Group 00 - Component Removal and Installation

List of References

Below is a list of all items within this group.

Essential, Recommended and Fabricated Tools

Other Material

Specifications

Remove Engine

Install Engine

Remove Front Frame—MFWD and Two-Wheel Drive

Install Front Frame

Essential, Recommended, and Fabricated Tools

→NOTE:

Order tools according to information given in the U.S. SERVICEGARD™ Catalog or from the European Microfiche Tool Catalog (MTC).

Below are tools listed in this group.

JT07336 Lift Sling

JDG820 Flywheel Rotation Tool

JDG861 Torque Wrench Adapter

JDG10041 Rear Lifting Bracket

JDG10042 Front Lifting Bracket

JDG11258 Rear Lifting Bracket

JDG11252 Front Lifting Bracket

Other Material

Number	Name	Use
• PM38657 (us) • TY9484 (canadian) • 17430 Loctite™ (us)	High Flex Form-In-Place Gasket	Used to seal surfaces.

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Group 05 - Connectors

List of References

Below is a list of all items within this group.

Essential, Recommended, and Fabricated Tools

Other Material

Use Electrical Insulating Compound

Using High-Pressure Washers

Repair AMP Connector

Repair AMPSEAL 16™ Connectors

CAN Controlled SCV Connectors

Remove Connector Body from Blade Terminals

CINCH™ Wedgebox Connectors

Exploded View—CINCH™ Flexbox Connectors

CINCH™ Flexbox Connectors

Repair CPC™ Blade Type Connectors

Repair CPC™, Large MATE-N-LOC™, and METRIMATE™ Pin Type Connectors

Repair DEUTSCH™ Connectors

Repair DEUTSCH™ Implement Connectors

Repair ITT Connector

Repair Small MATE-N-LOC™ Socket Connector

Repair Small MATE-N-LOC™ Pin Connector

Repair (Pull Type) METRI-PACK™ Connectors

Repair (Push Type) METRI-PACK™ Connectors

Repair Molex™ Control Unit Connectors

Repair Molex Connector

Repair SUMITOMO™ Connectors

Repair Tyco Fuel Injector Connector

Repair Weather Pack™ Connector

Repair YAZAKI™ Connectors

Essential, Recommended, and Fabricated Tools

→NOTE:

Order tools according to information given in the U.S. SERVICEGARD™ Catalog or from the European Microfiche Tool Catalog (MTC).

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Group 00 - Component Removal and Installation

List of References

Below is a list of all items within this group.

Essential, Recommended and Fabricated Tools

Other Material

Specifications

Remove Transmission

Install Transmission

Remove Scavenge Pump

Install Scavenge Pump

Essential, Recommended, and Fabricated Tools

→NOTE:

Order tools according to information given in the U.S. SERVICEGARD™ Catalog or from the European Microfiche Tool Catalog (MTC).

Below are tools listed in this group.

JDG768 Pilot Pins

JDG820 Flywheel Rotation Tool

JDG851 Seal Installer

JDG861 Torque Wrench Adapter

JDG1885 STC Tools

JDG1935 Auxiliary Drive Support

JDG2061 Front Adapter

JT07122 Splitting Stand

JT07122-6 Rear Adapter Plates

JT07122-7 Upright Supports

JT07201A Transmission Lifting Fixture

JT07321 Rear Support Wheels

Other Material

Number	Name	Use
• PM38654 (us) • PM38624 (canadian) • 271 Loctite™ (us)	Thread Lock and Sealer (High Strength)	Used to retain cap screws and seal surfaces.

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Group 00 - Component Removal and Installation

List of References

Below is a list of all items within this group.

Essential, Recommended, and Fabricated Tools

Other Material

Specifications

General Repair Procedures

Remove MFWD Clutch—PST

Install MFWD Clutch—PST

Remove Pump Drive Housing

Install Pump Drive Housing

Remove Final Drive

Install Final Drive

Remove Front PTO

Install Front PTO

Prelubricate Front PTO

Essential, Recommended, and Fabricated Tools

→NOTE:

Order tools according to information given in the U.S. SERVICEGARD™ Catalog or from the European Microfiche Tool Catalog (MTC).

Below are tools listed in this group.

DFRW96—Rear Axle Lifting Tool

DFRW98—Rear Axle Guide Pin

DFRW238—Front PTO Support Bracket

JDG19 Lifting Eyes

JDG909 Lifting Eyes

JDG1494 Rear Axle Lifting Tool

JDG1885 STC Tools

JDG2042 Ring Adapter

JT07056 Service Jack

JT07122 Splitting Stand

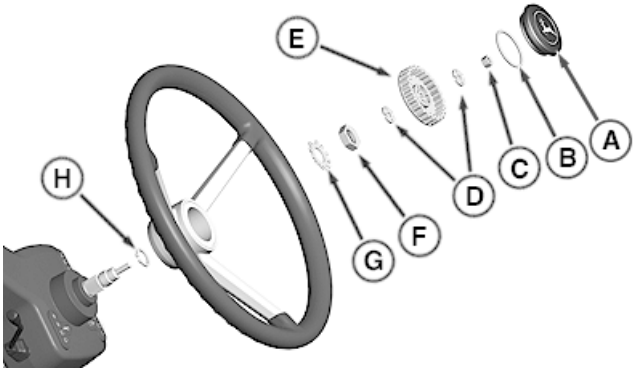
JT07122-6 Rear Adapter Plates

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Repair Steering Column

[1] -



Steering Wheel—Exploded View

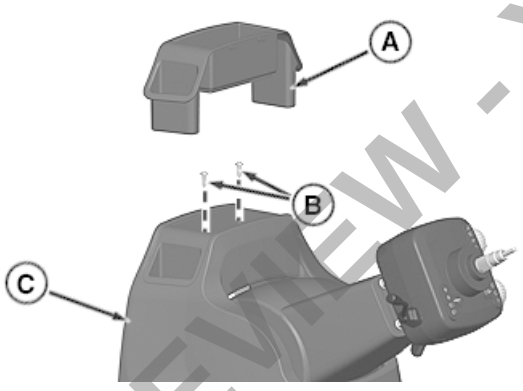
LEGEND:

