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Western Division : 1175 S. Guild Avc., Lodi, CA 95240
Telephone : (209)334-9910
Central Division : 14855 FAA Blvd., Fort Worth, TX 76155
Telephone : (817)571-0900
Northern Division : 6300 at One Kubota Way, Groveport, OH 43125
Telephone : (614)835-1100
Southeast Division : 1025 Northbrook Parkway, Suwanee, GA 30024
Telephone : (770)995-8855
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Telephone : (905)294-7477
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19-25, Rue Jules Vercruysse, Z.I. BP88, 95101 Argenteuil Cedex, France
Telephone : (33)1-3426-3434
Italy : **KUBOTA EUROPE S.A.S Italy Branch**
Via Grandi, 29 20068 Peschiera Borrome (MI) Italy
Telephone : (39)02-51650377
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Telephone : (49)6106-873-0
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Dormer Road, Thame, Oxfordshire, OX9 3UN, U.K.
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Avenida Recomba No.5, Polígno Industrial la Laguna, Leganes, 28914 (Madrid) Spain
Telephone : (34)91-508-6442
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25-29 Permas Way, Truganina, VIC 3029, Australia
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Telephone : (60)3-736-1388
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155 Panay Avenue, South Triangle Homes, 1103 Quezon City, Philippines
Telephone : (63)2-9201071
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Telephone : (886)7-702-2333
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Jalan Setyabudi 279, Semarang, Indonesia
Telephone : (62)-24-7472849
Thailand : **SIAM KUBOTA CORPORATION CO., LTD.**
101/19-24 Moo 20, Navanakorn Industrial Estate, Tambon Khlongnueng, Amphur Khlongluang,
Pathumthani 12120, THAILAND
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Regus, Level 2 Altius, Olympia Tech Park, No.1 SIDCO Industrial Estate, Guindy, Chennai 600032, TN, India
Telephone : (91)-44-4299-4237
Vietnam : **KUBOTA VIETNAM CO., LTD.**
Lot B-3A2-CN, My Phuoc 3 Industrial Park, Ben Cat District, Binh Duong Province, Vietnam
Telephone : (84)-650-3577-507

KUBOTA Corporation

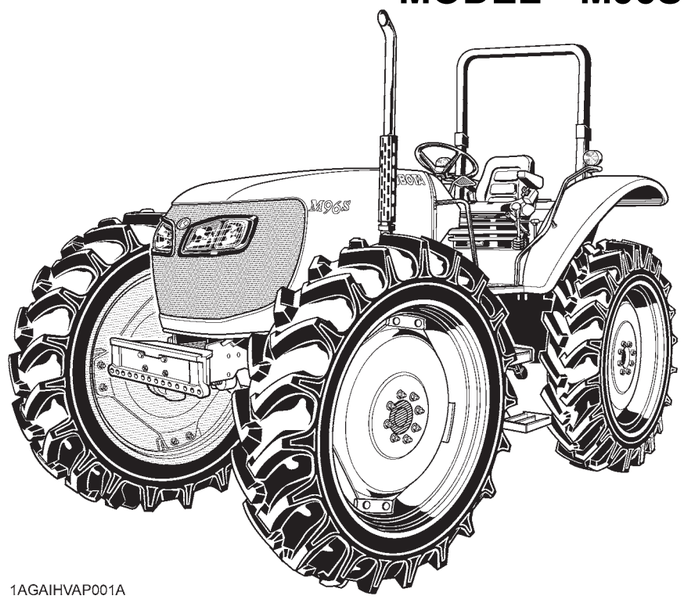
English (U.S.A.)
Code No. 3N470-9971-2

M96SDTM

OPERATOR'S MANUAL

KUBOTA TRACTOR

MODEL M96SDTM



1AGAIHVAP001A

The first part of this manual covers the features of the common M series tractor.
The second part covers the special features of the M96SDTM tractor.
Please read both parts before operation.

