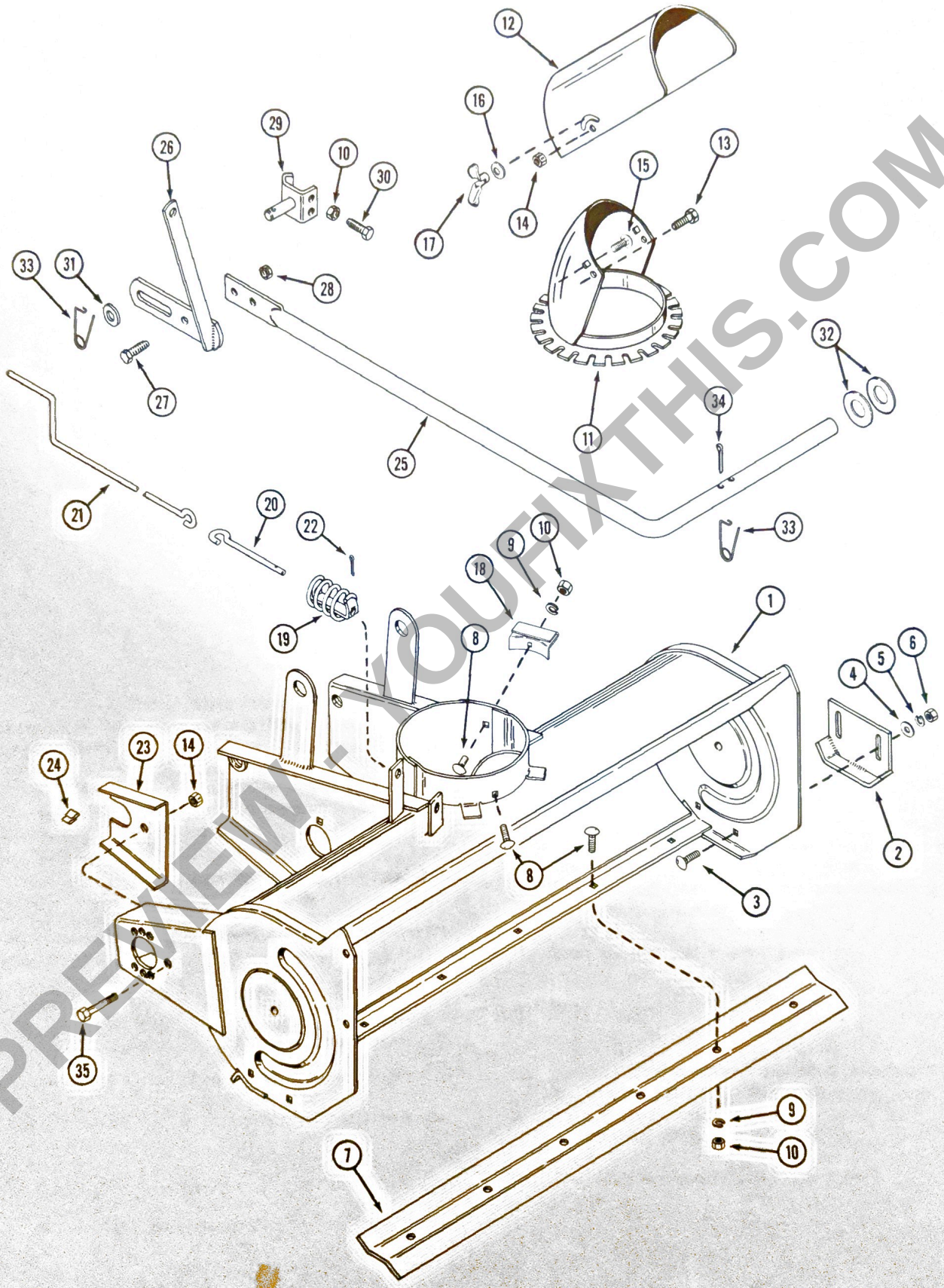


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HOUSING, CHUTE CONTROL AND LIFT ASSEMBLY

REF.	DESCRIPTION	QTY.
1	HOUSING - auger 38" (965 mm) (G2500)	1
1	HOUSING - auger 48" (1220 mm) (G2505)	1
2	SHOE - skid	2
3	BOLT - 3/8"-16 x 1" carriage	4
4	WASHER - 3/8" flat	4
5	LOCK WASHER - 3/8"	4
6	NUT - 3/8"-16 hex	4
7	BLADE - snowblower 38" (965 mm) (G2500)	1
7	BLADE - snowblower 48" (1220 mm) (G2505)	1
8	BOLT - 5/16"-18 carriage	UAR
9	LOCK WASHER - 5/16"	UAR
10	NUT - 5/16" hex	UAR
11	CHUTE	1
12	DEFLECTOR - chute	1
13	BOLT - 1/4"-20 x 1/2" hex	2
14	NUT - 1/4"-20 lock	3
15	BOLT - 3/8"-16 x 3/4" carriage	2
16	WASHER - dished 25/64" x 1" O.D.	2
17	WINGNUT - deflector locking	2
18	BRACKET - chute hold down	3
19	COIL - chute control	1
20	ROD - chute control	1
21	CRANK - chute control	1
22	PIN - cotter 1/8" x 7/8" (special hardness)	1
23	SHIELD - chain	1
24	CLIP - "S" tinnerman	2
25	ARM - lift	1
26	SUPPORT - crank	1
27	BOLT - 3/8" x 1" hex	2
28	NUT - 3/8" lock	2
29	BRACKET - adaptor, lift lever	1
30	BOLT - 5/16" x 3/4" hex	2
31	WASHER - 21/32 x 1 5/16" O.D.	1
32	WASHER - 1-3/16" x 2-1/4" O.D.	2
33	PIN - safety	2
34	PIN - cotter 3/32" x 1-1/2"	1
35	BOLT - 1/4" x 3" hex	1

