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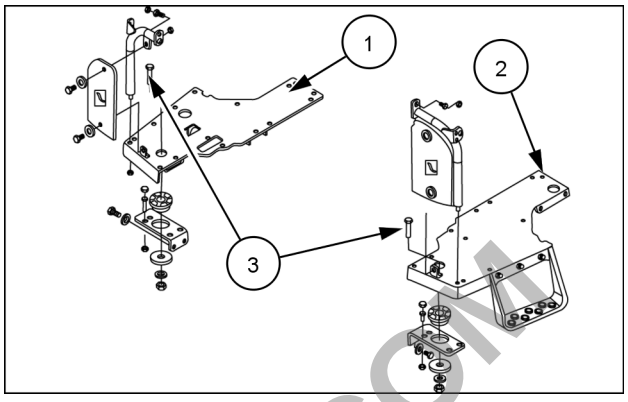
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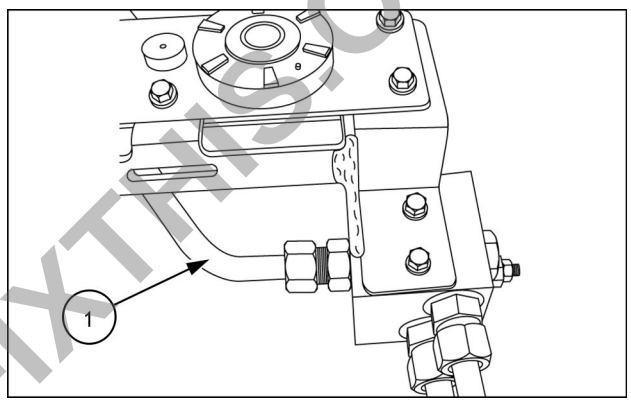
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15. Remove the seven M8 and one M24 bolts **(3)**.
16. Remove right-hand step **(1)** and left-hand step **(2)**.



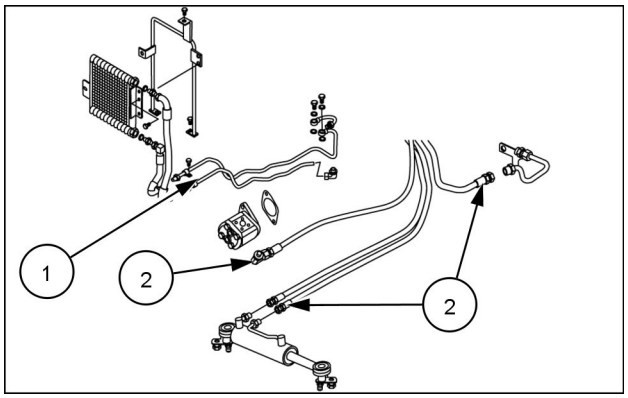
93102244 8

17. Disconnect the front high pressure tube **(1)**.



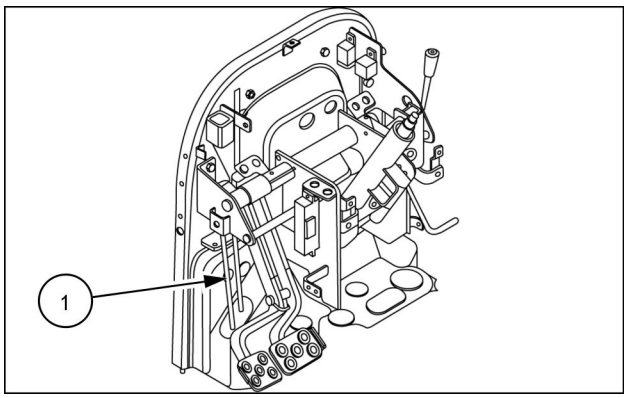
93102245 9

18. Disconnect steering hoses **(2)** and tubes **(1)**.



93102246 10

19. Disconnect brake the rod **(1)**, HST or gear transmission.



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Engine - 10

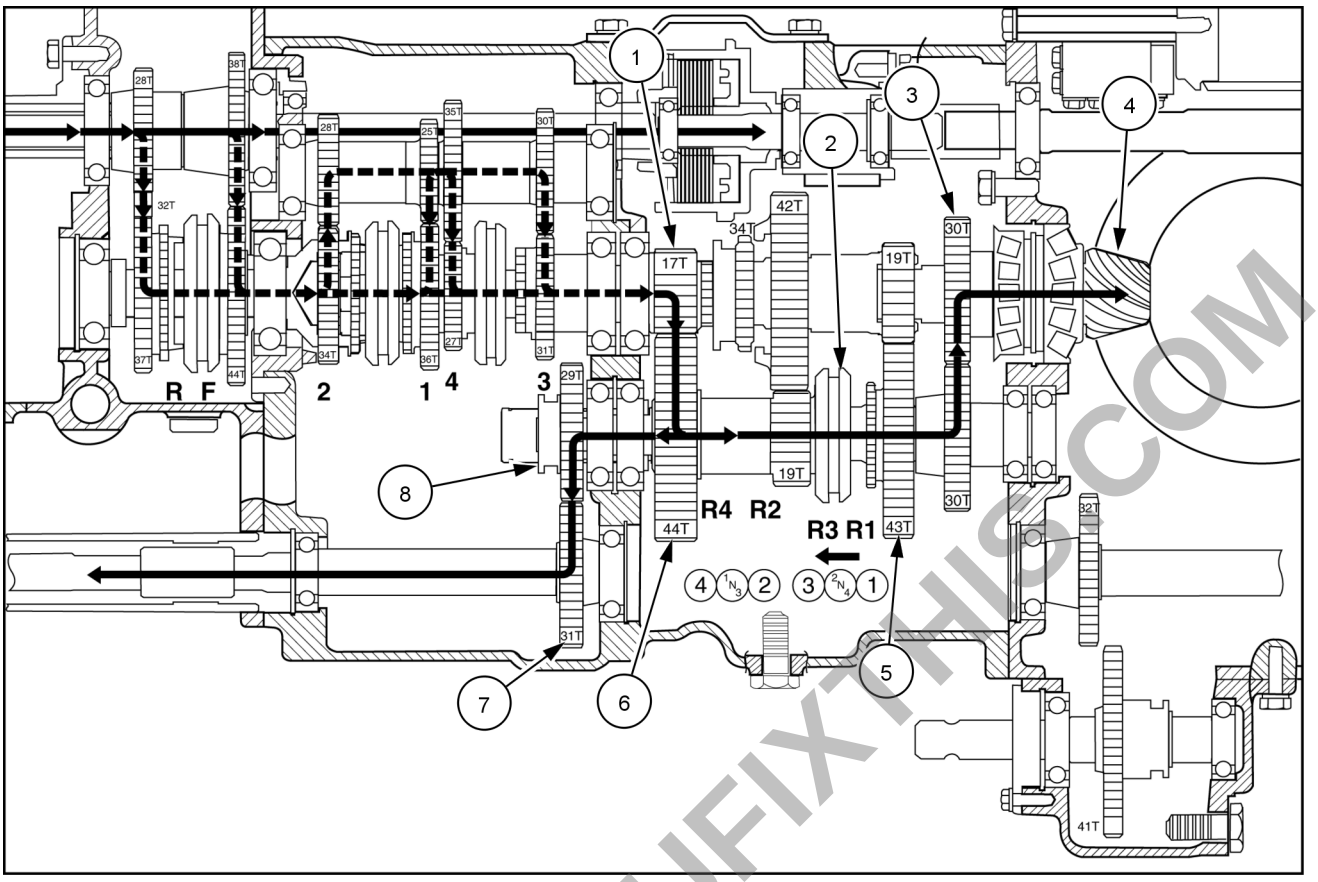
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(*) See content for specific models

