3 - CONTROLS AND INSTRUMENTS

Access to operator's platform

Mounting and dismounting

⚠ WARNING

Fall hazard!
Jumping on or off the machine could cause an injury. Always face the machine, use the handrails and steps, and get on or off slowly. Maintain a three-point contact to avoid falling: both hands on the handrails and one foot on the step, or one hand on the handrail and both feet on the steps.
Failure to comply could result in death or serious injury.

W0141A

⚠ CAUTION

Fall hazard!
When entering or exiting the cab, never use the control levers as handholds. Always mount and dismount the machine in a safe way. Maintain a three-point contact with steps, ladders, and/or handholds.
Failure to comply could result in minor or moderate injury.

C0075B

To access the operator's platform, there are two wide doors, one on the left and one on the right of the driver's seat.

Opening doors from outside

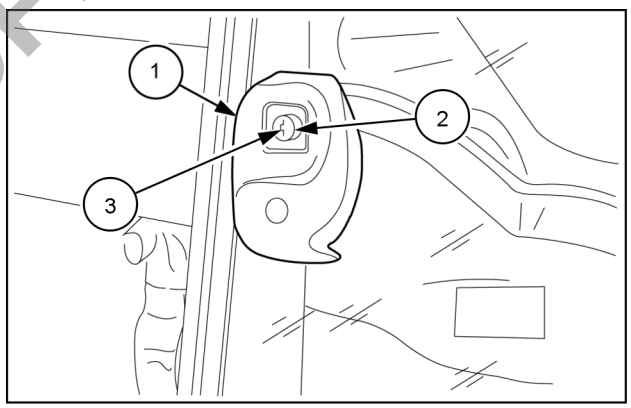
Both the left-hand and right-hand doors allow access to the cab, aided by interior and exterior handles and steps with non-slip strips.

From the outside, use the ignition keys to lock or unlock the door lock **(3)** to access the cab. With the door unlocked, press button **(2)** and pull the door toward you using the exterior handle **(1)**.

NOTE: *before you climb on, check that the step treads are clean and free of dirt and foreign substances. Slippery areas can cause accidents.*

NOTE: *climb the steps facing inwards and enter the cab. Sit correctly in the driver's seat and fasten the safety belt.*

NOTE: *pay attention to the position of the gear lever and the accelerator pedal when accessing the cab from the right-hand side.*



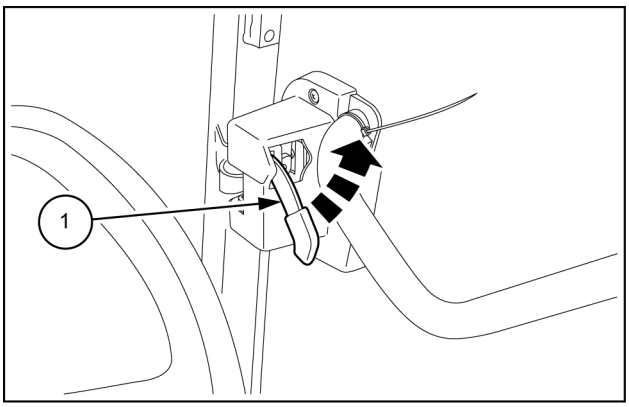
MOIL13TR00490AA 1

Opening the doors from the inside

To exit from the cab, unfasten the safety belt, move the release lever **(1)** upwards, then push the hand to open on of the two doors.

NOTE: *climb down the steps facing inward.*

NOTE: *due to the presence of the accelerator pedal and the gear lever on the right-hand side, we recommend climbing down from the tractor safely from the left-hand opening, leaving the right-hand opening as an emergency exit.*



MOIL13TR00491AA 2

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4 - OPERATING INSTRUCTIONS

Commissioning the unit

Basic operating safety rules

⚠ WARNING

Inhalation/asphyxiation hazard!
Make sure there is proper ventilation before starting the engine.
Failure to comply could result in death or serious injury.

W0091A

⚠ WARNING

Unexpected machine movement!
Before starting the engine, move all operating controls to neutral or park lock position. This prevents accidental movement of the machine or start up of power-driven equipment.
Failure to comply could result in death or serious injury.

W0302A

⚠ WARNING

Hazard to bystanders!
ALWAYS make sure the work area is clear of bystanders and domestic animals before starting this procedure. Know the full area of movement of the machine. Do not permit anyone to enter the area of movement during this procedure.
Failure to comply could result in death or serious injury.

W0245A

⚠ WARNING

IMPROPER OPERATION OF THIS MACHINE CAN CAUSE DEATH OR SERIOUS INJURY.
MAKE SURE THAT EVERY OPERATOR:
-is instructed in the safe and proper use of this machine.
-reads and understands the operator's manual for this machine.
-reads and understands ALL safety signs on the machine.
Failure to comply could result in death or serious injury.

W0188A

⚠ WARNING

Avoid injury!
Carefully read and observe all the precautionary advice contained in this manual.
Failure to comply could result in death or serious injury.

