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SAFETY

General Information



The above Safety Alert Symbol means:

- ❑ **ATTENTION!**
- ❑ **BECOME ALERT!**
- ❑ **YOUR SAFETY IS INVOLVED!**

It stresses an attitude of "Heads Up for Safety" and can be found throughout this Shop Manual and on the machine itself.

Before you attempt to operate this equipment, read and study the following safety information. In addition, make sure that every individual who operates or works with this equipment, whether family member or employee, is familiar with these Safety Precautions.

The GEHL Company ALWAYS takes the operator's safety into consideration when designing its machinery and guards for protection. However, some areas can NOT be guarded or shielded in order to assure proper operation. In addition, this Shop Manual, and Decals on the Forklift Truck, warn of further danger and should be read and observed closely.

REMEMBER! It is the owner's responsibility for communicating information on the safe use and proper maintenance of this machine. This includes providing understandable interpretation of these instructions for operators who are not fluent in reading English.

User/Operator Safety Practices, as established by industry standards, are included in this manual and intended to promote safe operation of the Forklift Truck. These guidelines do NOT precluded the use of good judgement, care and common sense as may be indicated by the particular job-site work conditions.

Signal Words

DANGER

"DANGER" indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

WARNING

"WARNING" indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION

"CAUTION" indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury. This word may also alert against unsafe practices.

Mandatory Safety Shutdown

BEFORE cleaning, lubricating, or servicing this equipment:

1. Bring machine to full parking stop on level surface (never park on a slope or hillside).
2. Fully retract the boom and lower the attachment to the ground.
3. Place controls in NEUTRAL and set Park Brake.
4. Idle Engine for gradual cooling.
5. Turn the Starter Keyswitch to OFF position and remove key (take key with you for security reasons).

ONLY when you have taken these precautions can you be sure it is safe to proceed. Failure to follow the above procedure could lead to death or serious personal injury.

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Specifications

Lifting Capacities

	883	1083
Max. Lift Capacity	8000 lb (4540 kg)	10,000 lb (4540 kg)
Max. Lift Height	480" (12,192 mm)	480" (12,192 mm)
Max. Lift Height Capacity	6000 lb (2727 kg)	7000 lb (3178 kg)
Max. Forward Reach (To Load Center)	312" (7925 mm)	312" (7925 mm)
Max. Forward Reach Capacity	1500 lb (680 kg)	2000 lb (908 kg)
Max. Below Grade Reach	30" (762 mm)	30" (762 mm)

Dimensions

Machine Weight. (with Hydro-Fill & Outriggers)	NA	27,200 lb (12,349 kg)
Machine Weight. (without Outriggers)	23,200 lb (10,524)	25,700 lb (11,668 kg)
Overall Length (less Forks)	216" (5486 mm)	216" (5486 mm)
Overall Machine Height	92" (2337 mm)	92" (2337 mm)
Overall Machine Width	96" (2438 mm)	96" (2438 mm)
Wheelbase	118" (2997 mm)	118" (2997 mm)
Ground Clearance	16" (406 mm)	16" (406 mm)
Outside Turning Radius	164" (4166 mm)	185" (4699 mm)
Frame Leveling - left or right	10°	10°

Engine

110 HP @ 2500 RPM, John Deere turbocharged diesel; 4 cylinder; 239 cu. in. displacement; dry-type Air Cleaner.
110 HP @ 2500 RPM, Perkins turbocharged diesel; 4 cylinder; 243 cu. in. displacement; dry-type Air Cleaner.

Transmission

Powershift with 3 speeds.

Travel Speeds

1st	4.4 mph (7.08 kph)	4.2 mph (6.8 kph)
2nd	6.5 mph (10.5 kph)	6.3 mph (10.1 kph)
3rd	18.5 mph (29.8 kph)	17.9 mph (28.8 kph)

Axles

Heavy-duty Planetary; double reduction; full time 4-wheel drive.

Brakes

Service Brakes: Four-wheel hydraulic disc type; Hydraulic Booster Master Cylinder with electric reserve.
Parking Brakes: Mechanical drum type

Electrical System

12 volt D.C. negative ground; circuit breaker protected; 78 amp Alternator; 860 amp cold cranking power Battery.

Steering

Hydraulic full power; selective 4-wheel, 2-wheel and 4-wheel crab with dash mounted control.

Pump

Single section gear type; 36.5 gpm (138.2 l/m) to main hydraulics; 3.5 gpm (13.25 l/m) priority to Brakes.

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Decal List

Decals used for 883 units ***before S/N 7355 & 7357, 7358*** and 1083 units ***before S/N 2533***. Decals may be purchased individually or in kit form.

Item	Part No.	Description & Quantity
[A]	L98861	Decal Kit - Model 883
[B]	L98862	Decal Kit - Model 1083
1	056859	Anti-Freeze
2	072794	Hydraulic Oil Fill
3	072797	Diesel Fill
4	072798	Coolant Under Pressure
5	093475	WARNING - Carry Load Low
6	089550	Colored Stripe (Specify length - cut to fit)
7		**BOOM EXT. MARKERS** (Operator's side)
	L62573	No. "6" Marker
	L62574	No. "8" Marker
	L62575	No. "10" Marker
	L62576	No. "12" Marker
	L62577	No. "14" Marker
	L62578	No. "16" Marker
	L62579	No. "18" Marker
	L62580	No. "20" Marker
	L62581	No. "22" Marker
	L62582	No. "24" Marker
8	L62583	Odd Ft. Marker (Operator's side - 10 places)
9	L65923	CAUTION - Brake Failure
10	L64643	Hydraulic Pressure Settings
11	L64810	Frame Level Control
12	L64812	Boom Control
13	L64814	Steer Select
14	L66611	"AUTOTROLL" (2 places)
15	L65208	Attachment Position
16	L65440	WARNING - Seat Belt
17	L65920	Grease Daily (2 places)
18	L65921	Hydraulic Oil Level
19	L65922	Operator's Manual Inside
20	L65924	DANGER - Rotate Fan (2 places)
21	L65925	WARNING - Park Brake
22	L65926	WARNING - Carry Load Low
23[C]	L65927	WARNING - Pinch Point (8 places)
24	L65928	DANGER - Personnel Lift (2 places)
25	L65929	DANGER - High Voltage
26	L65930	WARNING - Machine Level
27	L65931	Lube Chart
28	L65932	WARNING - No Riders (2 places)
29	L65933	DANGER - Jump Start
30	L65934	Brake Fluid Level (Seat Mount Panel)
31	L65227	Dynattach Diagram
32	L63690	WARNINGS - Operator (replaces L65946)
33	L65948	DANGER - Panel in Place
34[D]	L66042	WARNING - Truss Boom Tilt Back
35	089605	"GEHL" 2.50 in.
36	089554	"DYNALIFT" (2 places)
37[A]	L65015	"883" , 2.50 in. (2 places)
37[B]	L65851	"1083", 2.99 in. (2 places)
38	L65209	"DYNATTACH" (2 places)
39	089715	"GEHL", 4.0 in. (2 places)
40	L65224	"GEHL", 2.0 dia.
41	082346	Gehl Stripe
42	L66613	Dynattach Unlock (Red Stripe)
43	089549	"GEHL", 3.25 in.
44[E]	L65348	WARNING -Winch
45[A]		**LOAD CHARTS - Model 883**
	L65198	Standard/Rotate Carriage
	L65195	Truss Boom
	L65207	Swing Carriage
	L65648	Winch
	L65594	6 ft. Mast Extension
	L65438	Bucket
45[B]		**LOAD CHARTS - Model 1083**
	L65854	Standard Carriage
	L65871	Truss Boom
	L65875	Swing Carriage
	L65872	Winch
	L65874	6 Ft. Mast Extension
	L65873	Bucket
	L65877	Rotate Carriage
46	L64815	Ignition Switch/Start Button (Old Style Dash Panel)
47	L64816	Park Brake Light/Horn Button (Old Style Dash Panel)
48	L64945	"1-2-3" Shift
49	L60936	"F-N-R" Shift
50	L65138	Outriggers Control (4 places)
51[B]	L65941	WARNING - Hydro-Fill (4 places)
52	L64797	Clutch Dump Valve
53	L65512	Autotroll RPM

NOTES:

[A] Model 883 only.

[B] Model 1083 only.

[C] 2 each of P/N L65927 mounted on Outriggers, Swing & Rotate Carriage attachments. See page 3-8.

[D] 1 each of P/N L66042 mounted on Truss Boom Attachment. See page 3-8.

[E] 1 each of P/N L65348 mounted on Winch Attachment. See page 3-8.

