Ref. No.	Part No.	Part Name	No. Req.
1	U10023	Access Door Spring	2
2	047269	Warning Bracket	1
	650947	STHMS 5/16 x 1/2	2
		(2) 5/16 HN - (2) LW	
3	054201	Seat	1
		(4) 5/16 HN - (4) LW	
4	054786	Counterweight (For HL4500, 4600 & 4700)	2
	064520	Counterweight (For HL4300)	2
5	054843	Floor Plate - Center	1
	650487	HHCS 5/16 x 1	1
	650510	HWHSTS 5/16 x 1/2	2
		(1) 5/16 HN - (1) LW	
6	054898	Fuel Tank Access Cover	1
	650486	HHCS 5/16 x 3/4	3
		(3) 5/16 HN - (3) LW	
7	054919	Seat Support - Left	1
	650487	HHCS 5/16 x 1	3
		(3) 5/16 HN - (3) LW	
8	054921	Seat Support - Front	1
	650490	HHCS 3/8 x 1	6
	650491	HHCS 3/8 x 1-1/4	2
		(8) 3/8 HN - (8) LW - (10) PW	
9	054926	Seat Spacer	2
10	054960	Tank Hold-Down Clip	2
	650490	HHCS 3/8 x 1	4
		(4) 3/8 LW - (4) PW	
11	054962	Access Cover	2
	650574	HWHSTS 3/8 x 5/8	16
		(16) 3/8 LW	
12	054963	Access Cover Gasket	2
13	054965	Chain Housing Cover	2
	650533	HHCS 3/8 x 1-1/2	4
		(4) 3/8 LW - (4) PW	
14	054966	Chain Housing Cover Gasket	2
15	054967	Chain Cover Hold-Down	2
16	054980	Non-Skid Strip	2
17	055026	Reservoir Cover Gasket	2
18	055039	Counterweight Pin	2
19	055068	Fuel Tank Gauge Cap	1
20	055124	Fuel Tank Seal - Short	3
21	055125	Fuel Tank Seal - Long	3
22	055649	Overhead Guard	1
	650543	HHCS 5/8 x 3	6
		(4) 5/8 HLN - (2) LW	
23	055680	Access Door	2
24	055681	Pivot Bracket	2
	650486	HHCS 5/16 x 5/8	2
		(2) 5/16 HN - (2) LW - (2) PW	
25	055892	Cab Stop Bracket	2
	650487	HHCS 5/16 x 1	2
		(2) 5/16 HN - (2) LW - (2) PW	
26	055902	Fuel Tank Cap	1
27	055911	Fuel Tank Strainer	1
28	056046	Cover Floor Panel - Left	1
	650487	HHCS 5/16 x 1	2
		(2) 5/16 HN - (2) LW	
29	056997	90° Elbow	1
30	057037	Fuel Tank	1
31	057038	Oil Drain Cover	1
32	058407	Reservoir Cover - Left	1
	650486	HHCS 5/16 x 3/4	4
		(4) 5/16 LW	
33	058409	Reservoir Cover - Right	1
	570017	Vent Fitting	1
	650486	HHCS 5/16 x 3/4	4
		(4) 5/16 LW	
34	058851	Poppet Valve Housing	1
		(2) 3/8 HN - (2) LW	
35	058887	Valve Housing Gasket	1
36	058895	Breather Cap and Dipstick	1
37	064012	Main Frame	1
	650517	Hexagon Socket Pipe Plug 1/4	4
	650576	Hexagon Socket Pipe Plug 1/2	3
	650491	HHCS 3/8 x 1-1/4	5
	650503	HHCS 1/2 x 2-1/2	2
	650649	HHCS 5/8 x 2-1/2	4
		(18) 3/8NF HLN - (3) HN	
		(2) 1/2 HN - (2) HJN	
		(4) 5/8 HN - (4) LW - (4) PW	
38	064039	Floor Panel - Right	1
	650510	HWHSTS 5/16 x 1/2	2
39	064041	Floor Panel - Left	1
	650510	HWHSTS 5/16 x 1/2	2
40	064043	Floor Panel - Front	1
	650510	HWHSTS 5/16 x 1/2	4
41	064143	Floor Support - Front	1
	650490	HHCS 3/8 x 1	4
		(4) 3/8 LW	
42	067898	Trim Strip	2
		(Used after Serial No. 4300 - 1094 4600 - 1209 4500 - 1257 4700 - 1001)	
43	068045	Trim Strip	1
		(Used after Serial No. 4300 - 1152 4600 - 1210 4500 - 1361 4700 - 1001)	
44	068329	Seat Belt	1
		(Used after Serial No. 4300 - 1194 4600 - 1332 4500 - 1571 4700 - 1001)	
	054940A	Seat Belt	1
		(Used before Serial No. 4300 - 1195 4600 - 1333 4500 - 1572 4700 - 1002)	
45	068423	Seat Belt Anchor	2
		(Used after Serial No. 4300 - 1194 4600 - 1332 4500 - 1571 4700 - 1001)	

