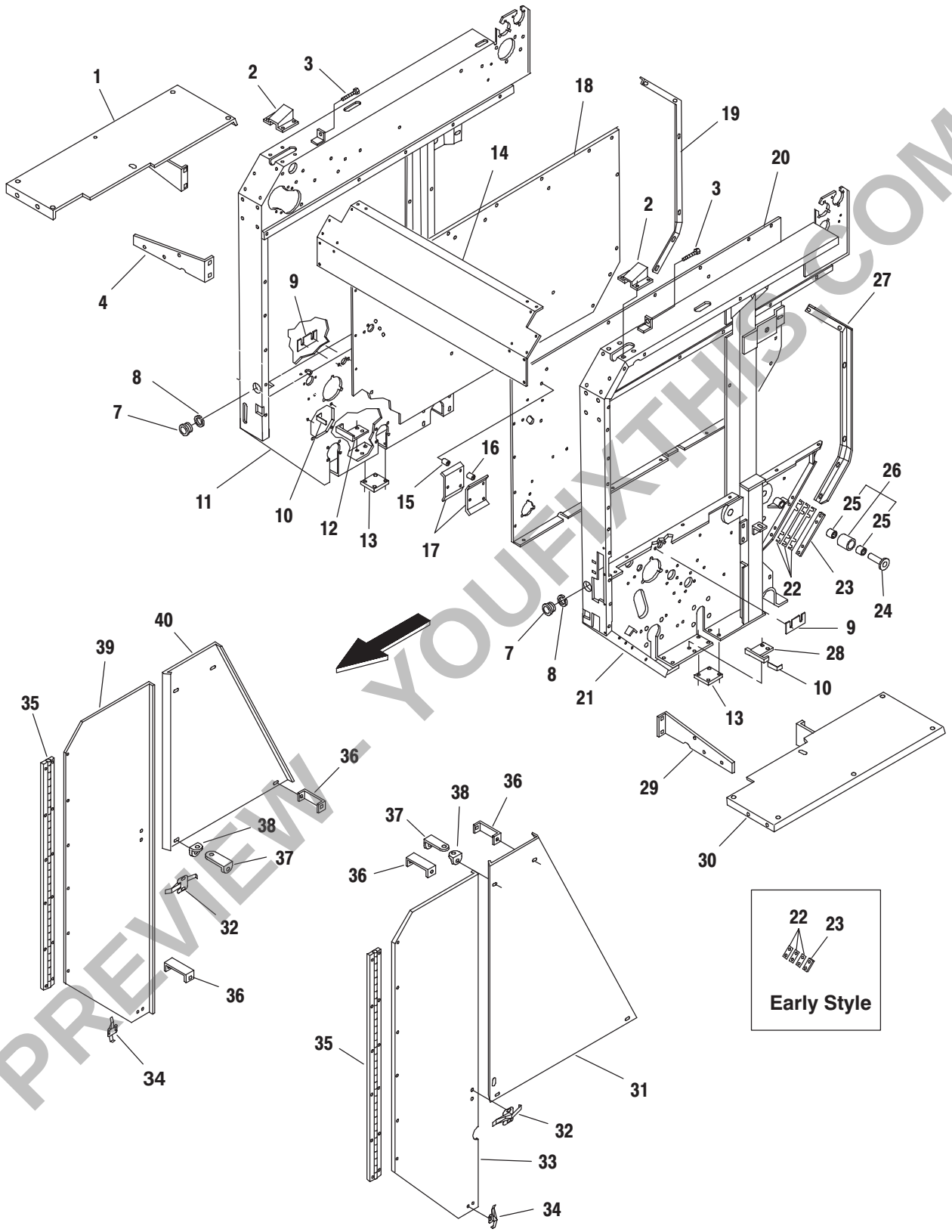
