Contents

Section 00—General Information
Group 0001—Safety
Group 0003—Torque Values

Section 01—Tracks
Group 0130—Track System

Section 02—Axles and Suspension
Group 0201—Drive Axle Housing and Support
Group 0250—Axle Shaft, Bearings, and Reduction Gears

Section 03—Transmission
Group 0315—Controls Linkage
Group 0325—Flywheel Coupler
Group 0360—Hydraulic System

Section 04—Engine
Group 0400—Removal and Installation

Section 05—Engine Auxiliary Systems
Group 0510—Cooling System
Group 0515—Speed Control Group
Group 0560—External Fuel Supply System

Section 17—Frame or Supporting Structure
Group 1740—Frame Installation

Section 18—Operator's Station
Group 1800—Removal and Installation
Group 1810—Operator's Enclosure
Group 1821—Seat and Seat Belt
Group 1832—Air Conditioning System

Section 19—Sheet Metal and Styling
Group 1910—Hood or Engine Enclosure

Section 31—Loader
Group 3104—Attachment Coupler
Group 3115—Control Linkage
Group 3140—Frame
Group 3160—Hydraulic System

Section 99—Dealer Fabricated Tools
Group 9900—Dealer Fabricated Tools

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Original Instructions. All information, illustrations and specifications in this manual are based on the latest information available at the time of publication. The right is reserved to make changes at any time without notice.

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Recognize Safety Information

This is the safety alert symbol. When you see this symbol on your machine or in this manual, be alert for the potential of personal injury.

Follow the precautions and safe operating practices highlighted by this symbol.

A signal word — DANGER, WARNING, or CAUTION — is used with the safety alert symbol. DANGER identifies the most serious hazards.

On your machine, DANGER signs are red in color, WARNING signs are orange, and CAUTION signs are yellow. DANGER and WARNING signs are located near specific hazards. General precautions are on CAUTION labels.



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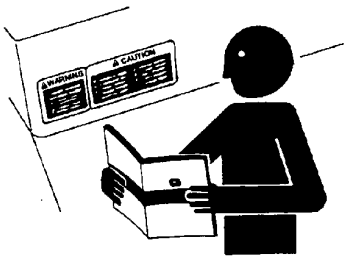
T133588 —19—28AUG00

MX10672,0000059 -19-09FEB04-1/1

Follow Safety Instructions

Read the safety messages in this manual and on the machine. Follow these warnings and instructions carefully. Review them frequently.

Be sure all operators of this machine understand every safety message. Replace operator's manual and safety labels immediately if missing or damaged.



T133556 —UN—24AUG00

TX03679,00016F9 -19-03JAN07-1/1

Operate Only If Qualified

Do not operate this machine unless the operator's manual has been read carefully, and you have been qualified by supervised training and instruction.

Operator should be familiar with the job site and surroundings before operating. Try all controls and machine functions with the machine in an open area before starting to work.

Know and observe all safety rules that may apply to every work situation and work site.

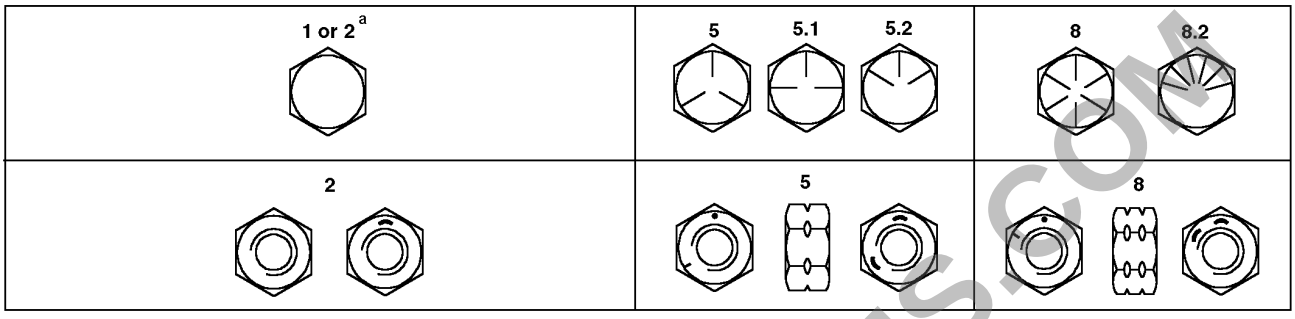
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Unified Inch Bolt and Cap Screw Torque Values

UNIFIED INCH BOLT AND CAP SCREW TORQUE VALUES—Tolerance is ±10% unless otherwise specified



