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English
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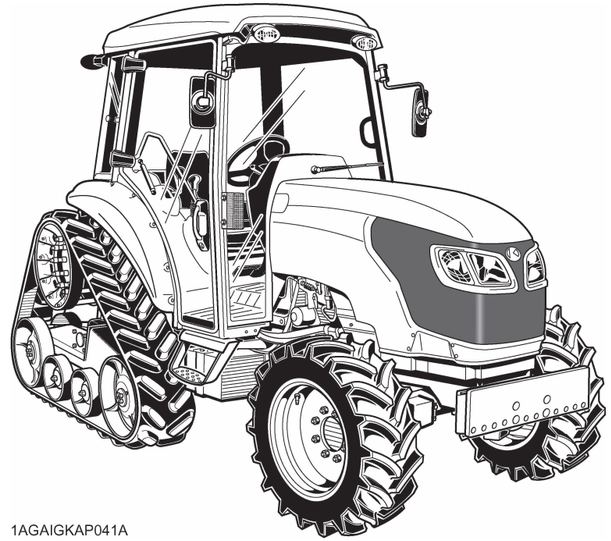
M8540N

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OPERATOR'S MANUAL

KUBOTA
POWER KRAWLER(™)
TRACTOR

MODEL M8540 NARROW



1AGAIGKAP041A

The first part of this manual covers the features of the common M series tractor.
The second part covers the special features of the M8540 POWER KRAWLER(™) tractor.
Please read both parts before operation.

READ AND SAVE THIS MANUAL

PRINTED IN JAPAN

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Kubota

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⚠ SAFE OPERATION

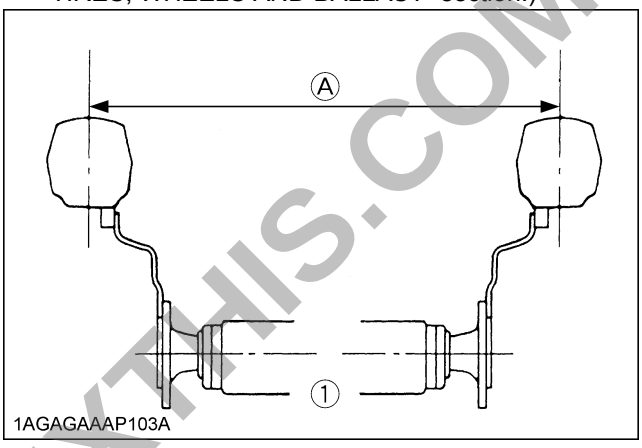
Careful operation is your best insurance against an accident.

Read and understand this manual carefully before operating the tractor.

All operators, no matter how much experience they may have, should read this and other related manuals before operating the tractor or any implement attached to it. It is the owner's obligation to instruct all operators in safe operation.

1. BEFORE OPERATING THE TRACTOR

1. Know your equipment and its limitations. Read this entire manual before attempting to start and operate the tractor.
2. Pay special attention to pictorial safety labels on the tractor.
3. Do not operate tractor or any implement attached to it while under the influence of alcohol, medication, controlled substances or while fatigued.
4. Carefully check the vicinity before operating tractor or any implement attached to it. Do not allow any bystanders around or near tractor during operation.
5. Before allowing other people to use your tractor, explain how to operate and have them read this manual before operation.
6. Never wear loose, torn, or bulky clothing around tractor. It may catch on moving parts or controls, leading to the risk of an accident. Use additional safety items, e.g. hard hat, safety boots or shoes, eye and hearing protection, gloves, etc., as appropriate or required.
7. Do not allow passengers to ride on any part of the tractor at anytime. The operator must remain in the tractor seat during operation.
8. Check brakes, clutch, linkage pins and other mechanical parts for improper adjustment and wear. Replace worn or damaged parts promptly. Check the tightness of all nuts and bolts regularly. (For further details, see "MAINTENANCE" section.)
9. Keep your tractor clean. Dirt, grease, and trash build up may contribute to fires and lead to personal injury.
10. Use only implements meeting the specifications listed under "IMPLEMENT LIMITATIONS" in this manual or implements approved by KUBOTA.
11. Use proper weights on the front or rear of the tractor to reduce the risk of upsets. Follow the safe operating procedures specified in the implement or attachment manual.
12. The narrower the tread, the greater the risk of a tractor upset. For maximum stability, adjust the wheels to the widest practical tread width for your application. (See "TIRES, WHEELS AND BALLAST" section.)



(1) Rear wheels *(A) Tread Width*

13. Do not modify the tractor. Unauthorized modification may affect the function of the tractor, which may result in personal injury.

