Gehl
CTL60
CTL70
CTL80

and

Mustang
MTL16
MTL20
MTL25

Compact
Track Loaders

Form No.
917491

Revision A
08/10

PARTS MANUAL

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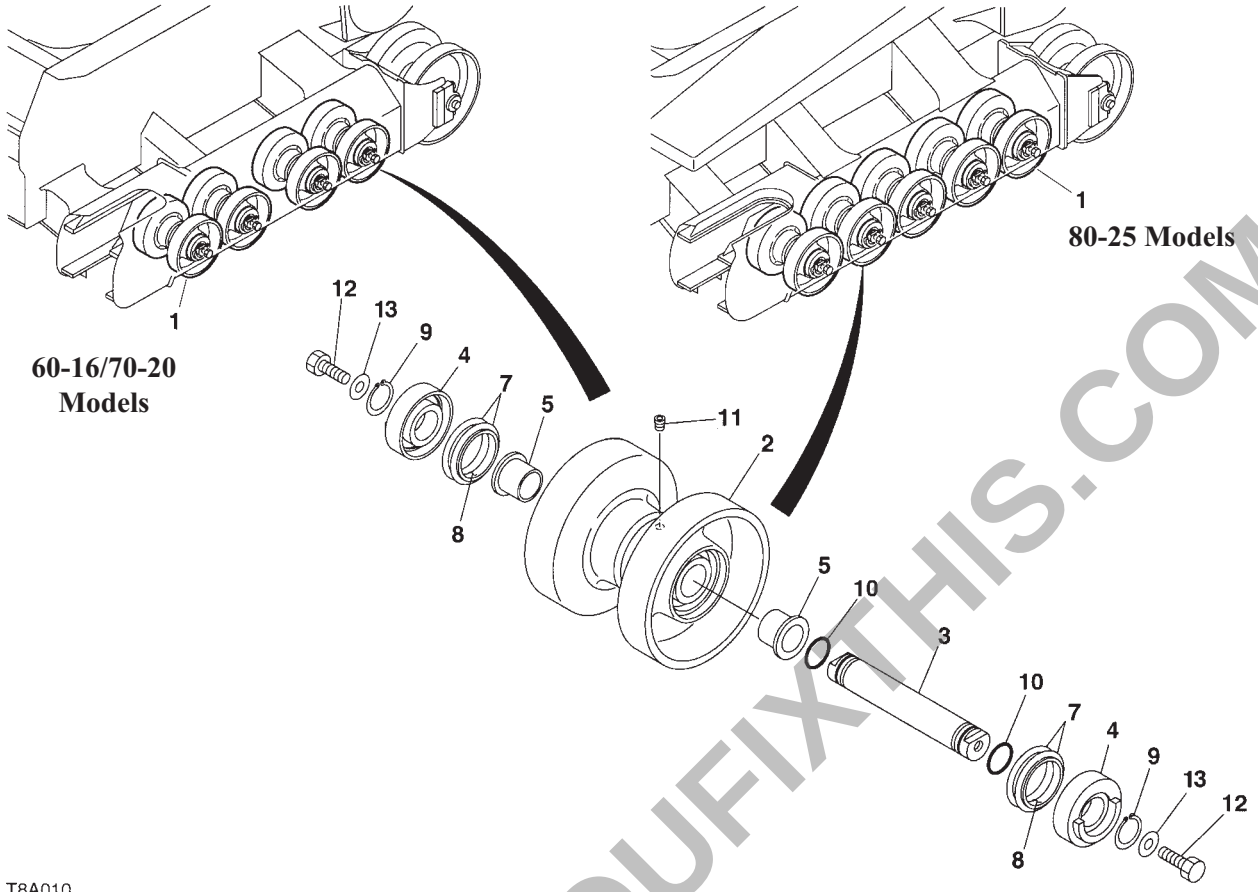
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TRACK ROLLER A

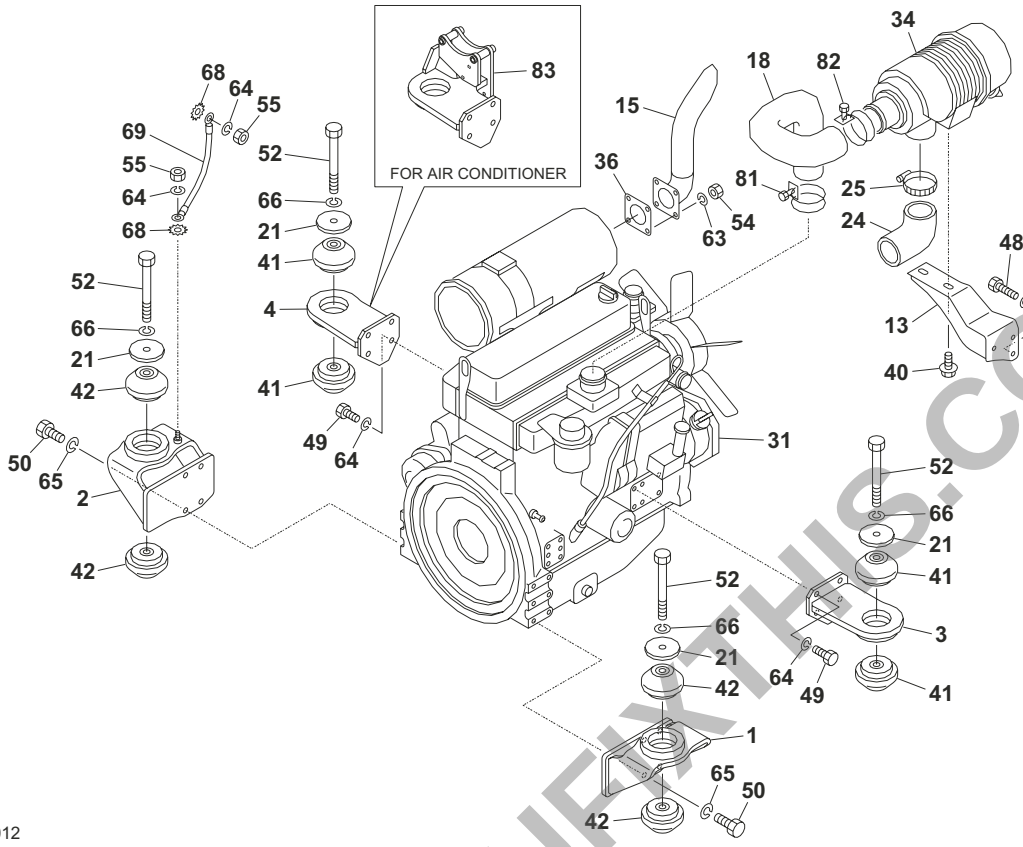


T8A010

Ref. No.	Part No.	Description	Quantity 60-16	Quantity 70-20	Quantity 80-25
1	180775	ROLLER SUB ASSY/TRACK (INCLUDES ITEMS 2-11)	8	-	-
	181120	ROLLER SUB ASSY/TRACK (INCLUDES ITEMS 2-11)	-	8	10
2		ROLLER	1	-	-
		ROLLER	-	1	1
3	180851	SHAFT	1	-	-
	181122	SHAFT	-	1	1
4	180217	COVER	2	-	-
	181123	COVER	-	2	2
5	180164	BUSHING	2	-	-
	181542	BUSHING	-	2	2
6	180837	SEAL/FLOATING (INCLUDES ITEMS 7, 8)	2	-	-
	180838	SEAL/FLOATING (INCLUDES ITEMS 7, 8)	-	2	2
7		O-RING	2	-	-
		O-RING	-	2	2
8		RING/SEAL	2	-	-
		RING/SEAL	-	2	2
9	180760	RING/SNAP	2	-	-
	181537	RING/SNAP	-	2	2
10	180551	O-RING	2	-	-
	180552	O-RING	-	2	2
11	180684	PLUG	1	1	1
12	180097	BOLT	16	16	20
13	181033	WASHER	16	16	20