TORQ1A —UN—27SEP99

Top—SAE Grade and Head Markings; Bottom—SAE Grade and Nut Markings

	Grade 1 (No Mark)		Grade 2[a] (No Mark)		Grade 5, 5.1 or 5.2		Grade 8 or 8.2	
Thread Size	Lubricated[b] N·m (lb-ft)	Dry[c] N·m (lb-ft)	Lubricated[b] N·m (lb-ft)	Dry[c] N·m (lb-ft)	Lubricated[b] N·m (lb-ft)	Dry[c] N·m (lb-ft)	Lubricated[b] N·m (lb-ft)	Dry[c] N·m (lb-ft)
1/4	3.8 (2.8)	4.7 (3.5)	6 (4.4)	7.5 (5.5)	9.5 (7)	12 (9)	13.5 (10)	17 (12.5)
5/16	7.7 (5.7)	9.8 (7.2)	12 (9)	15.5 (11.5)	19.5 (14.5)	25 (18.5)	28 (20.5)	35 (26)
3/8	13.5 (10)	17.5 (13)	22 (16)	27.5 (20)	35 (26)	44 (32.5)	49 (36)	63 (46)
7/16	22 (16)	28 (20.5)	35 (26)	44 (32.5)	56 (41)	70 (52)	80 (59)	100 (74)
1/2	34 (25)	42 (31)	53 (39)	67 (49)	85 (63)	110 (80)	120 (88)	155 (115)
9/16	48 (35.5)	60 (45)	76 (56)	95 (70)	125 (92)	155 (115)	175 (130)	220 (165)
5/8	67 (49)	85 (63)	105 (77)	135 (100)	170 (125)	215 (160)	240 (175)	305 (225)
3/4	120 (88)	150 (110)	190 (140)	240 (175)	300 (220)	380 (280)	425 (315)	540 (400)
7/8	190 (140)	240 (175)	190 (140)	240 (175)	490 (360)	615 (455)	690 (510)	870 (640)
1	285 (210)	360 (265)	285 (210)	360 (265)	730 (540)	920 (680)	1030 (760)	1300 (960)
1-1/8	400 (300)	510 (375)	400 (300)	510 (375)	910 (670)	1150 (850)	1450 (1075)	1850 (1350)
1-1/4	570 (420)	725 (535)	570 (420)	725 (535)	1280 (945)	1630 (1200)	2050 (1500)	2600 (1920)
1-3/8	750 (550)	950 (700)	750 (550)	950 (700)	1700 (1250)	2140 (1580)	2700 (2000)	3400 (2500)
1-1/2	990 (730)	1250 (930)	990 (730)	1250 (930)	2250 (1650)	2850 (2100)	3600 (2650)	4550 (3350)

[a] Grade 2 applies for hex cap screws (not hex bolts) up to 6 in. (152 mm) long. Grade 1 applies for hex cap screws over 6 in. (152 mm) long, and for all other types of bolts and screws of any length.

[b] "Lubricated" means coated with a lubricant such as engine oil, or fasteners with phosphate and oil coatings.

[c] "Dry" means plain or zinc plated without any lubrication.

DO NOT use these values if a different torque value or tightening procedure is given for a specific application. Torque values listed are for general use only. Check tightness of fasteners periodically.

Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical grade.

Fasteners should be replaced with the same or higher grade. If higher grade fasteners are used, these should only be tightened to the strength of the original.

Make sure fastener threads are clean and that you properly start thread engagement. This will prevent them from failing when tightening.

Tighten plastic insert or crimped steel-type lock nuts to approximately 50 percent of the dry torque shown in the chart, applied to the nut, not to the bolt head. Tighten toothed or serrated-type lock nuts to the full torque value.

OUT3035,TORQUE1 -19-14JAN04-1/1

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Measure Rubber Track Lugs

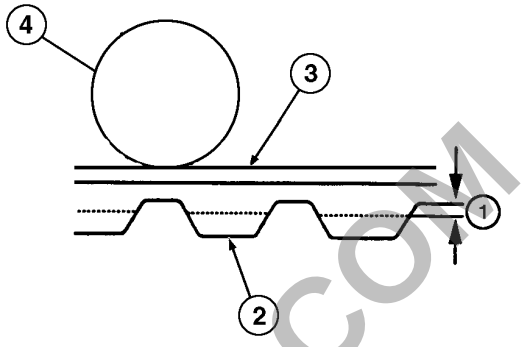
NOTE: For additional information on rubber track lug wear see CT322 and CT332 Lug Height—Rubber Track in SP326 Undercarriage Appraisal Manual.

Measure lug height (1) where indicated.

Replace rubber track if measurement is less than specification.

Rubber Track—Specification

Rubber Track
Lug—Height..... 5 mm (0.2 in.) minimum



Track Lug Measurement

1— Lug Height
2— Lug
3— Rubber Track
4— Track Roller

KK70125,0000095 -19-12SEP05-1/1

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Rubber Track Remove and Install

1. Park machine on a flat level surface.
2. Raise and block compact track loader. See Raising and Blocking Machine. (Operator's Manual.)
3. Remove track adjuster cover plate on track frame.

CAUTION: High pressure grease is in track adjuster cylinder. Do not loosen track adjuster valve (2) quickly or too much. High pressure grease may cause serious injury. Never loosen grease fitting (1) to release grease.

IMPORTANT: If gravel or mud is packed between sprocket and track, it must be removed before loosening track.

4. Loosen track adjuster valve (2) 1—2 turns to discharge grease from track adjuster cylinder. Allow track to sag completely.
5. Lay three steel pipes (6) in an even spacing on rubber track (4) below track frame (5).