◆ **CAB, ROPS**

1. KUBOTA recommends the use of a CAB or Roll Over Protective Structures (ROPS) and seat belt in almost all applications. This combination will reduce the risk of serious injury or death, should the tractor be upset. Check for overhead clearance which may interfere with a CAB or ROPS.
2. If the CAB or ROPS is loosened or removed for any reason, make sure that all parts are reinstalled correctly before operating the tractor.
3. Never modify or repair any structural member of a CAB or ROPS because welding, bending, drilling, grinding, or cutting may weaken the structure.
4. A damaged CAB or ROPS structure must be replaced, not repaired or revised.
5. If any structural member of the CAB or ROPS is damaged, replace the entire structure at your local KUBOTA Dealer.
6. Always use the seat belt if the tractor has a CAB or ROPS.
   Do not use the seat belt if a foldable ROPS is down or there is no ROPS. Check the seat belt regularly and replace if frayed or damaged.

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SPECIFICATIONS

SPECIFICATION TABLE

Model				M7040N	M8540N
				4WD	4WD
Engine	Model			V3307-DI-TE3	V3800-DI-TE3
	Type			Direct Injection, liquid cooled 4 cylinder diesel	
	Number of cylinders			4	
	Total displacement		cm^3	3331	3769
	Bore and stroke		mm	94 x 120	100 x 120
	Rated speed		rpm	2600	
	Net power *1		kW (PS)	52.9 (72.0)	63.7 (86.7)
	Gross power *1		kW (PS)	54.9 (74.6)	66.7 (90.7)
	Maximum torque		N-m / rpm	252 / 1500 to 1700	286 / 1500 to 1700
	Battery capacity			12V, RC: 160 min, CCA 900A	
	Fuel tank capacity		L	76	
	Engine oil capacity		L	11	10.7
	Coolant capacity		L	8	9.0
Dimensions	Overall length (with 3P)		mm	3620	
	Overall width (minimum tread)		mm	1430	
	Overall height		mm	2240	
	Wheel base		mm	2050	
	Tread	Front	mm	1142, 1156	
		Rear	mm	1060 to 1348	
	Minimum ground clearance		mm	370 (Drawbar bracket)	
Weight			kg	2410	2460
Traveling system	Standard tire size	Front tires		280 / 70R18	
		Rear tires		380 / 70R28	
	Clutch			Multiple wet disks	
	Steering			Hydraulic Power Steering	
	Braking system			Hydraulic wet disks mechanical	
	Trailer brake			Hydraulic	
	Trailer brake couple			ISO 5676	
	Differential			Bevel gears with differential lock (Rear)	

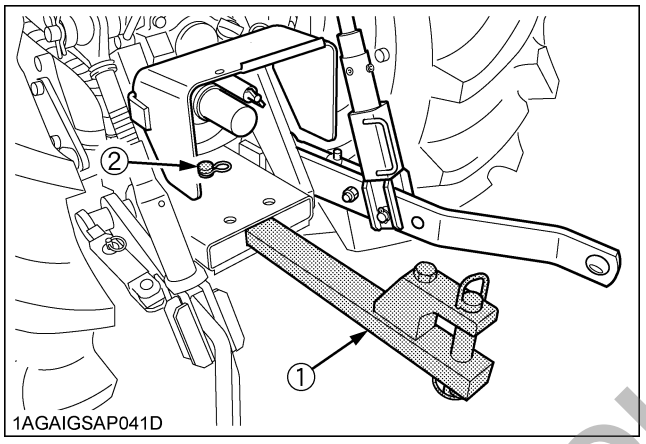
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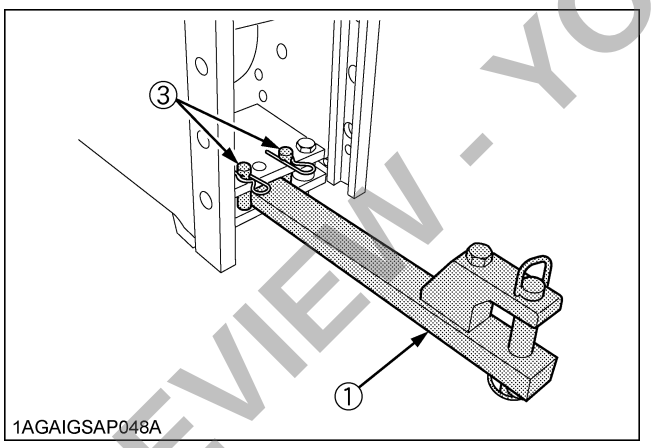
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DRAWBAR
[if equipped]

WARNING
To avoid personal injury:
- **Never pull from the top link, the rear axle or any point above the drawbar. Doing so could cause the tractor to tip over rearward causing personal injury or death.**