W0044A

⚠ WARNING

Misuse hazard!
Before starting the engine, make sure you are fully aware of the location and the function of each control.
Failure to comply could result in death or serious injury.

W0226A

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7 - MAINTENANCE

General information

General safety before you service

⚠ DANGER

Improper operation or service of this machine can result in an accident.
Do not operate this machine or perform any lubrication, maintenance, or repair on it until you have read and understood the operation, lubrication, maintenance, and repair information.
Failure to comply will result in death or serious injury.

D0010A

⚠ DANGER

Improper operation or service of this machine can result in an accident.
Any unauthorized modifications made to this machine can have serious consequences. Consult an authorized dealer on changes, additions, or modifications that may be required for this machine. Do not make any unauthorized modifications.
Failure to comply will result in death or serious injury.

D0030A

⚠ WARNING

Avoid injury! Always do the following before lubricating, maintaining, or servicing the machine.
1. **Disengage all drives.**
2. **Engage parking brake.**
3. **Lower all attachments to the ground, or raise and engage all safety locks.**
4. **Shut off engine.**
5. **Remove key from key switch.**
6. **Switch off battery.**
7. **Wait for all machine movement to stop.**

Failure to comply could result in death or serious injury.

W1023A

⚠ WARNING

Maintenance hazard!
Before you start servicing the machine, attach a DO NOT OPERATE warning tag to the machine in a visible area.
Failure to comply could result in death or serious injury.

W0004A

⚠ WARNING

Maintenance hazard!
Always perform all service procedures punctually at the intervals stated in this manual. This ensures optimum performance levels and maximum safety during machine operation.
Failure to comply could result in death or serious injury.

W0132A

⚠ WARNING

Improper operation or service of this machine can result in an accident.
Read and understand the SAFETY INFORMATION Section before you perform any maintenance, service, or repairs. Read and understand the specific service procedures for the components you plan to work with before you start servicing the machine.
Failure to comply could result in death or serious injury.

W0138A

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2 - SAFETY INFORMATION

Safety rules and signal word definitions

Personal safety



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible death or injury.

Throughout this manual you will find the signal words DANGER, WARNING, and CAUTION followed by special instructions. These precautions are intended for the personal safety of you and those working with you.

Read and understand all the safety messages in this manual before you operate or service the machine.

⚠ DANGER indicates a hazardous situation that, if not avoided, will result in death or serious injury.

⚠ WARNING indicates a hazardous situation that, if not avoided, could result in death or serious injury.

⚠ CAUTION indicates a hazardous situation that, if not avoided, could result in minor or moderate injury.

FAILURE TO FOLLOW DANGER, WARNING, AND CAUTION MESSAGES COULD RESULT IN DEATH OR SERIOUS INJURY.

Machine safety

NOTICE: *Notice indicates a situation that, if not avoided, could result in machine or property damage.*

Throughout this manual you will find the signal word Notice followed by special instructions to prevent machine or property damage. The word Notice is used to address practices not related to personal safety.

Information

NOTE: *Note indicates additional information that clarifies steps, procedures, or other information in this manual.*

Throughout this manual you will find the word Note followed by additional information about a step, procedure, or other information in the manual. The word Note is not intended to address personal safety or property damage.

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- Use always the correct attachment (grab forks, buckets, etc) for the specific task to perform and ensure that the load is securely kept in place.
- Install only a front-end loader with a parallel guidance system and use it all the time; this system will ensure that the load in the bucket will remain horizontal, regardless of the height of the lifting booms.
- If available, install a FOPS or ask the supplier of the front-end to install either a FOPS-certified structure on main ROPS or at least a minimal structure offering partial protection from falling objects (e.g. a “suncanopy”).

General precautions to be followed when working with a front-end loader

- Do not allow bystanders in the maneuvering zone of the tractor that is equipped with a front−end loader. Do not allow bystanders to stand near or under the lifted bucket of a front-end loader.
- Do not use the front-end loader as a lift for persons for activities that must be done at a certain height (for example, cleaning eaves).
- Do not use the front-end loader in an area with overhead power lines. In case of contact with overhead power lines, jump from the tractor without making simultaneous contact between the tractor and the ground. When possible, disconnect the power lines from the grounds.

Operator Protective Structures (OPS)

This tractor is not provided with an OPS. Carefully read the following important information, especially when working in a forestry environment.

