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SPECIFICATIONS—9410 COMBINES

Engine:	Make Model Type	John Deere 6068H six-cylinder, in line, valve-in-head, diesel turbocharged
	Brake Horsepower Displacement Bore and Stroke Firing Order Air Cleaner Thermostats (Two)	141 kW (190 hp) 6.8 L (414 cu. in.) 107 x 110 mm (4.20 x 4.33 in.) 1-5-3-6-2-4 Dry Type with Safety Element 82°C (180°F)
Electrical System:		12 volt, negative ground with 95 amp alternator
Transmission:		three speeds
Brakes:		hydraulic shoe
Cylinder:	Types Diameter Width	rasp bar or spike tooth 660 mm (26 in.) 1397 mm (55 in.)
	Number of bars: rasp bar spike tooth	 10 12
Concave:	Types Area	13 or 14 open bar or spike tooth .81 m^2 (1255 sq. in.)
Beater:	Diameter Number of wings	396 mm (15-1/2 in.) 8
Beater Grate:	Type Area	open bar two-position adjustable .53 m^2 (821 sq. in.)

HX,9000SP,K –19–08OCT97–1/2

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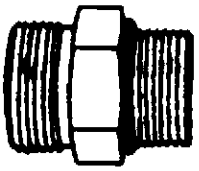
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O-RING BOSS FITTING TORQUE CHART

Straight Fitting

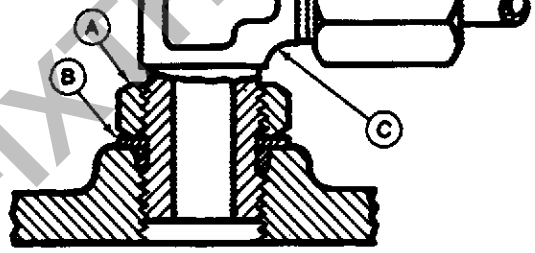
1. Inspect O-ring boss seat for dirt or defects.
2. Lubricate O-ring with petroleum jelly. Place electrical tape over threads to protect O-ring. Slide O-ring over tape and into O-ring groove of fitting. Remove tape.
3. Tighten fitting to torque value shown on chart.



T6243AE –UN–18OCT88

Angle Fitting

1. Back-off lock nut (A) and back-up washer (B) completely to head-end (C) of fitting.
2. Turn fitting into threaded boss until back-up washer contacts face of boss.
3. Turn fitting head-end counterclockwise to proper index (maximum of one turn).
4. Hold fitting head-end with a wrench and tighten lock nut and back-up washer to proper torque value.



T6520AB –UN–18OCT88

NOTE: Do not allow hoses to twist when tightening fittings.

TORQUE VALUE CHART		
	Torque	
Thread Size	N•m	(lb-ft)
3/8-24 UNF	8	(6)
7/16-20 UNF	12	(9)
1/2-20 UNF	16	(12)
9/16-18 UNF	24	(18)
3/4-16 UNF	46	(34)
7/8-14 UNF	62	(46)
1-1/16-12 UN	102	(75)
1-3/16-12 UN	122	(90)
1-5/16-12 UN	142	(105)
1-5/8-12 UN	190	(140)
1-7/8-12 UN	217	(160)

NOTE: Torque tolerance is ± 10%.

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OPERATING SPEEDS

Speeds shown are average and can vary from machine to machine. Speeds are rated at high idle with separator engaged, no load.

Engine:	Slow Idle (Separator Off) Slow Idle (Separator Off) Mid Speed (Separator Off) Fast Idle (Separator Engaged) Full Load Rated Speed	9410 9510 and 9610 9510 and 9610 9410 9510 and 9610 9410, 9510 and 9610	1350 rpm 1200 rpm 1680 rpm 2350 rpm 2340 rpm 2200 rpm
Separator Drive Shaft Speed Main Countershaft Speed			1500 rpm 1550 rpm
Cylinder Speed:	High Range Low Range Grain Special Edible Bean Extended Single Range Extended Dual Range Extended Dual Range	9510 and 9610 9510 and 9610 9410, 9510, 9610 9510 and 9610 9410 9410 (High Range) 9410 (Low Range)	480-980 rpm 240-480 rpm 470-960 rpm 150-250 rpm 300-980 rpm 310-1000 rpm 150-480 rpm
Feeder House Lower Shaft:	Variable Speed Fixed Speed		520-715 rpm 520 rpm
Secondary Countershaft			530 rpm
Cleaning Fan:	Standard Optional		750-1600 rpm 500-1100 rpm
Clean Grain Elevator Tailings Elevator Shoe Crankshaft Straw Walkers Unloading Auger Countershaft			400 rpm 430 rpm 280 rpm 170 rpm 1060 rpm

Loading Auger:		9410 and 9510 9610	430 rpm 430 rpm
Inner Grain Tank Unloading Augers:	Front Rear	9410, 9510 and 9610 9410, 9510 and 9610	405 rpm 380 rpm
Vertical and Horizontal Unloading Augers:		9410, 9510 and 9610	440 rpm
Secondary Countershaft			530 rpm
Straw Chopper:	Low (Corn) High (Grain)		1595 rpm 2130 rpm
Fine Cut Straw Chopper (Optional) (Grain and Rice Combines):	Low Speed High Speed		1600 rpm 2500 rpm
Straw Spreader Shaft Shoe Grain Supply Augers Shaft			235 rpm 405 rpm

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SPECIFICATIONS

Item	Measurement	Specification
Engine:		
6068 (9410 Combine)	Approximate Weight	602 kg (1324 lb)
6081 (9510 and 9610 Combines)	Approximate Weight	816 kg (1800 lb)
Engine-to-Bell Housing Cap Screws	Torque	340 N•m (250 lb-ft)
Engine Mount Cap Screw	Torque	80 N•m (60 lb-ft)
Engine Crankcase:		
9410 Combine (6068H)	Capacity	19 L (20 qt)
9510, 9610 and CTS II Combines	Capacity	28.5 L (30 qt)
Cooling System (With Heater):		
9410 Combine	Capacity	36 L (38 qt)
9510 Combine	Capacity	34 L (36 qt)
9610 Corn Combine	Capacity	38 L (40 qt)
Turbocharger Oil Drain Tube Cap Screws	Torque	41 N•m (30 lb-ft)

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OTHER MATERIAL

Number	Name	Use
T43512	Thread Lock and Sealer (Medium Strength)	To seal threads of cap screws