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READ AND SAVE THIS MANUAL

PRINTED IN JAPAN

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⚠ SAFE OPERATION

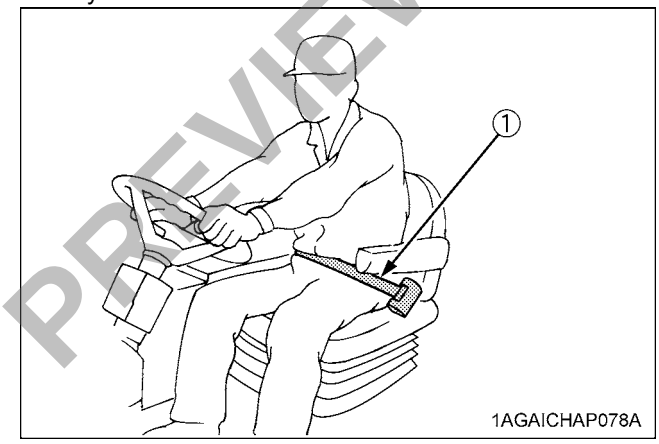
Careful operation is your best insurance against an accident.

Read and understand this manual carefully before operating the tractor.

All operators, no matter how much experience they may have, should read this and other related manuals before operating the tractor or any implement attached to it. It is the owner's obligation to instruct all operators in safe operation.

1. BEFORE OPERATING THE TRACTOR

1. Know your equipment and its limitations. Read this entire manual before attempting to start and operate the tractor.
2. Pay special attention to the danger, warning and caution labels on the tractor.
3. KUBOTA recommends the use of a CAB or Roll Over Protective Structures (ROPS) and seat belt in almost all applications. This combination will reduce the risk of serious injury or death, should the tractor be upset.
   If the CAB or ROPS is loosened or removed for any reason, make sure that all parts are reinstalled correctly before operating the tractor.
   Never modify or repair a CAB or ROPS because welding, bending, drilling, grinding, or cutting may weaken the structure.
   A damaged CAB or ROPS structure must be replaced, not repaired or revised. If any structural member of the CAB or ROPS is damaged, replace the entire structure at your local KUBOTA Dealer.



(1) Seat belt

4. Always use the seat belt if the tractor has a CAB or ROPS. Do not use the seat belt if there is no CAB or ROPS. Check the seat belt regularly and replace if frayed or damaged.
5. Do not operate tractor or any implement attached to it while under the influence of alcohol, medication, controlled substances or while fatigued.
6. Carefully check the vicinity before operating tractor or any implement attached to it. Check for overhead clearance which may interfere with a CAB or ROPS. Do not allow any bystanders around or near tractor during operation.
7. Before allowing other people to use your tractor, explain how to operate and have them read this manual before operation.
8. Never wear loose, torn, or bulky clothing around tractor. It may catch on moving parts or controls, leading to the risk of an accident. Use additional safety items, e.g. hard hat, safety boots or shoes, eye and hearing protection, gloves, etc., as appropriate or required.
9. Do not allow passengers to ride on any part of the tractor at anytime. The operator must remain in the tractor seat during operation.
10. Check brakes, clutch, linkage pins and other mechanical parts for improper adjustment and wear. Replace worn or damaged parts promptly. Check the tightness of all nuts and bolts regularly. (For further details, see "MAINTENANCE" section.)
11. Keep your tractor clean. Dirt, grease, and trash build up may contribute to fires and lead to personal injury.
12. Use only implements meeting the specifications listed under "IMPLEMENT LIMITATIONS" in this manual or implements approved by KUBOTA.
13. Use proper weights on the front or rear of the tractor to reduce the risk of upsets. When using the front loader, put an implement or ballast on the 3-point hitch to improve stability. Follow the safe operating procedures specified in the implement or attachment manual.

