TILT CYLINDER (CONT'D)

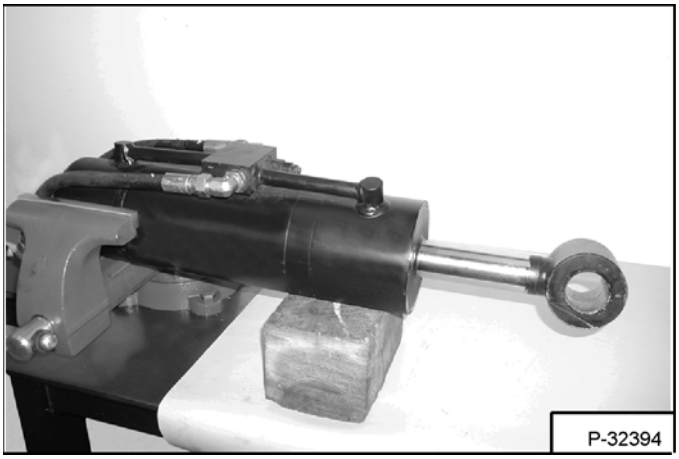
Disassembly

Use the following tools to disassemble the cylinder:

MEL1074-O-ring Seal Hook
MEL1075-Adjustable Gland Nut Wrench

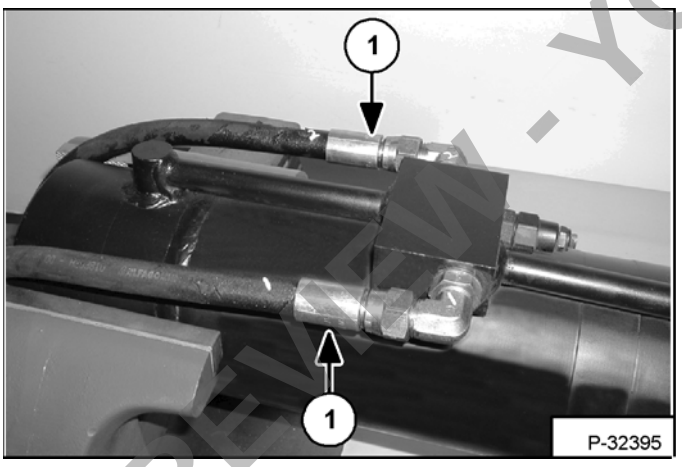
Clean the outside of the tilt cylinder before disassembly.

Figure 20-50-8



Put the cylinder in a vise **[Figure 20-50-8]**.

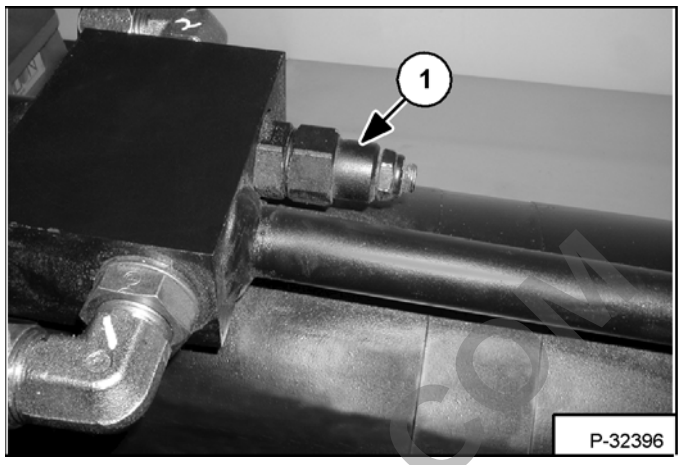
Figure 20-50-9



Remove the two hoses (Item 1) **[Figure 20-50-9]** from the cylinder.

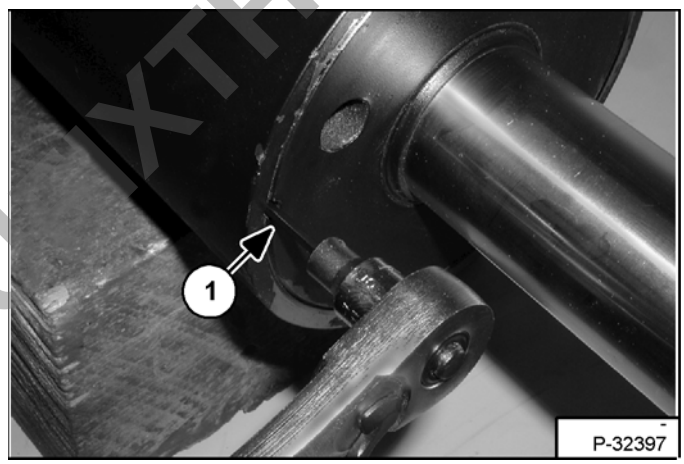
NOTE: Mark the location of the hoses for correct assembly.

Figure 20-50-10



Remove the relief cartridge (Item 1) **[Figure 20-50-10]**.

Figure 20-50-11



Remove the set screw (Item 1) **[Figure 20-50-11]**.

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GLOSSARY OF HYDRAULIC/HYDROSTATIC SYMBOLS

SYMBOL DESCRIPTION

FLOW LINES and CONNECTIONS

WORKING CIRCUITS – Continuous, Solid Line – Working (Main) Line, Return Line (line conducting fluid from working devices to the reservoir) and Feed Line (main line conductor)

PILOT PRESSURE – Dashed Line – Pilot Line (line which conducts control fluid)

DRAIN CIRCUITS – Dotted Line – Drain Line (drain or bleed line – line conducting fluid from a component housing to the reservoir)

COMPONENTS – Long Chain Line – Enclosure outline for several components assembled in one unit

MECHANICAL CONNECTIONS – Double Line (Shaft, Lever, Piston Rod)

CONNECTED JUNCTION OF OIL LINES (Flow Line Connection)

OIL LINES CROSSING (NOT Connected)

COUPLER – Quick-Acting Coupling (uncoupled, closed by non-return valve)

SYMBOL DESCRIPTION

BASIC and MISCELLANEOUS SYMBOLS

RESTRICTION – Line with Fixed Restriction – Affected by Viscosity (property of resistance to flowing fluid)

VARIABLE ADJUSTMENT RESTRICTION – Regulated or Variable Restriction

TEMPERATURE CONTROL – (indication of temperature)

TEMPERATURE INDICATOR – (temperature measurement – thermometer)

FILTER (strainer or screen) – For fluid conditioning

VENTED AND FILTERED RESERVOIR (reservoir open to atmosphere)

OIL COOLER (heat exchanger) – The arrows in the diamond indicate the extraction of heat (heat dissipation)

PRESSURE SENSOR – Varies electric signal with pressure

DIFFERENTIAL PRESSURE SWITCH – Switch activates when pressure difference reaches specified level

PRESSURE SWITCH – Switch activates when pressure reaches specified level

MUFFLER (silencer) – Reduces noise

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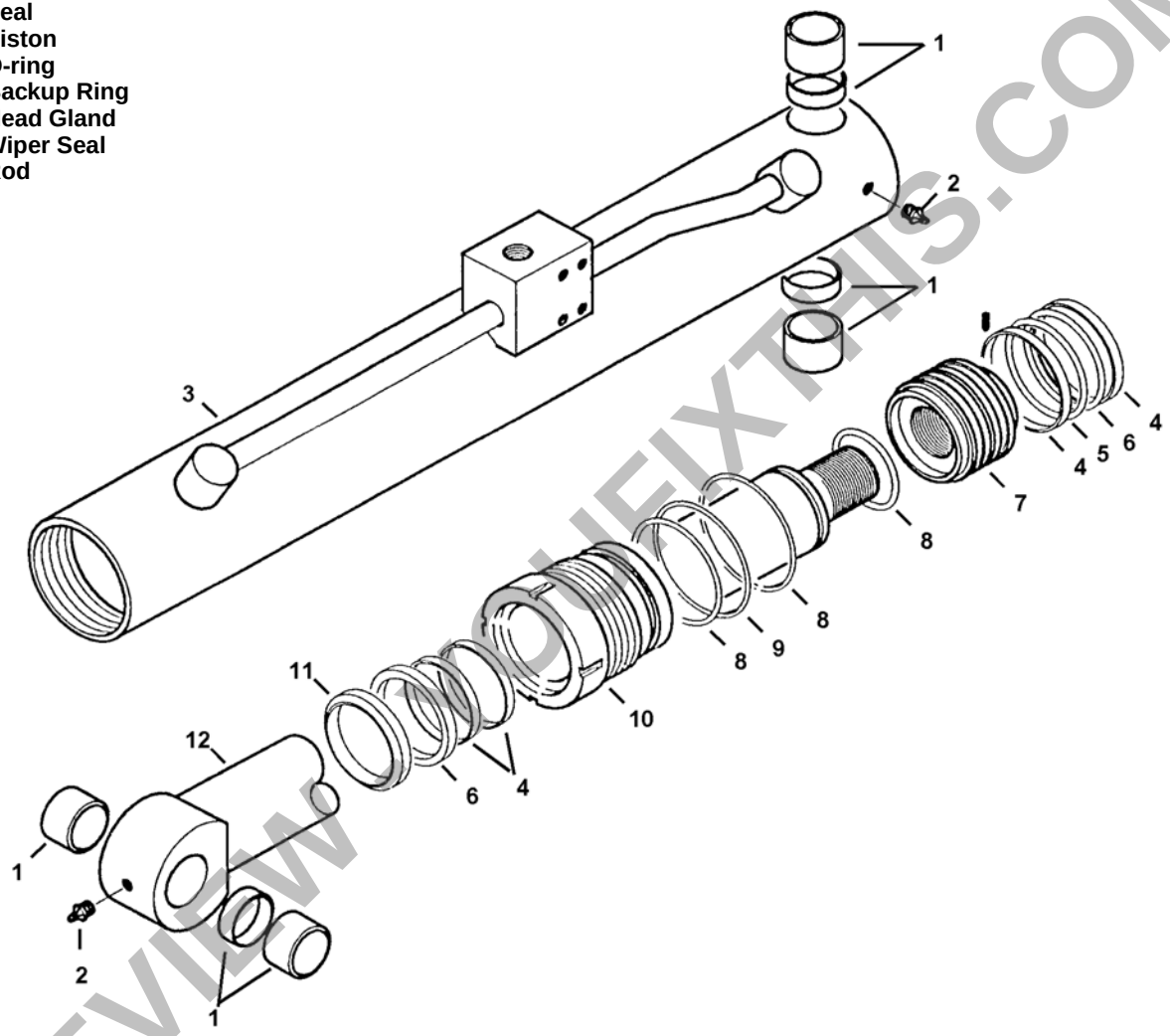
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LIFT CYLINDER (CONT'D)

Parts Identification

1. Bushing
2. Grease Fitting
3. Housing
4. Wear Ring
5. Expander O-ring
6. Seal
7. Piston
8. O-ring
9. Backup Ring
10. Head Gland
11. Wiper Seal
12. Rod