Boom Attachment Decal Locations Shown on Page 3-8

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Lubrication

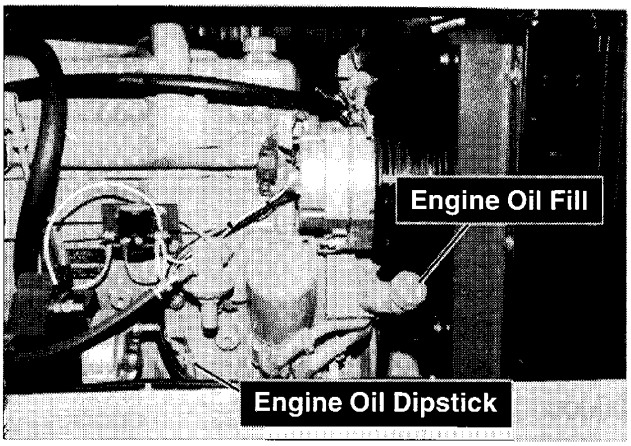


Fig. 4-1 Location of Engine Oil Fill and Dipstick, LH side of John Deere Diesel Engine

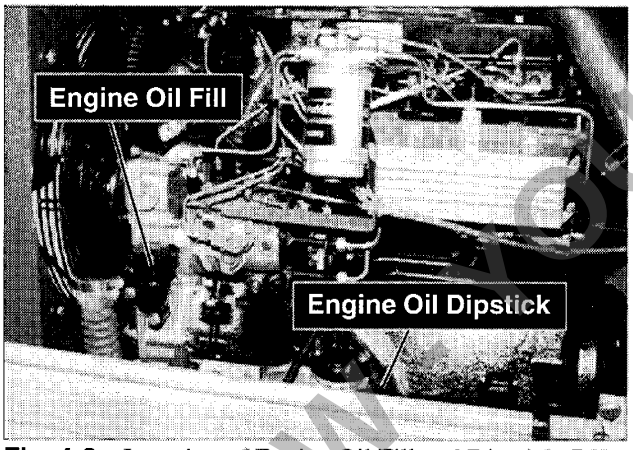


Fig. 4-2 Location of Engine Oil Fill and Dipstick, RH side of Perkins Diesel Engine

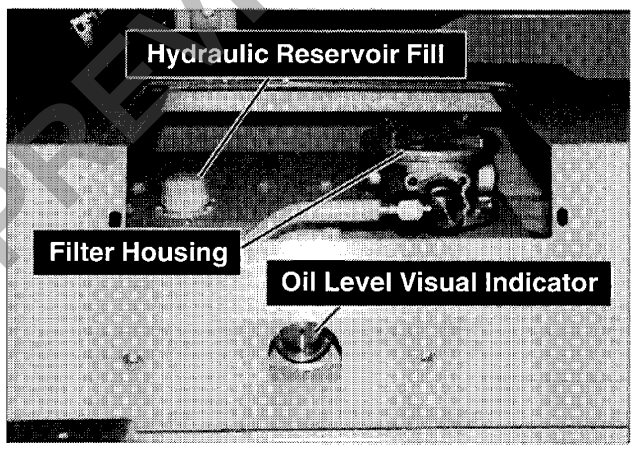


Fig. 4-3 Hydraulic Reservoir Fill, Filter Housing and Oil Level Visual Indicator

⚠ CAUTION

Never attempt to lubricate or service this unit when any part of the machine is in motion. Always be sure to exercise the Mandatory Safety Shutdown Procedure (see Safety Chapter) before proceeding to lubricate or service this equipment.

General Information

Forklift Truck and Engine operation greatly depend on using correct grade, high quality lubricating oils. This chapter lists locations, temperature ranges, and type of recommended lubricants to be used when servicing this machine. In addition, refer to the Engine manual for specific grades and ratings as spelled out by the Engine manufacturer.

NOTE: Whenever service is performed on Hydraulic components (valves, cylinders, hoses, etc.); Radiators and hoses; Fuel Tanks and lines; **care must be taken to prevent discharging fluid onto the ground.** Catch and dispose of fluid per local waste disposal regulations.

Engine Oil

The Forklift Truck Engine has a capacity of 8 quarts (7.6 liters) of Engine Oil. Engine Oil should be checked with the Engine stopped for at least 10 minutes and the Forklift Truck situated on level ground. **See Fig. 4-1 and 4-2** Use SAE 10W-30 Engine Oil or refer to Engine Manual for specific grades and ratings. Refer to the Engine Chapter of this manual for Oil and Filter change procedures.

Hydraulic Oil

The Hydraulic Reservoir (with system) has a capacity of 47 gallons (177.9 liters) of Hydraulic Oil. The Oil level should be checked every 10 hours or daily using the Oil Level Visual Indicator located on the right-hand (RH) side of the Chassis beneath the Hydraulic Reservoir Access Cover. **See Fig. 4-3**

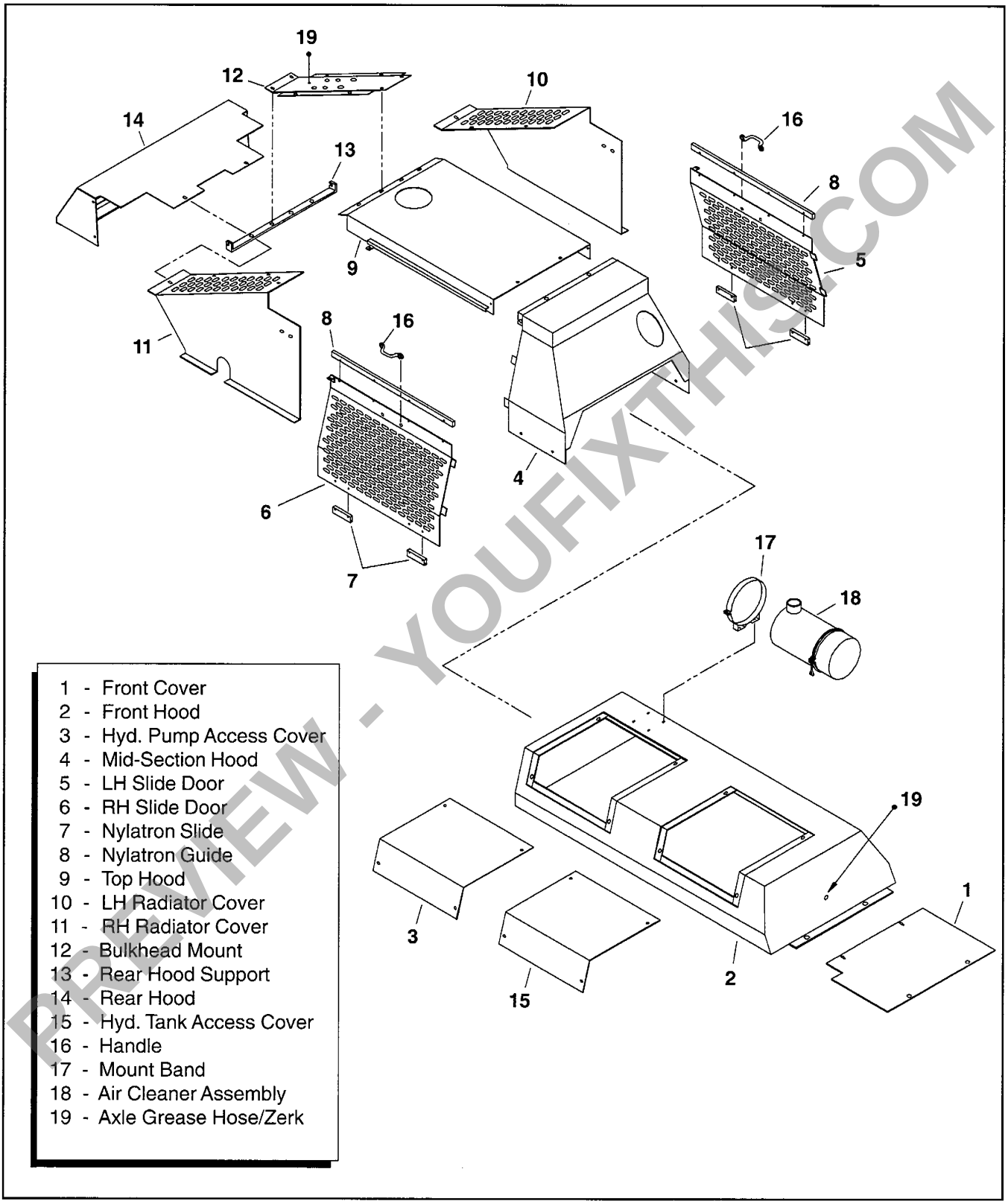
NOTE: The Hydraulic Reservoir Level should be checked with the Boom lowered and fully retracted for correct reading.

Hydraulic Oil →

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Hoods & Covers Group



1 - Front Cover
2 - Front Hood
3 - Hyd. Pump Access Cover
4 - Mid-Section Hood
5 - LH Slide Door
6 - RH Slide Door
7 - Nylatron Slide
8 - Nylatron Guide
9 - Top Hood
10 - LH Radiator Cover
11 - RH Radiator Cover
12 - Bulkhead Mount
13 - Rear Hood Support
14 - Rear Hood
15 - Hyd. Tank Access Cover
16 - Handle
17 - Mount Band
18 - Air Cleaner Assembly
19 - Axle Grease Hose/Zerk

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Fig. 5-2 Components of the Hoods & Covers Group. **Refer to Fig. 5-39** for illustration of Operator's Station Covers.