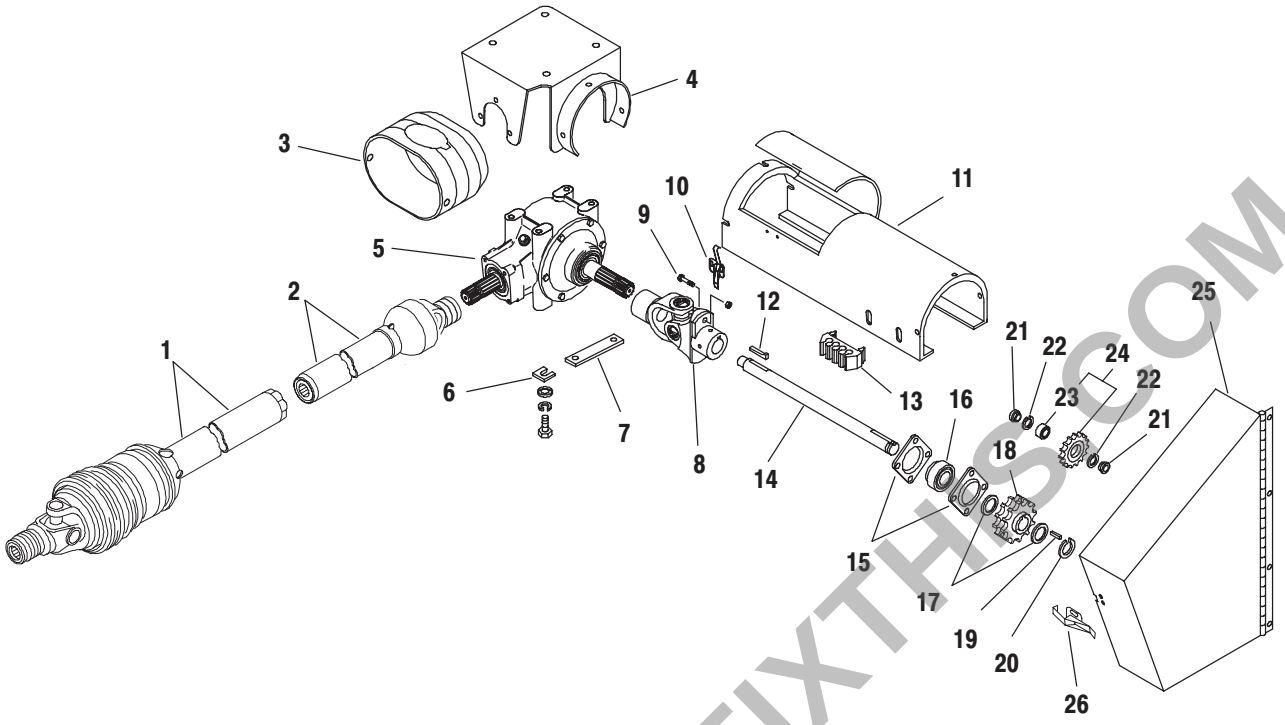
RB1470 - FRAME & FENDERS