Forestry Applications

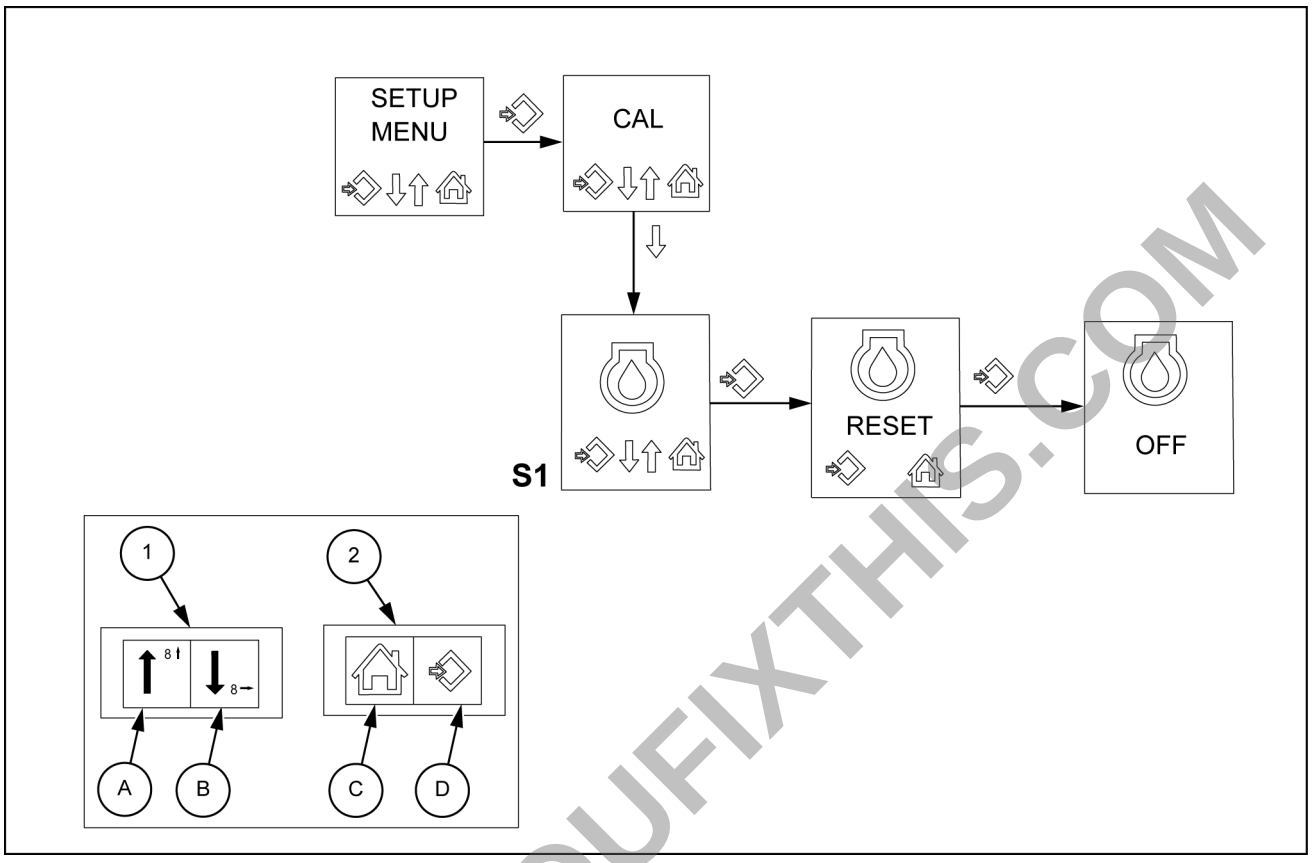
This tractor is not designed for heavy forestry applications. Usage is prohibited unless a certified FORESTRY KIT is installed. Contact your dealer to verify whether a forestry kit exists for this tractor model. Only a forestry specific kit will provide necessary protection against falling trees.

Protection against penetrating objects (OPS) can be obtained only by fitting a specific KIT. Contact your dealer to verify whether an OPS-certified KIT is available for your tractor.

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Resetting the oil change counter



MOIL15TR02302FB 1

NOTICE: *Whenever changing oil it is indispensable to reset the engine oil working hours counter, as described below:*

NOTE: *For this procedure the engine must be switched off.*

- Press the switch **(2)** on the symbol **(D)** for more than three seconds to enter the programming menu. The central display will show “SETUP MENU”. Release the switch **(2)**.
- Press the switch **(1)** on the symbol **(B)** a number of consecutive times until the display shows “OIL RESET”.
- Press the switch **(2)** on the symbol **(D)**. The display will show “RESET”.
- Press the switch **(2)** on the symbol **(D)** to reset the hour meter; the display will show “OFF”.
- After two seconds the display automatically returns to the initial situation. Press the switch **(2)** on the symbol **(C)** to exit the programming menu.

NOTE: *If the hour meter has been reset correctly, the engine oil pressure warning on the instrument panel must blink for two seconds too.*

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Parking brake

The brake handle is located to the left of the driver's seat.

To apply the parking brake, press the red button on the end of the lever **(1)** and pull it upwards. The hand brake should begin to slow the tractor down from the third catch. To release the hand brake, pull the lever slightly upwards, press the button and then fully lower the lever.