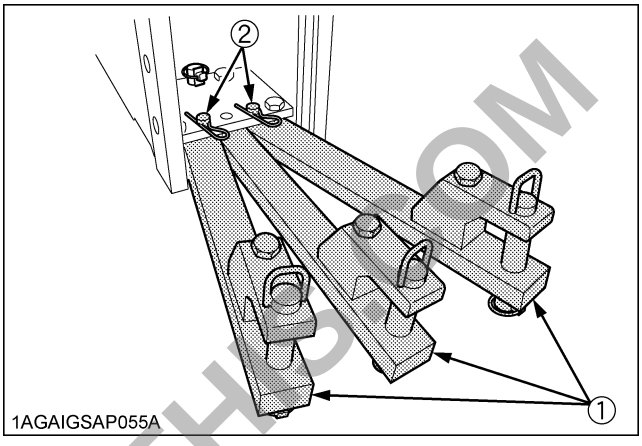
NOTE :
- The drawbar load is referred to "IMPLEMENT LIMITATIONS" section.





(1) Drawbar
(2) Pivot pin
(3) Locating pin

■Swing Drawbar
The drawbar can be used in three different ways as illustrated below. Assemble it correctly with locating pins.



(1) Drawbar
(2) Locating pin

HIGH-HITCH
[if equiped]

WARNING
To avoid personal injury:
- **Never pull from the top link, the rear axle or any point above the hitch. Doing so could cause the tractor to tip over rearward causing personal injury or death.**

NOTE :
- The high-hitch load is referred to "IMPLEMENT LIMITATIONS" section.

■High-Hitch
The high-hitch can be adjusted depending on an attachment to pull behind. The high-hitch may get in the way when connecting the universal joint. In such case, either set the high-hitch to its uppermost position or remove it.

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■Checking Parking Brake Lever

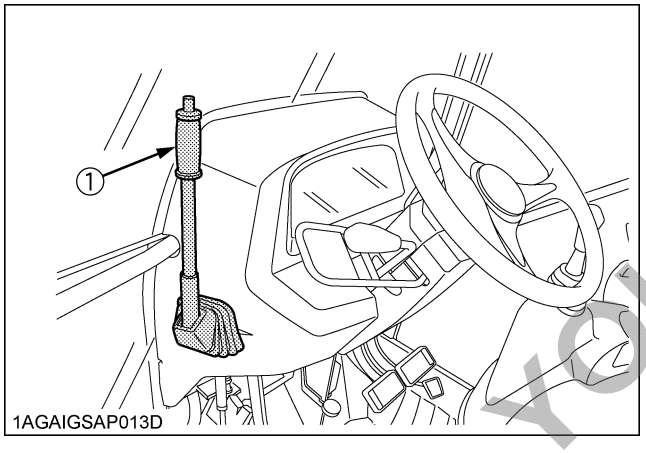
CAUTION

To avoid personal injury:

- **Stop the engine and chock the wheels before checking parking brake.**

Proper parking brake lever free travel	2 notches (Ratchet sound 2)

1. Pull the parking brake lever to the parking position while counting the ratchet sound made by the parking brake lever.
2. If adjustment is needed, consult your local KUBOTA Dealer.



(1) Parking brake lever

■Checking Battery Condition

DANGER

To avoid the possibility of battery explosion:
For the refillable type battery, follow the instructions below.

- **Do not use or charge the refillable type battery if the fluid level is below the LOWER (lower limit level) mark. Otherwise, the battery component parts may prematurely deteriorate, which may shorten the battery's service life or cause an explosion. Check the fluid level regularly and add distilled water as required so that the fluid level is between the UPPER and LOWER levels.**

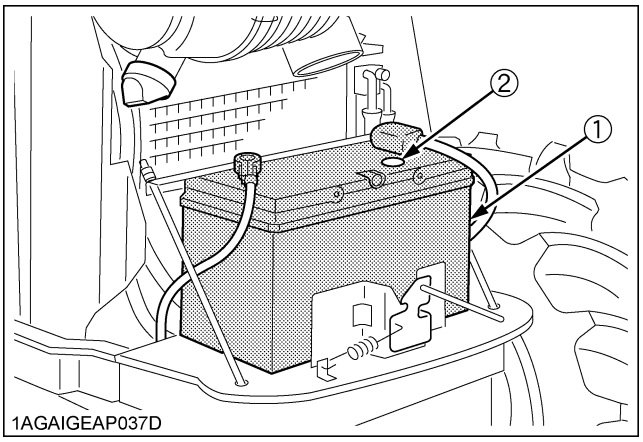
CAUTION

To avoid personal injury:

- **Never remove the battery cap while the engine is running.**
- **Keep electrolyte away from eyes, hands and clothes. If you are spattered with it, wash it away completely with water immediately and get medical attention.**
- **Keep open sparks and flames away from the battery at all times. Hydrogen gas mixed with oxygen becomes very explosive.**
- **Wear eye protection and rubber gloves when working around battery.**

The factory-installed battery is of non-refillable type. If the indicator turns white, do not charge the battery but replace it with new one.