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761002994B 12

Power distribution - Range 3

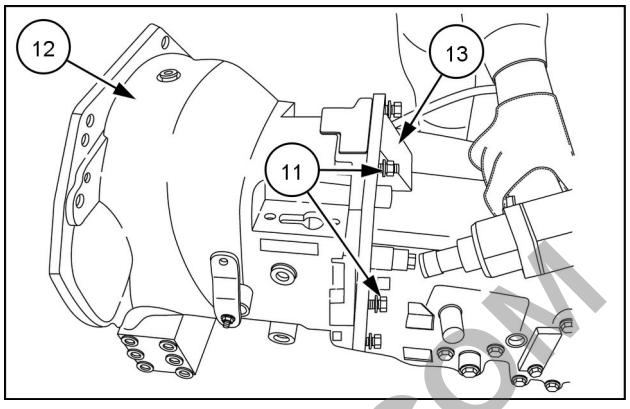
Range 3 (R3)

Forward or reverse torque is transferred from main shift driven shaft gear (17T) **(1)** to the range driven gear (44T) **(6)**. With the shift sleeve in the R3 position **(2)** the range driven gear is coupled to the range counter shaft. The range counter shaft drives the applies torque to the range drive gear (30T) **(5)** and the four wheel drive input shaft. Torque is transferred from range drive gear (30T) **(5)** to the range driven gear (30T) **(3)** and applied to the pinion shaft **(4)**. With the four wheel drive selector **(8)** engaged, torque from the four wheel drive input shaft is transferred from the four wheel drive gear (29T) **(8)** through the four wheel drive driven gear (31T) **(7)** to the rear section of the four wheel shaft.

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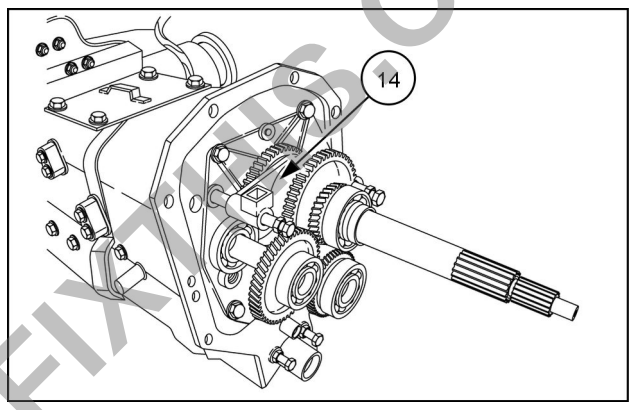
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5. Remove the eight M12 bolts and two M12 nuts **(11)**, separate clutch **(12)** and center **(13)** housings.



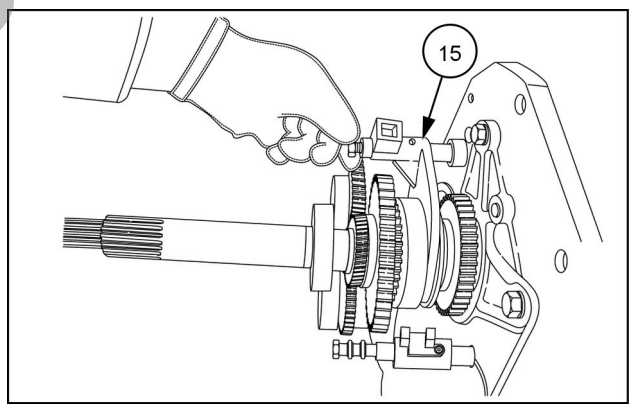
NHIL16CT00190AA 8

6. Creeper gear assembly **(14)**.



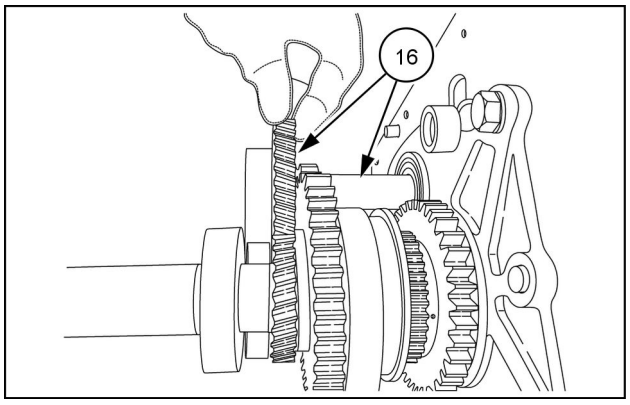
NHIL16CT00191AA 9

7. Remove creep shift fork and rail **(15)**.



NHIL16CT00192AA 10

8. Remove creeper idler gear and shaft **(16)**.



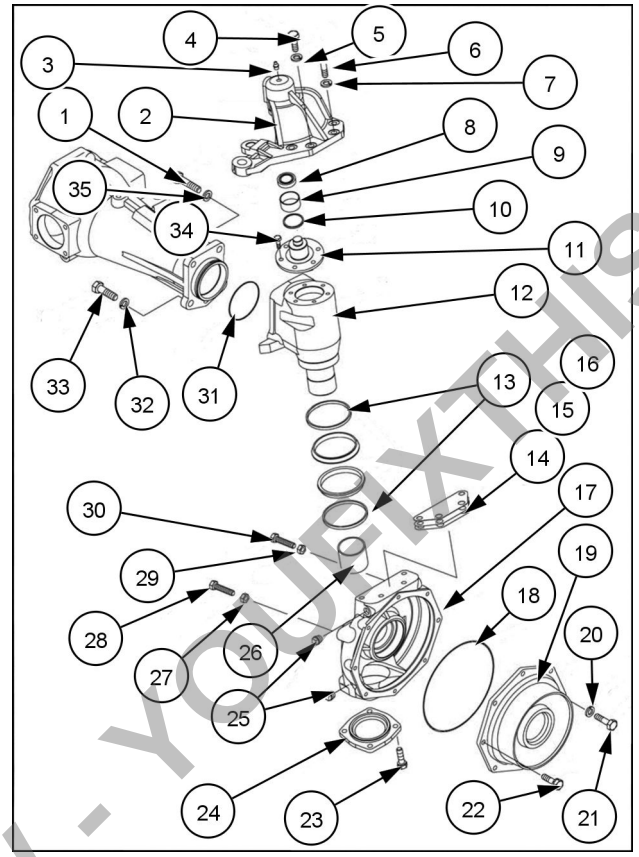
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Powered front axle - Exploded view

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Boomer™ 40 [0 - 2103012735]	WE
Boomer™ 40 [2103012736 - 2106014859]	WE
Boomer™ 40 [2106014860 -]	WE
Boomer™ 50 4WD, Cab, Europe	WE Platform - With cab
Boomer™ 50 [0 - 2105012137]	WE
Boomer™ 50 [2105012138 - 2105013791]	WE
Boomer™ 50 [2105013792 -]	WE