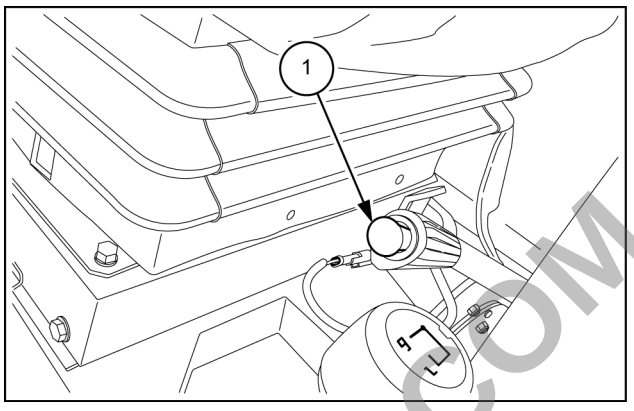
If the brake stroke exceeds the third catch, it will need to be adjusted as described in the maintenance section.

NOTE: *with the hand brake engaged and the tractor moving faster than* ***1.0 km/h*** *(****0.6 mph****), there is an audible warning that only stops after the hand brake has been disengaged.*

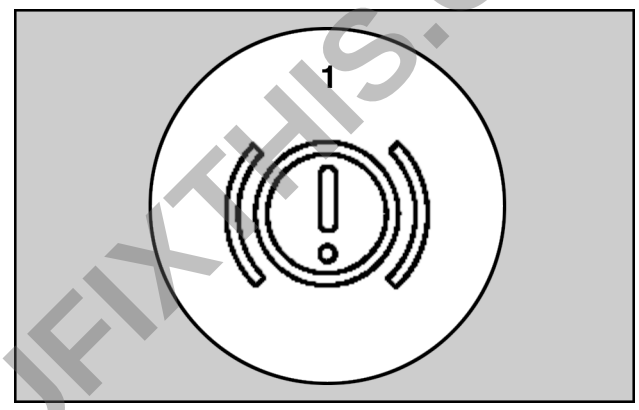
NOTE: *if the hand brake is not engaged, an audible warning activates which only ceases after having carried out the operation.*

NOTE: *only leave the vehicle or driver's seat after having engaged the parking brake.*

There is a label on the parking brake shown in figure **2**.



MOIL15TR02256AB 1



DCSPVNEGB014S7A 2

Symbol used as the light-warning light in the central dashboard when the parking brake is actuated.

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Synchronised power take-off

Three-speed power take off 540/540E/1000 RPM synchronised with the gearbox

Power take off, if present in this version, is synchronised with the gearbox. As a result, the power take-off does not turn when the tractor is stationary. It also follows that when changing from a forward gear to the reverse gear, the rotational direction of the power take off shaft also changes.

To synchronise the power take off with the gear box, proceed as follows:

1. Start the engine of the tractor.
2. With the tractor stationary, press the transmission clutch pedal fully down.
3. Lower the selection lever **(2)**, figure **1**, from neutral position **(B)** to position **(C)**.

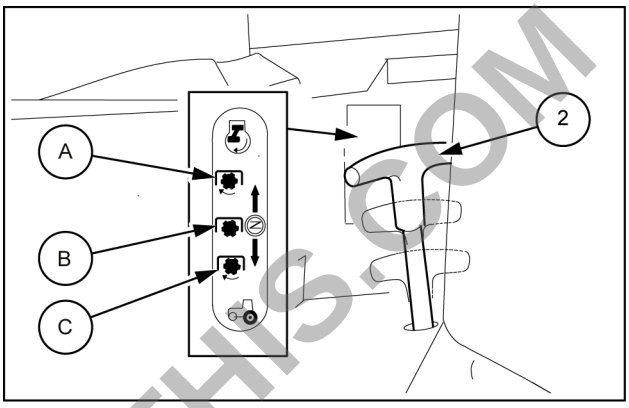
To deactivate synchronisation of the power take off with the gear box, proceed as follows:

1. With the tractor stationary, press the transmission clutch pedal fully down.
2. Raise the selection lever **(2)**, figure **1** from position **(C)** to neutral position **(B)**.
3. With the engine off, operate the external speed selection command **(1)**, figure **3**, depending on the equipment attached.

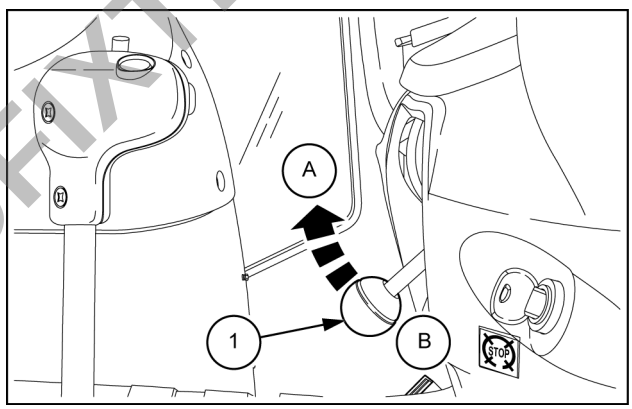
NOTE: *To activate the engine-controlled three-speed power take off and deactivate the gearbox synchronisation, move the lever **(2)**, figure **2**, to the other **(A)**.*