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RB1470 - IMPLEMENT DRIVELINE & GEARBOX

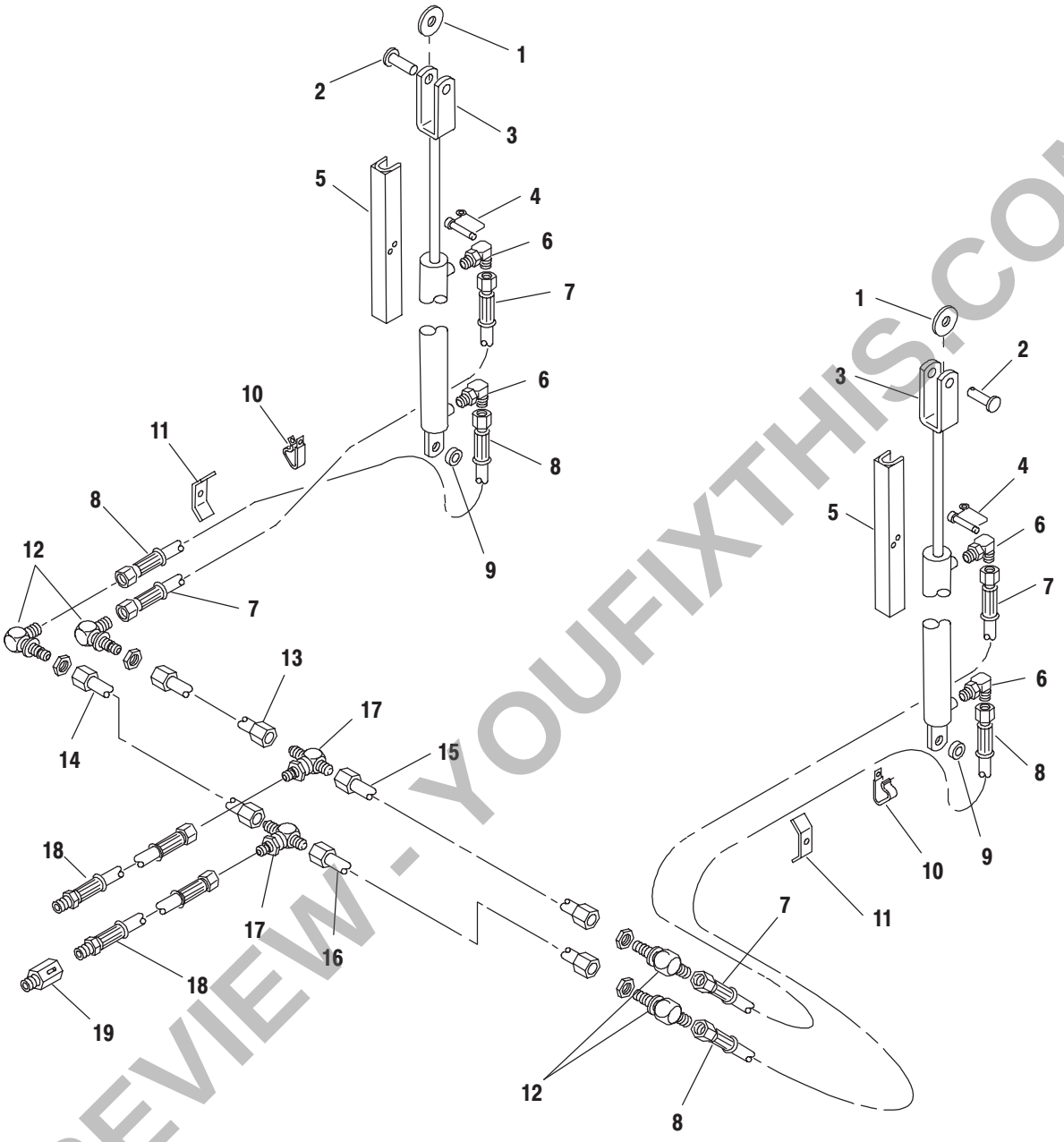


Ref. No.	Part No.	Description	Qty. Req.
01	084404[a]	JOINT/UNIV - TRACTOR (AFTER SN20200)	1
	084406[a]	JOINT/UNIV - TRACTOR (BEFORE SN20201)	1
02	084403[a]	JOINT/UNIV - IMPLEMENT (AFTER SN20200)	1
	084405[a]	JOINT/UNIV - IMPLEMENT (BEFORE SN20201)	1
03	126375	SHIELD/SAFETY	1
	650486	CS 5/16X1 (HN, LW, FW)	3
04	094061	SHIELD/ASSY (AFTER SN20200)	1
	098389	SHIELD/ASSY (BEFORE SN20201)	1
	650767	CS 1/2X3/4 (LW)	4
05	094804[b]	TRANSMISSION/ASSMD - 540 RPM (AFTER SN20200)	1
	084378[b]	TRANSMISSION/ASSD - 540 RPM (BEFORE SN20201)	1
	650495	CS 1/2X1-3/4 (LW)	4
06	066443	FW 17/32 SPECIAL	4
07	360-32519	BAR SPACER	2
	651164	CS 1/2X2-1/4 GR8 (LW)	4
08	098336[a]	JOINT/UNIVERSAL W/CLUTCH	1
	650204	SHSS 5/16X3/8	2
09	127119[c]	KIT/SHEAR BOLT (1) 1/4 NILN	1
10	079878	LATCH	1
	650812	RHMS #12-24X1/2 (HN, LW)	2
11	098666	SHIELD/DRIVELINE ASSY	1
	650315	TCS 1/4X1/2	6
12	056230	KEY/SQUARE 3/8SQ.X2	1
13	059272	HOLDER/SHEAR BOLT	1
14	097885	SHAFT/JACK	1
15	077601	RETAINER/BEARING 85MM	2
	650495	CS 1/2X1-1/4 (HN)	4
16	089831	BEARING/BALL	1
17	400-32417	WASHER/SPECIAL	2
18	098320	SPROCKET/20T	1
19	180-18328	KEY	1
20	065240	RING/RETAINING	1
21	360-32476	SPACER BEARING	2
22	056287	RING/RETAINING	2
23	010-10103	BEARING	1
24	370-10109	SPROCKET/20T	1
	650909	CS 1X3-1/2 (LW, FW)	1
25	098358	GUARD/TRANSMISSION ASSY	1
	650448	CS 1/4X3/4 (HN, LW)	4
26	054586	LATCH	1
	650943	THMS 1/4X1/2 (HN, LW)	2