Mishandling the battery shortens the service life and adds to maintenance costs.
The original battery is maintenance free, but needs some servicing.
If the battery is weak, the engine will be difficult to start and the lights will be dim. It is important to check the battery periodically.



(1) Battery
(2) Indicator

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HYDRAULIC UNIT

The standard tractor has following hydraulic control systems as shown below. Therefore, use the most appropriate system for the implement you are using.

◆ **3-Point Hitch Control System**
1. Position Control
2. Draft Control
3. Mixed Control
4. Float Control

◆ **Remote Hydraulic Control System**

IMPORTANT :
- Do not operate until the engine is warmed up. If operation is attempted when the engine is still cold, the hydraulic system may be damaged.
- If noises are heard when implement is lifting after the hydraulic control lever has been activated, the hydraulic mechanism is not adjusted properly. Unless corrected, the unit will be damaged. Contact your KUBOTA Dealer for adjustment.

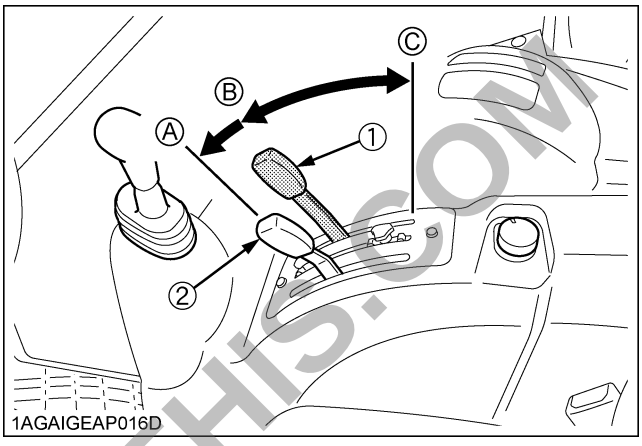
3-POINT HITCH CONTROL SYSTEM

CAUTION

To avoid personal injury:
- **Before using the 3-point hitch controls, ensure that no person or object is in the area of the implement or 3-point hitch. Do not stand on or near the implement or between the implement and tractor when operating the 3-point hitch controls.**

■Position Control

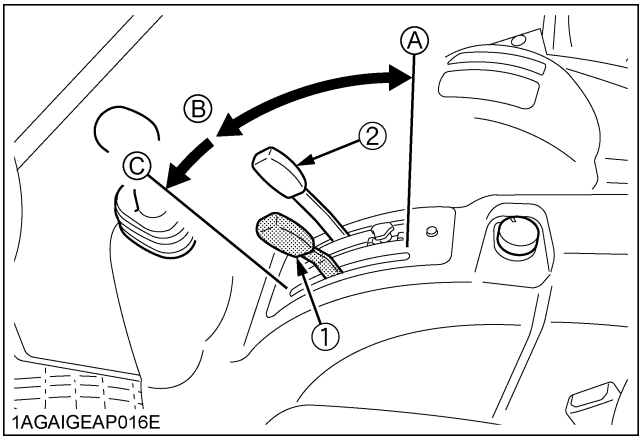
This will control the working depth of 3-point hitch mounted implement regardless of the amount of pull required.



(1) Position control lever
(2) Draft control lever
(A) "FLOAT"
(B) "DOWN"
(C) "UP"

■Draft Control

This will control the pull of the 3-point implement. As the load on the 3-point hitch changes due to various soil conditions, the draft control system automatically responds to these changes by either raising or lowering the implement slightly to maintain a constant pull.
Place the position control lever in the lowest position and set the implement pull with the draft control lever.



(1) Draft control lever
(2) Position control lever
(A) "SENSITIVE"
(B) "INSENSITIVE"
(C) "FLOAT"

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M SERIES TRACTORS; EXTENDED SERVICE INTERVALS.

NOTICE OF CHANGE OF MAINTENANCE INTERVALS WHEN USING KUBOTA GENUINE OILS AND FILTERS

Revision from standard operator's manual revised service items, as listed in the maintenance table below

■ Applicable tractor models

M6060, M7060, M8560, M9960

M6040, M7040, M8540, M9540, M6040N, M7040N, M8540N

M110GX, M135GX

■ New maintenance intervals

Items		Indication on hour meter										Interval
		50	100	200	300	400	500	600	700	800	900	1000	
Engine oil	Change	◎					○					○	Every 500 Hr
Engine oil filter	Replace	◎					○					○	Every 500 Hr
Fuel filter	Replace						○					○	Every 500 Hr
Hydraulic oil filter	Replace						○					○	Every 500 Hr
Transmission fluid	Change											○	Every 1000 Hr
Front differential case oil	Change											○	Every 1000 Hr
Front axle gear case oil	Change											○	Every 1000 Hr
Pre-Fuel filter *1	Clean						○					○	Every 500 Hr

NOTE:

- The jobs indicated by ◎ must be done after the first 50 hours of operation.
- Use the KUBOTA genuine oils and filters.
- For other maintenance items than in the above table, refer to their respective operator's manuals.
- If you have any questions, contact your local KUBOTA Dealer.
- *1 : Only for Model M135GX tractor.

