SL3510/3610 - CHASSIS, FUEL TANK, REAR GRILL & ACCESS COVERS

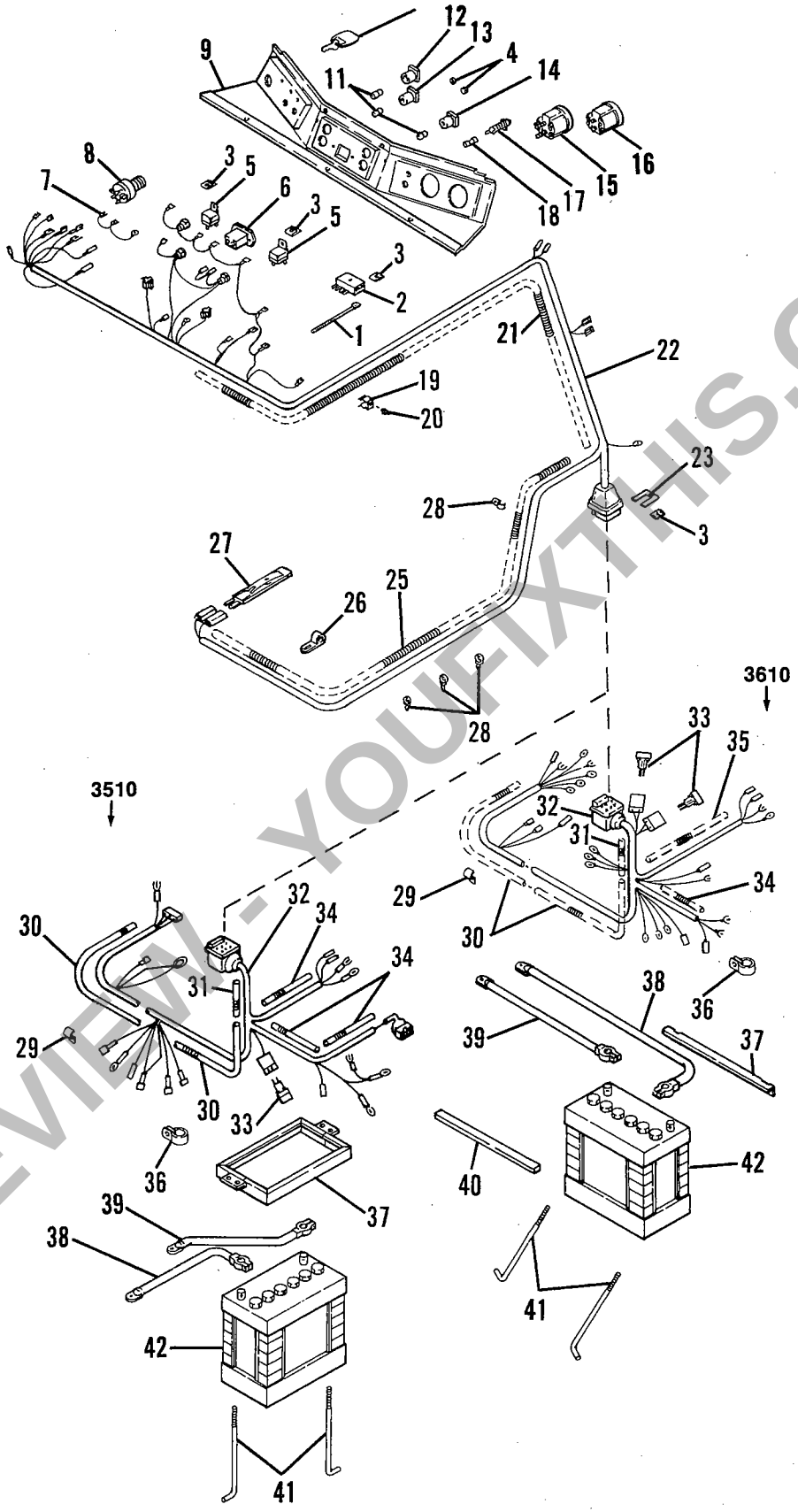
Ref. Nos.	Part Nos.	Part Name	Qty. Req.
01	065304	WASHER	1
		(BEFORE SN1471-3510 & SN1231-3610)	
02	075858	DIPSTICK/OIL	1
		(AFTER SN1870-3510 & SN1480-3610)	
	072760[a]	DIPSTICK/HYDRAULIC OIL	1
		(BEFORE SN1871-3510 & SN1481-3610)	
03	083385	TRIM/FLEXIBLE STRIP	2
		(AFTER SN2710-3510 & SN3100-3610)	
	073115	GUARD/SPILL	2
		(BEFORE SN2711-3510 & SN3101-3610)	
04	073019	WIRE/FUEL SENDER GROUND	1
		(BEFORE SN1922-3510 & SN1655-3610)	
05	072802	SENDER/FUEL LEVEL	1
	650548	RHMS #10-24X1/2 (L)	5
06	072343	GASKET/FUEL SENDER	1
07	055097[b]	WASHER	4
08	064650	CAP/RESERVOIR	1
09	073024	BUSHING/FUEL TANK	2
10	073183	PLUG/FUEL TANK BUSHING	1
		(3510 ONLY)	
11	072619	TANK/FUEL	1
	650488	CS 3/8X3/4	4
12	570016	FITTING/RELIEF	1
13	660025	COUPLING/PIPE 1/8	1
		(AFTER SN1470-3510 & SN1230- 3610)	
14	660031	NIPPLE/PIPE 1/8X3	1
		(AFTER SN1470-3510 & SN1230-3610)	
15	073070	FLOORMAT	1
16	072582	COVER/CHAINCASE	2
	650573	CB 5/16X1 (8NILN,P)	6
17	072583	GASKET/CHAINCASE COVER	2
18	057569	PLUG/DRAIN MAGNETIC	2
19	073458	STRIP/NON-SKID SURFACE	1
20	072856	MAGNET	2
		(BEFORE SN1922-3510 & SN1655-3610)	
	650548	RHMS #10-24X2 (N,L)	4
21	067493	REFLECTOR/RED	2
22	057781	BUSHING/5K-4	1
		(BEFORE SN1922-3510 & SN1655-3610)	
23	090963	GRILL/REAR ASSY	1
		(AFTER SN4100-3510 & SN4600-3610)	
	076061[c]	GRILL/REAR ASSY	1
		(AFTER SN1921-3510 & SN1654-3610, BEFORE SN4101-3510 & SN4601-3610)	
	650569	CS 1/2X1-3/4 (NILN,1P)	2
	072512[ch]	GRILL/REAR	1
		(BEFORE SN1922-3510 & SN1655-3610)	
	650569	CS 1/2X1-3/4 (NILN,P)	1
	650594	CS 1/2X3-1/4 (NILN)	1
24	047269	SOCKET/SIGN MOUNTING	1
	650687	CB 5/16X3/4 (NILN)	2
25	062282	GRIP	1
		(3510 & 3610 BEFORE SN2001)	
	079016	GRIP	1
		(AFTER SN2000-3610)	
26	072523	LEVER/COUNTERWEIGHT	1
		(3510 & 3610 BEFORE SN2001)	
	650487	CS 5/16X1 (NILN, 2P)	1
		(BEFORE SN1922-3510 & SN1655-3610)	
		(2NILN, 4P 5/16)	
		(AFTER SN1921-3510 & SN1654-3610)	
	079015	LEVER/COUNTERWEIGHT	1
		(AFTER SN2000-3610)	
		(NILN, 2P 5/16)	
27	072525	ROD/LONG LATCH	1
	650590	PIN/COTTER 1/16X1/2 (2P 1/4)	2
28	072526	ROD/SHORT LATCH	1
	650590	PIN/COTTER 1/16X1/2 (2P 1/4)	2
29	072524	ROD/LATCH	2
30	072527	SPRING/COMPRESSION	1