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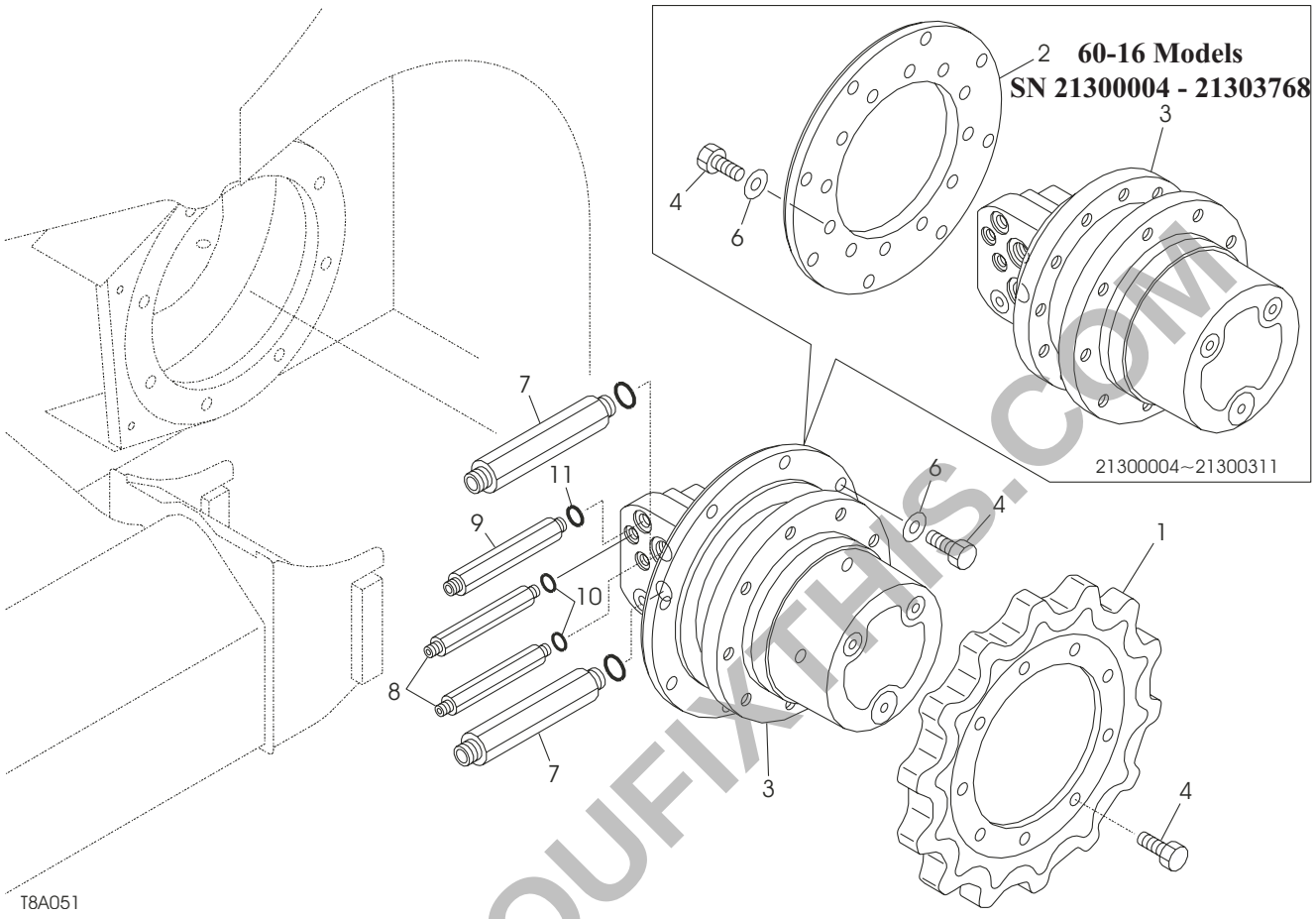


T8C012

Ref. No.	Part No.	Description	Quantity 60-16
1	180340	FOOT/ENGINE(F.L.)	1
2	180341	FOOT/ENGINE(F.R.)	1
3	180342	FOOT/ENGINE(R.L.)	1
4	180343	FOOT/ENGINE(R.R.)	1
13	180119	BRACKET	1
15	180513	NOZZLE	1
18	180388	HOSE	1
21	181016	WASHER	4
24	180624	PIPE	1
25	180198	CLAMP	1
31	180327	ENGINE 4TNE98-TBL	1
	186644	FAN	1
34	180202	CLEANER/AIR	1
	L99933	LATCH	3
	186304	INDICATOR/RESTRICTION	1
36	180357	GASKET	1
40	185465	BOLT	2
41	180794	RUBBER/CUSHION	4
42	180795	RUBBER/CUSHION	4
48	180808	BOLT	3
49	180087	BOLT	8
50	180093	BOLT	8
52	180100	BOLT	4
54	180518	NUT	4
55	180518	NUT	2
56	181022	WASHER	3
63	181050	WASHER/SPRING	7
64	181051	WASHER/SPRING	10
65	181052	WASHER/SPRING 12 MM	8
66	181053	WASHER/SPRING	2
68	181018	WASHER	2
69	180172	CABLE	1
81	181926	BAND	1
82	181927	BAND	1
83	186108	FOOT/ENGINE RIGHT REAR	1

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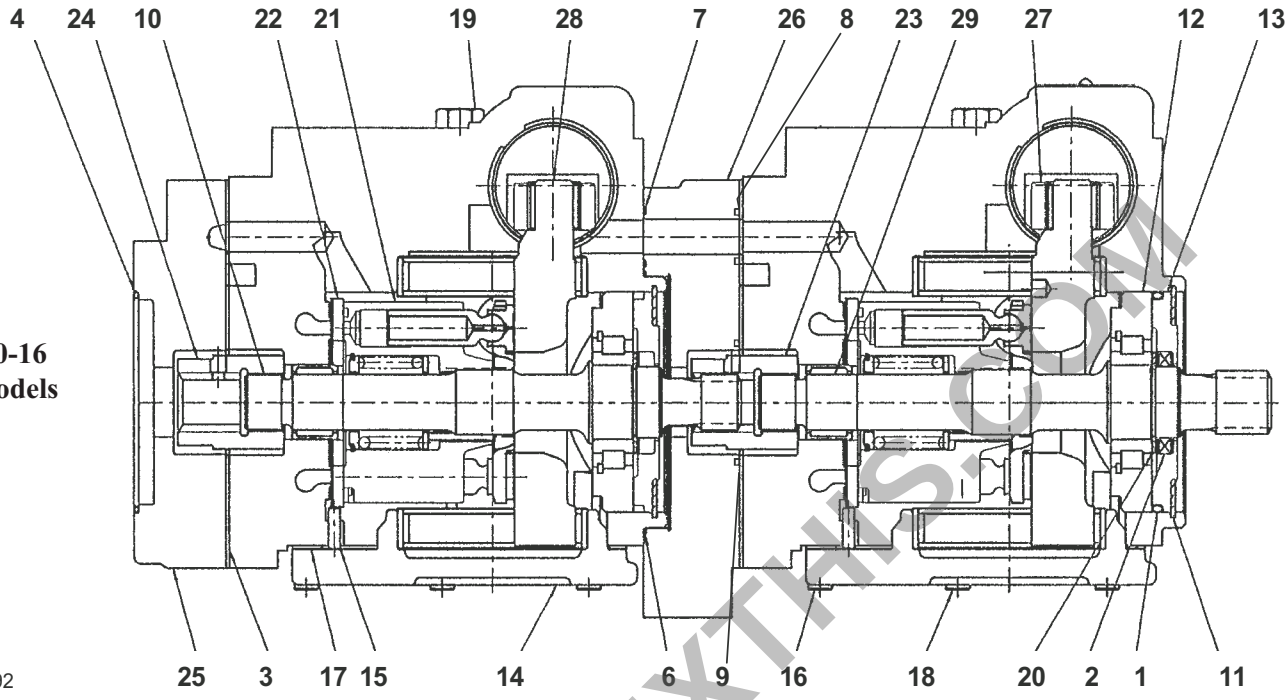


Ref. No.	Part No.	Description	Quantity 60-16
1	180917B	SPROCKET	2
2	180740A	RING	2
3	182089	MOTOR/TRAVEL	2
4	181502	BOLT	36
6	181033	WASHER	16
7	180018	ADAPTOR	4
	180547	O-RING	1
8	180015	ADAPTOR	4
9	180017	ADAPTOR	2
10	180540	O-RING	4
11	180542	O-RING	2

A) SN 21300004 - 21300311
B) TO CHECK FOR SPROCKET WEAR, ORDER P/N 190762 - SPROCKET WEAR GAUGE.

