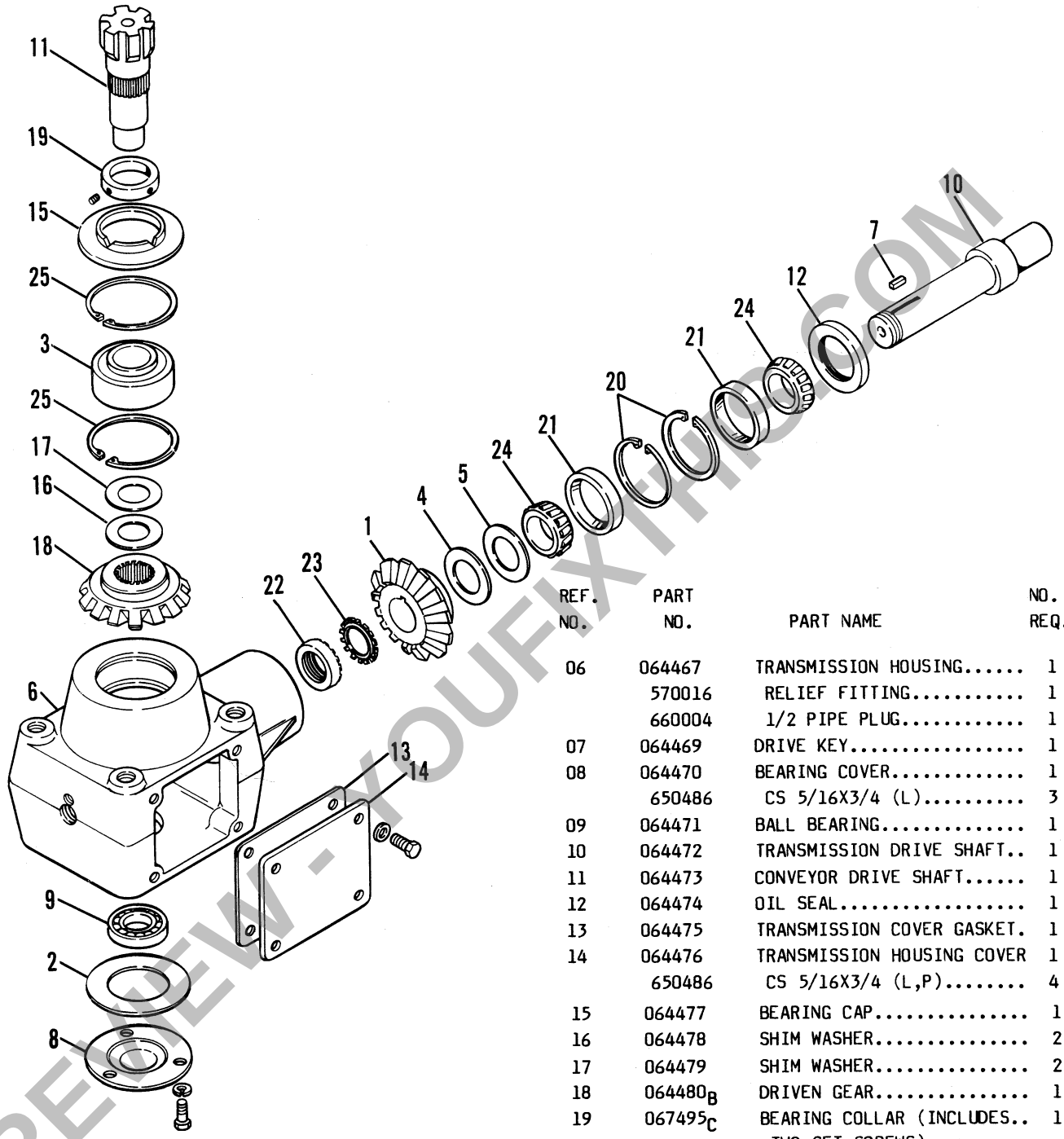


REF. NO.	PART NO.	PART NAME	NO. REQ.
	064466	TRANSMISSION-ASSEMBLED....	1
		CONSISTS OF:	
01	044500$_A$	DRIVE GEAR- MACHINED.....	1
02	047697	BEARING COVER GASKET.....	1
03	058501	BALL BEARING.....	1
04	061528	SHIM WASHER.....	2
05	075060	SHIM WASHER.....	2
06	064467	TRANSMISSION HOUSING.....	1
	570016	RELIEF FITTING.....	1
	660004	1/2 PIPE PLUG.....	1
07	064469	DRIVE KEY.....	1
08	064470	BEARING COVER.....	1
	650486	CS 5/16X3/4 (L).....	3
09	064471	BALL BEARING.....	1
10	064472	TRANSMISSION DRIVE SHAFT..	1
11	064473	CONVEYOR DRIVE SHAFT.....	1
12	064474	OIL SEAL.....	1
13	064475	TRANSMISSION COVER GASKET.	1
14	064476	TRANSMISSION HOUSING COVER	1
	650486	CS 5/16X3/4 (L,P).....	4
15	064477	BEARING CAP.....	1
16	064478	SHIM WASHER.....	2
17	064479	SHIM WASHER.....	2
18	064480$_B$	DRIVEN GEAR.....	1
19	067495$_C$	BEARING COLLAR (INCLUDES.. TWO SET SCREWS)	1
20	069528	RETAINING RING.....	2
21	520054	BEARING CUP.....	2
22	520154	BEARING LOCK NUT.....	1
23	520155	BEARING LOCK WASHER.....	1
24	520201	BEARING CONE.....	2
25	540006	RETAINING RING.....	2

A REPLACED BY 076073 CAST GEAR

B REPLACED BY 076074 CAST GEAR

C REPLACED BY 520153 COLLAR

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REF. NO.	PART NO.	PART NAME	NO. REQ.
01	H 8010	BUSHING.....	1
02	U10063	EXTENSION SPRING 1000 RPM.	1
	B11108	EXTENSION SPRING 540 RPM..	1
03	B11162	WASHER 23/32ID X 1-1/40D..	3
04	048953	O-RING.....	1
05	054818	STRAIGHT MALE CONNECTOR... (USED AFTER SN6706)	1
	064644	STRAIGHT MALE CONNECTOR... (USED BEFORE SN6707)	1
