CONTENTS

Page

INTRODUCTION

About this Handbook
Machine Model and Serial Number 1
Using this Handbook 1
Units of Measurement 1
Page Numbering 1
Left Side, Right Side 1
Using the Machine 1
Page Cross References 1

Machine Description 2

Safety - Yours and Other People's 3

Safety Check List
General Safety 3
Operating Safety 4
Maintenance Safety 5

Safety Decals 8

Identifying Your Machine
Identification Plate. 9
Typical Machine Identification Number 9
Unit Identification 9

JCB Immobiliser Option 10

OPERATION

Introduction 21

Before Entering the Cab 21

Entering & Leaving the Cab, Doors and Windows 22
Opening and Closing the Door 23
Open and Closing the Rear Window 23
Open and Closing the Upper Door Section 24
Emergency Exit 24

Seat Controls
Type 1 . ..... 24A
Type 2 . ..... 24A
Type 3 (Air Suspension) 24B

Seat Belt
Fasten the Seat Belt 25
Release the Seat Belt 25
Adjust the Seat Belt 25

Cab Layout and Controls 26

Cab Switches and Instruments
Starter Switch 29
Steering Column Switches 30
Instrument Panel Switches 31
Steer Mode Selector 32
Phasing 4 Wheel Steer 32
Four Wheel Drive Disconnect Switch Option 32
Manual Steer Mode Selection 32A
Warning Beacon 33
Cab Light 33
Instruments 34
Warnings (Visual only) 35
Warnings (Audible/Visual) 35

Heater & Air Conditioning
Heater 36
Air Conditioning Option 36

Boom and Carriage Controls
Introduction 37

Single Lever Control
Raise Boom/Lower Boom 38
Extend Boom/Retract Boom 39
Tilt Carriage Forward/Back 40
Auxiliary Operation 41
Control Locks 42
All Lever Locks 42
Tilt Lever Lock 42

Dual Lever Control
Raise Boom/Lower Boom 43
Extend Boom/Retract Boom 44
Tilt Carriage Forward/Back 45
Auxiliary Operation 46
Control Locks 47
All Lever Locks 47
Tilt Lever Lock 47

Manual Auxiliary Control
Raise Boom/Lower Boom 48
Extend Boom/Retract Boom 49
Tilt Carriage Forward/Back 50
Auxiliary Operation 51
Control Locks 52
All Lever Locks 52
Tilt Lever Lock 52
Auxiliary Lever Lock 52

Servo Control
Raise Boom/Lower Boom 53
Extend Boom/Retract Boom 54
Extend/Retract Inner Boom 54
Tilt Carriage Forward/Back 55
Auxiliary Operation 56
Control Locks 57
All Lever Locks 57
Tilt Lever Lock 57

Chassis Levelling (Sway) Option 58

Stabiliser Control Option
Using the Stabilisers 59
Lower and Raise Stabilisers..... 59

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SAFETY - YOURS AND OTHER PEOPLE'S

All construction and agricultural equipment can be hazardous. When the machine is correctly operated and properly maintained, it is a safe machine to work with. But when it is carelessly operated or poorly maintained it can become a danger to you (the operator) and others.

In this handbook and on the machine you will find warning messages. Read and understand them. They tell you of potential hazards and how to avoid them. If you do not fully understand the warning messages, ask your employer or JCB distributor to explain them.

But safety is not just a matter of responding to the warnings. All the time you are working on or with the machine you must be thinking what hazards there might be and how to avoid them.

Do not work with the machine until you are sure that you can control it.

Do not start any job until you are sure that you and those around you will be safe.

If you are unsure of anything, about the machine or the job, ask someone who knows. Do not assume anything.

Remember

BE CAREFUL
BE ALERT
BE SAFE

INT-1-31/1

SAFETY - CHECK LIST

As well as the warnings in this chapter, specific warnings are given throughout the book. This section is designed to give a safety code for use of the machine generally and for operation and maintenance practices.

General Safety

⚠ WARNING

Handbook

You and others can be injured if you operate or maintain the machine without first studying this handbook. Read the safety instructions before operating the machine. If you do not understand anything, ask your employer or JCB distributor to explain it. Keep this handbook clean and in good condition. Do not operate the machine without a handbook in the cab, or if there is anything on the machine you do not understand.

INT-1-3-2

⚠ WARNING

Decals

You can be injured if you do not obey the decal safety instructions. Keep decals clean. Replace unreadable or missing decals with new ones before operating the machine. Make sure replacement parts include warning decals where necessary.

INT-1-3-4

⚠ CAUTION

Hazardous Atmospheres

This machine is designed for use in normal out door atmospheric conditions. It should not be used in an enclosed area without adequate ventilation. Do not use the machine in a potentially explosive atmosphere, ie. combustible vapours, gas or dust, without first consulting your JCB Distributor.

INT-2-1-14

⚠ WARNING

Clothing

You can be injured if you do not wear proper clothing. Loose clothing can get caught in the machinery. Wear protective clothing to suit the job. Examples of protective clothing are: a hard hat, safety shoes, safety glasses, a well-fitting overall, ear-protectors and industrial gloves. Keep cuffs fastened. Do not wear a necktie or scarf. Keep long hair restrained.

INT-1-3-6

⚠ WARNING

Care and Alertness

All the time you are working with or on the machine, take care and stay alert. Always be careful. Always be alert for hazards.

INT-1-3-5

⚠ DANGER

Lightning

Lightning can kill you. Do not use the machine if there is lightning in your area.

5-1-1-2

⚠ WARNING

Raised Boom

A raised boom can fall or be lowered accidentally. Do not walk under a raised boom which is not fitted with a safety strut, or you could be injured.