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Ref. No.	Part No.	Description	Quantity 60-16
	185457	PUMP/HYDRAULIC (INCLUDES ITEMS 1-29 AND SEAL KIT)	1
	199969D	KIT/SEAL (INCLUDES ITEMS 1, 2, 1 OF ITEM 3, 4, 6, 7, 8, 9)	1
	180493C	KIT/SEAL (INCLUDES ITEMS 1, 2, 2 OF ITEM 3, 4, 5, 6)	1
1		O-RING	1
2		SEAL/LIP	1
3		GASKET	2
4		O-RING	1
5		O-RING	1
6		O-RING	1
7		O-RING	1
8		O-RING	1
9		O-RING	
10	180855	SHAFT (13T)	1
11	180754	RING/RETAINING	2
12	180053	BEARING	2
13	180832	SEAL/CARRIER	2
14	180246	COVER ASSY	2
15	180609	PIN	2
16	180810	CAP SCREW	4
17	185458B	GASKET	2
	180351A	GASKET	2
18	180182	CAP SCREW	8
19	199968	PLUG ASSY	4
20	180755	RING/RETAINING	2
21	180487	KIT/CYLINDER BLOCK	2
22	180678	PLATE/VALVE	2
23	180214	COUPLING	1
24	180215	COUPLING	1
25	180030	ADAPTOR/A PAT	1
26	185567D	ADAPTOR/B PAT	1
	180031C	ADAPTOR/B PAT	1
27	180054	BEARING	2
28	180677	PLATE/SWASH	2
29	180856	SHAFT (15T)	1

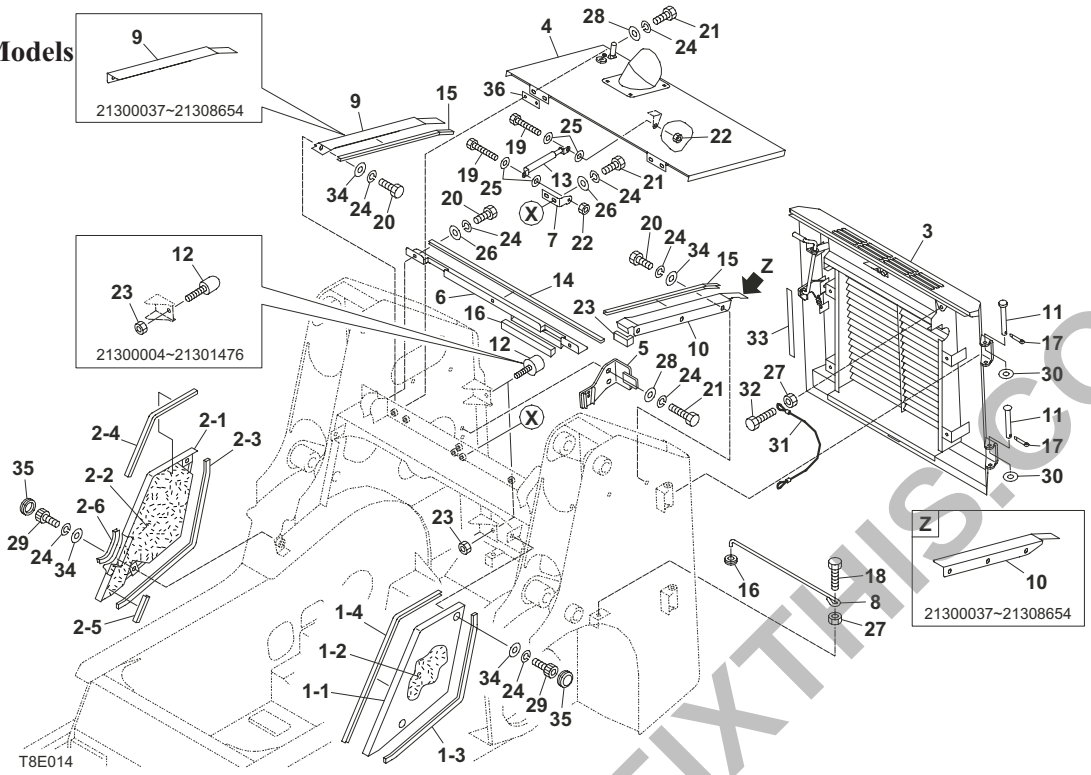
A) SN 21300004 - 21300404. B) SN 21300405 AND UP. C) 21300004 - 21301233, 21301235 - 21301260, 21301391 - 21301392, 21301426, 21301430, 21301432, 21301445, 21301450, 21301451, 21301453 - 21301468. D) 21301234, 21301261 - 21301390, 21301393 - 21301425, 21301427 - 21301429, 21301431, 21301433 - 21301444, 21301446 - 21301449, 21301452, 21301469 - 21301583, 21301587, 21301589 AND UP