CAUTION: Adjust engine speed to the slowest speed. Stand clear of steel pipes while moving drive sprocket to prevent injury.

6. Rotate drive sprocket in reverse direction until rubber track is raised off of front idler (3) by the three steel pipes.

CAUTION: Heavy component; use a hoist.

Rubber Track—Specification

CT332 Narrow Track—Individual Weight	186 kg (410 lb) Approximate
CT332 Wide Track—Individual Weight	232 kg (511 lb) Approximate

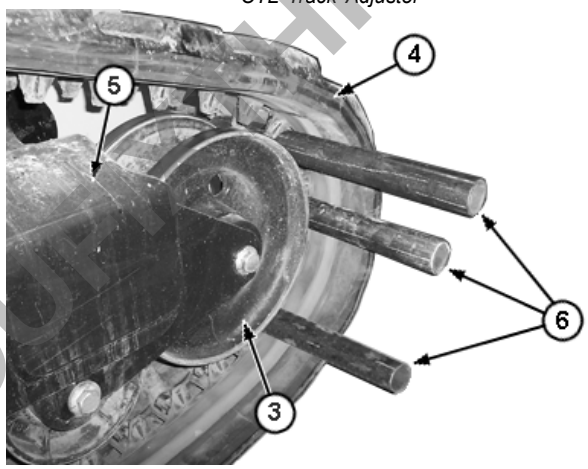
7. Pry and slide rubber track away from front idler and track frame to remove.
8. Inspect lugs and area between lugs for cracks that exceed 3 mm (0.1 in.) in depth, reach steel core or exceed 30 mm (1.2 in.) in length. Inspect for any signs of exposed steel core. Inspect roller side of track for cracks that reach steel core. Inspect for separation of steel core anywhere on track.
9. Repair or replace as necessary.
10. Install rubber track on drive sprocket teeth and rear idler. Slip other end over front idler.

CAUTION: Adjust engine speed to the slowest speed. Stand clear of steel pipe while moving drive sprocket to prevent injury.



T211663A —UN—25FEB10

CTL Track Adjuster



T212134A —UN—14JUN05

CTL Track Removal

1— Grease Fitting
2— Adjuster Valve
3— Front Idler
4— Rubber Track
5— Track Frame
6— Steel Pipe (3 used)

IMPORTANT: Make sure rubber track is securely engaged on drive sprocket, rear idler and front idler when finished.

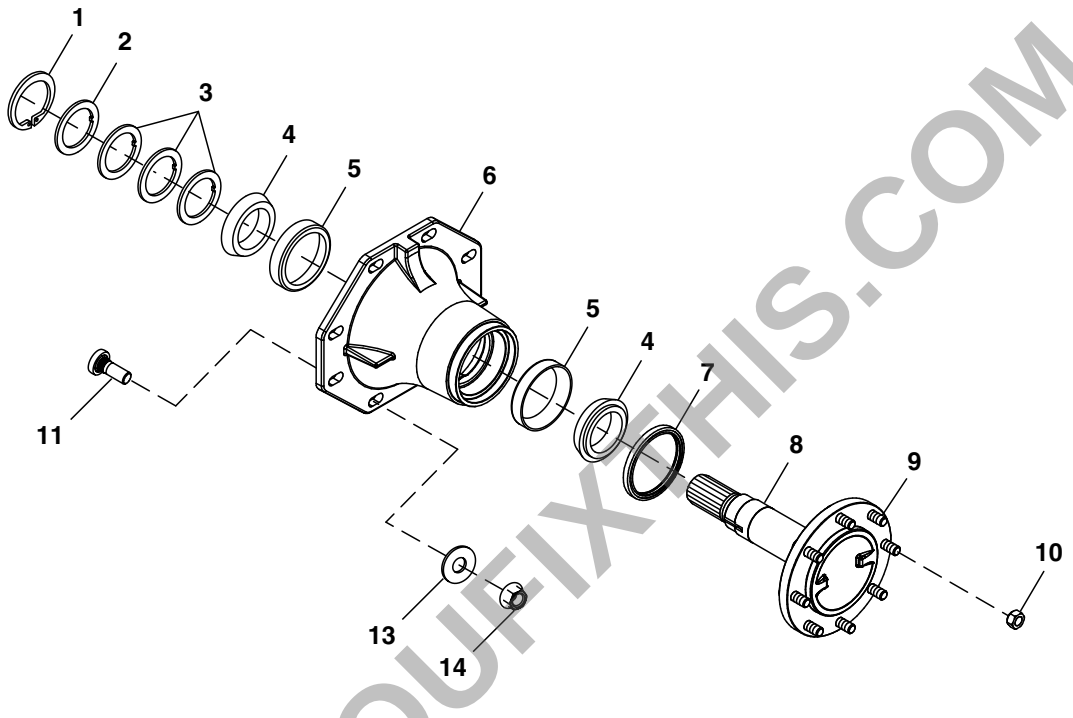
11. Lay three steel pipes in an even spacing on rubber track below track frame. Rotate drive sprocket in reverse to guide rubber track completely onto front idler.
12. Pry and slide rubber track so that center guide lugs on track fit properly into front idler. Remove steel pipes as they rotate past top of idler.
13. Adjust track sag. See Check and Adjust Track Sag. (Group 9020-25.)
14. Raise machine and remove blocks. See Raising and Blocking Machine. (Operator's Manual.)