06	054848	90DEG. MALE ELBOW (ONLY... ONE REQUIRED WITH POWERED FEEDER ATTACHMENT)	2
07	054850	STRAIGHT CONNECTOR (TWO... USED BEFORE SN8857)	1
08	054925	PIVOT BUSHING.....	2
09	055021	HOSE CLAMP.....	2
	650486	CS 5/16X3/4 (N,L,P).....	2
10	055335	HOSE CLAMP.....	2
11	056773	HOSE CLAMP.....	3
	650487	CS 5/16X1 (N,L,2P).....	1
12	058654	STREET ELBOW- 1/2X90DEG... (USED AFTER SN6706)	1
13	062910	HEXAGON 1/2NPT NIPPLE..... (USED AFTER SN6706)	1
14	064442	BELT GUARD BRACKET.....	1
15	064462	RESERVOIR SUPPORT.....	1
	650487	CS 5/16X1 (N,L,P).....	4
16	064645	SERVICE TEE..... (USED AFTER SN6706)	1
17	075877	IN-LINE RELIEF VALVE (USED AFTER SN8856)	1
	064647	RELIEF VALVE- CROSS (USED. BEFORE SN8857)	1
	064648	RELIEF VALVE- GRESEN (USED BEFORE SN8857)	1
18	076861	RESERVOIR (USED AFTER..... SN10125)	1
	064649[A]	RESERVOIR (USED BEFORE.... SN10126)	1
19	064650	BREATHER CAP.....	1
20	064651	RESERVOIR STRAP..... (2) 5/16LN	2
21	064654[B]	OIL FILTER.....	1
22	064655	MALE CONNECTOR 3/4X1.....	1
23	064656	FILTER TO RESERVOIR TUBE..	1
24	064660	SELECTOR VALVE KNOB..... (1) 3/8L	1
25	064661	INTAKE TUBE.....	1
26	064662	PRESSURE TUBE.....	1
27	075876	RELIEF TO "T" TUBE (USED.. AFTER SN8856)	1
	064663	RELIEF TO "T" TUBE (USED.. BEFORE SN8857)	1
28	064664	CONNECTOR UNION.....	1
29	064668	RETURN TUBE.....	1
30	064669	FEMALE BRANCH TEE (ONE.... USED BEFORE SN6707)	2
31	064670	TUBE.....	2
32	064674[C]	SELECTOR VALVE- CROSS.....	1
	650692	CS 5/16X1-3/4 (N,L,P)....	2
	065024[C]	SELECTOR VALVE- GRESEN....	1
	650486	CS 5/16X3/4 (L,P).....	2