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Relieving Hydraulic Pressure

One of the following two procedures should be used to relieve pressure in Hydraulic Circuit(s) prior to performing service procedures on components in those Circuit(s).

The procedure to use depends on which Hydraulic Circuit(s) will be serviced. Determine which Hydraulic Circuit(s) is/are related to the component being serviced and perform the required procedure(s) **Type A** or **Type B** listed below.

In the following procedures "RH" refers to the right-hand side of the Forklift Truck, and "LH" refers to the left-hand side.

Type A *For All Components in the Outrigger and Frame Leveling Circuits:*

1. Fully retract and lower the Telescoping Boom to the ground.
2. Turn the Keyswitch to the OFF position to shut down the Engine. **Refer to the "Mandatory Safety Shutdown Procedure" on Page 2-1 of this manual.**
3. Move the Outrigger and/or Frame Leveling Control lever(s) in several cycles to relieve Hydraulic pressure in those Circuits. **See Fig. 2-1**

Type B *For All Components in the Boom Extend, Lift, Tilt and Auxiliary Hydraulics Circuits:*

1. Fully retract and lower the Telescoping Boom to the ground.
2. Turn the Keyswitch to the OFF position to shut down the Engine. **Refer to the "Mandatory Safety Shutdown Procedure" on Page 2-1 of this manual.**
3. Remove six (6) Cap Screws that secure the Rear Hood to the Chassis, then lift off the Rear Hood. Disconnect wiring connections as needed. **See Fig. 2-2**

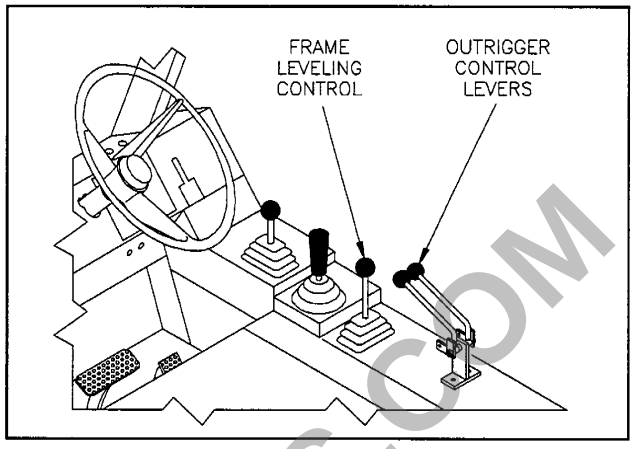


Fig. 2-1 Controls at Operator's Station.

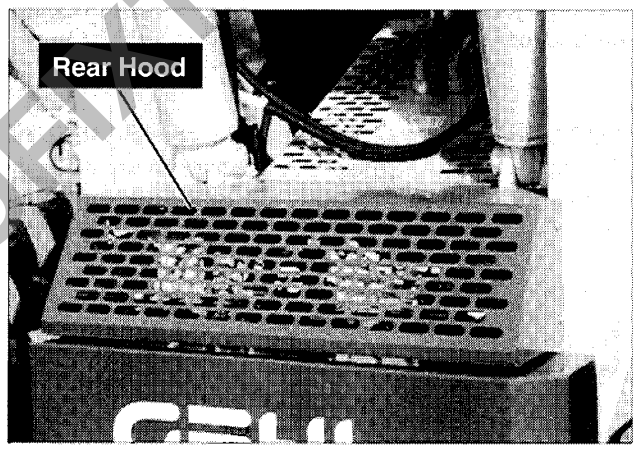


Fig. 2-2 Location of Rear Hood covering Control Valve.

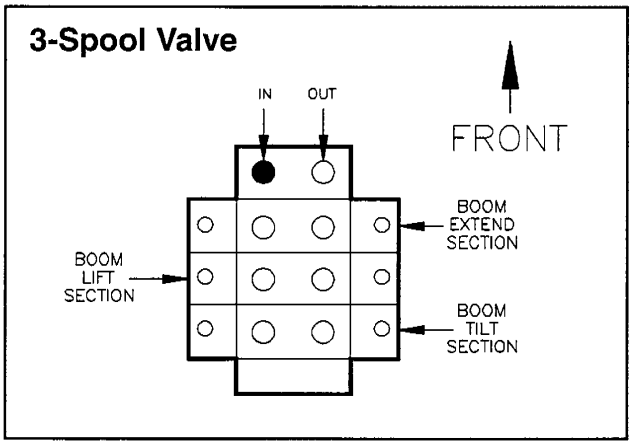


Fig. 2-3 Work Section locations on Control Valve

Relieving Hydraulic Pressure ➔

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Troubleshooting Guide

The following Troubleshooting Guide lists potential Telescoping Boom problems, causes and remedies beyond the extent of loose, worn, or missing parts. It was developed in consideration of the Forklift Truck being in otherwise good operating condition.

When a problem occurs, **don't overlook simple causes. A malfunction could be caused by something as simple as low fluid in the Hydraulic Reservoir. After a mechanical failure has been corrected, be sure to locate the cause of the problem.**

⚠ CAUTION

DO NOT attempt to Service or Repair Major Components, such as the Hydraulic Pump, unless authorized to do so by your GEHL Dealer/Distributor. Any Unauthorized Repair Will Void the Warranty.

PROBLEM	CAUSE	REMEDY
BOOM TRAVEL (Without Auto-Troll Option)		
All Cylinder Forces Reduced.	Engine output insufficient.	Refer to Engine manual.
	Worn or defective Hydraulic Pump.	Repair or replace Hydraulic Pump.
	Main Relief Valve defective.	Readjust pressure setting or replace valve.
	Insufficient hydraulic oil level.	Replenish oil supply.
	Improper hydraulic oil viscosity.	Allow for longer warm-up or drain and replace with proper viscosity oil.
All Cylinders inoperative.	Hydraulic Pump defective.	Replace Pump.
	Insufficient hydraulic oil level.	Replenish oil supply.
(see problem "Boom stuck in raised position" on next page)		
Extend or Retract power insufficient.	Main Relief Valve pressure setting too low and/or defective.	Readjust pressure and/or replace Relief Valve.
	Hydraulic Cylinder seals defective.	Replace Cylinder seals.
	Defective Cylinder and/or Piston.	Replace Cylinder and/or Piston.
	Hydraulic pressure too low.	Pressure checks of Relief, Pump: readjust setting or replace.
	Too heavy a load.	Reduce load weight.

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Transmission & Driveline

Introduction

This chapter of the GEHL Dynalift 883/1083 Shop Manual covers troubleshooting, removal, installation and adjustment procedures for Transmission and Driveline components on GEHL Dynalift model 883 and 1083 Forklift Trucks.

Dynalift 883/1083 Forklift Trucks are equipped with a Clark/ Hurth 3-speed Powershift Transmission, which is direct coupled to the Diesel Engine. Control Levers on the Dash are connected to a Shift Control Valve on the left-hand side of the Transmission through Cables. A Drive Shaft is attached to each end of the Transmission to transfer power to front and rear Drive Axles. The Transmission includes a Parking Brake assembly on the front output shaft.

Basic Transmission and Driveline components covered in this chapter of the manual are shown in **Fig. 7-1** below. Transmission Controls and the Parking Brake assembly are shown in separate illustrations.

Information on recommended Transmission fluid, capacity and filter change intervals can be found in the Lubrication and Specifications chapters of this manual. For detailed information on Transmission troubleshooting, pressure check locations, disassembly & assembly, and internal repair, consult the Clark/Hurth Maintenance & Service Manual.