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Axle Housing Disassemble and Assemble



T199716

Axle Housing Assembly

1— Snap Ring
2— Washer
3— Shim (as required)
4— Bearing (2 used)
5— Bearing Race (2 used)
6— Axle Housing
7— Seal
8— Axle Shaft
9— Stud (8 used)
10— Nut (8 used)
11— Cap Screw (8 used)
13— Washer (8 used)
14— Nut (8 used)

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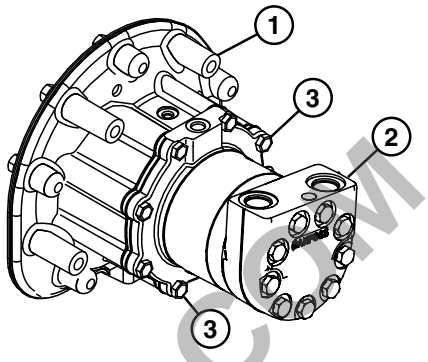
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Hydrostatic Motor and Park Brake Disassemble and Assemble—Single Speed Skid Steer Loader

1. Clean exterior of hydrostatic motor and park brake before disassembling.
2. Separate park brake housing (1) from wheel motor (2) by removing eight motor flange-to-brake housing cap screws (3).

1— Park Brake Housing
2— Wheel Motor
3— Cap Screw (8 used)



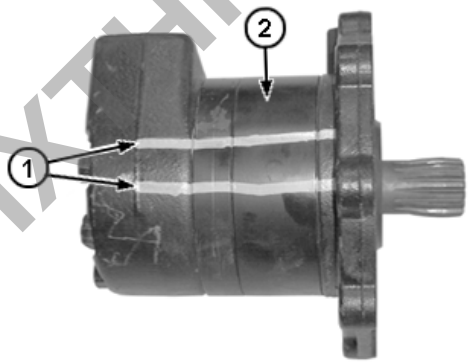
T200169 —UN—19MAY04

Wheel Motor Assembly

MX10672,00000C3 -19-28APR08-1/27

3. Scribe two lines (1) on hydrostatic motor (2) approximately 25 mm (1 in.) apart, to aid in assembly.
4. Remove driveshaft from motor and set motor on mounting flange standing upright.
5. Remove cap screws. Carefully lift off end cap. Balance plate and spacer may not be firmly attached.

1— Scribed Line
2— Hydrostatic Motor



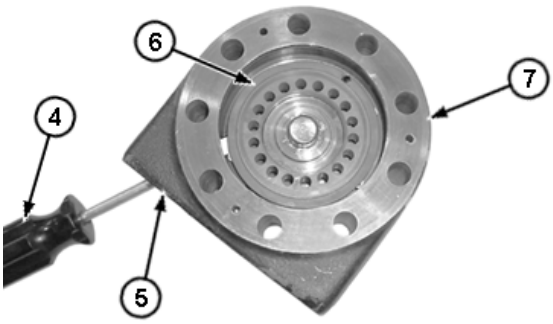
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Hydrostatic Motor

MX10672,00000C3 -19-28APR08-2/27

6. Use a screwdriver (4) through port (5) to aid in separating balance plate (6) from end cap (7).
7. Remove back-up rings and O-rings from balance plate and discard.
8. Remove spacer.

4— Screw Driver
5— Port
6— Balance Plate
7— End Cap



T197940A —UN—19FEB04

Separating Balance Plate and End Cap

Continued on next page

MX10672,00000C3 -19-28APR08-3/27

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Index

Page

A

Accumulator
Remove and install 31-3160-74
Adjuster recoil spring
Remove and install 01-0130-12
Adjuster, track
Disassemble and assemble ...01-0130-12, 01-0130-15
Remove and install 01-0130-12
Air conditioner and heater
Remove and install 18-1832-9
Air conditioner compressor
Remove and install 18-1832-8
Air conditioner compressor belt
Remove and install 05-0510-4
Air conditioner system
Flush and purge 18-1832-2
Refrigerant cautions and proper handling 18-1832-1
Air conditioning
Charge R134a system 18-1832-7
Evacuate R134a system 18-1832-6
R134a refrigerant oil information 18-1832-4
R134a station installation 18-1832-5
Recover R134a refrigerant 18-1832-5
Alternator
Remove and install 04-0400-9
Alternator belt
Remove and install 05-0510-4
Attenuator
Remove and install 31-3160-73
Auxiliary fuel tank
Remove and install 05-0560-2
Axle housing
Disassemble and assemble 02-0201-3
Remove and install 02-0201-1

B

Battery explosions
Prevent 00-0001-4
Belt
Remove and install 05-0510-4
Bleed procedure
Hydraulic cylinder 31-3160-79
Boom
Remove and install 31-3140-7
Boom cylinder
Bleed procedure 31-3160-79
Remove and install 31-3160-74
Boom link
Lower, remove and install 31-3140-2
Upper, remove and install 31-3140-1
Boom lock
Remove and install 31-3140-11