5-1-1-1

⚠ WARNING

Lifting Equipment

You can be injured if you use faulty lifting equipment. Make sure that lifting equipment is in good condition. Make sure that lifting tackle complies with all local regulations and is suitable for the job. Make sure the lifting equipment is strong enough for the job.

INT-1-3-7

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SEAT CONTROLS

Adjusting the Seat

The operators seat can be adjusted for your comfort. A correctly adjusted seat will reduce operator fatigue. Position the seat so that you can comfortably reach the machine controls. For driving the machine, adjust the seat so that you can depress the brake pedals fully with your back against the seat back.

Seat Type 1

Fore/Aft

Move lever **4** upwards and slide the seat to the position you want. Release lever **4**. Make sure the seat is locked in position.

Height/Weight

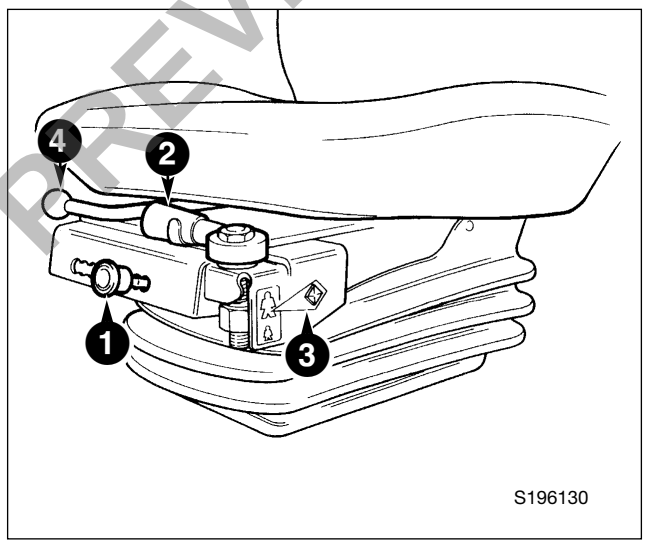
Sit on the seat. Pull knob **1** forward to disengage and slide it fully horizontal in the + direction.

Operate ratchet handle **2** to adjust the seat up or down to the desired height.

A light driver will require the pointer **3** to be close to the 'small person' symbol. To adjust the pointer in this direction operate the ratchet handle **2** with its - sign adjacent to the metal lug.

For a heavier driver, reverse the ratchet handle **2** by pulling and twisting through 180° so the + sign is adjacent to the lug and then operate the handle to bring the pointer close to the 'large person' symbol.

If the upwards travel of the seat is excessive, adjust the control knob **1** in the - direction to restrict the upwards motion.



Seat Type 2

Fore/Aft

Lift bar **1** and slide the seat to the position you want. Release the lever. Make sure the seat is locked in position.

Backrest Angle

Press your back firmly against the backrest. Press down either of the two levers **2** and put the backrest at the angle you want. Release lever **2**.

Height

To raise or lower the front of the seat, pull bar **3** up and raise or lower the seat cushion. Release the bar at the height you want. *(There are five settings.)*

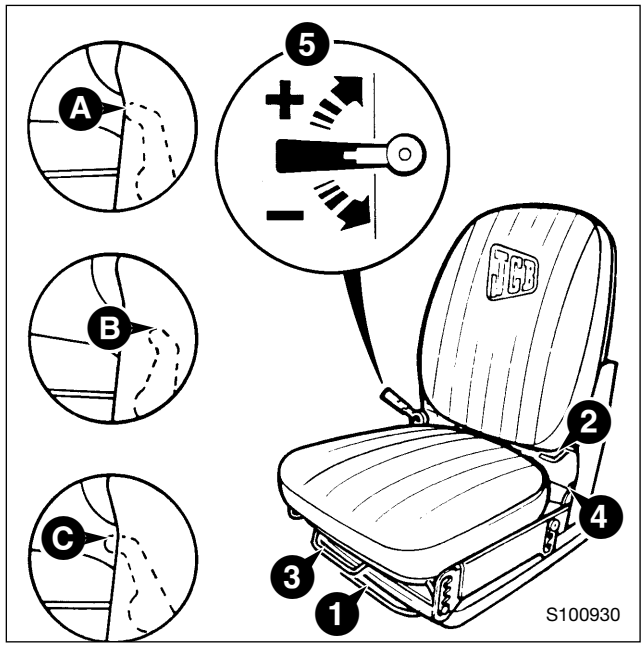
To raise or lower the rear of the seat, lift the rear of the seat cushion and push backwards, then set it into one of the three notches provided.

Weight

Sit in the seat and check the position of indicator **4**. It should be level with the front edge of the side frame as shown in **A**.

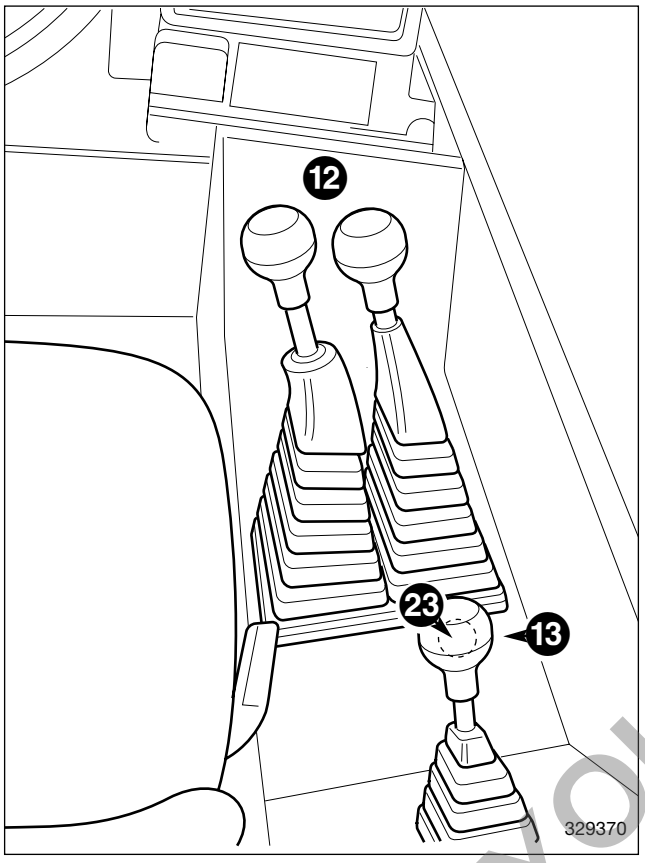
If the indicator is behind the frame as shown in **B**, turn the handle **5** so that + is uppermost. If the indicator is in front of the frame as in **C**, turn handle **5** so that - is uppermost.