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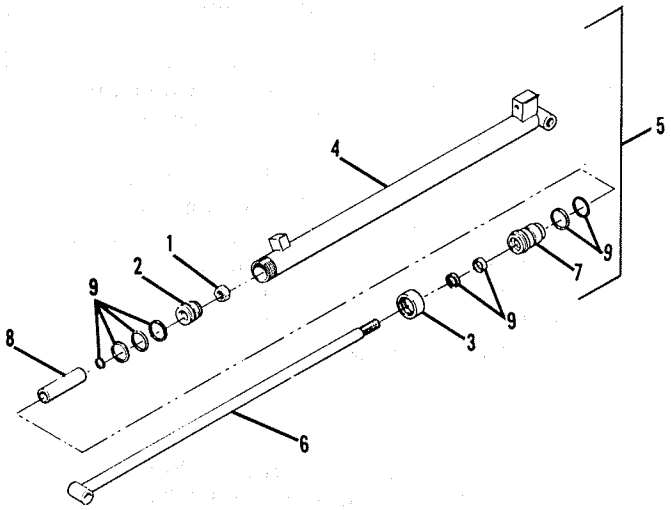
Ref. No.	Part No.	Part Name	No. Req.
1	H6187	Washer	2
2	042826	Shim Washer	4
3	054798	Muffler	1
4	054799	Muffler Clamp	1
		(2) 5/16NF HLN	
5	054805	Pump Sprocket (16T)	1
6	054808	Double Chain (No. 50-2) of 16 Links Including One (050409) Connector Link	1
7	054816A	90° Male Elbow	2
8	054830	Engine Adapter	1
9	055010	Fuel Line Hose	1
10	055014	Air Cleaner	1
11	055015	Mounting Band	2
	650487	HHCS 5/16 x 1	4
		(4) 5/16 HN - (4) LW - (4) PW	
12	055016	Air Stack Cap	1
13	055017	Air Cleaner Element	1
14	055018	Restriction Indicator	1
15	055022	Air Cleaner Hose - 34"	1
16	055030	Hose Clamp	1
17	055108	Tail Pipe	1
18	055447	Washer	8
19	055711	90° Male Elbow	1
20	055868	Cover Panel - Rear	1
	650487	HHCS 5/16 x 1	6
		(6) 5/16 HN - (6) LW - (6) PW	
21	055982	Square Key 3/8 x 3/8 x 1	1
22	056200	Hydraulic Tube	1
23	056985	Engine Coupling Sprocket (16T)	1
24	057080	Pump Mount - Lower	1
25	057081	Pump Mount - Upper	1
26	057082	Pump Mount Spacer	1
27	058406	Exhaust Pipe	1
28	059583B	Alternator	1
29	063585C	Gear Pump	1
30	064053	Air Cleaner Spacer	4
31	064319	Engine - Complete	1
	650594	HHCS 1/2 x 3-1/4	4
		(4) 1/2 HN - (4) PW	
32	064392	Pump Support	1
	650486	HHCS 5/16 x 3/4	1
		(1) 5/16 HN - (1) LW - (1) PW	
		(1) 3/8 HN - (2) LW - (2) PW	
33	064530	Alternator Mounting	1
	650315	HWHSTS 1/4 x 1/2	4
	650818	HHCS 3/8 x 3	1
		(1) 3/8 HN - (1) LW	
34	064534	Belt Guard	1
35	064543	Isolation Mounting	4
36	064544	Alternator Arm	1
37	064545	Alternator Pulley	1
	650207	SHSS 5/16 x 1/2	2
38	064547	Alternator Belt	1
39	064549	Carb - Inlet Spacer	1
40	065042	Muffler Clamp	1
41	065052	Muffler Support	1
42	065672	Choke Cable	1
43	069740C	Piston Pump - Rear (Used after Serial #1394)	1
	056198C	Piston Pump - Rear (Used before Serial #1395)	1
44	069741C	Hydrostatic Pump Assembled (Used after Serial #1394)	1
	063584C	Hydrostatic Pump Assembled (Used before Serial #1395)	1
45	069742C	Piston Pump - Front (Used after Serial #1394)	1
	054199C	Piston Pump - Front (Used before Serial #1395)	1
46	660082	Close Nipple - 1-1/4 (Used after Serial #1152)	1

A To order Fitting O-Ring, specify Part #055896.
B To order Regulator, specify Part #063568.
C For Hydraulic Pump Service Parts, see pages 18 & 19. To order Major Seal Kit, specify Part #070587.