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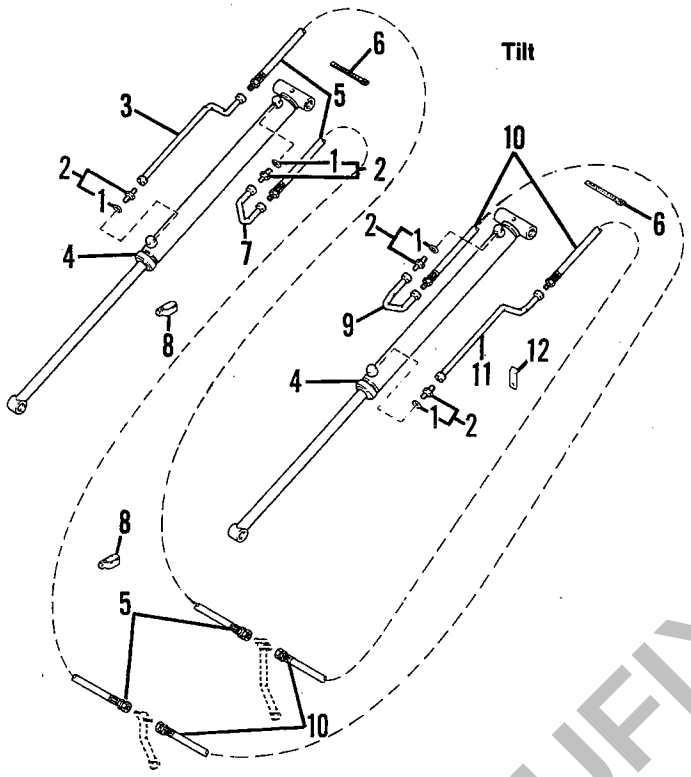
SL3510/3610 - INSTRUMENT PANEL, WIRING & BATTERY

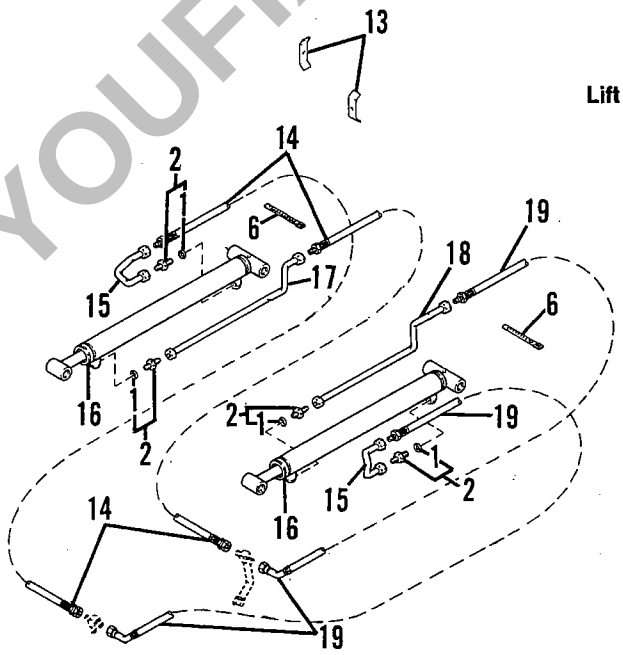
(AFTER SN2419-3510 & SN2000-3610)

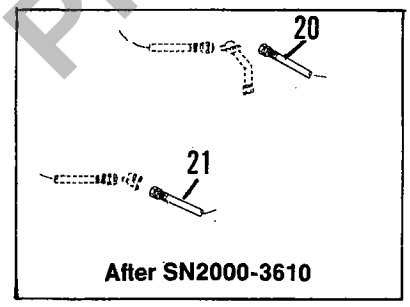


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TORQUE SPECIFICATIONS FOR STANDARD MACHINE HARDWARE

All Torque Values are in Ft-Lbs unless otherwise stated.
(Multiply In-Lb value* by 0.113 or Ft-Lb value by 1.355 to obtain metric Nm value.)