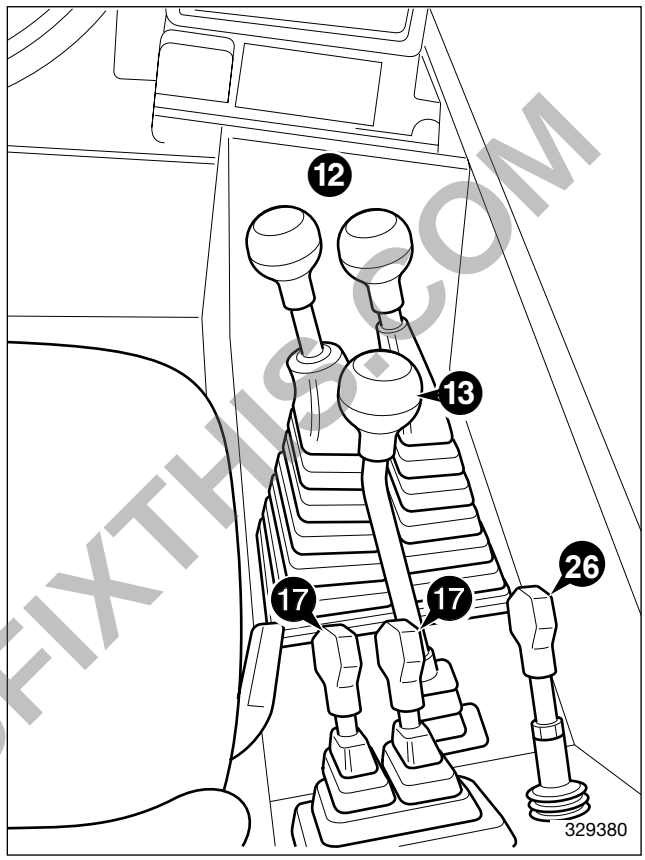
Stay in the seat. Pump handle **5** until the indicator is level as in **A**.



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CAB LAYOUT AND CONTROLS (continued)





16 Stabiliser Isolation Switch, Trailer Switch or Auxiliary Switch (530, 533, 535 & 540 only)

For stabiliser isolation switch, *see* ***Control Locks*** *(OPERATION section).* For trailer switch, *see* ***Mechanical Tow Hitch Option*** *or* ***Hydraulic Tow Hitch Option*** *(OPERATION section). For auxiliary switch, see* ***Boom and Carriage Controls*** *(OPERATION section).*

17 Stabiliser Control Levers

See ***Stabiliser Controls*** *(OPERATION section).*

18 Stabiliser Indicators (if fitted). Trailer Direction Indicators or Smooth Ride System Indicator.

See ***Stabiliser Controls*** *(OPERATION section).* For trailer direction indicators, *see* ***Mechanical Tow Hitch Option*** *or* ***Hydraulic Tow Hitch Option*** *(OPERATION section). For Smooth Ride System, see* ***Smooth Ride System*** *(OPERATION Section)*

19 Smooth Ride System Switch, or **Inner Boom Extension Switch (540-170 only).**

For Smooth Ride System, see ***Smooth Ride System*** *(OPERATION Section). For Inner Boom Extension Switch, see* ***Extend/Retract Boom*** *540-170 Machines (OPERATION Section).*

20 Inclinometer

Fitted to machines with Sway or Stabiliser Options. *See* ***Sway Control*** *or* ***Stabiliser Controls*** *(OPERATION section).*

21 Auxiliary Power Socket

22 Joystick Isolation Switch (Not 540-170)

For Joystick Isolation Switch, *see* ***Control Locks*** *(OPERATION section).*

23 Aux 1/Aux 2 Selector Switch (530, 540 Only)

See ***Boom and Carriage Controls*** *(OPERATION section).*

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ENGINE AIR FILTER

Changing the Elements

⚠ CAUTION

The outer element must be renewed immediately if the warning light on the instrument panel illuminates.
2-3-3-1

Note: *Do not attempt to wash or clean the elements - they must only be renewed.*

Note: *Do not run the engine with the dust valve **J** removed.*

Note: *A new inner element must be fitted at least every third time the outer element is changed. As a reminder, mark the inner element with a felt tipped pen each time the outer element is changed.*