NOTE: *Do not engage the synchronised power take off when the tractor is moving.*

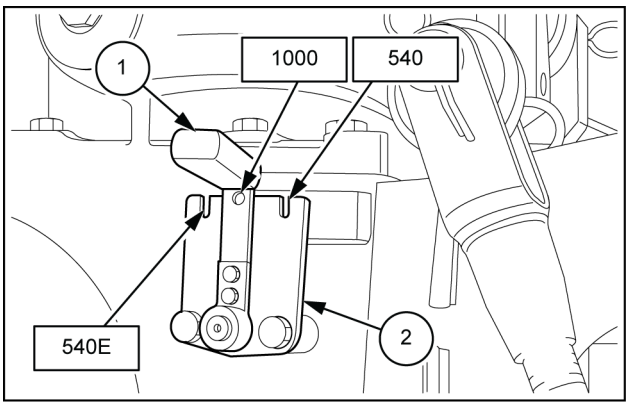
NOTE: *When using a trailer with a drive axle, it is advised to select the **1000 RPM** power take off rotation speed.*



MOIL13TR01002AA 1



MOIL15TR02278AB 2



MOIL13TR00568AA 3

NOTE: *When the PTO is not connected to a tool, keep the control handle in the disengaged position.*

NOTE: *To change the rotation speed of the PTO, stop the engine. For the rotation speed of splined terminals, refer to page **6-37***

NOTE: *Figure **1** shows the PTO synchronised to the gearbox, and the lever **(2)** positions to engage and disengage synchronisation are described.*

NOTICE: *To avoid damage to the PTO clutch, engage the PTO itself at a low engine rotation speed.*

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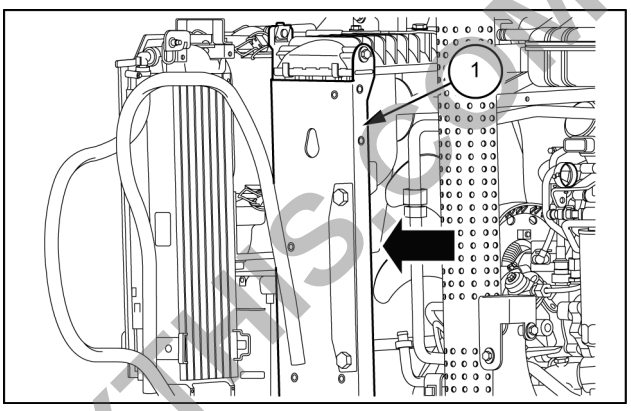
Radiator and intercooler – Cleaning

⚠ WARNING

Hot surface possible!
Wait for all components to cool before performing any operation.
Failure to comply could result in death or serious injury.

W0251A

1. Clean the cooler oil drive line – see **7-22**
2. Clean the intercooler and cooler **(1)** with compressed air pointing towards the outside of the vehicle.



MOIL15TR02106AB 1

3. Fit the oil cooler drive line – see **7-22**

NOTICE: *If there is excess oil and/or dirt on the radiator cores, clean using suitable cleaning agents and a pressure washer.*

NOTICE: *Risk of damage to radiator core. A low pressure water jet is recommended.*

NOTICE: *Risk of damage to radiator core. When using a high-pressure water jet machine to clean the radiator core, never aim the water jet in the direction of the air cleaner cover. Cover the air cleaner cover to protect it from water infiltration.*

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Cab air filter category 2 - Clean

⚠ DANGER

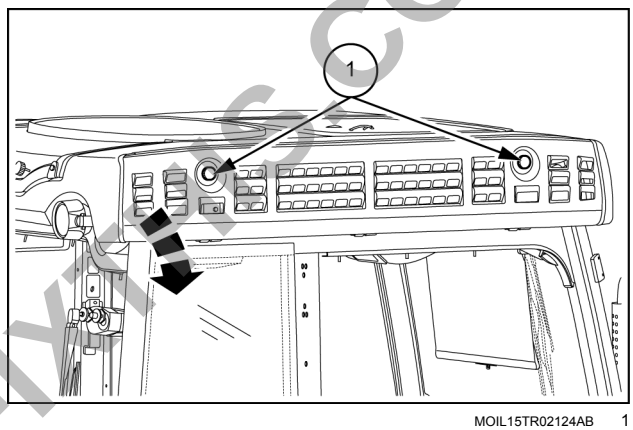
Hazardous chemicals!
The cab air filter contains residue from hazardous substances. Always wear Personal Protective Equipment (PPE) in accordance with the Material Safety Data Sheet (MSDS) of the Plant Protection Product (PPP) manufacturer and/or the PPP instructions when you service the filter.
Failure to comply will result in death or serious injury.