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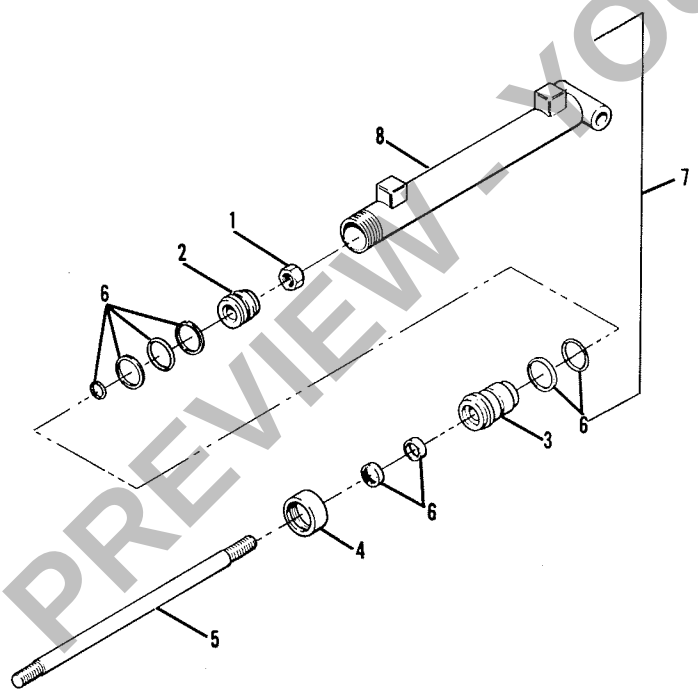
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Columbus Lift Cylinders
(Identified By Marking GEC)



Ref. No.	Part No.	Part Name	No. Req.
1	055071	Retainer Nut	1
2	055072	Piston	1
3	055079	Cylinder Collar	1
4	055082	Cylinder Tube - Right	1
	055085	Cylinder Tube - Left	1
5	061158	Cylinder - Right (Assembled)	1
	061163	Cylinder - Left (Assembled)	1
	570004	Grease Fitting	2
6	061159	Cylinder Shaft	1
7	061160	Cylinder Gland	1
8	061161	Cylinder Shaft Spacer	1
9	061162	Lift Cylinder Seal Kit	1

Columbus Tilt Cylinder
(Identified By Marking GEC)



Ref. No.	Part No.	Part Name	No. Req.
1	055071	Retainer Nut	1
2	055072	Piston	1
3	055077	Cylinder Head	1
4	055079	Cylinder Collar	1
5	055081	Cylinder Shaft	1
6	055086	Tilt Cylinder Seal Kit	1
7	065058	Tilt Cylinder - Assembled	1
	570002	Grease Fitting	1
8	066692	Cylinder Tube	1

IMPORTANT: Order by Part Number - DO NOT use Illustration Reference Numbers.

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TORQUE SPECIFICATIONS FOR STANDARD MACHINE HARDWARE

SIZE	SAE GRADE #2		SAE GRADE #5		SAE GRADE #8	
	DRY	LUB.	DRY	LUB.	DRY	LUB.
8 - 32	19 In. Lbs.	14 In. Lbs.	30 In. Lbs.	22 In. Lbs.	41 In. Lbs.	31 In. Lbs.
8 - 36	20 "	15 "	31 "	23 "	43 "	32 "
10 - 24	27 "	21 "	43 "	32 "	60 "	45 "
10 - 32	31 "	23 "	49 "	36 "	68 "	51 "
1/4 - 20	66 "	50 "	9 Ft. Lbs.	75 "	12 Ft. Lbs.	9 Ft. Lbs.
1/4 - 28	76 "	56 "	10 "	86 "	14 "	10 "
5/16 - 18	11 Ft. Lbs.	9 Ft. Lbs.	17 "	13 Ft. Lbs.	25 "	18 "
5/16 - 24	12 "	9 "	19 "	14 "	25 "	20 "
3/8 - 16	20 "	15 "	30 "	23 "	45 "	35 "
3/8 - 24	23 "	17 "	35 "	25 "	50 "	35 "
7/16 - 14	32 "	24 "	50 "	35 "	70 "	55 "
7/16 - 20	36 "	27 "	55 "	40 "	80 "	60 "
1/2 - 13	50 "	35 "	75 "	55 "	110 "	80 "
1/2 - 20	55 "	40 "	90 "	65 "	120 "	90 "
9/16 - 12	70 "	55 "	110 "	80 "	150 "	110 "
9/16 - 18	80 "	60 "	120 "	90 "	170 "	130 "
5/8 - 11	100 "	75 "	150 "	110 "	220 "	170 "
5/8 - 18	110 "	85 "	180 "	130 "	240 "	180 "
3/4 - 10	175 "	130 "	260 "	200 "	380 "	280 "
3/4 - 16	200 "	150 "	300 "	220 "	420 "	320 "
7/8 - 9	170 "	125 "	430 "	320 "	600 "	460 "
7/8 - 14	180 "	140 "	470 "	360 "	660 "	500 "
1 - 8	250 "	190 "	640 "	480 "	900 "	680 "
1 - 12	270 "	210 "	710 "	530 "	1000 "	740 "