1 Stop the engine.

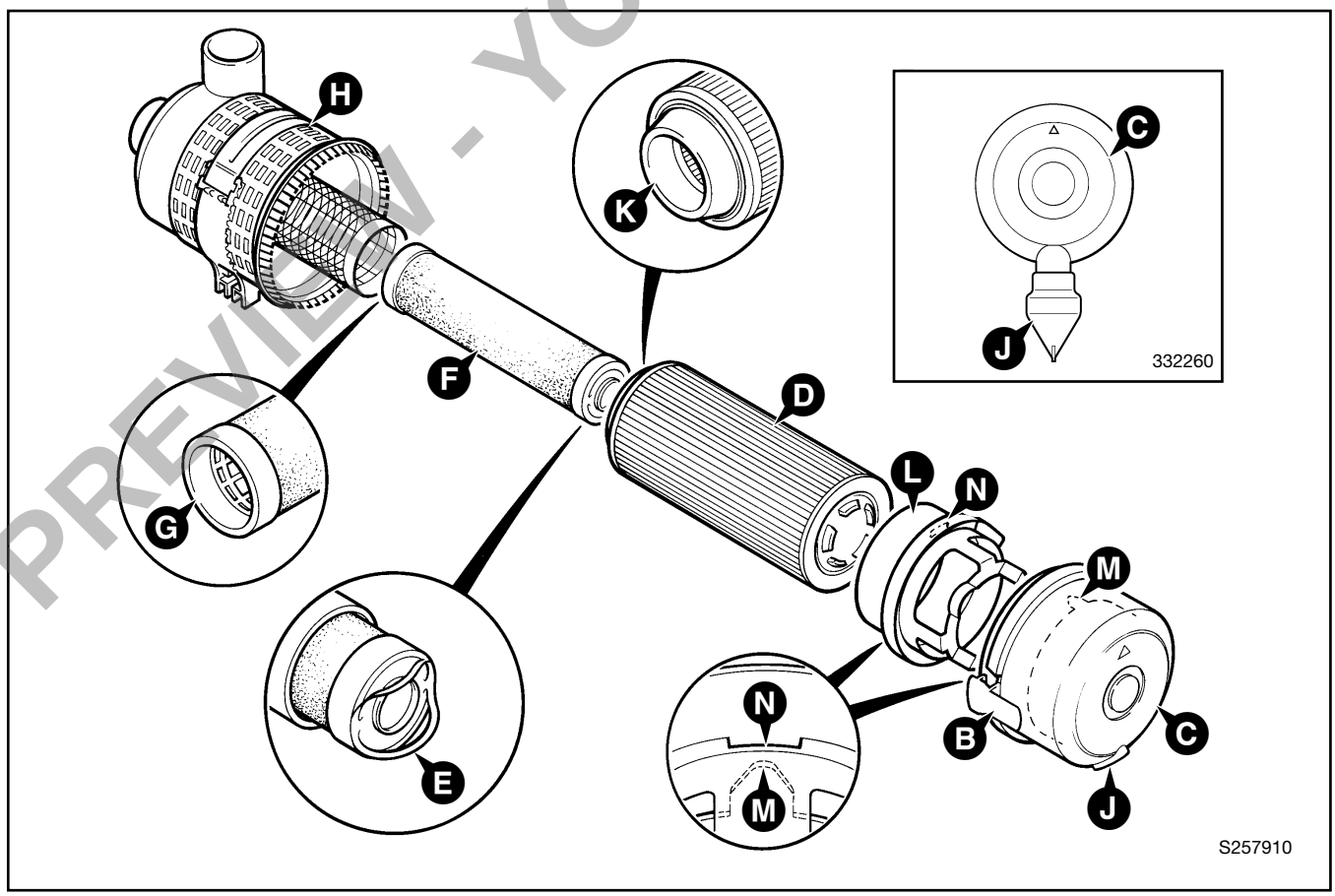
2 Open the engine cover, *see **Engine Cover** (this section).*

3 Depress clips **B** and lift off cover **C**. Remove outer element **D**. Take care not to tap or knock the element. If the inner element is to be changed, lift up pulls **E** and remove inner element **F**. On turbocharged engines, remove pulsation ring **L**.

4 Clean inside the canister **H**, pulsation ring **L**, cover **C** and dust valve **J**.

5 Insert the new elements into the canister, pushing them firmly in so that seals **G** and **K** are fully seated. On turbocharged engines, assemble the pulsation ring **L** into the cover, making sure that tongue **M** fits into slot **N**. Fit cover **C** with dust valve **J** at the bottom. Push the cover firmly into position and make sure it is secured by clips **B**.

6 Make sure that the wire is connected to the **Air Filter Blocked** switch.



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LOAD MOMENT INDICATOR

Setting the Volume and Brightness

The volume of the audible alarm, and the brightness of the display LEDs can be set by the operator using display button **E**. This allows the volume and brightness to be reduced for night time use. The possible options are:

(a) Full volume and full brightness (default setting)
(b) Reduced volume and full brightness
(c) Full volume and reduced brightness
(d) Reduced volume and reduced brightness

1 Park the machine (unloaded) on level ground with the engine running. Apply the parking brake and place the forward/reverse lever in the neutral position.

2 The green light **D** at the bottom of the display will illuminate to show that the indicator is receiving power.

3 Press and hold the display button **E**.

The display will cycle through the volume and brightness options, pausing for approximately three seconds to demonstrate each option.

4 Release the button during the required demonstration to select the option.

Note: the system will reset to the default setting when the starter key is switched to the off position.

Diagnostic Fault Codes

When the system detects a fault, the audible alarm will sound and various combinations of lights on the display will indicate a fault code for approximately 10 seconds.

The audible alarm and the fault code display cancel after 10 seconds and **ALL** LEDs on the display will flash continuously as long as the fault remains. Press and release display button **E** to show the fault code for a further 10 seconds.

When the fault clears, the display will return to normal.

⚠ WARNING

If the Load Moment Indicator is faulty, contact your JCB distributor. Do not try to repair it yourself.

5-2-4-6

Error Code 1 - Transducer signal fault
Transducer disconnected or wiring damaged.



