FORAGE HARVESTER SPECIFICATIONS

CUTTERHEAD:	
Diameter	18 in. (457 mm)
Width	
(3940/3950)	18-3/4 in. (476 mm)
(3960/3970)	22-3/4 in. (578 mm)
Number of Knives	
(3940/3950)	36
(3960/3970)	48
Knife Type	Small, straight knife in helical pattern
Knife Size	
(3940/3950)	6-13/32 x 3-21/64 in. (163 x 85 mm)
(3960/3970)	5-27/32 x 3-21/64 in. (148 x 85 mm)
Speed	850 rpm
FEED ROLLS AND HOUSING:	
Housing Width	
(3940/3950)	18 in. (457 mm)
(3960/3970)	22 in. (559 mm)
Feed Roll Rise	6 in. (152 mm)
Feed Roll Opening	
(3940/3950)	108 in^2. (696.8 cm^2)
(3960/3970)	132 in^2. (851.7 cm^2)
Upper Feed Roll Protection	
(3940/3960)	Shear Bolt
(3950/3970)	Shear Bolt or Slip Clutch
Length of Cut	
(With Full Set of Knives)	1/4 to 1/2-in. (6.4 to 12.7 mm)
(With Half Set of Knives)	1/2 to 1 in. (12.7 to 25.4 mm)
Lower Feed Roll Protection	
(3940—3960)	Direct Drive
(3950/3970)	Slip Clutch or Direct Drive
BLOWER FAN:	
Number of Blades	4
Diameter	32 in. (813 mm)
Speed	722 rpm or 1000 rpm (changed with interchangeable sheaves)
CONTROLS:	
(3940/3960)	
Standard	Manual
Optional	Electro-Hydraulic
(3950/3970—Standard)	Electro-Hydraulic
FEED ROLL DRIVE:	
Gear Case	Enclosed
Shift	
(3940/3960)	Manual or Hydraulic (Forward, Reverse and Neutral)
(3950/3970)	Hydraulic (Forward, Reverse and Neutral)

Continued on next page.

EX,3940,1005,A2-19-16NOV98

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GENERAL INFORMATION

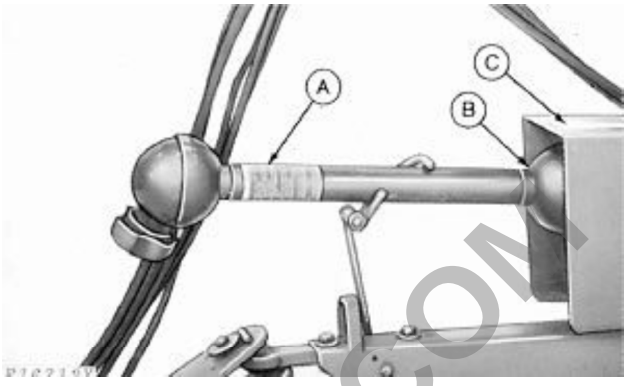
The PTO hookup is shown in photograph.

The recirculating ball slip is used when high torque must be transmitted while the tractor hookup must telescope. This uses a sleeve with a group of ball bearings that recirculate during telescoping.

The recirculating ball slip hookup can be identified by removing front section (A) and noting the long grooves in the shaft. A smooth, almost square shaft denotes a non-metallic bushing type PTO hookup. (See Group 15.)

The PTO operating speed of the tractor and harvester must be the same. The tractor half of the hookup is equipped with six splines for 540 rpm PTO operation (3940 only), twenty-one splines for 1000 rpm (1-3/8 in. [35 mm]) and twenty splines for 1000 rpm (1-3/4 in. [44 mm]).

CAUTION: Never connect a 540 rpm harvester to a 1000 rpm tractor.



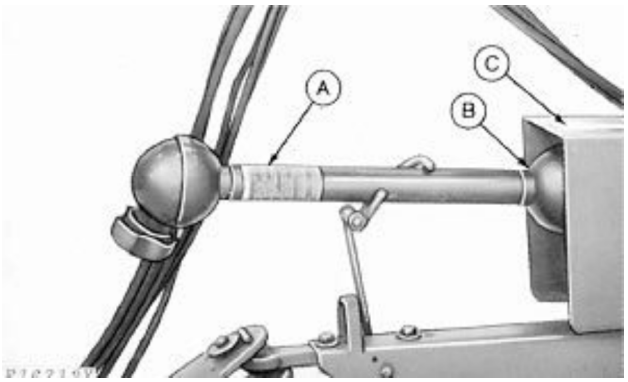
A—Front Section
B—Rear Section
C—Drive Shield

EX,3940,2010,A -19-16JAN92

REMOVE PTO HOOKUP

The PTO hookup has a front (A) and rear section (B) that slip fit together. The front section couples to the tractor PTO shaft and the rear section is connected to the harvester input shaft.

Depress coupler pin and slide the rear section off the input shaft of the harvester.



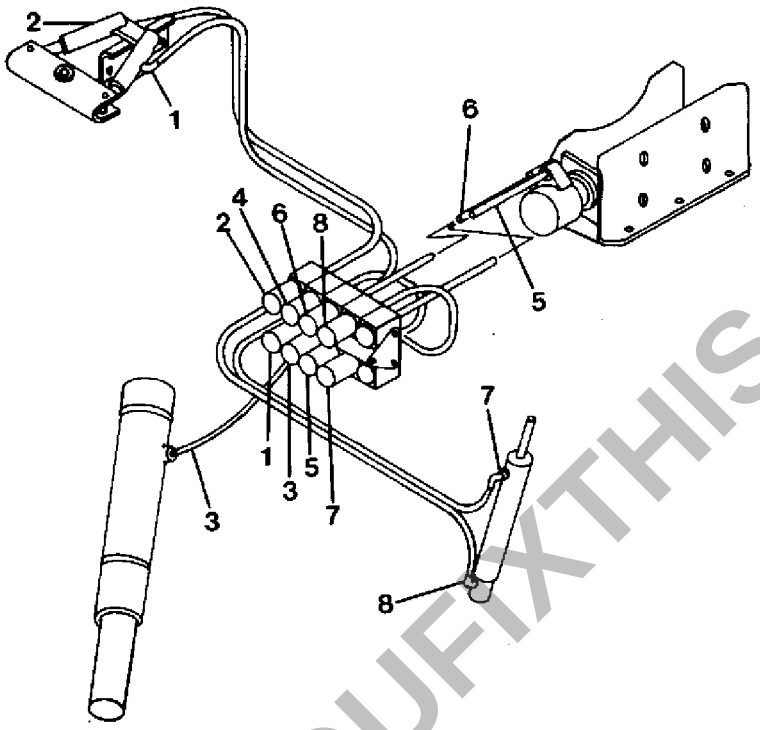
A—Front Section
B—Rear Section
C—Drive Shield