A	Emblem
B	O-ring
C	Nut
D	Special Washers
E	Knob
F	Large Nut
G	Retainer
H	Snap Ring

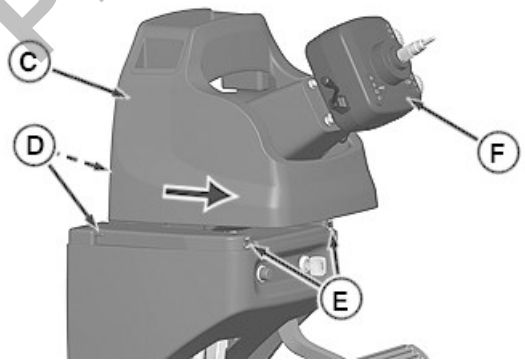
Remove parts (A—G) to remove steering wheel.

[2] - Remove snap ring (H) from steering shaft.

[3] -



Tray and Screws



Remove Upper Cowl

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Group 00 - Component Removal and Installation

List of References

Below is a list of all items within this group.

Essential, Recommended, and Fabricated Tools

Specifications

Remove and Install Transmission Pump

Remove and Install Integrated Hydraulic Pump

Remove and Install Hitch-SCV Valve Stack

Remove and Install Hitch Frame

Essential, Recommended, and Fabricated Tools

→NOTE:

Order tools according to information given in the U.S. SERVICEGARD™ Catalog or from the European Microfiche Tool Catalog (MTC).

Below are tools listed in this group.

JDG1574 Lifting Bracket

JDG10024 Wrench Adapter

Specifications

Item	Measurement	Specification
Transmission Pump-to-Pump Drive Housing Cap Screws	Torque	160 N·m (118 lb.-ft.)
Suction Pipe Cap Screws	Torque	70 N·m (52 lb.-ft.)
Integrated Hydraulic Pump-to-Pump Drive Housing Cap Screws	Torque	160 N·m (118 lb.-ft.)
Pump Inlet Cap Screws	Torque	30 N·m (266 lb.-in.)
Supply Line Cap Screws	Torque	55 N·m (41 lb.-ft.)
Valve Stack-to-Hitch Frame Retaining Nuts	Torque	90 N·m (66 lb.-ft.)
Center Link Bracket-to-Hitch Frame Cap Screws	Torque	610 N·m (450 lb.-ft.)
Hitch Frame-to-Differential Case Cap Screws	Torque	500 N·m (368 lb.-ft.)

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Group 05 - Safety

Recognize Safety Information



Safety-alert symbol

This is a safety-alert symbol. When you see this symbol on your machine or in this manual, be alert to the potential for personal injury.

Follow recommended precautions and safe operating practices.

Understand Signal Words



Signal Words

A signal word—DANGER, WARNING, or CAUTION—is used with the safety-alert symbol. DANGER identifies the most serious hazards.

DANGER or WARNING safety signs are located near specific hazards. General precautions are listed on CAUTION safety signs. CAUTION also calls attention to safety messages in this manual.

Follow Safety Instructions

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Foreword

This manual is written for an experienced technician. Essential and recommended tools required in performing certain service work are identified in this manual.

Live with safety: Read the safety messages in the introduction of this manual and the cautions presented throughout the text of the manual.



CAUTION:

This is the safety-alert symbol. When you see this symbol on the machine or in this manual, be alert to the potential for personal injury.

Technical manuals are used to provide service information. The Repair Technical Manual tells how to repair the components. The Operation and Test Technical Manual helps you quickly identify the majority of failures.

Information is organized in groups for the various components requiring service instruction. At the beginning of each group are summary listings of all applicable essential and recommended tools, other material needed to do the job, service parts kits, specifications, wear tolerances, and torque values.

Technical manuals are concise guides for specific machines. They are on-the-job guides containing only the vital information needed for diagnosis, analysis, testing, and repair.

Fundamental service information is available from other sources covering basic theory of operation, fundamentals of troubleshooting, general maintenance, and basic type of failures and their causes.

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[13] - Remove old thermostat (E) and clean sealing area.

→NOTE:

During draining, filling, and flushing, coolant system will not have thermostat installed.

[14] - Install new gasket and cover. Tighten cap screws to specifications.

Item	Measurement	Specification
Thermostat Cover Cap Screws	Torque	48 N·m (35 lb.-ft.)

[15] - Replace previously removed radiator hose, clamp, diverter, and side panel.

[16] - Close engine and radiator drain valves.

[17] -

IMPORTANT:

Never pour cold water or coolant into hot engine.

Fill coolant system at deaeration tank with cleaning solution.

[18] - Install deaeration cap and close hood.

IMPORTANT:

Ensure that side panel is installed and hood is closed before starting engine.

[19] - Start engine and run at a minimum of 1500 rpm for 15 minutes.

[20] - Shut off engine and allow cleaning solution to cool.

[21] - Ensure that temperature knob is turned to highest setting and then turn key to Run position.

CAUTION:

Explosive release of fluids from pressurized cooling system can cause serious burns.

Only remove cap when cool enough to touch with bare hands. Slowly loosen cap to first stop to relieve pressure before removing completely.

[22] - Open hood, remove deaeration cap, open radiator and engine drain valves, and drain into a suitable container.

[23] - Allow cooling system to drain.

[24] - Close engine and radiator drain valves.

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A	Locator
B	Wire Stop
C	Terminal

Replace terminal: Remove old terminal and strip 4.90—5.10 mm (.193—.201 in.) of insulation from wire.

[16] - Grip JDG1727 Terminal Crimping Tool or JDG11255 Terminal Crimping Tool securely and squeeze ratcheting mechanism completely. Then allow it to open completely.

[17] -

→NOTE:

Terminals with large insulation grips have to be inserted into locator with locator in closed position.

