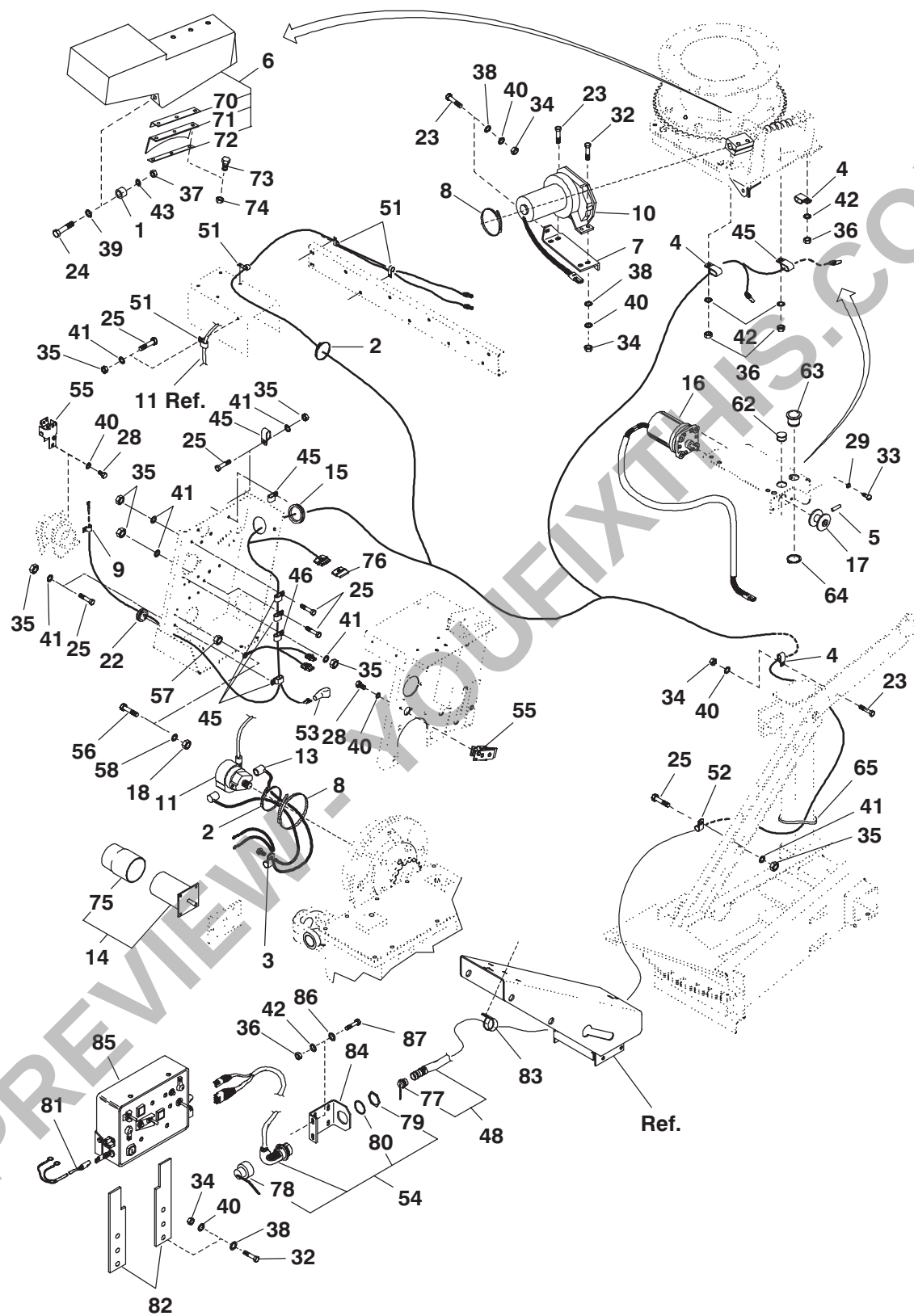


CB1075 - FRAME & ATTACHMENT LIFT

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	9H300	PIN/CONVEYOR LOCK	4	36	650416	CS 3/4X2-1/2	1
02	H6208	FW 17/32	2	38	650694	CS 5/8X2-1/2	1
03	048756	BOLT/HEXAGON	1	42	653018	HN 1/2	8
04	H7768	SPACER/TIGHTENER	2	43	653021	HN 5/8	3
05	045026	RING/RETAINING	2	46	654012	FW 5/8	3
07	048512	RING/SNAP	2	49	654030	LW 1/2	13
08	069858	BEARING/LIFT TUBE	1	50	654032	LW 5/8	3
09	065251	LINK/LIFT CYLINDER	1	53	042657	SPRING/LIFT	1
10	056769	TUBE/BEARING UPPER LINK	1	54	650585	CS 1/2X2	6
11	062542	PIN/LIFT	1	57	653026	HN 3/4	1
12	062543	BLOCK/LIFT ADJ	1	60	654034	LW 3/4	1
13	042658	NUT/SPRING	1	61	066369	BUSHING/GATE LOCK ARM	4
14	070095	BAR/LIFT STOP	1	62	071706	LN 1/2	4
15	062539	SCREW/STUD/LIFT ADJ	1	63	071861	PLATE/HITCH	1
16	070096	PIVOT/LIFT SPRING	1	64	153987	PLATE/HITCH	1
20	056820	SPACER	1	65	154086	STUD	1
23	082363	TUBE/LIFT	1	66	650767	CS 1/2X3/4	5
24	144133	ROLLER/LIFT	2	67	650710	CS 5/8X2-1/4	4
25	061839	JOURNAL/LIFT ROLLER	2	68	071709	NUT/HEX LOCK	4
26	570014	FITTING/GREASE	2	69	095049	SPACER/AXLE	2
27	650695	CS 5/8X3-1/2	2	71	046777	PIN/QUICK SWITCH	2
33	570011	FITTING/GREASE	1	74	077147	CLIP/SAFETY PIN	1
34	650495	CS 1/2X1-1/4	4	75	650498	CS 1/2X6	2
35	570019	FITTING/GREASE	2				

CB1075 - CONTROL BOX, MOUNTING & WIRING (METAL DETECTOR) _____



TORQUE SPECIFICATIONS