Transmission and Driveline Components

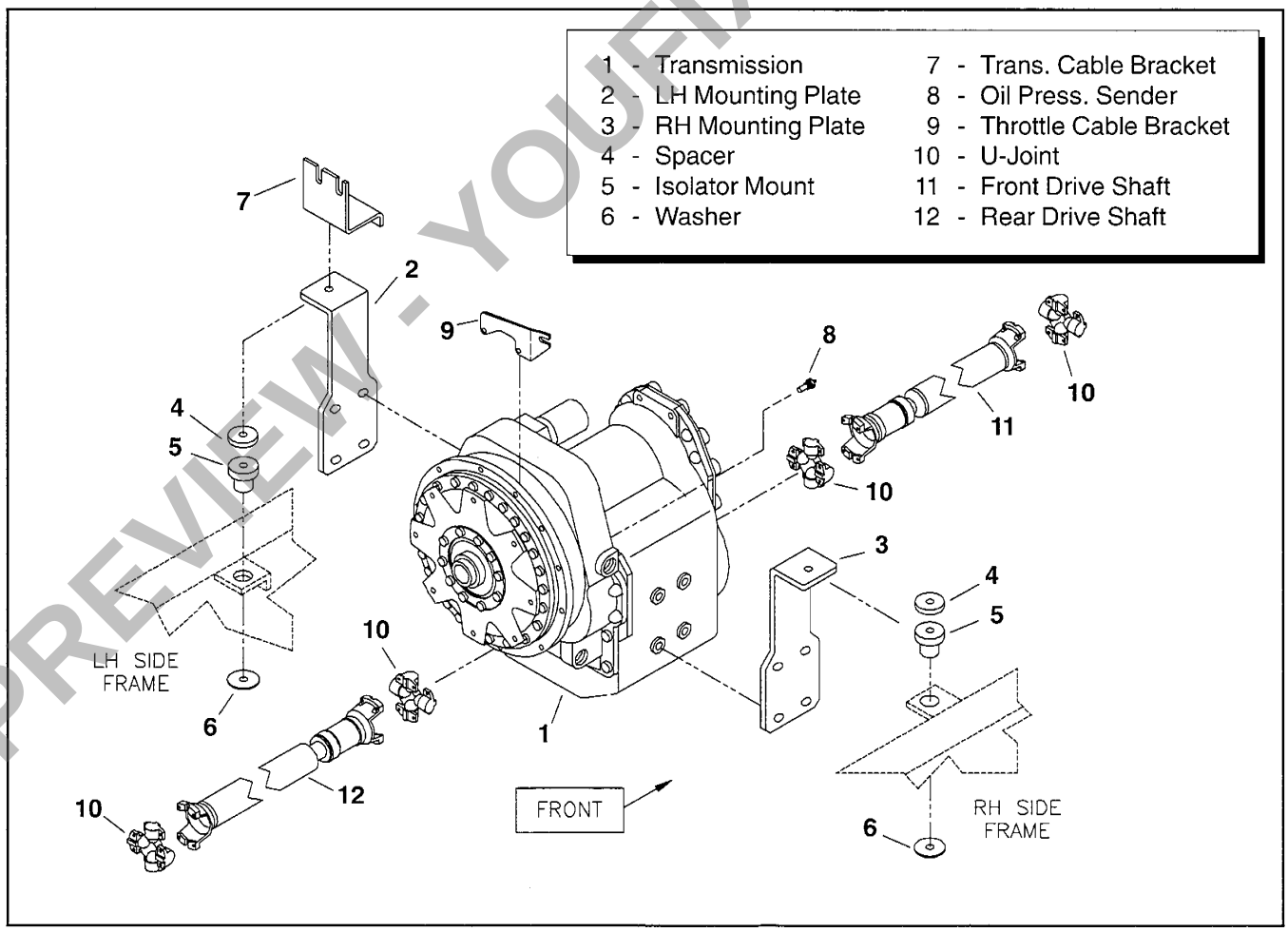


Fig. 7-1 Transmission and Driveline components. Refer to **Fig. 7-13, 7-24, and 7-35** for other component illustrations.

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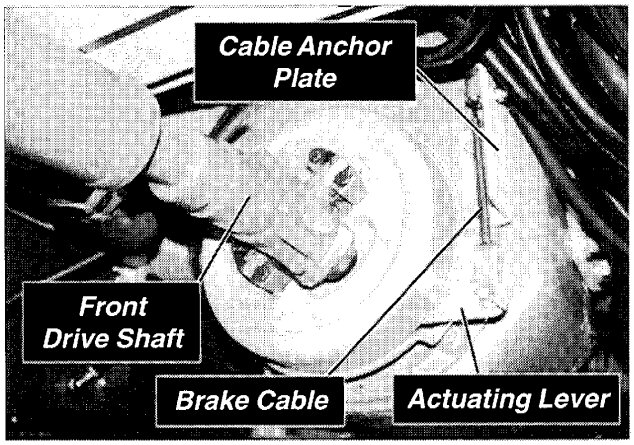


Fig. 7-34 Drive Shaft and Brake Cable attachment.

Parking Brake

Disassembly & Inspection

The Parking Brake assembly is installed on the front end of the Transmission, between the Transmission and the front Drive Shaft. Refer to **Fig. 7-34** and **7-35** for illustrations of Parking Brake components.

> **⚠ WARNING**
>
> ***BEFORE beginning this service procedure, perform the following SAFETY procedures:***
>
> ❒ ***Fully retract and lower Boom to ground.***
>
> ❒ ***Shut down the Engine.***
>
> ***For detailed instructions on the above, refer to the Safety Chapter of this manual.***

Parking Brake Components

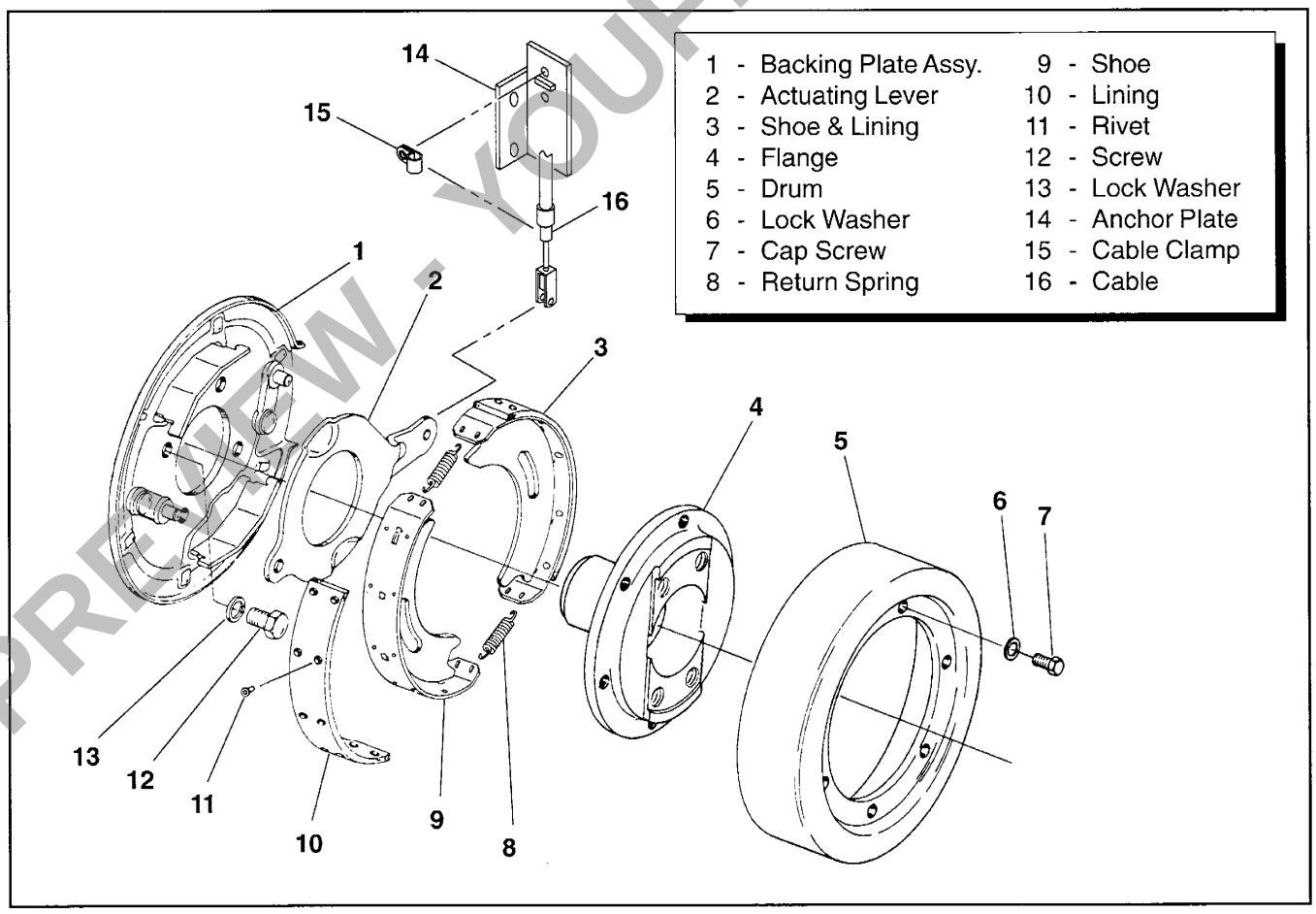


Fig. 7-35 Parking Brake components.

Parking Brake Disassembly →

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Axles and Wheels

Introduction

This chapter of the GEHL Dynalift 883/1083 Shop Manual covers troubleshooting, removal, installation and part replacement procedures for Axle and Wheel components on GEHL Dynalift model 883 and 1083 Forklift Trucks.

Dynalift 883/1083 Forklift Trucks are equipped with two Spicer/Dana off-highway type Axles. Each axle is connected to the Transmission through a heavy-duty Drive Shaft, and power to drive the Forklift Truck is applied to the Wheels & Tires through Planetary Wheel Ends. Hydraulic-powered Disc Brakes are provided at each Wheel End.

Consult the Lubrication Chapter of this manual for information on Brake fluid, differential oil, and planetary oil. Drive Shaft service is covered in the Transmission & Driveline Chapter of this manual. For Brake Master Cylinder and Hydromax Power Booster service procedures, refer to the Hydraulic Chapter of this manual and to individual manufacturer's manuals as needed. For repair of Axle and Planetary internal components, refer to Spicer/Dana Axle Maintenance and Service manuals.

⚠ WARNING

DO NOT attempt to Service the Axle Differential or Planetary Wheel End unless authorized to do so by your GEHL Dealer/Distributor. Any Unauthorized Repair Will Void the Warranty.