1401,11005,A –19–12SEP91–1/1

SPECIFICATIONS

Item	Measurement	Specification
Feeder House (complete)	Approximate Weight	816 kg (1800 lb)
Feeder House Clamp-to-Frame Cap Screws	Torque	620 N•m (457 lb-ft)
Feeder House Pivot Frame	Approximate Weight	79 kg (175 lb)
Feeder House Drive Belt	Tension	Spring end even with end of indicator
Conveyor Drum	Clearance	3 mm (1/8 in.) (Grain) 25 mm (1.0 in.) (Corn)
Conveyor Drum Adjusting Bolt	Torque	115 N•m (85 lb-ft)
Chain Pitch	New Maximum Used Wear	41 mm (1-5/8 in.) 43 mm (1-11/16 in.)
Conveyor Drive Support Assembly	Approximate Weight	270 kg (595 lb)
Conveyor Drum Out of Round		1 in. max. (25.4 mm)

HX1401,11005,A –19–20OCT97–1/1

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Operator Station Repair

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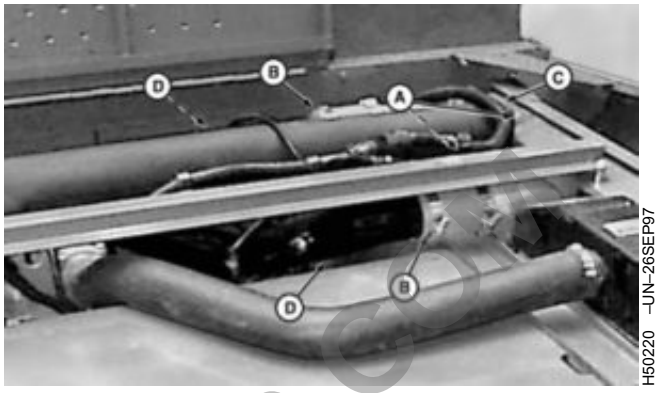
SECTION 140—Engine Gearcase and Control Valve Repair
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9. Remove cap screws (A) from air cleaner intake tube (C).

10. (9510 and 9610) Remove clamps (B) from intercooler tubes (D).



H50220 –UN–26SEP97

A—Cap Screw (4 used)
B—Clamp (2 used)
C—Air Cleaner Intake Tube
D—Intercooler Tube (2 used)

HX,20,DM111 –19–16SEP97–4/18

CAUTION: Coolant may be hot. Wait until radiator is cool to the touch before draining coolant.

11. Drain cooling system and remove radiator hoses. (See procedure in Group 10.)



T6642EK –UN–01NOV88

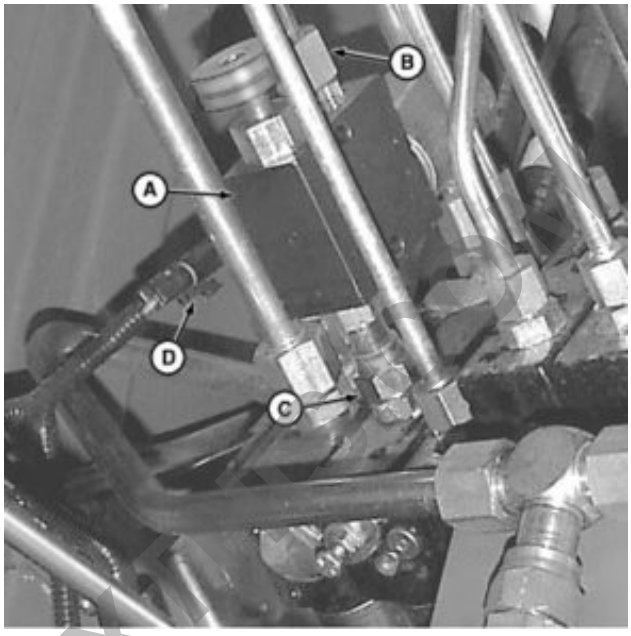
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INSTALL DIAL-A-MATIC™ HEIGHT CONTROL VALVE

1. Install valve (A) and tighten fitting (C).
2. Install oil line (B).
3. Install wiring lead (D).



H50295 –UN–30SEP97

A—Valve
B—Oil Line
C—Fitting
D—Wiring Lead

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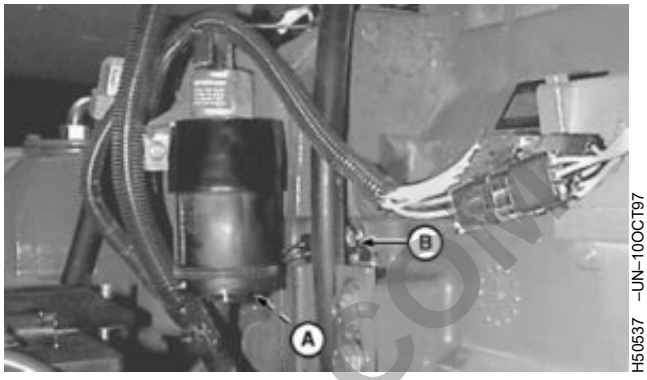
HX,40,JW13 –19–07OCT97–1/1

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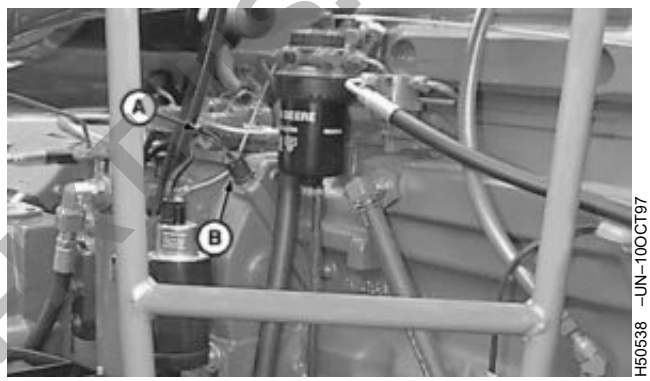
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REMOVE AND INSTALL ENGINE OIL PRESSURE SWITCH

1. Disconnect wiring lead connector (A).
2. Remove switch (B). Switch cannot be repaired. If defective, it must be replaced.
3. Apply pipe sealant with TEFLON® to threads of switch and install switch (B).
4. Connect wiring lead (A).



9510 and 9610 Combines



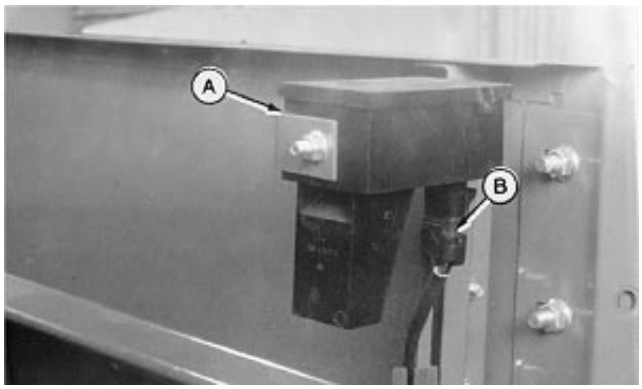
9410 Combine

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REMOVE AND INSTALL FULL TANK SENSOR

1. Disconnect wiring lead connector (B).
2. Mark sensor (A) location and remove. Sensor cannot be repaired. If defective, it must be replaced.
3. Install sensor (A).
4. Connect wiring lead (B).