With tool in ready position (open handle), open locator (A).

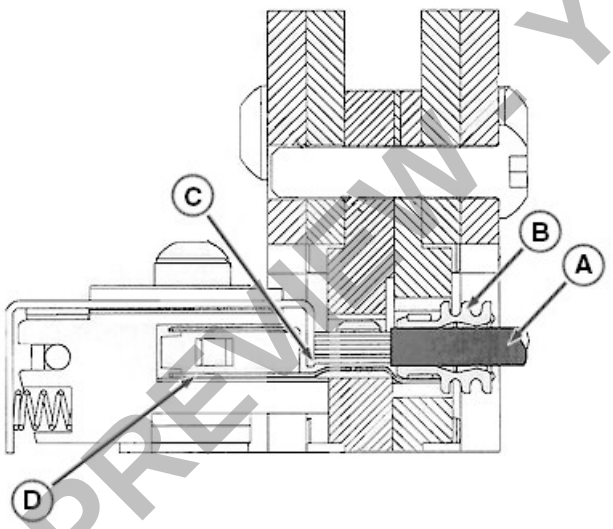
[18] - Open wire stop (B).

[19] - Insert terminal (C) into locator.

[20] - Close locator (A).

[21] - Squeeze handle until two clicks are heard.

[22] -



Wire Stop

LEGEND:

A	Wire
B	Seal (if needed)
C	Wire Stop
D	Terminal

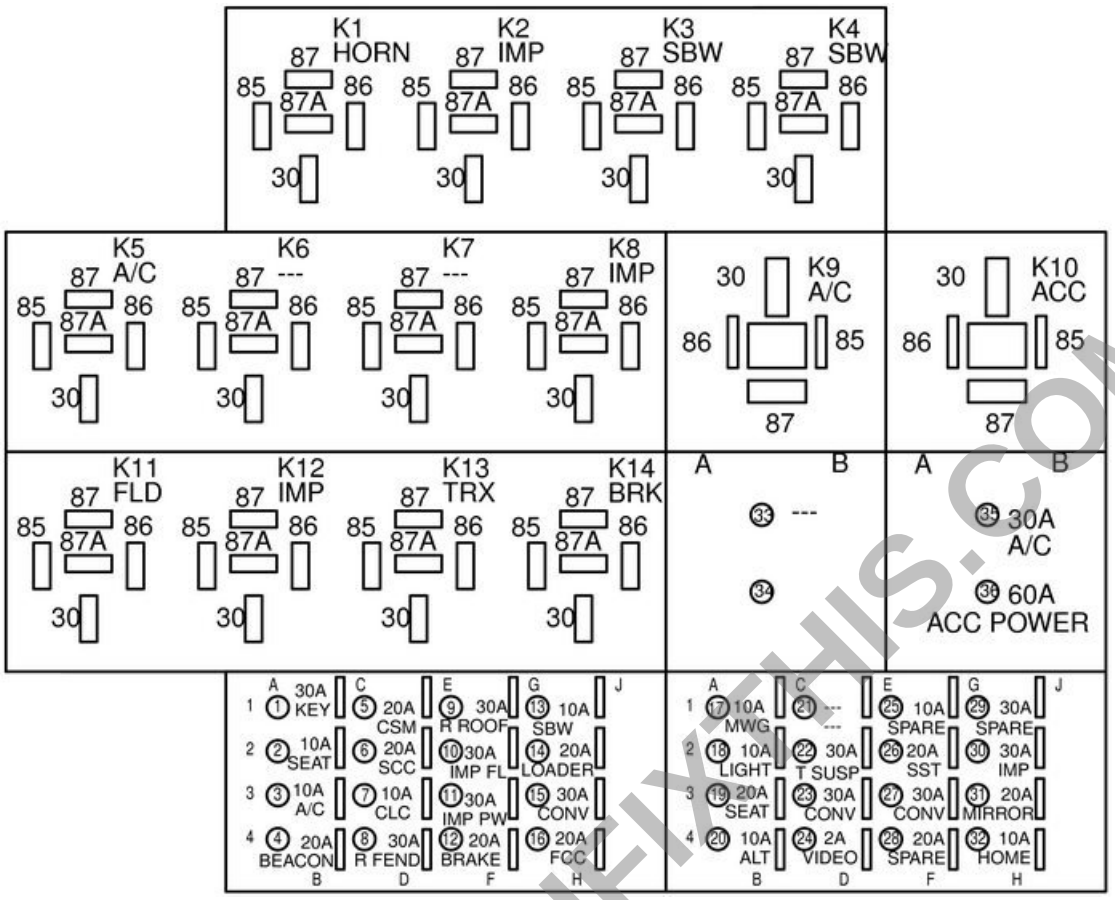
Insert stripped wire (A) with seal (B) (if needed) into terminal (D) against wire stop (C).

[23] - Hold wire stationary and squeeze tool together until ratchet releases.

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Load Center Panel—Fuses



Load Center Panel—Fuses

LEGEND:

1 Key Switch
2 Operator Presence Switch
3 Air Conditioner
4 Roof Beacon
5 Radio, Dome Lamp, Horn, Steering Column Module, CommandCenter™, Corner Post Display (PDU), Service ADVISOR™
6 Deluxe Hydraulic Control Unit (SCC, HCC, SFA)
7 Cab Load Center Control Unit (CLC, TEC)
8 Fender Flood Lights, Front Cab Roof Inner Flood Lights
9 Not Used
10 Trailer Flood Lights
11 Trailer Accessory
12 Implement Brakes
13 Steering Control Unit
14 Loader Lights
15 Convenience Outlet 1 & 2, Right Junction Block, Auxiliary Power Strip, Lighter 1 and 2, and Business Band Unswitched Power
16 Cab Control Unit (CAB)
17 Modular Wireless Gateway (MWG)
18 Road Light Switch
19 Standard Seat Height Control Switch, Standard Seat Compressor and Heated Seat Switch
20 Alternator
21 Not Used
22 Track Suspension Compressor Motor
23 Convenience Outlet 2 and Business Band Switched Power
24 Video
25 Spare
26 Steering Control Unit (SSU, SST)
27 Convenience Outlet 1, Right Junction Block and Auxiliary Power Strip Switched Power
28 Spare
29 Spare
30 Tractor Equipment Control Unit (TEC) Power Relay
31 Power Mirrors