Error Code 2 - Calibration out of range
System is incorrectly calibrated.



Error Code 3 - Calibration required
System not calibrated.



Error Code 4 - Display unit faulty
The display box has detected an internal error.



Error Code 5 - Low battery voltage
Battery voltage is below 9 Volts.



325590

If any of the above fault codes are displayed, switch the starter key off and on again. Contact your JCB distributor if the fault does not clear.

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HOSE BURST PROTECTION VALVES

Checking the Hose Burst Protection Valves

The hose burst protection valves 'lock' to prevent uncontrolled movement of the ram pistons if hydraulic pressure fails or a hose bursts. The valves are mounted directly on the rams.

⚠ WARNING

Keep people clear of the machine while you do these checks.
5-3-4-2

Check each movement in turn.

1 Boom Lift Rams:

a Start the engine. Make sure the parking brake is engaged, the transmission is in neutral and the Smooth Ride System (if fitted) is switched off.

b Raise the boom to about 45°.

c With the engine running at mid speed, operate the control lever to lower the boom. While the boom is moving, switch off the engine. Boom movement should slow as the engine slows and stop as the engine stops.

If the boom continues moving after the engine has stopped, both boom hose burst protection valves are faulty. Do not use the machine until the fault has been put right.

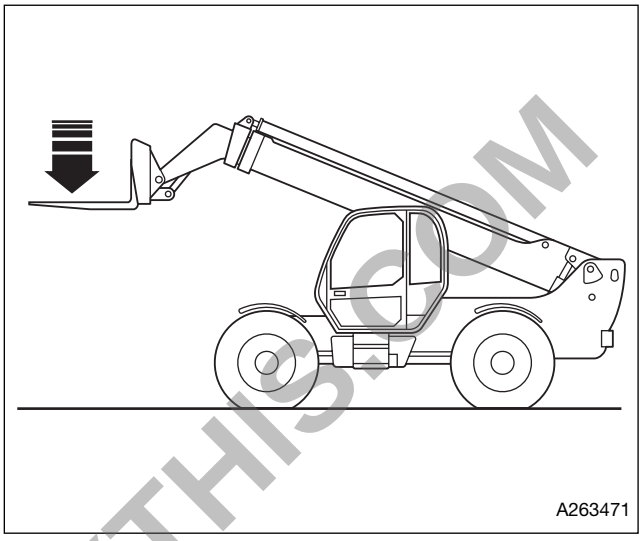
2 Boom Extension Ram

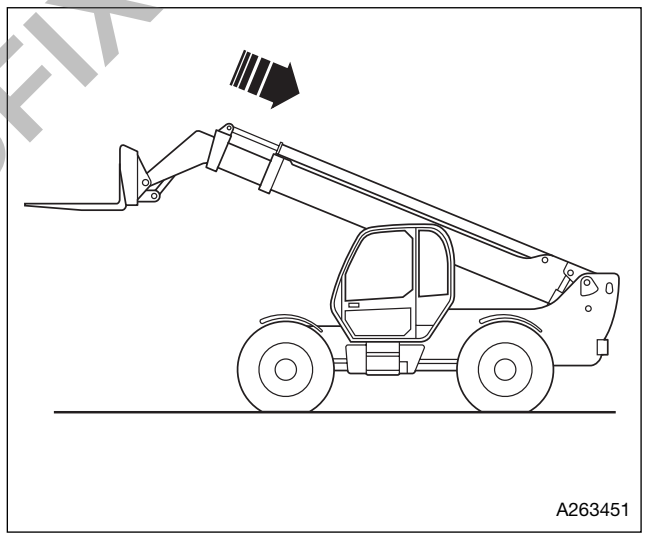
a Start the engine. Make sure the parking brake is engaged and the transmission is in neutral.

b Raise the boom fully. Extend the boom fully.

c With the engine running at mid speed, operate the control lever to retract the boom. While the boom is retracting, switch off the engine. Boom movement should slow as the engine slows and stop as the engine stops.

If the boom continues moving after the engine has stopped, the hose burst protection valve is faulty. Do not use the machine until the fault has been put right.





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TRANSPORTING THE MACHINE

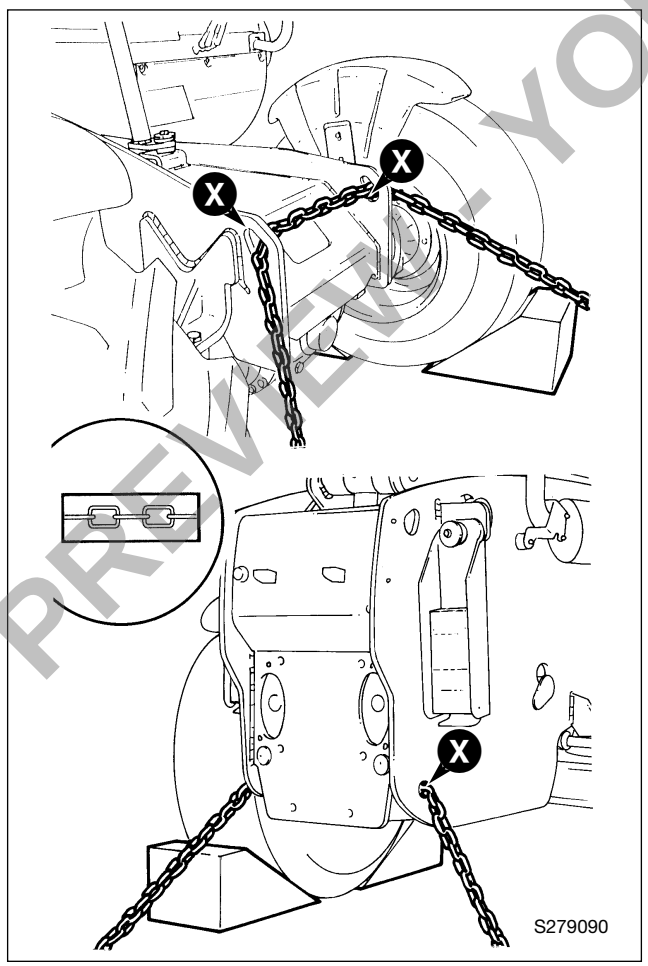
The safe transit of the load is the responsibility of the transport contractor and driver. Any machine, attachments or parts that may move during transit must be adequately secured.
5-2-5-9