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10. Never try to get on or off a moving tractor.
11. Always sit in the operator's seat when operating levers or controls.
12. Do not use "Bi-speed Turn" at high speed.
13. "Bi-Speed Turn" enables short and fast turns, therefore, become familiar with its performance before operating in close or confined areas.
14. Do not stand between tractor and implement or trailed vehicle unless parking brake is applied.

◆ **Safety for children**

Tragedy can occur if the operator is not alert to the presence of children. Children generally are attracted to machines and the work they do.

1. Never assume that children will remain where you last saw them.
2. Keep children out of the work area and under the watchful eye of another responsible adult.
3. Be alert and shut your machine down if children enter the work area.
4. Never carry children on your machine. There is no safe place for them to ride. They may fall off and be run over or interfere with your control of the machine.
5. Never allow children to operate the machine even under adult supervision.
6. Never allow children to play on the machine or on the implement.
7. Use extra caution when backing up. Look behind and down to make sure area is clear before moving.

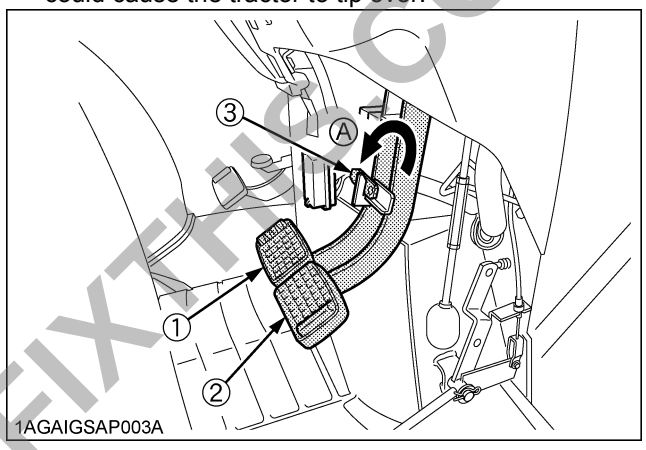
◆ **Operating on slopes**

Slopes are a major factor related to loss-of-control and tip-over accidents, which can result in severe injury or death. All slopes require extra caution.

1. To avoid upsets, always back up steep slopes. If you cannot back up the slope or if you feel uneasy on it, do not operate on it. Stay off slopes too steep for safe operation.
2. Driving forward out of a ditch, mired condition or up a steep slope increases the risk of a tractor to be upset backward. Always back out of these situations. Extra caution is required with four-wheel drive models because their increased traction can give the operator false confidence in the tractor's ability to climb slopes.
3. Keep all movement on slopes slow and gradual. Do not make sudden changes in speed, direction or apply brake and make sudden motions of the steering wheel.
4. Avoid disengaging the clutch or changing gears speed when climbing or going down a slope. If on a slope disengaging the clutch or changing gears to neutral could cause loss of control.
5. Special attention should be made to the weight and location of implements and loads as such will affect the stability of the tractor.
6. To improve stability on slope, set widest wheel tread as shown in "TIRES, WHEELS AND BALLAST" section.
   Follow recommendations for proper ballasting.
7. To avoid free wheeling:
   - Do not shift the shuttle lever while on a slope.
   - Stop completely by using the brake and by depressing the clutch pedal, then shift the shuttle lever.
   - Start off after selecting shuttle direction, by releasing the clutch pedal.

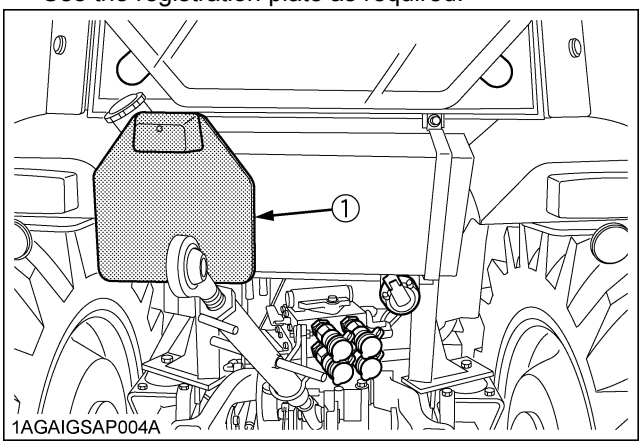
◆ **Driving the tractor on the road**

1. Lock the two brake pedals together to help assure straight-line stops. Uneven braking at road speeds could cause the tractor to tip over.