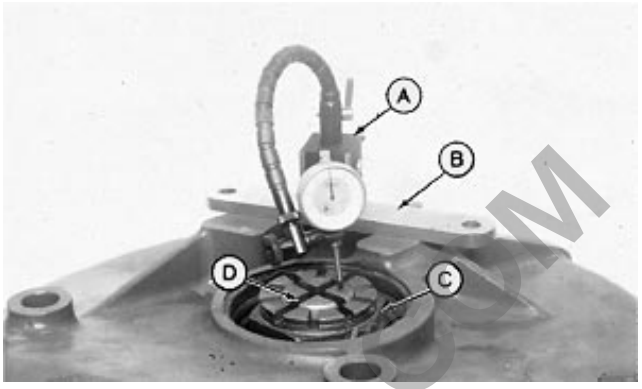
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ADJUST SPINDLE BEARING (PREFERRED METHOD)

1. Rotate final drive assembly two revolutions to seat lower bearing.
2. Install flat bar (B) across mounting flange.
3. Install dial indicator (A) on bar and with indicator on axle (D), set dial at zero.
4. Tighten nut (C) until 0.30—0.36 mm (0.012—0.014 in.) housing deflection is observed.
5. Advance nut to next locking position and install key and retainer.
6. Apply a bead of flexible sealant to lip of cap and install cap.



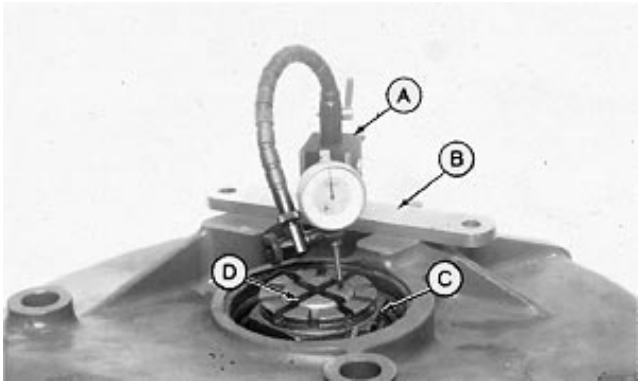
A—Dial Indicator
B—Flat Bar
C—Nut
D—Axle

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HX,1401,5010AB –19–03OCT97–1/1

ADJUST SPINDLE BEARING (ALTERNATE METHOD)

1. Rotate final drive assembly two revolutions to seat bearings.
2. Tighten nut (C) to 375 N•m (275 lb-ft).
3. Advance nut to next locking position and install key and retainer.
4. Apply a bead of flexible sealant to lip of cap and install cap.



A—Dial Indicator
B—Flat Bar
C—Nut
D—Axle

HX,1401,5010AC –19–16DEC92–1/1

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IMPORTANT: Clean outside of motor thoroughly. Either steam clean or wash with solvent. Also clean surrounding area so dirt will not get into system. If internal work is to be performed, keep work bench, tools and equipment clean.

When disconnecting a line, hose or transfer tube from a hydrostatic component, always mark end and port from which it was removed so that it can be connected to proper port when reassembling.

Also, when disconnecting a line, hose, or transfer tube from a component, always plug them and component to keep dirt out of system. Use a plastic plug or plastic bag - never a cloth. Cloth contains lint which can damage hydrostatic system.

High pressure hoses have clamp-type bolted fittings with O-rings. When this type of fitting is disassembled, inner surfaces must be cleaned thoroughly and new O-rings installed. This is to insure a tight seal and reduce possibility of leakage.

2. Scribe a line between valve block and motor to assist in proper reassembly.

1401,5020,CO –19–12SEP91–2/3

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USING LIQUID WEIGHT



H39183 –UN–11OCT88

CAUTION: Installing liquid weight (ballast) requires special equipment and training.

IMPORTANT: Cover rim completely with solution to avoid corrosion, but NEVER fill any tire more than 90 per cent full. More solution would leave too little air space to absorb shocks. Damage to tire could occur.

A solution of water and calcium chloride provides safe, economical ballast. Used properly, it will not damage tires, tubes or rims.

Use calcium chloride to prevent water from freezing. A mixture of 1.6 kg (3-1/2 lb) of calcium chloride per 3.8 L (1 gal) will not freeze solid above -45°C (-50°F).

NOTE: Use of alcohol as liquid ballast is not recommended. Calcium chloride solution is heavier and more economical.