A FOR REPLACEMENT, ORDER 076861 RESERVOIR.

B FOR REPLACEMENT, ORDER 048959 ELEMENT.

C FOR SERVICE, SEE PAGES TITLED HYDRAULIC COMPONENTS.

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TORQUE SPECIFICATIONS FOR STANDARD MACHINE HARDWARE

SIZE	SAE GRADE #2		SAE GRADE #5		SAE GRADE #8	
	DRY	LUB.	DRY	LUB.	DRY	LUB.
8 - 32	19 In. Lbs.	14 In. Lbs.	30 In. Lbs.	22 In. Lbs.	41 In. Lbs.	31 In. Lbs.
8 - 36	20 "	15 "	31 "	23 "	43 "	32 "
10 - 24	27 "	21 "	43 "	32 "	60 "	45 "
10 - 32	31 "	23 "	49 "	36 "	68 "	51 "
1/4 - 20	66 "	50 "	9 Ft. Lbs.	75 "	12 Ft. Lbs.	9 Ft. Lbs.
1/4 - 28	76 "	56 "	10 "	86 "	14 "	10 "
5/16 - 18	11 Ft. Lbs.	9 Ft. Lbs.	17 "	13 Ft. Lbs.	25 "	18 "
5/16 - 24	12 "	9 "	19 "	14 "	25 "	20 "
3/8 - 16	20 "	15 "	30 "	23 "	45 "	35 "
3/8 - 24	23 "	17 "	35 "	25 "	50 "	35 "
7/16 - 14	32 "	24 "	50 "	35 "	70 "	55 "
7/16 - 20	36 "	27 "	55 "	40 "	80 "	60 "
1/2 - 13	50 "	35 "	75 "	55 "	110 "	80 "
1/2 - 20	55 "	40 "	90 "	65 "	120 "	90 "
9/16 - 12	70 "	55 "	110 "	80 "	150 "	110 "
9/16 - 18	80 "	60 "	120 "	90 "	170 "	130 "
5/8 - 11	100 "	75 "	150 "	110 "	220 "	170 "
5/8 - 18	110 "	85 "	180 "	130 "	240 "	180 "
3/4 - 10	175 "	130 "	260 "	200 "	380 "	280 "
3/4 - 16	200 "	150 "	300 "	220 "	420 "	320 "
7/8 - 9	170 "	125 "	430 "	320 "	600 "	460 "
7/8 - 14	180 "	140 "	470 "	360 "	660 "	500 "
1 - 8	250 "	190 "	640 "	480 "	900 "	680 "
1 - 12	270 "	210 "	710 "	530 "	1000 "	740 "

Multiply in Lbs. by (0.113) or Ft. Lbs. by (1.355) for metric Nm

NOTE: **These torque values are to be used for all GEHL hardware excluding: locknuts, self-tapping screws, thread forming screws, and sheet metal screws. Unless otherwise noted, all torque values must meet this specification.**