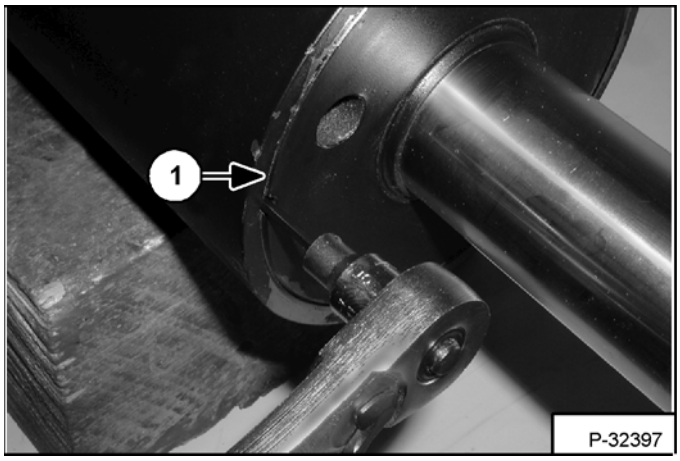


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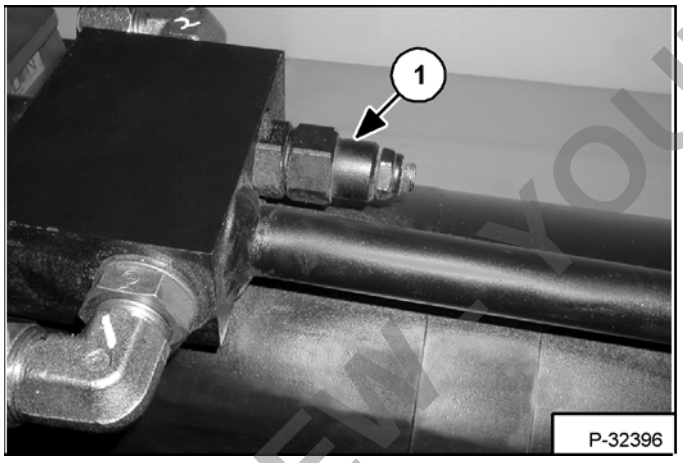
Assembly (Cont'd)

Figure 20-50-44



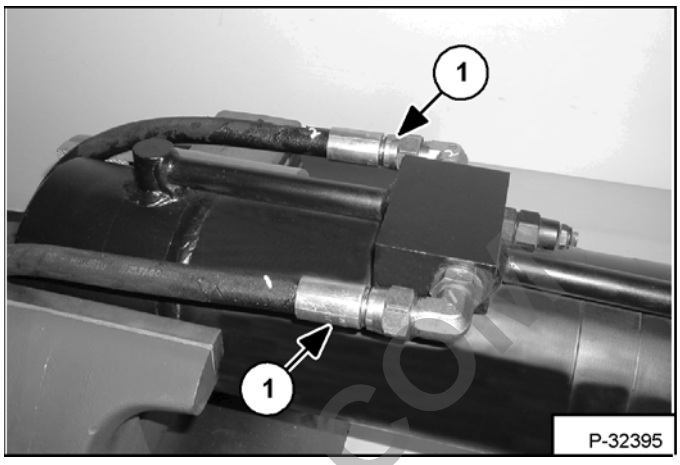
Install the set screw (Item 1) **[Figure 20-50-44]** and tighten.

Figure 20-50-45



Install the relief cartridge (Item 1) **[Figure 20-50-45]**.

Figure 20-50-46



Install the two hoses (Item 1) **[Figure 20-50-46]**.

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LIFTING AND BLOCKING THE TELEHANDLER

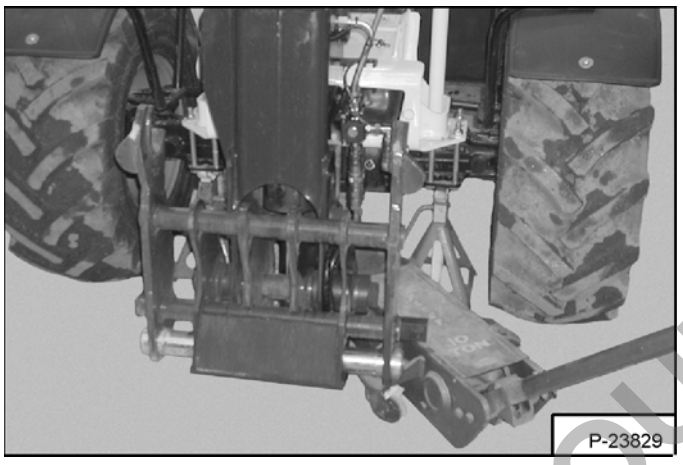
Procedure

⚠ WARNING

Put jackstands under the front axles and rear corners of the frame before running the engine for service. Failure to use jackstands can allow the machine to fall or move and cause injury or death.

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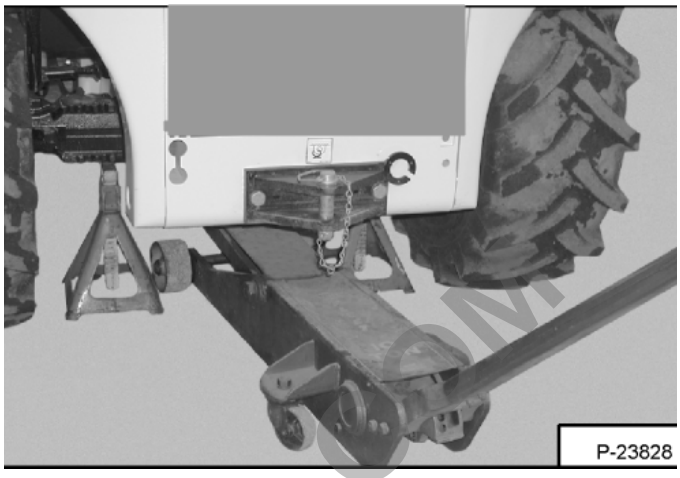
Figure 10-10-1



Always park the machine on a level surface.

STOP the engine. Put the floor jack under the center of the front axle. Lift the Telehandler and install jackstands **[Figure 10-10-1]**.

Figure 10-10-2



Put the floor jack under the center of the rear axle. Lift the Telehandler and install jackstands **[Figure 10-10-2]**.

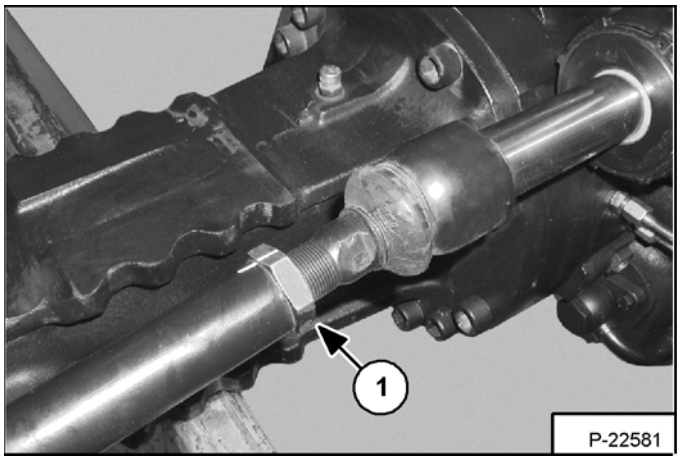
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STEERING CYLINDER (FRONT)

Removal And Installation

Figure 20-60-1

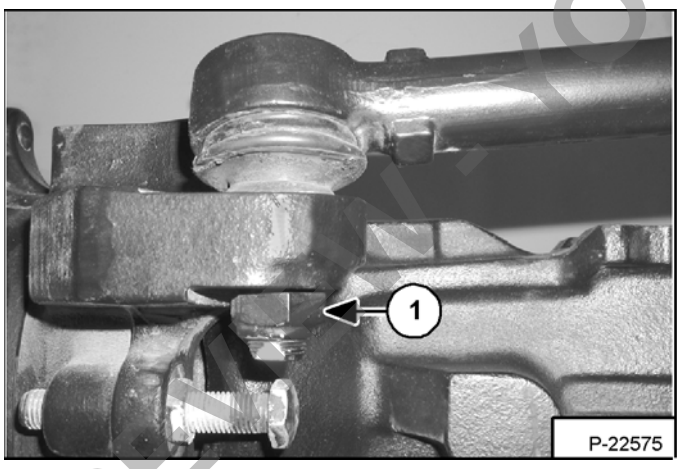


Remove the front axle. (See Contents Page 40-01.)

Loosen the tie rod jam nut (Item 1) **[Figure 20-60-1]**, mark the location of the nut for ease of assembly.

Installation: Tighten the jam nut to 185 ft.-lbs. (250 Nm) torque.

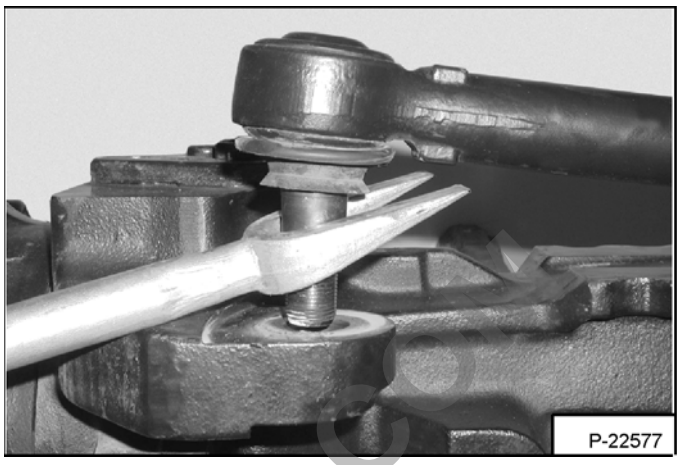
Figure 20-60-2



Loosen and remove the tie rod nut (Item 1) **[Figure 20-60-2]**.

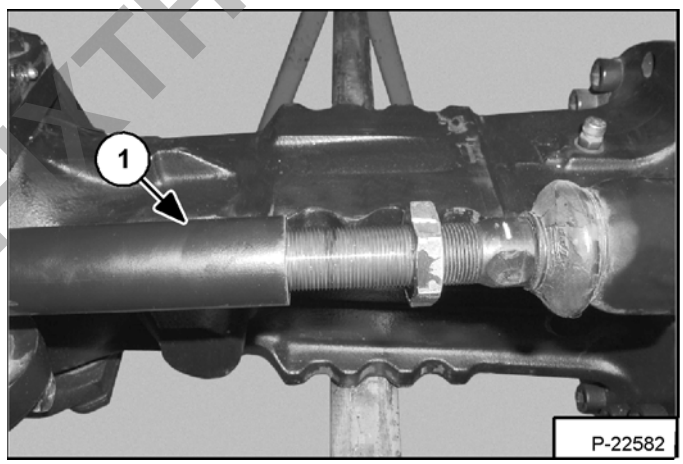
Installation: Tighten the nut to 160 ft.-lbs. (220 Nm) torque.

Figure 20-60-3



Remove the tie rod end from the axle **[Figure 20-60-3]**.

Figure 20-60-4



Remove the tie rod ends (Item 1) **[Figure 20-60-4]** from the steering cylinder.

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Troubleshooting Chart

The following troubleshooting chart is provided for assistance in locating and correcting problems which are most common. Many of the recommended procedures must be done by authorized Massey Ferguson Service Personnel only.

⚠ WARNING

Check for correct function after adjustments, repairs or service. Failure to make correct repairs or adjustments can cause injury or death.