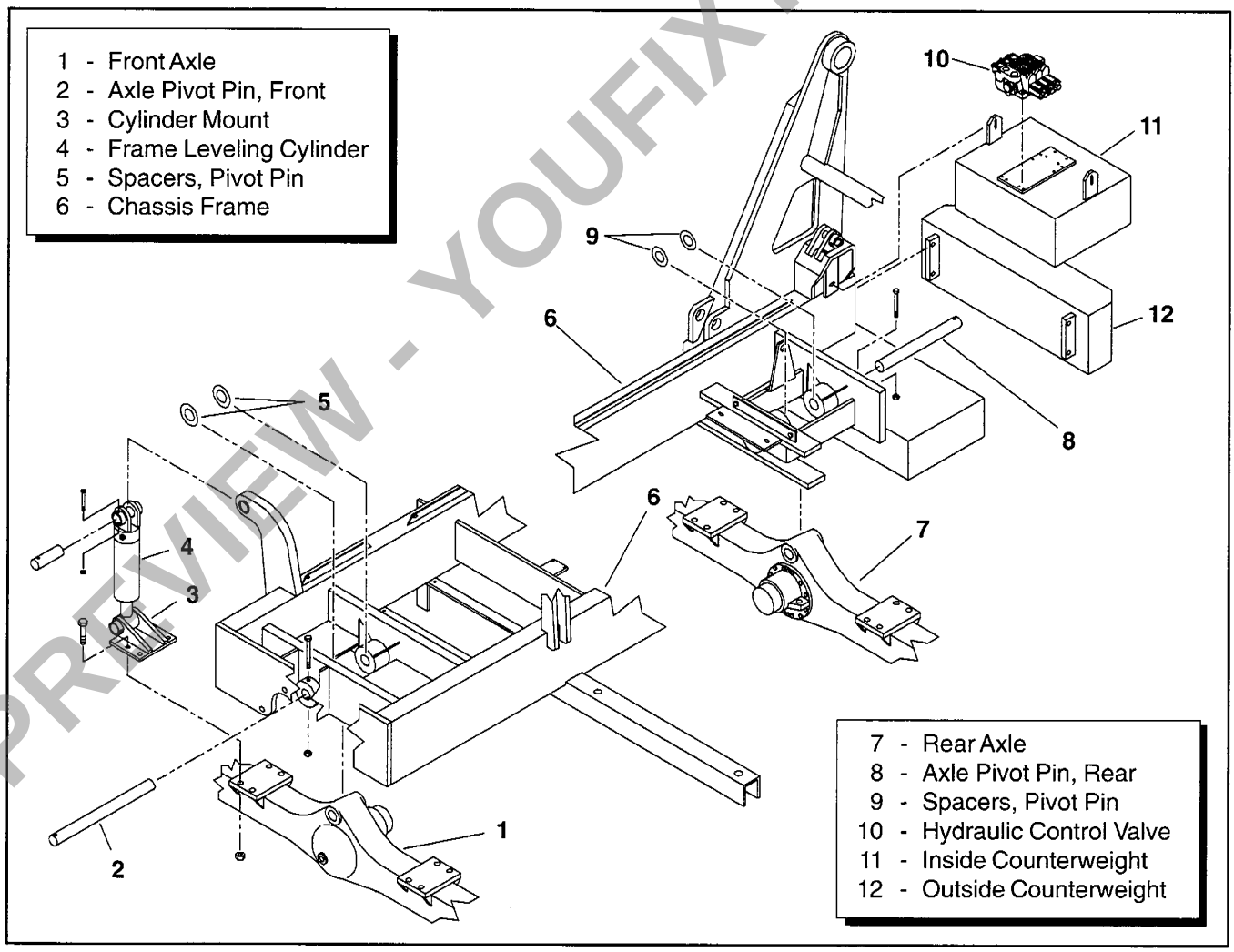


Fig. 8-1 Front and Rear Axles shown with mounting components

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Brake Pad Replacement

To inspect Disc Brake Pads for wear, remove each Wheel/Tire according to the "Wheel Removal" procedure found in this chapter of the manual. Visually inspect Brake Pad Linings at each visible end and through the opening in Caliper assembly. Replace Brake Pads if the thinnest point is less than 3/16" (4.76 mm).

It is recommended that all Brake Pads be replaced at the same time to maintain balanced breaking of the Axle.

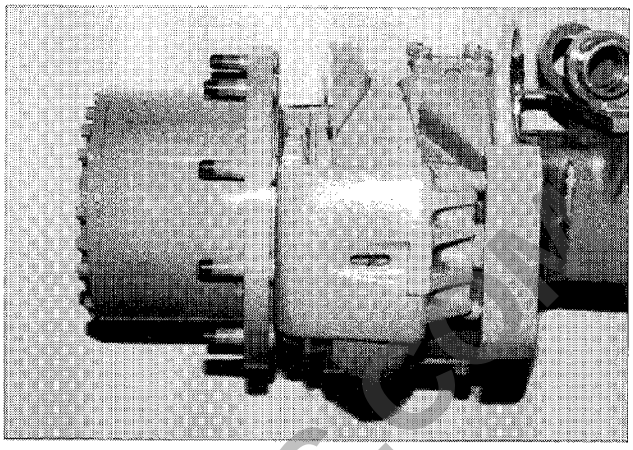


Fig. 8-53 Disc Brake Assembly.

Disc Brake Assembly

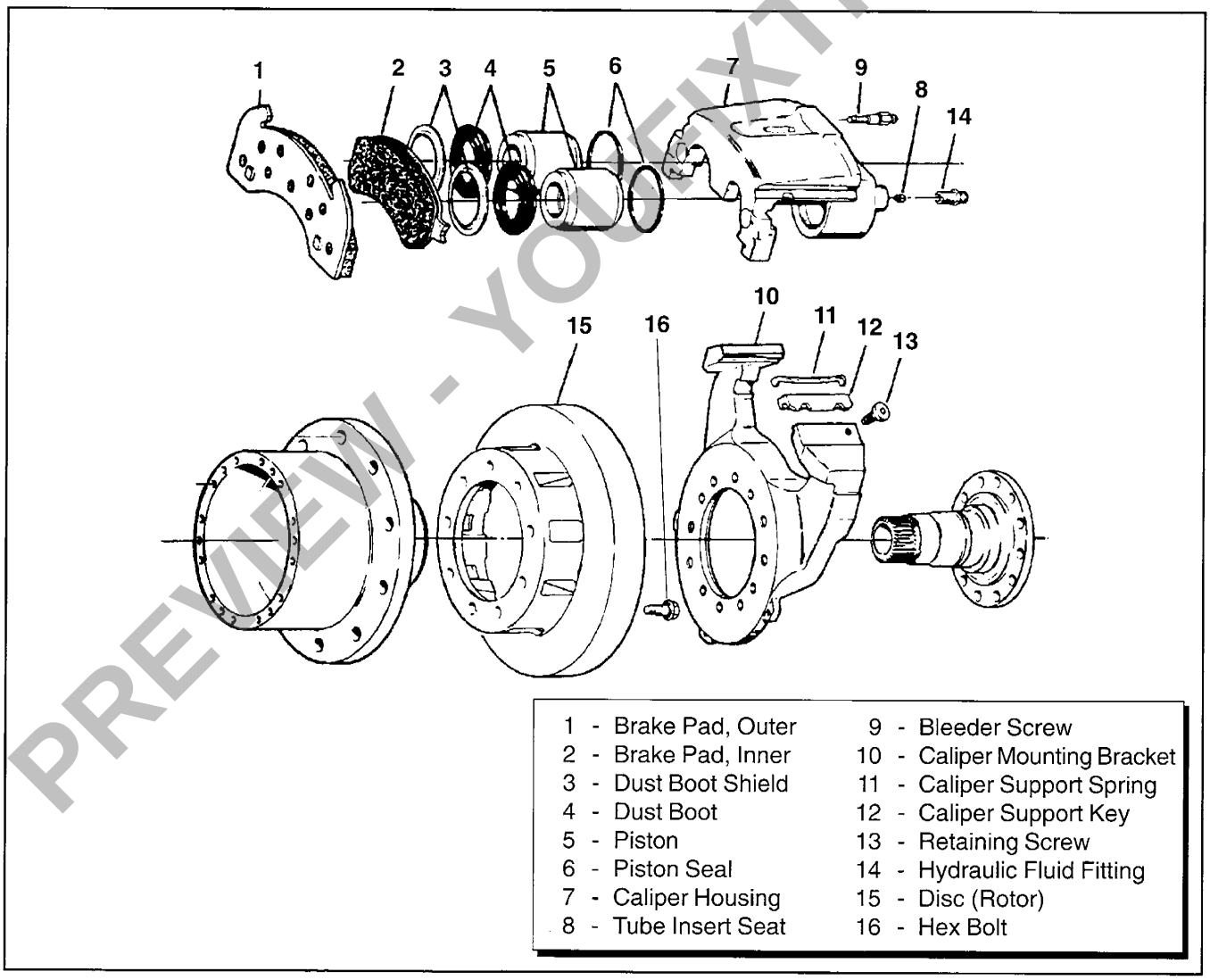


Fig. 8-52 Disc Brake assembly components

Brake Pad Replacement

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Hydraulic Cylinder
Parts Breakdown