NHIL14CT00337BA 1

King pin and gear box components – left hand side

(1) Bolt, M14 x 50	**(8)** Taper bearing	**(15)** Shim	**(22)** Hex bolt, M10 x 30	**(29)** Hex bolt, M12 x 30
(2) Arm (RH)	**(9)** Bushing	**(16)** Shim	**(23)** Hex bolt, M10 x 30	**(30)** Hex nut, M12
(3) Grease zerk	**(10)** Dust seal	**(17)** Gear case (LH)	**(24)** Cover with bearing case	**(31)** O - ring
(4) Hex bolt, M12 x 30	**(11)** Arm holder	**(18)** O - ring	**(25)** Plug	**(32)** Lock washer
(5) Lock washer	**(12)** King pin case	**(19)** Front axle shaft cover	**(26)** Bushing	**(33)** Bolt, M14 x 40
(6) Bolt, M12 x 35	**(13)** Seal assembly	**(20)** Lock washer	**(27)** Hex nut, M12	**(34)** Hex bolt, M8 x 25
(7) Lock washer	**(14)** Shim	**(21)** Hex bolt, M10 x 35	**(28)** Hex bolt, M12 x 30	**(35)** Lock washer

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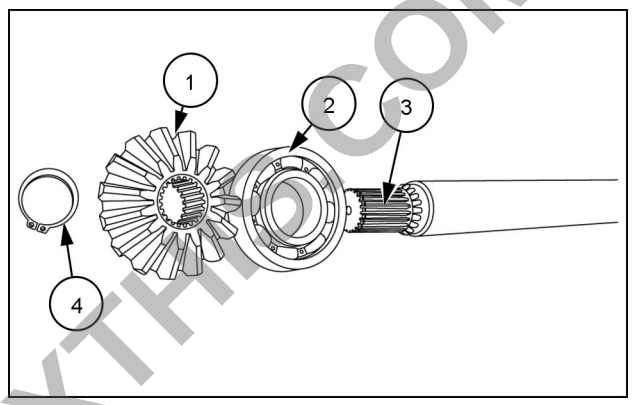
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Axle shaft - Install

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Boomer™ 40 [0 - 2103012735]	WE
Boomer™ 40 [2103012736 - 2106014859]	WE
Boomer™ 40 [2106014860 -]	WE
Boomer™ 50 4WD, Cab, Europe	WE Platform - With cab
Boomer™ 50 [0 - 2105012137]	WE
Boomer™ 50 [2105012138 - 2105013791]	WE
Boomer™ 50 [2105013792 -]	WE

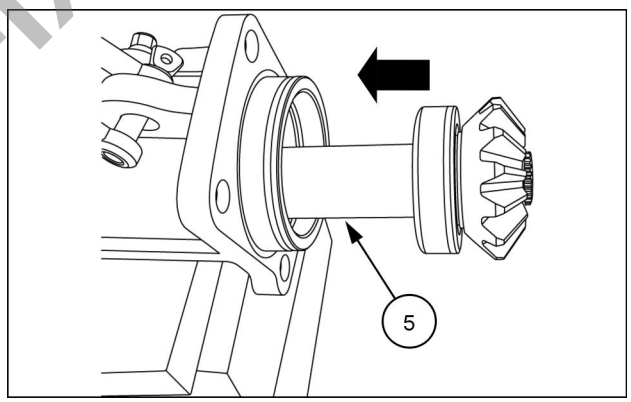
Right-hand and left-hand differential shaft installation

1. Secure the bevel gear **(1)** and bearing **(2)** to differential shaft **(3)** snap ring **(4)**.



93112164 1

2. Insert axle shaft assembly **(5)** into axle housing until bearing sets into bore of the housing and splines engage.

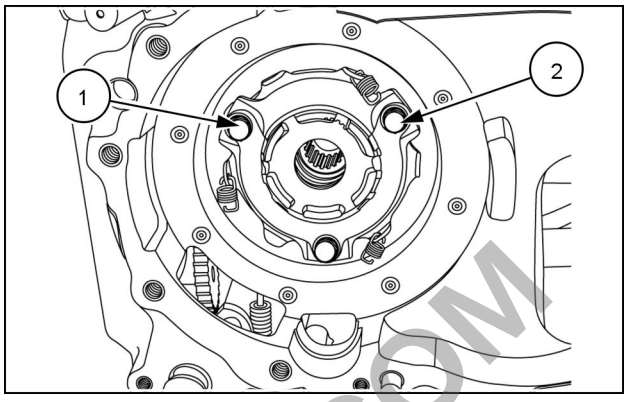


93112163 2

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8. Line up the holes **(1)** and secure with three M10 x 30 bolts **(2)** and torque to **49 - 54 N·m** (**36 - 40 lb ft**).

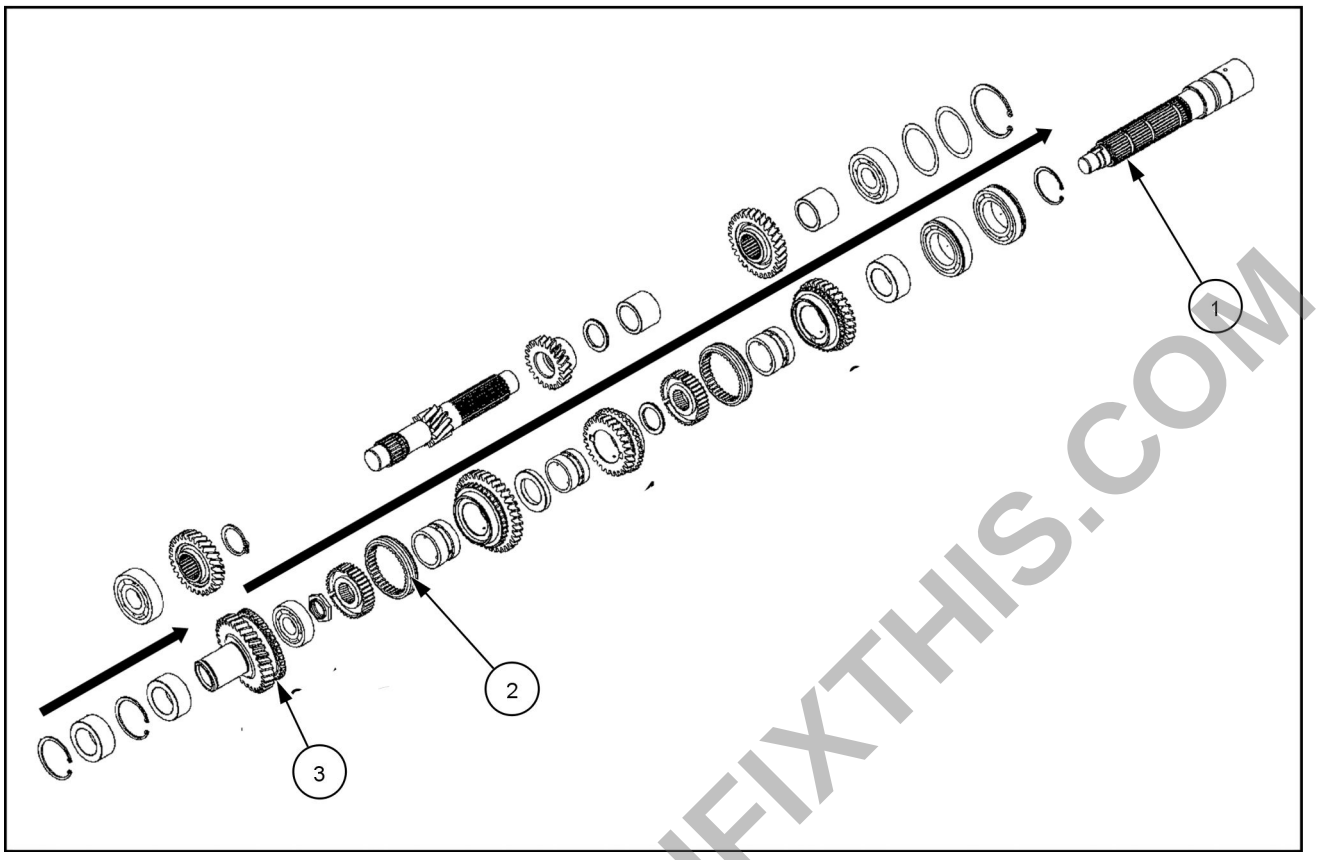


93109742 7

Next operation:
Differential - Backlash (27.106)