Bolt Size	GR. 2		GR. 5		GR. 8	
	Dry	Lub.	Dry	Lub.	Dry	Lub.
8-32	19*	14*	30*	22*	41*	31*
8-36	20*	15*	31*	23*	43*	32*
10-24	27*	21*	43*	32*	60*	45*
10-32	31*	23*	49*	36*	68*	51*
1/4-20	66*	50*	9	75*	12	9
1/4-28	76*	56*	10	86*	14	10
5/16-18	11	9	17	13	25	18
5/16-24	12	9	19	14	25	20
3/8-16	20	15	30	23	45	35
3/8-24	23	17	35	25	50	35
7/16-14	32	24	50	35	70	55
7/16-20	36	27	55	40	80	60
1/2-13	50	35	75	55	110	80
1/2-20	55	40	90	65	120	90
9/16-12	70	55	110	80	150	110
9/16-18	80	60	120	90	170	130
5/8-11	100	75	150	110	220	170
5/8-18	110	85	180	130	240	180
3/4-10	175	130	260	200	380	280
3/4-16	200	150	300	220	420	320
7/8-9	170	125	430	320	600	460
7/8-14	180	140	470	360	660	500
1-8	250	190	640	480	900	680

* In-Lb

NOTE: *These torque values are to be used for all **GEHL** hardware excluding: Locknuts, Self-tapping Screws, Thread Forming Screws and Sheet Metal Screws. Unless otherwise specified, all torque values must meet this specification.*

Attaching Hardware Table

Size & Description	Part Number	Size & Description	Part Number	Size & Description	Part Number	Size & Description	Part Number
#6 L	654044	1/4 NF-N	650546	3/8 L	654026	1/2 P	654009
#6-32 N	650658	1/4 NILN	071401	3/8 N	653010	5/8 NILN	067823
#8-32N	653002	1/4 P	654002	3/8 NF-N	650552	5/8 P	654012
#10 L	650549	5/16 FLN	070648	3/8 NILN	067847	1-1/4NF-SN	650964
#10-24 N	650550	5/16 L	654024	3/8 P	654006	METRIC	
#10-32 N	650648	5/16 N	653007	1/2 L	654030	M6 L	656114
#10 P	654017	5/16 NILN	064260	1/2 N	653018	M8 L	656110
1/4 L	654022	5/16 P	654004	1/2 NF-JN	653045	M8/1.25 N	656048
1/4 N	653005	3/8 FLN	070856	1/2 NILN	068034	M8 P	656111

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SL3510/3610 - CHASSIS, FUEL TANK, REAR GRILL & ACCESS COVERS

Ref. Nos.	Part Nos.	Part Name	Qty. Req.
31	074860	STEM/RUBBER	4
		(AFTER SN1921-3510 & SN1654-3610)	
		(2 BEFORE SN1922-3510 & SN1655-3610)	
	072489[d]	BUMPER	2
		(BEFORE SN1671-3510 & SN1351-3610)	
32	074862	BRACKET/RISER	1
		(AFTER SN1670-3510 & SN1350-3610)	
	650490	CS 3/8X1 (FLN,P)	3
	650533	CS 3/8X1-1/2 (FLN,P,NILN)	1
	072761[e]	BRACKET/LEFT RISER	2
		(BEFORE SN1671-3510 & SN1351-3610)	
	650491	CS 3/8X1-1/4 (NILN,4P)	2
33	072574	GASKET/CLEANOUT	1
		(BEFORE SN5512-3510 & SN6001-3610)	
34	072575	COVER/HYDRAULIC TANK ASSY (8) 3/8NILN	1
35	072705[f]	CHASSIS/ASSY (3510)	1
	650250	SQHSS 1/2X3 (N)	2
		(AFTER SN1470-3510 & SN1230-3610)	
	650874	SQHSS 1/2X4 (N)	2
		(BEFORE SN1471-3510 & SN1231-3610)	
	074871[fg]	CHASSIS/ASSY (3610)	1
36	072763	PAN/BELLY ASSY	1
		(3510 & 3610 BEFORE SN2001)	
	078699	PAN/BELLY ASSY	1
		(AFTER SN2000-3610)	
	650490	CS 3/8X1 (L,P)	2
37	073452	SPACER/LIFT ARM STOP	4
38	072980	STOP/LIFT ARM	2
	650577	CS 5/16X1-1/2 (NILN,P)	4
39	072581	COVER/PUMP ACCESS	1
	650486	CS 5/16X3/4 (L)	4

a) For replacement use 075858 Dipstick.

b) For replacement use standard 3/8 Plated Washers.

c) For replacement order 090963 Grill.

d) For replacement order 074860 Stem.

e) For replacement order one 074862 Bracket.

f) See page titled Re-weldable Bushings.

g) Same as Chassis 072705 except 074871 Chassis includes two Backhoe Frame Mounts (073532).