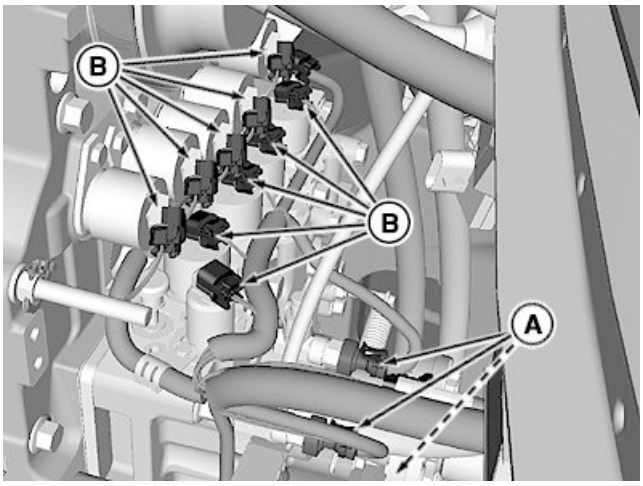
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[46] -

IMPORTANT:

Identify and label all wiring connectors for reassembly.



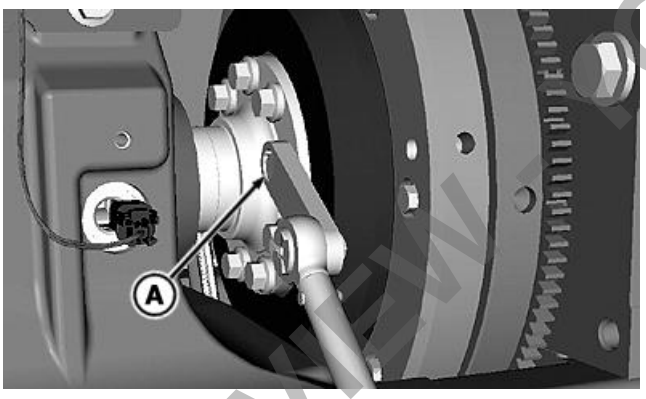
Transmission Harness

LEGEND:

A	Sensor Connectors
B	Solenoid Wiring Connectors

Disconnect sensor wiring connectors (A) and solenoid wiring connectors (B).

[47] -



Drive Shaft

LEGEND:

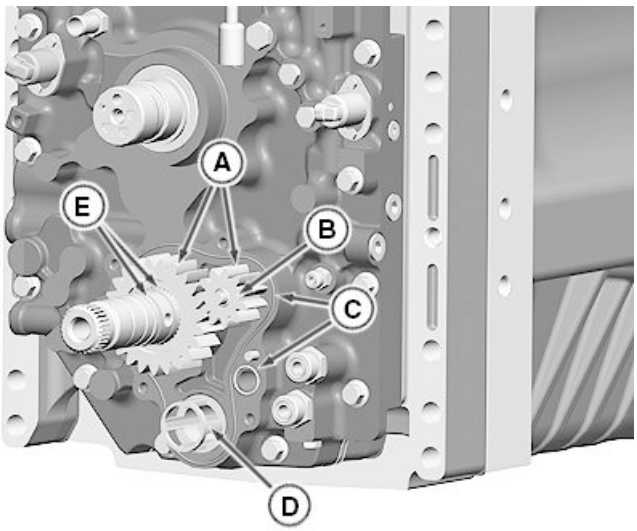
A	JDG861 Torque Wrench Adapter

Disconnect drive shaft using JDG820 Flywheel Rotation Tool and JDG861 Torque Wrench Adapter (A).

[48] -

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Scavenge Pump Gears

LEGEND:

A	Pump Gears (2 used)
B	“TOP” Marking
C	O-ring Seals (2 used)
D	Sump Screen
E	Sealing Rings (2 used)

Install scavenge pump gears (A) on auxiliary drive shaft with side stamped ”TOP” (B) facing outward.

[37] -

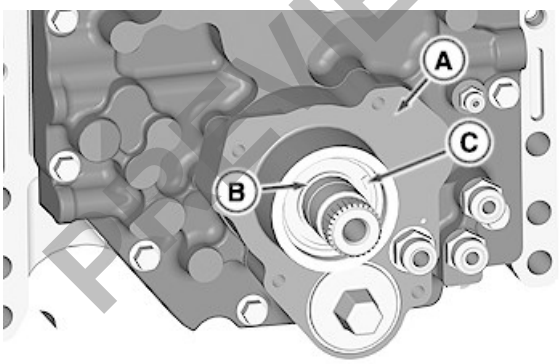
→NOTE:

Ensure open end of sump screen (D) is outward.

Install O-ring seals (C) and sump screen (D).

[38] - Install two sealing rings (E) onto auxiliary drive shaft.

[39] -



Scavenge Pump Cover Assembly

LEGEND:

A	Scavenge Pump Cover Assembly
B	Snap Ring
C	Bearing Retaining Snap Ring

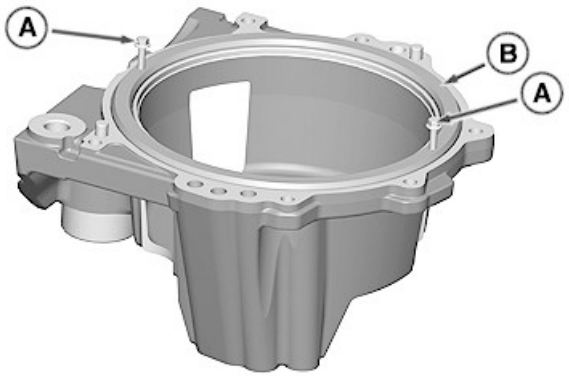
Install auxiliary drive shaft-to-scavenge pump bearing snap ring (B).