W-2004-1285

PROBLEM	CAUSE
The hydraulic system will not operate.	1, 2, 3, 6
The hydraulic oil temperature warning light comes ON when hydraulics are operating.	1, 2
Slow hydraulic system action.	1, 2, 4, 8
Hydraulic action is not smooth.	1, 3, 4, 5
Boom goes up slowly at full engine RPM.	1, 2, 4, 5, 6, 7
The boom comes down with the lever in neutral position.	7, 8, 9

KEY TO CORRECT THE CAUSE
1. The fluid level is not correct..
2. The hydraulic pump has damage.
3. Relief valve is not at the correct pressure.
4. Suction leak on the inlet side of the hydraulic pump.
5. Fluid is cold. Wrong viscosity fluid. (See Section SPEC-01.)
6. Using the machine for more than its rated capacity.
7. Internal leak in the lift cylinder.
8. External leak from the cylinder(s).
9. Damaged lift spool.

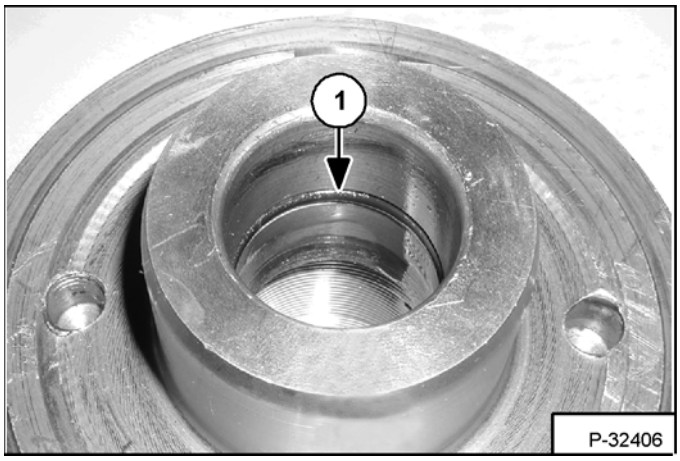
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TILT CYLINDER (CONT'D)

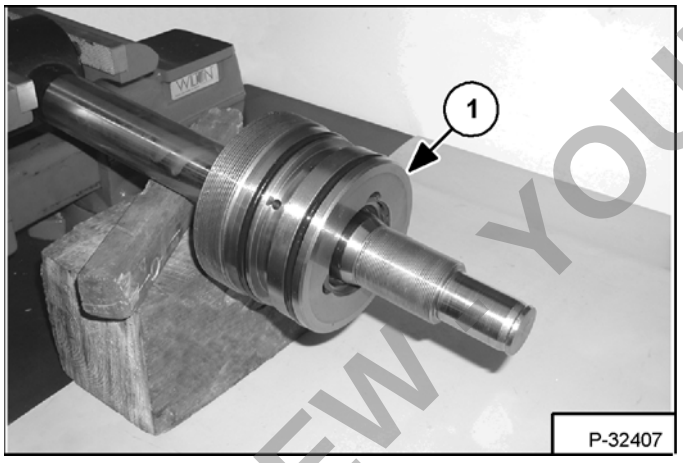
Disassembly (Cont'd)

Figure 20-50-20



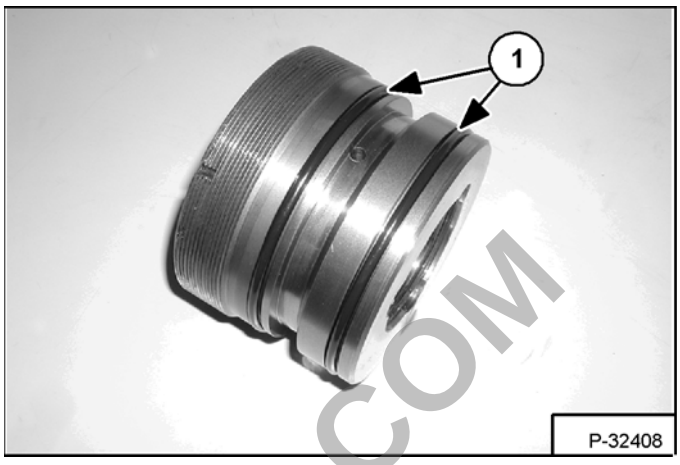
Remove the O-ring (Item 1) **[Figure 20-50-20]** from the inside of the piston.

Figure 20-50-21



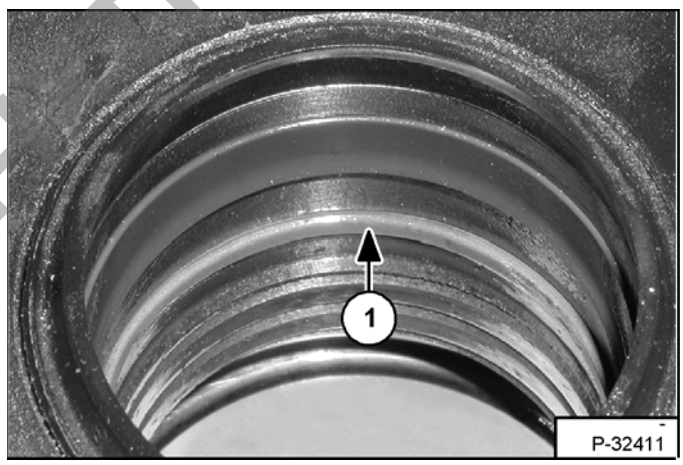
Remove the head gland (Item 1) **[Figure 20-50-21]** from the rod.

Figure 20-50-22



Remove the two O-rings (Item 1) **[Figure 20-50-22]** from the head gland.

Figure 20-50-23



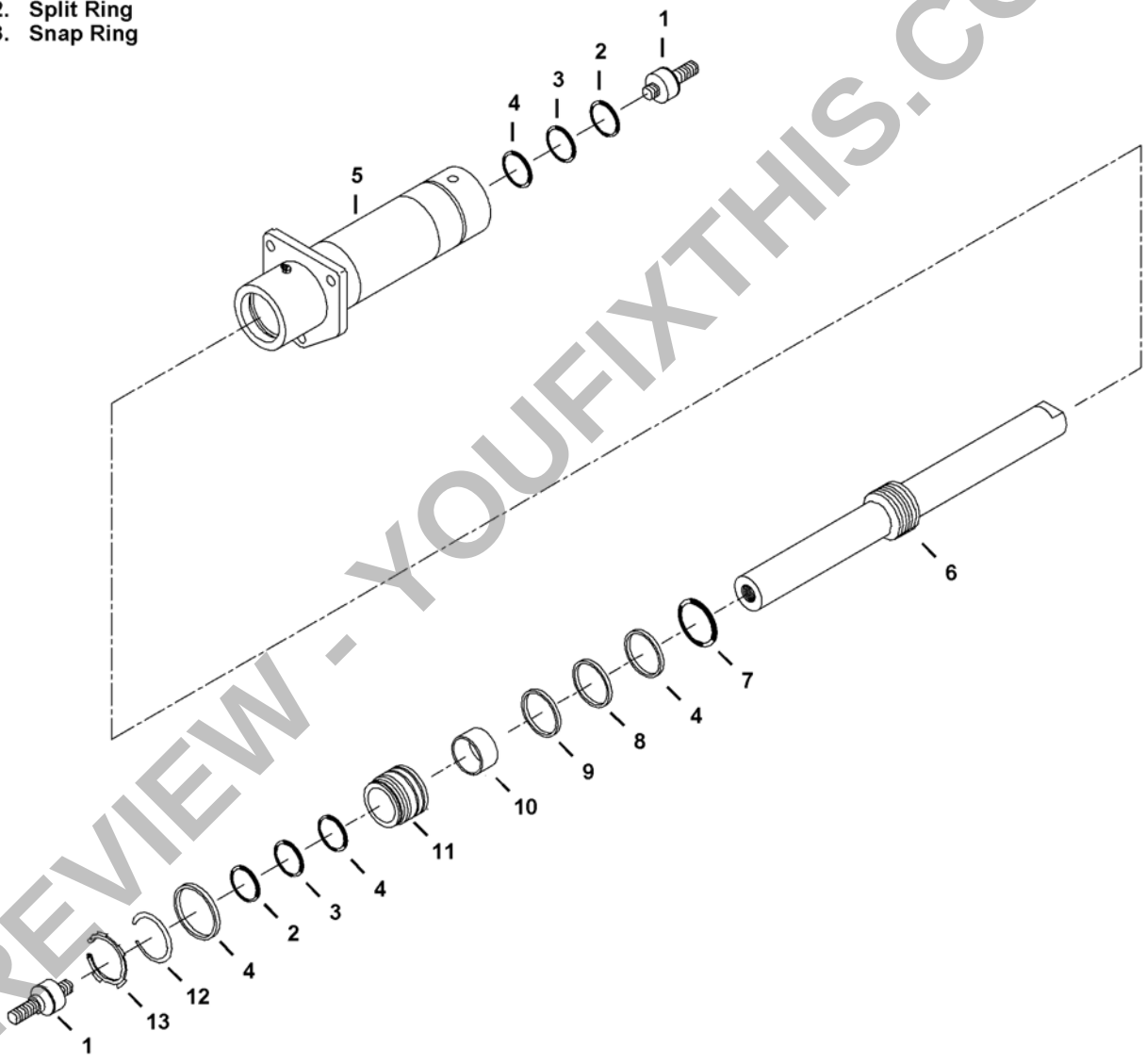
Remove the seal (Item 1) **[Figure 20-50-23]** from the head gland.

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Parts Identification

1. Swivel End
2. Wiper
3. Backup Washer
4. Seal
5. Housing
6. Rod
7. O-Ring
8. Magnetic Sensor
9. Wear Ring
0. Spacer
11. Head Gland
12. Split Ring
13. Snap Ring



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SERVICE SCHEDULE

Maintenance work must be done at regular intervals. Failure to do so will result in excessive wear and early failures. The service schedule is a guide for correct maintenance of the Massey Ferguson Telescopic Handler.

⚠ WARNING

Instructions are necessary before operating or servicing machine. Read and understand the Operation & Maintenance Manual, Handbook and signs (decals) on machine. Follow warnings and instructions in the manuals when making repairs, adjustments or servicing. Check for correct function after adjustments, repairs or service. Untrained operators and failure to follow instructions can cause injury or death.