NOTE: Use these torque values when tightening **GEHL** hardware (excluding: Locknuts and Self-tapping, Thread Forming and Sheet Metal Screws) unless specified otherwise.

All torque values are in Lb-Ft except those marked with an * which are Lb-In
(For metric torque value Nm, multiply Lb-Ft value by 1.355 or Lb-In value by 0.113)

Unified National Thread	Grade 2 		Grade 5 		Grade 8 	
	Dry	Lubed	Dry	Lubed	Dry	Lubed
8-32 8-36	19* 20*	14* 15*	30* 31*	22* 23*	41* 43*	31* 32*
10-24 10-32	27* 31*	21* 23*	43* 49*	32* 36*	60* 68*	45* 51*
1/4-20 1/4-28	66* 76*	50* 56*	9 10	75* 86*	12 14	9 10
5/16-18 5/16-24	11 12	9	17 19	13 14	25	18 20
3/8-16 3/8-24	20 23	15 17	30 35	23 25	45 50	35
7/16-14 7/16-20	32 36	24 27	50 55	35 40	70 80	55 60
1/2-13 1/2-20	50 55	35 40	75 90	55 65	110 120	80 90
9/16-12 9/16-18	70 80	55 60	110 120	80 90	150 170	110 130
5/8-11 5/8-18	100 110	75 85	150 180	110 130	220 240	170 180
3/4-10 3/4-16	175 200	130 150	260 300	200 220	380 420	280 320
7/8-9 7/8-14	170 180	125 140	430 470	320 360	600 660	460 500
1-8 1-14	250 270	190 210	640 710	480 530	900 1000	680 740
Metric Course Thread	Grade 8.8 		Grade 10.9 		Grade 12.9 	
	Dry	Lubed	Dry	Lubed	Dry	Lubed
M6-1	8	6	11	8	13.5	10
M8-1.25	19	14	27	20	32.5	24
M10-1.5	37.5	28	53	39	64	47
M12-1.75	65	48	91.5	67.5	111.5	82
M14-2	103.5	76.5	145.5	108	176.5	131
M16-2	158.5	117.5	223.5	165.5	271	200