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Repair Reverse Brake Housing

[1] -



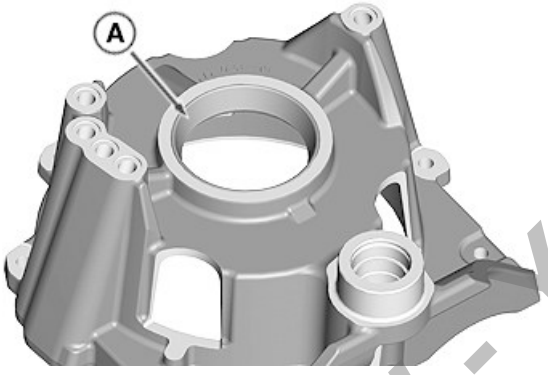
Remove Reverse Brake Piston

LEGEND:

A	6 mm Screws (2 used)
B	Reverse Brake Piston

Use two 6 mm diameter screws (A) to remove reverse brake piston (B).

[2] -



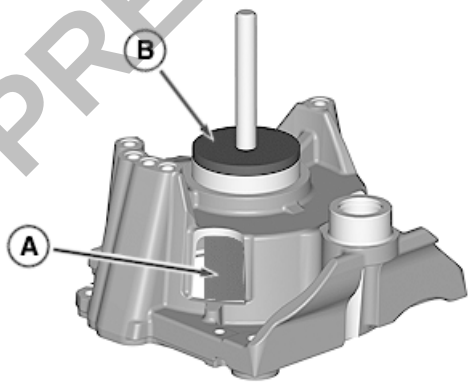
Bearing Cup

LEGEND:

A	Bearing Cup

Inspect bearing cup (A). Replace as necessary.

[3] -



Installing Bearing Cu

LEGEND:

A	Housing Support
B	JDG1837 Driver Disk

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Section 56 - DRIVE SYSTEMS

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Remove Axle Housing 110

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Item	Measurement	Specification
	Diameter (120 mm Axle)	120.78—120.80 mm (4.755—4.756 in.)

[7] - Inspect and replace parts as necessary.

[8] -

CAUTION:

Heat parts in a bearing heater. Use a thermometer and do not exceed 150°C (300°F). Plan a safe handling procedure to avoid burns.

Heat axle bearing spacer and outer bearing. Install on axle shaft.

[9] - Install spacer tight against shoulder on axle and bearing tight against spacer.

Install Axle Housing

[1] -



Axle Housing and Shaft

LEGEND:
A Holding Screw

Lift axle housing vertically over axle shaft.

[2] - Carefully lower axle housing over shaft.

[3] - Tighten holding screw (A) into the keyway of the axle shaft.

[4] - Turn axle housing three revolutions to seat outer bearing cone.

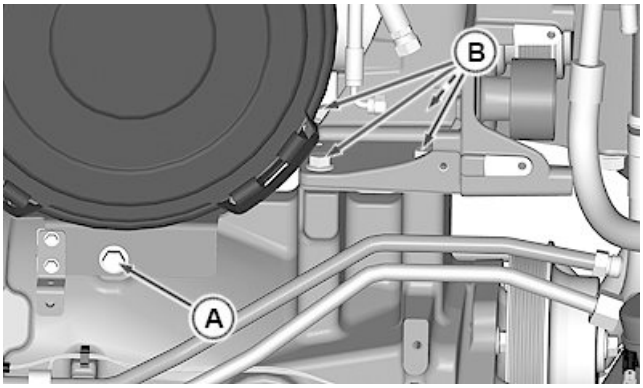
[5] -

CAUTION:

Heat parts in a bearing heater. Use a thermometer and do not exceed 150°C (300°F). Plan a safe handling procedure to avoid burns.

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Auxiliary Drive Bracket

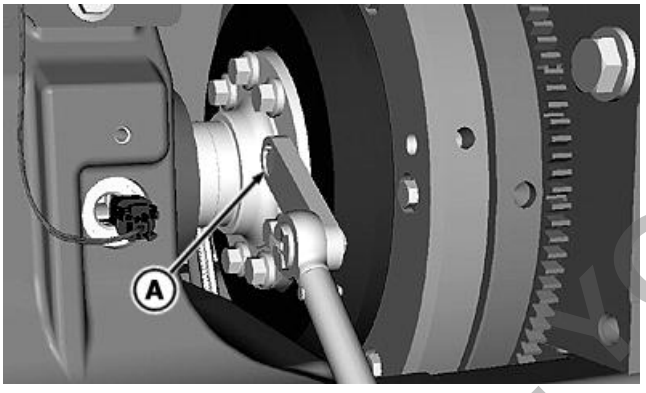
LEGEND:

A	Cap Screw
B	Cap Screws (4 used)

Remove filter housing bracket cap screw (A).

[40] - Remove auxiliary drive bracket cap screws (B).

[41] -



Drive Shaft

LEGEND:

A	JDG861 Torque Wrench Adapter

Disconnect drive shaft using JDG820 Flywheel Rotation Tool and JDG861 Torque Wrench Adapter (A).

[42] -

CAUTION:

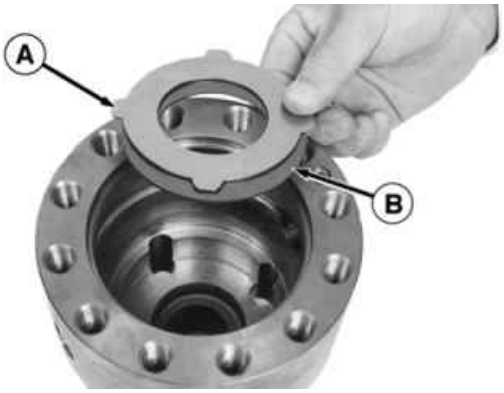
Stand may collapse and cause injury or death if pins are not installed correctly on stand. Each tube on the stand must be pinned together with another tube. One pin may pass through all three tubes, or each pin may pass through two tubes depending on the tire size.