W-2003-0199

SERVICE SCHEDULE		HOURS				
ITEM	**SERVICE REQUIRED**	**Daily**	**50**	**250**	**500**	**n 1000**
Engine Oil	Check the oil level and add oil as needed.					
Hydraulic Fluid	Check fluid level and add as needed.					
Articulation Pins	Lubricate with multi-purpose lithium based grease.					
Safety Signs, Safety Tread and Mirrors	Check for damaged signs (decals), safety tread and mirrors. Replace if damaged or worn.					
Fuel Filter	Clean the sediment bowl/water trap.					
Nuts & Bolts	Check for loose nuts and bolts. Tighten as needed.					
Seat Belt and Restraint Bar (if equipped)	Check the condition of the seat belt. Check the Restraint Bar (if equipped). Clean dirt and debris from moving parts.					
Brakes	Check for function. Service as necessary.					
Back-up Alarm	Check for function. Replace as necessary.					
Lateral Operator Restraint System (if equipped)	Check that hydraulic and drive functions are deactivated when the restraint bar is raised. check indicator light on center instrument panel. See details in this Operation & Maintenance Manual.					
Tires	Check for wear or damage. Inflate to correct pressure. Be sure all tires are inflated to the same pressure. Use only approved tires.					
Engine Air Filter And Air System	Check condition indicator, replace element when required and empty dust cup as needed. Check air system for leaks. See air cleaner section for more information.					
Engine Cooling System	Clean debris from oil cooler, radiator and air conditioner condenser. check coolant level cold in reservoir. Add premixed coolant as needed (See *ENGINE COOLING SYSTEM*, Page PM-16). Check cooling system for leaks.					
King Pins, U-Joints, Axle Oscillation (Front/Rear), Attach. Frame Pivot(s), Tilt/Lift Cyl., Boom Pivot, Leveling Cyl. (if equipped)	Lubricate with multi-purpose lithium based grease.					
Telescopic Boom Slide	Lubricate with multi-purpose lithium based grease. Check wear blocks for adjustment or replacement.					
Hydraulic Hoses, Tubelines & Connections	Check condition of hoses, tubelines and connectors. Repair or replace as needed.					
Battery	Check electrolyte level. Add distilled water as needed.					
Wheel Nuts	Check wheel nut torque. Tighten as needed [221 ft.-lbs. (300 Nm)].	†				
Restraint Bar Spring Pivot	Lubricate with multi-purpose lithium based grease.					
Alt. & Air Cond. Belt (if equipped)	Check belt tension and adjust as needed.		l			
Engine Oil and Filter	Replace the engine oil and filter. See *SPECIFICATIONS* Page SPEC-01 for correct capacity. Use a genuine Massey Ferguson filter.		l			
Fuel Filter	Replace the fuel filter element. Use a genuine Massey Ferguson filter.		l			
Hydraulic Fluid Filter	Replace the hydraulic filter element. Use a genuine Massey Ferguson filter.		l			
Hydrostatic Fluid Filter	Replace the hydraulic filter element. Use a genuine Massey Ferguson filter.		l			
Hydraulic Fluid and Filter	Replace the hydraulic fluid and filter element. See *SPECIFICATIONS*.					
Front & Rear Axle Fluid	Replace the axle fluid. See *SPECIFICATIONS*.		®		‡	
Engine Coolant	Check freeze protection of antifreeze -34 F (-30 C). Flush cooling system and replace with premixed coolant (See *ENGINE COOLING SYSTEM*, PM-16).					
Telescopic Boom Wear Blocks	Check for wear and adjust as needed. Replace as necessary.					
Pivot Pins and Bushings	Check for wear on the pivot pins and bushings.					

† **Check wheel nut torque every 8 hours for the first 24 hours.**

l **Perform service first time, then as indicated in chart.**

® **Check level.**

‡ **Replace fluid first time, then as indicated in chart.**

o **Or every 6 months**

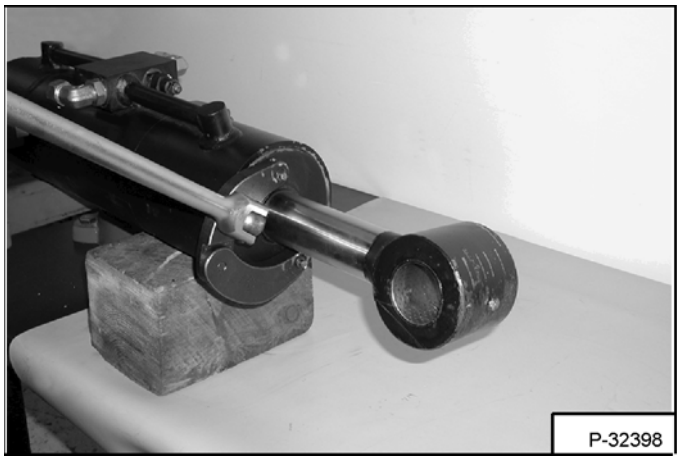
n **Or every 12 months**

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TILT CYLINDER (CONT'D)

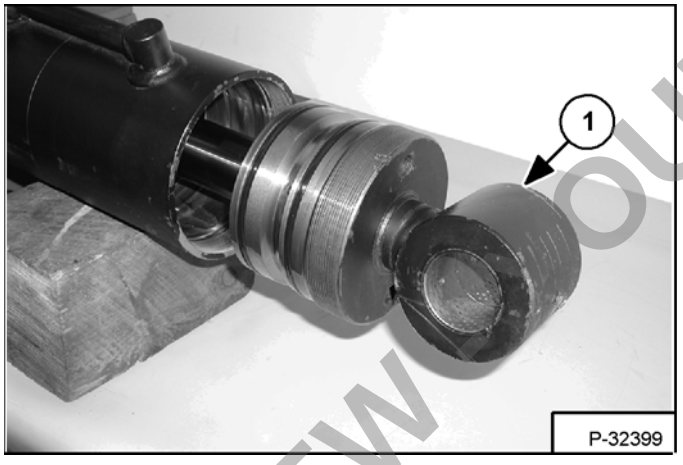
Disassembly (Cont'd)

Figure 20-50-12



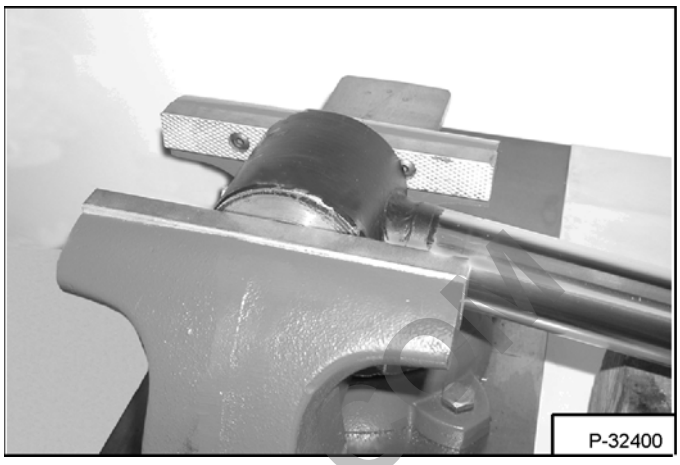
Loosen the head gland **[Figure 20-50-12]**.

Figure 20-50-13



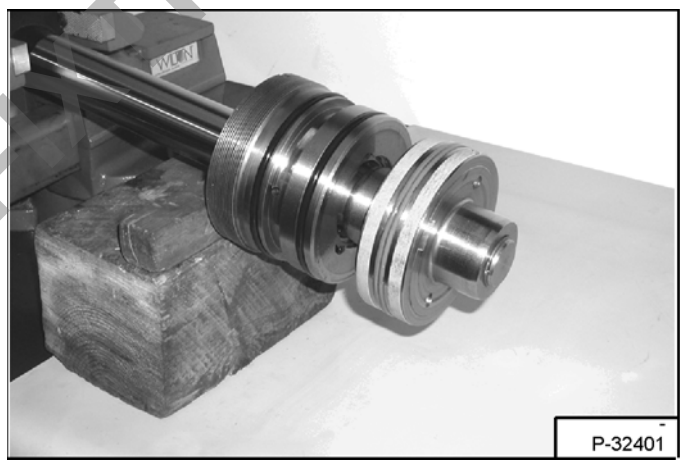
Remove the rod assembly (Item 1) **[Figure 20-50-13]**.

Figure 20-50-14



Put the rod end of the cylinder in a vise **[Figure 20-50-14]**.

Figure 20-50-15



Support the cylinder rod on a wood block **[Figure 20-50-15]**.

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GLOSSARY OF HYDRAULIC/HYDROSTATIC SYMBOLS

SYMBOL DESCRIPTION

CYLINDER: Equipment to convert hydraulic energy into linear energy and in which the fluid pressure operates alternately in both directions (forward and backward strokes)



DOUBLE ACTING HYDRAULIC CYLINDER, UNEQUAL DISPLACEMENT - With single piston rod



DOUBLE ACTING HYDRAULIC CYLINDER, UNEQUAL DISPLACEMENT and CUSHION ON ONE END - With single piston rod

PUMP: To convert mechanical energy into hydraulic energy



FIXED CAPACITY DISPLACEMENT HYDRAULIC PUMP - With one direction of flow



VARIABLE CAPACITY DISPLACEMENT BIDIRECTIONAL HYDRAULIC PUMP - With two directions of flow (bidirectional)

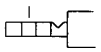
MOTOR: To convert hydraulic energy into rotary mechanical energy



FIXED CAPACITY DISPLACEMENT BIDIRECTIONAL HYDRAULIC MOTOR - With two directions of flow (bidirectional)

SYMBOL DESCRIPTION

CONTROL MECHANISMS



CONTROL VALVE WITH DETENT (Holds Valve in Position) - device for maintaining a given position (mechanical)



CONTROL VALVE ACTIVATED BY A PULL BUTTON (manual)



CONTROL VALVE ACTIVATED BY A PUSH-PULL BUTTON (manual)



CONTROL VALVE ACTIVATED BY A LEVER (manual)



CONTROL VALVE ACTIVATED BY A PEDAL (manual)



CONTROL VALVE WITH SPRING RETURN (mechanical)



CONTROL VALVE ACTIVATED BY AN ELECTRIC SOLENOID (electrical)



CONTROL VALVE ACTIVATED BY PILOT PRESSURE (indirect control, pilot actuated by application of pressure)

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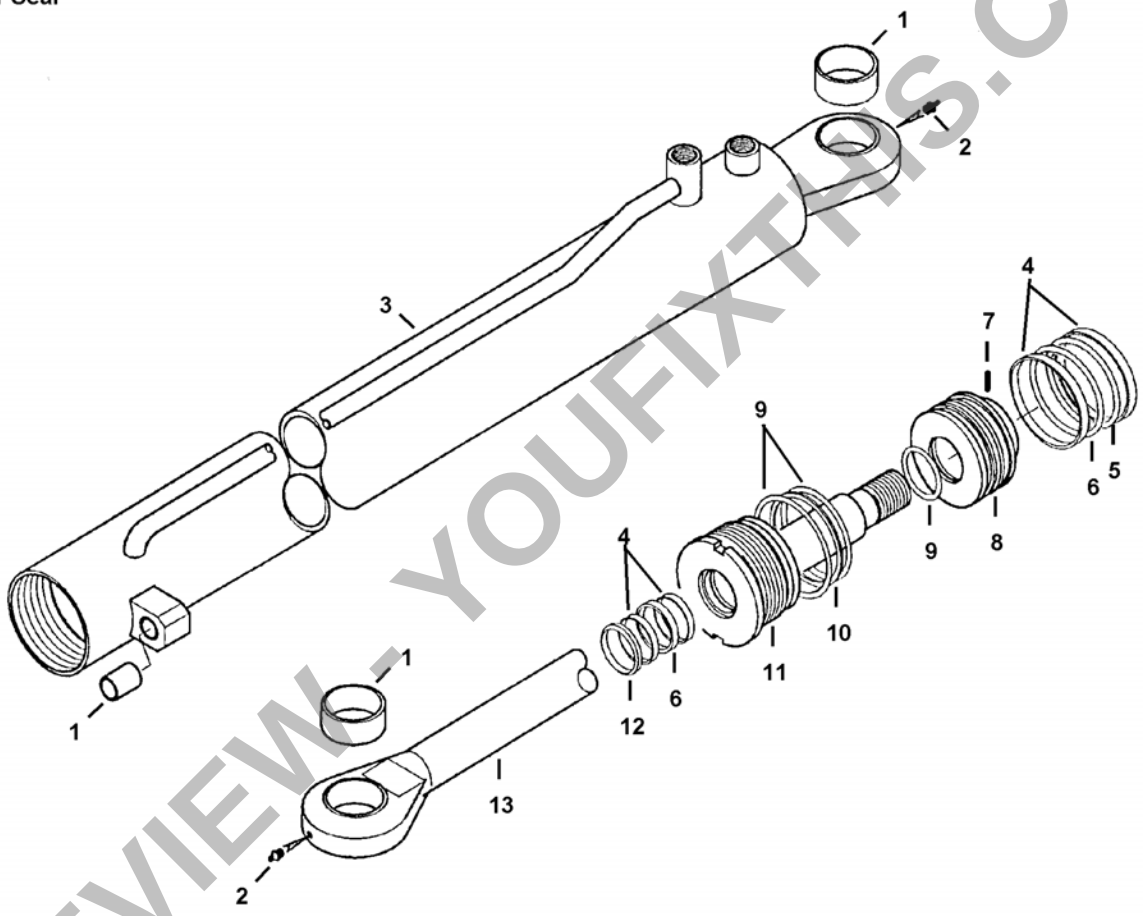
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BUCKET POSITIONING CYLINDER (CONT'D)