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HYDRAULIC SYSTEM COMPONENTS DIAGRAM—3940 AND 3960



E23236 -UN-05NOV91

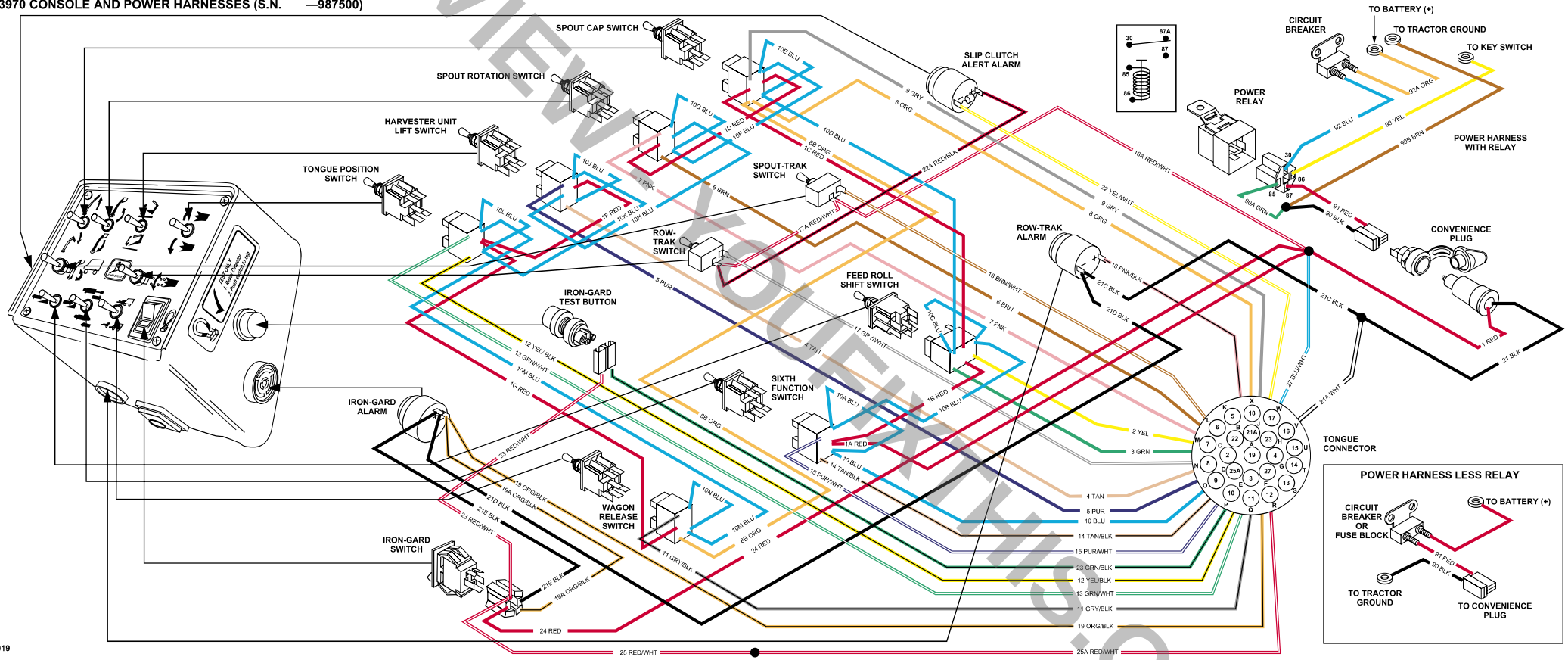
1—Reverse Feed Roll Shift Lower Valve Port
2—Forward Feed Roll Shift Upper Valve Port
3—Lift Harvesting Unit Lower Valve Port
4—Upper Port Not Used
5—Spout Rotation Right Lower Valve Port
6—Spout Rotation Left Upper Valve Port
7—Spout Cap Up Lower Valve Port
8—Spout Cap Down Upper Valve Port

EX,3940,3005,D -19-23DEC91

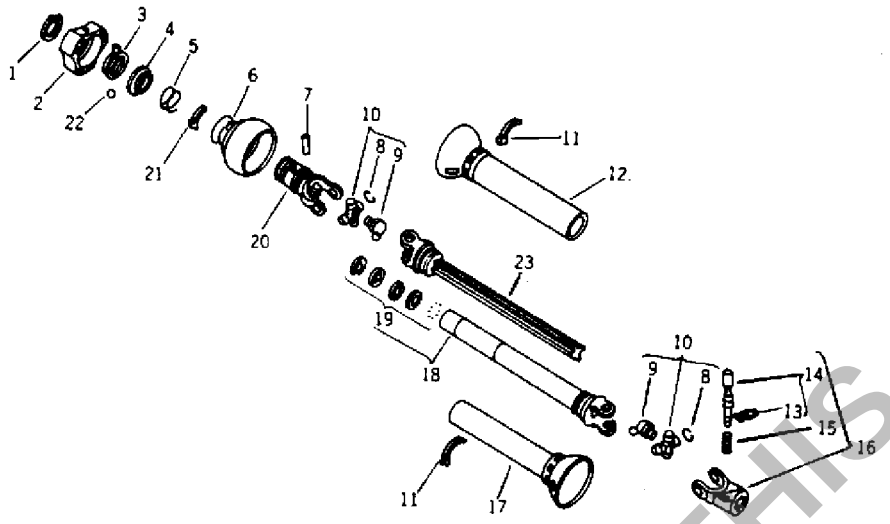
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3950/3970 CONSOLE AND POWER HARNESSES (S.N. —987500)



