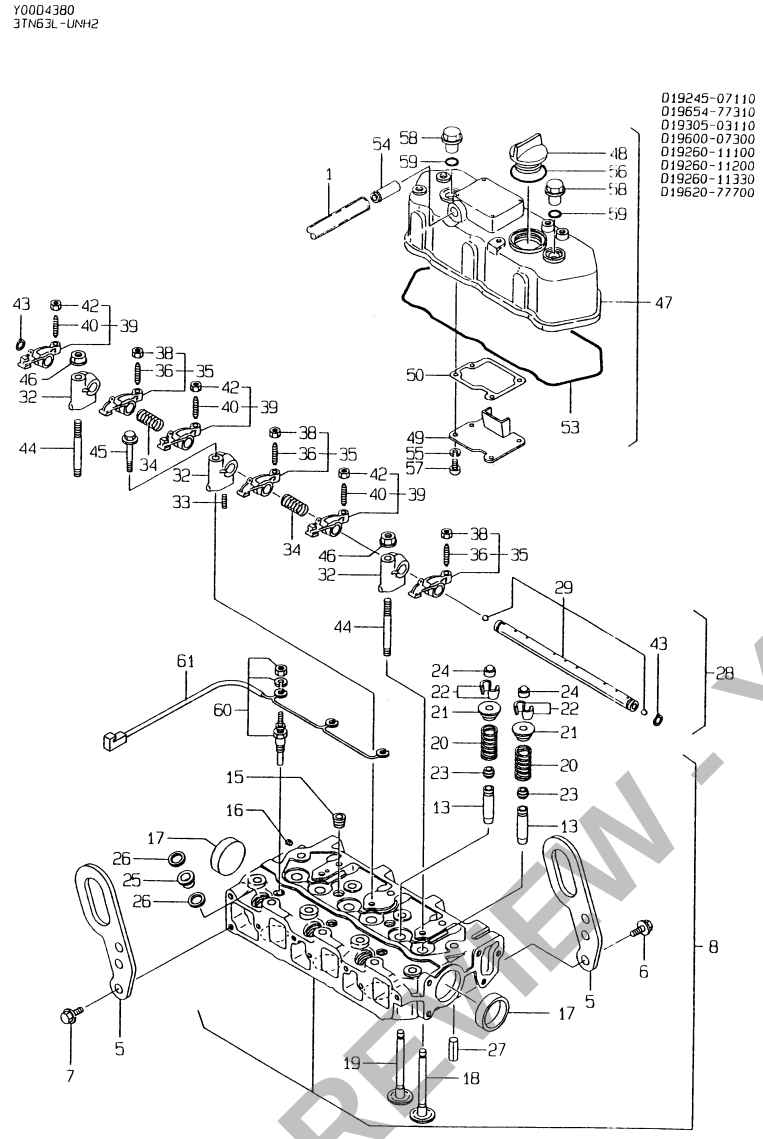
Fig.4.CYLINDER HEAD & BONNET



Remarks
(1) REPAIR PART.
($) THESE PARTS ARE SOLD BY FIG.18, REF.NO.1.