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COVER

60-16 Models

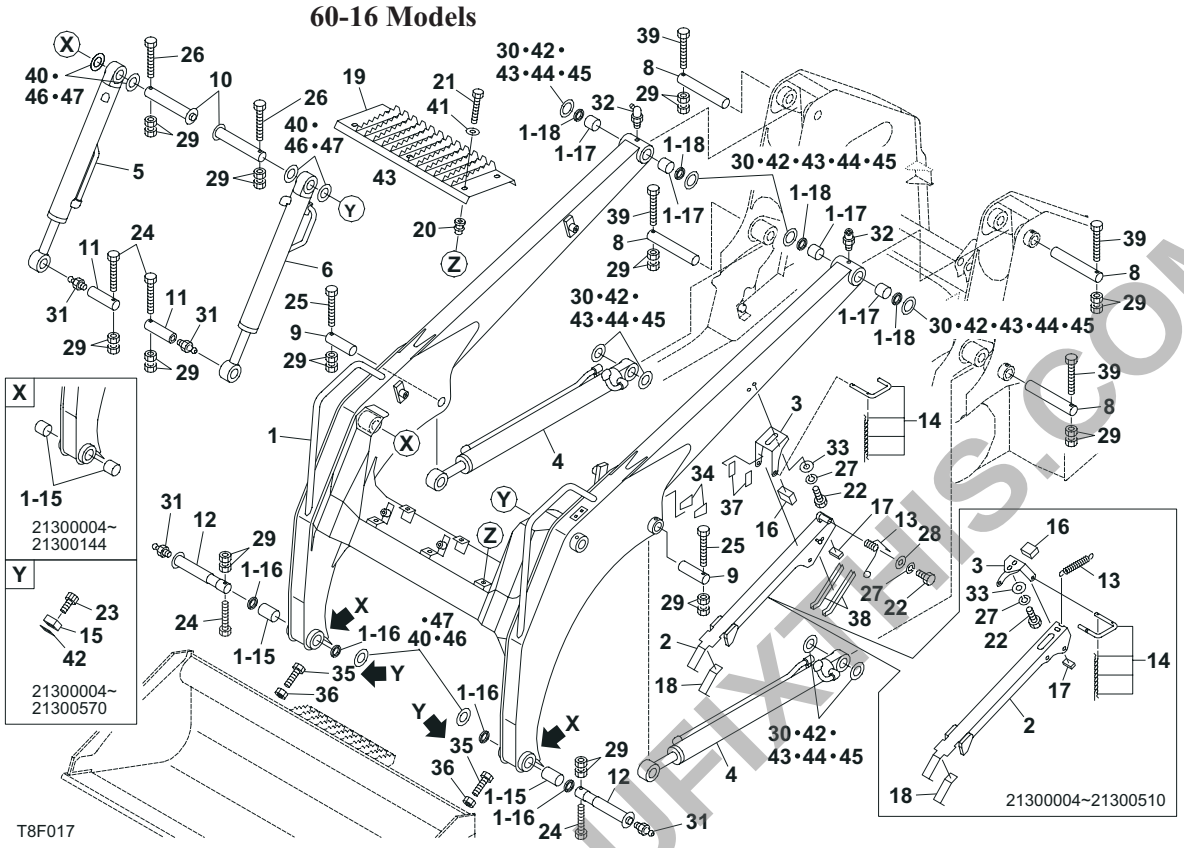


Ref. No.	Part No.	Description	Quantity 60-16
1	180247	COVER ASSY/SIDE(L.H.)	1
1-1	180261	COVER/SIDE(L.H.)	1
1-2	180000	ABSORBENT/NOISE	1
1-3	180884	SPONGE	1
1-4	180788	RUBBER 70 CM	1
2	185753I	COVER ASSY/SIDE(R.H.)	1
	180248H	COVER ASSY/SIDE(R.H.)	1
2-1	185754I	COVER/SIDE(R.H.)	1
	180262H	COVER/SIDE(R.H.)	1
2-2	180001H	ABSORBENT/NOISE	1
2-3	180884H	SPONGE	1
2-4	180787	RUBBER 46 CM	1
2-5	180957	TRIM 9 CM	1
2-6	185413	TRIM 16 CM	1
3	185525C	DOOR ASSY/REAR	1
	185526B	DOOR ASSY/REAR	1
	180307A	DOOR ASSY/REAR	1
4	185527C	HOOD/ENGINE	1
	193095C	HOOD/VENTED (HVAC EQUIPPED)	1
	193088C	SCREEN/HOOD (HVAC EQIPPED)	1
	181114D	HOOD/ENGINE	1
5	185528E	BRACKET	1
	180128A	BRACKET	1
6	185755I	TABLE	1
	185238H	TABLE	1
7	185529C	PLATE	1
	180655F	PLATE	1
8	180766	ROD	1
9	185756I	PLATE(R.H.)	1
	181973H	PLATE(R.H.)	1
10	185757I	PLATE(L.H.)	1
	181972H	PLATE(L.H.)	1
11	182777E	PIN	2
	181108G	PIN	2

A) SN 21300004 - 21301476. B) SN 21301477 - 21301932. C) SN 21301933 AND UP
D) SN 21300073 - 21301932. E) SN 21301477 AND UP
F) SN 21300004 - 21301932. G) SN 21300061 - 21301476. H) SN 21300004 - 21308654. I) SN 21308655 AND UP

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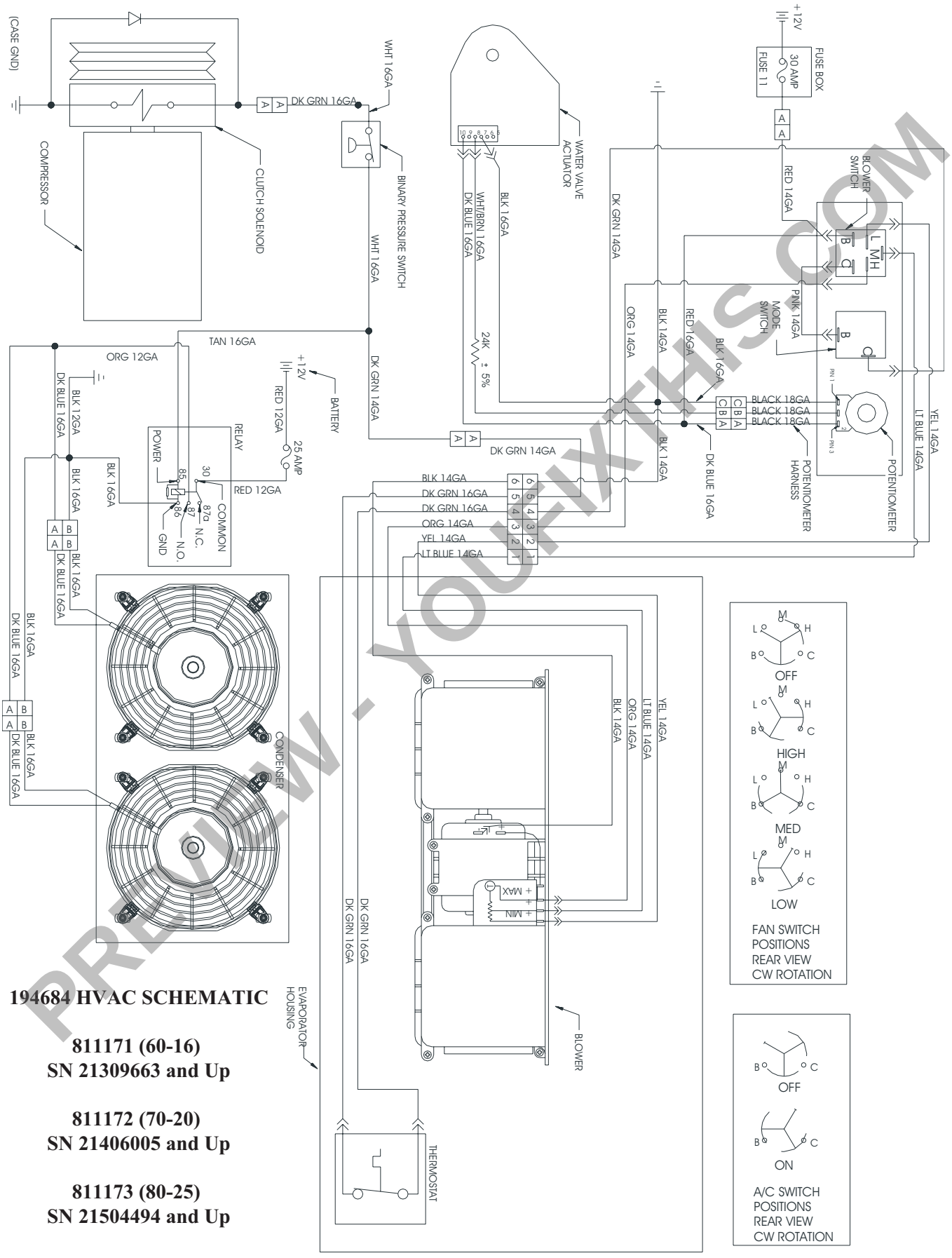


Ref. No.	Part No.	Description	Quantity 60-16
1	188182	ARM	1
	185592	HANDLE/GRAB	2
1-15	181937	BUSHING	2
1-16	180833	SEAL/DUST	4
1-17	180151	BUSHING	4
1-18	180834	SEAL/DUST	4
2	182129B	LOCK/ARM	1
	180507A	LOCK/ARM	1
3	182126B	BRACKET	1
	180123A	BRACKET	1
4	180265	CYLINDER/ARM	2
5	180267	CYLINDER/BUCKET(R.H.)	1
6	180266	CYLINDER/BUCKET(L.H.)	1
8	180593	PIN	4
9	180592	PIN	2
10	180590	PIN	2
11	180594	PIN	2
12	180591	PIN	2
13	182127B	SPRING	1
	180890A	SPRING	1
14	185283B	PIN	1
	180602A	PIN	1
15	180924	STOPPER	2
16	182139B	RUBBER	1
	180782A	RUBBER	1
17	180783	RUBBER	1
18	180784	RUBBER	1
19	180921	STEP	1

A) SN 21300004 - 21300510. B) SN 21300511 AND UP

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194684 HVAC SCHEMATIC

811171 (60-16)
SN 21309663 and Up

811172 (70-20)
SN 21406005 and Up

811173 (80-25)
SN 21504494 and Up

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Torque Specifications

Use these torque values when tightening GEHL hardware (excluding: Lock Nuts, and Self-tapping, Thread Forming, and Sheet Metal Screws) unless otherwise specified.