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E16291 -UN-14NOV91

1—Snap Ring
2—PTO POWR-GARD Shield
3—Latch
4—Retainer
5—Compression Spring
6—PTO POWR-GARD Shield
7—Spring Pin
8—Retaining Ring (8 used)
9—Lubrication Fitting (2 used)
10—Cross and Bearing Assembly (2 used)
11—Nylon Locking Bearing (8 used)
12—Shield
13—Washer
14—Quick-Lock Pin
15—Spring
16—Universal Joint Yoke
17—Powershaft Shield
18—Yoke with Tube
19—Recirculating Ball Kit
20—Yoke with Tube
21—Universal Joint Bearing (3 used)
22—Ball (3 used)
23—Yoke with Shaft

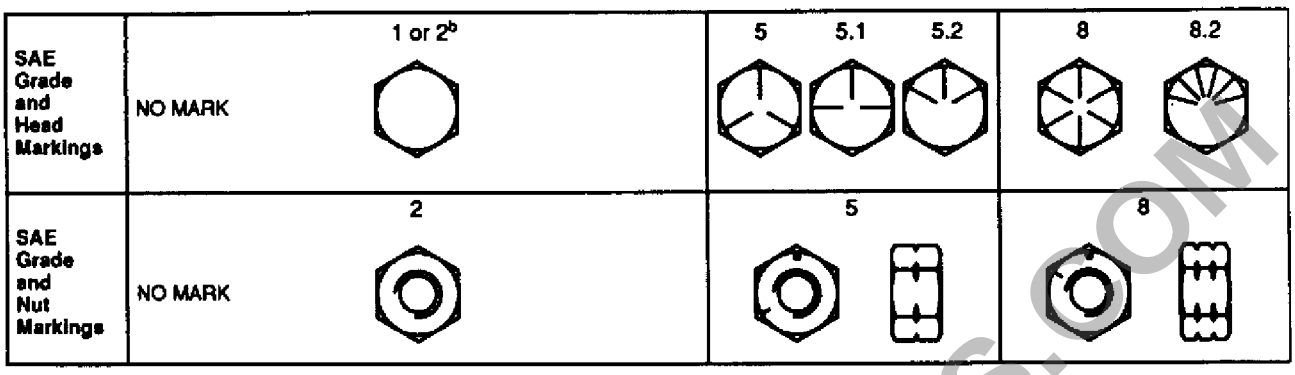
PTO Hookup (Cat. 5)

EX,3940,2010,K -19-16JAN92

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UNIFIED INCH BOLT AND CAP SCREW TORQUE VALUES



TS1162 -19-04MAR91

Size	Grade 1				Grade 2[b]				Grade 5, 5.1, or 5.2				Grade 8 or 8.2			
	Lubricated[a]		Dry[a]		Lubricated[a]		Dry[a]		Lubricated[a]		Dry[a]		Lubricated[a]		Dry[a]	
	N·m	lb-ft	N·m	lb-ft	N·m	lb-ft	N·m	lb-ft	N·m	lb-ft	N·m	lb-ft	N·m	lb-ft	N·m	lb-ft
1/4	3.7	2.8	4.7	3.5	6	4.5	7.5	5.5	9.5	7	12	9	13.5	10	17	12.5
5/16	7.7	5.5	10	7	12	9	15	11	20	15	25	18	28	21	35	26
3/8	14	10	17	13	22	16	27	20	35	26	44	33	50	36	63	46
7/16	22	16	28	20	35	26	44	32	55	41	70	52	80	58	100	75
1/2	33	25	42	31	53	39	67	50	85	63	110	80	120	90	150	115
9/16	48	36	60	45	75	56	95	70	125	90	155	115	175	130	225	160
5/8	67	50	85	62	105	78	135	100	170	125	215	160	240	175	300	225
3/4	120	87	150	110	190	140	240	175	300	225	375	280	425	310	550	400
7/8	190	140	240	175	190	140	240	175	490	360	625	450	700	500	875	650
1	290	210	360	270	290	210	360	270	725	540	925	675	1050	750	1300	975
1-1/8	400	300	510	375	400	300	510	375	900	675	1150	850	1450	1075	1850	1350
1-1/4	570	425	725	530	570	425	725	530	1300	950	1650	1200	2050	1500	2600	1950
1-3/8	750	550	950	700	750	550	950	700	1700	1250	2150	1550	2700	2000	3400	2550
1-1/2	1000	725	1250	925	990	725	1250	930	2250	1650	2850	2100	3600	2650	4550	3350

DO NOT use these values if a different torque value or tightening procedure is given for a specific application. Torque values listed are for general use only. Check tightness of fasteners periodically.

Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical grade.

Fasteners should be replaced with the same or higher grade. If higher grade fasteners are used, these should only be tightened to the strength of the original.

Make sure fasteners threads are clean and that you properly start thread engagement. This will prevent them from failing when tightening.

Tighten plastic insert or crimped steel-type lock nuts to approximately 50 percent of the dry torque shown in the chart, applied to the nut, not to the bolt head. Tighten toothed or serrated-type lock nuts to the full torque value.

[a] "Lubricated" means coated with a lubricant such as engine oil, or fasteners with phosphate and oil coatings. "Dry" means plain or zinc plated without any lubrication.

[b] Grade 2 applies for hex cap screws (not hex bolts) up to 152 mm (6-in.) long. Grade 1 applies for hex cap screws over 152 mm (6-in.) long, and for all other types of bolts and screws of any length.

DX,TORQ1 -19-20JUL94

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DIAGNOSING MALFUNCTIONS

The majority of operating problems that occur with the pull-type harvesters can be traced to improper adjustment or delayed service. The following examples are designed to illustrate a problem, show the possible cause, and the possible solution.

These examples should be applied with caution. Make certain the source of the problem is not located someplace other than where the problem exists. A thorough understanding of the harvester is a must if operating problems are to be corrected satisfactorily.

ORGANIZING THE DIAGNOSIS

1. Know the Machine.

Study this manual to know how the individual components work and their function in the overall system. Keep up with the latest service information. Read it and store it in a handy reference file.

2. Consult the Operator.

Ask the operator how the unit was performing when the problem occurred. Find out if any corrective measures were already taken. Ask if the machine was serviced regularly as prescribed in the operator's manual.