Attaching Hardware Table

Size & Description	Part Number	Size & Description	Part Number	Size & Description	Part Number	Size & Description	Part Number
#6-32 N	650658	1/4 L	654022	3/8 LN	071703	1/2 P	654009
#6 L	654044	1/4 P	654002	3/8 WN	653098	5/8 N	653021
#6 P	650848	5/16 N	653007	3/8 NILN	067847	5/8 LN	071709
#10-24 N	650550	5/16 FLN	070648	3/8 L	654026	5/8 L	654032
#10-32 N	650658	5/16 JN	653034	3/8 P	654006	5/8 P	654012
#10 L	650549	5/16 LN	071701	7/16 P	654046	3/4 N	653026
#10 P	650584	5/16 WN	653094	1/2 N	653018	3/4 LN	064331
#12-24 N	650626	5/16 L	654024	1/2 JN	653044	3/4 L	654034
#12 L	650813	5/16 P	654004	1/2 LN	071706	3/4 P	654014
1/4 N	653005	3/8 N	653010	1/2 L	654030	7/8 NF-SN	653102
1/4 LN	071700	3/8 JN	653038				

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REF. NO.	PART NO.	PART NAME	NO. REQ.
01	045581	TIRE VALVE.....	2
02	048060	WHEEL 8.00X15 FOR 9.5L.... X 15 OR 11L X15 8PLY TIRE	2
03	055309	DAMPER(USED BEFORE SN3156)	4
04	062342	HTB 1/2X3-1/2 (USED AFTER. SN3755)	1
		(1)- 1/2N	
05	075949	FRAME (USED AFTER SN9500).	1
	064433	FRAME (USED BEFORE SN9501)	1
06	064465	SPINDLE.....	2
	655020	COTTER PIN 3/16X1-1/2....	2
		(2) 7/8NF-SN	
07	064867	RIGHT MIXER LEG.....	1
	650490	CS 3/8X1 (NILN,P).....	6
08	064868	LEFT MIXER LEG.....	1
	650490	CS 3/8X1 (NILN,P).....	6
09	064874	NON-SKID FRICTION STEP....	1
		(USED AFTER SN6706)	
	064873	NON-SKID FRICTION STEP....	1
		(USED BEFORE SN6707)	
10	064875	BUMPER BRACE (USED BEFORE. SN6707)	1
	650687	CB 5/16X3/4 (N,L).....	4
11	066711	DRAWBAR CLIP.....	2
	650406	CS 3/4X4-1/2 (N,L).....	2
12	066717	WASHER.....	2
13	068237	FRONT MIXER LEG (USED..... AFTER SN3155)	1
	650490	CS 3/8X1 (NILN,P).....	2
	650491	CS 3/8X1-1/4 (NILN,P)....	2
	064869	FRONT MIXER LEG (USED..... BEFORE SN3156)	1
	650491	CS 3/8X1-1/4 (LN,P).....	2
	650579	CS 3/8X1-3/4 (LN,P).....	2
		(6) 7/16P	
14	071117[A]	HITCHJACK- ASSEMBLED..... (USED AFTER SN4506)	1
	061019[A]	HITCHJACK- ASSEMBLED..... (USED BEFORE SN4507)	1
15	520054	BEARING CUP.....	2
16	520199	BEARING CUP.....	2
17	520200	BEARING CONE.....	2
18	520201	BEARING CONE.....	2
19	520041	WHEEL BOLT.....	12
20	520073	WHEEL HUB.....	2
21	520074	GREASE SEAL.....	2
22	520075	DUST CAP.....	2

A FOR SERVICE, SEE PAGE TITLED HITCHJACKS.