Page

Boom lowering valve
Remove and install 31-3160-72
Bucket cylinder
Bleed procedure 31-3160-79
Remove and install 31-3160-76

C

Cab
Remove and install 18-1800-1
Cab door
Remove and install 18-1810-1
Chain case
Access plate remove and install 02-0250-1
Charge air cooler
Remove and install 05-0510-2
Charge pressure relief valve
Remove and install 31-3160-78
Charge pump
Remove and install 03-0360-44
Charge R134a system 18-1832-7
Chemical products
Safe handling 00-0001-4
Condenser
Remove and install 18-1832-11
Condenser helper fan
Remove and install 18-1832-10
Control lever
Remove and install, EH controls 03-0315-8, 31-3115-8
Control valve
Disassemble and assemble (S.N. 150523—) 31-3160-43
Disassemble and assemble (skid steer loader hand control models S.N. —111091; foot control models S.N. —113348) 31-3160-32
Disassemble and assemble, compact track loader (S.N. —150522) 31-3160-38
Disassemble and assemble, EH controls 31-3160-56
Disassemble and assemble, skid steer loader (hand control models S.N. —111091; foot control models S.N. —113348) 31-3160-38
Remove and install (S.N. —150522) 31-3160-12
Remove and install (S.N. 150523—) 31-3160-16
Remove and install, EH controls 31-3160-25
Coolant pump belt
Remove and install 05-0510-4
Coupler
Quik-Tatch, remove and install 31-3104-1
Cross shaft
Steering, disasemble and assemble 03-0315-7
Cross shaft assembly
Steering, remove and install 03-0315-6
Cylinder
Bleed procedure 31-3160-79

Continued on next page

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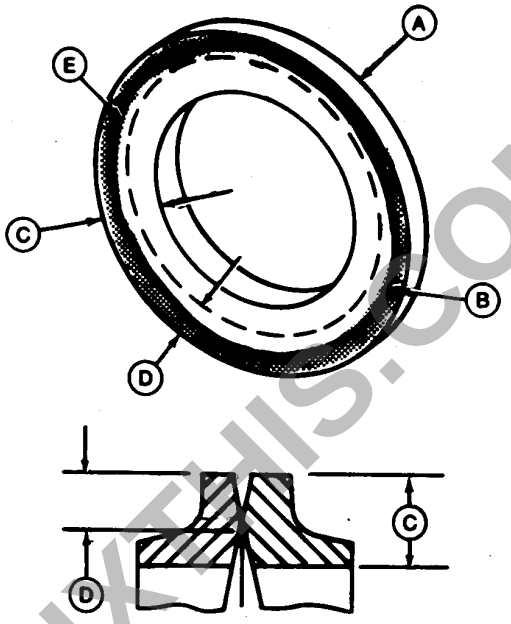
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Inspect Metal Face Seals

1. Inspect for the following conditions to determine if seal ring (A) can be reused:
   - The narrow, highly polished sealing area (E) must be in the outer half of seal ring face (D).
   - Sealing area must be uniform and concentric with the ID and OD of seal ring (A).
   - Sealing area must not be chipped, nicked, or scratched.

A—Seal Ring
B—Worn Area (Shaded Area)
C—Seal Ring Face
D—Outer Half of Seal Ring Face
E—Sealing Area (Dark Line)



T85079 —UN—24AUG93

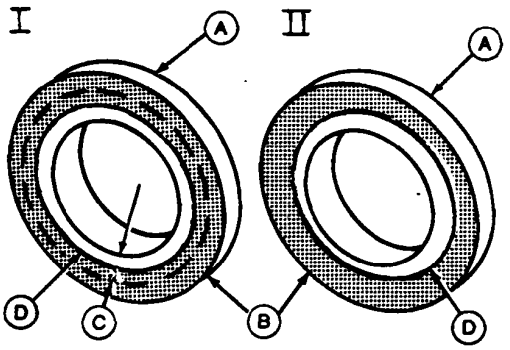
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2. Illustration shows examples of worn seal rings (A).

   I—Sealing area (D) is in inner half of seal ring face (C).

   II—Sealing area (D) not concentric with ID and OD of seal ring.

A—Seal Ring
B—Worn Area (Shaded Area)
C—Inner Half of Seal Ring Face
D—Sealing Area (Dark Line)



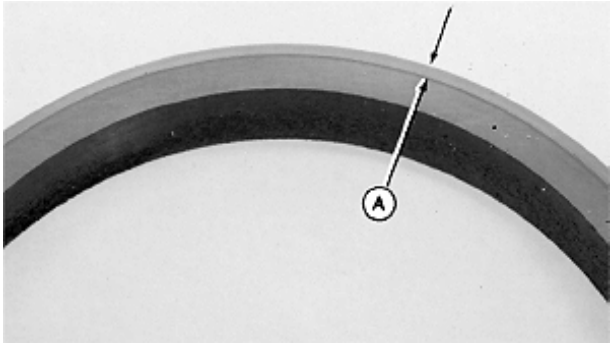
T85080 —UN—05DEC96

KK70125,0000029 -19-08FEB08-2/3

3. Clean reusable seals by removing all foreign material from seal rings, except seal face (A), using a scraper or a stiff bristled fiber brush.
4. Wash seal rings and O-rings using a volatile, non-petroleum base solvent to remove all oil. Thoroughly dry parts using a lint-free tissue.

