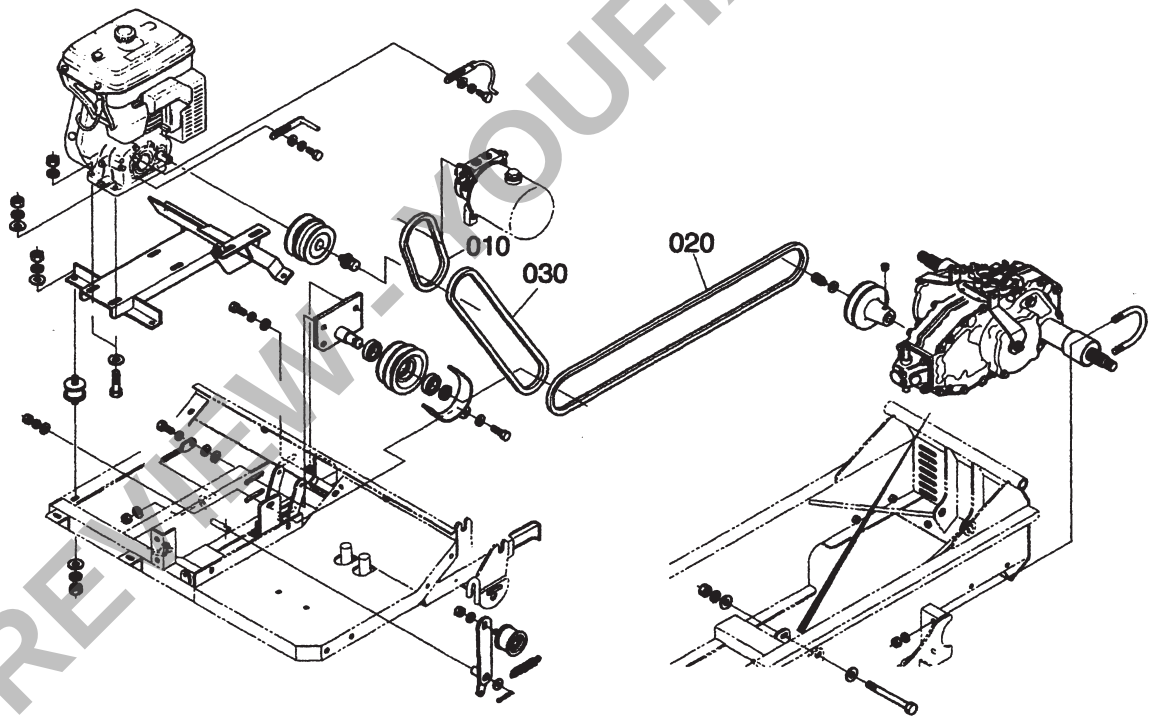
4. V-BELT

Size of V-belt

1) V-belt (Engine pulley ~ Drive pulley / Ref no 030)
Size: SC41 (Cog belt) x 1 pce / parts no 89915-1166-0.

2) V-belt (Engine pulley ~ Hydraulic pump pulley / Ref no 010)
Size: LB24 x 1 pce / parts no 89911-2116-0

3) V-belt (Drive pulley ~ Transmission pulley / Ref no 020)
Size: SC71 (Cog belt) x 1 pce / parts no 89915-1160-0.



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6. TROUBLESHOOTING AND COUTERMEASURES

1-1. The machine does not drive powerful.

↓

The crawler tension is too high.

↓

Check and adjust the crawler tension.

See "5. CRAWLER ADJUSTMENT" under "ADJUSTMENT OF COMPONENT PARTS.".

1-2. The machine does not drive powerful.

↓

The main clutch (V-belts) slips.

↓

Check and adjust of V-belt tension (main clutch)

See "1. MAIN CLUTCH ADJUSTMENT" under "ADJUSTMENT OF COMPONENT PARTS.".

1-3. The machine does not drive powerful.

↓

The parking brake is applied at all time.

↓

Check and adjust of parking brake

See "2. PARKING BRAKE ADJUSTMENT" under "ADJUSTMENT OF COMPONENT PARTS.".

1-4. The machine does not drive powerful.

↓

The brake lever (brake plate) for transmission does not return to correct position by lack of lubrication.

↓

Check and apply a oil a little.

See "3. STEERING LEVER ADJUSTMENT" under "ADJUSTMENT OF COMPONENT PARTS.".

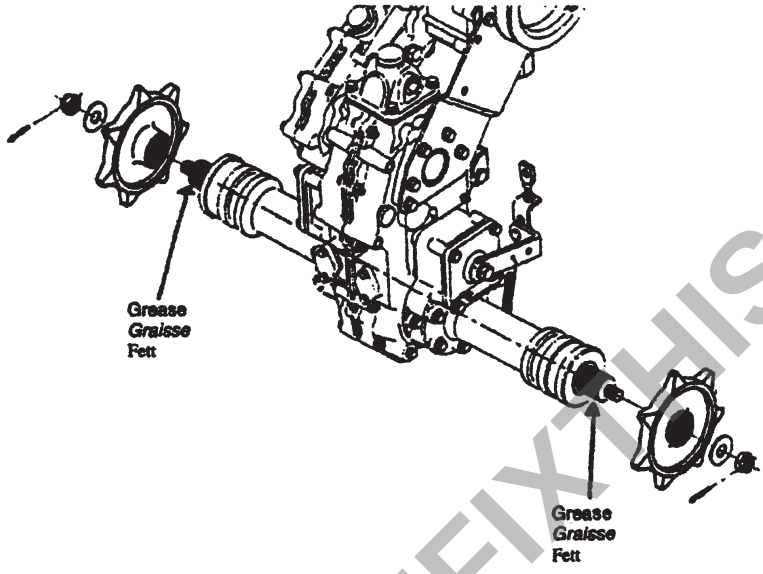
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3. CAUTIONS FOR DISASSEMBLY AND REASSEMBLY