IMPORTANT:

Use only stands specified for stability when splitting the tractor.

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Separator Plate and Shim Pack

LEGEND:

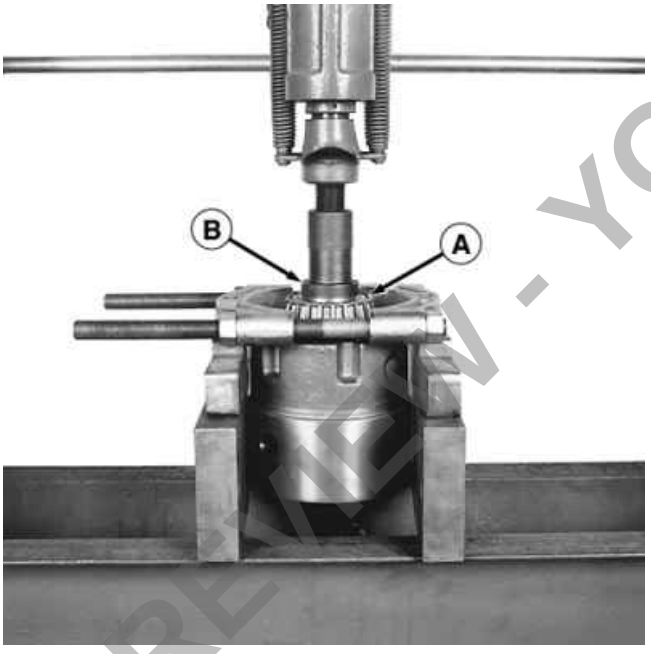
A	Separator Plate
B	Shim Pack

Remove separator plate (A) and shim pack (B).

[7] -

→NOTE:

Driver disks are part of D01045AA Disk Set .



Bearing Cone and Disk

LEGEND:

A	Tapered Roller Bearing Cone
B	Driver Disk

Remove tapered roller bearing cone (A) from differential housing using a press, puller tools, and a 58 mm (2-5/16 in.) driver disk (B).

[8] -

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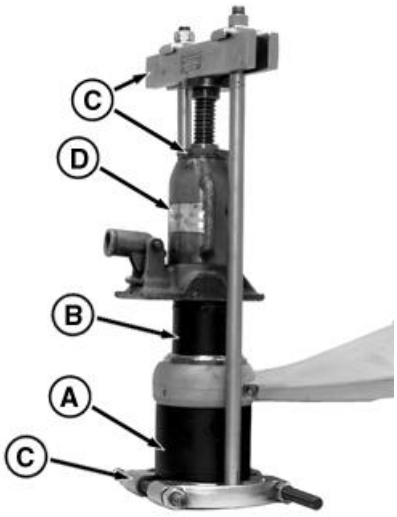
Specifications

Item	Measurement	Specification
Input Pinion Gear Retaining Cap Screws	Torque	45 N·m (33 lb.-ft.)
ILS™ Speed Sensor into Sleeve	Torque	15 N·m (133 lb.-in.)
Differential Drive Shaft Cap Screw	Torque	310 N·m (229 lb.-ft.)
Differential Drive Shaft	Preload/End Play	0.10 Preload—0.15 mm End Play (0.004 Preload—0.006 in. End Play)
Differential Housing Cover-to-Housing Cap Screws	Torque	275 N·m (202 lb.-ft.)
Differential Housing Cover Mounting Cap Screws	Torque	30 N·m (22 lb.-ft.)
Differential Side Bearings	Preload/End Play	0.10 mm Preload—0.15 mm End play (0.004 in. Preload—0.006 in. End play)
Differential	Backlash	0.12—0.42 mm (0.005—0.017 in.)
Inner Cover to Differential Case Cap Screws	Torque	30 N·m (22 lb.-ft.)
Differential Side Cover-to-Case Cap Screws	Torque	275 N·m (202 lb.-ft.)
Lower Control Arm Rear Pivot Shaft-to-Differential Case Cap Screws	Torque	430 N·m (317 lb.-ft.)
Lower Control Arm Front Pivot Shaft Cap Screw	Torque	430 N·m (317 lb.-ft.)

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[11] -



Install Ball Joint

LEGEND:

A	JDG1541-2 Support
B	JDG1541-1 Pusher
C	D01048AA 17-1/2 Hydraulic Puller Set
D	Bottle Jack

Install ball joint to arm using JDG1541-2 Support (A), JDG1541-1 Pusher (B), D01048AA 17-1/2 Hydraulic Puller Set (C), and a bottle jack (D).

[12] -



Snap Ring

LEGEND:

A	Ball Joint-to-Arm Retaining Snap Ring

Install ball joint-to-arm retaining snap ring (A).

[13] -

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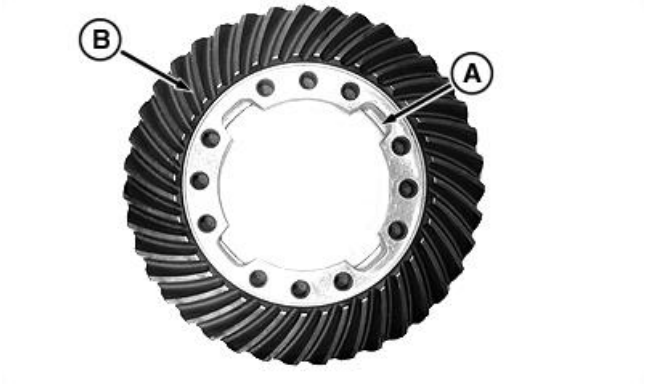
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LEGEND:

A	Backing Plate

Remove backing plate (A).