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SPECIFICATIONS

SPECIFICATION TABLE

Model				M96S		M108S	
				2WD	4WD	2WD	4WD
Engine	Model			V3800-DI-T		V3800-CR-TI	
	Type			Direct Injection, liquid cooled 4 cylinder diesel			
	Number of cylinders			4			
	Total displacement		cm^3 (cu.in.)	3769 (230)			
	Bore and stroke		mm (in.)	100 x 120 (3.9 x 4.7)			
	Rated revolution		rpm	2600			
	Low idling revolution		rpm	800 to 850			
	Net power *1		kW (HP)	70.9 (95)		80.6 (108)	
	PTO power *1 (factory observed)		kW (HP)	62.7 (84)		71.6 (96)	
	Maximum torque		N-m (ft-lbs) / rpm	314.8 (232.2) / 1400 to 1600		366.4 (270.2) / 1400 to 1600	
	Battery capacity			12V, RC: 160 min, CCA 900A			
	Fuel tank capacity		L (U.S.gals.)	175 (46.2)			
	Engine oil capacity		L (U.S.qts.)	10.7 (11.3)			
	Coolant capacity		L (U.S.qts.)	9.6 (10.1)			
Dimensions	Overall length		mm (in.)	4145 (163.2)			
	Overall width (minimum tread)		mm (in.)	2200 (86)		2195 (86)	2220 (87)
	Overall height		mm (in.)	2620 (103)		2670 (105)	
	Wheel base		mm (in.)	2435 (95.9)			
	Tread	Front	mm (in.)	1540 to 2040 (60.6 to 80.3)	1580, 1680 (62.2, 66.1)	1540 to 2040 (60.6 to 80.3)	1580, 1680 (62.2, 66.1)
		Rear	mm (in.)	1700 to 2010 (66.9 to 79.1)	1705 to 2060 (67.1 to 81.1)	1705 to 2005 (67.1 to 78.9)	1730 to 2035 (68.1 to 80.1)
	Minimum ground clearance		mm (in.)	385 (15.2)		435 (17.1) (Drawbar bracket)	
Weight			kg (lbs.)	2840 (6261)	3370 (7430)	2880 (6349)	3620 (7981)

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7. DANGER, WARNING AND CAUTION LABELS

(1) Part No. 6C090-4958-2
Do not get your hands close to engine fan and fan belt.



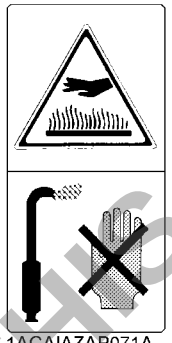
1AGAIAZAP110A

(2) Part No. 3N600-4958-1 [M108S] [M96SDTM]
Do not touch hot surface like supply pump, etc.



1AGAIDXAP073A

(3) Part No. 3N300-4958-1
Do not touch hot surface like muffler, etc.



1AGAIAZAP071A

(4) Part No. TA040-4956-2 [M96S]

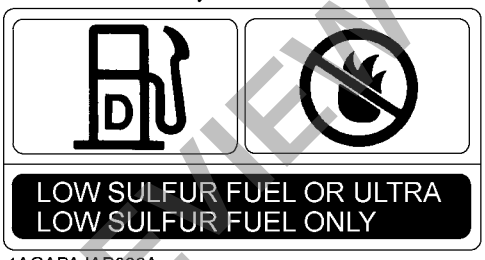
Diesel fuel only | No fire



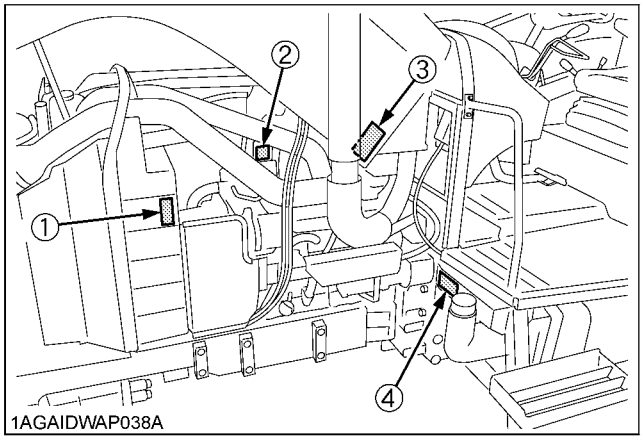
1AGAIAZAP118A

(4) Part No. TC230-4956-1 [M108S] [M96SDTM]