Multiply In. Lbs. by (8.890) or Ft. Lbs. by (1.383) for metric Nm

NOTE: These torque values are to be used for all GEHL hardware excluding: locknuts, self-tapping screws, thread forming screws, and sheet metal screws. Unless otherwise noted, all torque values must meet this specification.

Attaching Hardware Table

Size & Description	Part Number	Size & Description	Part Number	Size & Description	Part Number	Size & Description	Part Number
#6	650848	3/8HLN	650805	1/4PW	654002	5/8HJN	653047
#10-24HN	650550	3/8LW	654026	5/16HN	653007	5/8HLN	650807
#10WN	650937	3/8PW	654006	5/16HJN	653034	5/8LW	654032
#10LW	650549	1/2HN	653018	5/16HLN	650804	5/8PW	654012
#12-24HN	650627	1/2HJN	653044	5/16WN	653094	3/4HN	653026
#12LW	650813	1/2HLN	650806	5/16LW	654024	3/4HJN	650857
1/4HN	653005	1/2LW	654030	5/16PW	654004	3/4HLN	650828
1/4HLN	650803	1/2PW	654009	3/8HN	653010	3/4LW	654034
1/4LW	654022	5/8HN	653021	3/8HJN	653038	3/4PW	654014

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Ref. No.	Part No.	Part Name	No. Req.
16	054730	Axle	4
	655024	Cotterpin 3/16 x 2	4
17	054734	Axle Spacer - Outside	4
18	054737	Axle Sprocket (64T)	4
19	054746	Jack Shaft Sprocket (14/60T)	2
20	054749	Retaining Ring	4
21	054750	Bearing Cone	4
22	054751	Jack Shaft Spacer	2
23	054756	Chain (No. 60) of 72 Links Including One (500160) Connector Link	4
24	054757	Chain (No. 60HE) of 94 Links Including One (055903) Connector Link	4
25	054758	Emergency Brake Base - Right	1
		(2) 3/8 HN - (2) LW	
26	054762	Brake Base Gasket	2
27	054763	Brake Retainer - Right	1
	650486	HHCS 5/16 x 3/4	2
		(2) 5/16 HLN - (2) PW	
28	054766	Brake Pin	2
29	054767	Brake Link	4
	650588	HHCS 1/4 x 1-1/2	2
		(2) 1/4 HLN	
30	054769	Brake Push Rod - Right	1
	650553	Cotterpin 1/8 x 3/4	2
		(1) 3/8 HN - (1) PW	
31	054770	Ball Joint	2
		(2) 3/8NF HN - (2) LW	
32	054771	Emergency Brake Base - Left	1
		(2) 3/8 HN - (2) LW	
33	054773	Brake Retainer - Left	1
	650486	HHCS 5/16 x 3/4	2
		(2) 5/16 HLN - (2) PW	
34	054775	Brake Push Rod - Left	1
	650553	Cotterpin 1/8 x 3/4	1
		(1) 3/8 HN - (1) PW	