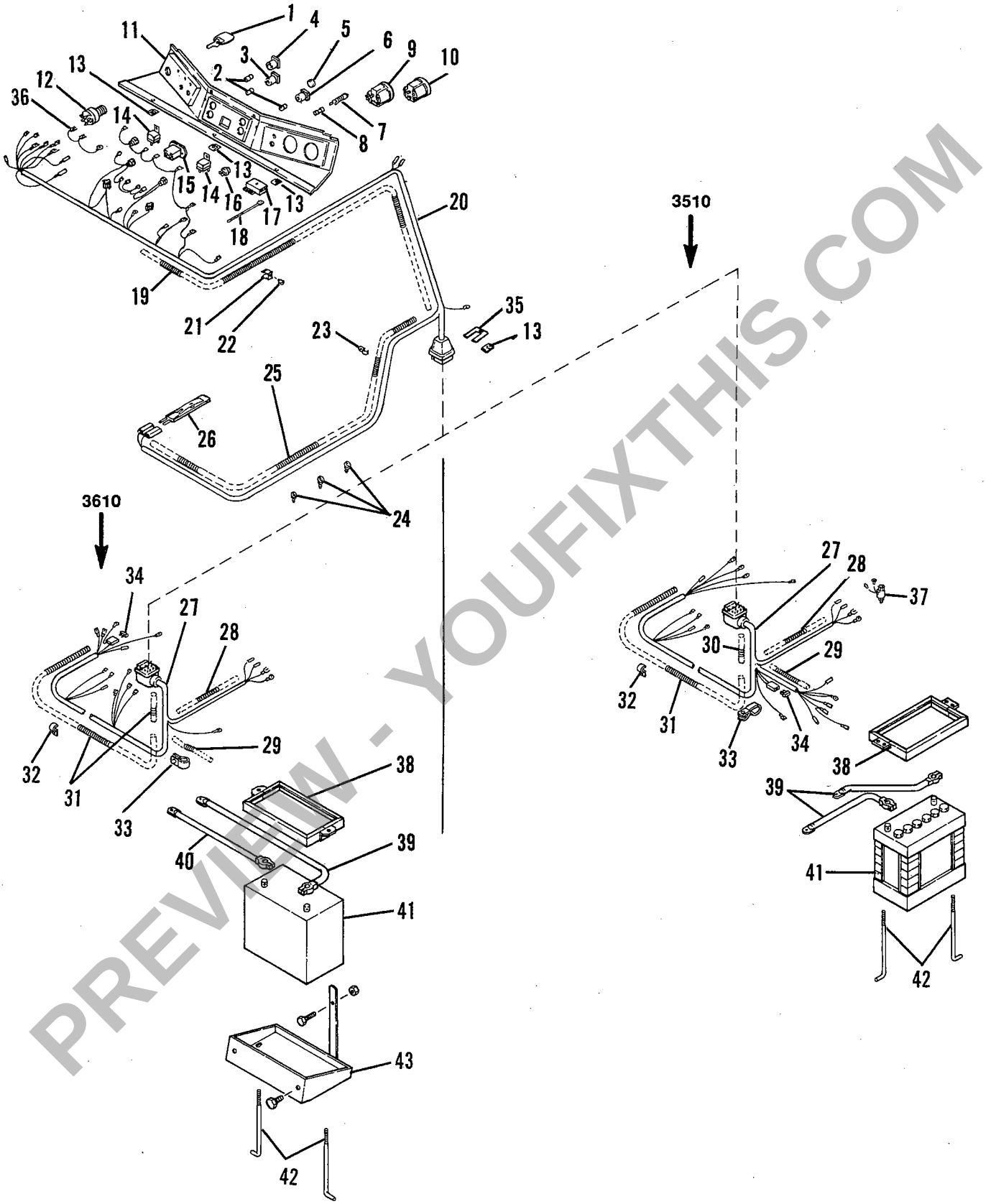
h) For replacement Locking Pin or Chain on export units only, order Pin 073489 Or Chain 074736.

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SL3510/3610 - INSTRUMENT PANEL, WIRING & BATTERY

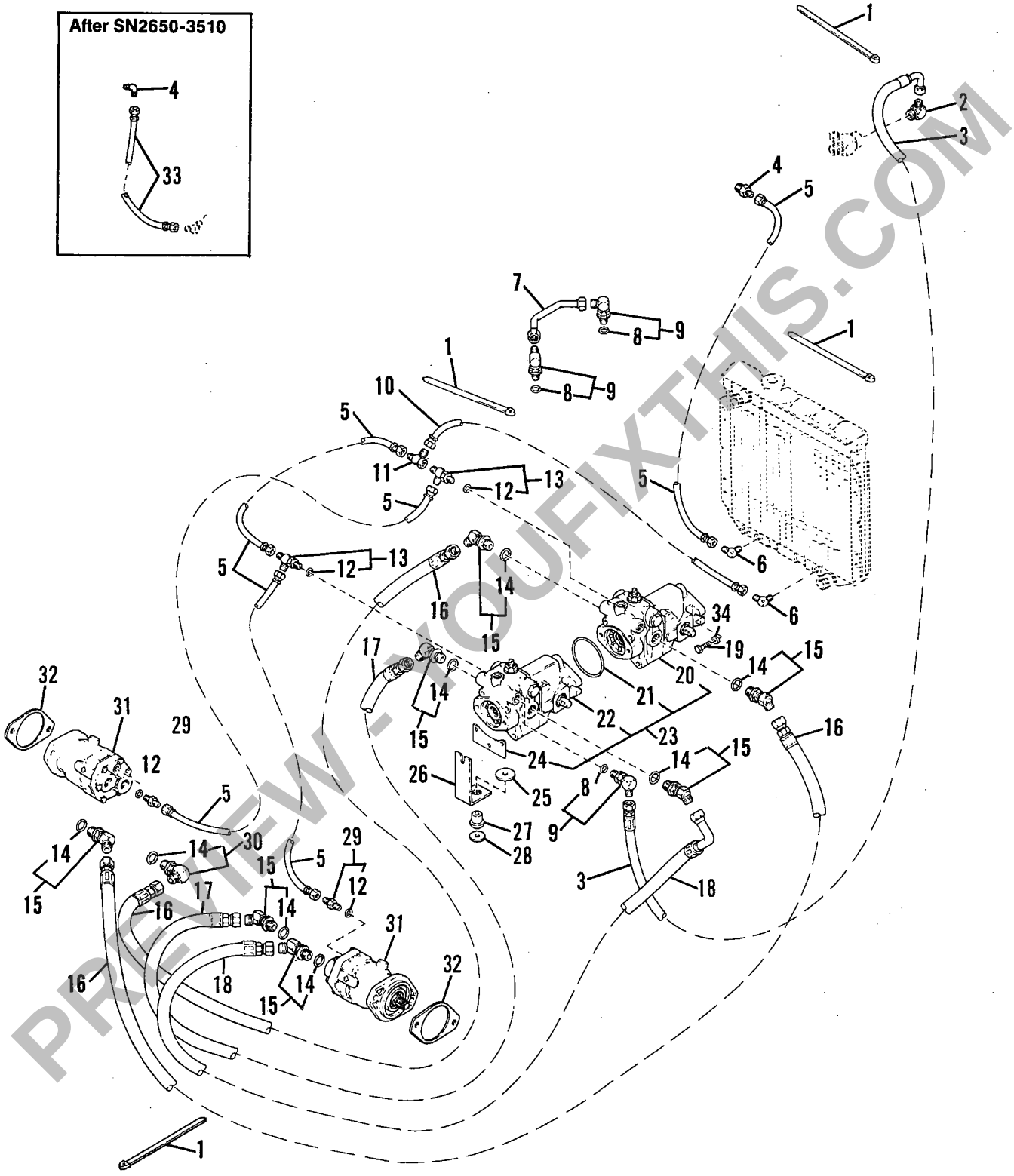
(BEFORE SN2420-3510 & SN2001-3610 & AFTER SN1921-3510 & SN1654-3610)