Unified National Thread	Grade 2		Grade 5		Grade 8	
	Dry	Lubed	Dry	Lubed	Dry	Lubed
8-32	19*	14*	30*	22*	41*	31*
8-36	20*	15*	31*	23*	43*	32*
10-24	27*	21*	43*	32*	60*	45*
10-32	31*	23*	49*	36*	68*	51*
1/4-20	66*	50*	9	75*	12	9
1/4-28	76*	56*	10	86*	14	10
5/16-18	11	9	17	13	25	18
5/16-24	12	9	19	14	25	20
3/8-16	20	15	30	23	45	35
3/8-24	23	17	35	25	50	35
7/16-14	32	24	50	35	70	55
7/16-20	36	27	55	40	80	60
1/2-13	50	35	75	55	110	80
1/2-20	55	40	90	65	120	90
9/16-12	70	55	110	80	150	110
9/16-18	80	60	120	90	170	130
5/8-11	100	75	150	110	220	170
5/8-18	110	85	180	130	240	180
3/4-10	175	130	260	200	380	280
3/4-16	200	150	300	220	420	320
7/8-9	170	125	430	320	600	460
7/8-14	180	140	470	360	660	500
1-8	250	190	640	480	900	680
1-12	270	210	710	530	1000	740

Metric Coarse Thread	Grade 8.8		Grade 10.9		Grade 12.9	
	Dry	Lubed	Dry	Lubed	Dry	Lubed
M6-1	8	6	11	8	13.5	10
M8-1.25	19	14	27	20	32.5	24
M10-1.5	37.5	28	53	39	64	47
M12-1.75	65	48	91.5	67.5	111.5	82
M14-2	103.5	76.5	145.5	108	176.5	131
M16-2	158.5	117.5	223.5	165.5	271	200

***All Torque Values are in ft-lbs except those marked with an * which are in in-lbs.**

For metric torque value (N·m) multiply ft-lbs value by 1.355 or the in-lbs value by 0.113.

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048953	136		088937	307	3	139507	307	7	140204	322	27
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054994	210	1	089890	309	3	140187	316	13	140204	328	27
054994	215	1	090666	342	6	140187	317	13	140204	330	27
054994	222	1	090666	345	8	140187	321	6	140205	316	27
054994	231	1	101710	311	44	140187	337	7	140205	317	27
054994	232	1	101710	314	41	140187	340	7	140205	318	29
054994	351	1	101710	336	28	140187	346	5	140205	322	29
055019	351	19	101737	312	28	140187	347	6	140205	325	29
055648	312	19	101738	311	27	140187	348	17	140205	328	29
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055896	248	27	101754	313	10	140190	326	40	140206	338	17
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055897	104		122496	317	15	140190	331	37	140207	317	29
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062017	308	1	129627	351	7	140195	316	32	140209	317	34
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074091	322	11	138266	311	23	140199	330	16	140305	326	41
074091	324		138266	312	35	140199	338	7	140305	328	43
074091	325	11	138267	309	7	140199	341	10	140305	329	41
074091	328	12	138273	309	37	140199	344	9	140305	330	43
074091	330	12	138273	311	18	140201	316	17	140305	331	42
074091	352	25	138273	313		140201	317	17	140306	328	44
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074091	352	22	138283	311	24	140201	322	18	140307	328	45
075042	350	2	138283	312	36	140201	325	18	140307	330	45
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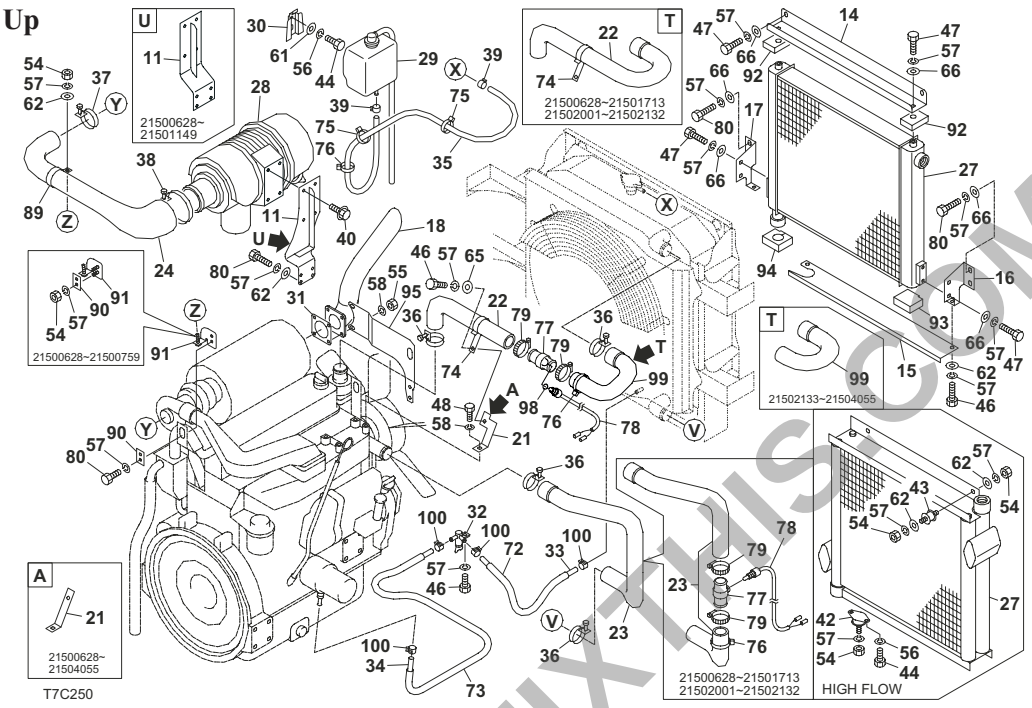
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80-25 Models
SN 21500628 and Up