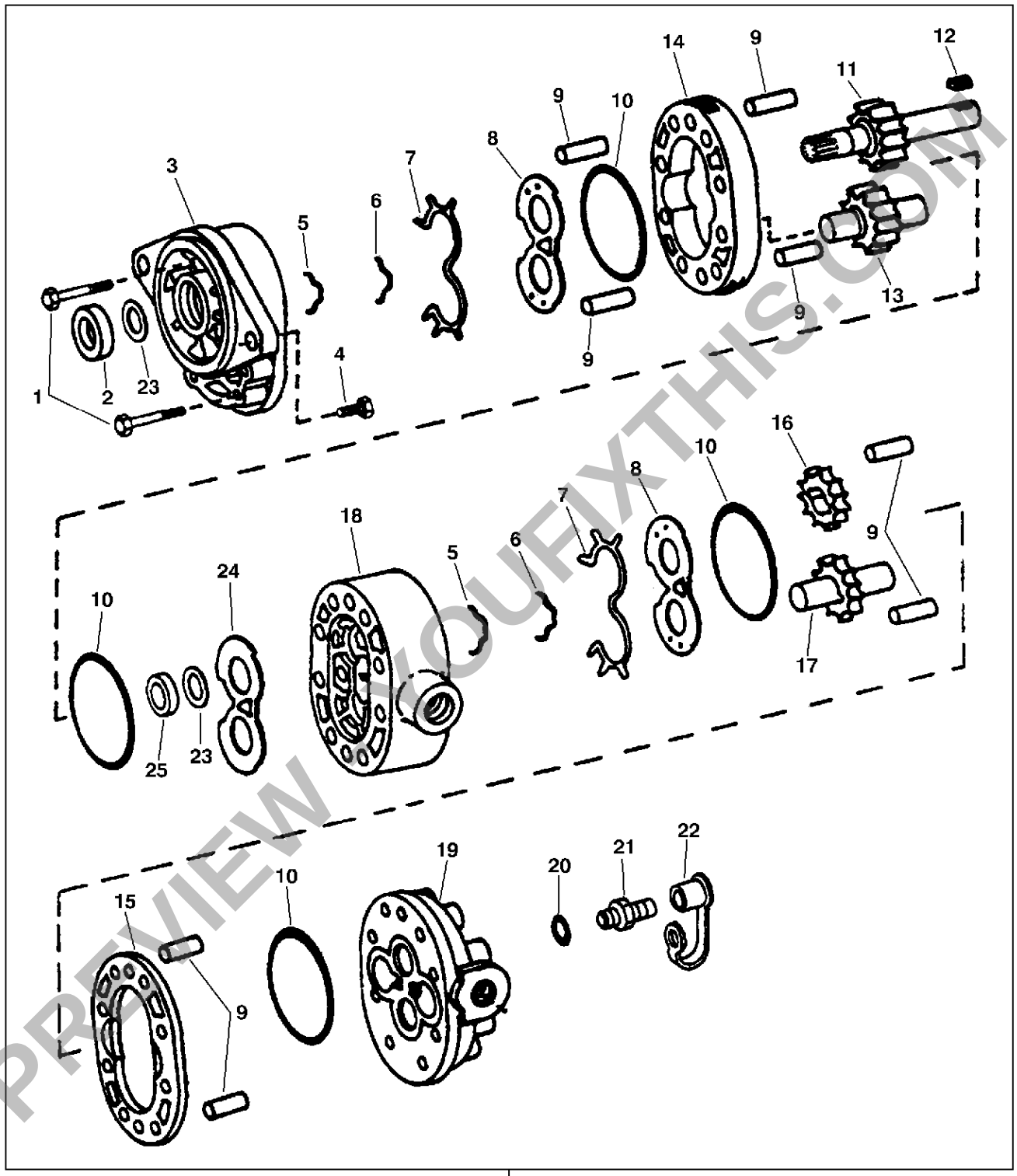
Fill tubeless tires at least to valve level (minimum 75 per cent full). Less solution would expose part of rim, possibly causing corrosion. Tube-type tires may be filled to any level below 90 per cent.

1401,5030,E –19–12SEP91–1/1

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H50554

H50554 –UN–30SEP97

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HX,70,SO14 –19–26SEP97–3/8

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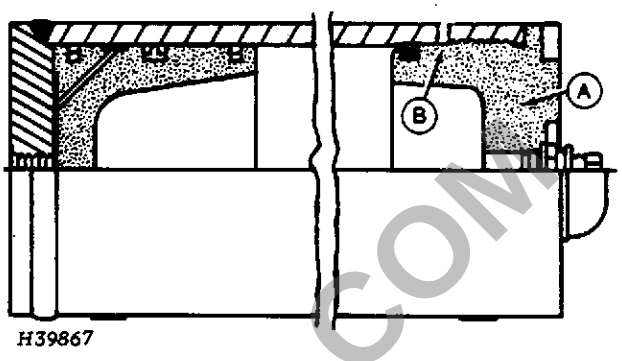
DISASSEMBLE AND ASSEMBLE ACCUMULATOR

NOTE: Repair procedures apply to both single and dual accumulators. They are identical.

CAUTION: Remove valve stem completely after discharging as realized nitrogen gas can cause localized freezing. Wear protective equipment (glasses, gloves, etc.).

1. Clamp accumulator in a vise. Clamp on end cap, not on wall of barrel.
2. Remove head cap (A) using JDG28 spanner wrench (C).

NOTE: Stop if pressure escapes through bleed hole. Accumulator is NOT discharged. DO NOT use air wrench.



H39867 –UN–10OCT88



H40075 –UN–10OCT88

A—Head Cap
B—Bleed Hole
C—Spanner Wrench

HX,1401,7030,B –19–26SEP97–1/3

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19. Install speakers (E) on both sides of cab.

20. Assemble and install dome light (D).

21. Connect the following:

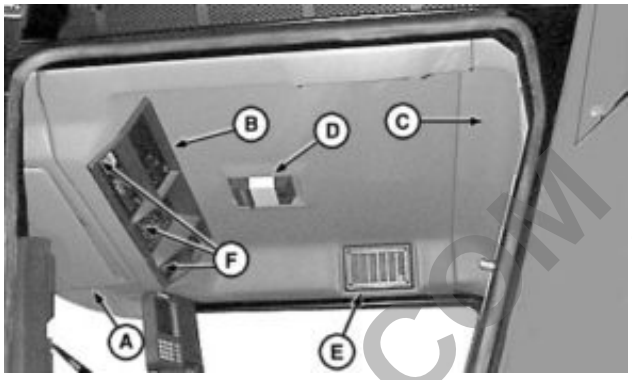
    - Radio Antenna Connector
    - Radio Connector
    - Wiper Motor Connector
    - HarvesTrak™ Console Connector
    - Warning Display Panel Connectors
    - Wiper Switch Connector
    - Light Switch Connector
    - Panel Lights Dimmer Connector
    - Auxiliary Field Lights Switch Connector

22. Install rear headliner (C).

23. Install rear window trim.

24. Position overhead control panel (B) into headliner and install screws (F).

25. Install front headliner (A).



H50258 –UN–26SEP97

A—Front Headliner
B—Overhead Control Panel
C—Rear Headliner
D—Dome Light
E—Speaker (2 used)
F—Screw (8 used)

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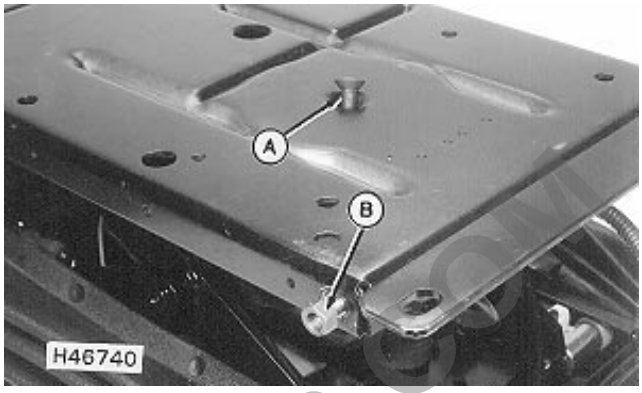
HX,90,CH21 –19–09SEP97–3/3

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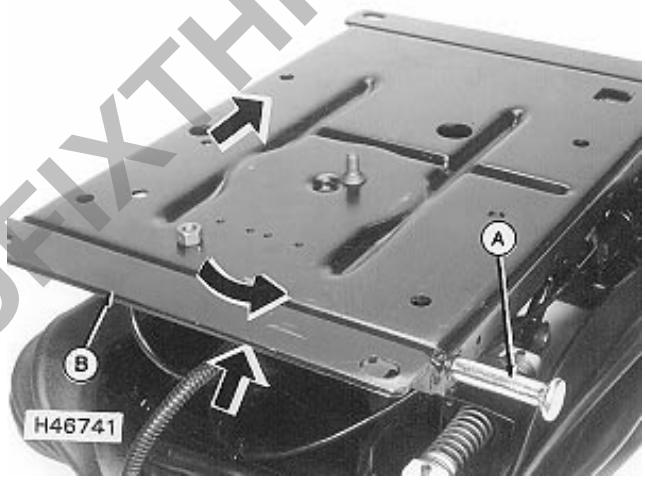
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4. Deflate air spring and remove air spring mounting screw (A). Remove scissors cross shaft hex nut (B).



