Kubota

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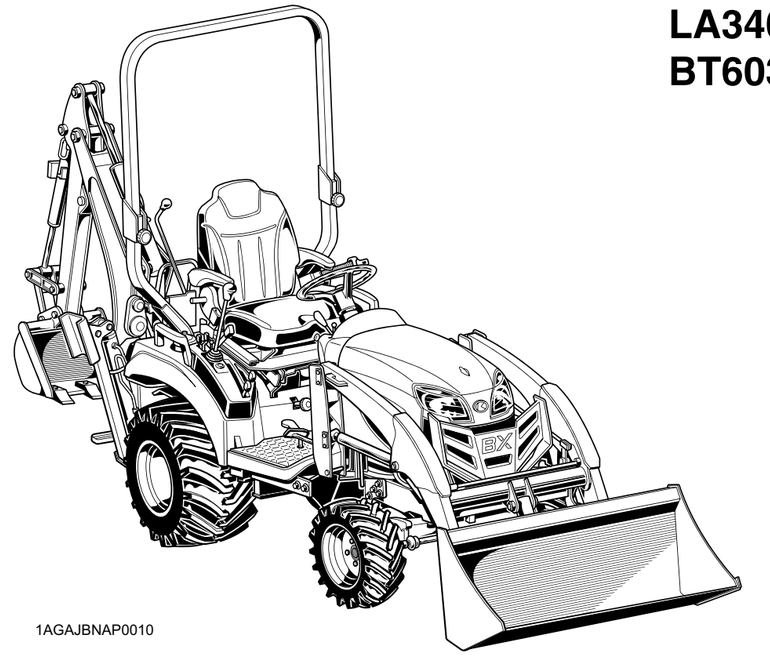
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BX23S·LA340·BT603

OPERATOR'S MANUAL

KUBOTA TRACTOR

MODELS **BX23S**
LA340
BT603



1AGAJBNAP0010

READ AND SAVE THIS MANUAL

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Kubota

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⚠ SAFE OPERATION

TRACTOR

Careful operation is your best insurance against an accident.

Read and understand this manual carefully before operating the tractor.

All operators, no matter how much experience they may have, should read this and other related manuals before operating the tractor or any implement attached to it. It is the owner's obligation to instruct all operators in safe operation.

1. BEFORE OPERATING THE TRACTOR

1. Know your equipment and its limitations. Read this entire manual before attempting to start and operate the tractor.
2. Pay special attention to the danger, warning and caution labels on the tractor.
3. Do not operate the tractor or any implement attached to it while under the influence of alcohol, medication, controlled substances or while fatigued.
4. Carefully check the vicinity before operating tractor or any implement attached to it. Do not allow any bystanders around or near tractor during operation.
5. Before allowing other people to use your tractor, explain how to operate and have them read this manual before operation.
6. Never wear loose, torn, or bulky clothing around tractor. It may catch on moving parts or controls, leading to the risk of an accident. Use additional safety items, e.g. hard hat, safety boots or shoes, eye and hearing protection, gloves, etc., as appropriate or required.
7. Do not allow passengers to ride on any part of the tractor at anytime. The operator must remain in the tractor seat during operation.
8. Check brakes, linkage pins and other mechanical parts for improper adjustment and wear. Replace worn or damaged parts promptly. Check the tightness of all nuts and bolts regularly. (For further details, see "PERIODIC SERVICE OF THE TRACTOR" section.)
9. Keep your tractor clean. Dirt, grease, and trash build up may contribute to fires and lead to personal injury.
10. Use only implements meeting the specifications listed under "IMPLEMENT LIMITATIONS" in this manual or implements approved by KUBOTA.
11. Use proper weights on the front or rear of the tractor to reduce the risk of upsets. When using the front loader, put an implement or ballast on the 3-point hitch to improve stability. Follow the safe operating procedures specified in the implement or attachment manual.
12. Do not modify the tractor. Unauthorized modification may affect the function of the tractor, which may result in personal injury.