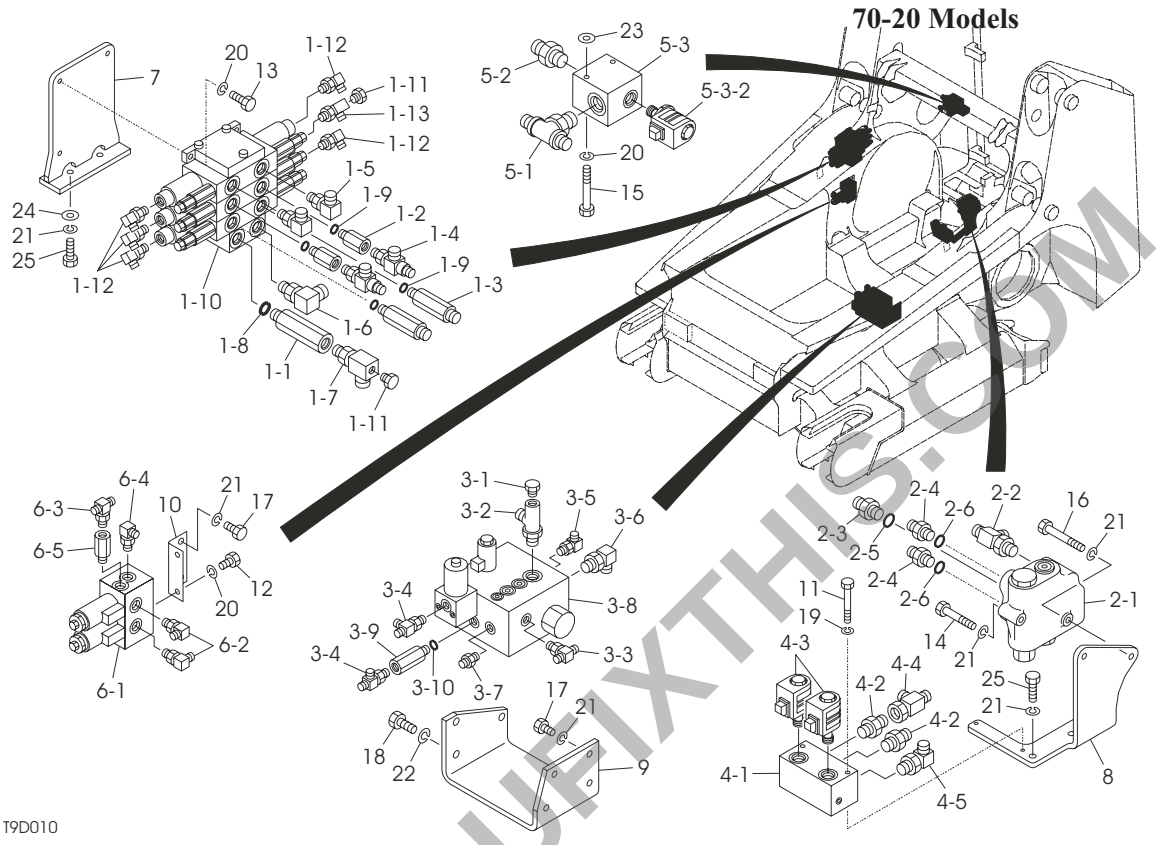


Ref. No.	Part No.	Description	Quantity 80-25 & HF
11	188194B	BRACKET	1
	185247A	BRACKET	1
14	185250	BRACKET	1
15	185251	PLATE	1
16	185252	BRACKET (L.H.)	1
17	185253	BRACKET (R.H.)	1
18	188193D	PIPE	1
	185248C	PIPE	1
21	185748H	BRACKET	1
	185249G	BRACKET	1
22	185749H	HOSE	1
	185703G	HOSE	1
	181184E	HOSE	1
23	185705F	HOSE	1
	181185E	HOSE	1
24	181186	HOSE	1
27	181839	COOLER/OIL	1
28	186450	CLEANER/AIR	1
	186577	INDICATOR/RESTRICTION	1
	186457	COVER	1
	186306	VALVE/BREATHER	1
	L99933	LATCH	3
29	181845	TANK/SUB	1
	186366	CAP	1
30	181834	BRACKET	1
31	188378	GASKET	1
32	425-34854	VALVE/DRAIN	1
33	199948F	HOSE 58 CM	1
	185716E	HOSE 58 CM	1
34	199952F	HOSE 115 CM	1
	180971E	TUBE 115 CM	1
35	185717	HOSE/OVERFLOW 135 CM	1
36	181842	BAND	4
37	188191	BAND	1

A) SN 21500628 - 21501149. B) SN 21501150 AND UP
C) SN 21500628 - 21500999. D) SN 21501000 AND UP
E) SN 21500628 - 21501713. SN 21502001 - 21502132. F) SN 21501714 - 21501999. SN 21502133 AND UP
G-21) SN 21500628 - 21504055. G-22) SN 21502133 - 21504055. H) SN 21504056 AND UP

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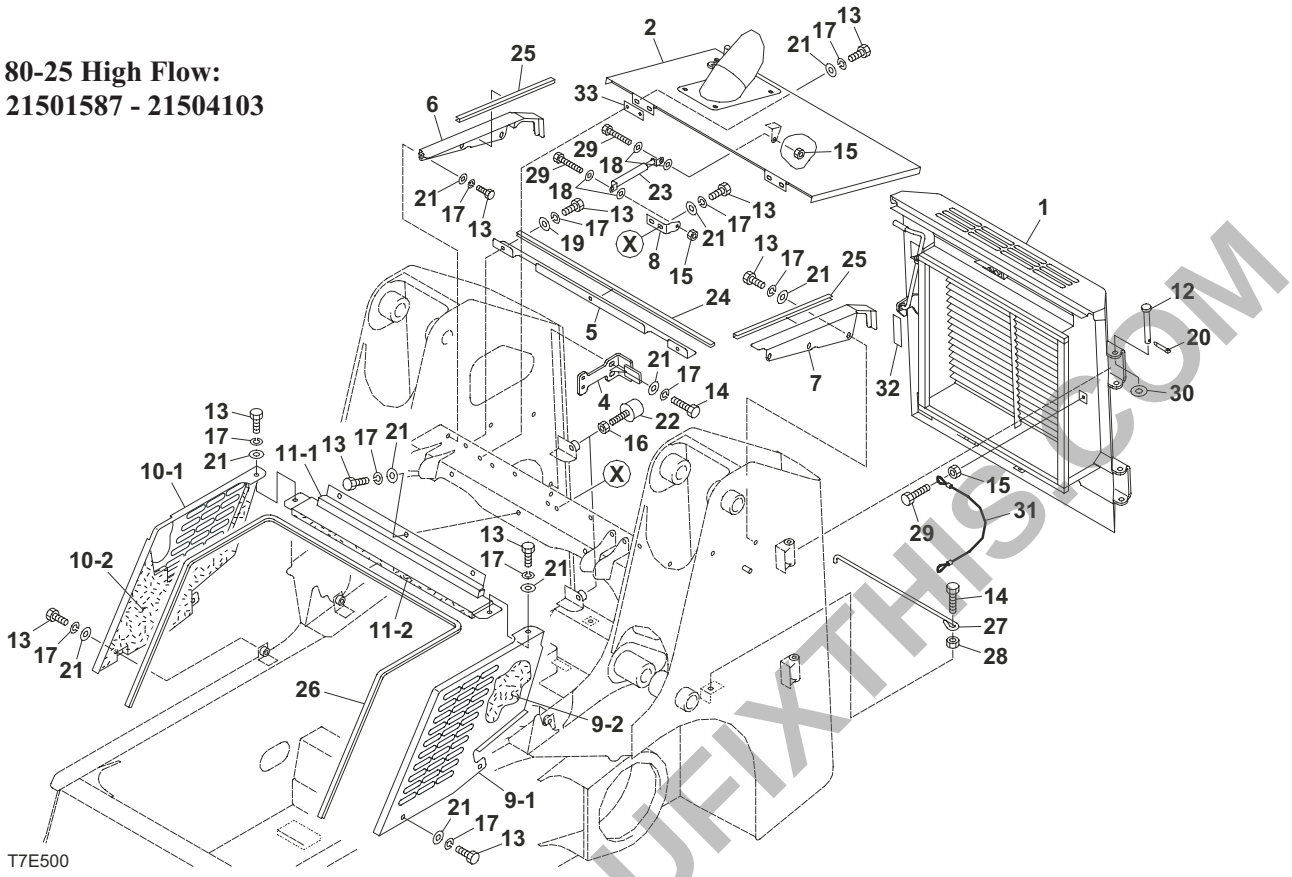
Ref. No.	Part No.	Description	Quantity 70-20
3-2	180310	ELBOW	1
	180544	O-RING	1
3-3	180023	ADAPTOR	1
	180540	O-RING	1
3-4	180944	TEE	2
	180540	O-RING	1
3-5	180312	ELBOW	1
	180540	O-RING	1
3-6	180026	ELBOW	1
	180544	O-RING	1
3-7	180024	ADAPTOR	1
	180540	O-RING	1
3-8	181003	VALVE/SUB	1
3-9	180160	BUSHING	1
3-10	180540	O-RING	1
4		VALVE SUB ASSY	1
4-1	180062	BLOCK/VALVE	1
4-2	180026	ADAPTOR	2
	180544	O-RING	1
4-3	180999	VALVE/SOLENOID	2
4-4	180951	TEE	1
4-5	180314	ELBOW	1
	180544	O-RING	1
5		VALVE SUB ASSY	1
5-1	180947	TEE	1
	180547	O-RING	1
5-2	181586	ADAPTOR	1
	180547	O-RING	1
5-3	181002	VALVE/SOLENOID	1
5-3-2	180872	SOLENOID	1