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NHIL14CT00473FA 2

2nd Range gear

Forward or reverse torque is applied to the range input gear **(3)** from the hydrostatic pump output shaft. When the (1 - 2) shift sleeve **(2)** is in the 2nd range gear position, the range input gear **(3)** is fixed directly to the range driven shaft **(1)**. The output torque from the range driven shaft **(1)** is applied to the pinion drive gear.

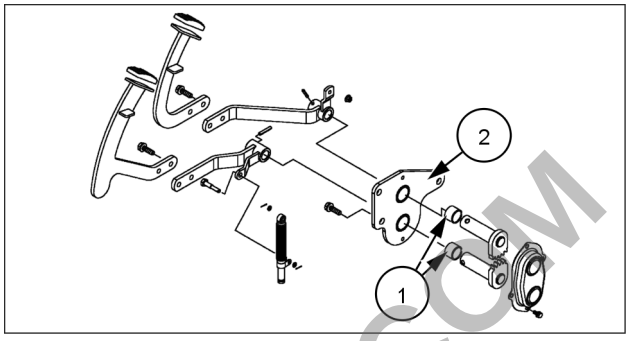
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Assembly

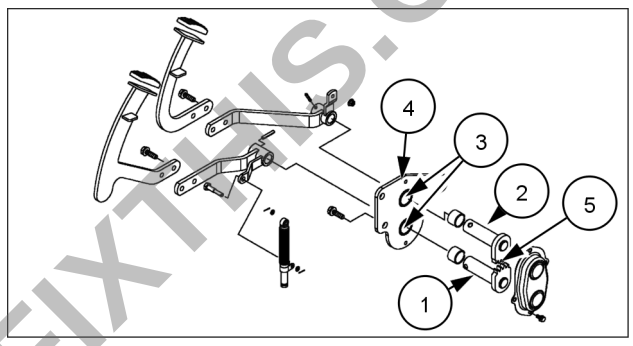
NOTICE: *Lubricate bushings with grease.*

1. Insert bushings **(1)** in the base plate **(2)**.



76117010 6

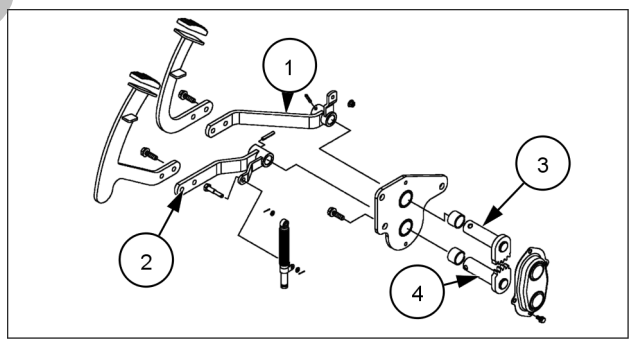
2. Install forward shaft **(1)** and reverse shaft **(2)** through the bushings **(3)** in the base plate **(4)**.



76117010 7

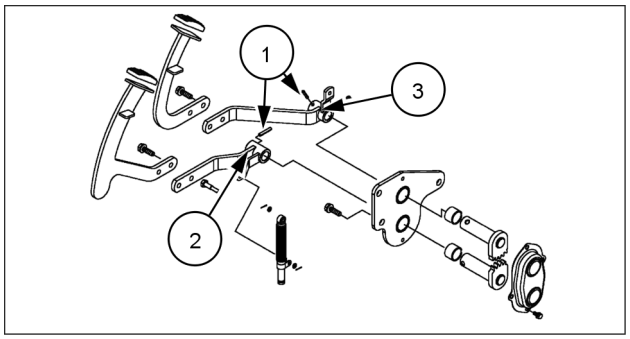
NOTICE: *Insure the timing teeth **(5)** are in the same position as at disassembly.*

3. Install reverse pedal arm **(1)** and forward pedal arm **(2)** onto the reverse **(3)** and forward **(4)** shafts.



76117010 8

4. Install spring pins **(1)** into the forward **(2)** and reverse **(3)** arms and shafts.

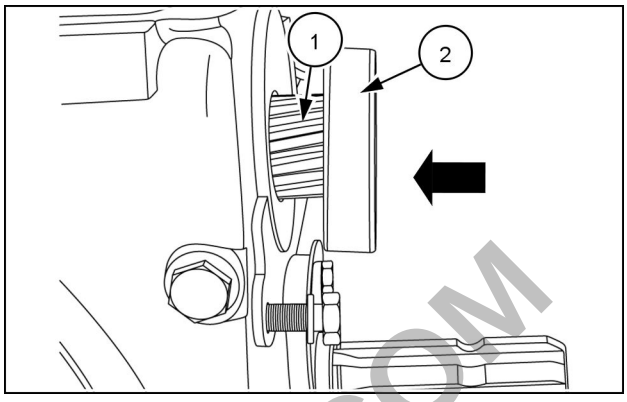


76117010 9

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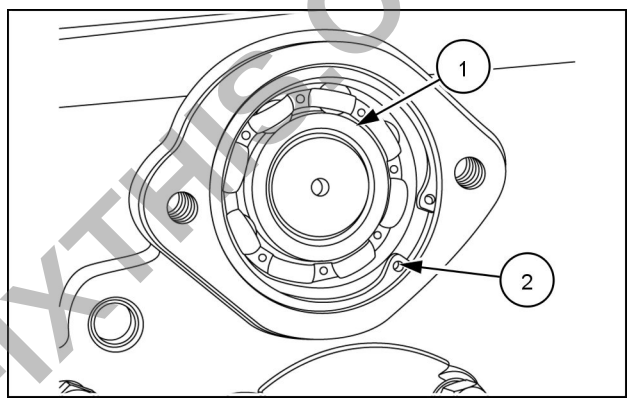
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2. Install the rear half of the shaft **(1)** and bearing **(2)** through the rear of the casing, join union.