◆ **CAB, ROPS**

1. KUBOTA recommends the use of a CAB or Roll Over Protective Structures (ROPS) and seat belt in almost all applications. This combination will reduce the risk of serious injury or death, should the tractor be upset. Check for overhead clearance which may interfere with a CAB or ROPS.
2. Set parking brake and stop engine. Remove any obstruction that may prevent raising or folding of the ROPS. Do not allow any bystanders. Always perform function from a stable position at the rear of the tractor. Hold the top of the ROPS securely when raising or folding. Make sure all pins are installed and locked.
3. If the CAB or ROPS is loosened or removed for any reason, make sure that all parts are reinstalled correctly before operating the tractor.
4. Never modify or repair any structural member of a CAB or ROPS because welding, bending, drilling, grinding, or cutting may weaken the structure.
5. If any structural member of the CAB or ROPS is damaged, replace the entire structure at your local KUBOTA Dealer.
6. If the tractor is equipped with a foldable ROPS it may be temporarily folded down only when absolutely necessary for areas with height constraints.
   There is no operator protection provided by the ROPS in the folded position. For operator safety the ROPS should be placed in the upright and locked position and the seat belt fastened for all other operations.
7. Always use the seat belt if the tractor has a CAB or ROPS.
   Do not use the seat belt if a foldable ROPS is down or there is no ROPS. Check the seat belt regularly and replace if frayed or damaged.