35	054776	Motor Base - Right	1
		(4) 3/8 HN - (4) LW - (1) PW	
		(2) 1/2 HN - (2) LW	
36	054779	Base Gasket	2
37	054783	Motor Gasket	2
38	054784	Motor Base - Left	1
		(4) 3/8 HN - (4) LW - (4) PW	
		(2) 1/2 HN - (2) LW	
39	054890	Brake Control Knob	1
40	054936	Brake Control Lever	1
	650553	Cotterpin 1/8 x 3/4	2
		(1) 3/8 PW - Narrow 654049	
41	054939	Brake Bracket	1
	650486	HHCS 5/16 x 3/4	2
		(2) 5/16 LW	
42	055683	Retaining Ring	2
43	055986[A]	Bearing Housing - Inside	4
	570006	Grease Fitting	2
	650528	HHCS 3/8 x 2	1
	650553	HHCS 3/8 x 1-1/2	4
44	057615	Axle Spacer	4
45	057616	Axle Spacer - Inside	4
46	057617	Shim Washer	4
47	059148	Take-up Plate Cam	4
		(4) 5/16 HLN	
48	059149	Take-up Plate - Left Outside	1
	650492		
48	059149	Take-up Plate - Left Outside	1
	650705	SQHSS 1/2 x 2-1/2	1
		(1) 1/2 HLN	
	650704	CB 3/8 x 1	8
	650492	HHCS 3/8 x 2-1/2	1
		(8) 3/8 HN - (1) HLN	
		(1) 5/8 HN - (1) LW	
49	059152	Take-up Plate - Right Inside	1
		(1) 3/8 HN	
50	059153	Jack Shaft Gasket	4
51	059204	Take-up Plate - Right Outside	1
	650705	SQHSS 1/2 x 2-1/2	1
		(1) 1/2 HJN	
	650704	CB 3/8 x 1	8
	650492	HHCS 3/8 x 2-1/2	1
		(8) 3/8 HN - (1) HLN	
		(1) 5/8 HN - (1) 5/8 LW	
52	059205	Take-up Plate - Left Inside	1
		(1) 3/8 HLN - (2) PW	
53	061164[B]	Hydraulic Motor	2
		(4) 1/2 HN - (4) LW - (4) PW	
54	061843	Angle Coupler	2
		(Used after Serial No. 4300 - 1194 4600 - 1332 4500 - 1571 4700 - 1001)	
55	061845	Straight Connector	2
		(Used after Serial No. 4300 - 1194 4600 - 1332 4500 - 1571 4700 - 1001)	
	570006	Grease Fitting	2
56	062341	Adjustment Bolt 3/8 x 2-1/2	2
57	064049	Motor Drive Sprocket (13T)	2
58	580073	Male Connector	4
59	650919	Axle Nut - 1" Slotted	4
60	660033	Pipe Nipple 1/8 x 5	2

[A] For HL4600 Right Rear Housing, use a 570006 Grease Fitting with a 650686 Pipe Nipple and a 660016 Elbow.

For HL4300, 4500 & 4700 Right & Left Rear Housings and HL4600 Left Rear Housing, use a 570023 Grease Fitting.

For all Front Housings, use a 570006 Grease Fitting with a 660033 Pipe Nipple.

[B] For Hydraulic Motor Service, see page 21.