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	650811	CB 1/2X1	12	62	650527	CB 1/2X1-1/4	4
02	081374	FLN 1/2	12	63	210-19470	FLN 5/16	28
04	153808	SHIELD/RT WELDMENT	1	64	651096	CB 5/16X1/2	24
05	156136	COVER/TOP	1	65	651037	CS 5/16X1/2 GR2	4
		(AFTER SN12275)		66	650062	CS 3/8X1-1/4	2
	153359	COVER/TOP	1	67	061501	SPACER	2
		(BEFORE SN12276)		68	154556	WASHER/NYLON	2
07	076335	HOUSING/BEARING	2	70	654026	LW 3/8	9
08	145905	COVER/PTO DRIVE	1	71	654004	FW 5/16	5
09	145901 _d	SHIELD/LT WELDMENT	1	72	650535	CS 3/8X2-1/4	3
17	089872	BEARING/BALL	3	73	650491	CS 3/8X1-1/4	7
30	145612	EDGING	1	74	079878	LATCH	1
31	145908	SHIELD/BOTTOM DRIVE	1	75	650812	RHMS #12-24X1/2	2
32	650533	CS 3/8X1-1/2	2	76	650854	FW #12	2
33	654012	FW 5/8	2	77	650813	LW #12	2
34	055582	SLEEVE	2	78	650627	HN MS #12-24	2
35	067847	NILN 3/8	2	79	570009	FITTING/GREASE	3
36	654006	FW 3/8	2	80	043689	RING/RETAINING	1
39	145948	BRACKET/SHIELD	1	82	B11433A	S-HOOK	2
44	046873	FW 2.250/2.265	3	84	114670	STRIP/TRIM	1
45	053392	RING/RETAINING	3	85	651387	SCREW/DRILL 1/4-14X3/4	6
46	077601	RETAINER/BEARING	2			(AFTER SN12275)	
47	145837	SHAFT/REVERSE	1	90	113040	YOKE, TUBE & STUB SHAFT	1
48	145899	GEAR/25T	2	91	078979	KIT/CROSS	1
49	145639 _c	SUPPORT/WELDMENT	1	92	113041	BALL SHEAR ASSY	1
50	153364	BRACKET/SUPPORT	3	93	153753 _a	KIT/SHEAR BOLT	1
51	153403	CHANNEL/REAR	1	95	570002	FITTING/GREASE	1
52	153588	PEDESTAL/WELDMENT	1	96	144721 _b	JOINT/UNIV W/SHAFT (1-3/8")	1
53	520195	COLLAR/BEARING	3		144724 _b	JOINT/UNIV W/SHAFT (1-3/4")	1
54	650569	CS 1/2X1-3/4	8	97	144723 _b	JOINT/UNIV W/TUBE (1-3/8")	1
55	066895	KEY/TRANSMISSION	1		144723 _b	JOINT/UNIV W/TUBE (1-3/4")	1
56	653018	HN 1/2	12				
57	654030	LW 1/2	12				
58	655536	KEY/WOODRUFF 3/8X1-1/4	1				
61	056336	SPRING/EXTENSION	1				