a) For components, see 'Universal Drives' pages.
b) For components, see 'Transmission' page.
c) Contains (8) Shear Bolts and (8) Lock Nuts.

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TORQUE SPECIFICATIONS

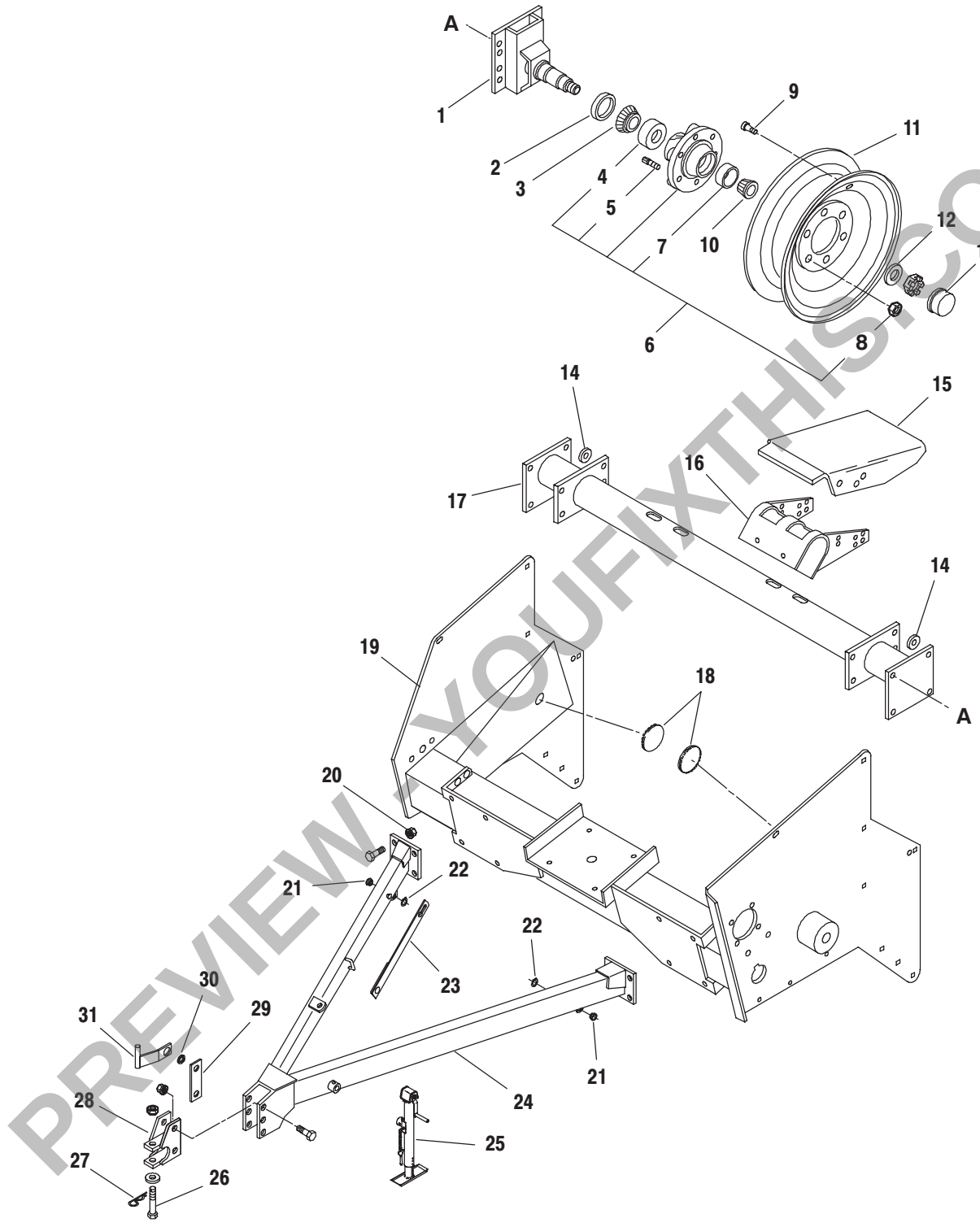
NOTE: *Use these torque values when tightening **GEHL** hardware (excluding: Locknuts and Self–tapping, Thread Forming and Sheet Metal Screws) unless specified otherwise.*