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COVER

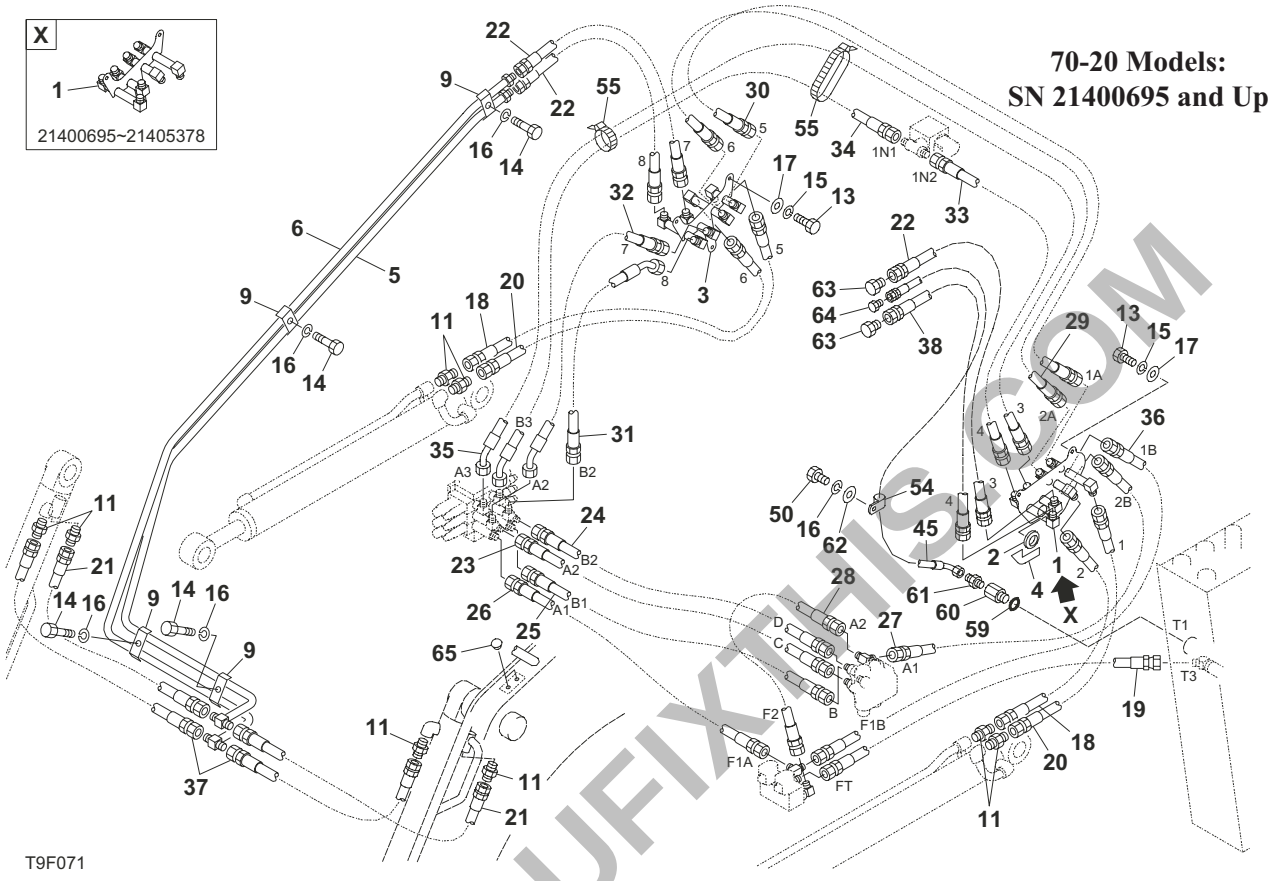
80-25 High Flow:
SN 21501587 - 21504103



Ref. No.	Part No.	Description	Quantity 80-25 High Flow
1	188249	DOOR ASSY/REAR	1
2	188252	HOOD/ENGINE	1
4	185310	BRACKET	1
5	185313	PLATE	1
6	188247	PLATE	1
7	188248	PLATE	1
8	188236	PLATE	1
9	188241	COVER ASSY/SIDE (L.H.)	1
9-1		COVER/SIDE	1
9-2	188242	ABSORBENT/NOISE	1
10	188244	COVER ASSY/SIDE (R.H.)	1
10-1		COVER/SIDE	1
10-2	188245	ABSORBENT/NOISE	1
11	181435	COVER ASSY/CENTER	1
11-1		COVER/CENTER	1
11-2	181436	ABSORBENT/NOISE	1
12	182777	PIN	2
13	181494	BOLT	24
14	180088	BOLT	3
15	182094	NUT	3
16	180519	NUT	2
17	181051	WASHER/SPRING	26
18	181022	WASHER	4
19	181023	WASHER	3
20	185017	PIN/SPLIT	2
21	181008	WASHER	23
22	185045	STOPPER	2
23	180916	SPRING/GAS	1
24	181644	TRIM 90 CM	1
25	181642	TRIM 45 CM	2

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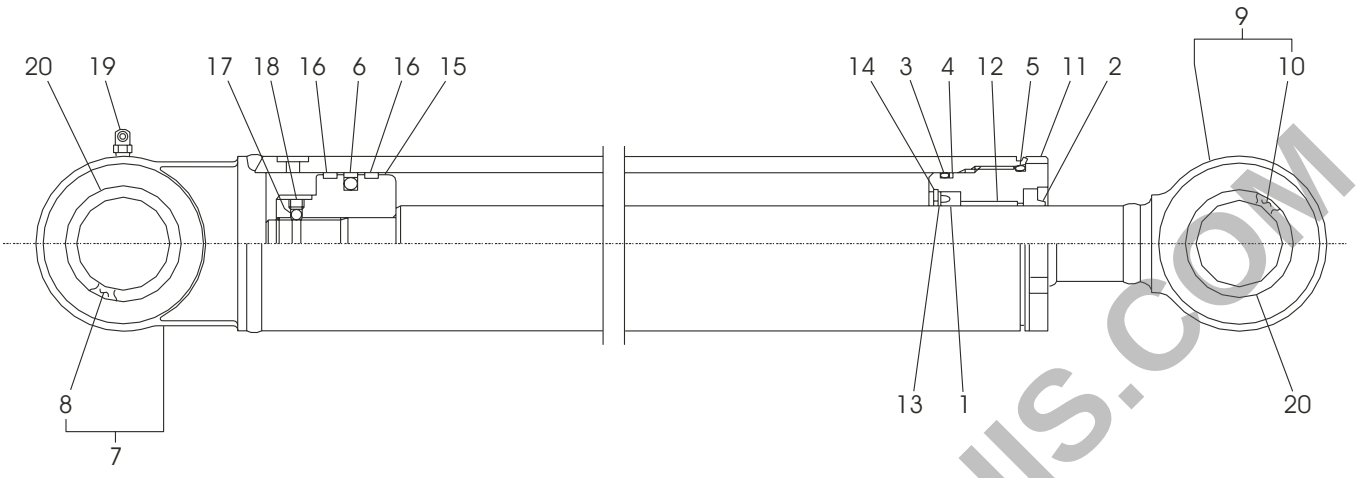
Ref. No.	Part No.	Description	Quantity 70-20
1	185803B	BRACKET (L.H.)	1
	182930A	BRACKET (L.H.)	1
2	185802B	BUSHING	1
3	182931	BRACKET (R.H.)	1
4	185804B	RUBBER	1
5	182932	PIPE	1
6	182933	PIPE	1
9	180195	CLAMP	4
11	180026	ADAPTOR	8
	180544	O-RING	1
13	180808	BOLT	6
14	180087	BOLT	4
15	181050	WASHER/SPRING	6
16	181051	WASHER/SPRING	5
17	181022	WASHER	6
18	185114	HOSE ASSY	2
19	182913	HOSE ASSY	1
20	185113	HOSE ASSY	2
21	182914	HOSE ASSY	2
22	182915	HOSE ASSY	3
23	182916	HOSE ASSY	1
24	182917	HOSE ASSY	1
25	182918	HOSE ASSY	1
26	181368	HOSE ASSY	1
27	182919	HOSE ASSY	1
28	182920	HOSE ASSY	1
29	182921	HOSE ASSY	1
30	182922	HOSE ASSY	1