1401,DV494 –19–21JAN97–4/6

5. Remove scissors cross shaft (A). Push housing (B) forward to the stop. Raise and twist housing to right and remove from scissors.



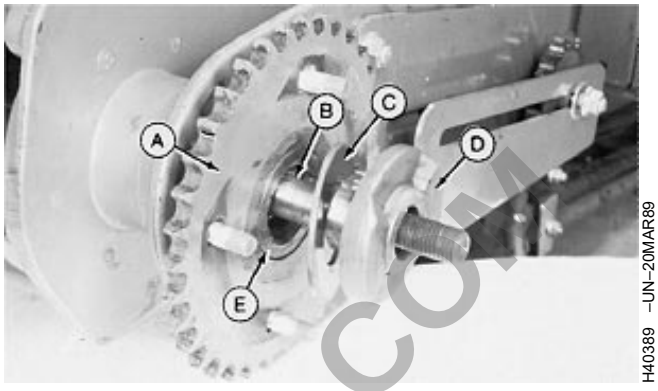
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37. Install key (B), spacer (E), sprocket (A), washer (C), and hub (D) on shaft.

NOTE: Install carriage bolts on sprockets before installing sprocket.

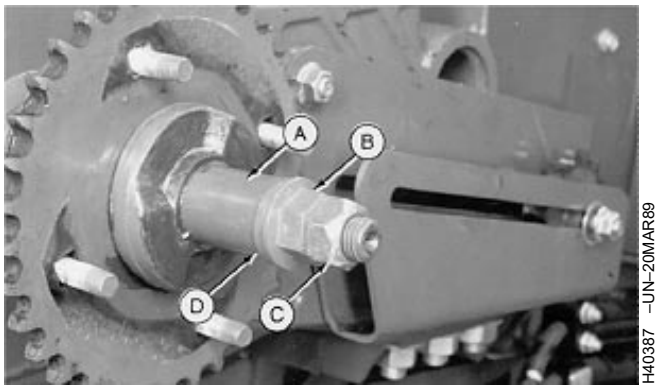


A—Sprocket
B—Key
C—Washer
D—Hub
E—Spacer

HX,110,DM105 –19–12SEP97–16/22

38. Install spacer (A), washer (D), and flange nut (B). Tighten flange nut to 353 N•m (260 lb-ft).

39. Install lock nut (C). Tighten to 203 N•m (150 lb-ft).



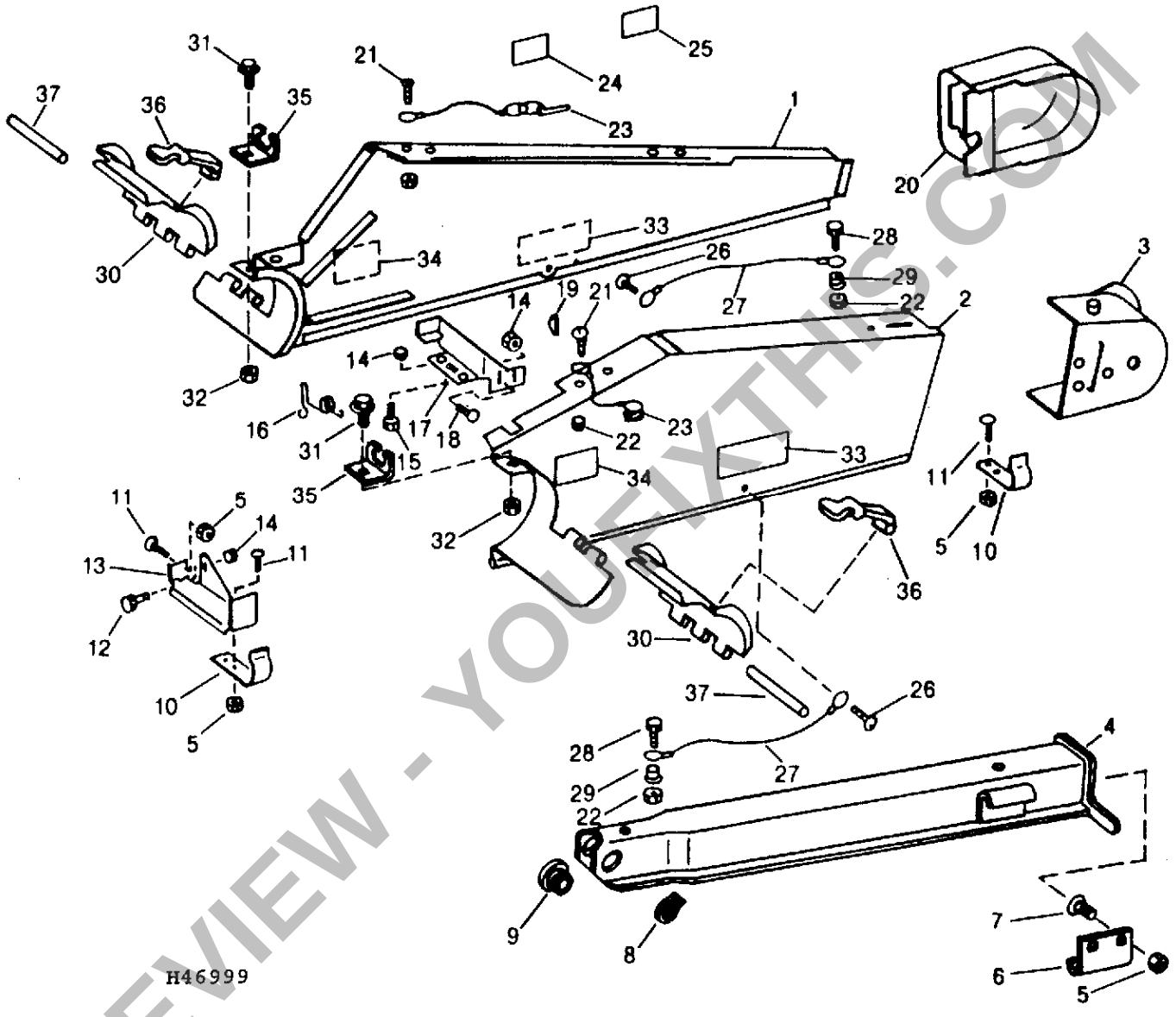
A—Spacer
B—Flange Nut
C—Nut
D—Washer

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FEEDER HOUSE DRIVE SHIELDS AND SAFETY STOP—CONTOUR MASTER™