All torque values are in Lb-Ft except those marked with an * which are Lb-In
(For metric torque value Nm, multiply Lb-Ft value by 1.355 or Lb-In value by 0.113)

Unified National Thread	Grade 2		Grade 5		Grade 8	
	Dry	Lubed	Dry	Lubed	Dry	Lubed
8-32	19*	14*	30*	22*	41*	31*
8-36	20*	15*	31*	23*	43*	32*
10-24	27*	21*	43*	32*	60*	45*
10-32	31*	23*	49*	36*	68*	51*
1/4-20	66*	50*	9	75*	12	9
1/4-28	76*	56*	10	86*	14	10
5/16-18	11	9	17	13	25	18
5/16-24	12		19	14		20
3/8-16	20	15	30	23	45	35
3/8-24	23	17	35	25	50	
7/16-14	32	24	50	35	70	55
7/16-20	36	27	55	40	80	60
1/2-13	50	35	75	55	110	80
1/2-20	55	40	90	65	120	90
9/16-12	70	55	110	80	150	110
9/16-18	80	60	120	90	170	130
5/8-11	100	75	150	110	220	170
5/8-18	110	85	180	130	240	180
3/4-10	175	130	260	200	380	280
3/4-16	200	150	300	220	420	320
7/8-9	170	125	430	320	600	460
7/8-14	180	140	470	360	660	500
1-8	250	190	640	480	900	680
1-14	270	210	710	530	1000	740
Metric Course Thread	**Grade 8.8**		**Grade 10.9**		**Grade 12.9**	
	Dry	**Lubed**	**Dry**	**Lubed**	**Dry**	**Lubed**
M6-1	8	6	11	8	13.5	10
M8-1.25	19	14	27	20	32.5	24
M10-1.5	37.5	28	53	39	64	47
M12-1.75	65	48	91.5	67.5	111.5	82
M14-2	103.5	76.5	145.5	108	176.5	131
M16-2	158.5	117.5	223.5	165.5	271	200