Diesel fuel only | No fire



1AGAPAJAP068A



1AGAIDWAP038A

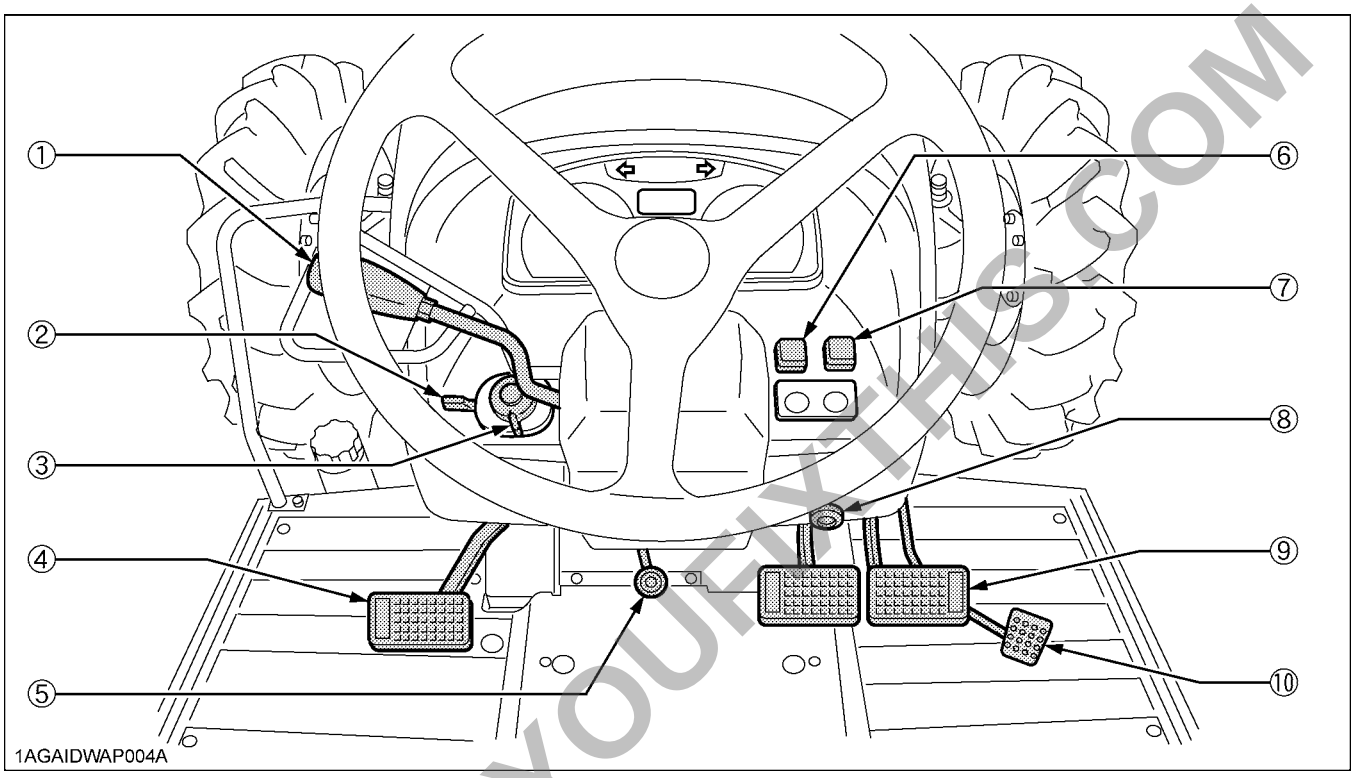
1AGAIDWAP045A

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INSTRUMENT PANEL AND CONTROLS

■ Instrument Panel, Switches and Hand Controls



ILLUSTRATED CONTENTS

(1) Hydraulic-shuttle shift lever..... 25
(2) Turn signal switch..... 21
(3) Head light switch..... 21
(4) Clutch pedal..... 23
(5) Tilt pedal..... 20
(6) Front work light switch..... 22
(7) Hazard light switch..... 21
(8) Key switch..... -
(9) Brake pedal..... 22
(10) Foot throttle..... 28

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■Operating on Slopes and Rough Terrain

CAUTION

To avoid personal injury:

- **Always back up when going up a steep slope. Driving forward could cause the tractor to tip over backward. Stay off hills and slopes too steep for safe operation.**
- **Avoid changing gears when climbing or descending a slope.**
- **If operating on a slope, never disengage the clutch or shift levers to neutral. Doing so could cause loss of control.**
- **Do not drive the tractor close to the edges of ditches or banks which may collapse under the weight of the tractor. Especially when the ground is loose or wet.**

1. Be sure wheel tread is adjusted to provide maximum stability.
   (See "WHEEL ADJUSTMENT" in "TIRES, WHEELS AND BALLAST" section.)
2. Slow down for slopes, rough ground, and sharp turns, especially when transporting heavy, rear mounted equipment.
3. Before descending a slope, shift to a gear low enough to control speed without using brakes.