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ASSEMBLY

1. Remove the components from the box. Check for damage or missing parts.

2. Install the skid shoes with the round head bolts. Insert the bolts from the inside with the flat washer, lockwasher and nut on the outside.

   Install the skid shoes in their "down" position if the snowblower will be used on a gravel area.

   Install the skid shoes in their "up" position if the snowblower will be used on a cement or blacktop area.

3. Apply a light coating of grease to the outside of the discharge spout on the auger housing.

4. Place the chute over the discharge spout and engage the base ring notches with the crank spiral.

5. Install two of the chute guides on the sides with the round head of the bolt to the inside. Install the front chute guide with the nut to the inside.

6. Apply a light coating of grease to both sides of the notched chute base ring.

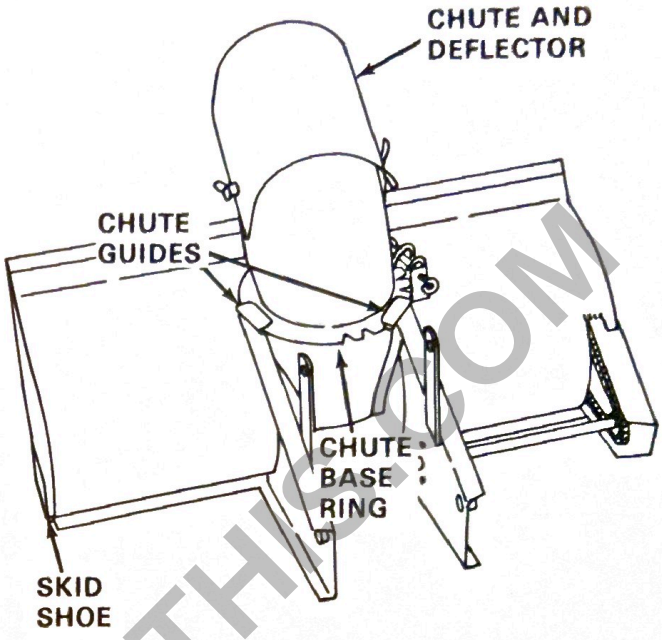


FIGURE 7

NOTE: Check to make certain the three guides are square with the chute base ring to prevent the chute from binding when turning the crank.

INSTALLATION

1. Locate the tractor on a smooth and level surface.

   Check tires for equal and recommended pressures.

2. Remove the front guard from the tractor PTO.

3. Remove the original bracket that holds PTO clutch spring. Install the tab provided and use the original bolt and hole. Connect the PTO Clutch spring.

4. Attach the monting bar to the tractor frame with the bar facing rearward and downward and the locating plate to left side. Install 4 bolts each side from the inside out. Secure with nuts. Do not tighten at this time.

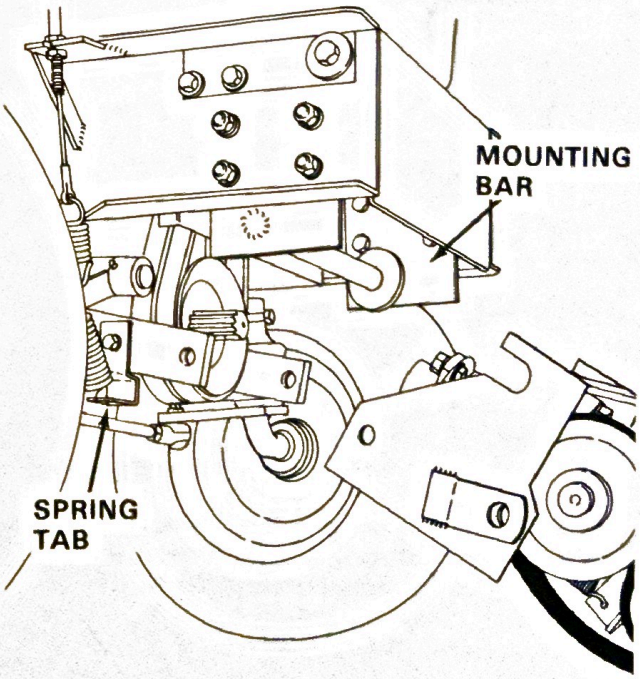


FIGURE 8

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