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SPECIFICATIONS OF THE TRACTOR

SPECIFICATION TABLE

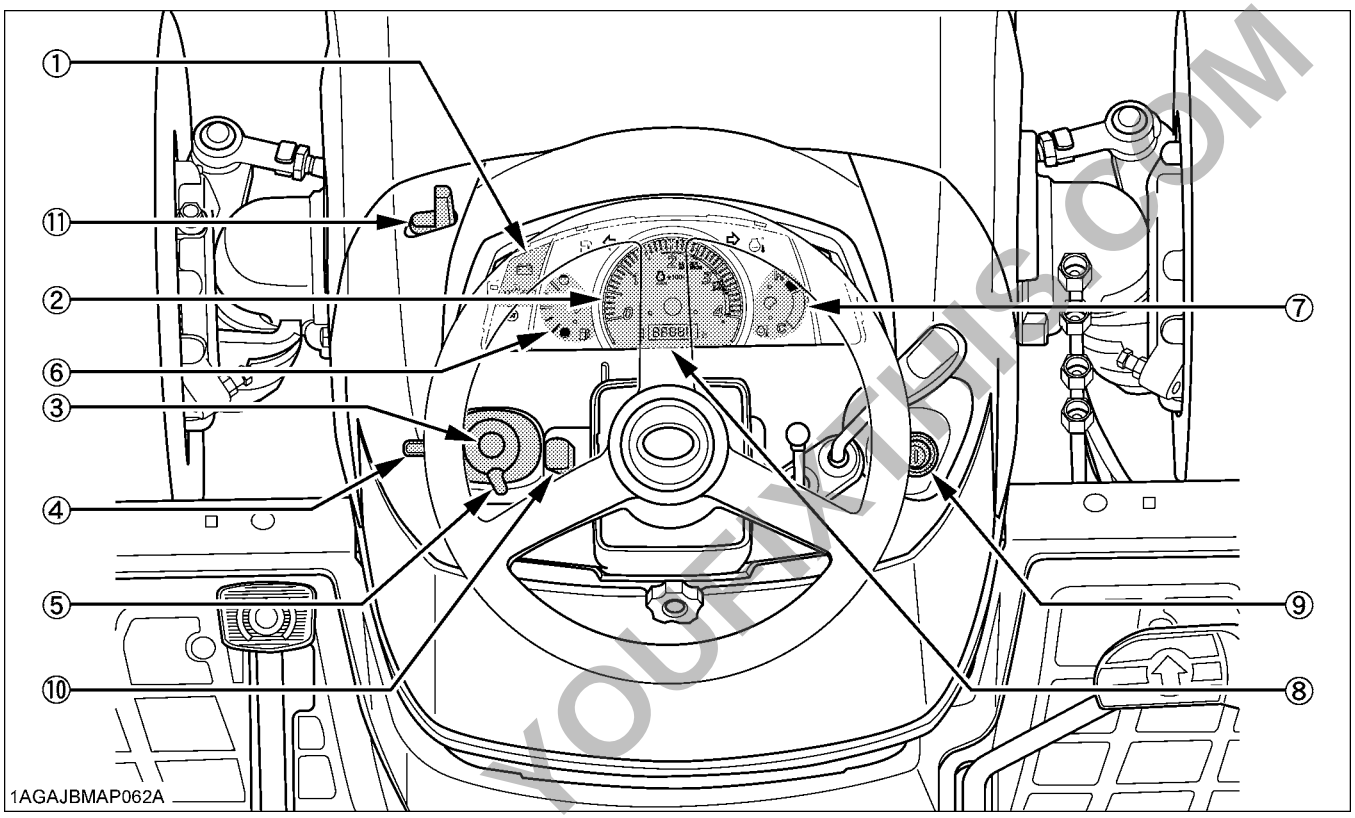
Model				BX23S
PTO power *1			kW (HP)	13.2 (17.7)
Engine	Maker			KUBOTA
	Model			D902
	Type			Liquid-cooled, 4-cycle diesel
	Number of cylinders			3
	Bore and stroke		mm (in.)	72 x 73.6 (2.83 x 2.90)
	Total displacement		cm^3(cu. in.)	898 (54.8)
	Engine gross power *2		kW (HP)	17.1 (23.0)
	Rated revolution		rpm	3200
	Low idling revolution		rpm	1350 to 1550
	Maximum torque		N-m (lbf-ft)	56.1 (41.4)
	Battery			12V, CCA: 560A, RC: 86 min
	Fuel			Diesel fuel No.2 [above -10℃ (14℉)] Diesel fuel No.1 [below -10℃ (14℉)]
Capacities	Fuel tank		L (U.S.gals.)	25 (6.6)
	Engine crankcase (with filter)		L (U.S.qts.)	3.3 (3.4)
	Engine coolant		L (U.S.qts.)	3.1 (3.3)
	Recovery tank		L (U.S.qts.)	0.4 (0.4)
	Transmission case		L (U.S.gals.)	11.3 (2.98)
Dimensions	Overall length (without 3P)		mm (in.)	2210 (87.0) w / Front guard
	Overall length (with 3P)		mm (in.)	2515 (99.0) w / Front guard
	Overall width		mm (in.)	1145 (45.1)
	Overall height	(with ROPS)	mm (in.)	2190 (86.2)
			mm (in.)	1255 (49.4) (Top of seat)
	Wheel base		mm (in.)	1400 (55.1)
	Min. ground clearance		mm (in.)	148 (5.83)
	Tread	Front	mm (in.)	930 (36.6)
		Rear	mm (in.)	820 (32.2)
Weight (with ROPS)			kg (lbs.)	725 (1600)
Clutch				N / A
Traveling system	Tire	Front		18 x 8.50-10 (Turf, Bar, Ind.)
		Rear		26 x 12.00-12 (Turf, Bar, Ind.)
	Steering			Hydrostatic type power steering
	Transmission			Main: Hydrostatic transmission, High-Low gear shift (2 forward, 2 reverse)
	Brake			Wet disk type
	Min. turning radius		m (feet)	2.3 (7.5)