4.CYLINDER HEAD & BONNET

(A)=3TN63L-UNH2 (D)=
(B)= (E)=
(C)= (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	23065-120500	PIPE, VINYL 12X 500	1							
5	1	119260-07900	LIFTER, ENGINE	2							
6	1	26106-080142	BOLT 8X 14 PLATED	1							
7	1	26106-080142	BOLT 8X 14 PLATED	2							
8	1	719260-11700	HEAD ASSY, CYLINDER	1							
13	2	119260-11800	GUIDE, VALVE	6							1
15	2	23871-020000	PLUG PT1/4,SCREW	2							
16	2	27221-050080	PLUG 5X 8	1							
17	2	27241-350000	PLUG 35	2							
18	2	119260-11100	VALVE, SUCTION	3							
19	2	119260-11110	VALVE, EXHAUST	3							
20	2	114250-11120	SPRING, VALVE	6							
21	2	114250-11180	RETAINER, SPRING	6							
22	2	114250-11190	COTTER	12							
23	2	119260-11340	SEAL, VALVE STEM	6							$
24	2	119260-11370	CAP, VALVE	6							
25	1	119600-11450	PROTECTOR, NOZZLE	3							$
26	1	119600-11460	GASKET, NOZZLE	6							$
27	1	22351-060012	SPRING PIN 6X12	2							
28	1	119260-11200	SUPPORT ASSY, ARM	1							
29	2	119260-11240	SHAFT ASSY, ARM	1							
32	2	119260-11260	SUPPORT, ROCKER ARM	3							
33	2	119260-11270	SCREW	1							
34	2	119260-11280	SPRING	2							
35	2	719260-11650	ARM ASSY, ROCKER	3							
36	3	105010-11230	SCREW, VALVE	3							
38	3	26756-060002	LOCK NUT 6	3							
39	2	719260-11660	ARM ASSY, ROCKER	3							
40	3	105010-11230	SCREW, VALVE	3							
42	3	26756-060002	LOCK NUT 6	3							
43	2	22242-000100	CIRCLIP 10	2							
44	1	119620-11350	STUD	2							
45	1	26106-080452	BOLT M 8X 45 PLATED	1							
46	1	26366-080002	NUT M 8	2							
47	1	119260-11330	BONNET ASSY,(NON-ASB	1							
48	2	124160-01751	COVER,FILLER	1							
49	2	119260-03020	PLATE, SHELTER	1							
50	2	119260-03031	GASKET, (NON-ASB.)	1							$
53	2	119260-11310	GASKET, BONNET	1							$
54	2	119620-11390	JOINT	1							
55	2	22217-050000	SPRING WASHER 5	4						I	
56	2	24311-000320	O-RING 1A P-32.0	1						I	$
57	2	26557-050102	SCREW M 5X 10	4							
58	1	124160-11360	KNOB	2							
59	1	24311-000120	O-RING 1A P 12.0	2							$
60	1	129795-77800	PLUG, GLOW	3							
61	1	119620-77820	CONNECTOR, GLOW PLUG	1							