***Note**: Before transporting the machine make sure you will be obeying the rules and laws of all the areas that the machine will be carried through.*

Make sure that the transporting vehicle is suitable. See SPECIFICATION section for the dimensions and weight of your machine.

⚠ WARNING

Before moving the machine onto the trailer, make sure that the trailer and ramp are free from oil, grease and ice. Remove oil, grease and ice from the machine tyres. Make sure the machine will not foul on the ramp angle. *See SPECIFICATION* ***section*** **for the minimum ground clearance for your machine.**
2-2-7-5



1 Place chocks at the front and rear of the trailer wheels.

***Note**: Before moving the machine on the trailer, make sure that the machine will not foul on the ramp/trailer angle. See SPECIFICATION section for your machine's ground clearance.*

2 Make sure the ramps are correctly in place and secure.

3 Set the boom as in ***Preparing For Road Travel*** *in OPERATION section.*

4 Carefully drive the machine onto the trailer.

5 When the machine is safely in position, engage the parking brake and set the drive to neutral.

6 Lower the carriage onto the trailer.

7 Secure the stabilisers in the raised position.

8 Switch off the engine and remove the starter key. Secure the cab. Cover the exhaust stack.

9 Check that the overall height of the load is within regulations. Adjust if necessary.

10 Put chocks at the front and rear of all four tyres. Anchor the machine to the trailer with chains. The anchor points **X** are shown on the illustration.

11 Measure the maximum height of the machine from the ground. Try to make sure the truck driver knows the clearance height before he drives away.

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TYRES AND WHEELS

Tyre Inflation

⚠ WARNING

Over-inflated or overheated tyres can explode. Do not cut or weld the rims. Get a tyre/wheel specialist to do any repair work.
5-3-2-4

These instructions are for adding air to a tyre which is already inflated. If the tyre has lost all its air pressure, call in a qualified tyre mechanic. The tyre mechanic should use a tyre inflation cage and the correct equipment to do the job.

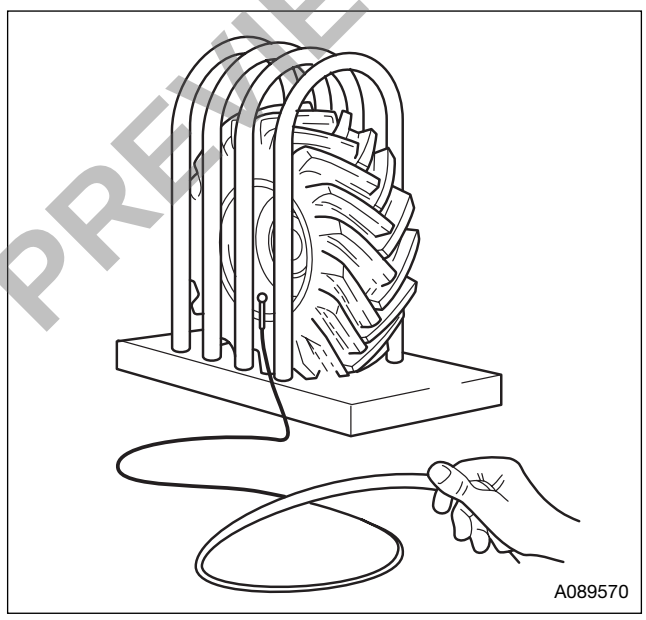
1 Before you add air to the tyre, make sure it is correctly fitted on the machine or installed in a tyre inflation cage.

2 Use only an air supply system which includes a pressure regulator. Set the regulator no higher than 1.38 bar (20 lbf/in²) above the recommended tyre pressure. See the chart at the end of *MAINTENANCE section* for recommended tyres and pressures for your machine. (The tyre pressures are also given on the Flip Chart mounted in the cab.)

Use an air hose fitted with a self-locking air chuck and remote shut-off valve.

3 Make sure that the air hose is correctly connected to the tyre valve. Clear other people from the area. Stand behind the tread of the tyre while adding the air.

Inflate the tyre to the recommended pressure. Do not over-inflate.



Checking Roadwheel Tightness

On new machines, and whenever a wheel has been removed, check the wheel nut torques every two hours until they stay correct.

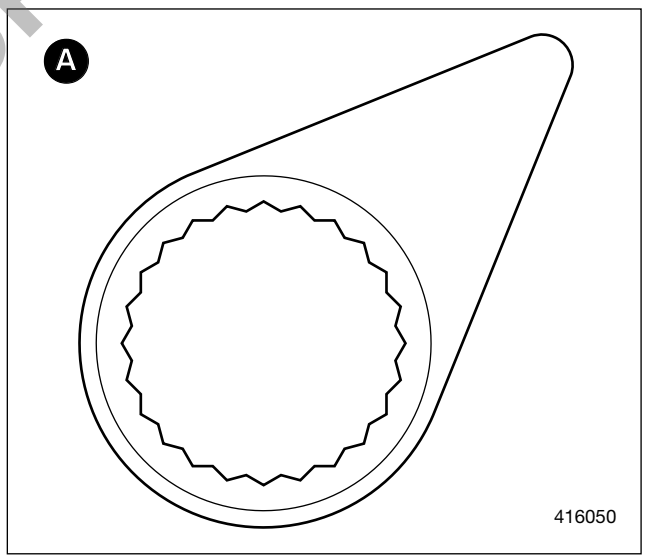
Every day, before starting work, check that the wheel nuts are tight. If wheelnut torque indicators **A** are fitted, check each day that they have not moved.