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REF. NO.	PART NO.	PART NAME	NO. REQ.
33	064800	SHAFT SUPPORT.....	1
	650486	CS 5/16X3/4 (N,L,P).....	2
34	064801	IDLER ARM.....	1
35	064804	IDLER PULLEY- 4-3/4 DIA...	1
	650647	CS 5/8X2 (N,L).....	1
36	064805	SPRING ARM.....	1
	650588	CS 1/4X1-1/2 (N,L).....	1
	650487	CS 5/16X1 (2LN).....	1
37	064832	DRIVE SHEAVE- 540 RPM.....	1
	065031	DRIVE SHEAVE- 1000 RPM....	1
	655333	WOODRUFF KEY 5/16X1.....	1
38	064834	PUMP SHEAVE.....	1
	650198	SHSS-SL 1/4X3/8.....	2
39	064835	DRIVE BELT SET- 540 RPM...	1
	065033	DRIVE BELT SET- 1000 RPM..	1
40	064901	PUMP DRIVE GUARD.....	1
	650484	CS 5/16X1/2 (N,L,P).....	2
	650486	CS 5/16X3/4 (N,L,P).....	1
41	064930	HOSE- 1/2X44.....	1
42	065157	TUBE CLAMP.....	1
	650577	CS 5/16X1-1/2 (N,L,P)....	1
43	066841	STRAIGHT ADAPTER UNION.... (USED AFTER SN6706)	1
	048951	STRAIGHT ADAPTER UNION.... (USED BEFORE SN6707)	1
44	067473	HOSE- 1/2X13.....	1
45	650517	PIPE PLUG- 1/4MPT (USED... AFTER SN7306)	1
	067504	PRESSURE GAUGE (USED..... BEFORE SN7307)	1
46	067848	MOTOR TO MOTOR HOSE.....	1
47	067849	HOSE CLAMP.....	1
	650486	CS 5/16X3/4 (N,L,P).....	1
48	068105	90DEG. ELBOW (USED AFTER.. SN6706)	1
	054856	90DEG. ELBOW (USED BEFORE. SN6707)	1
49	069315	SQHSS- CONE POINT 3/8X1...	2
50	070864[D]	WEBSTER HYDRAULIC PUMP.... (USED AFTER SN6706)	1
	064642[E]	HYDRAULIC PUMP- HYDRECO... (USED BEFORE SN6707)	1
	650491	CS 3/8X1-1/4 (N,L,P).....	2
51	071542	"T" TO FILTER RETURN TUBE. (USED AFTER SN6706)	1
	064667	"T" TO FILTER RETURN TUBE. (USED BEFORE SN6707)	1
52	660004	PIPE PLUG- 1/2.....	1
53	660039	STREET ELBOW- 1/2X90DEG...	1
54	075875	STRAIGHT CONNECTOR (USED.. AFTER SN8856)	1
55	057655	STEEL REDUCER (USED..... AFTER SN8856)	1
56	058655	TEE (USED AFTER SN8856)...	1
57	068401	TEE (USED BEFORE SN6707)..	1
58	650685	45DEG. STREET ELBOW (USED. BEFORE SN6707)	1
59	660063	PIPE NIPPLE 1/2X3 (USED... BEFORE SN6707)	1
60	064665	FEMALE BRANCH TEE (USED... BEFORE SN6707)	1
61	064666	MALE CONNECTOR (USED..... BEFORE SN6707)	1

D FOR SERVICE, ORDER 069248 SEAL KIT.

E FOR SERVICE, ORDER 077721 SEAL KIT.

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MX100 - TANK & DISCHARGE CONVEYOR