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INSTRUMENT PANEL AND CONTROLS

■ Instrument Panel, Switches and Hand Controls



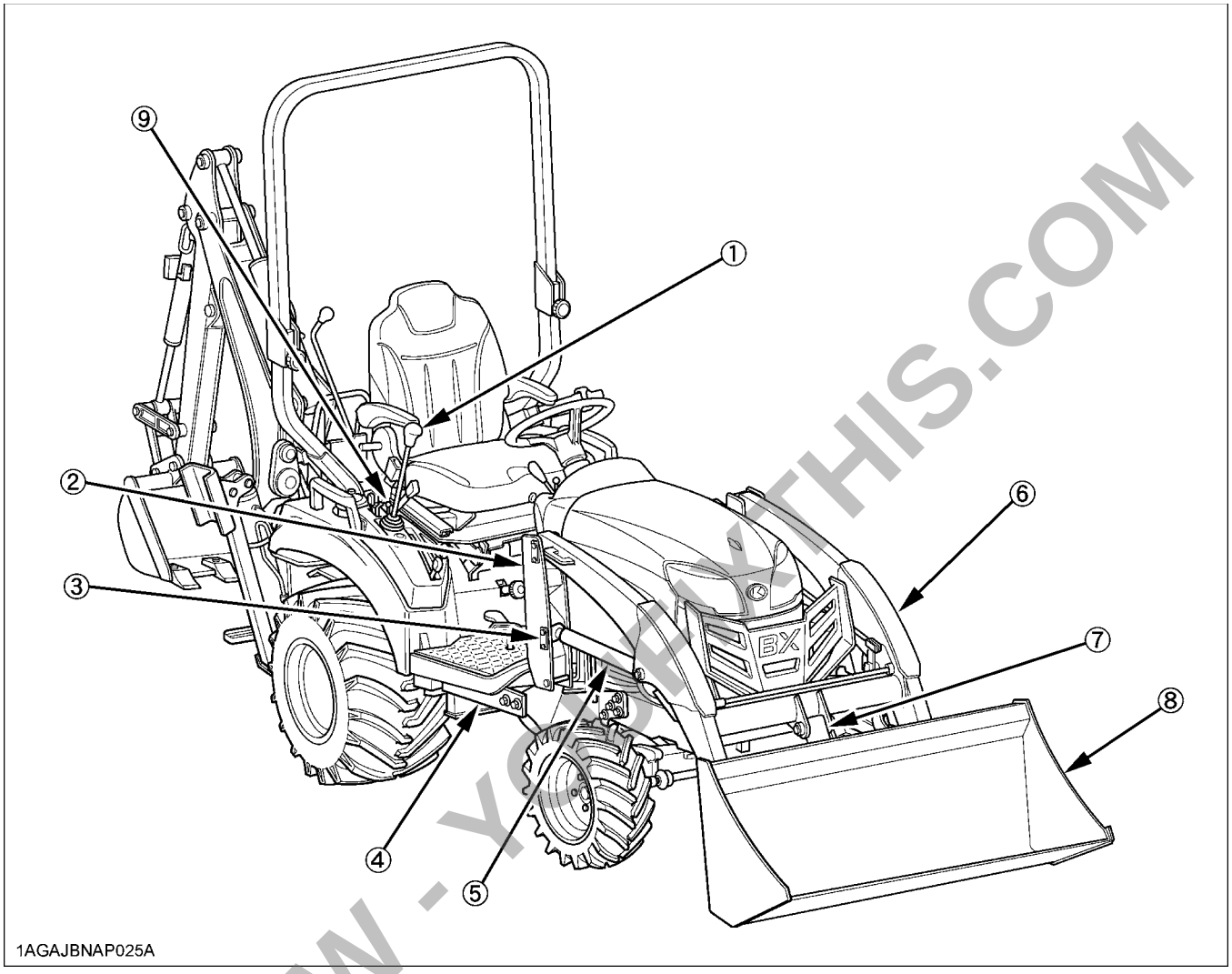
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(10) Tilt lever..... 23
(11) Hood open lever..... 85

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LOADER TERMINOLOGY



(1) Loader control lever
(2) Side frame
(3) Mounting hook
(4) Main frame
(5) Boom cylinder
(6) Boom
(7) Bucket cylinder
(8) Bucket
(9) Lock lever

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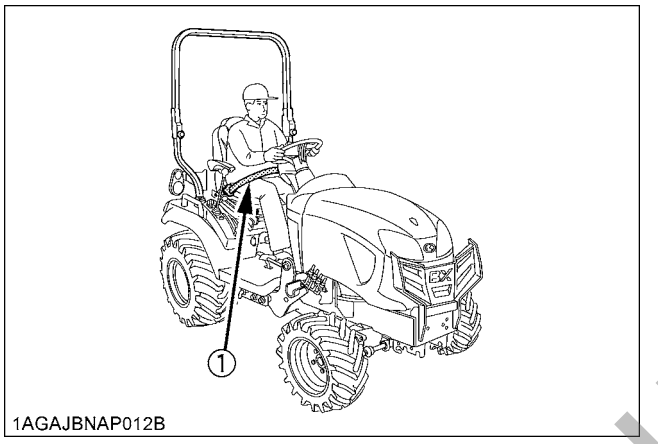
■Seat Belt

WARNING

To avoid serious injury or death:

- **Always use the seat belt when the ROPS is installed.**
  Do not use the seat belt if the tractor is not equipped with ROPS.

Adjust the seat belt for proper fit and connect to the buckle. The seat belt is auto-locking retractable type.



(1) Seat belt

2. Adjust steering position.

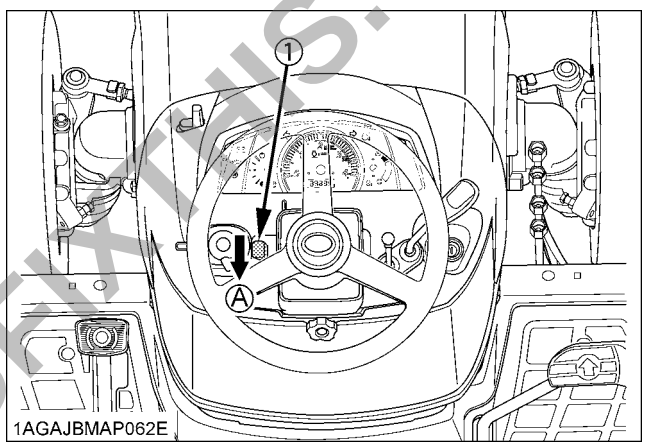
■Tilt Steering Adjustment

CAUTION

To avoid personal injury:

- **Do not adjust the steering wheel while the tractor is in motion.**

Adjust the steering wheel to proper position. The steering wheel can be adjusted while the tilt lever is pulled.