D0176B

NOTE: *to carry out the operation, use a suitable size ladder.*

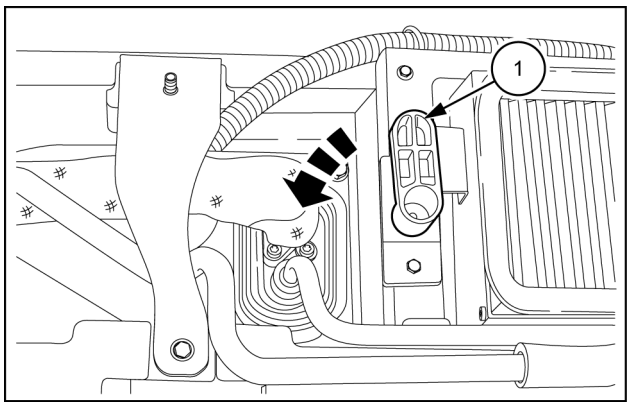
NOTICE: *avoid setting the ladder against the cab and/or vehicle.*

1. Loosen the retainer knobs **(1)** on the filter protective grill on the left-hand side of the cab roof.
2. Manually rotate the cab air cleaner protective grill downwards.



MOIL15TR02124AB 1

3. Pull and rotate the front filter retainer **(1)** counter-clockwise to release it.

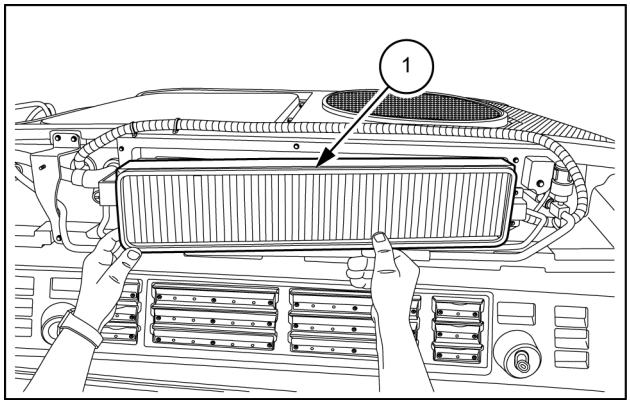


MOIL15TR02250AB 2

4. Remove the cab air cleaner **(1)** from its seat.
5. Clean the filtering cartridge **(1)** by knocking it gently on a flat surface with the outside facing downwards, being careful not to damage the seal which may compromise the seal.

NOTICE: *never use water or compressed air to clean the cleaner.*

6. Use a cloth to clean the cab air cleaner seat.
7. Visually inspect as described on page **7-30**.
8. Insert the car air cleaner **(1)** (fig. **3**) into its seat, making sure the arrows on the cleaner label are facing towards the cab interior.
9. Rotate the front filter retainer **(1)** (fig. **2**) of the filter clockwise.
10. Manually rotate the cab air cleaner protective grill downwards **(1)** (fig. **1**).



MOIL15TR02251AB 3

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Front Power Take-Off (PTO) - Change oil

⚠ WARNING

Hot surface possible!
Wait for all components to cool before performing any operation.
Failure to comply could result in death or serious injury.

W0251A

⚠ CAUTION

Hot area!
Use care when working near hot components. Wear protective gloves.
Failure to comply could result in minor or moderate injury.

C0034A

⚠ WARNING

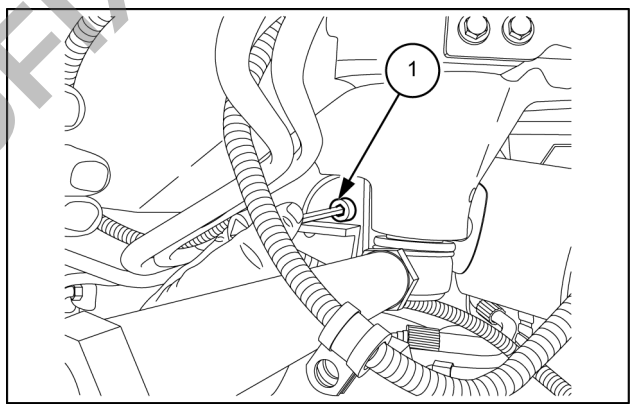
Burn hazard!
Be very careful to avoid contact with hot fluids. If fluid is extremely hot, allow it to cool to a moderately warm temperature before proceeding.
Failure to comply could result in death or serious injury.