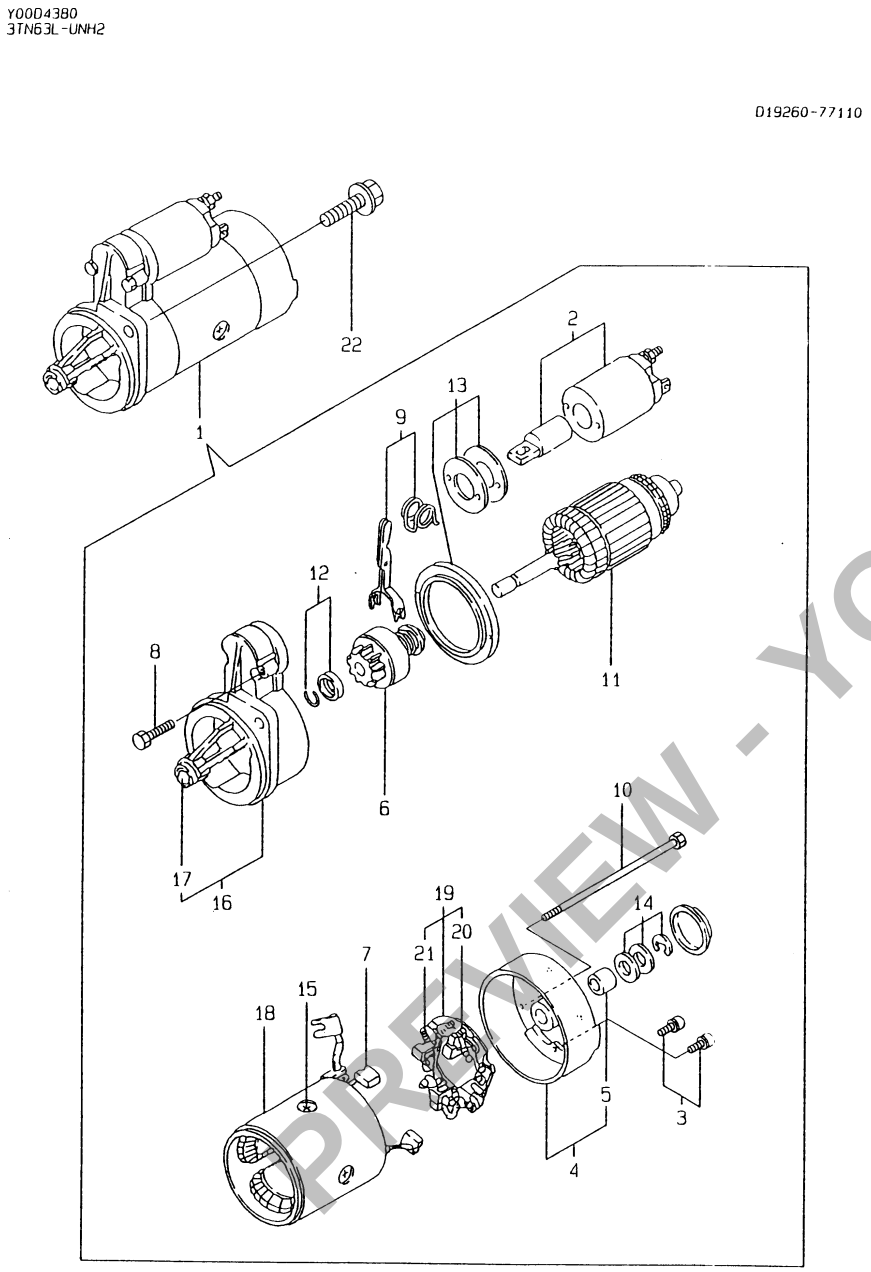
N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\rightleftarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\rightleftarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\rightleftarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\rightleftarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.16.STARTING MOTOR



16.STARTING MOTOR

(A)=3TN63L-UNH2 (D)=
(B)= (E)=
(C)= (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	119225-77011	STARTER	1							
2	2	X2114275070	SWITCH, MAGNETIC	1							
3	2	X2114283500	SCREW SET	1							
4	2	X2114430010	COVER ASSY, REAR	1							
5	3	X2114535200	METAL, STARTER	1							
6	2	X2114455040	PINION ASSY	1							
7	2	X2114531200	BRUSH (+)	2							
8	2	X2114586700	BOLT M6X 37	2							
9	2	X2114660130	LEVER KIT, SHIFT	1							
10	2	X2114680050	BOLT, THROUGH	2							
11	2	X2114710080	AMATURE ASSY.	1							
12	2	X2114715500	STOPPER SET, PINION	1							
13	2	X2114780060	COVER ASSY, DUST	1							
14	2	X2114811000	WASHER KIT, THRUST	1							
15	2	X2114821500	SCREW SET	4							
16	2	X2114866060	HOUSING, GEAR	1							
17	3	X2114535200	METAL, STARTER	1							
18	2	X2114921040	COIL ASSY, FIELD	1							
19	2	X2114990010	HOLDER ASSY, BRUSH	1							
20	3	X2114831300	BRUSH (-)	1							
21	3	X2114931400	SPRING, BRUSH	3							
22	1	26106-100252	BOLT M10X 25 PLATED	2							