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(ALL SL3510 & SL3610 BEFORE SN1655)



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(AFTER SN1921-3510 & SN1654-3610)

Ref. Nos.	Part Nos.	Part Name	Qty. Req.
01	067950[a]	RING/EXTERNAL RETAINING	4
02	056937[a]	WASHER	4
03	054925[a]	BUSHING/PIVOT	12
04	078726[a]	BRACKET/RESTRAINT ASSY RT (4) 1/2NILN	2
05	078731[a]	SWITCH	1
	650671	RHMS #10-24X1 (N,L)	1
06	078730[a]	SHAFT/PIVOT	2
07	078728[a]	BRACKET/LEFT	2
08	121412	BELT/SEAT (STANDARD) (AFTER SN5596-3510 & SN6966-3610)	1
	073043	BELT/SEAT (STANDARD) (BEFORE SN5597-3510 & SN6967-3610)	1
	054941	BELT/SEAT (CALIFORNIA)	1
09	078729[a]	BEARING/PIVOT UPPER	2
10	078942[a]	SPRING/COMPRESSION	2
11	078723[a]	ACTUATOR/SPRING ASSY	2
	650551	PIN/COTTER 3/32X3/4	2
12	078734[a]	COVER/PIVOT	2
13	078733[a]	SPRING/BELT RETAINER	2
	650495	CS 1/2X1-1/4 (NILN) (BEFORE SN5597-3510 & SN6967-3610)	2
14	078732[a]	SLEEVE/PLASTIC SEAT BELT	2
	650944	THMS 1/4X5/8 (NILN) (BEFORE SN5597-3510 & SN6967-3610)	2
	072864[b]	SLEEVE/SEAT BELT	2
	650495	CS 1/2X1-1/4 (NILN)	2
15	078718[a]	BAR/SECONDARY RES ASSY	1
16	076055	SEAT (AFTER SN3010-3510 & SN3450-3610)	1
	072764	SEAT/ASSY (BEFORE SN3011-3510 & SN3451-3610)	1
	650486	CS 5/16X3/4 (L,8P)	4
17	057557	WASHER	6
18	064543	MOUNTING/ISOLATION	2
19	078581[a]	RIVET/BLIND	4
20	078580[a]	POUCH/MANUAL	1
	073120[b]	POUCH/MANUAL	1
	072916	FLS 1/4X3/4 (P)	4
21	072843	GUARD/CHANNEL ASSY	2
	650945	THMS 1/4X3/4	8
22	073157	STIFFENER/ROPS (3610 ONLY)	1
	650687	CB 5/16X3/4 (FLN)	3
23	073044	TRIM	1
24	073675	PLUG/PLASTIC	2
25	R 13247	SPRING/HITCH PIN	1
26	073103	PIN/STOP (2P 1/2)	1
27	074090	PIN/ROLL 3/16X1-1/2	1
28	072818	GUARD/OVERHEAD(ROPS-FOPS)	1
	650354	CS 5/8X4-1/2 (NILN)	2
	650644	CS 1/2X3 (NILN)	2
29	074860	STEM/RUBBER	2
30	079074[a]	HINGE/ENGINE COVER ASSY	2
	650419	CS 1/4X1-3/4 (NILN)	2
31	072838	WEATHERSTRIP/WINDOW SIDE	2
32	072839	WEATHERSTRIP/WINDOW TOP	2
33	072837	WINDOW/CAB REAR	1
34	079076[a]	COVER/ENGINE ASSY	1
	650687	CB 5/16X3/4 (N,L)	2
	076700[b]	COVER/ENGINE ACCESS	1
	650449	CS 1/4X2-1/2 (NILN)	2
35	072490	ISOLATOR/ROPS MTG	2
36	073004[c]	BRACKET/ARM REST (4) 3/8FLN	2
37	072872[c]	ARM REST	2
	072916	FLS 1/4X3/4	4
38	076147	CLAMP/HOSE (AFTER SN4400-3510 & SN4600-3610)	1