Parts Identification

1. Bushing
2. Grease Fitting
3. Housing
4. Wear Ring
5. Expander O-ring
6. Seal
7. Set Screw
8. Piston
9. O-ring
10. Backup Ring
11. Head Gland
12. Wiper Seal
13. Rod



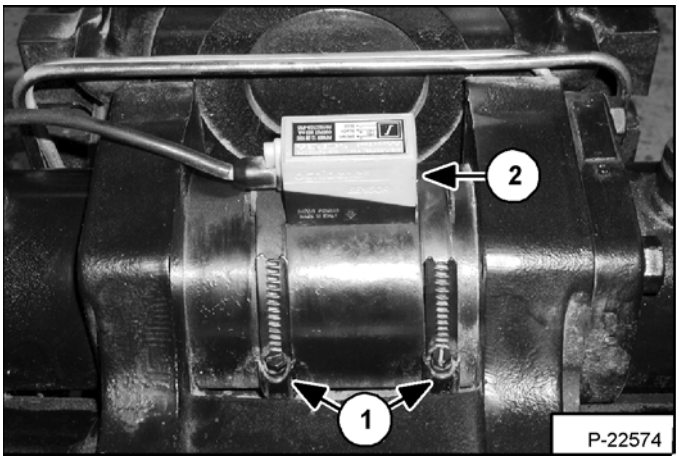
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STEERING CYLINDER (FRONT) (CONT'D)

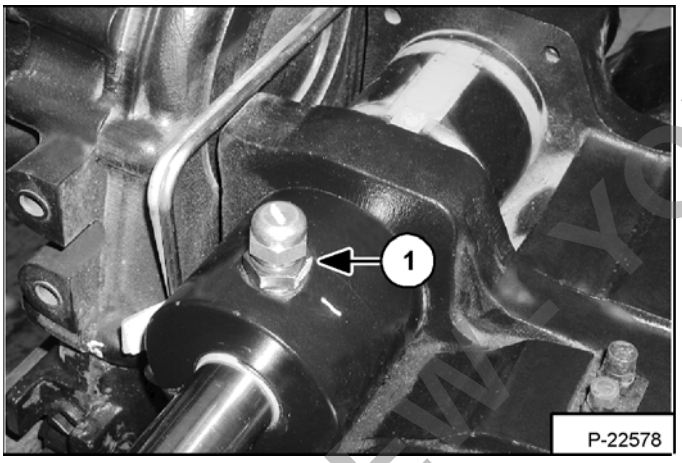
Removal And Installation (Cont'd)

Figure 20-60-5



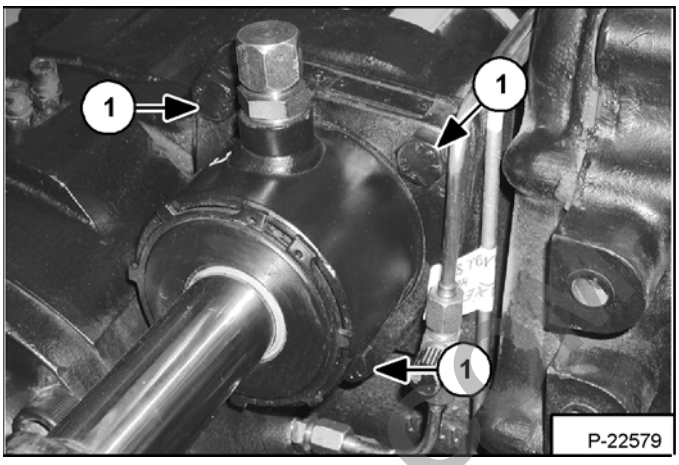
Remove both clamps (Item 1) and remove the centering sensor (Item 2) **[Figure 20-60-5]** from the cylinder.

Figure 20-60-6



Remove the fitting (Item 1) **[Figure 20-60-6]** from the cylinder.

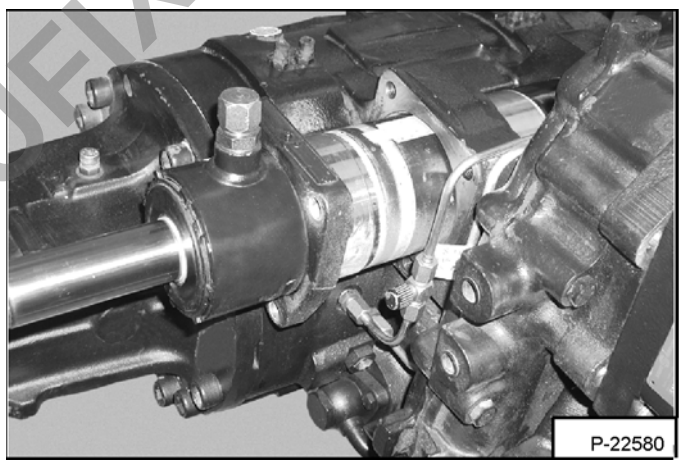
Figure 20-60-7



Remove the three bolts (Item 1) **[Figure 20-60-7]** from the cylinder retainer plate.

Assembly: Apply Loctite 270 to the three bolts and tighten to 88 ft.-lbs. (120 Nm) torque.

Figure 20-60-8



Remove the cylinder from the axle **[Figure 20-60-8]**.

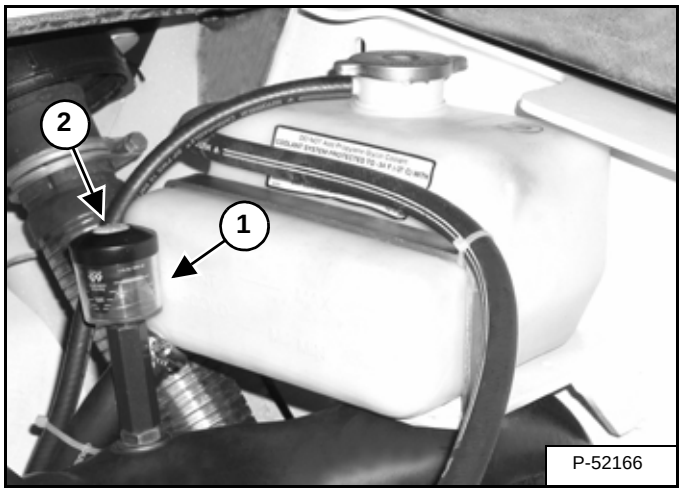
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AIR CLEANER SERVICE

Replacing Filter Element

Figure 10-60-1

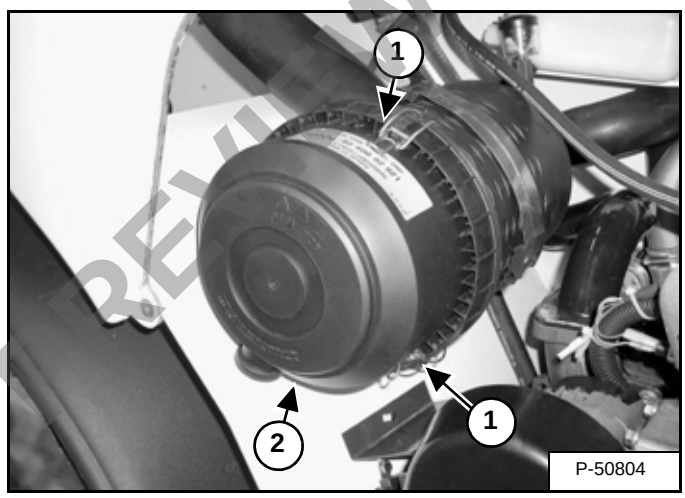


Replace the large (outer) filter element only when the red ring shows in the window of the condition indicator (Item 1) **[Figure 10-60-1]**.

NOTE: Before replacing the filter element, push the button on the condition indicator (Item 2) [Figure 10-60-1]. Start the engine. If the red ring does not show, do not replace the filter element.

Replace the inner filter every third time the outer filter is replaced or when the red ring still shows in the indicator window after the outer filter has been replaced.

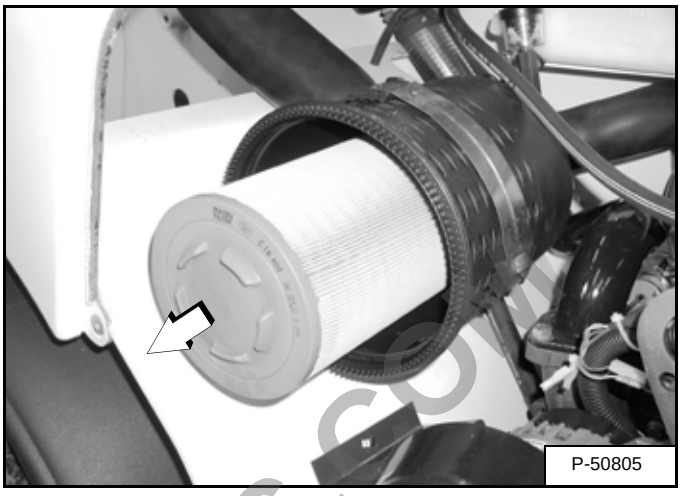
Figure 10-60-2



Loosen the filter housing clamps (Item 1) **[Figure 10-60-2]**.

Release the fastener and remove the cover (Item 2) **[Figure 10-60-2]**.

Figure 10-60-3



Pull the element straight out **[Figure 10-60-3]**.

NOTE: Make sure all sealing surfaces are free of dirt and debris.

Install a new outer element.

Install the dust cover and fasten**[Figure 10-60-3]**.

Connect the filter housing clamps.