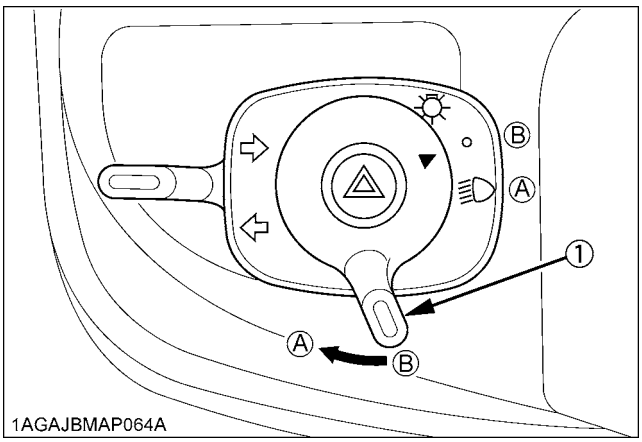


(1) Tilt lever *(A) "PULL"*

3. Select Light Switch Positions.

■Head Light Switch

To turn on the head lights, turn the head light switch clockwise. Turn the head light switch counterclockwise to turn off the head lights.



(1) Head light switch *(A) "ON"* *(B) "OFF"*

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PARKING

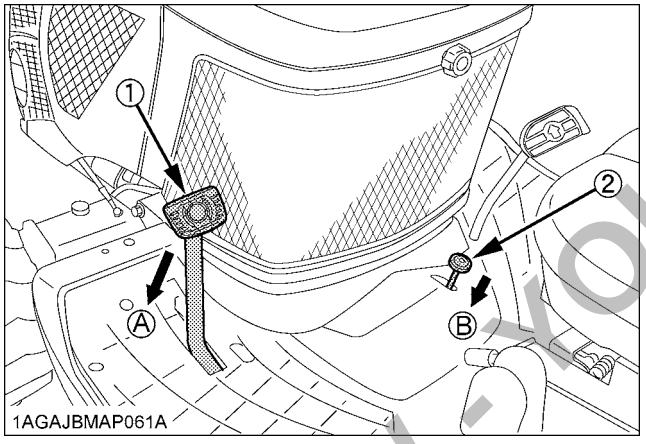
■Parking

WARNING

To avoid serious injury or death:
BEFORE GETTING OFF TRACTOR

- **Always set parking brake and lower all implements to the ground.**
  Leaving transmission in gear with the engine stopped will not prevent the tractor from accidental rolling.
- **Stop the engine and remove the key.**

1. When parking, be sure to set the parking brake.
   To set the parking brake;
   (1) Depress the brake pedal.
   (2) Latch the brake pedal with the parking brake lock pedal.



(1) Brake pedal
(2) Parking brake lock pedal
(A) "DEPRESS"
(B) "PUSH DOWN (2) WHILE DEPRESSING (1)"

2. Before getting off the tractor, disengage the PTO, lower all implements to the ground, place all control levers in their "NEUTRAL" positions, set the parking brake, stop the engine and remove the key.
3. If it is necessary to park on an incline, be sure to chock the wheels to prevent accidental rolling of the machine.

OPERATING TECHNIQUES

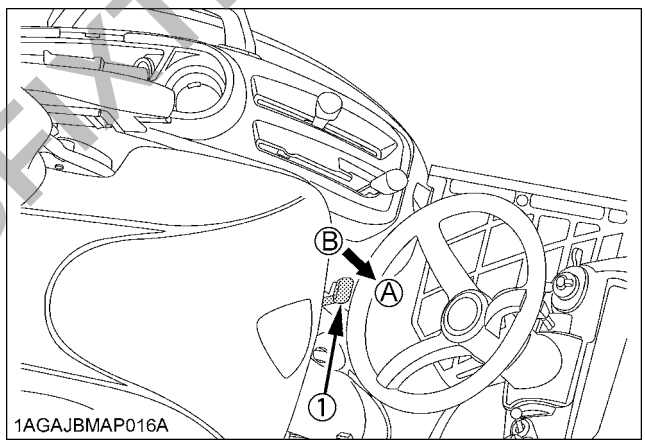
■Differential Lock

WARNING

To avoid serious injury or death due to loss of steering control:

- **Do not operate the tractor at high speed with differential lock engaged.**
- **Do not attempt to turn with the differential lock engaged.**
- **Be sure to release the differential lock before making a turn in field conditions.**

If one of the rear wheels should slip, step on the differential lock pedal. Both wheels will then turn together, reducing slippage.
Differential lock is maintained only while the pedal is depressed.



