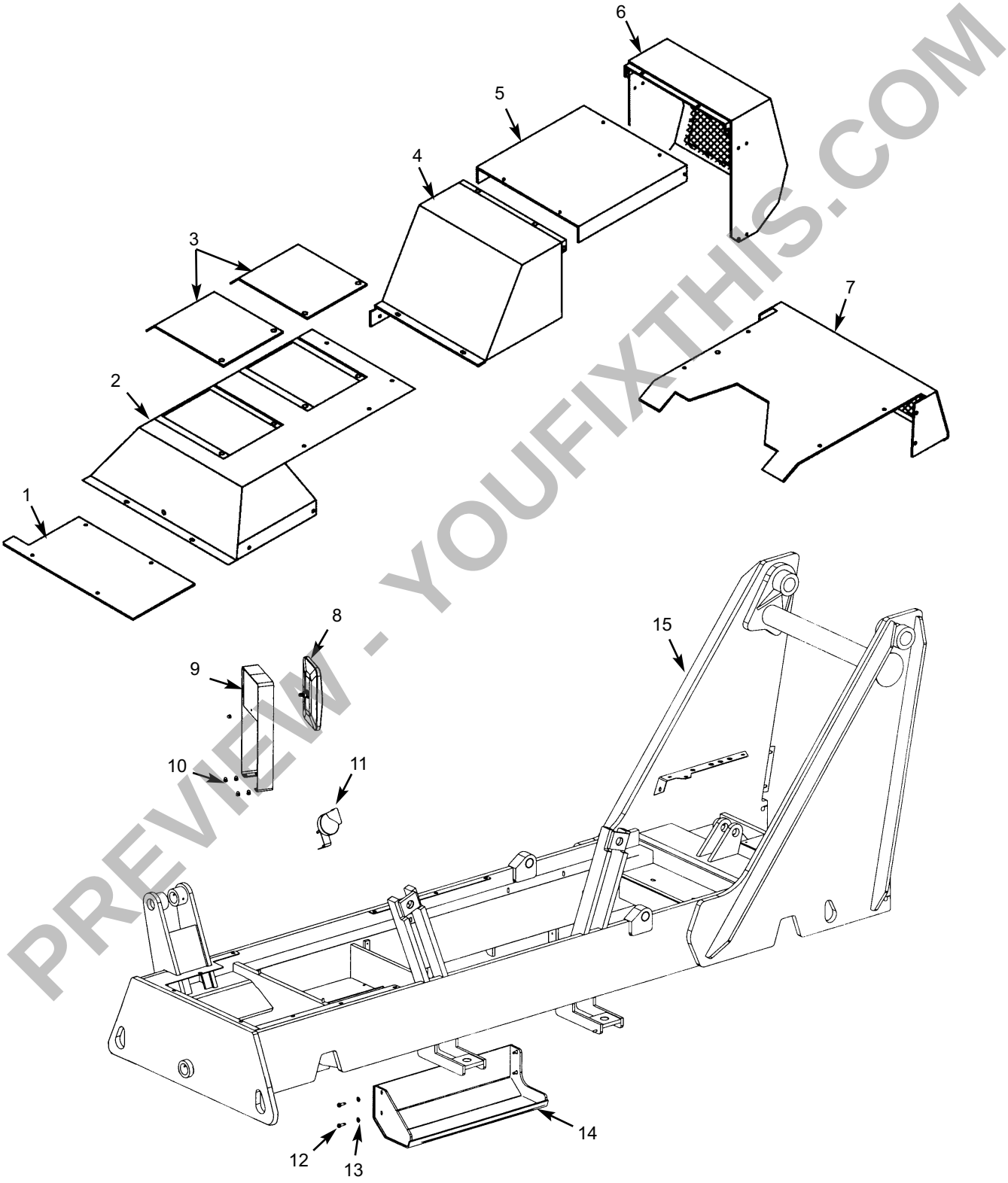


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Frame Hoods and Covers

(552: Thru S/N 1014; 553: Thru S/N 3339)



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