1 - Bushing
2 - Counterbalance Valve
3 - Tube Weldment
4 - Rod Weldment
5 - Cylinder Seal Kit
6 - Piston
7 - Hyd. Tube Line Spacer
8 - Head Gland
9 - Gland Cap
10 - Locking Insert
11 - Oil Line Tube
12 - Retainer Ring (Bushing)
13 - Retainer Ring (other)
14 - Grease Fitting
15 - Uniball Bearing
16 - Lock Nut
17 - Rod Spacer
18 - Stroke Block

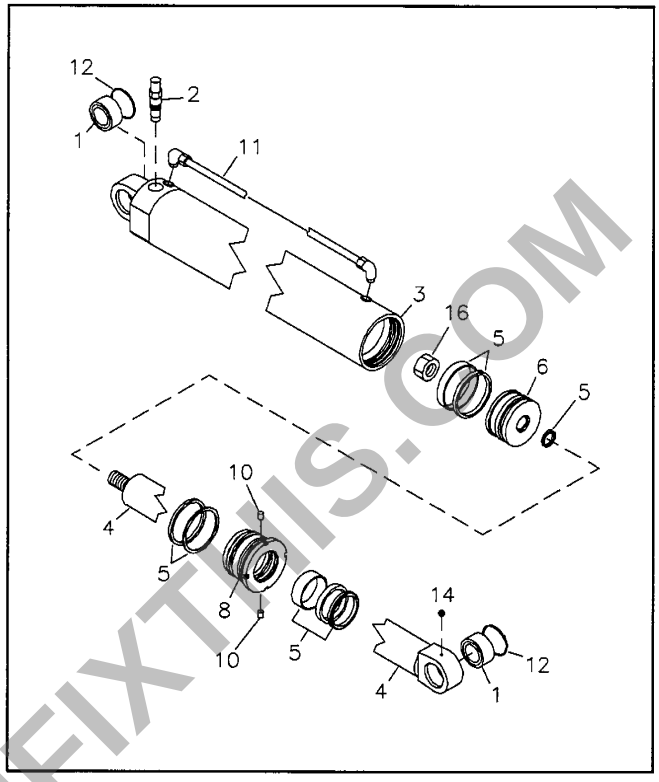


Fig. 9-110 Boom Lift Cylinder.

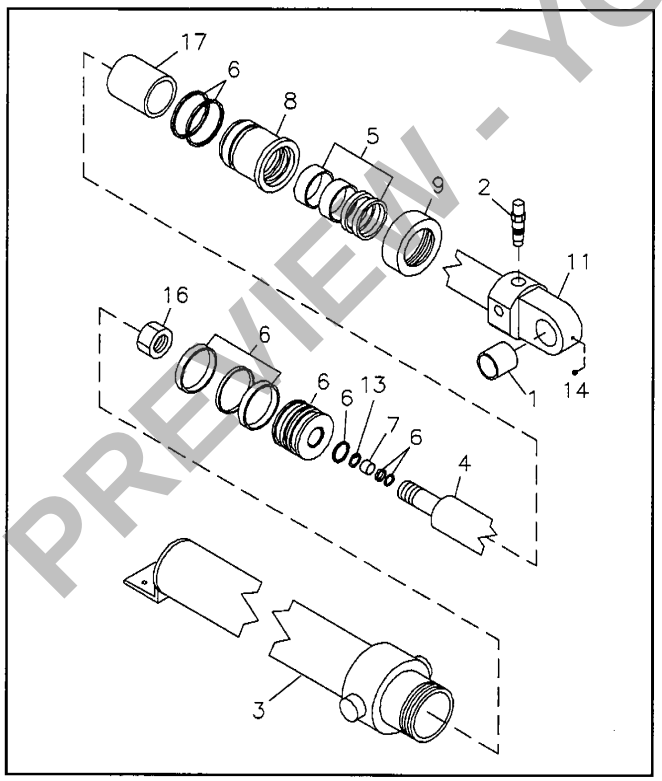


Fig. 9-109 Boom Extend Cylinder.

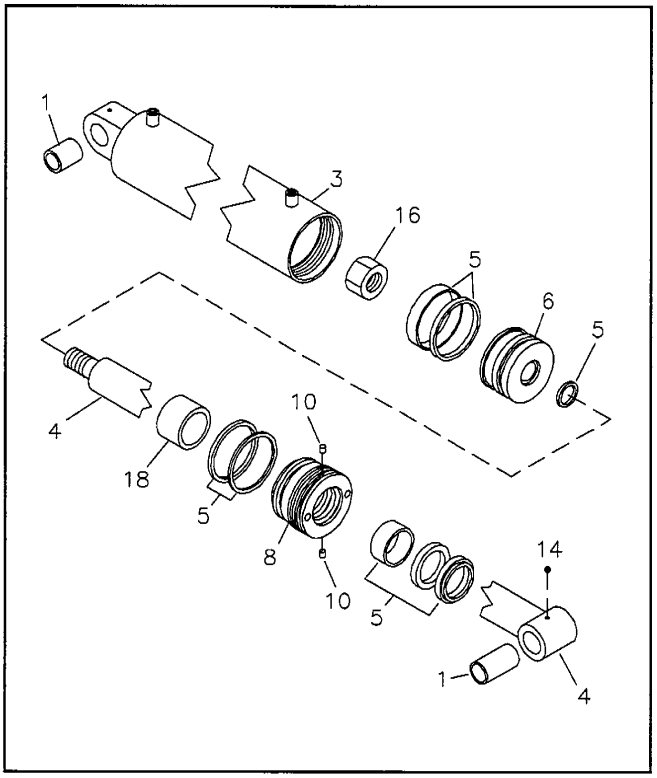
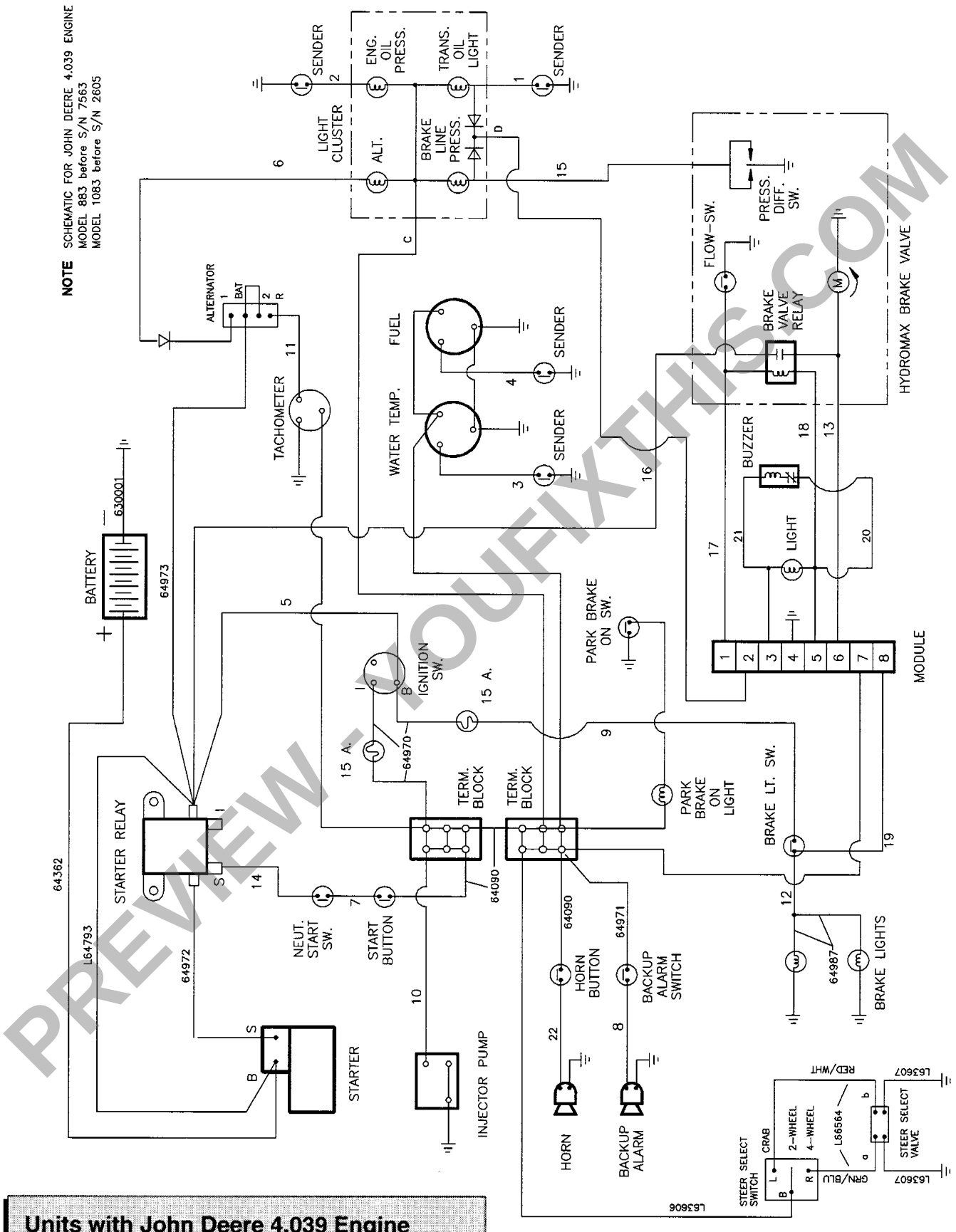


Fig. 9-111 Boom Slave Cylinder.