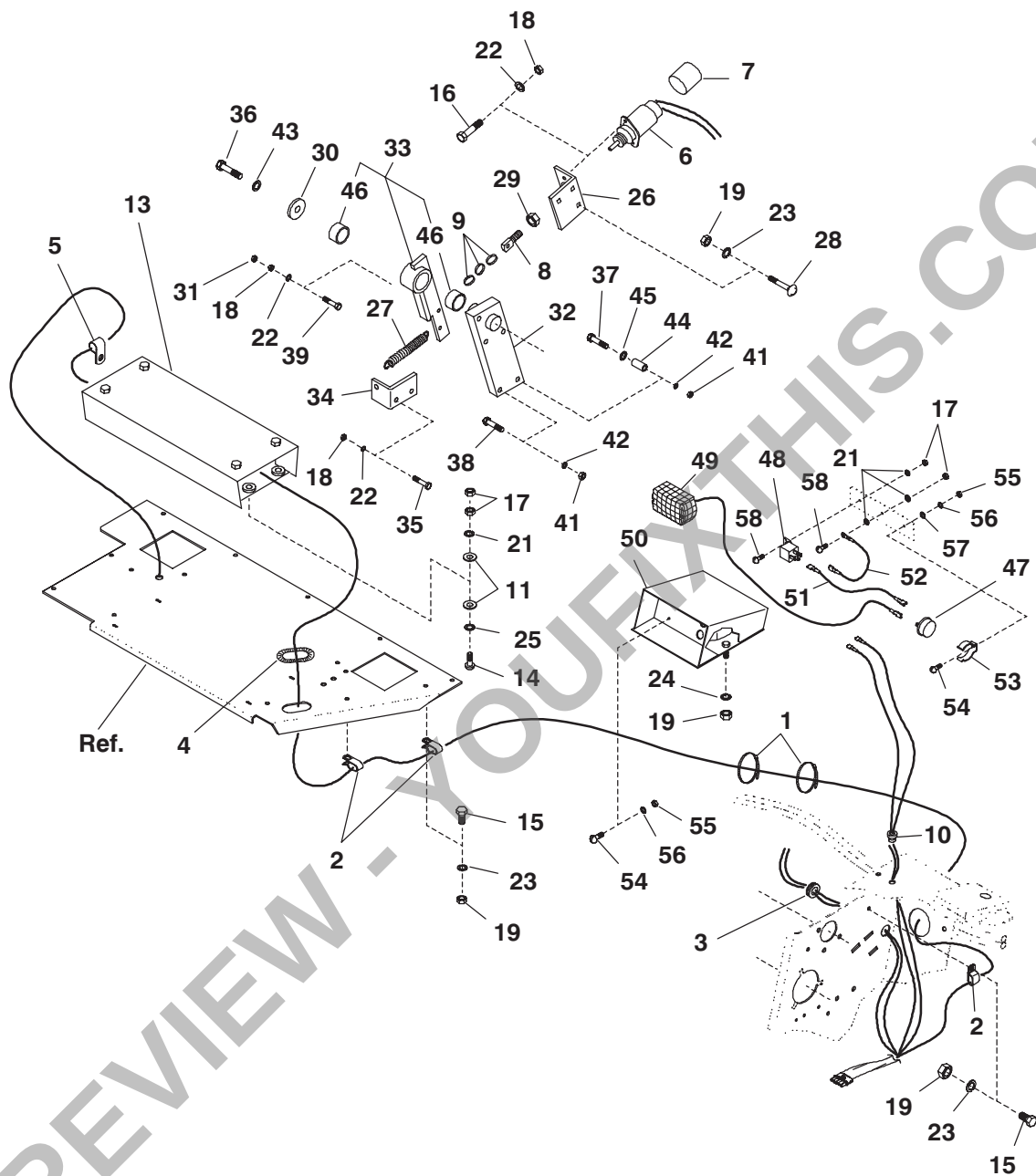
a) Includes (8) Shear Bolts & (8) Lock Nuts.

b) See 'Universal Drives' page for further breakdown.

c) Includes 093202 DANGER and 093374 WARNING Decals.

d) Includes 093653 WARNING Decal.

CB1075 - CONTROL BOX, MOUNTING & WIRING (METAL DETECTOR)_____



CB1075 - CYLINDER & CUTTING MECHANISM

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	145367 _a	CYLINDER/ASSY	1	30	077606	HOUSING/BEARING	2
05	057557	FW 17/32	1	31	520103	BEARING	2
06	046873	FW 2.250/2.265	2	32	570002	FITTING/GREASE	1
20	154330 _b	TRANSMISSION/BEVEL	1	37	650710	CS 5/8X2-1/4	8
21	NS _c	DRIVE/CYLINDER	1	38	654009	FW 1/2	1
22	083765	SPROCKET/60A18	1	40	654030	LW 1/2	5
23	083766	SPACER	1	43	653021	HN 5/8	8
24	650453	CS 1/2X1-1/2	1	50	654032	LW 5/8	8
26	650494	CS 1/2X1	1	<p>a) For component breakdown, see the following page. b) For component breakdown, see 'Bevel Transmission' page. c) Not available as a service part. For component breakdown, see 'Universal Drives' page.</p>			
27	650495	CS 1/2X1-1/4	3				
28	070146	MOUNT/CYL DRIVE	1				