REF. NO.	PART NO.	PART NAME	NO. REQ.
01	065242	TANK COVER..... (4) 3/8LN,P	1
02	069166	LID SEAL KIT (HAS TWO SIDE SEALS & TWO END SEALS)	1
03	076791	FLANGE (USED AFTER SN9875)	1
	064587	FLANGE(USED BEFORE SN9876)	1
	650486	CS 5/16X3/4 (N,L).....	20
	650487	CS 5/16X1 (N,L,P).....	4
04	064616	CONVEYOR SUPPORT..... (4) 5/16N,L	1
05	040310	MIXER PADDLE EXTENSION....	2
	650490	CS 3/8X1 (N,L).....	4
06	064613	TUBE SUPPORT PIPE.....	4
	650692	CS 5/16X1-3/4 (LN,16P)...	12
07	520084	BEARING LOCK COLLAR.....	1
08	064614	MIXING AUGER SUPPORT.....	1
	650487	CS 5/16X1 (N,L,P).....	4
09	B11335	BEARING RETAINER.....	2
	650486	CS 5/16X3/4 (N,L).....	2
10	520063	BALL BEARING.....	1
11	064610	MIXING TUBE.....	1
12	069753	MIXING AUGER.....	1
13	065811	EYEBOLT..... (2) 5/16LN,P	2
14	A162	COMPRESSION SPRING.....	4
15	064615	TANK COVER LATCH.....	2
	650568	CS 5/16X2 (LN).....	2
16	064636	TANK VENT.....	1
	650486	CS 5/16X3/4 (N,L,P).....	2
17	064874	NON-SKID FRICTION STEP....	3
18	064597	CLEANOUT COVER..... (4) 5/16WN,6P	1
19	064598	CLEANOUT COVER GASKET.....	1
20	068282[A]	LEG BRACKET KIT (CONTAINS. TWO REINFORCEMENT BRACKETS FOR WELDING ONTO TANK AT LEG MOUNTING LOCATIONS)	1
21	064493	TROUGH EXTENSION.....	1
	650486	CS 5/16X3/4 (N,L,P).....	3
22	048961[B]	HYDRAULIC MOTOR- CHARLYNN.	1
	056202[B]	HYDRAULIC MOTOR- ROSS.....	1
	650490	CS 3/8X1 (L,P).....	4
23	064639	MOTOR MOUNT BUSHING.....	4
24	064640	MOTOR MOUNT PLATE..... (4) 5/16N,L	1
25	064594	INTAKE AUGER SEAL..... (4) 1/4N,L,P	1
26	066673	SEAL RETAINER.....	1
27	073536[C]	TANK (USED AFTER SN8106)..	1
	068236[D-E]	TANK (USED BEFORE SN8107.. & AFTER SN3155)	1
	064483[E-F]	TANK (USED BEFORE SN3156).	1
28	047269	SMV EMBLEM MTG. SOCKET.... (WELD-ON)	1
29	064635	COVER CLAMP.....	1
	650486	CS 5/16X3/4 (N,L).....	3
30	064634	DISCHARGE SLIDE COVER.....	1
31	064633	CRANK BRACKET.....	2
	650486	CS 5/16X3/4 (N,L,P).....	4
32	064630	DISCHARGE SLIDE CRANK.....	1
33	071539	RETAINING RING (USED AFTER SN4506)	1
34	071538	SQHSS 5/16X3/8 (USED AFTER SN4506)	1
35	071540	DISCHARGE CONVEYOR (USED.. AFTER SN6706)	1
	064619[G]	DISCHARGE CONVEYOR (USED.. BEFORE SN67076)	1
36	064593	WINDOW FRAME.....	4
37	064591	CALIBRATION WINDOW.....	2
38	064590	BLIND RIVET.....	52
39	H8228	HINGE.....	1
	650486	CS 5/16X3/4 (N,L).....	5
40	067567	AUGER TUBE PLUG (USED..... AFTER SN3860)	1
	064626	AUGER TUBE PLUG (USED..... BEFORE SN3861)	1
41	064623	POP-UP COVER.....	1
	570021	GREASE FITTING.....	1
42	070073	DISCHARGE CHUTE SLIDE..... (USED AFTER SN4506)	1
	064627	DISCHARGE CHUTE SLIDE..... (USED BEFORE SN4507)	2
43	R13055	SPACER (USED AFTER SN6706)	
	064599	DISCHARGE SLIDE GUIDE..... (USED BEFORE SN6707) (FOUR USED BEFORE SN4507)	2

A FOR REPAIR OF UNITS BEFORE SN3156

B FOR SERVICE, SEE PAGES TITLED HYDRAULIC COMPONENTS.

C FOR TANK REPLACEMENT ON UNITS BEFORE SN9876, ORDER 073536 TANK & 076791 FLANGE.