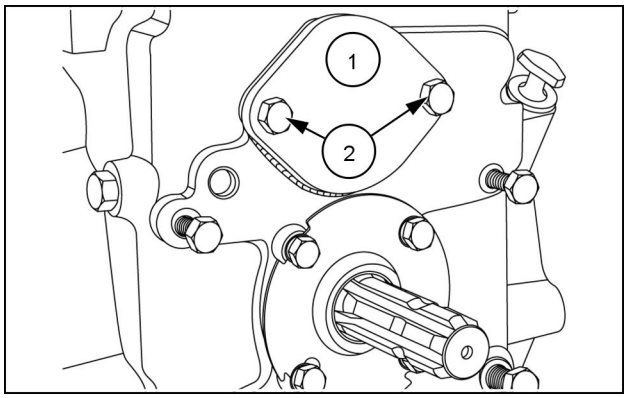
93109765 3

3. Install the rear bearing **(1)** and secure with a snap ring **(2)**.



93109761 4

4. Install the cover **(1)** and secure with two M10 x 20 bolts **(2)**.
5. Torque the bolts to **49 - 54 N·m** (**36 - 40 lb ft**).



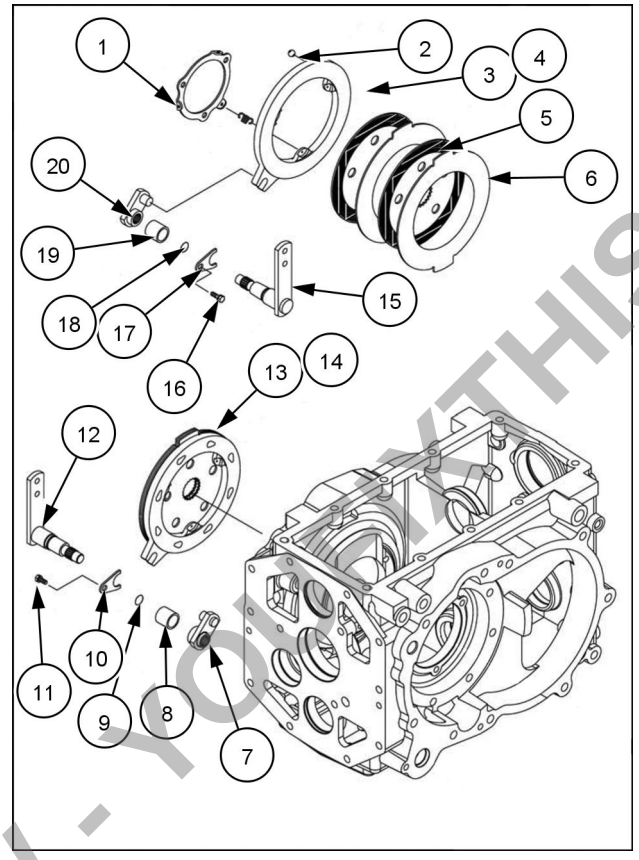
93109762 5

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Mechanical service brakes - Exploded view Brake components

Boomer™ 40 4WD, Cab, Europe	WE Platform - With cab
Boomer™ 40 [0 - 2103012735]	WE
Boomer™ 40 [2103012736 - 2106014859]	WE
Boomer™ 40 [2106014860 -]	WE
Boomer™ 50 4WD, Cab, Europe	WE Platform - With cab
Boomer™ 50 [0 - 2105012137]	WE
Boomer™ 50 [2105012138 - 2105013791]	WE
Boomer™ 50 [2105013792 -]	WE



NHIL14CT00345BA 1

Brake components

(1) Spring holder
(2) Steel ball
(3) Cam plate (RH)
(4) Cam plate (LH)
(5) Paper disc
(6) Pressure plate
(7) Inner brake arm
(8) Bushing
(9) O - ring
(10) Plate
(11) Hex bolt, M10 x 20
(12) Actuating link (RH)
(13) Brake assembly (RH)
(14) Brake assembly (LH)
(15) Actuating link (LH)
(16) Hex bolt, M10 x 20
(17) Plate
(18) O - ring
(19) Bushing
(20) Inner brake arm

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Hydraulic systems - 35

Three-point hitch cylinder - 116

Boomer™ 40 4WD, Cab, Europe, Boomer™ 40 [0 - 2103012735] , Boomer™ 40 [2103012736 - 2106014859] , Boomer™ 40 [2106014860 -] , Boomer™ 50 4WD, Cab, Europe, Boomer™ 50 [0 - 2105012137] , Boomer™ 50 [2105012138 - 2105013791], Boomer™ 50 [2105013792 -]

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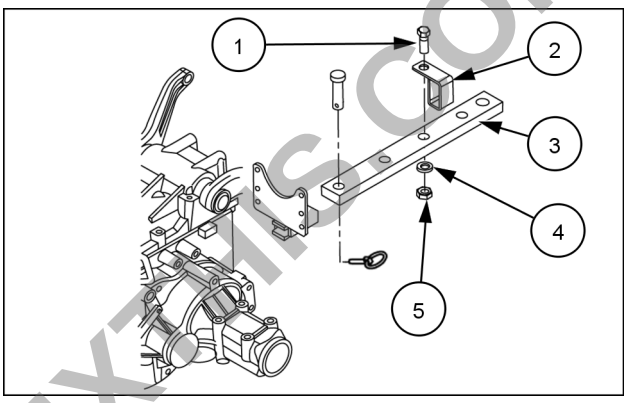
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Rear three-point hitch - Remove drawbar

Boomer™ 40 4WD, Cab, Europe	WE Platform - With cab
Boomer™ 40 [0 - 2103012735]	WE Platform - With cab
Boomer™ 40 [2103012736 - 2106014859]	WE
Boomer™ 40 [2106014860 -]	WE
Boomer™ 50 4WD, Cab, Europe	WE Platform - With cab
Boomer™ 50 [0 - 2105012137]	WE
Boomer™ 50 [2105012138 - 2105013791]	WE
Boomer™ 50 [2105013792 -]	WE

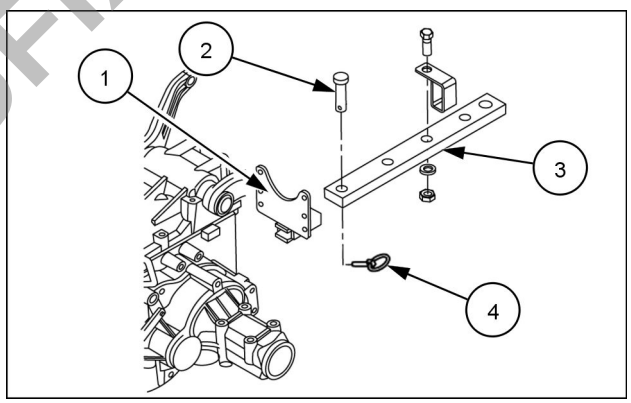
NOTE: *Drawbar thickness on Class II tractors, (Boomer 30 / Boomer 35), is* ***25 mm*** *(****0.98 in****). Drawbar thickness on Class III tractors, (Boomer 40 / Boomer 50), is* ***30 mm*** *(****1.18 in****).*

1. Remove the M20 nut **(5)**, M20 lock washer **(4)**, M20 x 60 mm bolt **(1)**, and chain support **(2)** from the draw bar **(3)**.



93109571 1

2. Remove the lynch pin **(4)** and the clevis pin **(2)**.
3. Remove the drawbar **(3)** from the hitch support **(1)**.