[12] -



Ring Gear Bearing Cup

LEGEND:

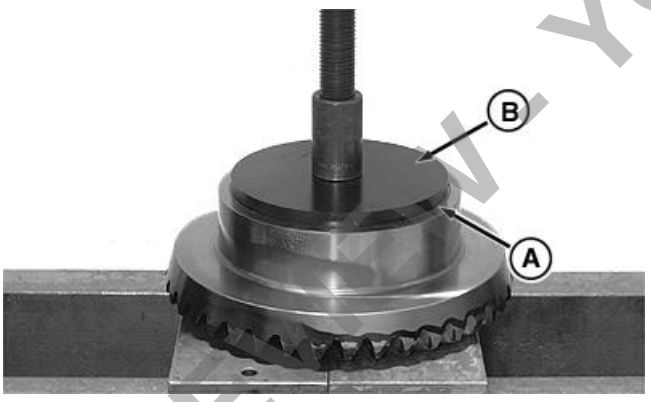
A	Bearing Cup
B	Ring Gear

Remove bearing cup (A) from ring gear (B) using a punch or drift.

[13] -

IMPORTANT:

Support inside of gear on a flat surface to avoid damage to gear teeth.



Install Bearing Cup

LEGEND:

A	Bearing Cup
B	JDG1123 Driver Disk

Install bearing cup (A) into ring gear using JDG1123 Driver Disk (B) and a press.

[14] -

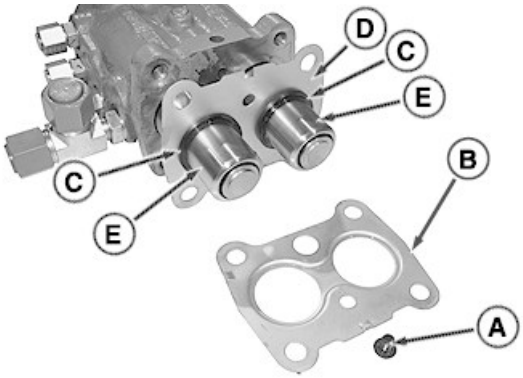
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Item	Measurement	Specification
Load-Sense Shuttle Spring	Free Length	9 mm
		(0.36 in.)
	Test Length	4.9 mm at 1.0—1.9 N
		(0.19 in. at 0.23—0.43 lb.-force)

[14] -

IMPORTANT:



Cover, Wiper Rings, and Stroke Limiter

LEGEND:

A	Screw
B	Cover
C	Wiper Rings (2 used)
D	Stroke Limiter Cover
E	Pistons (2 used)

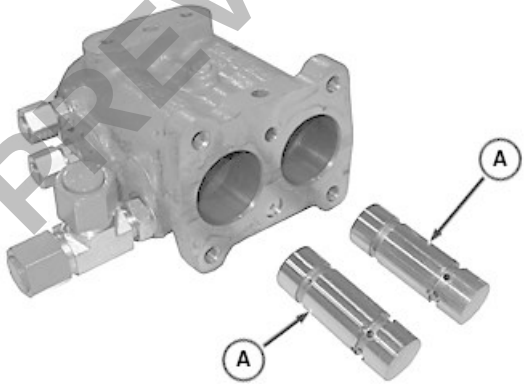
Left and right brake valve components are select fit and must be kept separate.

Remove screw (A) and cover (B).

[15] - Remove wiper rings (C), stroke limiter cover (D), and pistons (E).

[16] - Inspect cover (B) and stroke limiter cover (D), replace as necessary.

[17] -



Spools

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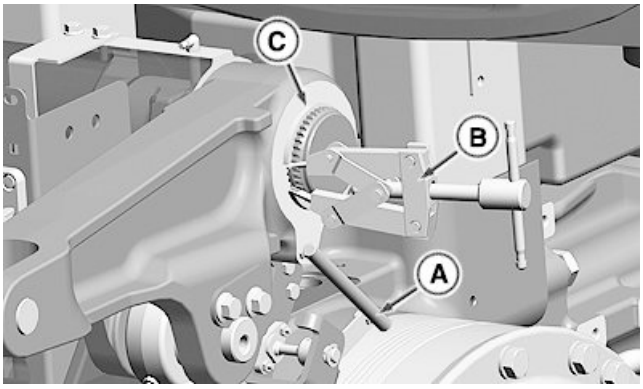
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Replace Rockshaft Bushings

[1] -

→NOTE:

Rear wheels may need to be moved out on axles or removed to service rockshaft, rockshaft bushings, and seals.



Remove and Install Snap Ring

LEGEND:

A	Potentiometer Linkage
B	JDG983 Snap Ring Expander Tool
C	Snap Ring

Lower hitch.

[2] - Disconnect potentiometer linkage (A).

[3] - Remove lift cylinders and lift links. (See Remove and Install Rear Hitch Lift Cylinders in this group.)

[4] -

CAUTION:

Prevent personal injury. Wear eye protection and use a protective blanket as a shield when removing snap ring.

→NOTE:

JDG983-2 Special Tips are part of JDG983 Snap Ring Expander Tool.

Remove snap ring (C) using JDG983 Snap Ring Expander Tool (B) and JDG983-2 Special Tips.

[5] - Scribe marks on lift arm and rockshaft to aid in reassembly.

[6] - Remove lift arms.

[7] -

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F Wiper Motor

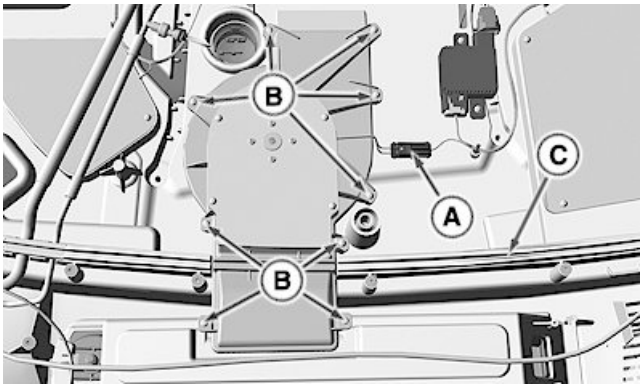
Install wiper motor (F), nut (E), and shield (D).