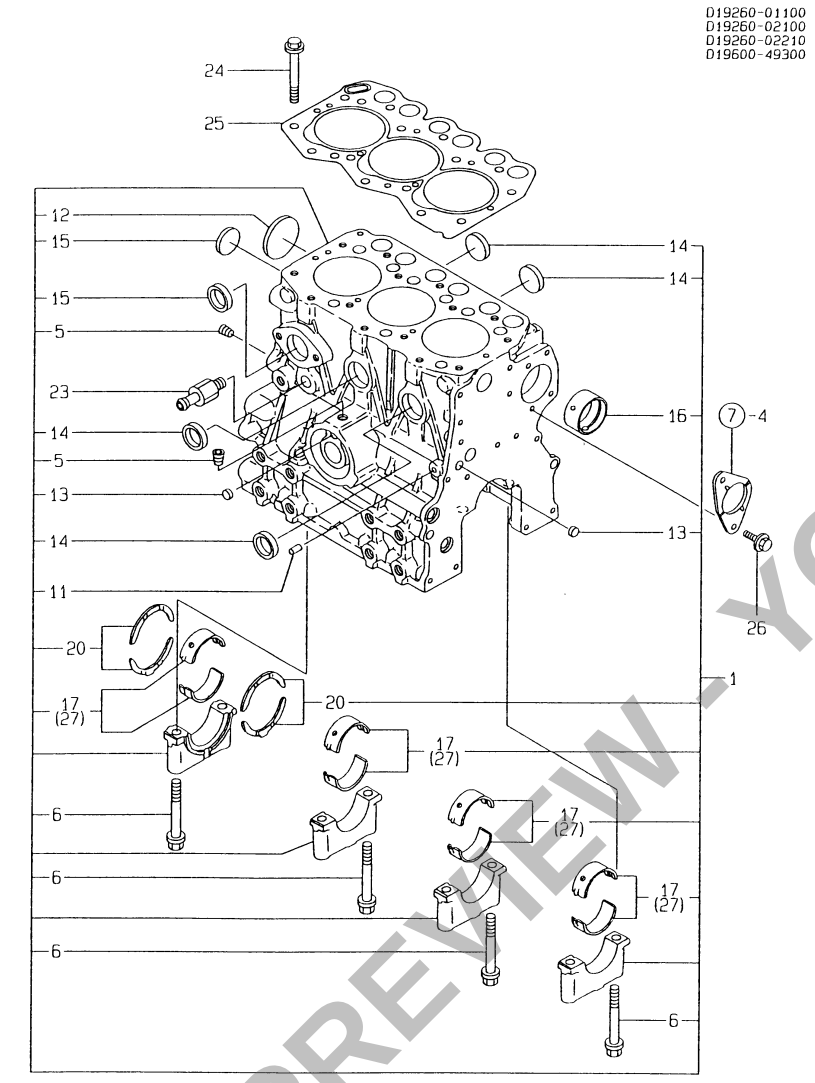
N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\rightleftarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\rightleftarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\rightleftarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\rightleftarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.1.CYLINDER BLOCK



Remarks
(1) UNDER-SIZE(U.S=0.25)PART.
($) THESE PARTS ARE SOLD BY FIG.18, REF.NO.1.

1.CYLINDER BLOCK

(A)=3TN63L-UNH2
(B)=
(C)=
(D)=
(E)=
(F)=

I	REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
	1	1	719260-01561	BLOCK ASSY,CYLINDER	1							
I	5	2	124060-01050	PLUG PT1/8	2							
I	6	2	119260-02020	BOLT	8							
I	11	2	27221-060100	PLUG 6X10	1							
I	12	2	27231-400000	PLUG 40	1							
I	13	2	27241-100000	PLUG 10	2							
I	14	2	27241-250000	PLUG 25	4							
I	15	2	27241-300000	PLUG 30	2							
	16	2	119260-02410	BUSH, CAMSHAFT	1							
	17	2	719260-02800	MAIN BEARING	4							
	20	2	719260-02930	BEARING, THRUST	2							
	23	1	121550-49111	JOINT PT1/4	1							
I	24	1	119260-01200	BOLT, CYL.HEAD	14							
I	25	1	119260-01340	GASKET,CYLINDER HEAD	1							$
	26	1	26106-060122	BOLT M 6X 12 PLATED	2							
	27	1	719260-02870	MAIN BEARING US=0.25	4							1