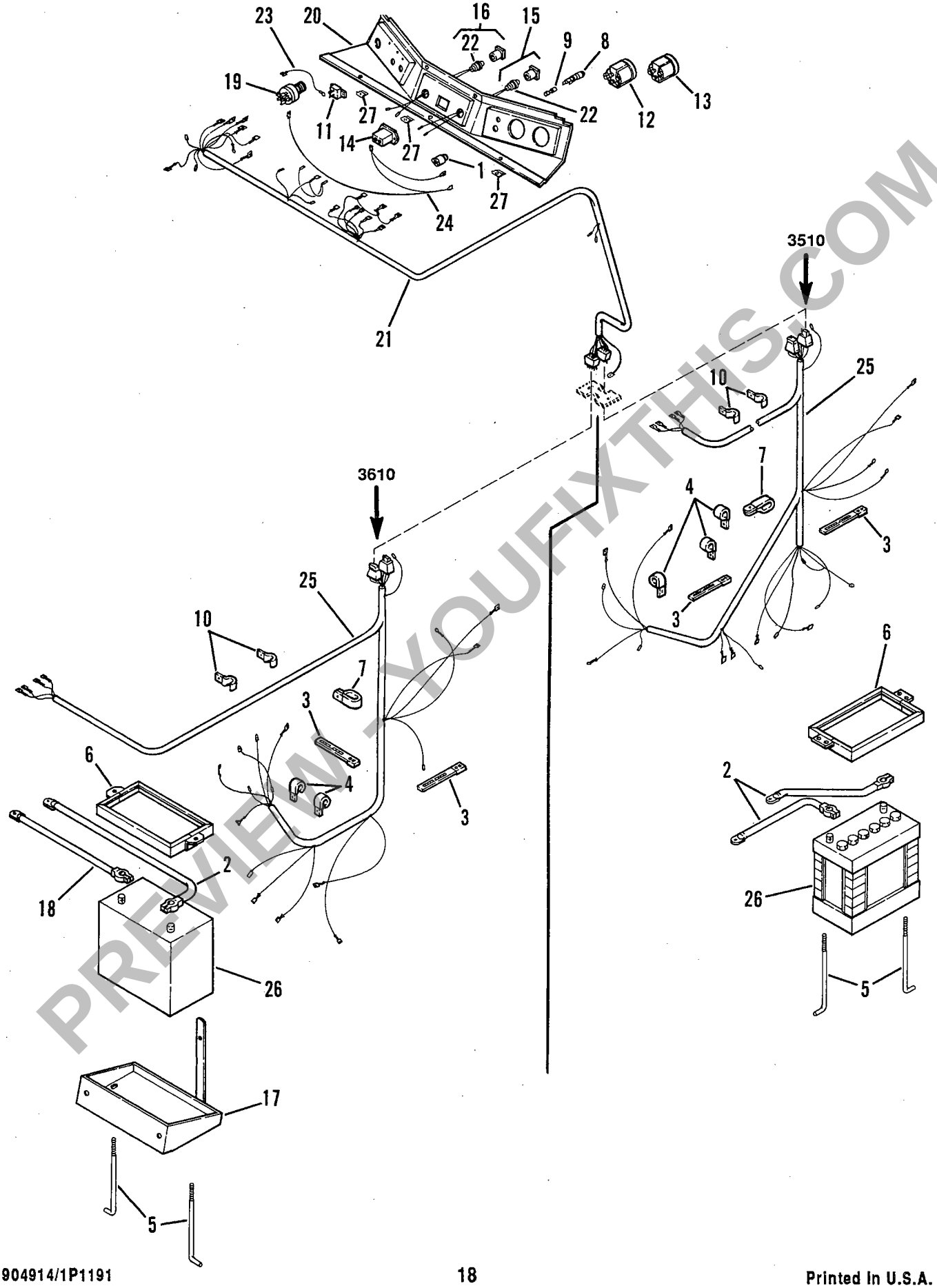
a) Used after SN2419-3510 & 2265-3610 only.
b) Used before SN2420-3510 & 2266-3610 only.
c) Used before SN2120-3510 & 1685-3610 only.

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SL3510/3610 - INSTRUMENT PANEL, WIRING & BATTERY

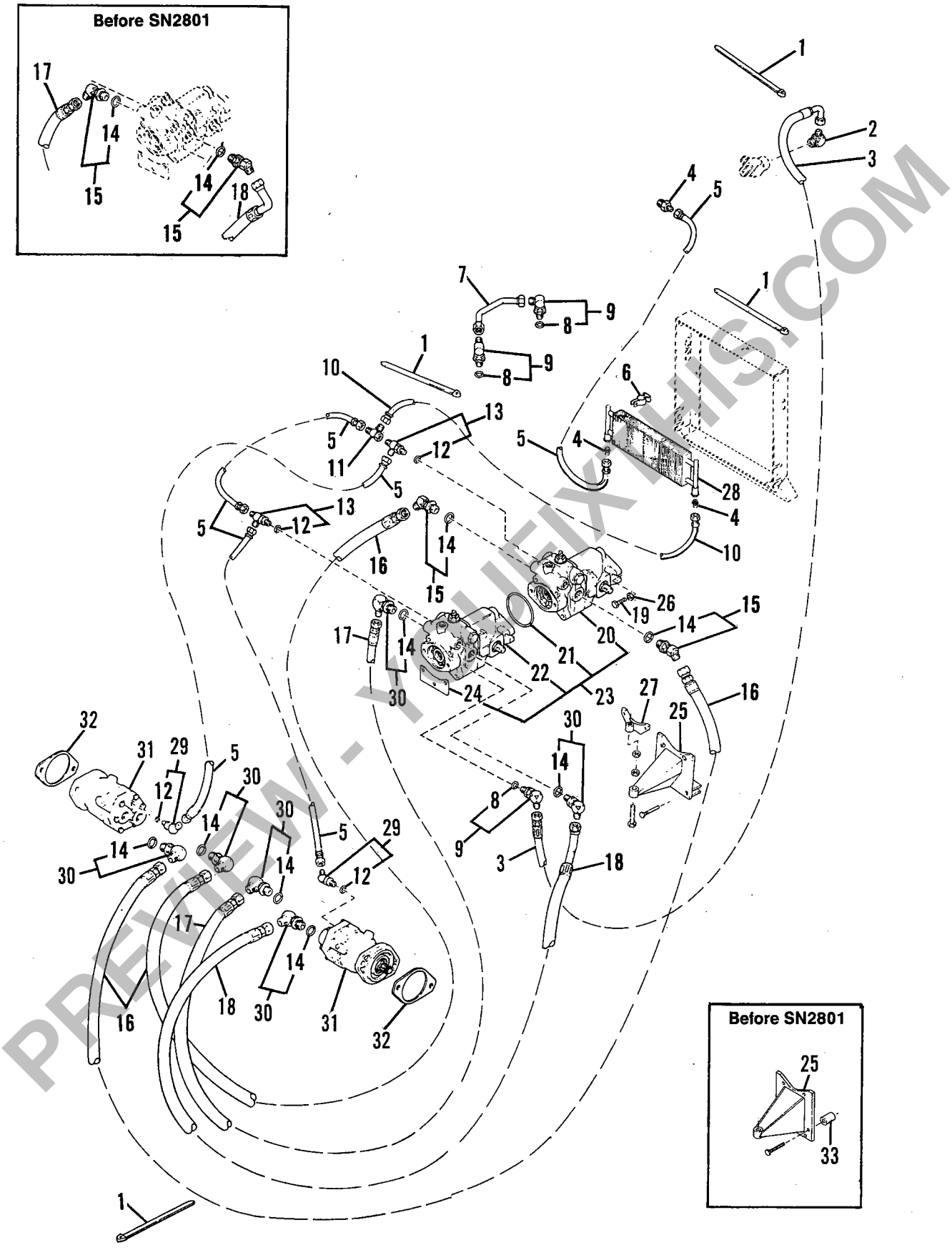
(BEFORE SN1922-3510 & SN1655-3610)