(1) Differential lock pedal
(A) Press to "ENGAGE"
(B) Release to "DISENGAGE"

IMPORTANT :

- When using the differential lock, always slow the engine down.
- To prevent damage to power train, do not engage differential lock when one wheel is spinning and the other is completely stopped.
- If the differential lock cannot be released in the above manner, alternately press speed control pedal forward and backward slightly.

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■Operating the Tractor on a Road

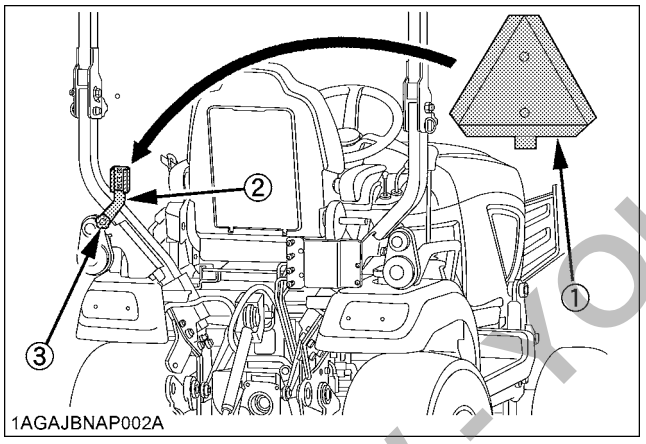
WARNING

To avoid serious injury or death:

- **When traveling on road with 3-point hitch mounted implement attached, be sure to have sufficient front weight on the tractor to maintain steering ability.**

Be sure SMV emblem and warning lamps are clean and visible. If towed or rear-mounted equipment obstructs these safety devices, install SMV emblem and warning lamps on equipment.
Consult your local KUBOTA Dealer for further details.

1. Loosen the knob nut and turn the bracket vertically and fasten the knob nut.
2. Set SMV emblem.



(1) SMV emblem
(2) Bracket
(3) Knob nut

■Operating on a Slopes and Rough Terrain

WARNING

To avoid serious injury or death:

- **Always back up when going up a steep slope. Driving forward could cause the tractor to tip over backward. Stay off hills and slopes too steep for safe operation.**
- **Avoid changing gears when climbing or descending a slope.**
- **If operating on a slope, never disengage shift levers to "NEUTRAL". Doing so could cause loss of control.**
- **Do not drive the tractor close to the edges of ditches or banks which may collapse under the weight of the tractor. Especially when the ground is loose or wet.**

1. Slow down for slopes, rough ground, and sharp turns, especially when transporting heavy, rear mounted equipment.
2. Before descending a slope, shift to a gear low enough to control speed without using brakes.

■Transport the Tractor Safely

WARNING

To avoid personal injury or death:

- **When trasporting, the tractor must be carried on a truck. Pay attention to the points below when transporting the tractor.**
- **Make sure the ramps used for loading are of sufficient capacity and securely connected to safely to support the tractor throughout the loading/unloading process.**
- **Stop the engine, lower all implements, apply the parking brake and place chocks against the front and rear tires.**
- **Secure the portions of the tractor which are shown in the figures below by using adequate straps or chains.**
- **Adequate straps or chains should take into account the weight of the unit, anticipated loads or forces, required factors of safety and any other pertinent information.**
- **Always comply with Federal and/or Local regulations for securement and transport.**