N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\rightarrow}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\rightarrow}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\rightarrow}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\rightarrow}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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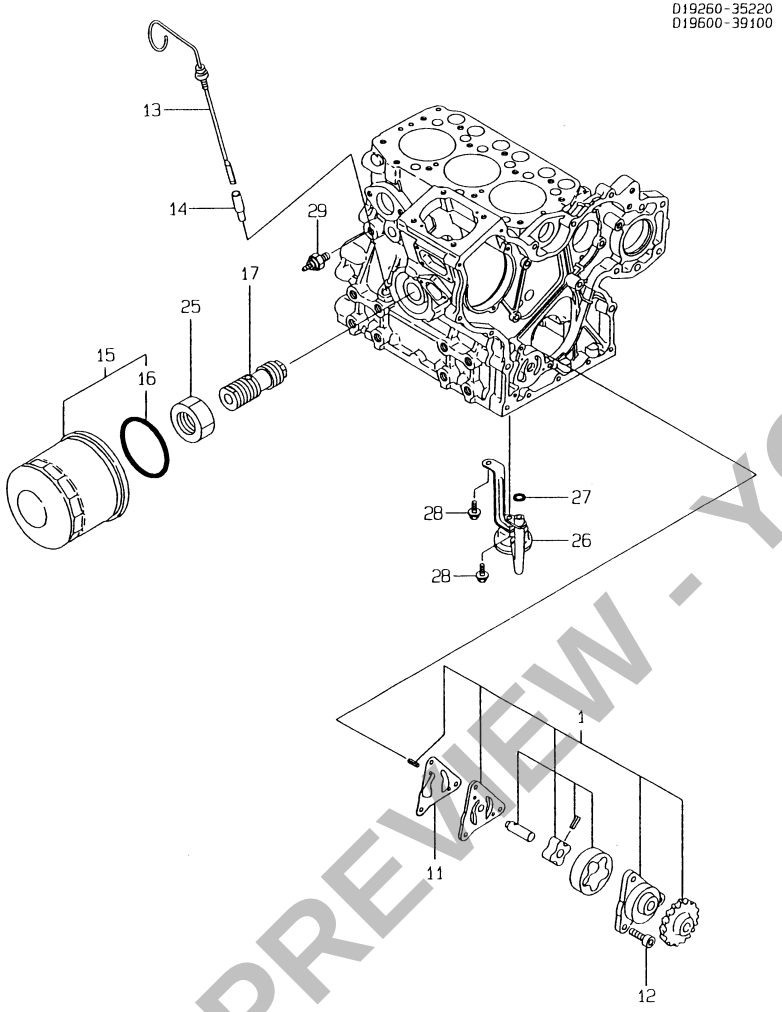
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Fig.9.LUB. OIL SYSTEM

Y00D4380
3TN63L-UNH2

D19260-32100
D19645-34100
D19260-35100
D19260-35220
D19600-39100



Remarks
($) THESE PARTS ARE SOLD BY FIG.18, REF.NO.1.

9.LUB. OIL SYSTEM

(A)=3TN63L-UNH2
(B)=
(C)=
(D)=
(E)=
(F)=

I	REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
	1	1	119260-32000	PUMP ASSY, LUB. OIL	1							
	11	1	119660-32020	GASKET, L.O.PUMP	1							$
	12	1	26450-060202	BOLT M 6X 20	3							
	13	1	119645-34800	DIPSTICK, LUB. OIL	1							
	14	1	121520-34810	GUIDE, DIPSTICK	1							
I	15	1	119660-35150	FILTER, LUB. OIL	1							
I	16	2	124450-35110	O-RING, L.O.STRAINER	1							
	17	1	119225-35300	VALVE ASSY,OIL PRESS	1							
	25	1	129150-35350	NUT	1							
	26	1	119260-35081	PIPE ASSY,OIL INTAKE	1							
	27	1	24311-000120	O-RING 1A P 12.0	1							$
	28	1	26106-060122	BOLT M 6X 12 PLATED	2							
	29	1	124160-39450	SWITCH, OIL PRESSURE	1							

N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrow}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrow}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrow}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrow}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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