3. Inspect the Machine.

Visually check the machine. Look at the components for any cracked welds, loose hardware, damaged linkages, worn or broken lines, or anything that looks out of the ordinary.

4. Operate the Machine.

If the machine can be safely operated, see for yourself how it malfunctions—don't completely rely on the operator's diagnosis.

5. List the Probable Causes.

Write down the information you have learned by steps 1 through 4. What are the signs you found while inspecting the machine and what are the most probable causes as outlined under "Diagnosing"?

6. Reach Some Conclusions.

Look over the possible causes and decide which ones are the most likely. Reach your decision on the most probable cause and plan to check it first.

7. Test Your Conclusions.

Before disassembling any components, test your conclusions to see which are correct. Tests narrow the possibilities and soon the actual cause will be pinpointed.

EX,3940,1010,A -19-15MAR96

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TIRE SIZE AND OPERATING PRESSURE:

Standard	
3940	
9.5-14, 6 ply rating	28 psi (193 kPa) (1.93 bar)
3950/3960	
11L-14, 6 ply rating	28 psi (193 kPa) (1.93 bar)
3970	
11L-15, 8 ply rating	32 psi (221 kPa) (2.21 bar)
3950/3970 (S.N. 915001—)	
11L-14, 8 ply rating	
Normal	30 psi (207 kPa) (2.1 bar)
When harvesting with a 3-Row Row-Crop, 2-Row Ear Corn, or 3-Row Ear Corn	36 psi (248 kPa) (2.5 bar)
Optional	
3940	
11L-14, 6 ply rating	28 psi (193 kPa) (1.93 bar)
3960	
11L-15, 8 ply rating	32 psi (221 kPa) (2.21 bar)
3950/3970 (S.N. 915001—)	
31.5 x 13.5 x 15, 6 ply rating	30 psi (207 kPa) (2.1 bar)

Continued on next page.

EX,3940,1005,A3-19-16NOV98

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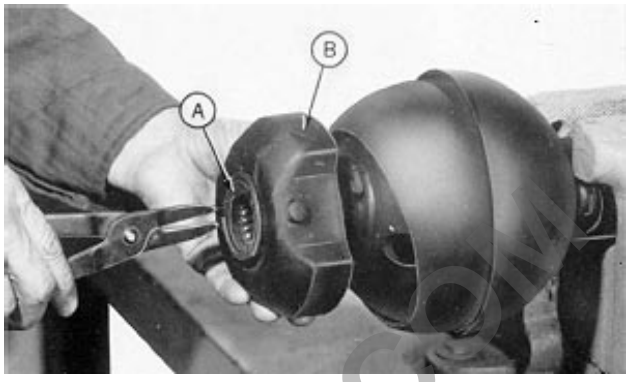
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DISASSEMBLE PTO HOOKUP

Place hookup front section in vise. Be careful not to damage the instruction decal and tubular shields.

Support the push collar assembly as shown; then remove the snap ring (A).

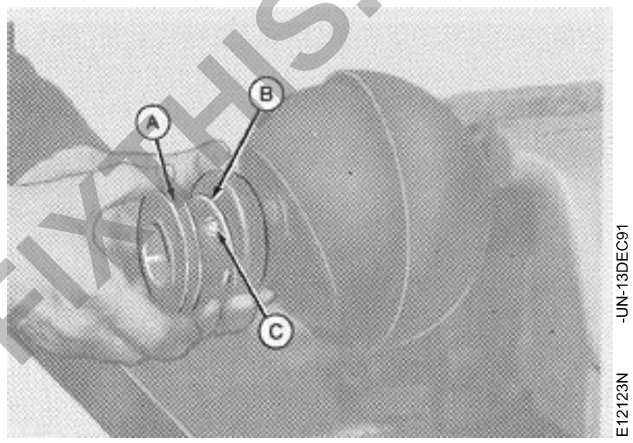
Remove push collar and push-button latch assembly (B).



EX,3940,2010,C -19-16JAN92

Push collar retainer (A) to the rear, compressing spring (B) until the steel balls (C) can be removed. Remove the balls, then slide the retainer and spring off the yoke.

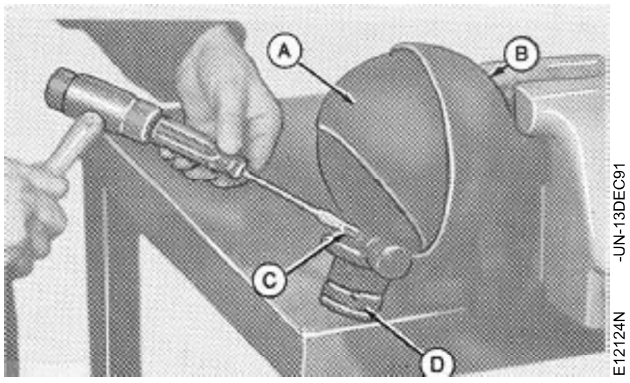
A—Collar Retainer
B—Spring
C—Steel Ball



EX,3940,2010,D -19-16JAN92

Put a small screwdriver in slot under the exposed head of locking bearing (C), then lift locking bearing up and out of assembly. Drive locking bearing out. Remove closure shield (A) from PTO POWR-GARD yoke (D).