   Apply a thin film of oil to seal ring face. Put face of seal rings together and hold using tape.

A—Seal Face



T82840 —UN—23FEB89

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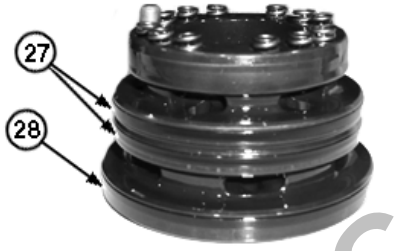
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24. Install seals (27 and 28) in distributor.

27— Seal (2 used)
28— Seal



T213128A —UN—29AUG05

Distributor

KK70125,0000089 -19-28APR08-8/13

25. Install seal (31) in distributor housing.

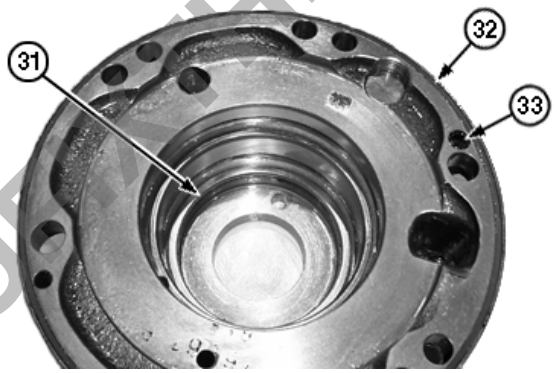
IMPORTANT: Allow seals to relax for a minimum of 20 minutes after installation before assembling distributor in distributor housing. This delay will prevent damage resulting from stretched seals.

26. Align pin in top of distributor with locating hole in distributor housing. Install distributor.

IMPORTANT: Do not damage distributor timing face or locating pin during assembly.

27. Carefully press distributor into housing.

28. Install O-rings (32 and 33) in distributor housing.



T213142A —UN—29AUG05

Distributor Housing

31— Seal
32— O-Ring
33— O-Ring

KK70125,0000089 -19-28APR08-9/13

29. Install cam ring to distributor housing.

Apply medium strength thread lock and sealer to cap screw (26). Tighten cap screw to specification.

Cam—Specification

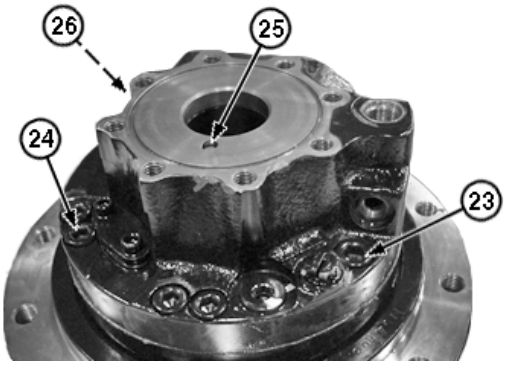
Cap Screw—Torque	14—16 N·m
	124—142 lb-in.

30. Install cam ring and distributor housing assembly.

Apply medium strength thread lock and sealer to cap screws (23 and 24). Tighten cap screws evenly to specification.

Distributor Housing—Specification

Cap Screw (23)—Torque	150—155 N·m
	111—114 lb-ft
Cap Screw (24)—Torque	87—93 N·m
	64—69 lb-ft



T213127A —UN—29AUG05

Distributor Housing

23— Cap Screw (2 used)
24— Cap Screw (8 used)
25— Distributor Locating Pin
26— Cap Screw

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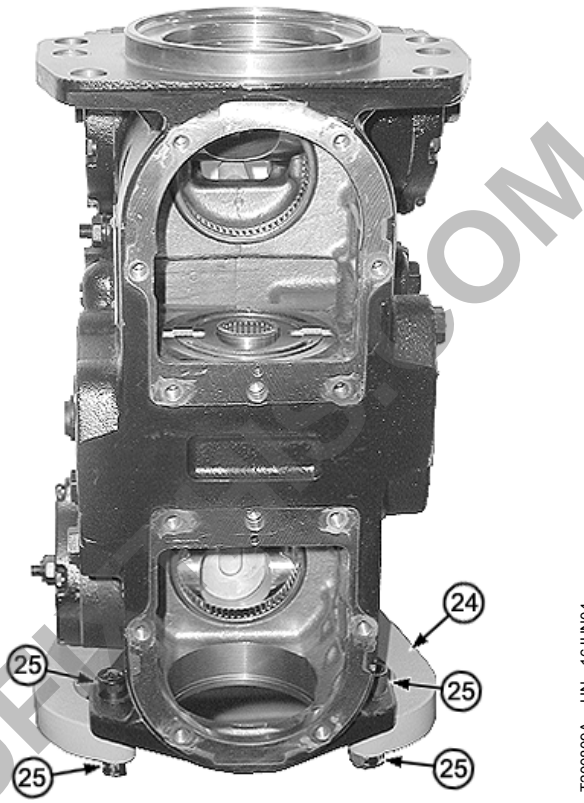
CAUTION: Prevent possible crushing injury from heavy component, use appropriate lifting device.