W0362A

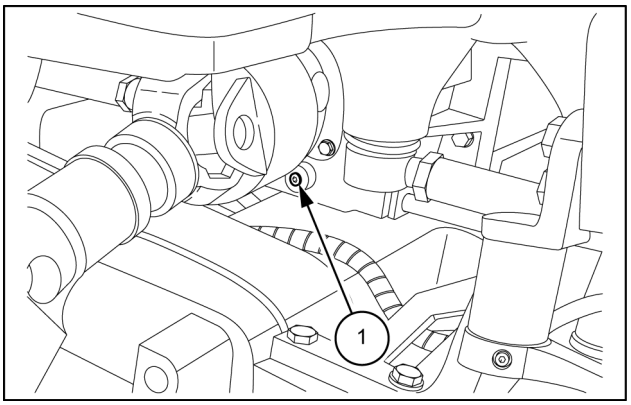
NOTICE: *first, thoroughly clean the area to prevent the parts from becoming contaminated.*

NOTICE: *first, make sure the vehicle is on a solid, level surface with the engine off.*

1. Park the vehicle on solid, level ground, with the front wheels turned all the way to the left.
2. Shut down the engine.
3. Make sure the front Power Take-Off box (PTO) looks to be intact and make sure there are no oil leaks or damage.
4. Thoroughly clean the area around the oil check and/or top-up plug **(1)**, located on the right-hand side of the front power take-off (PTO) box.
5. Remove the oil check and/or top-up plug **(1)** from the front power take-off (PTO).
6. Thoroughly clean the area around the oil drain plug **(1)**, located on the front left-hand side of the front power take-off box.
7. Prepare an implement (drip line) for the drainage and a suitable container to collect the oil.
8. Remove the oil drain plug **(1)** from the front power take-off (PTO).
9. Let the oil drain completely.
10. Clean both plugs and replace the seals.
11. Tighten the oil drain plug **(1)** on the front power take-off (PTO).



MOIL15TR02932AB 1



MOIL15TR02995AA 2

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Safety rules – Battery

⚠ General safety regulations for the battery ⚠

Always wear eye protection when you work on the batteries.

Do not create sparks or have open flame near a battery.

Ventilate when charging or using in enclosed area.

The negative terminal (-) must be disconnected first and reconnected last.

Do not weld, grind or smoke near a battery.

To start the engine with auxiliary batteries or jumper wires, follow the steps outlined in the operator's manual. Do not short across terminals.

When you store and handle the batteries, follow the manufacturer's instructions.

Battery posts, terminals and related accessories contain lead or lead compounds. Wash your hands after maintenance operations.

Keep out of reach of children and other unauthorized persons.

Battery acid causes burns. Batteries contain sulfuric acid. Avoid contact with skin, eyes, or clothing.

Antidote (in case of external contact):

- Rinse with water.

Antidotes (eyes):

- Rinse with water for 15 minutes.
- Consult a doctor immediately.

Antidote (if swallowed):

- Drink large quantities of water or milk.
- Do not induce vomiting.
- Seek medical attention immediately.

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Left-hand side controls

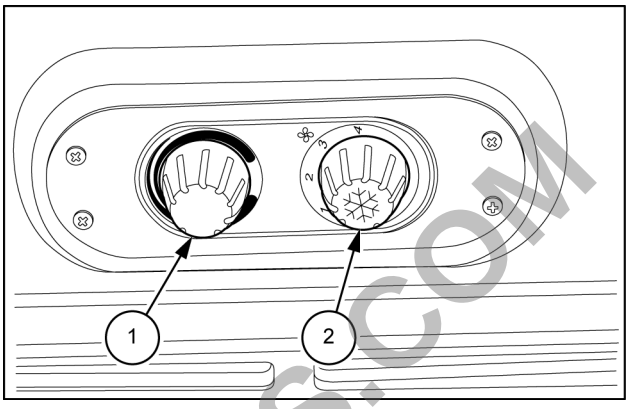
Ventilation, heating and cooling

(1) Temperature control knob

(2) Control with two functions:

- Control knob for four-speed electric fan
- Cooling system switch

NOTE: *for operation and management of the heating, ventilation and cooling system, see page* ***6-14*** *.*



MOIL15TR02287AB 1

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Creeper control lever

The control lever of the mechanical reducer **(1)** is the same one as the reversing mechanism lever, described in **4-9**. It is located on the left-hand of the seat and helps achieve a speed reduction in the same gear ratio.
The creeper is selected by fully pressing the clutch pedal and operating the control lever of the mechanical reversing mechanism **(1)** from the central neutral position, shown in figure **4**, in the following way:

1. Move the lever to the right.
2. Move the lever forwards (towards the snail symbol shown in figure **4**).

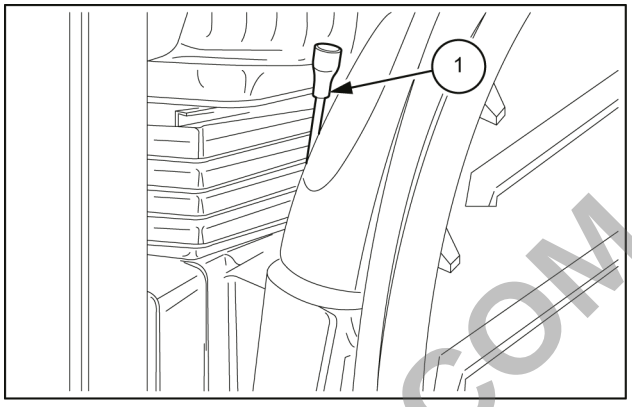
NOTE: *it is possible to engage the creeper in all gear ratios of the three lowest ranges (A - BL - BH).*