Hyd. Cylinder Parts Breakdown ⟶

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Units with John Deere 4.039 Engine
Model 883 ***before S/N 7563***, 1083 ***before S/N 2605***

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Air Cleaner Element

Removal & Cleaning

The Air Cleaner Assembly is attached to the Front Hood. Components of the Air Cleaner Assembly are shown in **Fig. 11-5** below. The Air Cleaner Element can be removed and cleaned (or replaced) according to the following procedure.

1. Completely wipe the outside of the Air Cleaner Assembly with a rag or cloth. Blow off excess dirt and dust with compressed air as needed.

Air Cleaner Components

1 - Air Cleaner Assembly
2 - Air Cleaner Element
3 - Wing Bolt
4 - Evacuator
5 - Dust Cap
6 - Baffle
7 - Mounting Band
8 - Clamp & Thumbscrew
9 - Housing
10 - Clamp (various sizes)
11 - Rubber Reducer
12 - Air Intake Tube
13 - Tube Bracket & Clamp
14 - 90° Rubber Elbow
15 - 45° Rubber Elbow
16 - Air Intake Tube
17 - 90° Rubber Elbow
18 - Inlet Hood

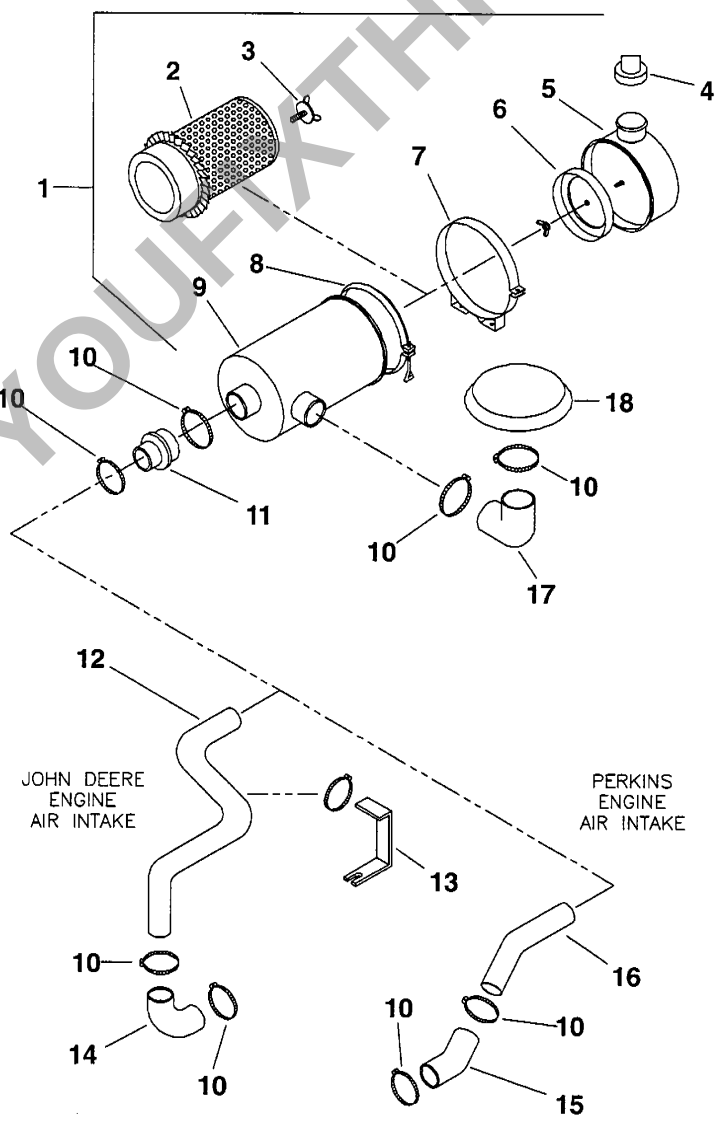


Fig. 11-5 Air Cleaner Assembly components for John Deere and Perkins diesel engines.

Air Cleaner Element ➔

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Exhaust System Removal

The Exhaust System and attaching components are shown in **Fig. 11-17** below. In the following procedure, "RH" refers to the right-hand side of the Forklift Truck, and "LH" refers to the left-hand side.

Dynalift models 883 & 1083 are provided with either a John Deere or Perkins diesel engine. Where differences in engine type affect Exhaust System removal, a reference to engine type is included in the procedure step.

Exhaust System Components

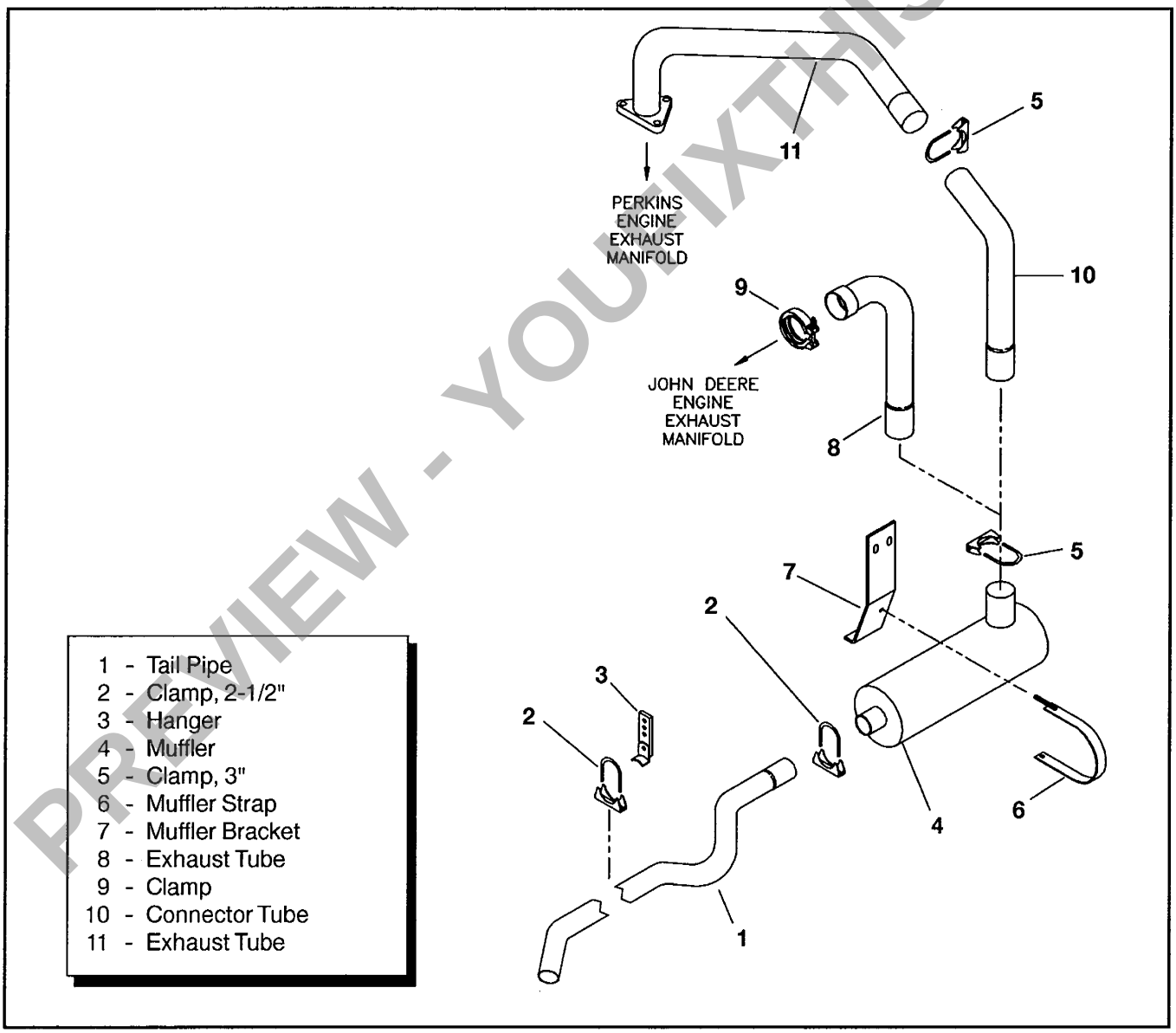


Fig. 11-17 Exhaust System components for John Deere and Perkins diesel engines.

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Radiator Removal

The following procedure allows for removal of the Engine Radiator without disconnecting or removing Hydraulic System and Transmission Oil Coolers. For removal of Oil Coolers, refer to the "Oil Cooler Removal" procedure found in the Transmission Chapter of this manual.