■Transport the Tractor Safely

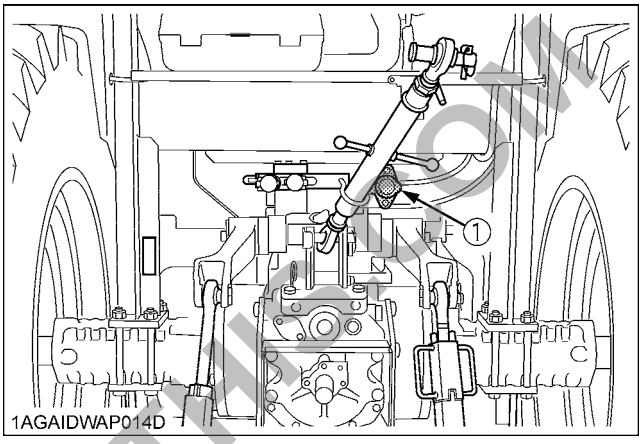
1. The tractor, if damaged, must be carried on a truck. Secure the tractor tightly with ropes.
2. Follow the instruction below when towing the tractor: Otherwise, the tractor's powertrain may get damaged.
   - Set the all shift levers to "NEUTRAL" position.
   - If possible, start engine and select 2WD, if creep speed is fitted ensure that it is disengaged.
   - Tow the tractor using its front hitch or drawbar.
   - Never tow faster than "10 km/h (6.2 mph)".

■Directions for Use of Power Steering

1. Power steering is activated only while the engine is running. Slow engine speeds make the steering a little heavier. While the engine is stopped, the tractor functions in the same manner as tractors without power steering.
2. When the steering wheel is turned all the way to the stop, the relief valve is activated. Do not hold the steering wheel in this position for a long period of time.
3. Avoid turning the steering wheel while the tractor is stopped, or tires may wear out sooner.
4. The power steering mechanism makes the steering easier. Be careful when driving on a road at high speeds.

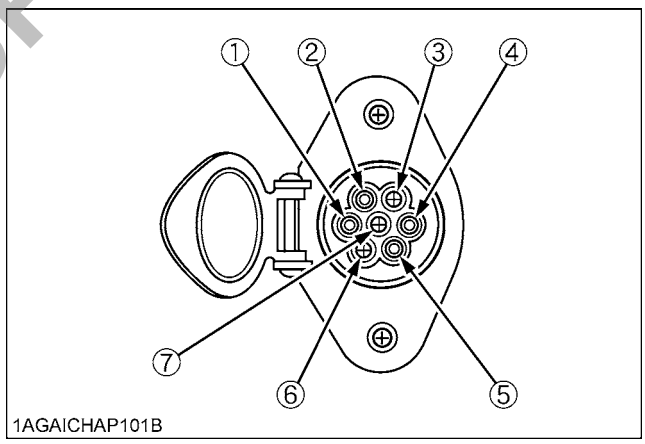
■Trailer Electrical Outlet

A trailer electrical outlet is supplied for use with trailer or implement.



(1) Trailer electrical outlet

◆ Function of each terminals in trailer electrical outlet



Terminal	Function
(1)	Ground
(2)	Tail light Sidemarker light Parking light
(3)	Turn signal light (LH)
(4)	Brake stop light
(5)	Turn signal light (RH)
(6)	Registration plate light
(7)	---

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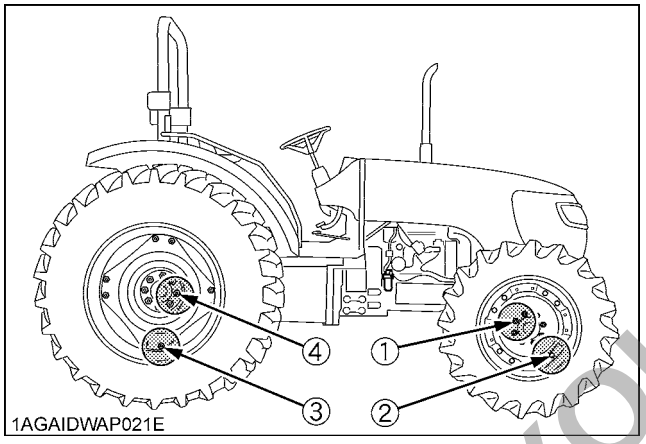
■Checking Wheel Bolt Torque

CAUTION

To avoid personal injury:

- **Never operate tractor with a loose rim, wheel, or axle.**
- **Any time bolts and nuts are loosened, retighten to specified torque.**
- **Check all bolts and nuts frequently and keep them tight.**

Check wheel bolts and nuts regularly especially when new. If they are loose, tighten them as follows.