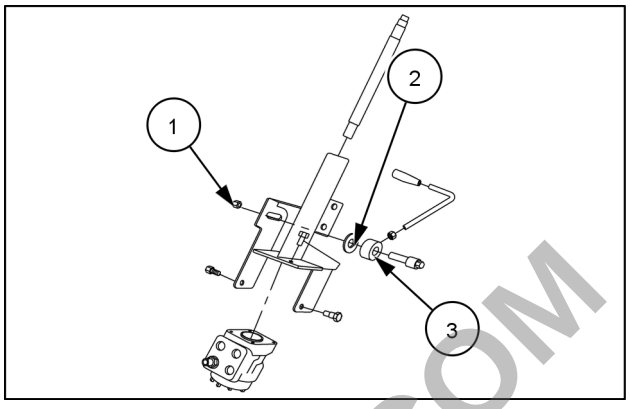


93109571 2

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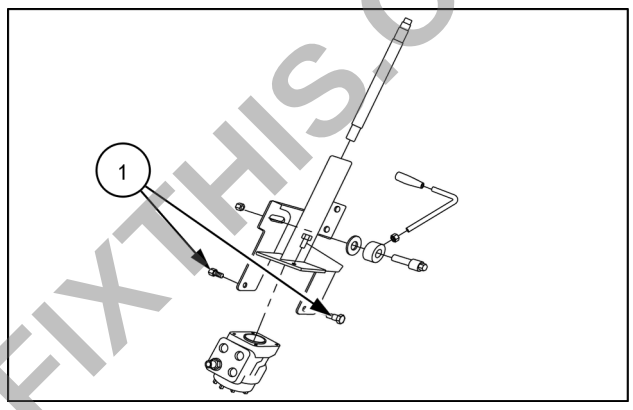
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4. Remove the steering tilt lever M12 nut **(1)**.
5. Remove the locking devices **(2)**, and **(3)**.



NHIL14CT00518AA 4

6. Remove the two M10 x 13 hex bolts **(1)**.
7. Remove the column.



NHIL14CT00518AA 5

Next operation:
Steering column - Install (41.101)

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Steering cylinder - Remove

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Boomer™ 40 [0 - 2103012735]	WE
Boomer™ 40 [2103012736 - 2106014859]	WE
Boomer™ 40 [2106014860 -]	WE
Boomer™ 50 4WD, Cab, Europe	WE Platform - With cab
Boomer™ 50 [0 - 2105012137]	WE
Boomer™ 50 [2105012138 - 2105013791]	WE
Boomer™ 50 [2105013792 -]	WE

⚠ WARNING

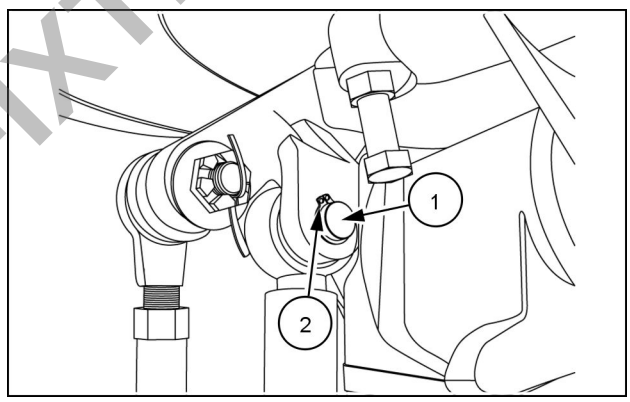
Avoid injury!
Handle all parts carefully. Do not place your hands or fingers between parts. Use Personal Protective Equipment (PPE) as indicated in this manual, including protective goggles, gloves, and safety footwear.
Failure to comply could result in death or serious injury.

W0208A

Prior operation:
Steering cylinder - Disconnect (41.216)

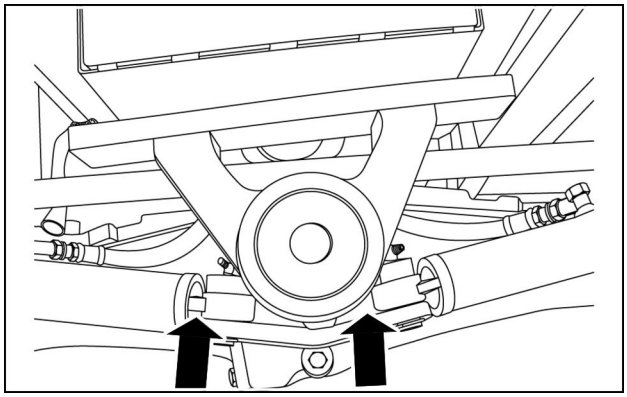
NOTICE: *Mark the location of each zerked pin. It makes reassembly quicker.*

1. Remove the zerked pin **(1)** by removing snap ring **(2)** at bottom.



93109793 1

2. Drive the zerked pin **(1)** upward and remove.
3. Remove the cylinder from the tractor.



93109790 2

NOTE: *Repeat the previous instructions for opposite side.*

Next operation:
Steering cylinder - Disassemble (41.216)

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Heater control valve - Remove

Boomer™ 40 4WD, Cab, Europe	WE Platform - With cab
Boomer™ 40 [0 - 2103012735]	WE Platform - With cab
Boomer™ 40 [2103012736 - 2106014859]	WE Platform - With cab
Boomer™ 40 [2106014860 -]	WE Platform - With cab
Boomer™ 50 4WD, Cab, Europe	WE Platform - With cab
Boomer™ 50 [0 - 2105012137]	WE Platform - With cab
Boomer™ 50 [2105012138 - 2105013791]	WE Platform - With cab
Boomer™ 50 [2105013792 -]	WE Platform - With cab

⚠ WARNING

Hazardous chemicals!
Coolant can be toxic. Avoid contact with skin, eyes, and clothing. Antidotes:
EXTERNAL - Rinse thoroughly with water. Remove soiled clothing.
INTERNAL - Rinse the mouth with water. DO NOT induce vomiting. Seek immediate medical attention.
EYES - Flush with water. Seek immediate medical attention.
Failure to comply could result in death or serious injury.

W0282A

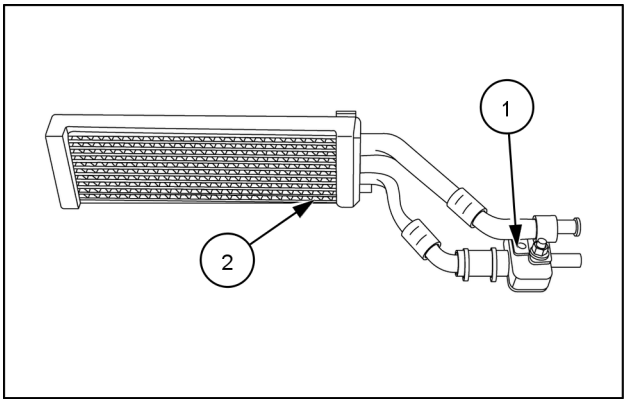
⚠ WARNING

Burn hazard!
Do not handle any service fluid (engine coolant, engine oil, hydraulic oil, etc.) at temperatures that exceed 49 °C (120 °F). Allow fluids to cool before proceeding.
Failure to comply could result in death or serious injury.