The Engine Radiator and attaching components are shown in **Fig. 11-33** below. In the following procedure, "RH" refers to the right-hand side of the Forklift Truck, and "LH" refers to the left-hand side.

Radiator and Oil Cooler Assembly

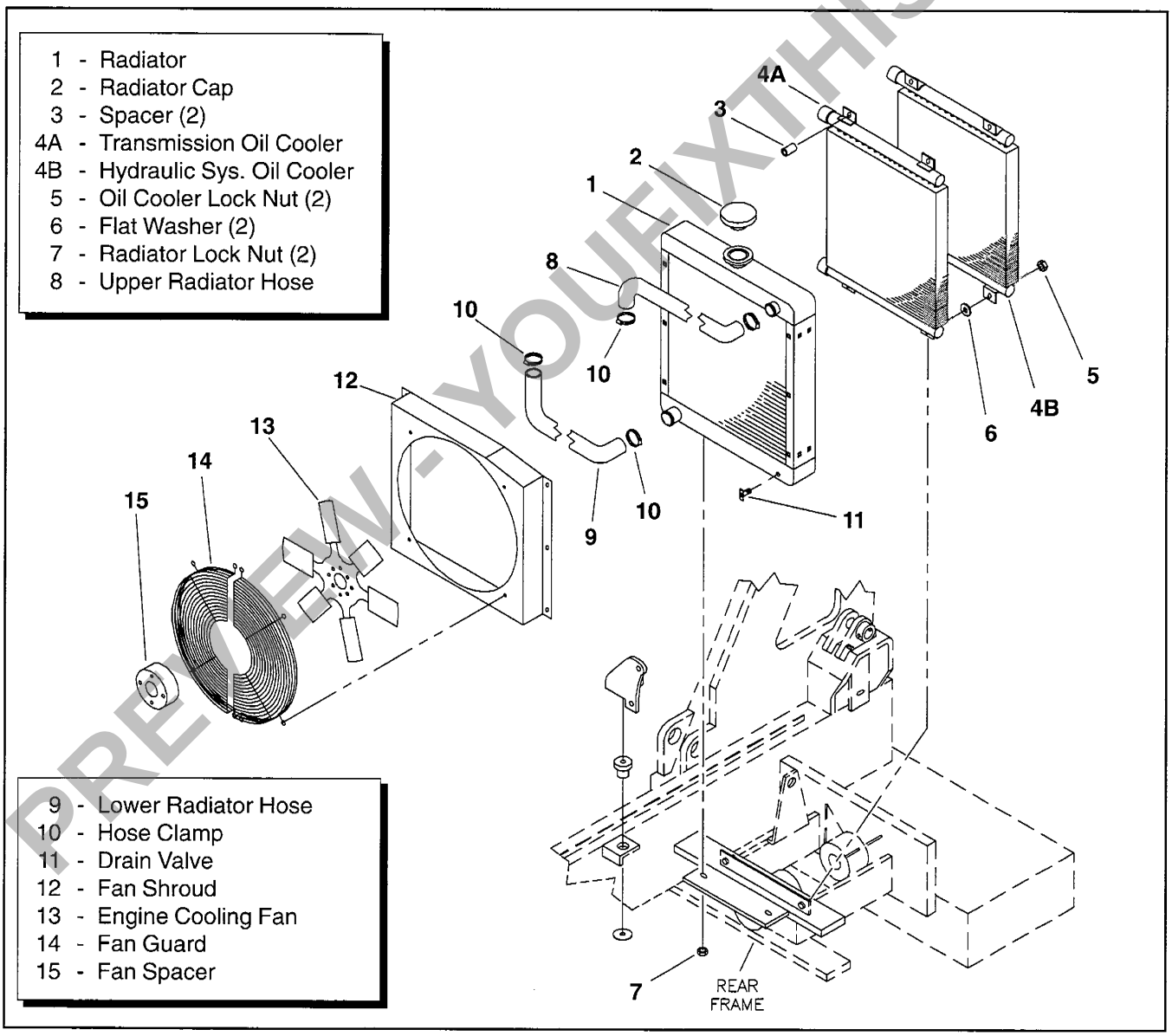


Fig. 11-33 Radiator and Oil Cooler components

Radiator Removal ➔

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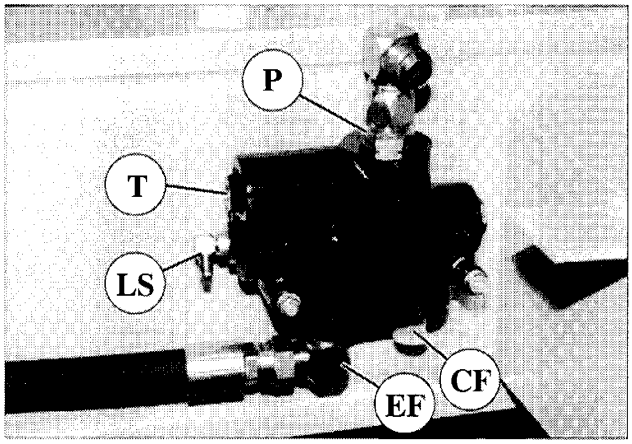


Fig. 9-191 Priority Flow Divider (mounted on inside of left-hand Chassis Frame, near Transmission).

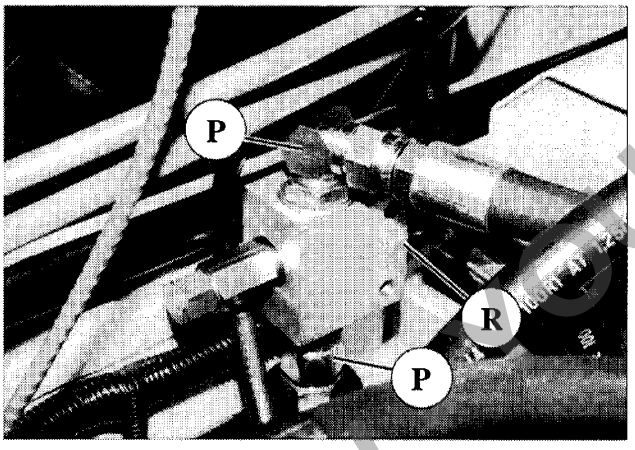


Fig. 9-192 Outrigger Relief Valve (optional; mounted on top of Priority Flow Divider).

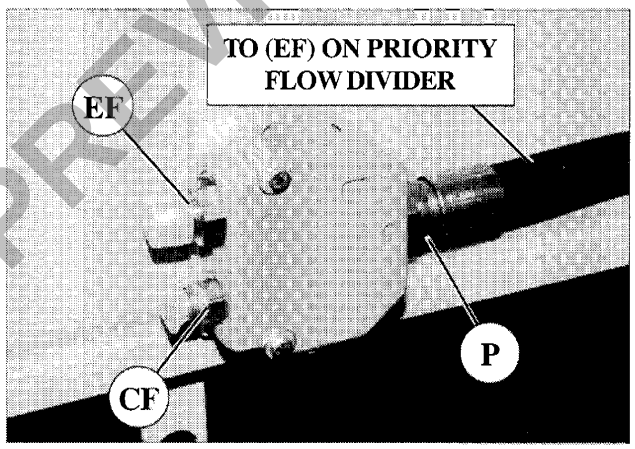


Fig. 9-193 Flow Divider (mounted inside of left-hand Chassis Frame, to the rear of Priority Flow Divider) .

Hydraulic Hose Connections

Figures on this and following pages illustrate connection of Hydraulic Hoses to different components of the Dynalift 883/1083 Hydraulic System. Hose connections are labeled in these Figures and refer to Hydraulic Schematic diagrams at the end of this chapter (pages 80 - 82). This group of Figures provides a reference for correct hookup of Hoses to components.

Page 9-75 includes a Table of Contents for these Figures.

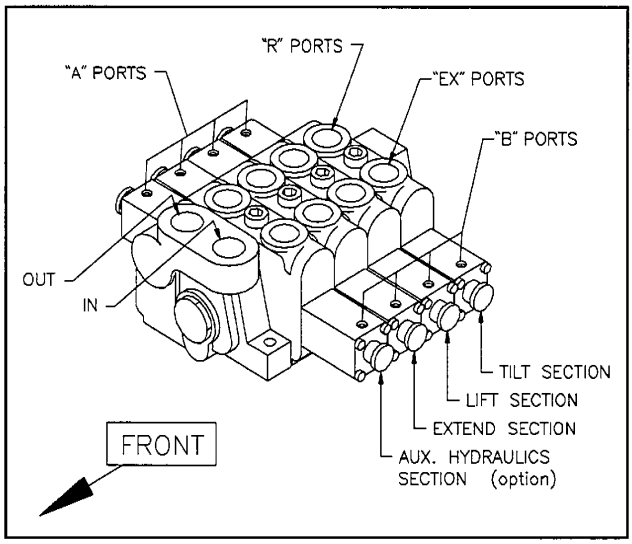


Fig. 9-194 Control Valve (mounted at rear of Forklift Truck between Chassis uprights).

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