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Ref. No.	Part No.	Part Name	No. Req.
1	H6187	Pump Support Washer	2
2	042826	Shim Washer	4
3	054202	Ball Joint	2
4	054203	Oil Cooler	1
5	054798	Muffler	1
6	054808	Double Chain (No. 50-2) of 16 Links Including One (050409) Connector Link	1
7	054812	J-Clamp	2
	650315	HWHSTS 1/4 x 1/2	2
8	054816A	90° Male Elbow	2
9	054885	Ball Joint	2
10	054925	Pivot Bushing	2
11	054958	Radiator Cap	1
12	055014	Air Cleaner	1
13	055015	Mounting Band	2
	650487	HHCS 5/16 x 1	4
		(4) 5/16 HN - (4) LW - (4) PW	
14	055016	Air Stack Cap	1
15	055017	Air Cleaner Element	1
16	055018	Restriction Indicator	1
17	055030	Hose Clamp	7
		(Five req'd. before Serial #2164)	
18	055041	Radiator	1
		(2) 1/2 HN - (2) LW - (2) PW	
19	055049	Radiator Shim	2
20	055124	Shroud Seal - Short	2
21	055125	Shroud Seal - Long	2
22	055577	Pump Sprocket (16T)	1
23	055648	Wire Tie	1
24	055982	Square Key 3/8 x 3/8 x 1	1
25	056200	Hydraulic Tube	1
26	056815	Sender - Oil Pressure	1
27	056985	Engine Coupling Sprocket (16T)	1
	650204	SHSS-SL 5/16 x 3/8	2
28	057080	Pump Mount - Lower	1
29	057081	Pump Mount - Upper	1
30	057082	Pump Mount Spacer	1
31	059583B	Alternator - 35 AMP	1
32	060039	Isolator Mounting	4
33	060070	Alternator Pulley	1
34	061166	Hose Clamp	1
35	061554	Engine - Complete	1
	650490	HHCS 3/8 x 1	4
	650525	HHCS 5/16 x 1-1/4	4
	650533	HHCS 3/8 x 1-1/2	4
		(4) 5/16 LW	
36	061555C	Carburetor	1
37	061556	Governor	1
38	062022	Fuel Fitting	1
39	062023	Hose Clamp	1
40	063585D	Gear Pump	1
41	064011	Cooler shim	4
42	064053	Air Cleaner Spacer	2
43	064055	Radiator Grill	1
	650487	HHCS 5/16 x 1	6
		(6) 5/16 HN - (6) LW - (6) PW	
44	064062	Engine Coupling Shaft	1
45	064067	Motor Mount - Front	1
	650008	Cotter Pin 1/8 1-1/4	1
	650491	HHCS 3/8 x 1-1/4	2
		(2) 3/8 LW	
46	064077	Engine Mount - Right Rear	1
	650525	HHCS 5/16 x 1-1/4	4
		(4) 5/16 LW	
47	064081	Engine Mount - Left Rear	1
	650487	HHCS 5/16 x 1	4
		(4) 5/16 LW	
48	064083	Alternator Bracket	1
	650490	HHCS 3/8 x 1	1
	650731	HHCS 3/8 x 3-1/2	1
49	064086	Alternator Bracket	1
	650490	HHCS 3/8 x 1	1
		(1) 3/8 HN - (1) LW	
50	064087	Alternator Take-up	1
	650487	HHCS 5/16 x 1	1
		(1) 5/16 PW	
	650490	HHCS 3/8 x 1	1
		(1) 3/8 HN - (1) LW	
51	064089	Governor Mounting Plate	1
	650533	HHCS 3/8 x 1-1/2	3
	650490	HHCS 3/8 x 1	3
		(6) 3/8 LW	
52	064091	Pump Support	1
	650486	HHCS 5/16 x 3/4	1
		(2) 5/16 HN - (2) LW - (2) PW	
		(1) 1/2 HN	
53	064092	Idler Sheave Assembled	1
54	064093	Idler Sheave	1
	650532	HHCS 5/8 x 1-1/2	1
		(1) 5/8 HN - (1) LW	
55	064094	Idler Sheave Bearing	1
56	064095	Governor Belt	1
57	064096	Pivot Arm	1
58	064099	Governor Rod	1
59	064102	Rod - Governor to Carburetor	1
60	064104	Exhaust Pipe	1
	650491	HHCS 3/8 x 1	2
		(2) 3/8 HN - (2) LW	
61	064107	Exhaust Pipe Gasket	1
62	064114	Engine Mounting Housing Cover	1
	650510	STS 5/16 x 1/2	2
63	064118	Fuel Line Hose - 5/16 x 52	1
64	064119	Vacuum Fitting	1