A—Closure Shield
B—Front Shield
C—Locking Bearing
D—PTO POWR-GARD Yoke

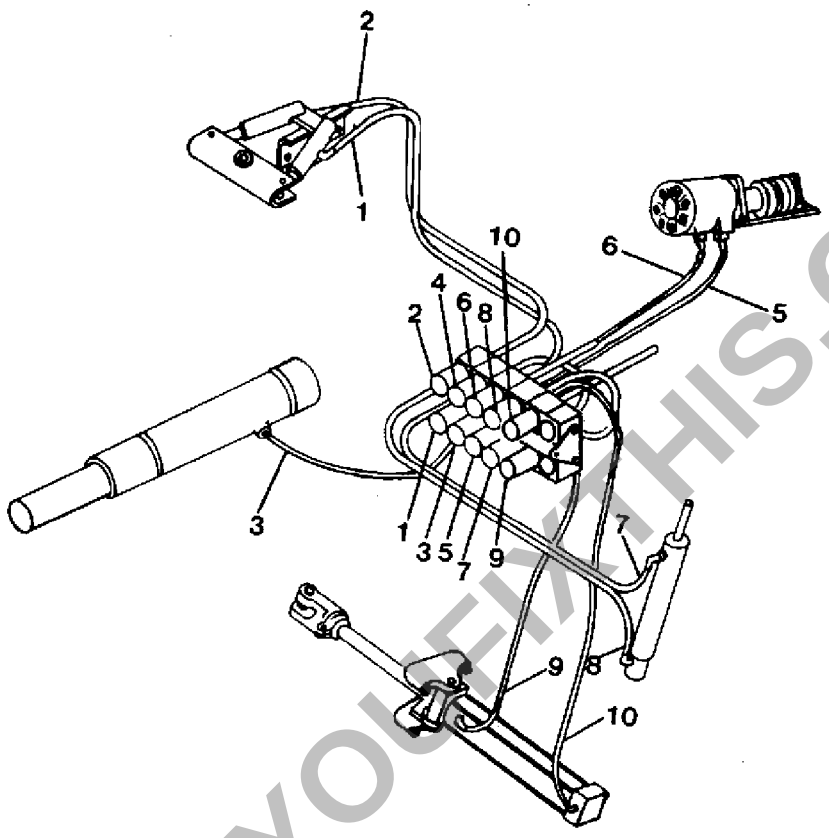


EX,3940,2010,E -19-15MAR96

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HYDRAULIC SYSTEM COMPONENTS DIAGRAM—3950 AND 3970



1—Reverse Feed Roll Shift Lower Valve Port
2—Forward Feed Roll Shift Upper Valve Port
3—Lift Harvesting Unit Lower Valve Port
4—Upper Port Not Used
5—Spout Rotation Right Lower Valve Port
6—Spout Rotation Left Upper Valve Port
7—Spout Cap Up Lower Valve Port
8—Spout Cap Down Upper Valve Port
9—Tongue Positioning Right Lower Valve Port
10—Tongue Positioning Left Upper Valve Port