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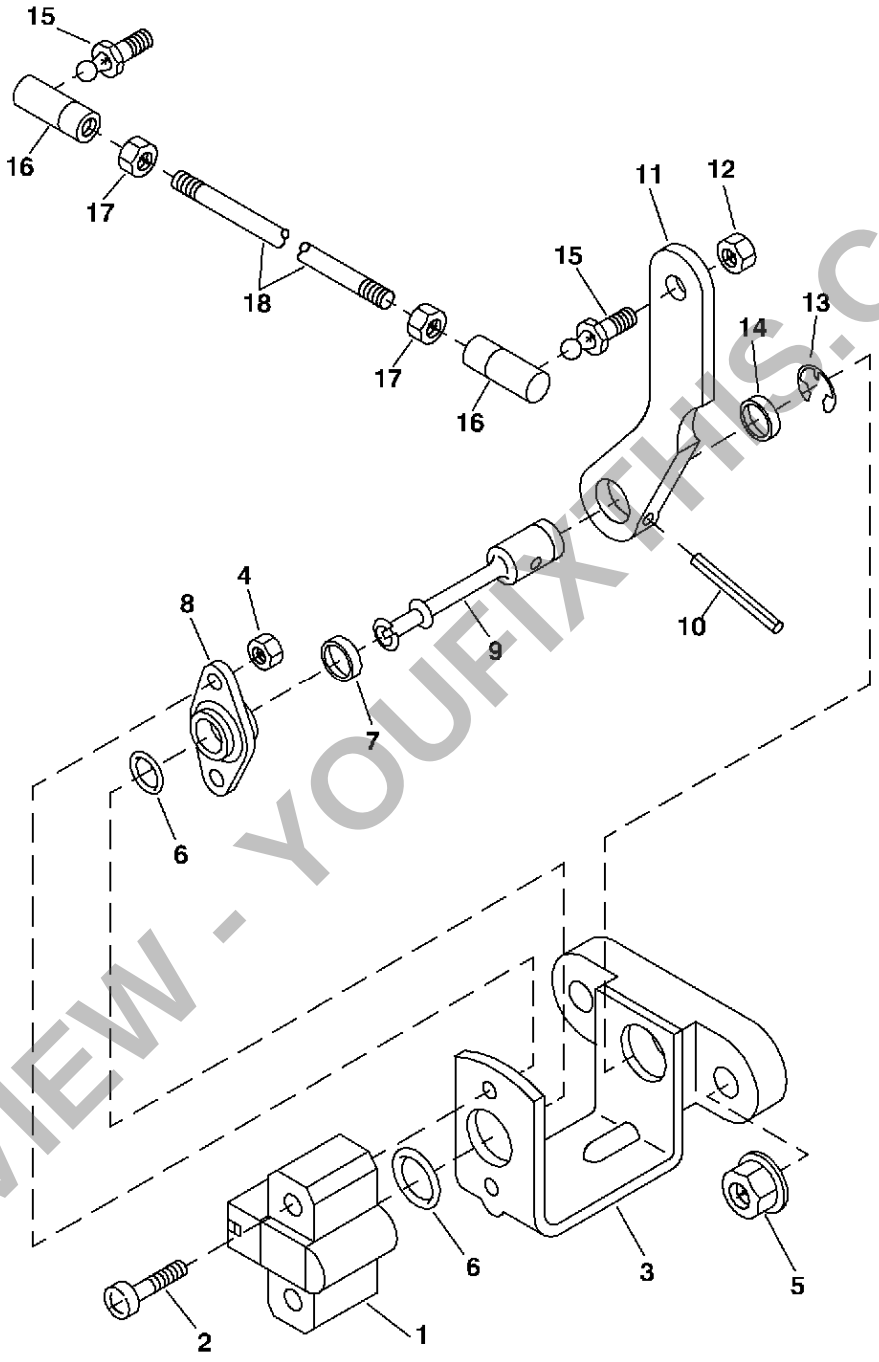
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HX,110,JW43 –19–09OCT97–1/2

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REMOVE AND INSTALL CONCAVE INDICATOR



H50574 –UN–15OCT97

1—Potentiometer	6—O-Ring (2 used)	11—Arm	16—Rod End (2 used)
2—Screw (2 used)	7—Seal	12—Nut	17—Jam Nut (2 used)
3—Bracket	8—Guide	13—Snap Ring	18—Linkage
4—Nut (2 used)	9—Shaft	14—Grommet	
5—Nut (2 used)	10—Roll Pin	15—Ball Joint (2 used)	

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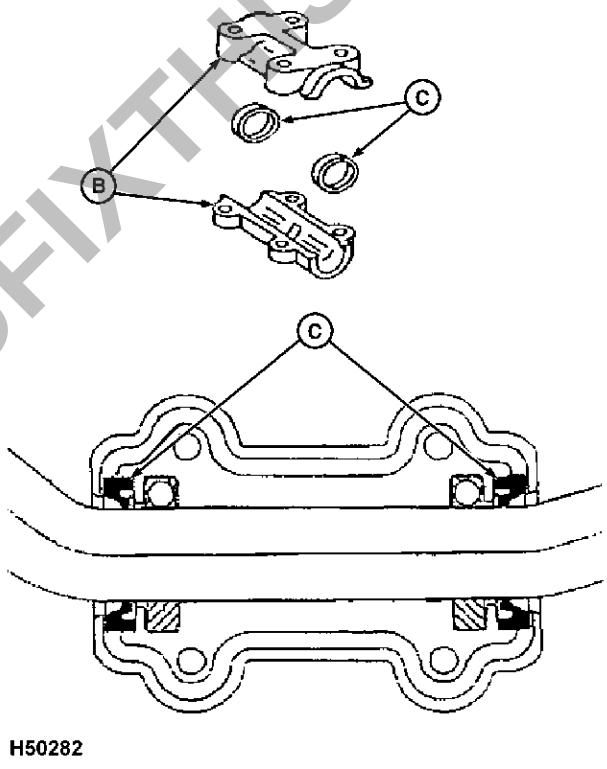
120
15
8

NOTE: To prevent grease from escaping bearing bore, install seals (C) with split at the 6 o'clock position. Ensure that lip of seal is oriented toward center of bearing.