N-m (kgf-m) [ft-lbs.]

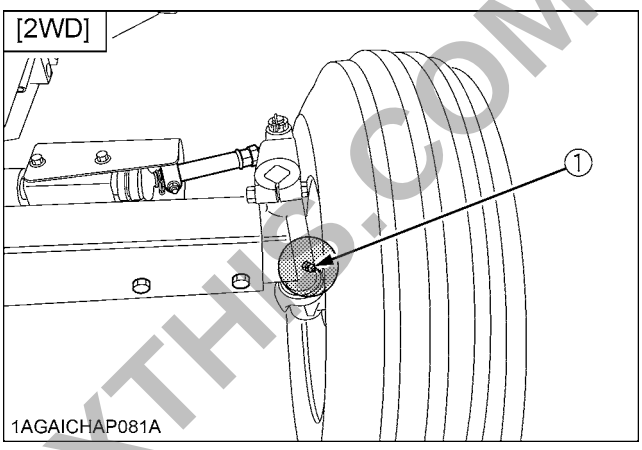
	(1)	(2)	(3)	(4)
2WD	168 to 196 (17.1 to 20.0) [124 to 145]	---	Steel disc 244 (24.9) [180] Cast iron disc 260 to 304 (26.5 to 31.0) [192 to 224]	343 to 401 (35.0 to 41.0) [254 to 297]
4WD	260 to 304 (26.5 to 31.0) [192 to 224]	Waffle wheel 298 to 366 (30.4 to 37.3) [220 to 270] Except waffle wheel 244 (24.9) [180]		

EVERY 100 HOURS

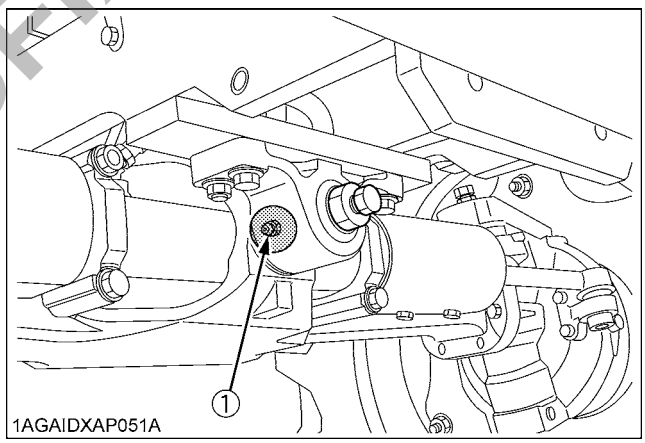
■Lubricating Grease Fittings

Apply a small amount of multipurpose grease to the following points every 100 hours:

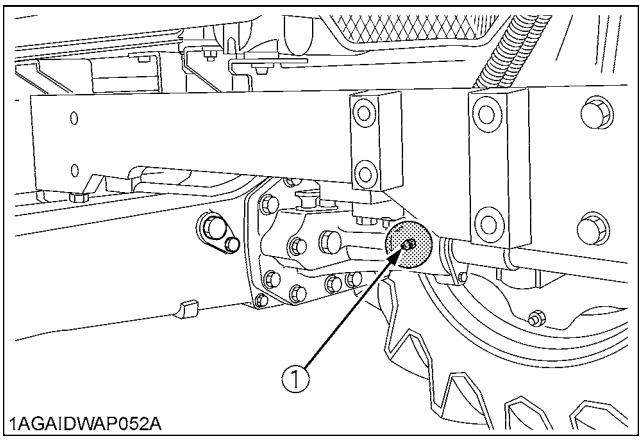
If you operated the machine in extremely wet and muddy conditions, lubricate grease fittings more often.