(1) Brake Pedal (LH)
(2) Brake Pedal (RH)
(3) Brake Pedal Lock
(A) Whenever travelling on the road

2. Check the front wheel engagement. The braking characteristics are different between two and four wheel drive. Be aware of the difference and use carefully.
3. Always slow the tractor down before turning. Turning at high speed may tip the tractor over.
4. Observe all local traffic and safety regulations.
   Use the registration plate as required.



(1) Registration plate

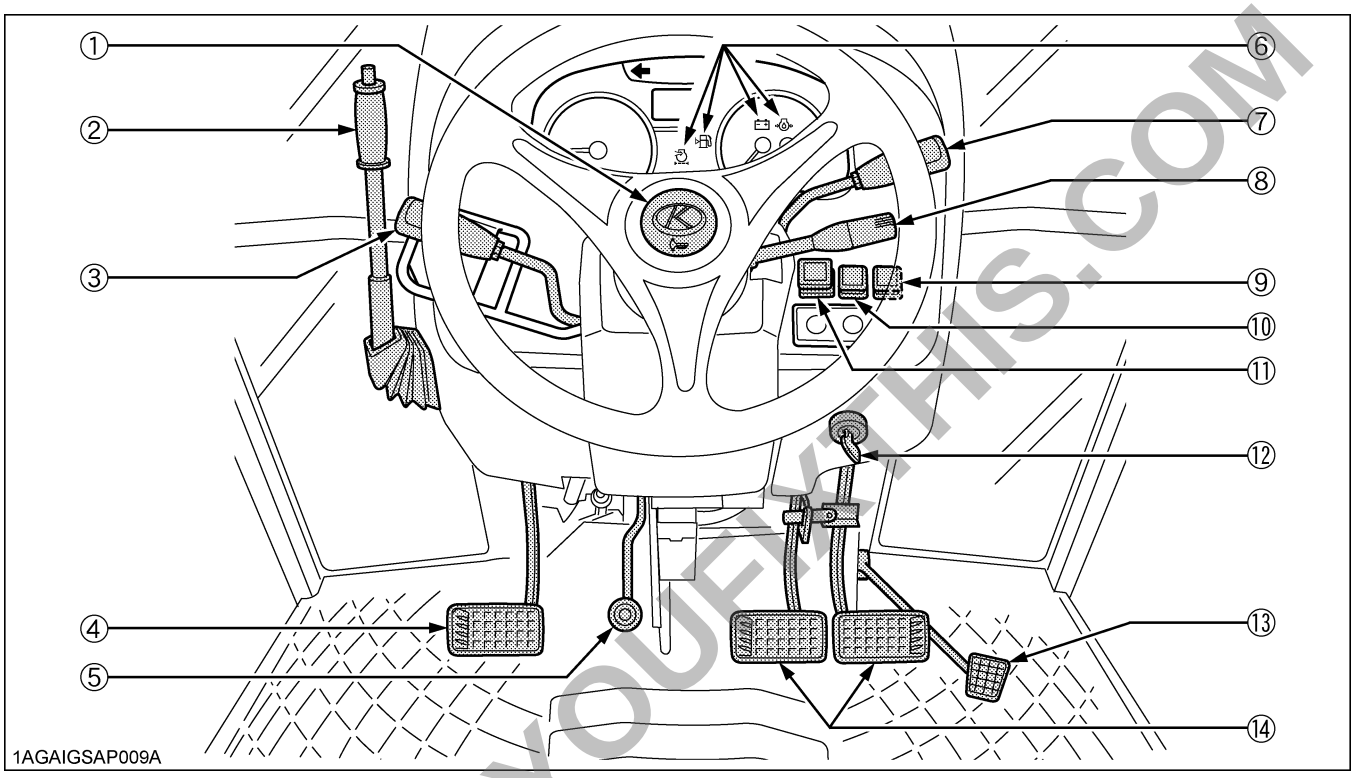
5. Turn the headlights on. Dim them when meeting another vehicle.
6. Drive at speeds that allow you to maintain control at all times.