17. Install seals (C), bearings (D), and nuts (A). After all bearings have been installed, rotate the walker system by rotating the walker drive sheave until walkers have turned two complete revolutions. Tighten nuts (A) only when walker is at top or bottom of crank stroke. Tighten nuts to 45 N•m (33 lb-ft).



H50283 –UN–09OCT97

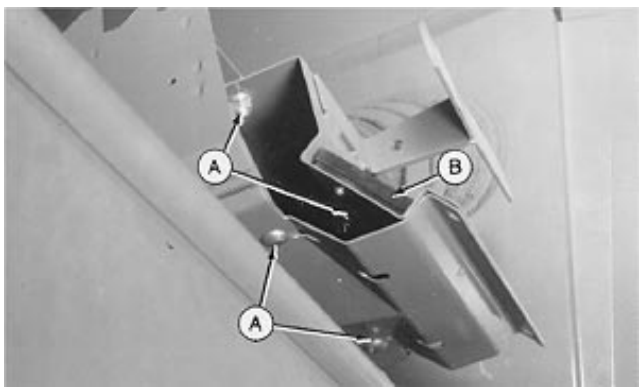


H50282 –UN–09OCT97

H50282

HX,120,DM85 –19–11SEP97–9/14

18. Install monitor (B) on outside straw walkers. Attach with four nuts and bolts (A).



H40532 –UN–25JUL89

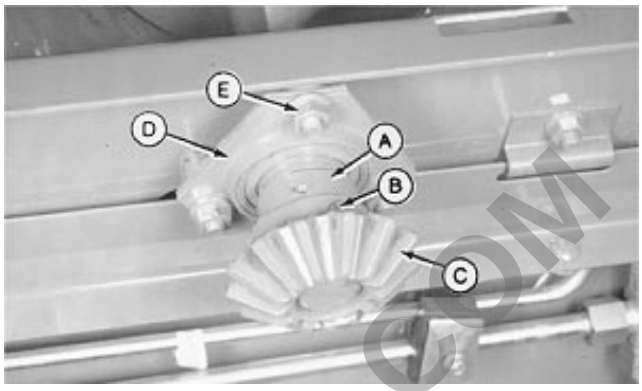
HX,120,DM85 –19–11SEP97–10/14

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20. Remove spring pin (B) to remove gear (C).
21. Remove locking collar (A).
22. Remove three nuts (E) to remove flanged housings, shim with bearing (D).

NOTE: Assembly will have a shim between flanged housings.

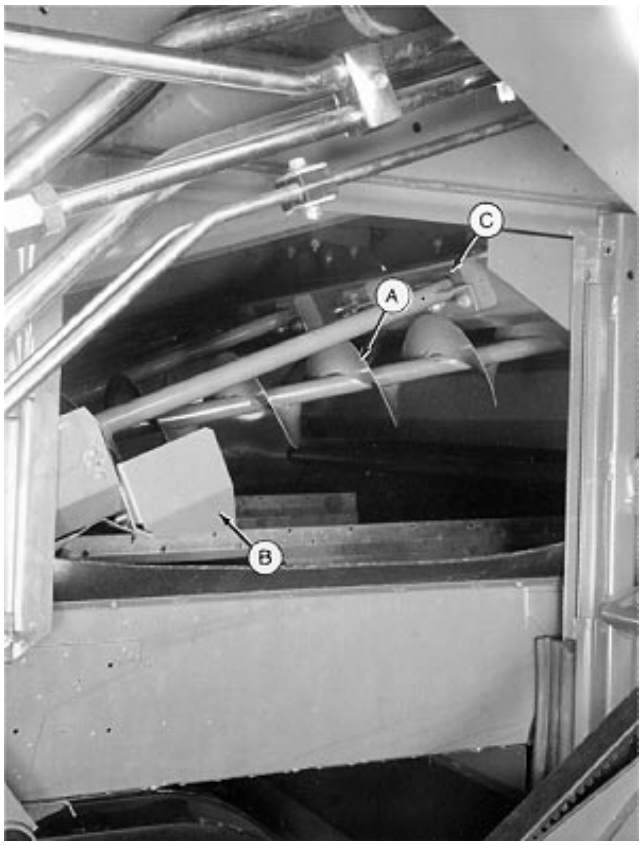


H41299 –UN–08AUG89

A—Locking Collar
B—Spring Pin
C—Gear
D—Flanged Housing Shim with Bearing
E—Nut (3 used)

HX,120,DM141 –19–30SEP97–10/12

23. Remove guard (B) from both sides.
24. Push augers (A) forward out of bearings (C); then move toward rear of combine to remove.
25. Remove bearings (C).



H41300 –UN–08AUG89

HX,120,DM141 –19–30SEP97–11/12

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5. Remove electromagnetic clutch armature and sheave assembly (A). Remove washers from behind sheave.
6. Remove parts (B—F).

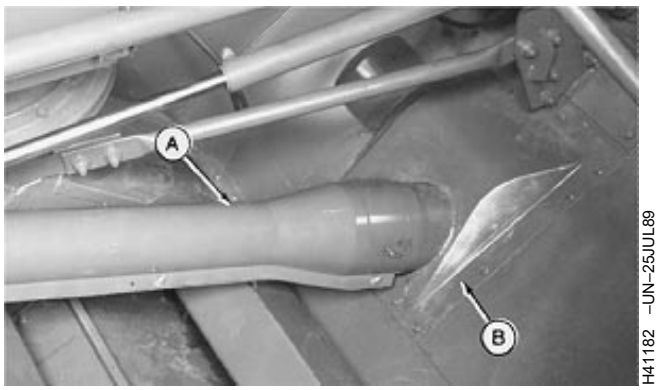


H41181 –UN–02NOV89

A—Electromagnetic Clutch Armature and Sheave Assembly
B—Cap Screw (2 used)
C—Washer (4 used)
D—Bushing (4 used)
E—Cup (4 used)
F—Spacer (2 used)