(1) Grease fitting (Knuckle shaft) [RH, LH]



(1) Grease fitting (Front axle support)



(1) Grease fitting (Front axle support)

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LUBRICANTS

<table>
<tr><th rowspan="2">No.</th><th rowspan="2">Locations</th><th colspan="2">Capacities</th><th colspan="3" rowspan="2">Lubricants</th></tr>
<tr><th>M96S</th><th>M108S</th></tr>
<tr><td>1</td><td>Fuel</td><td colspan="2">175 L
(46.2 U.S.gals.)</td><td colspan="3">No.2-D diesel fuel
No.1-D diesel fuel if temperature is below -10℃ (14℉)</td></tr>
<tr><td>2</td><td>Coolant</td><td colspan="2">9.6 L (10.1 U.S.qts.)
(Recovery tank: 1.1 L (1.2 U.S.qts.))</td><td colspan="3">Fresh clean soft water with anti-freeze</td></tr>
<tr><td rowspan="5">3</td><td rowspan="5">Engine crankcase
(with filter)</td><td colspan="2" rowspan="5">10.7 L
(11.3 U.S.qts.)</td><td rowspan="2">• Engine oil: API Service Classification</td><td>M96S</td><td>CD, CE or CF</td></tr>
<tr><td>M108S</td><td>CF or CI-4
[External EGR type engine]</td></tr>
<tr><td colspan="2">Above 25℃ (77℉)</td><td colspan="2">SAE30, SAE10W-30 or 10W-40</td></tr>
<tr><td colspan="2">0 to 25℃ (32 to 77℉)</td><td colspan="2">SAE20, SAE10W-30 or 10W-40</td></tr>
<tr><td colspan="2">Below 0℃ (32℉)</td><td colspan="2">SAE10W, SAE10W-30 or 10W-40</td></tr>
<tr><td>4</td><td>Transmission case</td><td colspan="2">60 L
(63.4 U.S.qts.)</td><td colspan="3">• KUBOTA SUPER UDT-2 fluid</td></tr>
<tr><td>5</td><td>Brake oil
(reservoir and lines)</td><td colspan="2">0.3 L
(0.3 U.S.qts.)</td><td colspan="3">• KUBOTA SUPER UDT-2 fluid or Turbine oil 32
(See below)
regular type, multipurpose straight mineral oil
Mobile DTE Oil #32
TEXACO Regal Oil #32
CHEVRON -GST Oil #32
TERESSO OIL #32
Never use automotive brake oil.</td></tr>
<tr><td>6</td><td>Front differential
case oil [4WD]</td><td colspan="2">7 L
(7.4 U.S.qts.)</td><td colspan="3" rowspan="2">• KUBOTA SUPER UDT-2 fluid or SAE 80 - SAE 90
gear oil</td></tr>
<tr><td>7</td><td>Front axle gear
case oil [4WD]</td><td colspan="2">3.5 L
(3.7 U.S.qts.)</td></tr>
<tr><td rowspan="10">8</td><td>Greasing</td><td colspan="2">No. of greasing points</td><td>Capacity</td><td colspan="2">Type of grease</td></tr>
<tr><td>Top link</td><td colspan="2">2</td><td rowspan="8">Until grease overflows.</td><td colspan="2" rowspan="9">Multipurpose Grease
NLGI-2 OR
NLGI-1(GC-LB)</td></tr>
<tr><td>Top link bracket</td><td colspan="2">2</td></tr>
<tr><td>Lift rod</td><td colspan="2">3</td></tr>
<tr><td>Front axle gear
case support [4WD]</td><td colspan="2">2</td></tr>
<tr><td>Front axle support</td><td colspan="2">2</td></tr>
<tr><td>Front wheel hub
[2WD]</td><td colspan="2">2</td></tr>
<tr><td>Knuckle shaft
[2WD]</td><td colspan="2">2</td></tr>
<tr><td>Steering joint shaft</td><td colspan="2">1</td></tr>
<tr><td>Battery terminal</td><td colspan="2">2</td><td>A small amount</td></tr>
</table>

NOTE :

The product name of KUBOTA genuine UDT fluid may be different from that in the Operator's Manual depending on countries or territories. Consult your local KUBOTA Dealer for further details.