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INSTRUMENT PANEL AND CONTROLS

■ Instrument Panel, Switches and Hand Controls



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(10) Hazard light switch..... 22
(11) 4WD / Bi-Speed Turn switch..... 26
(12) Key switch..... -
(13) Foot throttle..... 27
(14) Brake pedal..... 23

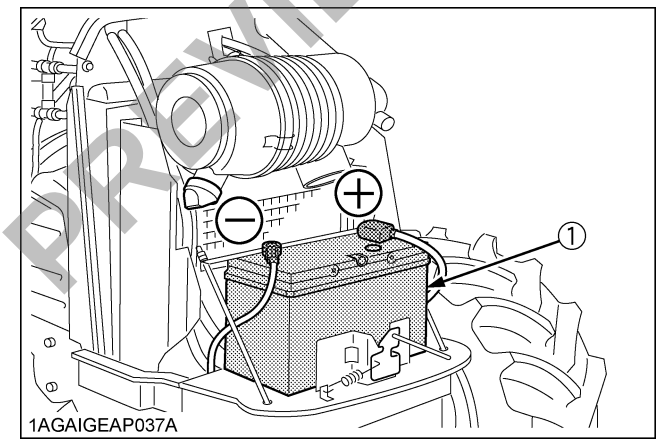
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6. SERVICING THE TRACTOR

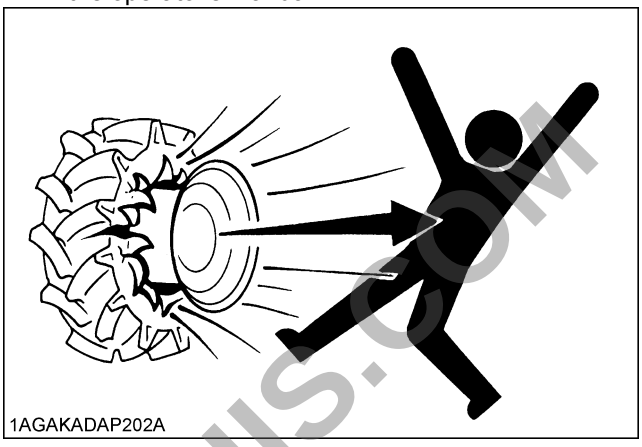
Before servicing the tractor, park it on a firm, flat and level surface, set the parking brake, lower all implements to the ground, place the gear shift lever in neutral, stop the engine and remove the key.

1. Allow the tractor time to cool off before working on or near the engine, muffler, radiator, etc.
2. Do not remove radiator cap while coolant is hot. When cool, slowly rotate cap to the first stop and allow sufficient time for excess pressure to escape before removing the cap completely. If the tractor has a coolant recovery tank, add coolant or water to the tank, not the radiator. (See "Checking Coolant Level" in "DAILY CHECK" in "PERIODIC SERVICE" section.)
3. Always stop the engine before refueling. Avoid spills and overfilling.
4. Do not smoke when working around battery or when refueling. Keep all sparks and flames away from battery and fuel tank. The battery presents an explosive hazard, because it gives off hydrogen and oxygen especially when recharging.
5. Before "jump starting" a dead battery, read and follow all of the instructions. (See "JUMP STARTING" in "OPERATING THE ENGINE" section.)
6. Keep first aid kit and fire extinguisher handy at all times.
7. Disconnect the battery's ground cable before working on or near electric components.
8. To avoid the possibility of battery explosion, do not use or charge the refillable type battery if the fluid level is below the LOWER (lower limit level) mark. Check the fluid level regularly and add distilled water as required so that the fluid level is between the UPPER and LOWER levels.
9. To avoid sparks from an accidental short circuit, always disconnect the battery's ground cable (-) first and reconnect it last.

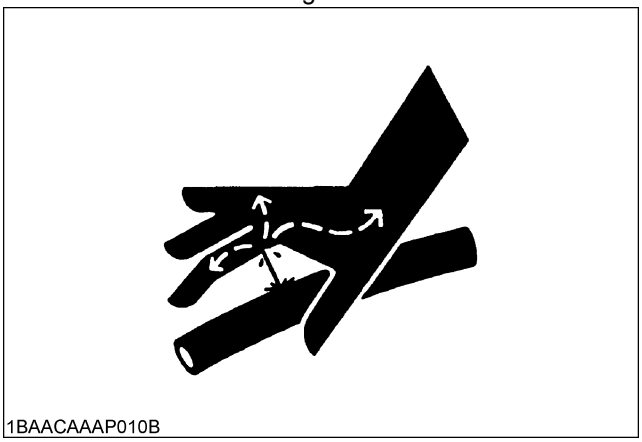


(1) Battery

10. Do not attempt to mount a tire on a rim. This should be done by a qualified person with the proper equipment.
11. Always maintain the correct tire pressure. Do not inflate tires above the recommended pressure shown in the operator's manual.