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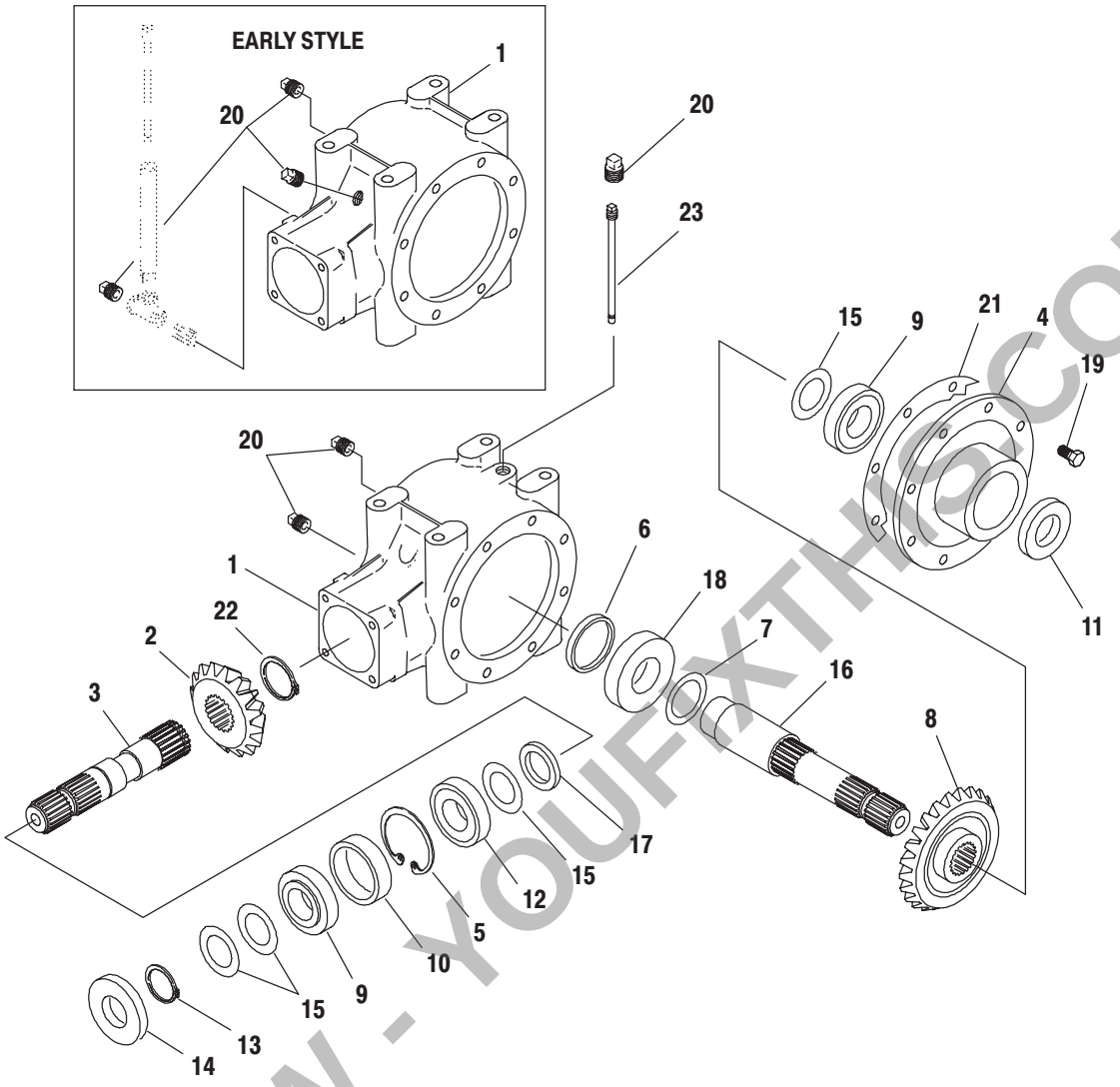
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RB1470 - TRANSMISSION - 540 RPM (AFTER 20200)