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MAINTENANCE

SERVICE INTERVALS

No.	Items			Indication on hour meter														Interval	Ref. page		
				50	100	150	200	250	300	350	400	450	500	550	600	650	700				
[M96S]																					
1	Fuel injection nozzle injection pressure		Check															every 1500 Hr	86	*4	@
2	Injection pump		Check															every 3000 Hr	86	*4	@
3	Fuel injection timer		Check															every 3000 Hr	86	*4	@
[M108S]																					
1	Fuel injection nozzle Active test		Check															every 1500 Hr	86	*4	@
2	Supply pump		Check															every 3000 Hr	86	*4	@
[COMMON ITEMS]																					
1	Engine start system		Check	○	○	○	○	○	○	○	○	○	○	○	○	○	○	every 50 Hr	71		
2	Wheel bolt torque		Check	○	○	○	○	○	○	○	○	○	○	○	○	○	○	every 50 Hr	72		
3	Battery condition		Check		○		○		○		○		○		○		○	every 100 Hr	73	*5	
4	Greasing		---		○		○		○		○		○		○		○	every 100 Hr	72		
5	Fan belt		Adjust		○		○		○		○		○		○		○	every 100 Hr	76		
6	Brake Pedal		Adjust		○		○		○		○		○		○		○	every 100 Hr	76		
7	Parking Brake Lever		Adjust		○		○		○		○		○		○		○	every 100 Hr	28		
8	Air cleaner element	Primary element	Clean		○		○		○		○		○		○		○	every 100 Hr	75	*1	@
			Replace															every 1 year	86	*2	
		Second-ary element	Replace															every 1 year	86		
9	Fuel line		Check		○		○		○		○		○		○		○	every 100 Hr	77		@
			Replace															every 2 years	89	*4	
10	Hydraulic oil filter		Replace	◎			○				○				○			every 200 Hr	78		
11	Toe-in		Adjust				○				○				○			every 200 Hr	80		
12	Fuel tank water		Drain				○				○				○			every 200 Hr	81		

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OPERATING THE ENGINE

CAUTION

To avoid personal injury:

- **Read "Safe Operation" in the front of this manual.**
- **Read the danger, warning and caution labels located on the tractor.**
- **To avoid the danger of exhaust fume poisoning, do not operate the engine in a closed building without proper ventilation.**
- **Never start engine while standing on ground. Start engine only from operator's seat.**
- **Make it a rule to set all shift levers to the "NEUTRAL" positions and to place PTO lever in "OFF" position before starting the engine.**

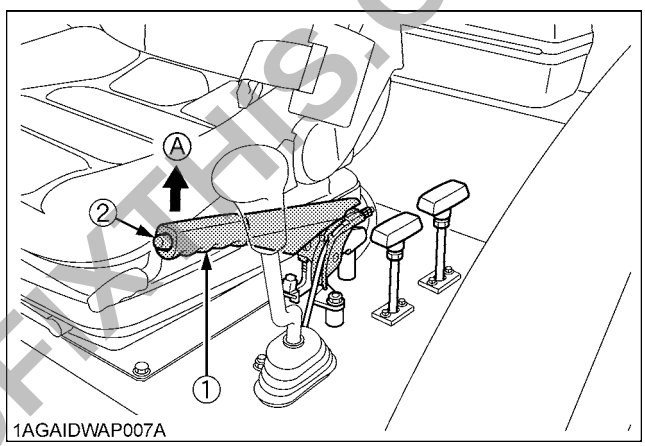
IMPORTANT :

- Do not use starting fluid or ether.
- To protect the battery and the starter, make sure that the starter is not continuously turned for more than 10 seconds.

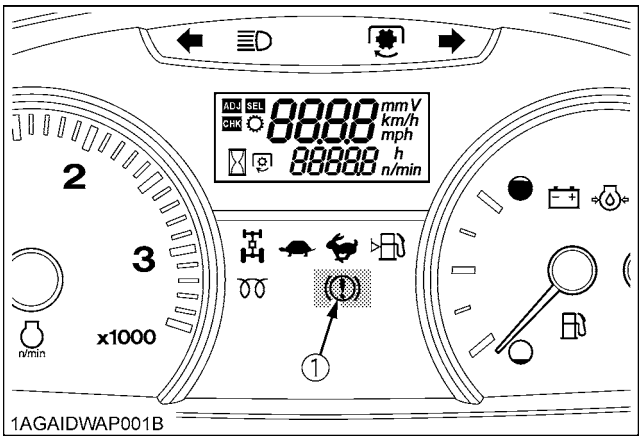
STARTING THE ENGINE

1. Make sure the parking brake is set.

Pull the parking brake lever up to park.
The parking brake indicator light on the Easy Checker(TM) will come on while the parking brake is set.



(1) Parking brake lever (A) "PULL"
(2) Release button



(1) Parking brake indicator light

IMPORTANT :

- If the tractor is operated with the parking brake set, the parking brake will be damaged.

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