W0330B

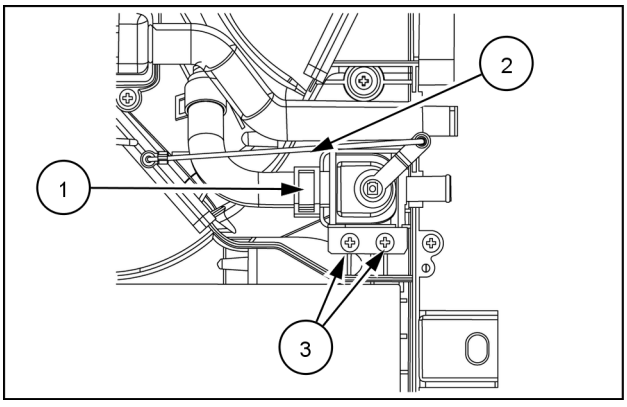
NOTICE: *Drain the engine coolant system after it cools down in temperature.*

1. Remove the heater core. See **Heating, Ventilation, and Air-Conditioning (HVAC) unit - Disassemble air conditioning and heater components (50.100)** for additional instruction.
2. The heater control valve **(1)** is located on the heater core **(2)**.



NHIL15CT01062AA 1

3. Remove the hose clamp **(1)**.
4. Remove the operating linkage **(2)**.
5. Remove the two screws **(3)**.
6. Remove the heater control valve.



NHIL15CT01145AA 2

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Ambient Temperature* °C (°F)	High Pressure Gauge Reading kPa (psi)
35 °C (**95 °F**)	**1248 - 1386 kPa** (**181 - 201 psi**)
38 °C (**100 °F**)	**1386 - 1524 kPa** (**201 - 221 psi**)
40.5 °C (**105 °F**)	**1503 - 1641 kPa** (**218 - 238 psi**)
43 °C (**110 °F**)	**1696 - 1834 kPa** (**246 - 266 psi**)
46 °C (**115 °F**)	**1910 - 2048 kPa** (**277 - 297 psi**)
49 °C (**120 °F**)	**2117 - 2255 kPa** (**307 - 327 psi**)

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Compressor drive belt - Remove

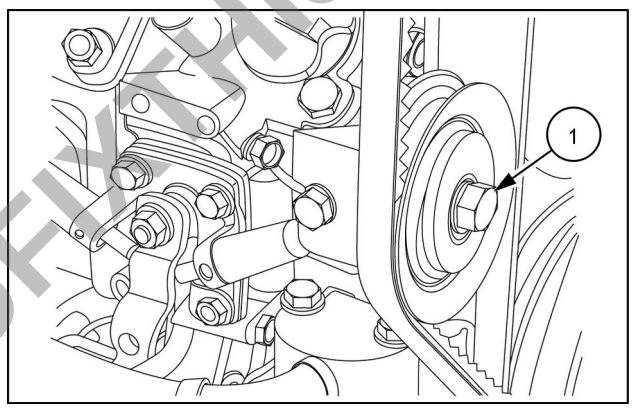
Boomer™ 40 4WD, Cab, Europe	WE Platform - With cab
Boomer™ 40 [0 - 2103012735]	WE Platform - With cab
Boomer™ 40 [2103012736 - 2106014859]	WE Platform - With cab
Boomer™ 40 [2106014860 -]	WE Platform - With cab
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Boomer™ 50 [2105012138 - 2105013791]	WE Platform - With cab
Boomer™ 50 [2105013792 -]	WE Platform - With cab

⚠ WARNING

Avoid injury!
Handle all parts carefully. Do not place your hands or fingers between parts. Use Personal Protective Equipment (PPE) as indicated in this manual, including protective goggles, gloves, and safety footwear.
Failure to comply could result in death or serious injury.

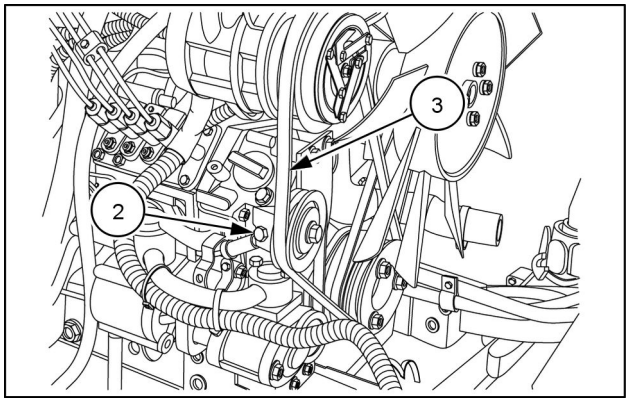
W0208A

1. Open the hood.
2. Loosen the tension pulley mounting bolt **(1)**.



NHIL15CT01069AA 1

3. Unscrew the tension adjustment bolt **(2)** to relieve belt tension and to remove the belt **(3)**.



NHIL15CT01070AA 2

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Safety Controller Functions

1. With current supplied to terminal "15A" and ground source provided to terminal "OJ" the safety controller is energized.
2. With ground source supplied to terminal "13" by the Forward / Reverse shuttle switch and terminal "60" by the PTO switch and current supplied to terminal "61" by the mid PTO switch, the safety controller functions as follows:
   · Ground source supplied to terminal "7" of the clutch pedal switch by terminal "7" of the safety controller
   · Ground source supplied to terminal "47" of the glow plug relay (coil side of relay) by terminal "47" of the safety controller
   Current supplied to terminal "57" of the fuel cut-off solenoid by terminal "57" of the safety controller

Relays Operation

1. The glow plug relay coil is energized when current is supplied to terminal "15E" by the #1 10-amp fuse and the ground source is supplied to terminal "47" by the safety controller. When the relay is energized the relay latches terminals "1C" and "12". Terminal "12' sends current to the glow plugs and allows the plugs to generate heat.
2. The start relay coil is energized when current is supplied to terminal "6" by the key switch and the ground source is supplied to terminal "13" by the clutch pedal switch. When the relay is energized the relay latches terminals "1B" and "5A". Terminal "5A' sends current to the engine starter, allowing the engine to rotate.
3. The fuel cut-off solenoid is energized, when terminal "57" of the solenoid is supplied current from terminal "57" of the safety controller in conjunction with terminal "0" is supplied a ground source and terminal "38" is supplied current for the "hold" windings of the solenoid. When the fuel cut-off solenoid is energized and remains energized the solenoid plunger retracts and allows fuel to flow to the engine injection pump and the engine starts.

See: **Engine starting system - Troubleshooting Safety circuit, gear transmission (55.201)**