12. Securely support the tractor when either changing wheels or adjusting the wheel tread width.
13. Make sure that wheel bolts have been tightened to the specified torque.
14. Disconnect the battery's ground cable and stop the engine to avoid the possibility of the machine runaway due to 4WD braking system during testing, service or repair with only rear wheels off the ground.
15. Do not work under any hydraulically supported devices. They can settle, suddenly leak down, or be accidentally lowered. If it is necessary to work under tractor or any machine elements for servicing or adjustment, securely support them with stands or suitable blocking beforehand.
16. Escaping hydraulic fluid under pressure has sufficient force to penetrate skin, causing serious personal injury. Before disconnecting hydraulic lines, be sure to release all residual pressure. Before applying pressure to the hydraulic system, make sure that all connections are tight and that all lines, pipes, and hoses are free of damage.



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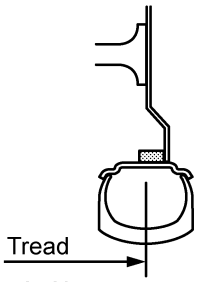
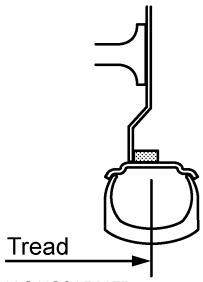
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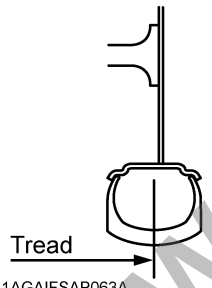
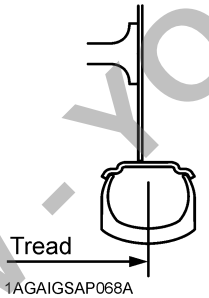
■Front Wheels (with four wheel drive)

Front tread width can be adjusted as shown with the standard equipped tires.

To change the tread width

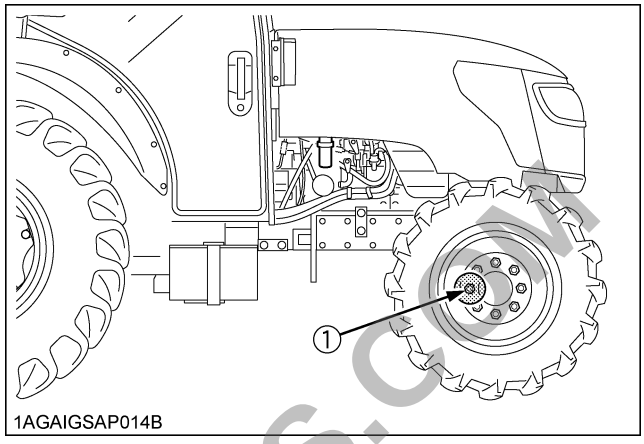
1. Change the position of the right and left tires, and tighten the bolts.
2. Adjust the toe-in [2 to 8mm]
   See "Adjusting Toe-in" in "EVERY 200 HOURS" in "PERIODIC SERVICE" section.

	 1AGAIGSAP067A	 1AGAIGSAP067B
280/70R18	1142 mm	1156 mm
250/80-18	1139 mm	1154 mm

	 1AGAIFSAP063A	 1AGAIGSAP068A
7.5-16	---	1157 mm
7.5-18	1139 mm	1155 mm
250/80-16	1121 mm	1177 mm

IMPORTANT :

- Always attach wheels as shown in the drawing.
- If not attached as illustrated, transmission parts may be damaged.
- When re-fitting or adjusting a wheel, tighten the bolts to the following torques then recheck after driving the tractor 200m (200 yards) and 10 times of shuttle movement by 5 m (5 yards), and thereafter according to service interval. (See "MAINTENANCE" section.)



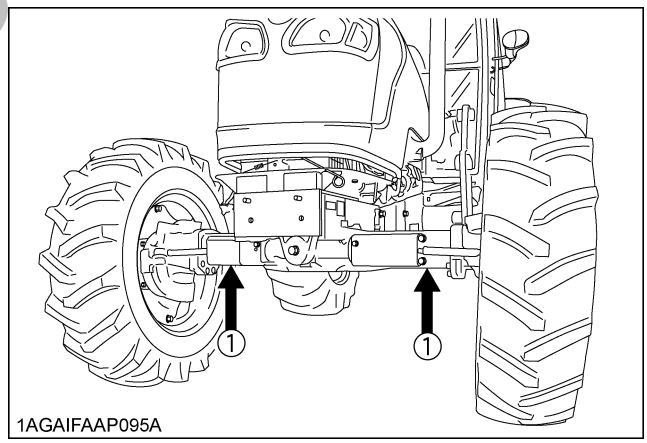
1AGAIGSAP014B

(1) 168 to 196 N-m (17.1 to 20.0 kgf-m)

CAUTION

To avoid personal injury:

- **Before jacking up the tractor, park it on a firm and level ground and chock the rear wheels.**
- **Fix the front axle to keep it from swinging.**
- **Select jacks that withstand the machine weight and set them up as shown below.**



1AGAIFAAP095A

(1) Jack point

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