If wheelnut torque indicators are not fitted, check that the torques are correct as shown in the table below.

Front		Rear	
Nm	lbf ft	Nm	lbf ft
680	500	680	500

⚠ WARNING

If, for whatever reason, a wheel stud is renewed, all the studs for that wheel must be changed as a set, since the remaining studs may have been damaged.
2-3-2-8



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BATTERY
(continued)

⚠ WARNING

Batteries give off an explosive gas. Do not smoke when handling or working on the battery. Keep the battery away from sparks and flames.

Battery electrolyte contains sulphuric acid. It can burn you if it touches your skin or eyes. Wear goggles. Handle the battery carefully to prevent spillage. Keep metallic items (watches, rings, zips etc) away from the battery terminals. Such items could short the terminals and burn you.

Set all switches in the cab to OFF before disconnecting and connecting the battery. When disconnecting the battery, take off the earth (-) lead first.

When reconnecting, fit the positive (+) lead first.

Re-charge the battery away from the machine, in a well ventilated area. Switch the charging circuit off before connecting or disconnecting the battery. When you have installed the battery in the machine, wait five minutes before connecting it up.

First Aid - Electrolyte

Do the following if electrolyte:

GETS INTO YOUR EYES

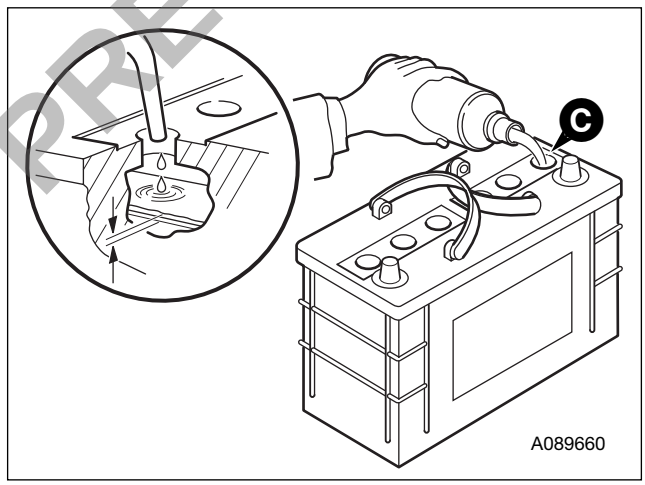
Immediately flush with water for 15 minutes, always get medical help.

IS SWALLOWED

Do not induce vomiting. Drink large quantities of water or milk. Then drink milk of magnesia, beaten egg or vegetable oil. Get medical help.

GETS ONTO YOUR SKIN

Flush with water, remove affected clothing. Cover burns with a sterile dressing then get medical help.
5-3-4-3/1



Checking the Electrolyte Level

Maintenance free batteries used in normal temperate climate applications should not need topping up. However, in certain conditions (such as prolonged operation at tropical temperatures or if the alternator overcharges) the electrolyte level should be checked as described below.

1 With key unlock and open the battery compartment cover **B**.

⚠ WARNING

Keep metal watch straps, and any metal fasteners on your clothes, clear of the positive (+) battery terminal. Such items can short between the terminal and nearby metal work. If this happens you can get burned.
5-2-2-4

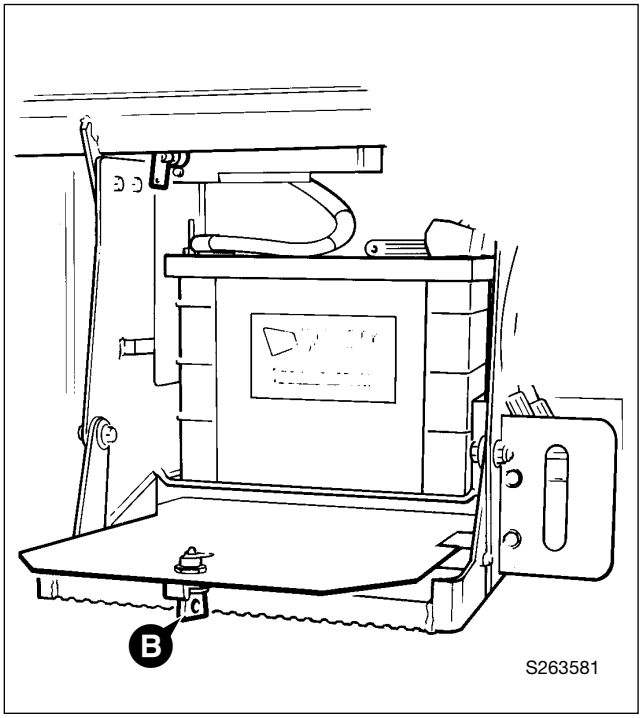
2 Disconnect and remove battery.

⚠ WARNING

Do not top the battery up with acid. The electrolyte could boil out and burn you.
2-3-4-6

3 Remove covers **C**. Look at the level in each cell. The electrolyte should be 6 mm (¼ in) above the plates. Top up if necessary with distilled water or de-ionized water.

4 Refit battery, close and lock the battery compartment.



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HYDRAULIC PIN LOCKING OPTION

The hydraulic pin locking option allows attachments to be installed or removed without leaving the cab.