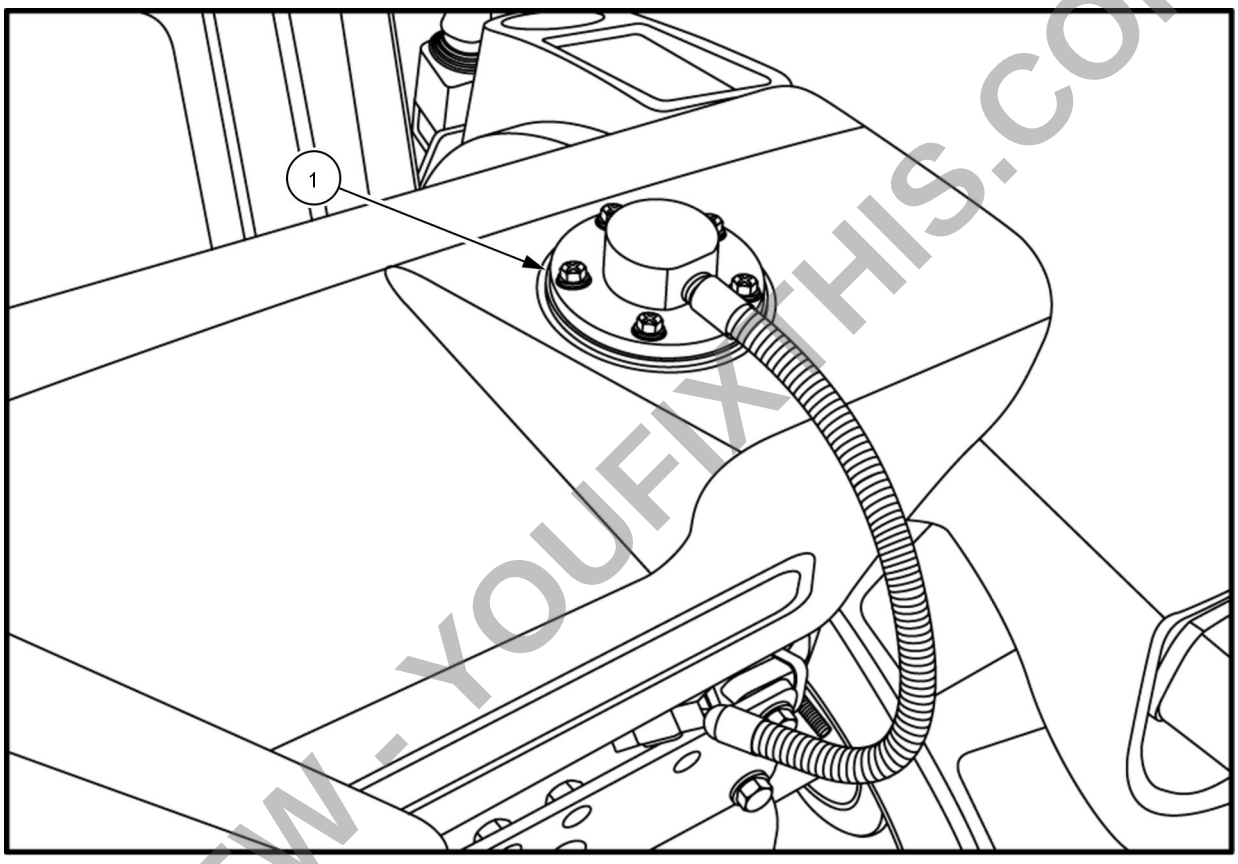
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Fuel level sensor - Overview

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Boomer™ 50 [2105012138 - 2105013791]	WE
Boomer™ 50 [2105013792 -]	WE

The fuel level sender **(1)** is located at the rear of the tractor on the top right-hand side of the fuel tank. The sender senses the fuel level in the fuel tank and sends a variable resistance to the fuel gauge to register the correct fuel level on the gauge.



76110370 1

Fuel level sensor - Remove (55.011)

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Ignition switch - Install (*) 6
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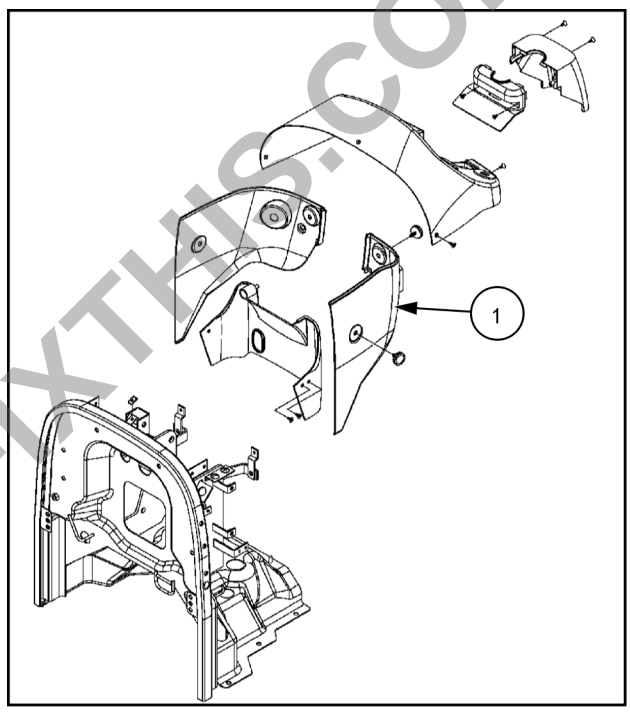
(*) See content for specific models

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Turn signal switch - Remove

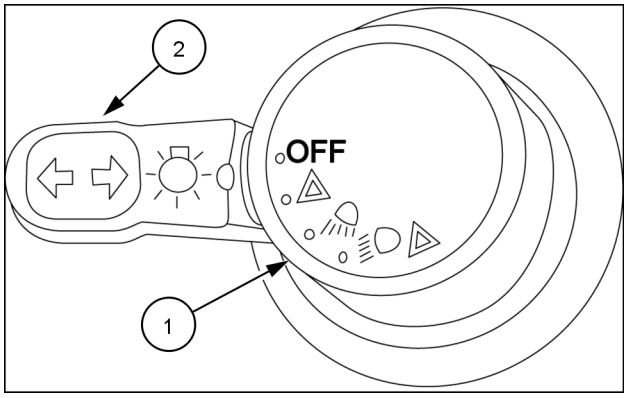
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1. Remove negative (-) battery cable from negative (-) battery terminal.
2. Remove left-hand side console pane **(1)**.



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3. Disconnect the switch connector from the tractor wire harness.
4. Pull switch knob **(2)** and arm **(3)** from the switch stem.



93099370 2

5. Remove retaining nut from the switch and remove switch from the bottom side of the dash panel.

Next operation:
Turn signal switch - Test (55.405)

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Instrument cluster - Troubleshooting - Fuel Gauge

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Problem	Possible Cause	Correction
Inoperative or Erratic Fuel Gauge	Blown #2, 10-amp fuse	Check fuse and replace if necessary.
	Malfunctioning fuel level sender	Test fuel sender and replace if necessary.
	Improper ground circuit	Check connections and circuit grounds and repair as necessary.
	Malfunctioning fuel gauge	Replace instrument panel

Instrument cluster - Troubleshooting - Tachometer

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Boomer™ 50 [2105012138 - 2105013791]	WE
Boomer™ 50 [2105013792 -]	WE

Problem	Possible Cause	Correction
Inoperative or Erratic Tachometer	Blown #2, 10-amp fuse	Inspect and replace fuse as necessary.
	Tachometer pick-up wire at alternator damaged, corroded, disconnected or shorted circuited,	Inspect wire and repair as necessary.
	Improper ground circuit.	Check connections and circuit grounds and repair as necessary.
	Faulty alternator component	Test alternator and repair as necessary.
	Loose alternator belt.	Adjust belt tension.
	Malfunctioning tachometer	Replace instrument panel

Instrument cluster - Troubleshooting - Coolant Temperature Gauge

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Boomer™ 50 [2105012138 - 2105013791]	WE
Boomer™ 50 [2105013792 -]	WE

Problem	Possible Cause	Correction
Inoperative or Erratic Temperature Gauge	Blown #2, 10-amp fuse	Check fuse and replace if necessary
	Malfunctioning temperature sender	Test sender and replace if necessary
	Improper ground circuit	Check connections and circuit grounds repair as necessary.
	Malfunctioning temperature gauge	Replace instrument panel

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