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MAINTENANCE OF THE TRACTOR

SERVICE INTERVALS

No.	Items		Indication on hour meter														Since then	Ref. page		
			50	100	150	200	250	300	350	400	450	500	550	600	650	700				
1	Engine oil	Change	◎			○				○				○			every 200 Hr	97	*1	
2	Engine oil filter	Replace	◎			○				○				○			every 200 Hr	97	*1	
3	Transmission oil filter	Replace	◎			○				○				○			every 200 Hr	98	*1	
4	Engine start system	Check	○	○	○	○	○	○	○	○	○	○	○	○	○	○	every 50 Hr	90		
5	OPC system	Check	○	○	○	○	○	○	○	○	○	○	○	○	○	○	every 50 Hr	91		
6	Greasing	--	○	○	○	○	○	○	○	○	○	○	○	○	○	○	every 50 Hr	89		
7	Wheel bolt torque	Check	○	○	○	○	○	○	○	○	○	○	○	○	○	○	every 50 Hr	91		
8	Lock lever	Clean	○	○	○	○	○	○	○	○	○	○	○	○	○	○	every 50 Hr	92		
9	Battery condition	Check		○		○		○		○		○		○		○	every 100 Hr	92	*4	
10	Air cleaner element	Clean		○		○		○		○		○		○		○	every 100 Hr	94	*2	@
		Replace															every 1000 Hr or 1 year	100	*3	
11	Fuel filter element	Check		○		○		○		○		○		○		○	every 100 Hr	94		@
		Replace								○							every 400 Hr	100	*K	
12	Fan belt	Adjust		○		○		○		○		○		○		○	every 100 Hr	95		
13	HST neutral spring	Adjust		○		○		○		○		○		○		○	every 100 Hr	96	*K	
14	Brake pedal	Adjust		○		○	○			○		○		○		○	every 100 Hr	96		
15	Toe-in	Adjust				○				○				○			every 200 Hr	98		
16	Transmission fluid	Change								○							every 400 Hr	99		
17	Transmission strainer	Clean								○							every 400 Hr	100		
18	Front axle case oil	Change								○							every 400 Hr	100		
19	Front axle pivot	Adjust								○							every 400 Hr	99		
20	Engine valve clearance	Adjust															every 800 Hr	100	*K	
21	Fuel injection nozzle Injection pressure	Check															every 1500 Hr	101	*K	@
22	Injection pump	Check															every 3000 Hr	102	*K	@
23	Cooling system	Flush															every 2000 Hr or 2 years	101	*5	
24	Coolant	Change															every 2000 Hr or 2 years	101	*5	
25	Radiator hose and clamp	Check															every 1 year	103	*R	
		Replace															every 4 years	104	*K	
26	Power steering oil line	Check															every 1 year	103	*R	
		Replace															every 4 years	104	*K	
27	Fuel line	Check															every 1 year	103	*R	@
		Replace															every 4 years	104	*K	
28	Intake air line	Check															every 1 year	104	*R	@
		Replace															every 4 years	104	*K	
29	Engine breather hose	Check															every 1 year	104	*R	
		Replace															every 4 years	104	*K	

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30	Fuel system	Bleed														Service as required	105		
31	Fuse	Replace															105		
32	Light bulb	Replace															106		

IMPORTANT :
- The jobs indicated by ◎ must be done after the first 50 hours of operation.

*1 The initial 50 hours should not be a replacement (change) cycle.
*2 Air cleaner should be cleaned more often in dusty conditions than in normal conditions.
*3 Every 1,000 hours or every 1 year whichever comes faster.
*4 When the battery is used for less than 100 hours per year, check the battery condition by reading the indicator annually.
*5 Every 2,000 hours or every 2 years whichever comes faster.
*K Consult your local KUBOTA Dealer for this service.
*R Replace if any deterioration (crack, hardening, scar, or deformation) or damage occurred.

- The items listed above (@ marked) are registered as emission related critical parts by KUBOTA in the U.S.EPA nonroad emission regulation. As the engine owner, you are responsible for the performance of the required maintenance on the engine according to the above instruction.
  Please see the Warranty Statement in detail.

LUBRICANTS, FUEL AND COOLANT

No.	Locations	Capacities	Lubricants	
1	Fuel	25 L (6.6 U.S.gals.)	No. 2-D diesel fuel No. 1-D diesel fuel if temperature is below -10℃(14℉)	
2	Coolant (with recovery tank)	3.1 L (3.3 U.S.qts.)	Fresh clean soft water with anti-freeze	
3	Engine crankcase	3.1 L *1 (3.3 U.S.qts.)	• Engine oil : API Service Classification CF or higher	
			Above 25℃ (77℉)	SAE30, SAE10W-30 or 15W-40
			0 to 25℃ (32 to 77℉)	SAE20, SAE10W-30 or 15W-40
			Below 0℃ (32℉)	SAE10W, SAE10W-30 or 15W-40
4	Transmission case	11.3 L (2.99 U.S.gals.)	• KUBOTA SUPER UDT-2 fluid *2	
5	Front axle case	3.6 L (3.8 U.S.qts.)	• KUBOTA SUPER UDT-2 fluid *2 or SAE 80 - SAE90 gear oil	
6	Greasing	No. of greasing points	Capacity	Type of grease
	Battery terminal	2	moderate amount	Multipurpose EP2 Grease (NLGI Grade No. 2)
	Speed control pedal	1	until grease overflow	
	Bonnet lock	1	moderate amount	
	Bonnet guide	1	moderate amount	

Note *1 Oil amount when the oil level is at the upper level of the oil level gauge.
*2 The product name of KUBOTA genuine UDT fluid may be different from that in the Operator's Manual depending on countries or territories. Consult your local KUBOTA Dealer for further detail.