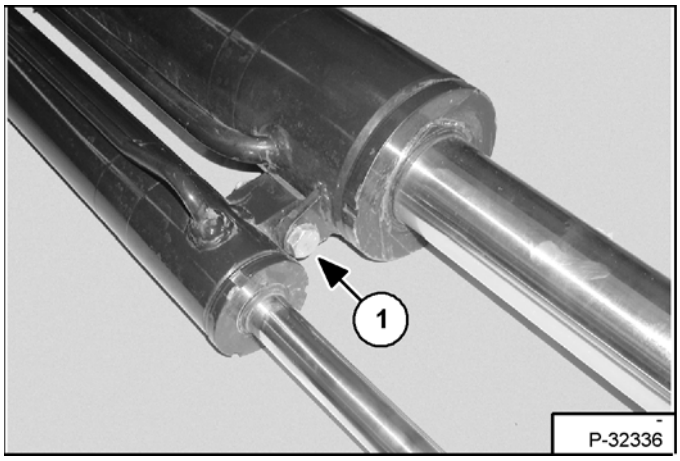
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BUCKET POSITIONING CYLINDER (CONT'D)

Removal And Installation (Cont'd)

Figure 20-30-16



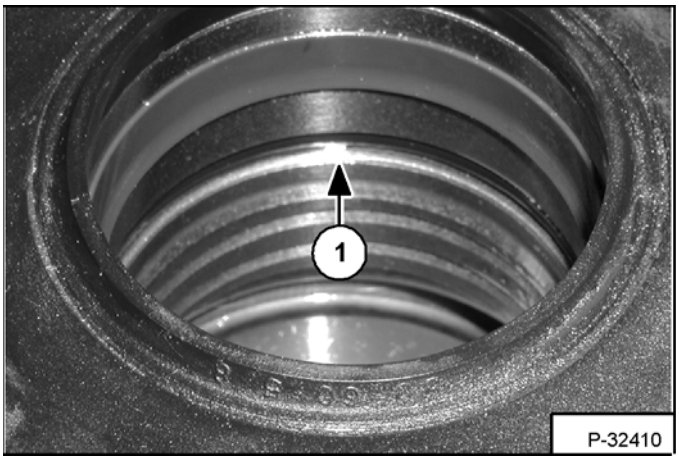
Remove the bolt and nut (Item 1) **[Figure 20-30-16]** and separate the lift cylinder and bucket positioning cylinder.

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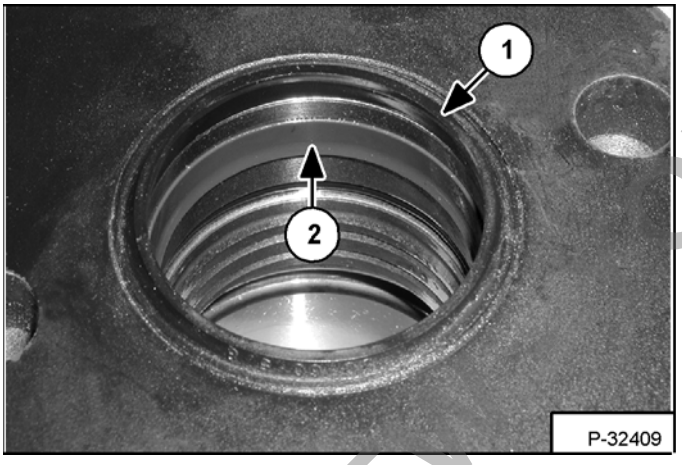
Disassembly (Cont'd)

Figure 20-50-24



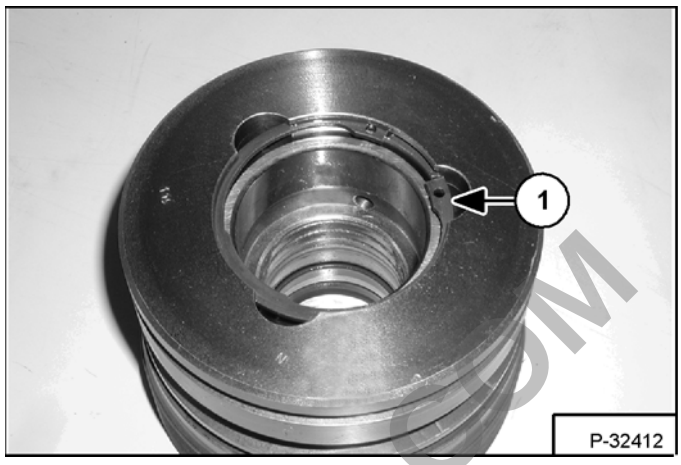
Remove the expander O-ring (Item 1) **[Figure 20-50-24]**.

Figure 20-50-25



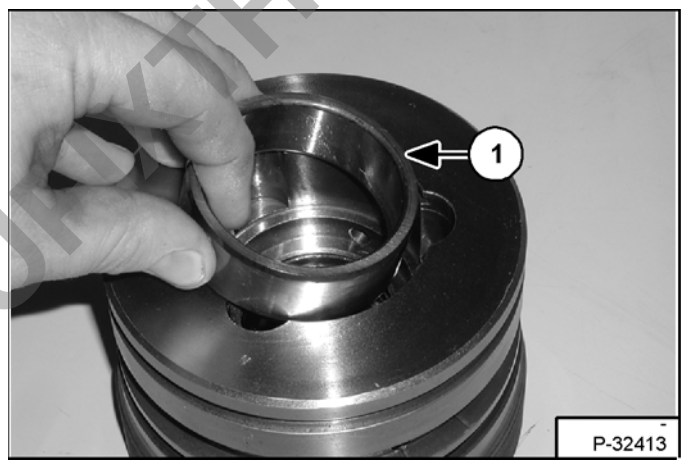
Remove the wiper (Item 1) and seal (Item 2) **[Figure 20-50-25]** from the head gland.

Figure 20-50-26



Remove the snap ring (Item 1) **[Figure 20-50-26]**.

Figure 20-50-27



Remove the cushion sleeve (Item 1) **[Figure 20-50-27]** from the head gland.

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LUBRICATION

Procedure

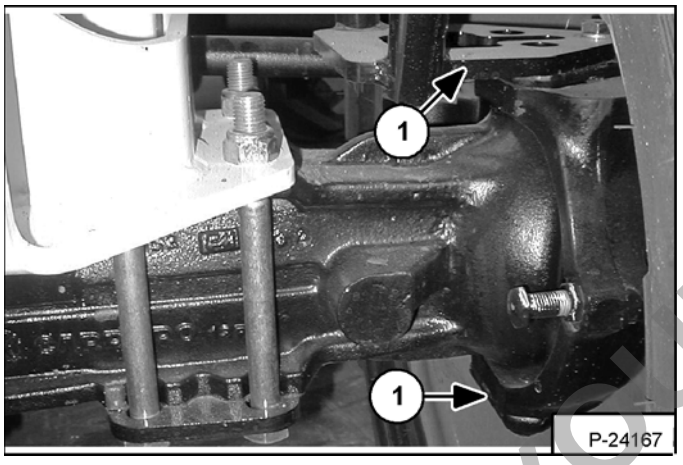
Lubricate as specified in the SERVICE SCHEDULE, (See Contents Page 10-01) for the best performance of the machine.

Record the operating hours each time you lubricate so that it is performed at the correct interval.

Always use a good quality lithium based multi-purpose grease. Apply lubricant until extra grease shows.

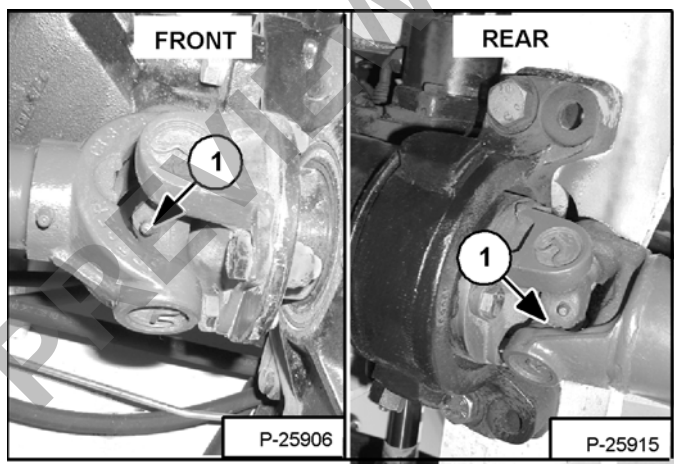
Lubricate the following locations on the Telehandler:

Figure 10-120-1



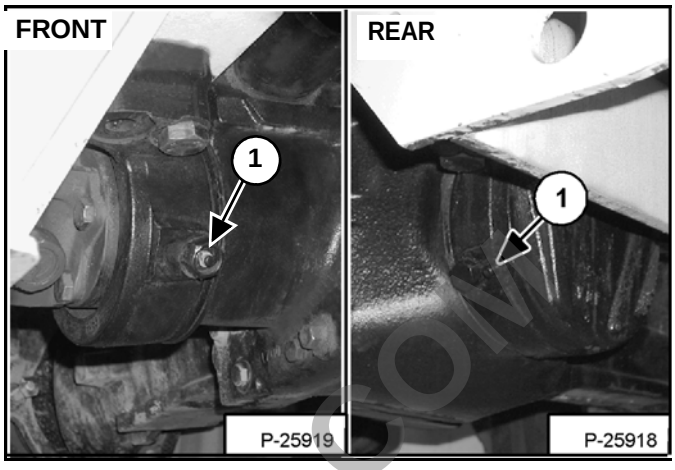
1. Axle Pivots - Top and bottom (Item 1) **[Figure 10-120-1]** all four wheels.

Figure 10-120-2



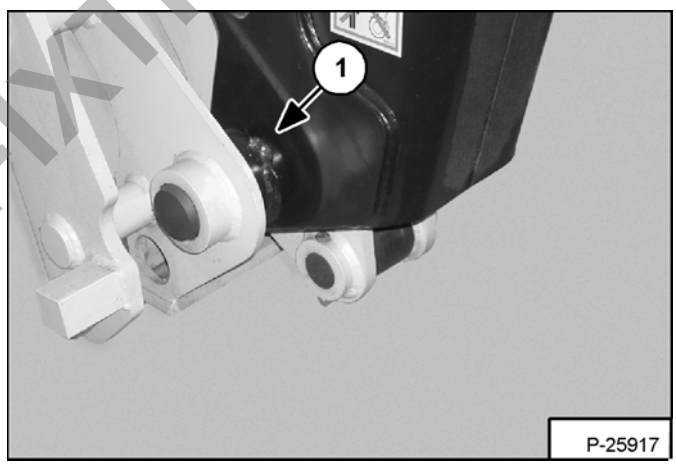
2. Universal Joints - Front and Rear (Item 1) **[Figure 10-120-2]**.

Figure 10-120-3



3. Axle Oscillation - Front and Rear Axle (Item 1) **[Figure 10-120-3]**.

Figure 10-120-4



4. Attachment Frame Pivot (Item 1) **[Figure 10-120-4]**. (Both sides)

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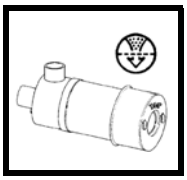
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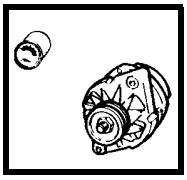
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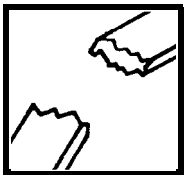
17. Inspect the air cleaner for damage or leaks. Check the condition of the element.



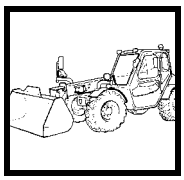
18. Check the electrical charging system.



19. Inspect for loosen or broken parts or connections.



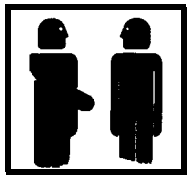
20. Operate the Telescopic Handler and check all functions.



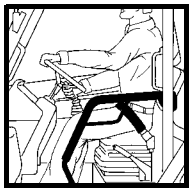
21. Check for any field modification not completed.