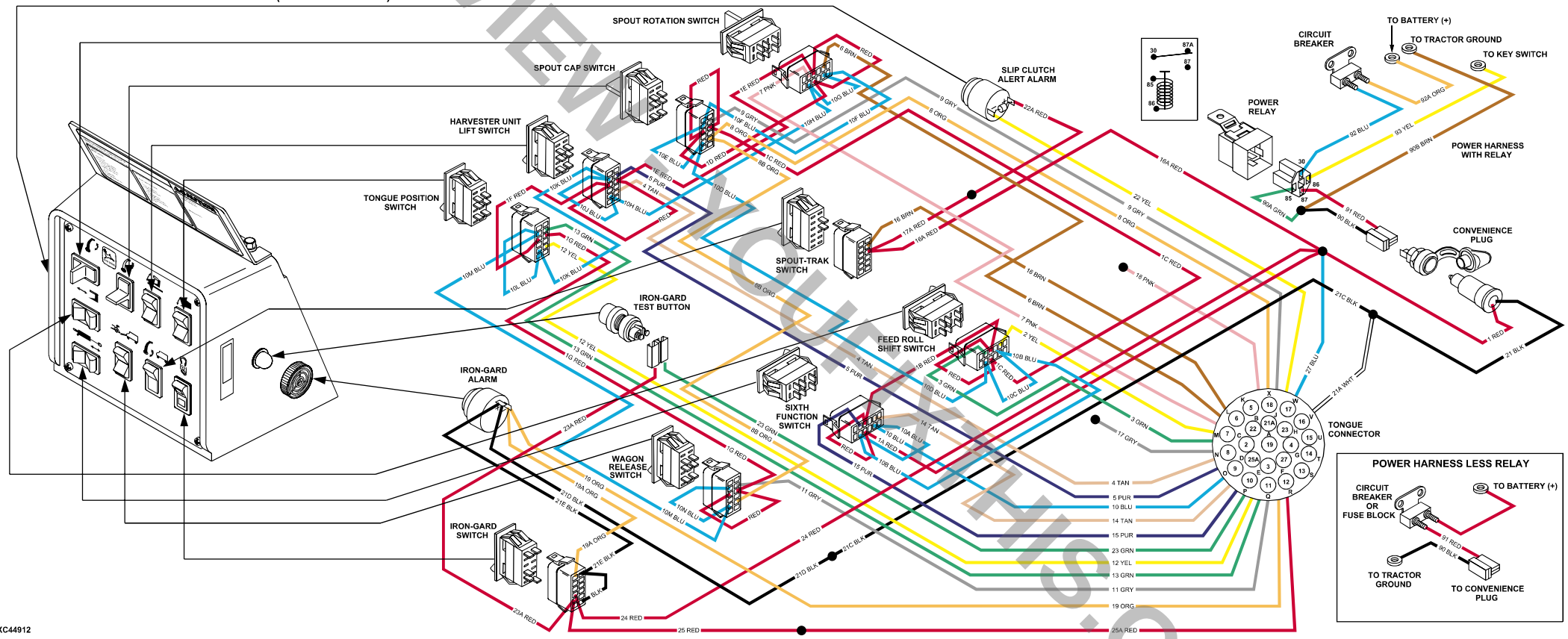
Tongue Cylinder-to-Control Valve Option

EX,3940,3005,E -19-15MAR96

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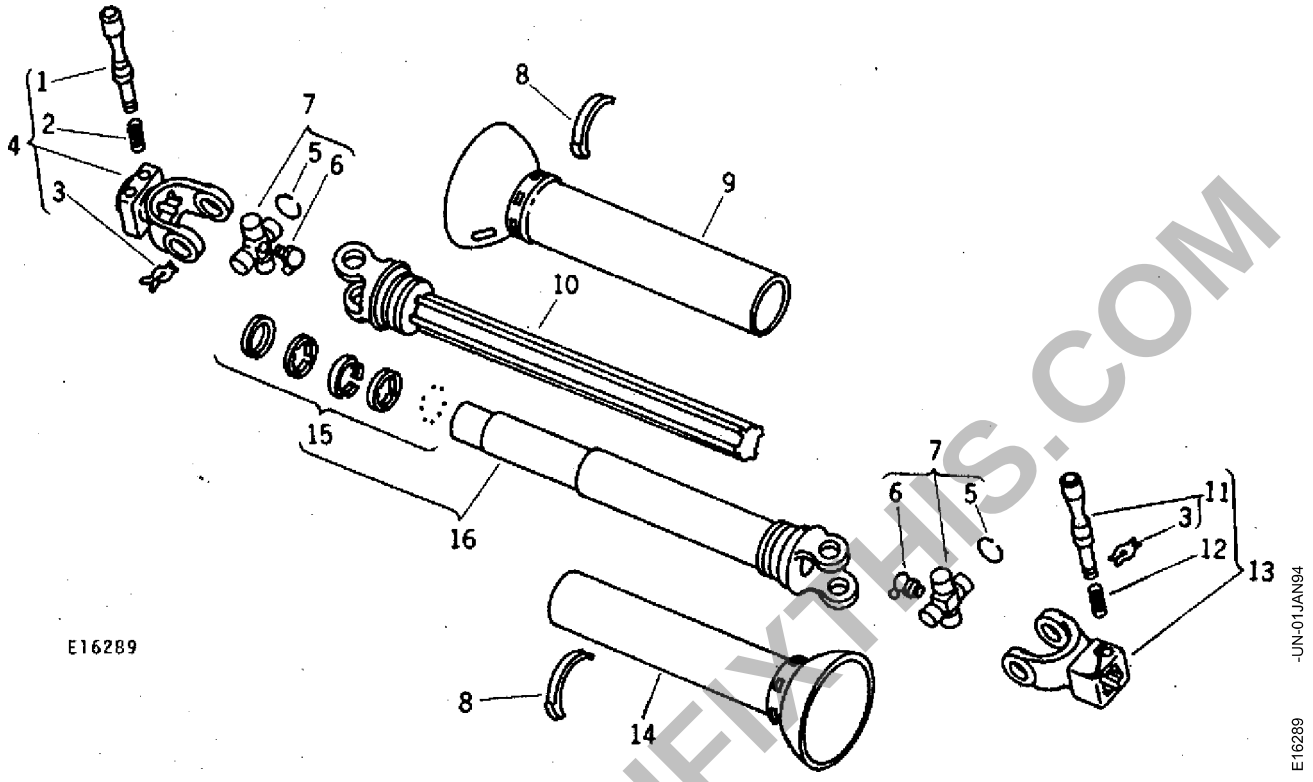
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3950/3970 CONSOLE AND POWER HARNESSES (S.N. 987501 —)



EXC44912

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1—U-Joint Lock Pin (2 used)
2—Spring (2 used)
3—Washer (3 used)
4—Universal Joint Yoke
5—Snap Ring (8 used)
6—Lubrication Fitting (2 used)
7—Cross and Bearing Assembly (2 used)
8—Nylon Locking Bearing (8 used)
9—Powershaft Shield
10—Yoke with Shaft
11—Quick-Lock Pin
12—Spring
13—Universal Joint Yoke
14—Shield
15—Recirculating Ball Kit
16—Yoke with Tube

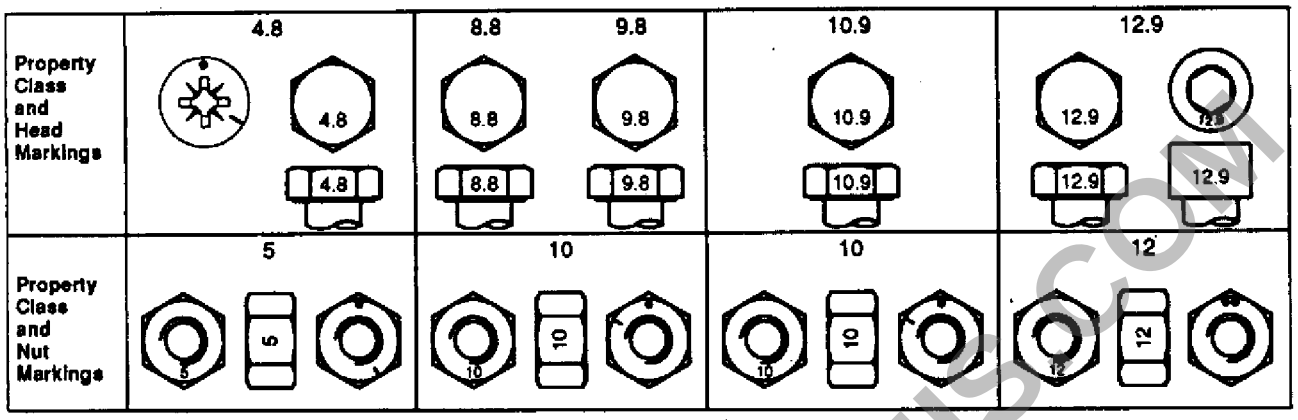
PTO Hookup (Cat. 6)

EX,3940,2010,L -19-01FEB96

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METRIC BOLT AND CAP SCREW TORQUE VALUES



TS1163 -19-04MAR91

Size	Class 4.8				Class 8.8 or 9.8				Class 10.9				Class 12.9			
	Lubricated[a]		Dry[a]		Lubricated[a]		Dry[a]		Lubricated[a]		Dry[a]		Lubricated[a]		Dry[a]	
	N·m	lb-ft	N·m	lb-ft	N·m	lb-ft	N·m	lb-ft	N·m	lb-ft	N·m	lb-ft	N·m	lb-ft	N·m	lb-ft
M6	4.8	3.5	6	4.5	9	6.5	11	8.5	13	9.5	17	12	15	11.5	19	14.5
M8	12	8.5	15	11	22	16	28	20	32	24	40	30	37	28	47	35
M10	23	17	29	21	43	32	55	40	63	47	80	60	75	55	95	70
M12	40	29	50	37	75	55	95	70	110	80	140	105	130	95	165	120
M14	63	47	80	60	120	88	150	110	175	130	225	165	205	150	260	190
M16	100	73	125	92	190	140	240	175	275	200	350	255	320	240	400	300
M18	135	100	175	125	260	195	330	250	375	275	475	350	440	325	560	410
M20	190	140	240	180	375	275	475	350	530	400	675	500	625	460	800	580
M22	260	190	330	250	510	375	650	475	725	540	925	675	850	625	1075	800
M24	330	250	425	310	650	475	825	600	925	675	1150	850	1075	800	1350	1000
M27	490	360	625	450	950	700	1200	875	1350	1000	1700	1250	1600	1150	2000	1500
M30	675	490	850	625	1300	950	1650	1200	1850	1350	2300	1700	2150	1600	2700	2000
M33	900	675	1150	850	1750	1300	2200	1650	2500	1850	3150	2350	2900	2150	3700	2750
M36	1150	850	1450	1075	2250	1650	2850	2100	3200	2350	4050	3000	3750	2750	4750	3500