IMPORTANT :
- To prevent serious damage to hydraulic systems, use only KUBOTA genuine fluid or its equivalent.

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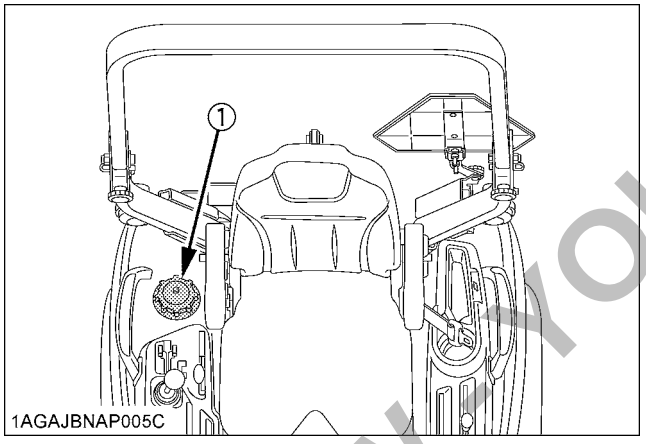
■Checking Fuel and Refueling

WARNING

To avoid serious injury or death:
- **Do not smoke while refueling.**
- **Be sure to stop the engine and remove the key before refueling.**

To avoid allergic skin reaction:
- **Wash hands immediately after contact with diesel fuel.**

1. Turn the key switch to "ON", check the amount of fuel by fuel gauge.
2. Fill fuel tank when fuel gauge shows 1/4 or less fuel in tank.
3. Use grade No.2-Diesel fuel at temperatures above -10℃ (14℉).
   Use grade No.1-Diesel fuel at temperatures below -10℃ (14℉).



(1) Fuel tank cap

Fuel tank capacity	25 L (6.6 U.S.gals.)

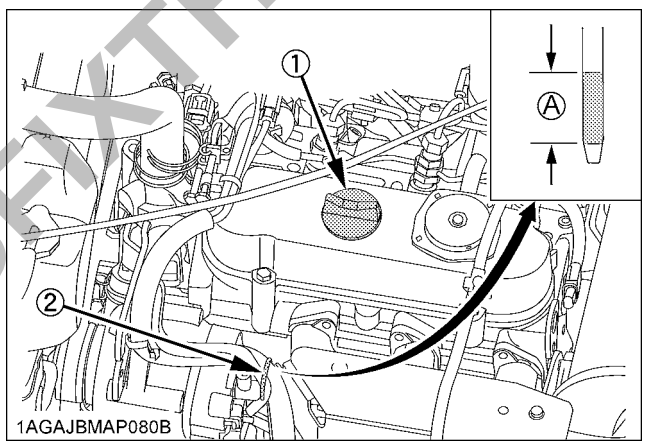
IMPORTANT :
- Do not permit dirt or trash or water to get into the fuel system.
- Be careful not to empty the fuel tank, otherwise air will enter the fuel system, necessitating bleeding before next engine start.
- Be careful not to spill fuel during refueling. If a spill should occur, wipe it off at once, or it may cause a fire.
- To prevent condensation (water accumulation) in the fuel tank, fill the tank before parking overnight.

■Checking Engine Oil Level

WARNING

To avoid serious injury or death:
- **Be sure to stop the engine before checking the oil level.**

1. Park the machine on a firm, flat and level surface.
2. Check engine oil before starting the engine, or, after 5 minutes or more when the engine has been stopped.
3. To check the oil level, draw out the dipstick, wipe it clean, replace it, and draw it out again. Check to see that the oil level lies between the two notches.
   If the level is too low, add new oil to the prescribed level at the oil inlet.
   (See "LUBRICANTS" in "MAINTENANCE OF THE TRACTOR" section.)



(1) Oil inlet (A) Oil level is acceptable within this range.
(2) Dipstick

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