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(AFTER SN2530)



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TABLE OF CONTENTS

Introduction . . . . . Inside Front Cover
Table of Contents 1
Decal Locations 2-3
Chassis, Fuel Tank, Rear Grill & Access Covers 4-7
Overhead Guard, Seat & Engine Access Cover (After SN1921-3510 & SN1654-3610) 8-9
Overhead Guard, Seat & Engine Access Cover (Before SN1922-3510 & SN1655-3610) . . . 10-11
Axles & Drive Chains 12-13
Instrument Panel, Wiring & Battery (After SN2419-3510 & SN2000-3610) 14-15
Instrument Panel, Wiring & Battery (Before SN2420-3510 & SN2001-3610 & After SN1921-3510 & SN1654-3610) 16-17
Instrument Panel, Wiring & Battery (Before SN1922-3510 & SN1655-3610) . . . 18-19
Lift/Tilt Control Lever, Throttle & Linkages 20-21
Traction Control Lever & Linkages 22-23
Hand Brake & Motor Mounting Plates 24-25
Lift & Tilt Cylinders & Hydraulics 26-27
Lift Arm & Quick-Lock Mechanism 28-29
Hydrostatic System (All SL3510 & SL3610 Before SN1655) . . . 30-31
Hydrostatic System - SL3610 Only (After SN2530) 32-33
Hydrostatic System - SL3610 Only (Before SN2531 & After SN1654) 34-35
Hydraulics System 36-37
Gas Engine - SL3510 Only (After SN4400) 38-39
Gas Engine - SL3510 Only (Before SN4401 & After SN2419) 40-41
Gas Engine - SL3510 Only (Before SN2420 & After SN1921) 42-43
Gas Engine - SL3510 Only (Before SN1922) 44-45
Diesel Engine - SL3610 Only (After SN2000) 46-47
Diesel Engine - SL3610 Only (Before SN2001) 48-49
Muffler, Air Cleaner & Alternator (After SN4400-3510 & SN4900-3610) 50-51
Muffler, Air Cleaner & Alternator (Before SN4401-3510 & SN4901-3610 & After SN2419-3510 & SN2000-3610) 52-53
Muffler, Air Cleaner & Alternator (Before SN2420-3510 & SN2001-3610) . . . 54-55
Radiator - SL3510 Only (After SN2419) . . . 56-57
Radiator - SL3610 Only (After SN2800) . . . 58-59
Radiator - SL3610 Only (Before SN2801 & After SN2000) 60-61
Radiators (Before SN2420-3510 & SN2266-3610 & After SN1870-3510 & SN1480-3610) . . . 62-63
Radiators (Before SN1871-3510 & SN1481-3610) 64-65
Hydraulic Pumps, Motors, Valves & Cylinders 66-73
- Columbus Tilt Cylinder 66
- Columbus Lift Cylinder 66
- Webster Gear Pump 66
- 1000 PSI Relief Valve 67
- 1200 PSI Relief Valve 67
- Columbus Grapple Cylinder 67
- Main Control Valve 68
- Left Side Drive Piston Pumps 69-70
- Right Side Drive Piston Pumps 71-72
- Hydrostatic Drive Motor 73
- Auxiliary Control Valve 73

Options & Accessories 74-89
- Work & Warning Light Packages 74-75
- Hydraulic Oil Heater Kit 75
- Horn Kit 75
- Overhead Guard Enclosure 76
- Grapple Fork 77
- Buckets 78
- Manure Fork (Late Style) 78
- Manure Fork (Early Style) 78
- Dirt & Rock Teeth Kit 79
- Drawbar Kit 79
- Spark Arrestor Muffler Kit 79
- Backhoe Adapting Package 80
- Auxiliary Front Hydraulics Kits 80-81
- Sound Deadening Kits 82
- Alternators 83
- Rigid Enclosures 84-85
- Door Wiper 86
- Amber Beacons 86
- Dual Flasher Kits 87
- Back-up Alarm 88
- Pallet Fork 88
- Heater Defroster Kits 89

Re-weldable Bushings, Plug Nuts & Tie-downs . 90
Numerical Index 91-97
Torque Specifications & Attaching Hardware Tables . . . . . Inside Back Cover

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DECAL LOCATIONS

GENERAL INFORMATION

Decal Locations information is provided to assist in the proper selection and application of new decals, in the event the original decal(s) become(s) damaged or the machine is repainted. Refer to the listing for the illustration reference number, part number, description and quantity of each decal provided in the Kit. Refer to the appropriate illustration(s) for replacement location(s).