1) Sprocket

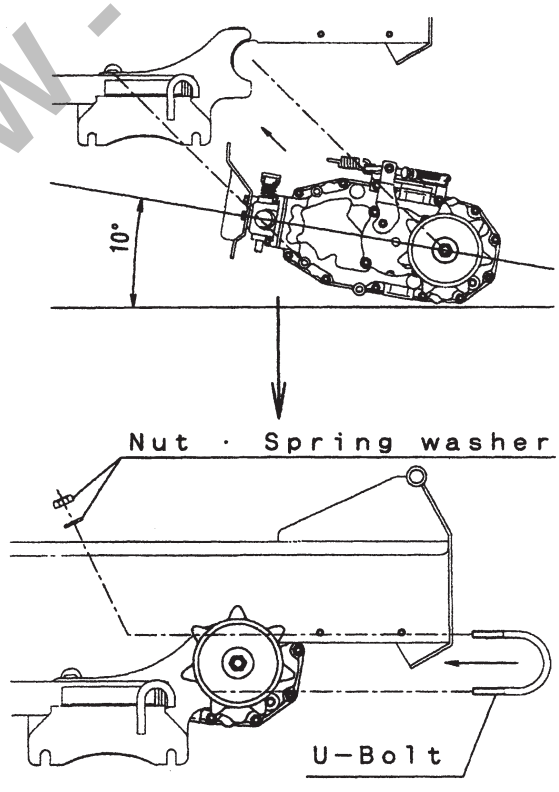
Before fitting the sprocket to shaft of transmission, apply the grease to the spline of shaft.



2) Transmission

Fit the transmission to frame by 2 of U-bolts.

After that, check the angle of transmission (**10º**)



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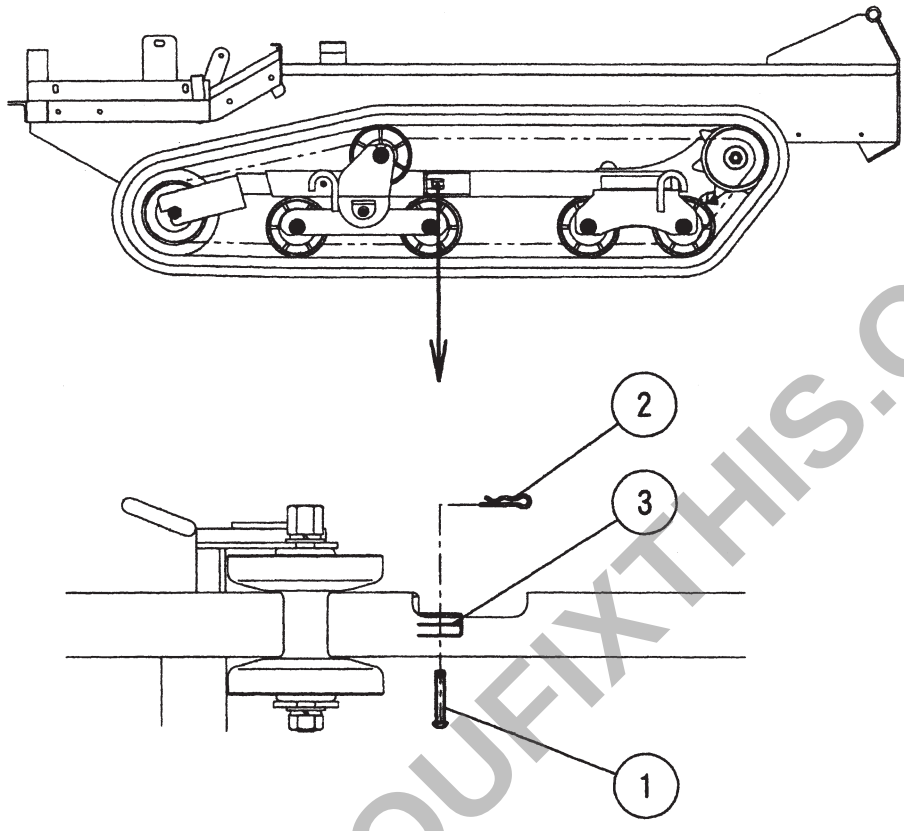
MECHANISM

1. DIMENSIONS
2. TRANSMISSION
3. HYDRAULIC SYSTEM (DUMPING)
4. V-BELT
5. WIRING DIAGRAM

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2) Crawler adjusting bolt :130$^{\pm 5}$kgf·cm



① Pin
② Snap pin
③ Crawler adjusting bolt

2. OILS

TRANSMISSION OIL

Type of oil	Quantity	Serial no
Gear Lubrication oil #90	1.9L	~ 00061
Automatic transmission fluid (ATF) [DEXRON]	1.9L	00062 ~

HYDRAULIC PUMP OIL

Type of oil	Viscosity		Quantity
Hydraulic oil	ISO46	Shell Tellus T46 or equivalent oil	1.5 - 1.6L

NOTE

Total capacity of hydraulic pump oil with new cylinder and hoses : Approx. 1.9L.

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