DO NOT use these values if a different torque value or tightening procedure is given for a specific application. Torque values listed are for general use only. Check tightness of fasteners periodically.

Shear bolts are designed to fail under predetermined loads. Always replace shear bolts with identical property class.

Fasteners should be replaced with the same or higher property class. If higher property class fasteners are used, these should only be tightened to the strength of the original.

Make sure fasteners threads are clean and that you properly start thread engagement. This will prevent them from failing when tightening.

Tighten plastic insert or crimped steel-type lock nuts to approximately 50 percent of the dry torque shown in the chart, applied to the nut, not to the bolt head. Tighten toothed or serrated-type lock nuts to the full torque value.

[a] "Lubricated" means coated with a lubricant such as engine oil, or fasteners with phosphate and oil coatings. "Dry" means plain or zinc plated without any lubrication.

DX,TORQ2 -19-20JUL94

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DIAGNOSING PTO DRIVELINE

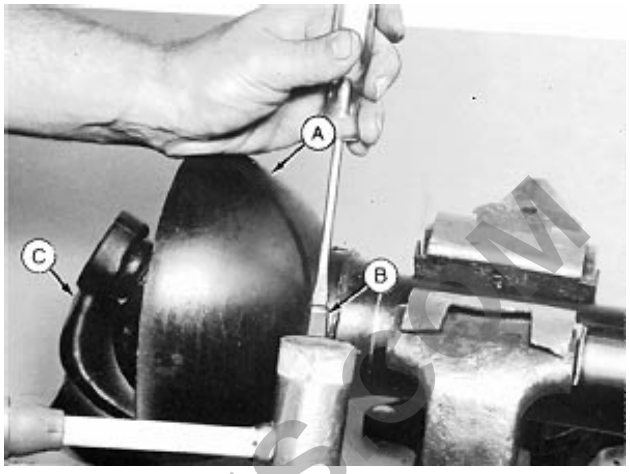
Symptom	Problem	Solution
PTO hookup vibrates severely, hammers in even mild turns.	Wrong drawbar setting for PTO speed and size.	Set drawbar to ASAE standard.
	Wrong equal angle hitch or no equal angle hitch used.	Use 5-1/2 in. (140 mm) with 1000 rpm, 1-3/4 in. (44 mm) diameter with 3960 and 3970 only; use 10 in. (254 mm) with others.
	Wrong position for tongue extension bar.	Use front set of holes with 1000 rpm, use rear set with 540 rpm.
	Drawbar and tractor PTO not in-line.	Center drawbar on PTO. NOTE: Some tractors have a special drawbar position for PTO use. (See your tractor operator's manual.
	Failed bearings at pedestal.	Replace bearings.
	Drawbar and tractor PTO out of line vertically more than ASAE standard.	Raise or lower tongue to level PTO hookup.
	Tongue is in extreme left-hand position with hydraulic tongue positioner.	Put tongue in operating position.
	Reverse grind gears at pedestal need lubrication.	Lubricate.
PTO hookup pulled apart or bottoms out in turns.	Wrong drawbar setting for PTO speed and size.	Set drawbar to ASAE standard. (See operator's manual.)
	Wrong equal angle hitch or no equal angle hitch used.	Use 5-1/2 in. (140 mm) equal angle hitch for 1000 rpm, 1-3/4 in. (44 mm) diameter 3960 and 3970 only; all others use 10-in. (254 mm) equal angle hitch.
	Wrong position for tongue extension bar.	Use front set of holes with 1000 rpm, use rear set with 540 rpm.
PTO driveline attaches and detaches with difficulty.	Burrs on end of shaft or near groove.	Remove burrs from harvester shaft.

EX,3940,1010,E -19-15MAR96

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Remove locking bearings (B) from front shield (A) in the same manner as locking bearings were removed from closure shield. Remove yoke and shaft assembly (C) from front shield.

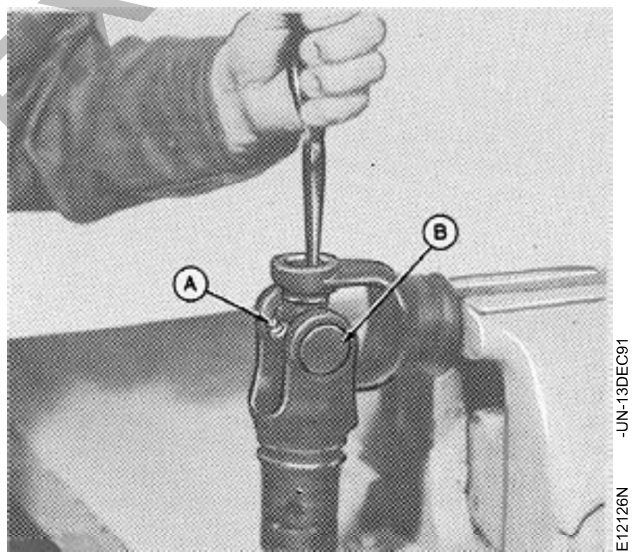
A—Front Shield
B—Locking Bearing
C—Yoke and Shaft Assembly



E16713 -UN-14NOV91

EX,3940,2010,F -19-16JAN92

Support yoke and shaft assembly in vise and using pliers, remove the retaining rings (B) from the cross and bearing assembly (A).