D FOR REPLACEMENT TANK ORDER KIT 074880.

E FOR REPLACEMENT TANK COVER ON UNITS BEFORE SN9876, ORDER 076895 KIT.

F FOR REPLACEMENT, ORDER KIT 074881.

G FOR REPLACEMENT, ORDER 071540, 071539 & 071538.

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DECAL LOCATIONS

GENERAL INFORMATION

Decal Locations information is provided to assist in the proper selection and application of new decals, in the event the original decal(s) become damaged or the machine is repainted. Refer to the listing for the illustration reference number, part number, description and quantity of each decal provided in the Kit. Refer to the appropriate illustration(s) for replacement location(s).

NOTE: Certain decals are included in the Kit which are described in the listing as "not shown". These decals may be for different RPM or earlier style units or, for optional field-installed equipment which may or may NOT apply to your machine.

To insure proper selection of the correct replacement decals, compare all of the various closeup location photographs to your machine, before starting to refinish the unit. Then, circle each pictured decal (on or otherwise applicable to your machine) while checking-off its part number in the listing. After you have verified all the decals needed for replacement, place the extra unnecessary decals aside for disposal.

NOTE: Always order decals by the set number listed; do NOT order by separate part numbers. For various reasons, your unit may have some Warning decals which have been superceded by more current Warning, Caution or Danger decals. If such is the case, read the information in the decal on your machine and select the new decal from the Kit which expresses the same directives.

NEW DECAL APPLICATION

Surfaces **MUST** be free from dirt, dust, grease and other foreign material before applying the new Decal. To apply, remove the smaller portion of the decal backing paper and apply this part of the exposed adhesive backing to the clean surface while maintaining proper position and alignment. Peel the other portion of the backing paper off slowly while applying hand pressure to smooth out Decal surface.

CAUTION: Always Observe Safety Rules Shown on Decals. If Decals become damaged, or if unit is repainted, replace Decals. If repainting, BE SURE that all Decals from the Kit(s) which apply to your machine, are affixed to your unit.

NOTICE

Order paint for refinishing machines from this list:

901225	**One Gallon Blaze Paint**
901226	**One Gallon Maize Paint**
610239	**6 (12 oz.) Cans Blaze Spray Paint**
610240	**6 (12 oz.) Cans Maize Spray Paint**

The Decal Set Number for the MX100 Mixer with Gravity Feeder Attachment is 074853. The Set includes the following:

Ref. No.	Part Number	Description & Quantity
1	061187	Decal - Grease Fitting Symbol (5 Places)
2	061202	GEHL 19 x 4
3	061205	GEHL 35 x 7 (2 Places)
4	064873	Wide Friction Surface Strip (2 Places)
5	064874	Narrow Friction Surface Strip (4 Places)
6	065001	100 15 x 6 (2 Places)
7	065002	Decal - Mixer Instructions
8	065006	Decal - Valve ON-OFF
9	065008	Decal - Collector - OPEN-CLOSED
10	065009	Decal - Front Crank - OPEN-CLOSED
11	065010	Decal - Rear Crank - CLOSED-OPEN
12	065011	Decal - Belt Tension Adjustment
13	065012	Decal - Brake Engagement
14	066855	100 9½ x 4
15	069080	Decal - Auger Drive Shear Bolt Instruction
16	069081	Decal - Main Drive Shear Bolt Instruction
17	069240	Decal - Feed Capacity Chart
18	069251	Decal - Patent - Not Shown (Replace if Desired)
19	077682	CAUTION - General Safety Precautions
	071712	CAUTION - General Safety - Not Shown
20	076894	CAUTION - Operator's Responsibility & Manual
	071713	CAUTION - Read Operator's Manual - Not Shown
21	071718	WARNING - Rotating Shield
22	072058	CAUTION - Close or Replace Guard (4 Places)
23	072146	WARNING - Clutch Pin Engagement
24	072148	DANGER - Electrical Shock Hazard
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