22. Recommend to the owner that all necessary corrections be made before the machine is returned to service.



23. Check that LORS™ is in good condition and is not modfied.



CALIFORNIA
PROPOSITION 65 WARNING

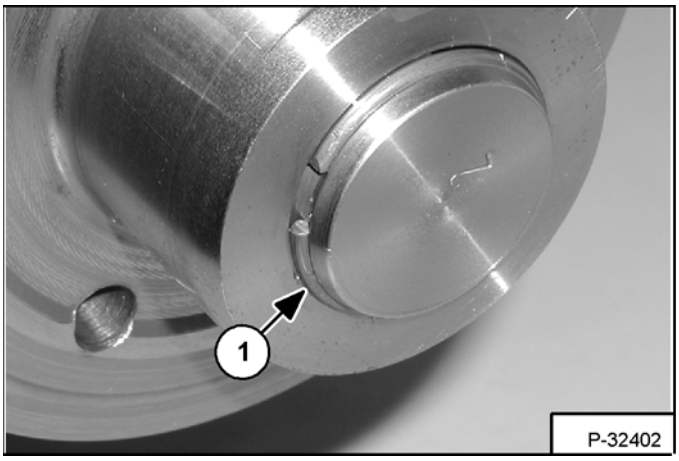
Diesel engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.

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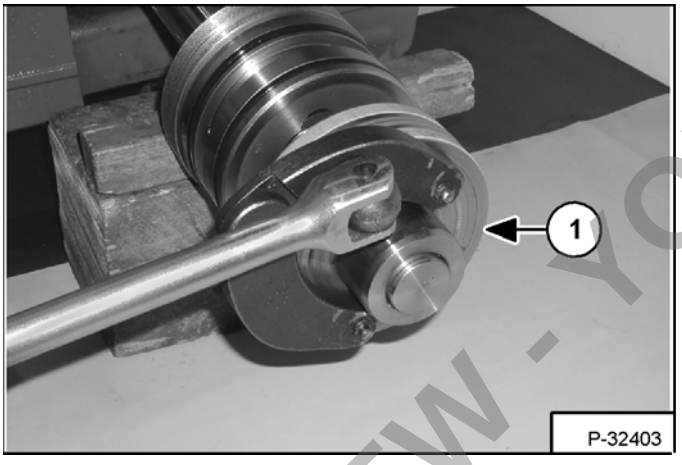
Disassembly (Cont'd)

Figure 20-50-16



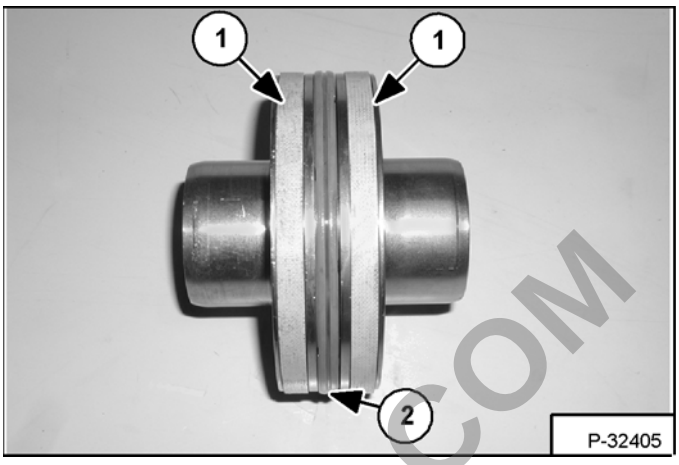
Remove the lock ring (Item 1) **[Figure 20-50-16]**.

Figure 20-50-17



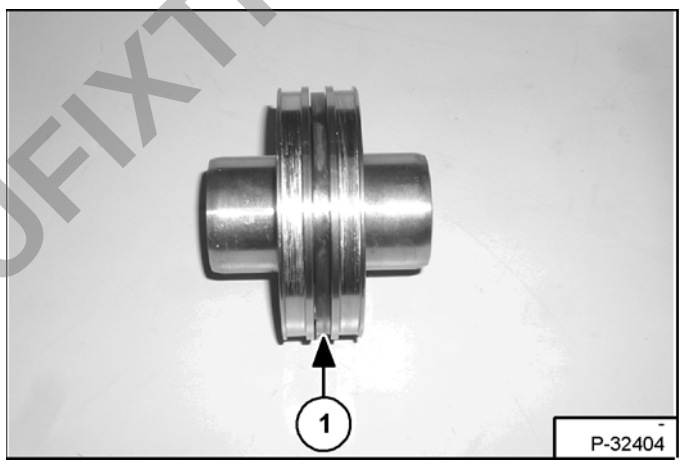
Remove the piston (Item 1) **[Figure 20-50-17]** from the rod.

Figure 20-50-18



Remove the two wear rings (Item 1) and seal (Item 2) **[Figure 20-50-18]** from the piston.

Figure 20-50-19



Remove the expander O-ring (Item 1) **[Figure 20-50-19]**.

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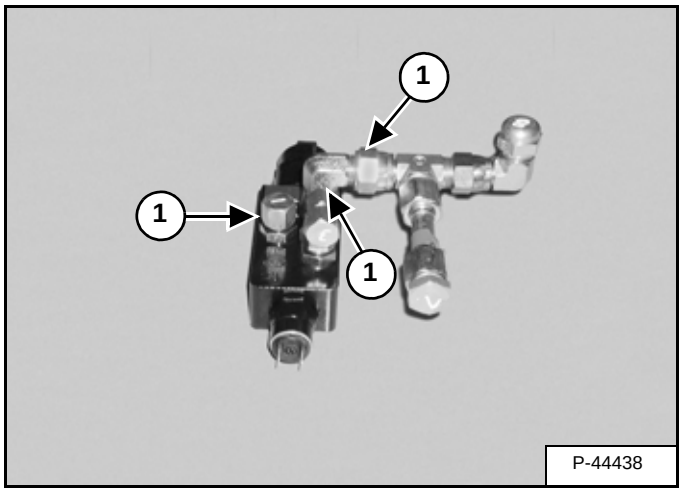
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Parking Brake Valve Disassembly And Assembly

Clean the outside of the brake valve before disassembly.

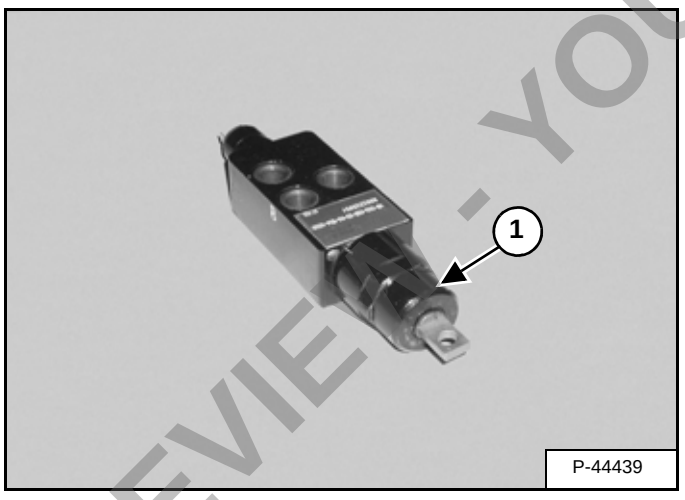
Mark the outside of the brake valve for ease of assembly.

Figure 20-190-15



Remove the fittings (Item 1) **[Figure 20-190-15]**.

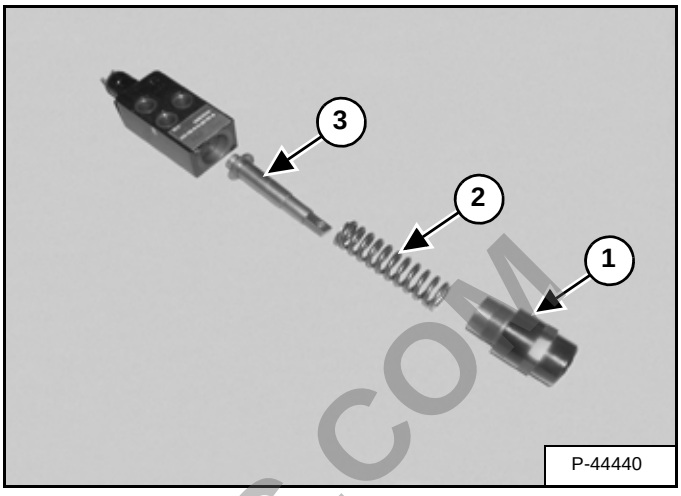
Figure 20-190-16



Loosen the collar (Item 1) **[Figure 20-190-16]**.

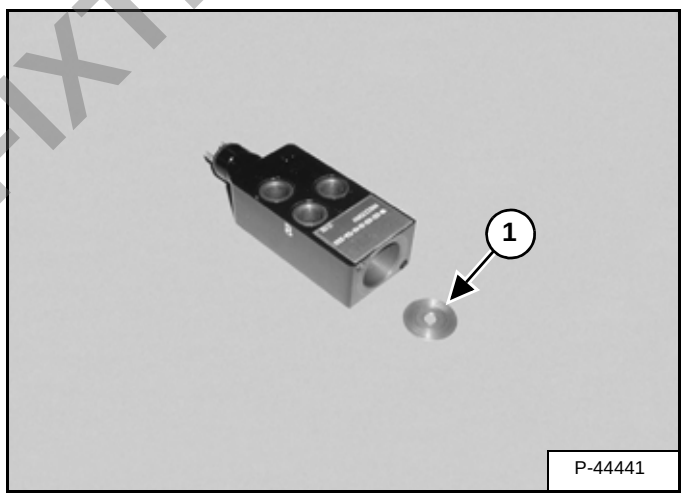
NOTE: Use care removing the collar. The collar is under spring pressure.

Figure 20-190-17



Remove the collar (Item 1), spring (Item 2) and shaft (Item 3) **[Figure 20-190-17]** from the housing.

Figure 20-190-18



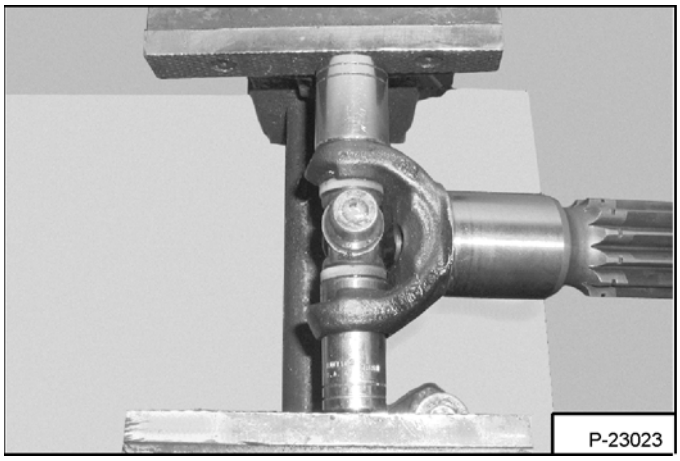
Remove the washer (Item 1) **[Figure 20-190-18]** from the housing

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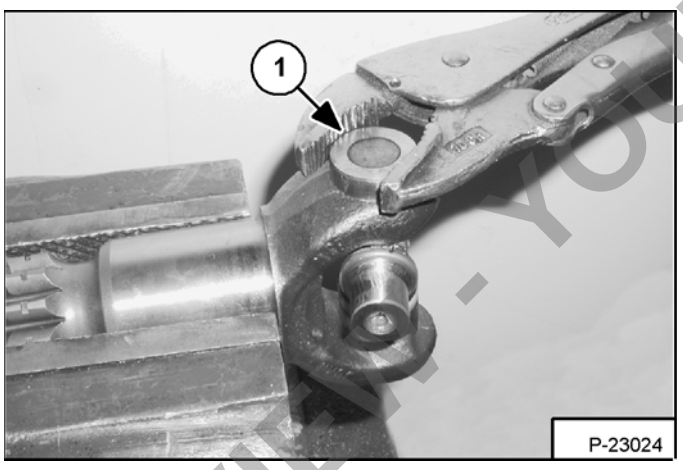
Axle Housing/Drive Axle Disassembly (Cont'd)

Figure 40-20-42



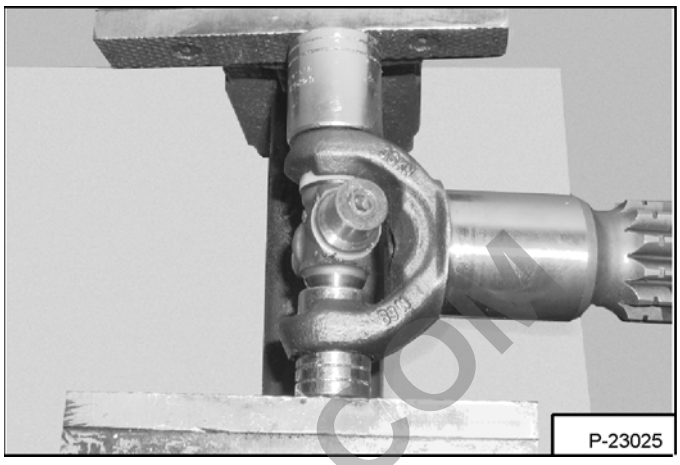
Using two different size sockets and a vice, press one bearing cup into the yoke while pushing the opposite bearing cup through the yoke **[Figure 40-20-42]**.