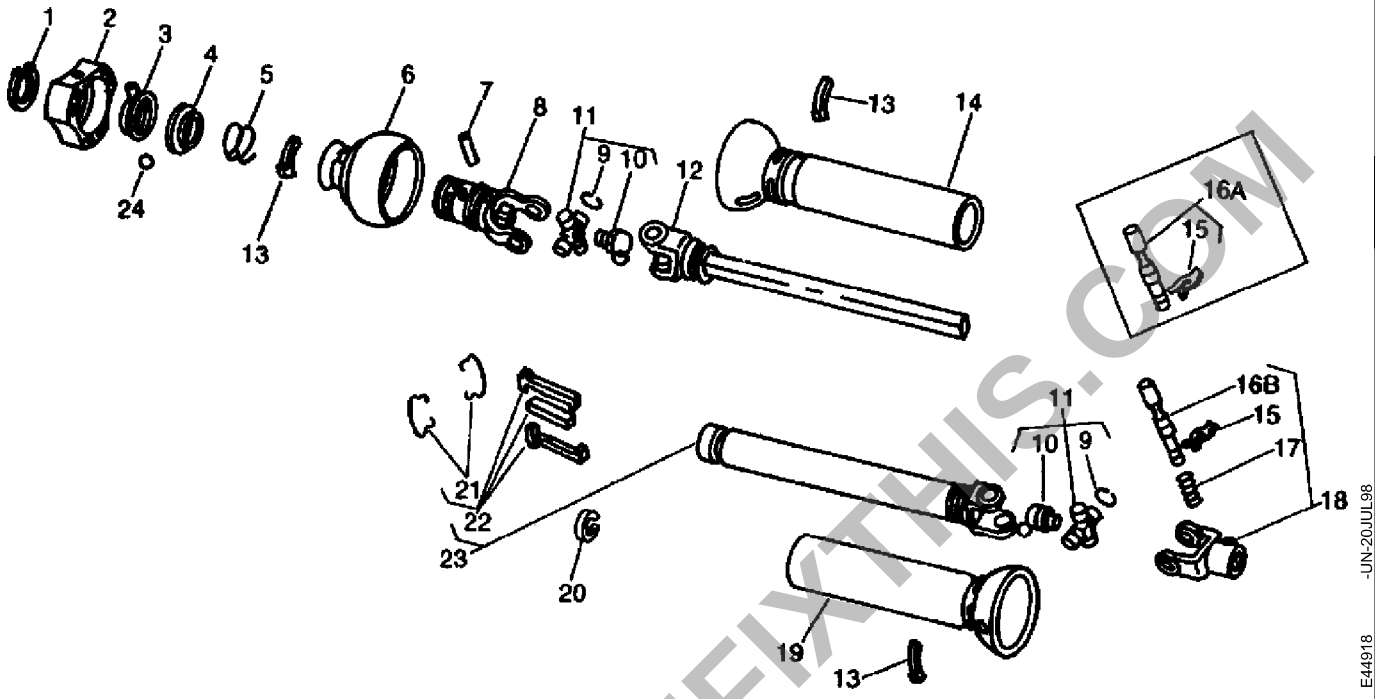
E12126N -UN-13DEC91

EX,3940,2010,G -19-16JAN92

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INSPECT PTO HOOKUP



1—Snap Ring
2—PTO POWR-GARD Shield
3—Latch
4—Retainer
5—Compression Spring
6—PTO POWR-GARD Shield
7—Spring Pin
8—Universal Joint Yoke
9—Snap Ring (8 used)
10—Lubrication Fitting (2 used)
11—Cross and Bearing Assembly (2 used)
12—Yoke with Shaft
13—Universal Joint Bearing (9 used)
14—Powershaft Shield
15—Washer
16A—Quick-Lock Pin
16B—U-Joint Lock Pin
17—Spring
18—Universal Joint Yoke
19—Powershaft Shield
20—Bearing
21—Clips
22—Kit (Retainers and Sleeve)
23—Yoke with Tube
24—Ball (3 used)

Exploded View of Hookup

Check the cross and bearing assembly (11) for wear. Replace if necessary.

Check the yoke and tube (23) and yoke and shaft (12) for straightness. Replace if necessary.

Check shaft (12) for roughness, nicks, or pitting of the surface. Replace if damaged.

Check the compression spring (5) to see if it is broken or badly rusted. Replace if necessary.

Check the locking bearings (13) for wear. Replace if necessary.

Check nylon bearing (20) for wear. Replace if necessary.

Check the non-metallic bushing (22) for wear. Replace if worn or damaged.

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DIAGNOSING MALFUNCTIONS

The majority of problems that occur in the pull-type harvester hydraulics can be traced to improper hook-up, poor connections or lack of service. Refer to Section 40 and be sure all electrical items have been checked.

The following symptoms are intended to help when a problem arises by illustrating a problem, showing possible causes, and the remedy.

The symptoms should be approached with caution. Make sure the source of the problem is isolated correctly and all safety precautions are observed.

Symptom	Problem	Solution
Tractor engine and hydraulic system "labors" at idle.	Pressure-on-demand or pressure-compensating hydraulic systems go to standby pressure when selector control valve is engaged.	Tractor "laboring" is acceptable in this situation as long as functions are not operated continuously.
	Tractor with open center hydraulic system operating with closed center electrohydraulic harvester valve. Tractor system going over relief continuously.	Convert electrohydraulic valve to open center valve. (See Section 30, Group 15.)
	Tractor with closed center hydraulic system operating with open center electro-hydraulic harvester valve. Hydraulic oil is pumped continuously.	Convert electrohydraulic valve to closed center valve. (See Section 30, Group 15.)
Tractor hydraulic system overheats—tractor "labors" at idle.	Tractor with open center hydraulic system operating with open center harvester valve and tractor system flow rate of 57 L/min (15 gpm) or greater. Too large of output causes oil to overheat.	Install optional flow divider to route excess oil flow to reservoir. (Refer to Operator's Manual.)
All electrohydraulic functions fail to operate.	Harvester connector is not fully plugged into tractor receptacle.	Check harness connection.
	Blown fuse or circuit breaker on tractor.	Replace or reset.
	Tractor hydraulic lever not engaged.	Engage and lock lever.
	Harvester hoses not connected to tractor securely.	Check connections.

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