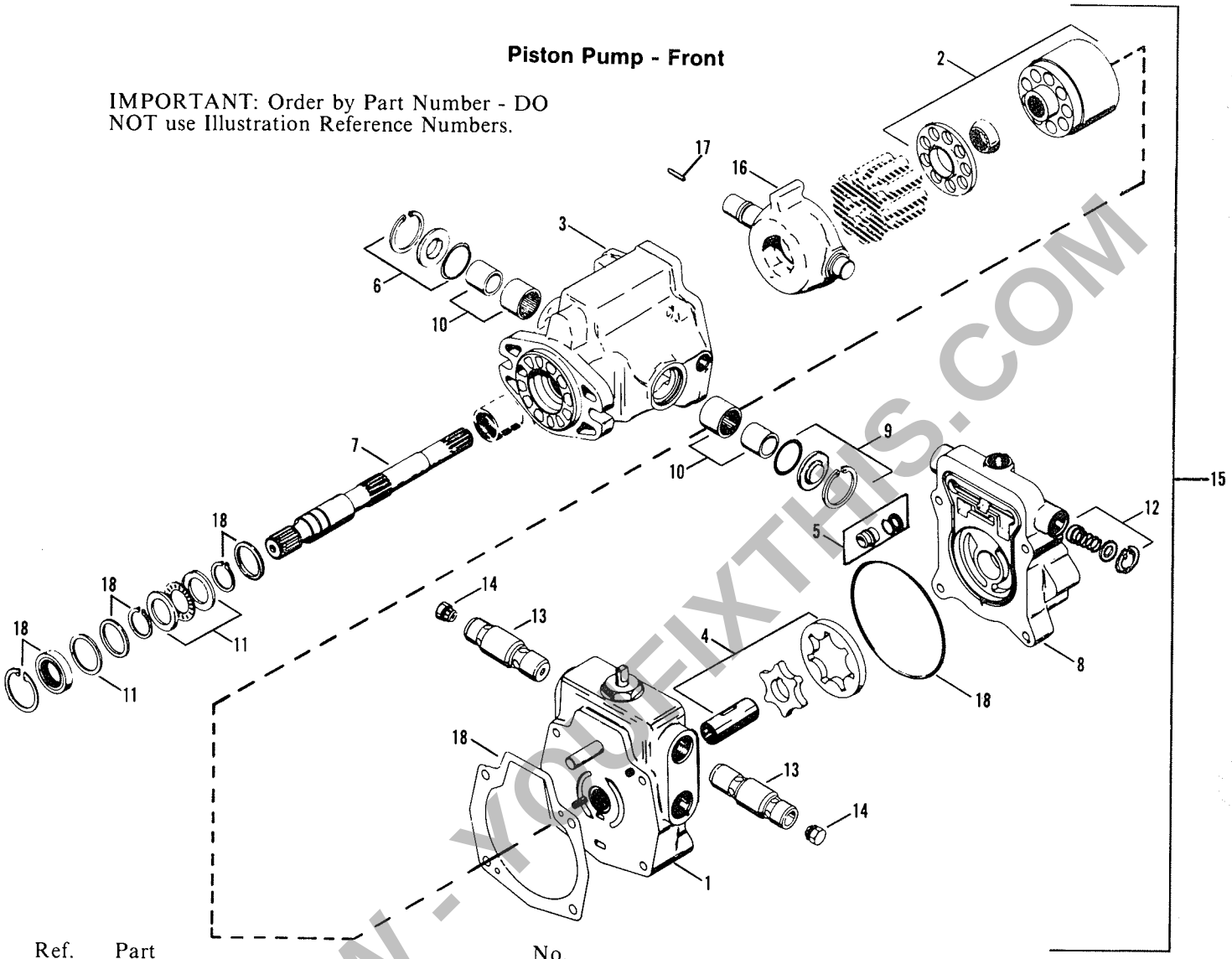
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Piston Pump - Front

IMPORTANT: Order by Part Number - DO NOT use Illustration Reference Numbers.



Ref. No.	Part No.	Part Name	No. Req.
1	058504	Backplate	1
2	058515	Piston Block Kit	1
3	058517	Piston Pump Housing	1
4	058518	Gerotor Kit	1
5	059443	Check Valve	2
6	059445	Trunnion Arm Seal Kit	1
7	059589	Drive Shaft	1
8	059591	Pump Adapter	1
9	060580	Housing Closure Seal Kit	1
10	060581	Cam Bearing Pivot Kit	2
11	060582	Drive Shaft Bearing Kit	1
12	060585[A]	Charge Relief Kit	1
13	061573	Relief Valve Kit	2
14	065854	Cap Plug	2
15	069742	Front Piston Pump - Assembled (Used after Serial No. 4300 - 1393 4600 - 1759 4500 - 2162 4700 - 1108)	1
	056199	Front Piston Pump - Assembled (Used before Serial No. 4300 - 1394 4600 - 1760 4500 - 2162 4700 - 1108)	1
16	069898	Cam Plate (Used after Serial No. 4300 - 1393 4600 - 1759 4500 - 2162 4700 - 1108)	1
	059444	Cam Plate (Used before Serial No. 4300 - 1394 4600 - 1760 4500 - 2163 4700 - 1109)	1
17	069899	Key	1
18	070583[B]	Pump Seal Kit (For 069742 Front Piston Pump)	1

[A] For Replacement, specify Part #069444.

[B] For Seal Kit on 056199 Pump, order Major Seal Kit 058531.