NOTE: *Refer to the SAFETY Chapter of the Operator's Manual for the specific information provided on all of the various Safety Decals furnished in the Decal Kit(s).*

To ensure proper selection of the correct replacement decals, compare all of the various closeup location photographs to your machine, before starting to refinish the unit. Then, circle each pictured decal (on or otherwise applicable to your machine) while checking off its part number in the listing. After you have verified all the decals needed for replacement, place any extra unnecessary decals aside for disposal.

NEW DECAL APPLICATION

Surfaces MUST be free from dirt, dust, grease and other foreign material before applying the new Decal. To apply a solid-formed decal, remove the smaller portion of the decal backing paper and apply this part of the exposed adhesive backing to the clean surface while maintaining proper position and alignment. Peel the other portion of the backing paper off slowly while applying hand pressure to smooth out the Decal surface.

⚠ CAUTION

ALWAYS observe Safety Rules shown on Decals. If Decals become damaged, or if the unit is repainted, replace the Decals. If repainting, BE SURE that ALL Decals from the Kit(s) which apply to your machine, are affixed to your unit.

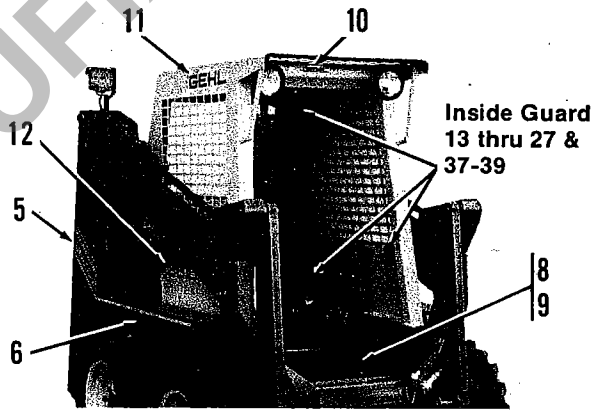
The Decal Set Number for the SL3510 and SL3610 is 096829. The Set includes the following:

Ref. No.	Part Number	Description & Quantity
1.	073708	Decal - Left Fender Stripes
2.	073080	Decal - Left Riser Stripes
3.	072796	Decal - Gasoline Symbol (3510 ONLY)
	072797	Decal - Diesel Fuel Symbol (3610 ONLY) (Not Shown)
4.	072794	Decal - Hydraulic Oil Symbol
5.	073079	Decal - Right Riser Stripes
6.	073077	Decal - Right Fender Stripes
7	067493	Reflector - Red (2 Places)
8.	072795	Decal - Choke Symbol
9.	093479	WARNING - Carry Load Low
10.	073030	GEHL 1-13/32 x 5-11/32
11.	073031	GEHL 3-5/8 x 14-3/8 (2 Places)
12.	073082	3510 (2 Places)
	073083	3610 (2 Places)
13.	093483	WARNING - Carry Load Low
14.	093487	IMPORTANT - Operating Capacities
15.	073076	Decal - Brake Symbol
16.	072854	Decal - Propulsion T-Bar Operation Symbol
17.	093367	WARNING - Manual
18.	073149	Decal - Overhead Guard (ROPS) Rating
19.	093366	Decal - Manual Location
20.	093474	WARNING - General
21.	072853	Decal - Lift/Tilt T-Bar Operation Symbol
22.	093478	WARNING - Keep Feet Inside
23.	073075	Decal - Slow-Fast (Turtle-Rabbit) Symbol
24.	093480	WARNING - Mechanical Lift Cylinder Lock
25.	093476	WARNING - Seat Belt
26.	093507	WARNING - Rapid-Tach Handle
27.	073081	GEHL - (Gray on Black)
28.	093477	WARNING - ROPS
29.	075034	CAUTION - Wiring Connections (Not Shown)
30.	093484	WARNING - Electrical Ground
31.	073451	Decal - Service Schedule
32.	072798	Decal - Coolant Under Pressure Symbol
33.	091033	WARNING - Jump Starting Loader
34.	056859	Decal - Coolant Mixture
35.	093365	WARNING - Rotating Component (SL3510 ONLY)
36.	072793	Decal - Engine Oil
37.	072935	Decal - Left Side of Panel
38.	072936	Decal - Middle of Panel
38.	072937	Decal - Right Side of Panel

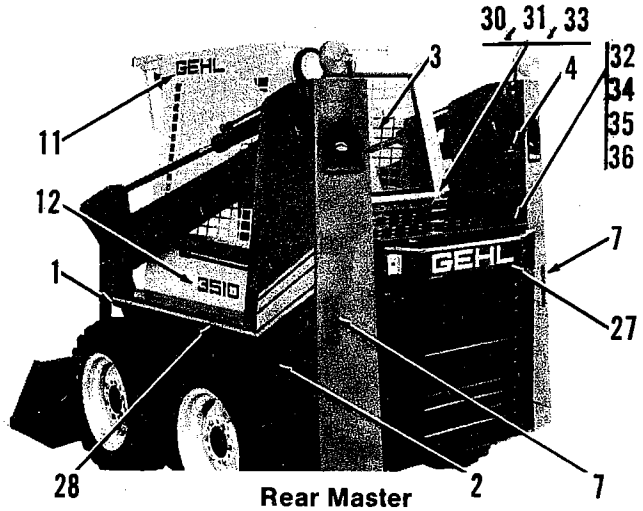
PAINT NOTICE

Use this list to order paint for refinishing:

901225	One Gallon Blaze Paint
902872	One Quart Gray Paint
902873	One Quart Black Paint
610239	6 (12oz Spray Cans) Blaze Paint
902874	6 (12oz Spray Cans) Gray Paint
902875	6 (12oz Spray Cans) Black Paint



Front Master



Rear Master

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