CB1075 - CONTROL BOX, MOUNTING & WIRING (SHEAR BOLT)_____

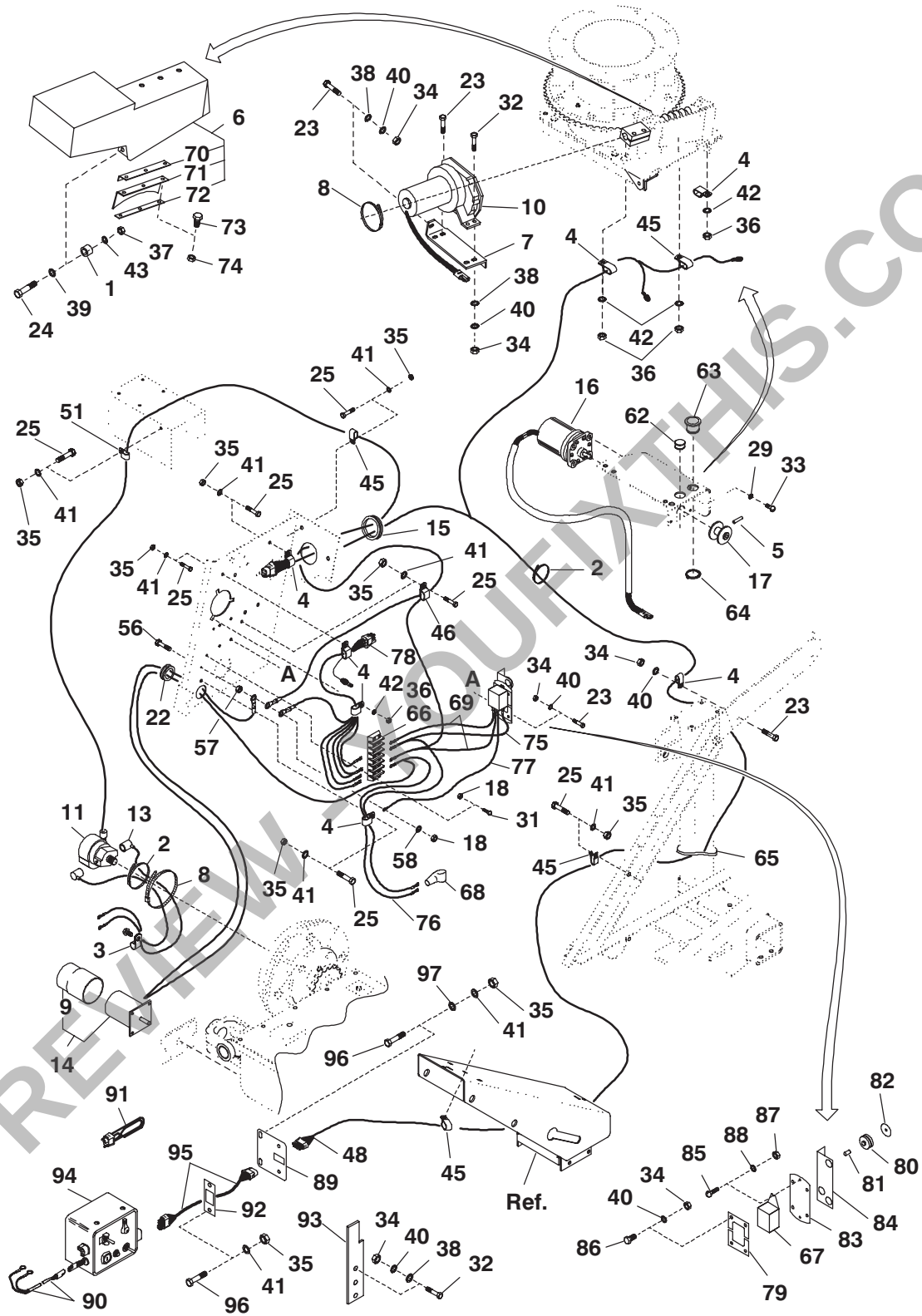


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DECAL LOCATIONS

GENERAL INFORMATION

Decal location information is provided to assist in the proper selection and application of new decals, in the event the original decals become damaged or the machine is repainted. Refer to the listing for the illustration reference number, part number, description and quantity of each decal provided in the Kit. Refer to the appropriate illustrations for replacement locations.