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Ref. No.	Part No.	Part Name	No. Req.
5	054770	Ball Joint	2
		(3) 3/8NF HN - (4) LW	
6	054812	J-Clamp	2
	650315	HWHSTS 1/4 x 1/2	2
7	054841	Valve Lever	1
8	054842	Clevis Pin	3
	650590	Cotterpin 1/16 x 1/2	3
9	054872	Control Rod	2
		(2) 3/8NF HJN 650552	
10	054880	Console	1
	650487	HHCS 5/16 x 1	4
		(4) 5/16 HN - (1) HLN - (4) LW	
11	054882	Foot Throttle	1
12	054885	Throttle Ball Joint	2
		(2) 1/4NF HN - (2) 1/4 LW	
13	054886	Throttle Washer	2
14	054887	Hand Throttle	1
		(2) 5/16 HLN - (2) PW	
15	054890	Throttle Knob	1
16	054891	Throttle Link	1
17	054892	Friction Bar - Left	1
	650448	HHCS 1/4 x 3/4	2
		(2) 1/4 HN - (2) HLN - (2) LW	
		(2) 5/16 PW	
18	054895	Console Cover - Right	1
	650315	HWHSTS 1/4 x 1/2	3
19	054896	Console Cover - Left	1
	650315	HWHSTS 1/4 x 1/2	4
20	054900	Spacer	2
21	054901	Friction Bar - Right	1
22	054905	Cable Mounting Bracket	1
	650486	HHCS 5/16 x 3/4	1
		(1) 5/16 HN - (1) LW	
23	054910	Throttle Rod - HL4300	1
	057005	Throttle Rod - HL4600	1
	064100	Throttle Rod - HL4500 & 4700	1
24	054916	Cable Clamp	1
		(Two Req'd. for HL4600 Only)	
	650548	RHMS #1024 x 1/2	1
		(1) #1024 HMN - (1) #10 LW	
25	054959	Bellville Washer	2
26	055447	Washer	2
27	055992	Friction Washer Backing	1
28	056937	Washer	4
29	057029	Clamp	1
		(Used on HL4600 Only)	
30	058478	Ether Control Cable	1
		(Used on HL4600 Only)	
31	058986	Console Cover - Rear	1
	650315	HWHSTS 1/3 x 1/2	2
	650486	HHCS 5/16 x 3/4	4
		(4) 5/16 LW	
32	058999	Rod End - Female (L.H. Thread)	2
	650503	HHCS 1/2 x 2-1/2	2
33	059003	Pump Control Rod - Right	1
		(1) 1/2NF HN	
34	059004	Pump Control Rod - Left	1
		(1) 1/2NF HN	
35	060497	T-Bar Control Lever - Right	1
36	060500	T-Bar Control Lever - Left	1
37	060502	Trunnion Support	4
	650741	HHCS 5/16 x 3-1/4	4
		(4) 5/16 HN - (4) LW	
38	060505	Needle Bearing	4
39	060507	Trunnion Support Spacer	4
40	060508	Trunnion	2
41	060514	Non-Skid Surface	1
42	061826	1/2NF HN - LH	2
43	062271	Connecting Link	1
44	063070[A]	Control Valve	1
	650535	HHCS 3/8 x 2-1/4	3
		(3) 3/8 HN - (3) LW	
45	064045	Foot Throttle Pedal	1
	650448	HHCS 1/4 x 3/4	2
		(2) 1/4 HN - (2) LW	
46	064363	Pump Arm Isolator	2
47	064368	Control Actuator Arm	1
	650654	HHCS 1/2NF x 2	2
		(2) 1/2NF HJN	
48	064371	Spacer Washer	6
49	064372	Rod End - Female (R.H. Thread)	2
	650654	HHCS 1/2 x 2	2
		(2) 1/2 HJN	
50	064373	1/2NF HLN	2
51	064840	3/8NF HN-SL	16
52	065057	Needle Bearing	4
53	065663	Rod End Washer	2
54	065672	Choke Control	1
		(Used on HL4300 & HL4500 only)	
55	068543	Shut-off Cable	1
		(Used after Serial #1332)	
		(Used on HL4600 only)	
	057028	Shut-off Cable	1
		(Used before Serial #1333)	
56	069893	Pump Pivot Arm - Right	1
		(Used after Serial No.	
		4300 - 1394 4600 - 1760	
		4500 - 2163 4700 - 1109)	
	064365	Pump Pivot Arm	1
		(Used before Serial No.	
		4300 - 1395 4600 - 1761	
		4500 - 2164 4700 - 1110)	
57	069896	Pump Pivot Arm - Left	1
		(Used after Serial No.	
		4300 - 1394 4600 - 1760	
		4500 - 2163 4700 - 1109)	
	064365	Pump Pivot Arm	1
		(Used before Serial No.	
		4300 - 1395 4600 - 1761	
		4500 - 2164 4700 - 1110)	
58	070882	Push-On Nut	1
		(Used after Serial #1760)	
		(Used on HL4600 only)	
	057036	Push-On Nut	1
		(Used before Serial #1761)	
59	540035	Retaining Ring	4

[A] For Control Valve Service, see page 22.

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