1401,12040,C –19–13OCT97–3/11

7. Remove drive shaft covers (A).
8. Remove 12 cap screws to remove U-joint cover (B).



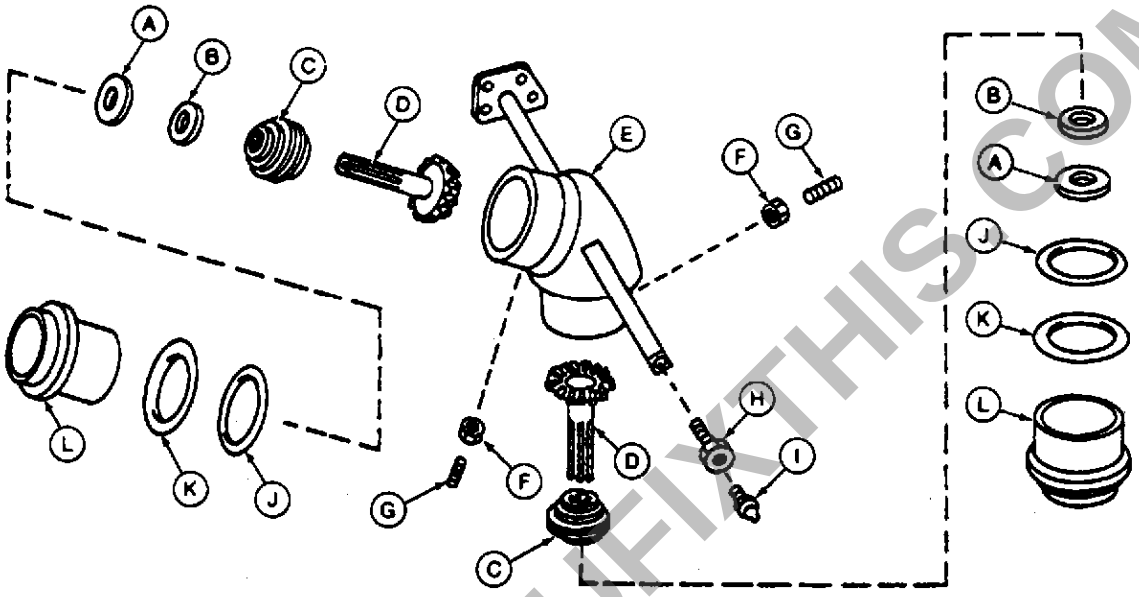
H41182 –UN–25JUL89

1401,12040,C –19–13OCT97–4/11

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REPAIR HORIZONTAL UNLOADING AUGER GEARCASE



H50207

H50207 –UN–09OCT97

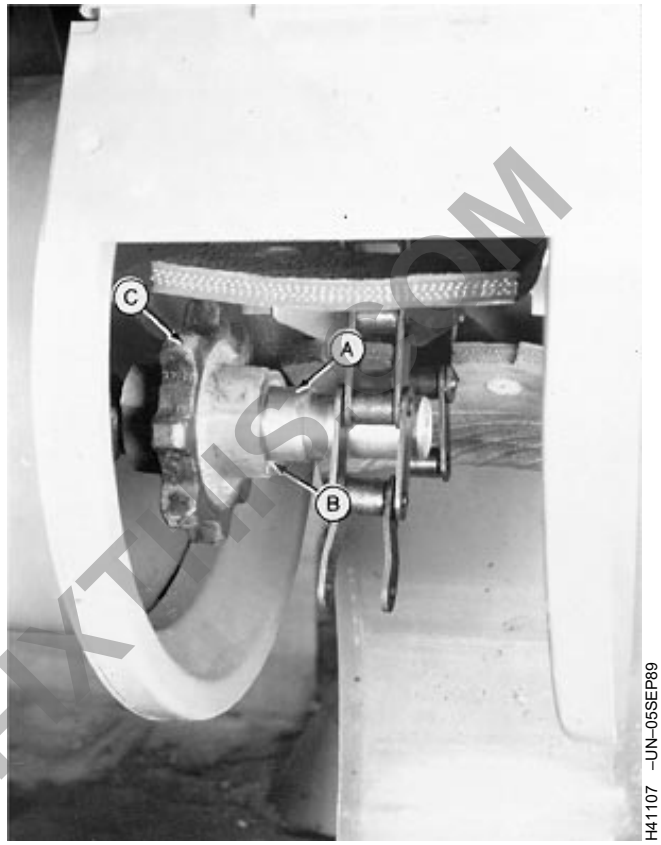
A—Seal (2 used)
B—Washer (2 used)
C—Bearing (2 used)
D—Gear (2 used)
E—Gearcase
F—Nut, 3/8 in. (4 used)
G—Set Screw, 3/8 x 3/4 in. (4 used)
H—Screw with Lock Washer
I—Lube Fitting
J—Shim (2 used)
K—Shim (2 used)
L—Quill (2 used)

HX,130,DM116 –19–22SEP97–1/5

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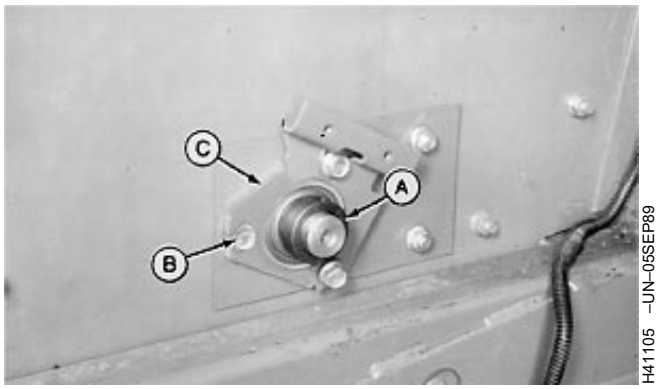
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5. Install key (B) and sprocket (C).
6. Install spacer (A).
7. Install auger rest of the way into combine.



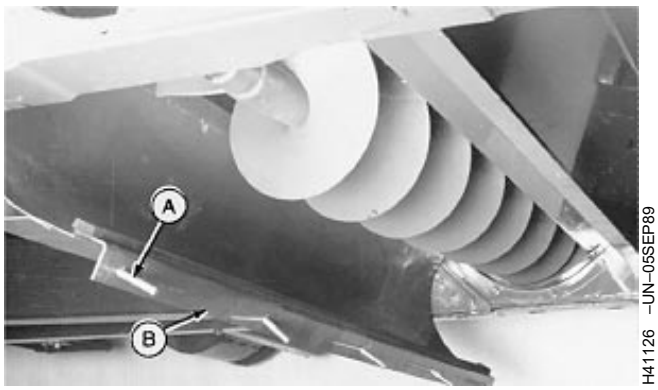
HX,130,JW62 –19–10OCT97–4/10

8. Install flanged housing with bearing (C) using three bolts and nuts (B). Hold nuts on back side to install.
9. Install locking collar (A).



HX,130,JW62 –19–10OCT97–5/10

10. Position access door (B) and secure in place with five cap screws (A).



HX,130,JW62 –19–10OCT97–6/10

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