NOTE: *if the creeper is engaged when the fast range C is selected, the transmission will automatically go into neutral.*

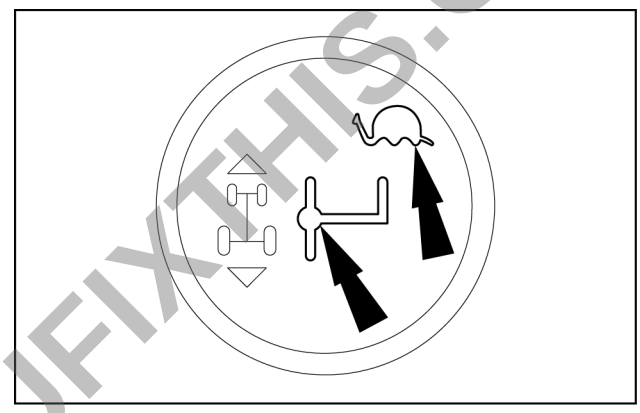
NOTE: *if the fast range C is engaged when the creeper is engaged, the latter will disengage.*

NOTE: *the creeper provides an additional 12 forward gear ratios.*

NOTE: *with this transmission configuration, overall there are 28 gears forward and 16 gears in reverse drive available.*



MOIL13TR00852AA 3



MOIL13TR00520AA 4

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Differential lock system

Differential lock

⚠ DANGER

Steering is difficult with the differential lock engaged. An accident could result.
During field operation, use the differential lock for traction improvement but release for turning at row end. Do not drive at high speeds or on roads with the differential lock engaged.
Failure to comply will result in death or serious injury.

D0023A

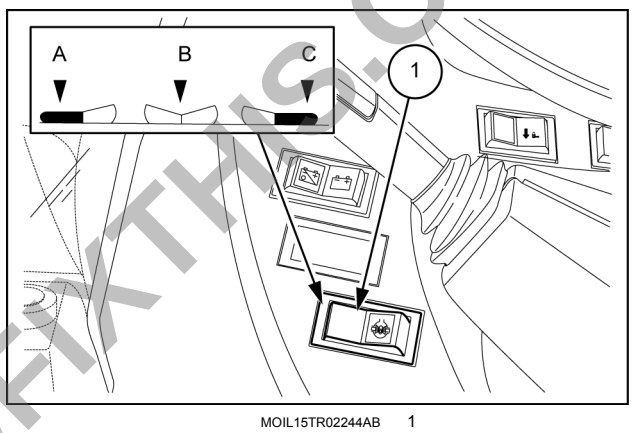
The differential allows the drive wheels to rotate at different speeds when the tractor is turning.

The differential comes with an electrohydraulic locking device, activated by the switch **(1)**, for better grip in certain conditions.

To activate differential locking, put the switch **(1)** into position **(C)**. When the switch is released, it returns to the middle position **(B)**.



Differential lock engagement is highlighted with the amber warning light on the instrument cluster coming on.



MOIL15TR02244AB 1

To disengage the differential lock, reduce the tractor speed and put the switch **(1)** into position **(A)**. The switch remains held in position **(A)**.

The differential lock also disengages when you press both brake pedals.

It is advisable to lock the differential in the following situations:

- When ploughing, to prevent the wheel that is not in the furrow from slipping.
- When one of the drive wheels is on uneven, muddy or slippery ground and tends to slip.

NOTE: *if the differential fails to disengage, momentarily press the brake pedal that operates on the external steering wheel.*

NOTE: *only lock the differential in the event of one of the two wheels slips excessively. Do not keep the differential locked unnecessarily. As this wastes power and can cause damaging stresses to the transmission components, tire wear and steering problems.*

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Front Power Take-Off (PTO)

Front Power Take-Off (PTO) - Safety rules

⚠ WARNING

Entanglement hazard!
The Power Take-Off (PTO) guard must be installed when operating PTO-driven equipment.
Failure to comply could result in death or serious injury.

W0322A

⚠ WARNING

Entanglement hazard!
Do not wear loose clothing when operating Power Take-Off (PTO) driven equipment.
Failure to comply could result in death or serious injury.

W0337A

⚠ WARNING

Flying objects!
Do not use the implement at a higher Power Take-Off (PTO) RPM than recommended. Machine damage due to vibration may occur, resulting in loose parts and flying debris.
Failure to comply could result in death or serious injury.

W0192A

⚠ WARNING

Moving parts!
Disengage the Power Take-Off (PTO), turn off the engine, and remove the key. Wait for all movement to stop before leaving the operator's position. Never adjust, lubricate, clean, or unplug machine with the engine running.
Failure to comply could result in death or serious injury.

W0112A

⚠ WARNING

Unexpected movement!
Disengage the Power Take Off (PTO) after each use. This prevents an attached implement from moving unintentionally.
Failure to comply could result in death or serious injury.

W0423A

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