[36] - Install wiper assembly through opening in headliner and mounting screws (C).

[37] - Connect connector (A).

[38] - Install ground wire and screw (B).

[39] -



Pressurizer Blower Motor

LEGEND:

A	Harness
B	Screws (9 Used)
C	Seal

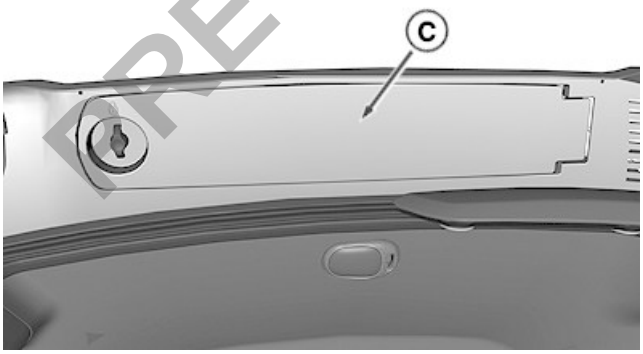
Install blower motor assembly.

[40] - Install screws (B).

[41] - Connect blower motor harness (A).

[42] - Install seal (C).

[43] -

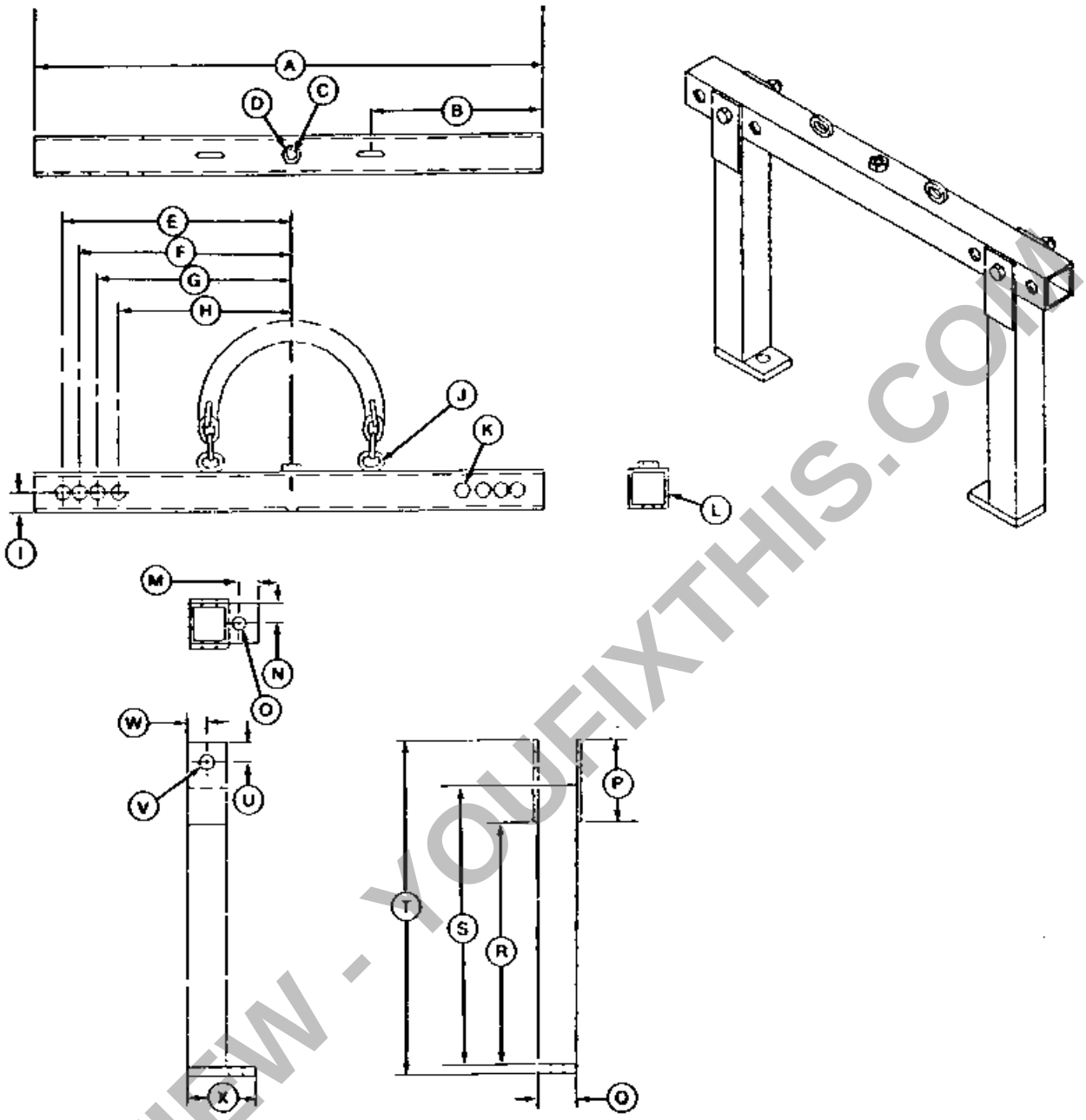


Fresh Air Filter Cover

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DF1057—Axle Adjusting Tool



Axle Adjusting Tool

LEGEND:

A	660 mm (26 in.)
B	225 mm (8.87 in.)
C	1/2 in. Drilled Hole
D	Welded Nut (Centered)
E	300 mm (11.8 in.)
F	274 mm (10.8 in.)
G	251 mm (9.9 in.)
H	224 mm (8.8 in.)
I	25 mm (1 in.)
J	6 x 25 x 35 mm (0.25 x 1 x 1.38 in.) Each Chain Link
K	19 mm (3/4 in.) Drilled Hole (8 Places)
L	4.8 x 51 x 51 mm (0.19 x 2 x 2 in.) Tube
M	25 mm (1 in.)
N	25 mm (1 in.)
O	18 mm (11/16 in.) Drilled Hole (2 Places)
P	105 mm (4.1 in.)
Q	51 mm (2 in.)

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