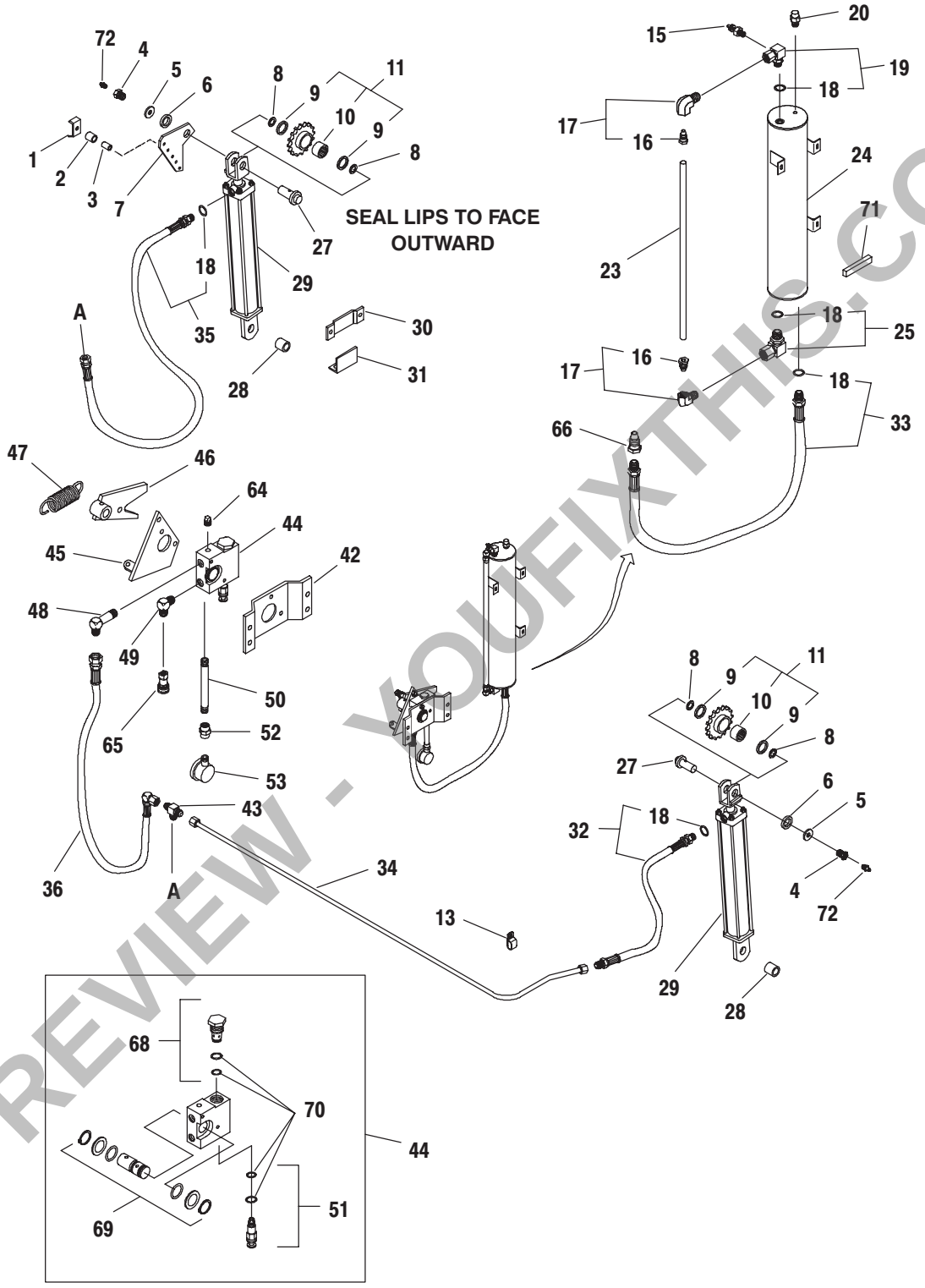


Ref. No.	Part No.	Description	Qty. Req.
	141549	TRANSMISSION/540 RPM (LATER STYLE)	1
	094804	TRANSMISSION/540 RPM (EARLY STYLE)	1
		CONSISTS OF:	
01	141474	CASTING/GEARBOX (LATER STYLE)	1
	126830	CASTING/GEARBOX (EARLY STYLE)	1
02	126839	PINION	1
03	126840	SHAFT	1
04	126831	COVER	1
05	089133	RING/SNAP	1
06	089141	CAP	1
07	126641	KIT/SHIM	1
08	126841	GEAR	1
09	084598	BEARING	3
10	126834	SPACER	1
11	126835	SEAL/OIL	1
12	141551	BEARING	1
13	090092	RING/RETAINING	1
14	090090	SEAL/OIL	1
15	084595	SHIM	4
16	126842	SHAFT	1
17	084591	SPACER	1
18	126836	BEARING	1
19	656001	CS M8-1.25X20	6
20	097208	PLUG/GAS 3/8	3
21	126837	GASKET	1
22	119892	RING/SNAP	1
23	141645	DIPSTICK/BREATHER	1