21. Mount tandem pump on D01006AA bench-mounted holding fixture (23). Mount on hydraulic/charge pump end using mounting hardware (24) that retained the gear pump.

Specification	
Tandem Pump Assembly—Weight	92 kg 203 lb

24— Bench Mounting Fixture

25— Mounting Hardware (2 used)



Bench-Mounting Fixture

Continued on next page

MX10672,00000D8 -19-25APR08-13/20

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Evacuate R134a System

CAUTION: Liquid refrigerant will freeze eyes or skin on contact. Wear goggles, gloves and protective clothing.

See Refrigerant Cautions and Proper Handling. (Group 1830.)

Do not remove high pressure relief valve. Air conditioning system will discharge rapidly causing possible injury.

1. Connect refrigerant recovery system. See R134a Refrigerant Recovery/Recycling and Charging Station Installation Procedure. (Group 1830.)
2. Open low-side and high-side valves on refrigerant recovery/recycling and charging station.
3. Follow manufacturers' instructions and evacuate system.

NOTE: Vacuum specifications listed are for sea level conditions. Subtract 3.4 kPa (34 mbar) (1 in. Hg) from 98 kPa (980 mbar) (29 in. Hg) for each 300 m (1000 ft) elevation above sea level.

Specification

Evacuate System—Vacuum	Subtract 3.4 kPa from 98 kPa for each 300 m elevation above sea level Subtract 34 mbar from 980 mbar for each 300 m elevation above seal level Subtract 1 in. Hg from 29 in. Hg for each 1000 ft elevation above sea level

4. Evacuate system until low-side gauge registers 98 kPa (980 mbar) (29 in. Hg) vacuum.

Specification

Evacuate System—Vacuum	98 kPa 980 kPa 29 in. Hg

If above specification vacuum cannot be obtained in 15 minutes, test the system for leaks. See Refrigerant Leak Test. (Group 9031-25.)

5. When vacuum reaches above specification, close low-side and high-side valves. Turn vacuum pump off.
6. If vacuum decreases more than specification in 5 minutes, there is a leak in system.

Specification

Evacuate System—Vacuum	3.4 kPa 34 mbar 1 in. Hg

7. Repair leak.
8. Evacuate system for 30 minutes after 98 kPa (980 mbar) (29 in. Hg) vacuum is reached.
9. Close low-side and high-side valves. Stop evacuation.
10. Perform Charge R134a System. (Group 1830.)

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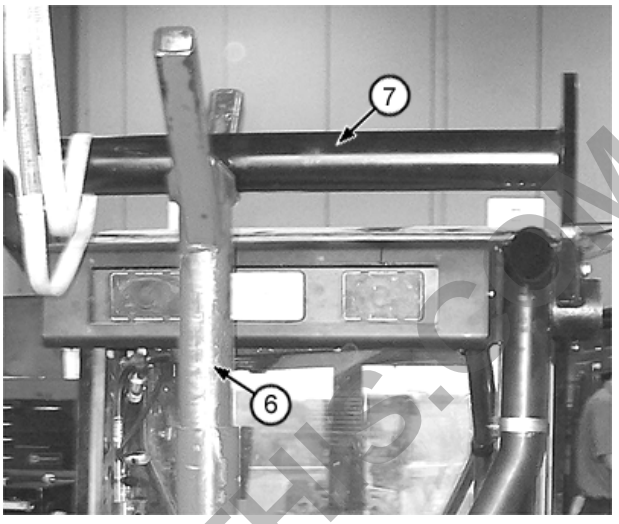
10. Support upper boom link (7) with Y-stand (6).

⚠ CAUTION: Prevent possible crushing injury from heavy component. Use appropriate lifting device.

11. Attach hoist and DFT1101 Cab and ROPS Lift Bracket to boom. See DFT1101 Cab and ROPS Lift Bracket for instructions to fabricate bracket. (Group 9900.)

Specification	
Boom With Bucket Cylinders and Quik-Tatch—Weight	612 kg 1350 lb

6— Y-Stand **7— Upper Boom Link**



T199792A —UN—10MAY04

Y-Stand

TX19495,00000CB -19-11NOV08-3/7

12. Raise boom so front of boom lifts before rear of boom to prevent front of boom from binding with frame.



T199793A —UN—10MAY04

Boom With Hoist And Lifting Straps



T199794A —UN—10MAY04

Bind Point Between Boom And Frame

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TX19495,00000CB -19-11NOV08-4/7

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CAUTION: Prevent possible crushing injury from heavy component. Use appropriate lifting device.