A) SN 21400695 - 21405378
B) SN 21405379 AND UP

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70-20 Models



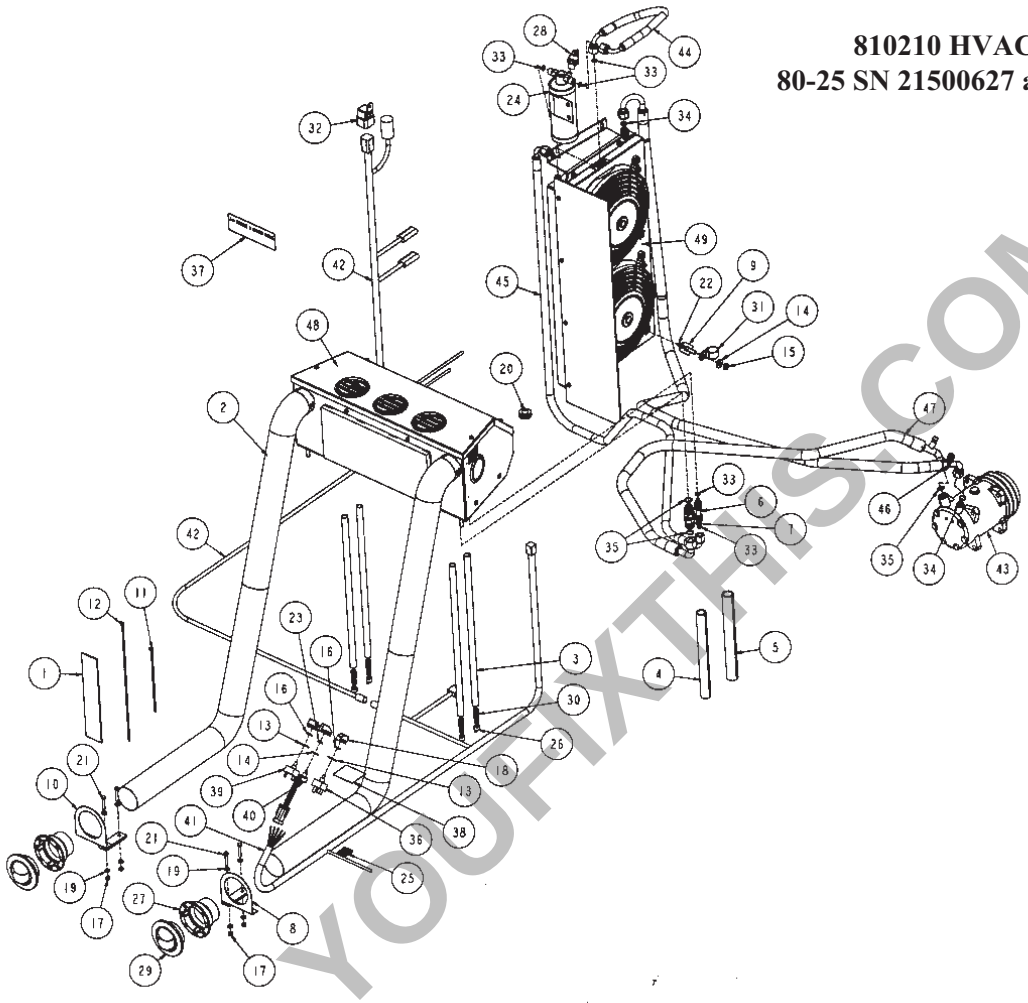
T9H100

Ref. No.	Part No.	Description	Quantity 70-20
	185127	CYLINDER ASSY (R.H.) (INCLUDES ITEMS 1-20 AND THE SEAL KIT)	1
	185131	CYLINDER ASSY (L.H.) (INCLUDES ITEMS 1-20 AND THE SEAL KIT)	1
	185117	KIT/SEAL (INCLUDES ITEMS 1-6)	1
1		PACKING/ROD	1
2		SEAL/DUST	1
3		O-RING	1
4		RING/BACK-UP	1
5		O-RING	1
6		PACKING/PISTON	1
7	185130	TUBE ASSY (R.H.) (INCLUDES ITEM 8)	1
	185132	TUBE ASSY (L.H.) (INCLUDES ITEM 8)	1
8	185490	BUSHING	1
9	185129	ROD ASSY/PISTON (INCLUDES ITEM 10)	1
10	185490	BUSHING	1
11	185128	COVER/ROD	1
12	180163	BUSHING	1
13	185491	HOLDER/ROD PACKING	1
14	185492	RING/SNAP	1
15	185121	PISTON	1
16	185437	RING/WEAR	2
17	181544	BALL/STEEL	1
18	181523	SET-SCREW	1
19	180333	FITTING/GREASE	1
20	180834	SEAL/DUST	4

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810210 HVAC Kit
80-25 SN 21500627 and Before



Ref No.	Part No.	Description	Qty
1	140526	Insulation/Tar Tape/ 2" Lg	1
2	140197	Duct/Flexible/ 2-1/2" x 4' Lg	2
3	140311	Hose/Drain/ 5/8" x 18" Lg	4
4	140528	Protective Sleeve/ #6 Hose/ 6' Lg	1
5	140529	Protective Sleeve/#8 Hose/ 6' Lg	1
6	140313	Fitting/AC/ #6 MIOR x MOR	1
7	140314	Fitting/AC/ #10 MIOR x MOR	1
8	140320	Bracket/ Lower Louver Mount LH	1
9	140421	Bracket/ Hose Guide at Condenser	1
10	140687	Bracket/ Lower Louver Mount RH	1
11	055648	Tie/Nylon/ 1.75" Dia. Max	20
12	074091	Tie/Nylon/ 4" Dia. Max	12
13	140442	Washer/Flat/ 3/8"	2
14	654004	Washer/Flat/ 5/16"	2
15	656048	Nut/Hex/ M8 x 1.25	1
16	140199	Nut/Panel/ 7/16-28	2
17	651457	Nut/Nylock/ M6 x 1.00	4
18	140201	Knob/Controls	3
19	140409	Washer/Flat/ M6	8
20	140445	Grommet/Rubber/ 5/8" ID	1
21	656139	Screw/Cap/ M6 x 1.00 x 35 MM	4
22	651425	Screw/Cap/ M6 x 1.00 x 30 MM	1
23	140448	Nut/Panel/ 3/8-32	1
24	140323	Receiver/Drier w/ Bracket	1
25	140527	Guide/Tie/ Adhesive	7
26	140327	Valve/ Drain Check Valve	4
27	140204	Adaptor/ Duct to Louver	2
28	140331	Switch/ Binary Pressure	1
29	140205	Louver/ 4" OD	2
30	140333	Fitting/Drain/ 1/2" to 3/8" Reducer	4
31	140415	Clamp/Single Hose Guide	1
32	140337	Relay/ 12V Weatherproof	1
33	140454	O-Ring/ #6	5
34	140338	O-Ring/ #8	2
35	140455	O-Ring/ #10	3
36	140207	Switch/ Rotary Fan	1
37	140417	Decal/ R-134a Charge Amount	1
38	140342	Decal/ Controls	1
39	140343	Switch/ Rotary A/C On-Off	1
40	140460	Switch/ Potentiometer/Hot to Cold	1
41	140345	Wire Harness/ Controls to Evap	1
42	140346	Wire Harness/ Cond to Comp	1
43	140305	Compressor/ Sanden	1
44	140306	Hose Assy/AC/ #6 Cond to Drier	1
45	140307	Hose Assy/AC/ #6 Drier to Evap	1
46	140308	Hose Assy/AC/ #8 Comp to Cond	1
47	140309	Hose Assy/AC/ #10 Evap to Comp	1
48	140350	Air Conditioner/Heater	1
49	189786	Electric Condenser	1

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