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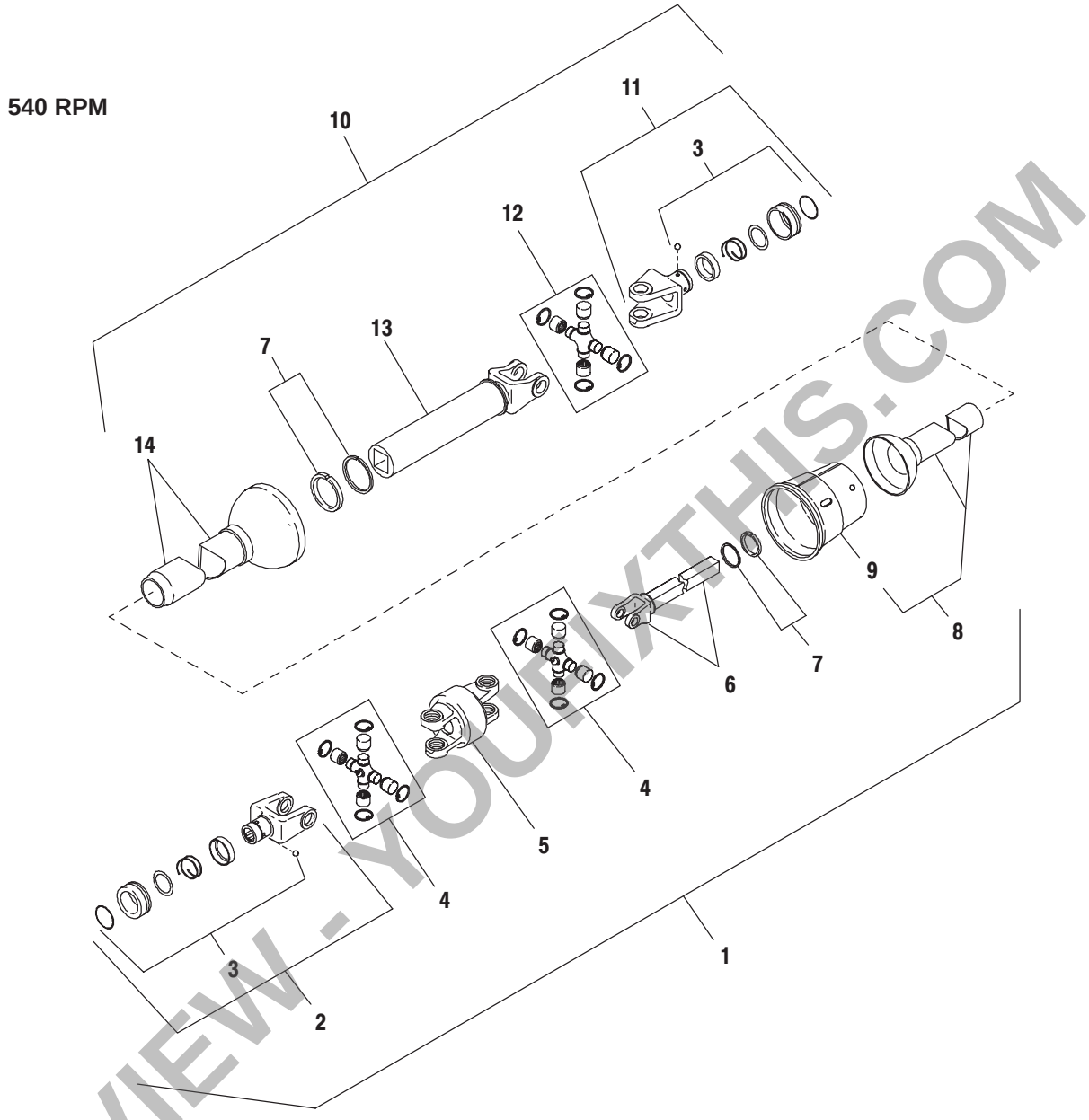
RB1470 - TOTAL DENSITY CONTROL (AFTER SN20745)



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RB1470 - UNIVERSAL DRIVE (AFTER 20200)



Ref. No.	Part No.	Description	Qty. Req.
01	084404	JOINT/UNIV - TRACTOR (540 RPM)	1
02	086938	YOKE/SPRING LOK ASSY (540 RPM)	1
03	086925	KIT/SPRING LOK	2
04	141779	KIT/CROSS REPAIR	2
05	090895	HOUSING/CV CENTER ASSY	1
06	086935	YOKE W/SHAFT ASSY	1
07	095130	KIT/REPAIR	2
08	086936[a]	GUARD/OUTER	1
09	091167	GUARD/PLASTIC	1
10	084403	JOINT/UNIVERSAL - IMPLEMENT	1
11	094142	YOKE/SPRING LOCK ASSY	1
12	510114	KIT/CENTER CROSS	1
13	086934[b]	YOKE & TUBE ASSY	1
14	086932	TUBE/GUARD INNER	1

a) Includes 091444 DANGER Decal & 510100 Retainer.
b) Includes 143007 DANGER Decal.

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