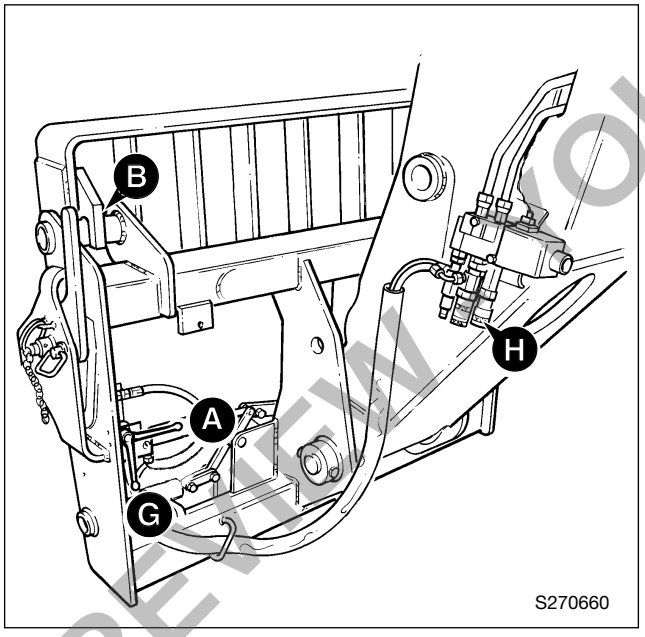
Decals near the levers and switches show by symbols, which levers and switches cause what actions. Before operating control levers and switches, check the decal to make sure you select the desired action.

Installing Attachments

⚠ WARNING

Keep other people clear of the area while you engage the attachment. If a second person is to be involved in this procedure, ensure that he keeps clear of the machine and attachment until signalled by you to proceed.
5-5-1-2/2

1 Park the machine on firm level ground, apply the parking brake and select the forward/reverse lever to neutral.



2 Lower the boom to the ground. Remove any attachment previously fitted, *see* ***Removing Attachments*** *(this section).*

3 Move the lever of the hydraulic pin locking isolation valve (if fitted) to the horizontal position **A**.

⚠ DANGER

Do not retract the locking pins when the attachment is raised, the attachment could fall and kill or seriously injure someone. Only retract the locking pins after the attachment has been placed on the ground.
5-5-1-8

4 Using the boom controls, engage the support bar on the carriage into the hook plates **B** on the attachment. Ensure that both hook plates are engaged equally.

5 Lift and tilt the carriage back, to line up the locking holes in the carriage with those in the attachment.

6 Hitch/Auxiliary selector switch **C** is fitted on some machines. If fitted, operate to select the auxiliary circuit, the lamp should illuminate.

⚠ WARNING

Control lever/switch action may vary on machines, decals near the levers/switches show by symbols, which levers/switches cause what actions. Before operating control levers/switches check the decal to make sure you select the desired action.
5-2-2-9

7 The auxiliary controls vary according to the type of controls fitted to the machine. Refer to the illustration which shows the controls on your machine.

Operate the auxiliary control as described below.

530, 533, 535 & 540-70 machines:

Press and hold button **D** to select Aux 2 (if fitted). Operate control **E** to engage the locking pins.

532, 537 & 540-170 machines:

Operate control **E** or **F** depending on the way the Quick-Release Couplings are connected.

⚠ DANGER

The hydraulic pin locking isolation valve must be in the fully closed position otherwise the locking pins could be inadvertently disengaged.
5-5-3-7

8 Move the lever of the hydraulic pin locking isolation valve (if fitted) to the vertical position **G**, in this position the locking pins are isolated and the auxiliary circuit is active.

9 If a hydraulically operated attachment is fitted connect the Quick Release Couplings **H**, *see* ***Installing and Removing Q-Fit Attachments*** *(this section).* The engine will have to be stopped and the pressure in the service lines dissipated.

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FORK MOUNTED HOOK (continued)

Operation

Observe the following precautions when using this attachment.

⚠ CAUTION

Load and unload on firm, level ground. Always be alert for possible hazards. Take special care when turning or reversing.
5-2-4-7

ALWAYS check the appropriate flip chart in the cab before lifting or manoeuvring a load with this attachment.

ALWAYS level the machine using the sway control or stabilizers (if fitted) before operating the attachment. Reposition the machine if a level position cannot be achieved.

ALWAYS use lifting tackle which is suitable for the job, in good condition and proof tested where necessary.

ALWAYS sling the load safely and in accordance with any local regulations.

ALWAYS ensure that the hook safety catch has sprung back to prevent the sling(s) from slipping off the hook.

ALWAYS lift a slung load carefully, to avoid 'snatching' the sling(s).

ALWAYS keep yourself and other people clear of a suspended load, especially from beneath the load.

ALWAYS manoeuvre the machine carefully when carrying a suspended load. Keep the load as low to the ground as possible. If necessary, use guide ropes to prevent the load from swinging.

ALWAYS travel in 1st gear at walking speed when carrying a suspended load. Wherever possible, travel on firm, level ground. Avoid rough or excessively undulating ground.

NEVER carry suspended loads on public roads.

ALWAYS be aware of the affects of wind velocity on the load being handled.

⚠ WARNING

This attachment has a maximum Safe Working Load. Do not exceed the SWL.

Do not exceed the machine stability limits shown on the Load Chart(s) in the cab.
5-5-4-11

Maintenance

Daily

Clean with the rest of the machine.

Check for damage. Ensure that the hook safety catch is in good working order.

As Required or At Least Annually

All lifting equipment including this attachment may need regular inspection and testing by a competent person to ensure they are fit for purpose.

This may be needed every six months or at least annually in many countries to meet and comply with local legislation and for insurance purposes.

Check with your local JCB distributor for further advice.

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