Figure 40-20-43



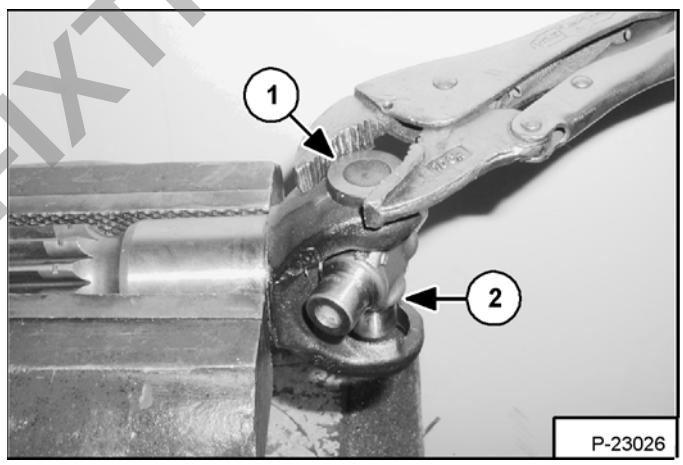
Remove the bearing cup (Item 1) **[Figure 40-20-43]**.

Figure 40-20-44



Press the second bearing cup through the yoke **[Figure 40-20-44]**.

Figure 40-20-45



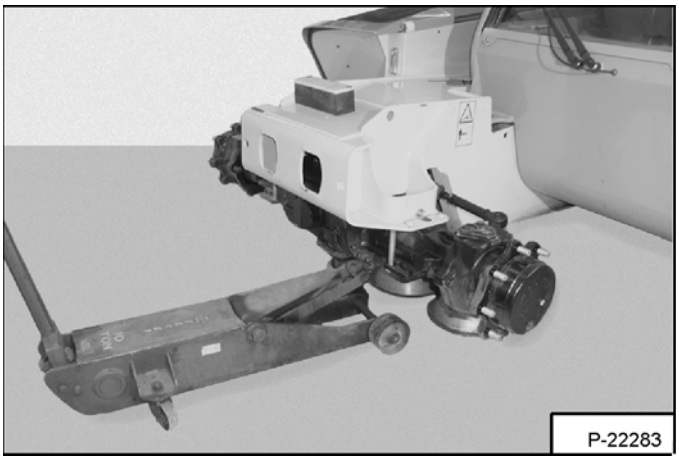
Remove the bearing cup (Item 1) and cross (Item 2) **[Figure 40-20-45]** from the yoke.

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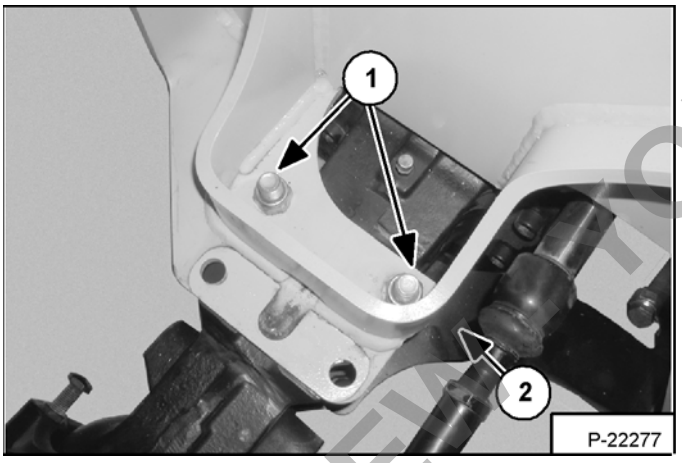
Removal (Cont'd)

Figure 40-30-21



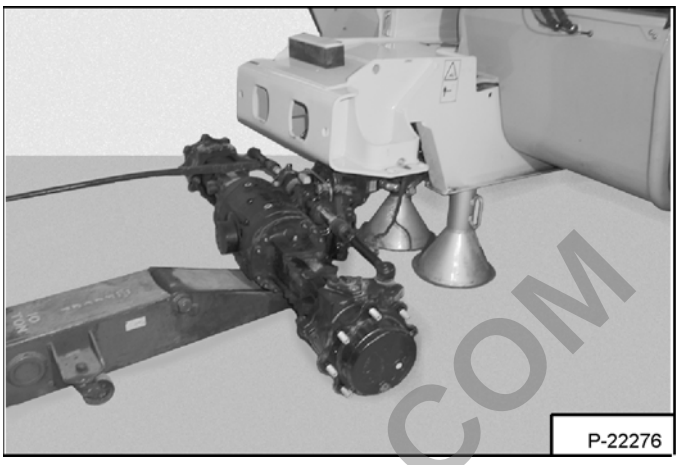
Using a floor jack, apply upward pressure to lift and support the front axle **[Figure 40-30-21]**.

Figure 40-30-22



Remove the two axle mounting bolts (Item 1) and mounting plates (Item 2) **[Figure 40-30-22]** from each side of the axle.

Figure 40-30-23



Have an assistant balance the axle on the floor jack and lower the floor jack slowly. Roll the axle out from under the frame **[Figure 40-30-23]**.

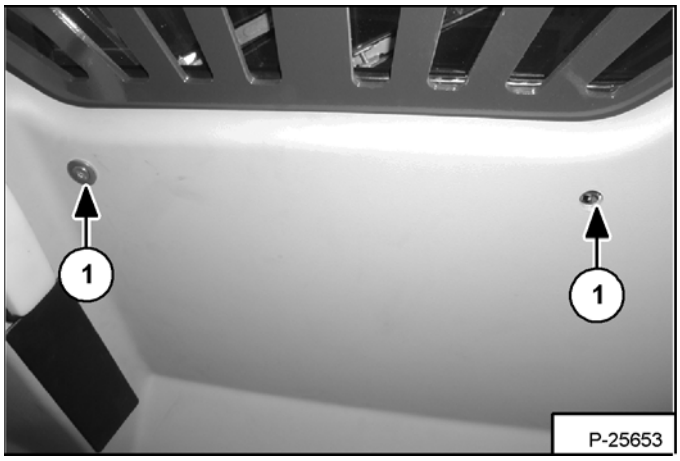
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TOP WIPER MOTOR

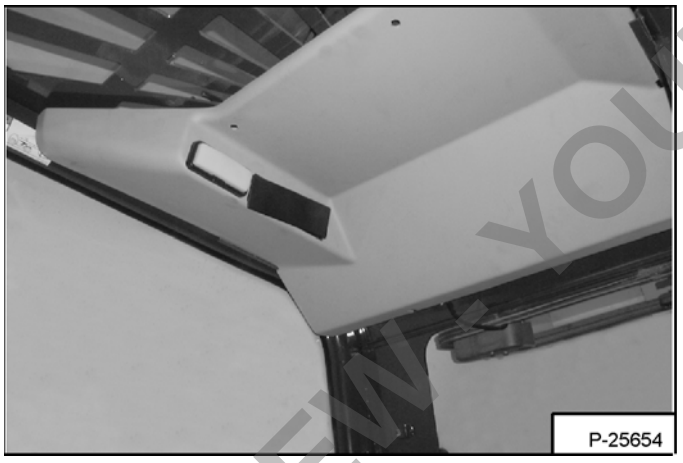
Removal And Installation

Figure 60-120-1



Remove the two screws (Item 1) **[Figure 60-120-1]** from the upper panel.

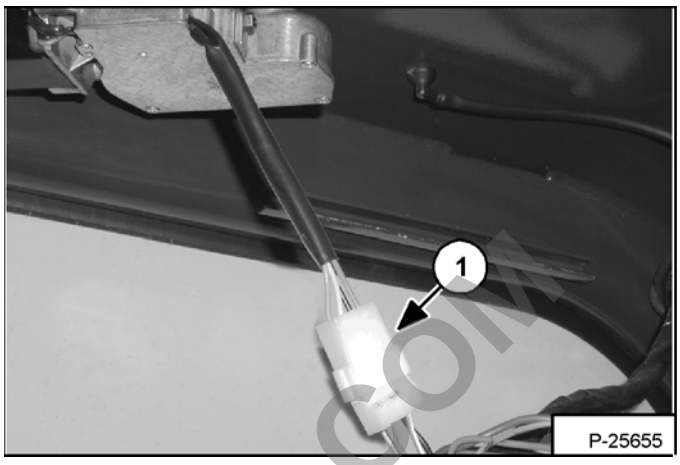
Figure 60-120-2



Slide the upper panel forward on the support rails **[Figure 60-120-2]**.

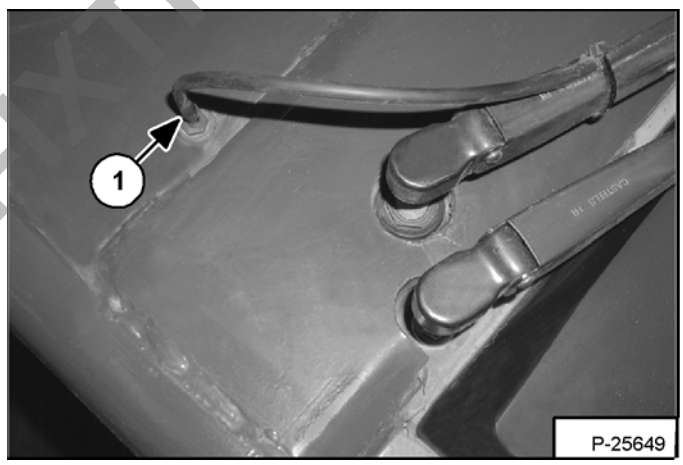
Lower the panel.

Figure 60-120-3



Disconnect the wiper motor connector (Item 1) **[Figure 60-120-3]** from the harness.

Figure 60-120-4



Remove the washer tube (Item 1) **[Figure 60-120-4]**.

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