To insure proper selection of the correct replacement decals, compare all of the various closeup location drawings to your machine before starting to refinish the unit. Then circle each shown decal (applicable to your machine) while checking off its part number in the listing. After you have verified all the decals needed for replacement, place any extra unnecessary decals aside for disposal.

NOTE: Refer to the *SAFETY Chapter of the Operator's Manual for the specific information provided on all of the various Safety Decals furnished in the Decal Kit(s).*

NEW DECAL APPLICATION

Surfaces **MUST** be free from dirt, dust, grease and other foreign material before applying the new Decal. To apply, remove the smaller portion of the decal backing paper and apply this part of the exposed adhesive backing to the clean surface while maintaining proper position and alignment. Peel the other portion of the backing paper off slowly while applying hand pressure to smooth out the Decal surface.



CAUTION

ALWAYS follow safety precautions on decals. Replace the decals if they are damaged, or if the unit is repainted. If repainting, **BE SURE** that all applicable decals are affixed to your unit.

PAINT NOTICE

Use this list to order paint for refinishing:

906315	One Gal. AG Red
902872	One Qt. Light Grey
906316	6 (12 oz. Spray Cans) AG Red
902874	6 (12 oz. Spray Cans) Light Grey

The Decal Set Number for the CB1075 is 145618. The Set includes the following:

Ref. No.	Part No.	Description & Quantity
1	080247	NO Step
2	091444	DANGER - Rotating Drive Line
3	093020	Lubrication Symbol (12 Places)
4	093202	DANGER - Avoid Electrocution
5	093209	Place Edge
6	093211	Cutterbar Removal & Replacement
7	093365	WARNING - Close or Replace Guard (3 Places)
8	093366	IMPORTANT - Store Manual Here
9	093367	WARNING - Owner's Responsibility & Read Manual
10	093373	WARNING - General Safety
11	093374	WARNING - Towing Implement Without Brakes
12	093376	WARNING - Keep Hands Out
13	093378	DANGER - Rotating Components (2 Places)
14	093379	WARNING - Wear Goggles When Using Knife Sharpener
15	093381	WARNING - Use Drawbar Transport Lock
16	093653	WARNING - Rotating Drive Line
17	094502*	Notice (<u>Not Shown</u>)
18	094503*	DANGER - Crusher Roll (<u>Not Shown</u>)
19	094912	Colorbar 12"
20	094914	GEHL 5 x 23-1/2"
21	094951	Made in USA
22	113181	Auto-Max™
23	120399	DANGER - Auger
24	122617	GEHL
25	126345	GEHL 2-1/2 x 11-3/4"
26	126757	Stripe - 3/4 x 10' Roll
27	143007†	DANGER - Shield Missing
28	145048*	Crop Processor (<u>Not Shown</u>)
29	145216	Red Reflector Strip (2 Places)
30	145217	Amber Reflector (2 Places)
31	145218	Orange Marker (2 Places)
32	145316	Length Of Cut Chart
33	145847	Knife Sharpener Instructions
34	153759	Shearbar Adjustment
35	153761	Shearbolt
36	153799	1000 RPM
37	154088	1075
38	154226	CAUTION - Hitchpin alignment
39	154281*	Belt Routing (<u>Not Shown</u>)