Specification	
Control Valve —Weight (approximate)	32 kg 70 lb

21. Install control valve in machine and secure with cap screws (24).

24— Cap Screw (2 used)



TX1037496A —UN—29FEB08

Control Valve Mounting Cap Screws

DR50432,0000081 -19-11NOV08-8/15

22. Connect pilot solenoid connectors (20—23)

20— Male AUX Port Pilot Solenoid Connector
21— Female AUX Port Pilot Solenoid Connector
22— Bucket Dump Pilot Solenoid Connector
23— Boom Up Pilot Solenoid Connector

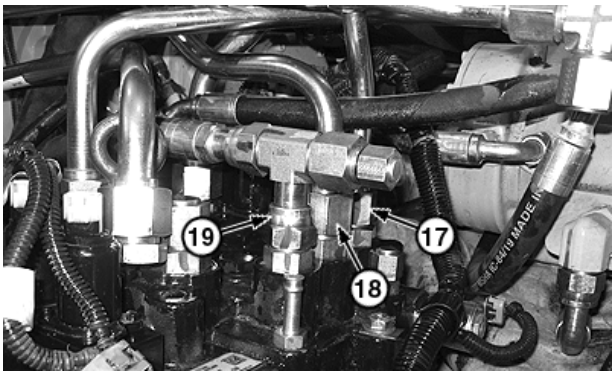


TX1037486A —UN—29FEB08

DR50432,0000081 -19-11NOV08-9/15

23. Connect hose and lines (17—19).

17— Boom Up Line
18— Bucket Rollback Line
19— Hydraulic Pump-to-Control Valve Hose



TX1037474A —UN—29FEB08

Control Valve Connections

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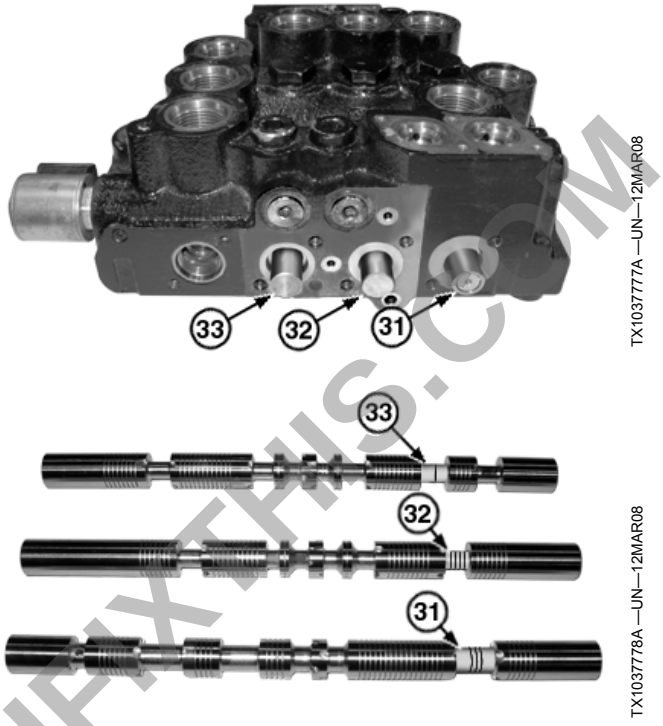
DR50432,0000081 -19-11NOV08-10/15

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10. Take note of spool orientation to control valve housing to aid in assemble.
11. Remove spools from control valve bores.

31— Auxiliary Spool
32— Bucket Spool
33— Boom Spool

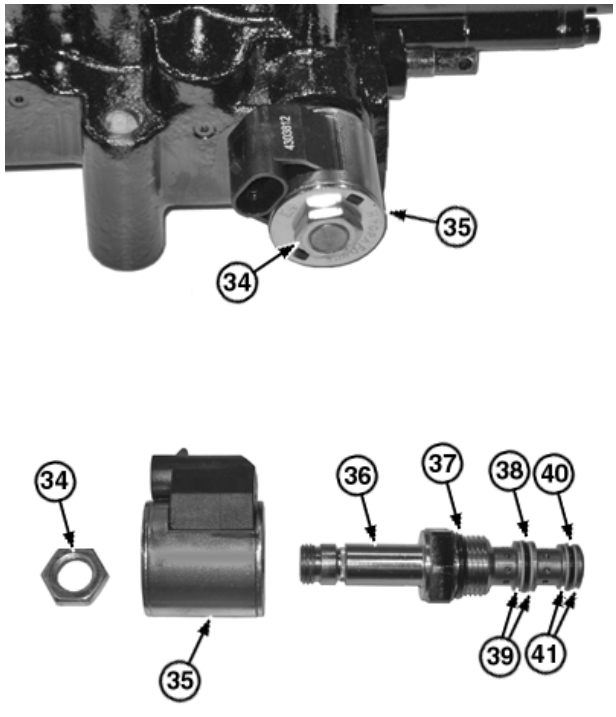


Control Valve Spools

JH38101,0000A1B -19-28APR08-9/31

12. Mark position of electrical connector for port lock solenoid (35) to aid in assembly.
13. Remove nut (34). Remove port lock solenoid (35) and port lock solenoid valve (36).

34— Nut
35— Port Lock Solenoid
36— Port Lock Solenoid Valve
37— O-Ring
38— O-Ring
39— Backup Ring (2 used)
40— O-Ring
41— Backup Ring (2 used)



Port Lock Solenoid Valve

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