* CP1000 only

† Not included in Decal Kit

CB1075 - ATTACHMENT DRIVE

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	H7163	FW 31/32	1	34	060757	KEY	3
02	060951	BOLT/TAKEUP	1	35	093620	YOKE	2
04	071706	LN 1/2	1	36	650211	SHSS 3/8X5/16	4
07	077170	PLATE/ADJUSTMENT	1	40	045857	KIT/CROSS	1
08	077179	SUPPORT/IDLER	1	41	057179	BEARING/BALL	1
09	077183	SPROCKET/15T IDLER	1	42	070856	FLN 3/8	2
13	093621	SHAFT/ATTACH DRIVER	1	43	077198	SHIELD/TRANSMISSION	1
14	077031	RETAINER/BEARING	1	44	078250	STRIP/NUT	1
15	520090	COLLAR/BEARING	1	45	081178	LOCK/BOLT	4
19	650491	CS 3/8X1-1/4	9	46	081179	LOCK/BOLT	1
21	650704	CB 3/8X1	2	47	650965	CS 3/8X1-1/4 GR8	2
22	650843	CB 5/8X4	1	48	145284	SPROCKET/60B25	1
24	653010	HN 3/8	4	49	650204	SHSS 5/16X3/8	2
25	653021	HN 5/8	1	50	077172	TUBE/QUICKSWITCH	1
26	654006	FW 3/8	9	51	054161	RING/RETAINING	1
27	654009	FW 1/2	1	52	076992	BEARING/BALL	2
28	654012	FW 5/8	11	53	095089	SHAFT/ATTACHMENT DRIVE	1
30	654026	LW 3/8	9	54	540006	RING/RETAINING	1
31	654032	LW 5/8	1				

CB1075 - DEFLECTOR & CAP CONTROLS

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
01	070450	CLAMP/DEFLECTOR	4	19	654009	FW 1/2	1
02	070453	SUPPORT/WORM MOUNT	2	20	654026	LW 3/8	9
03	071087	COUPLER/SHAFT	1	21	654030	LW 1/2	2
05	071706	LN 1/2	8	23	650579	CS 3/8X1-3/4	2
06	094225	GEAR/DEFLECTOR	1	24	119418	MOUNT/CAP MOTOR	1
07	119422	EXTENSION/6" VERT ASSY	1	30	H8365	RETAINER/BEARING	2
08	570002	FITTING/GREASE	4	31	070454	MOUNT/WORM	1
09	650490	CS 3/8X1	4	32	070463	WORM/DEFLECTOR	1
10	650533	CS 3/8X1-1/2	3	33	070466	BEARING/WORM	2
12	650495	CS 1/2X1-1/4	2	34	071089	SHAFT/WORM	1
13	650569	CS 1/2X1-3/4	8	35	13E24	PIN/CLUTCH LIFT	1
14	650938	KEY/WOODRUFF	1	36	6H154	FW 25/32	6
15	653010	HN 3/8	9	37	650758	CB 1/4X3/4	4
16	653018	HN 1/2	2	38	653005	HN 1/4	4
18	654006	FW 3/8	5	39	654022	LW 1/4	4

CB1075 - BEVEL TRANSMISSION

Ref. No.	Part No.	Description	Qty. Req.	Ref. No.	Part No.	Description	Qty. Req.
	154330	BEVEL TRANSMISSION	1	18	154057	COVER/TRANSMISSION	1
		CONSISTS OF:		19	077262	SEAL/OIL	1
01	R13077	SHIM/0.005	2	20	077647	CAP/BEARING	1
02	R13078	SHIM/0.007	2	21	082749	CONE/BEARING	1
03	R13079	SHIM/0.010	4	22	082750	CUP/BEARING	1
04	041916	NUT/BEARING LOCK	1	23	082751	FW 1-33/64	3
05	041917	WASHER/BEARING LOCK	1	24	082752	FW 1-33/64	6
06	042158	FW 1-21/32	1	25	082753	SPACER/BEARING	1
07	045668	FITTING/RELIEF	1	26	091926	GEAR/BEVEL INPUT	1
08	049367	CAP/BEARING SHIELD	1	27	091927	HOUSING/TRANSMISSION BEVEL	1
09	055276	CUP/BEARING	3	28	091928	GEAR/BEVEL OUTPUT	1
10	055278	CONE/BEARING	3	29	091929	SHAFT/OUTPUT	1
11	055280	RING/RETAINING	2	30	091930	SHAFT/INPUT	1
12	055281	SEAL/OIL	1	31	650490	CS 3/8X1	6
13	055282	SEAL/OIL	1	32	650491	CS 3/8X1-1/4	4
14	055449	FW 1-47/64	AR	33	654026	LW 3/8	10
15	057157	RING/RETAINING	1	34	660004	PLUG/PIPE 1/2 SQ HD	1
16	059489	FW 1-25/32	1	35	660044	BUSHING/HEX RED 1/2X1/8	1
17	062796	GASKET/BEVEL TRANS	1				

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