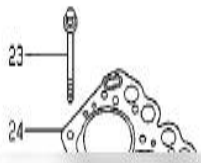
Fig.1. CYLINDER BLOCK



1. CYLINDER BLOCK

(A)=3TNE68-SA
(B)=3TNE68-G1A
(C)=3TNE68-G2A
(D)=3TNE68C-SA
(E)=3TNE68C-G1A
(F)=

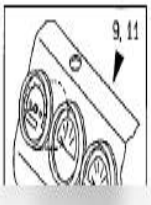
REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	719265-01560	BLOCK ASSY, CYLINDER	1	1	1	1	1			
5	2	124060-01050	PLUG PT1/8	2	2	2	2	2			
6	2	119260-02020	BOLT	8	8	8	8	8			
11	2	27221-060100	PLUG 6X10	1	1	1	1	1			
12	2	27231-400000	PLUG 40	1	1	1	1	1			
12-1	2	119265-01250	PLUG 40	1	1	1	1	1		I	N
	(A=EXXX)	(B=EXXX)	(C=EXXX) (D=EXXX) (E=EXXX)								
13	2	27241-100000	PLUG 10	2	2	2	2	2			

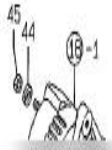
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Fig.19. PANEL





 19. PANEL

(A)=3TNE68-SA
(B)=3TNE68-G1A
(C)=3TNE68-G2A
(D)=3TNE68C-SA
(E)=3TNE68C-G1A
(F)=

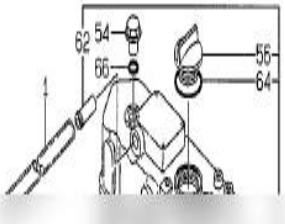
REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	124550-77030	COVER, TERMINAL	1	1	1	1	1			
2	1	119888-91021	HARNESS (A), WIRE	1	1	1					
I 2-1	1	119888-91022	HARNESS(A), WIRE	1	1	1	1	1			N
	(A=E12794)	(B=E13313)	(C=E23781)								
3	1	124701-91140	CABLE L= 985	1	1	1	1	1			
4	1	119888-91120	SUPPORT, PANEL	2	2	2	2	2			
5	1	119288-91130	BRACKET	1	1	1	1	1			
6	1	119288-91140	SUPPORT	1	1	1	1	1			

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Fig.4. CYLINDER HEAD & BONNET



 4. CYLINDER HEAD & BONNET

(A)=3TNE68-SA
(B)=3TNE68-G1A
(C)=3TNE68-G2A
(D)=3TNE68C-SA
(E)=3TNE68C-G1A
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	23065-120500	PIPE, VINYL 12X 500	1	1	1	1	1			
7	1	119260-07900	LIFTER, ENGINE	2	2	2	2	2			
8	1	26106-080142	BOLT M 8X 14 PLATED	1	1	1	1	1			
9	1	26106-080142	BOLT M 8X 14 PLATED	2	2	2	2	2			
10	1	119265-11700	HEAD ASSY, CYLINDER	1	1	1	1	1			
14	2	119260-11800	GUIDE, VALVE	6	6	6	6	6			1
17	2	23871-020000	PLUG PT1/4,SCREW	2	2	2	2	2			
I 17-1	2	23871-030000	PLUG PT3/8,SCREW	2	2	2	2	2		S	

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Fig.10. COOLING WATER SYSTEM

10. COOLING WATER SYSTEM

(A)=3TNE68-SA
(B)=3TNE68-G1A
(C)=3TNE68-G2A
(D)=3TNE68C-SA
(E)=3TNE68C-G1A
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	119265-42002	PUMP ASSY, C. WATER	1	1	1	1	1			
11	2	24311-000210	O-RING 1A P-21.0	2	2	2	2	2			
13	1	119260-42020	GASKET, C.W. PUMP	1	1	1	1	1			
14	1	171056-49120	PLUG, DRAIN	1	1		1	1			
15	1	26106-080452	BOLT M 8X 45 PLATED	3	3	3	3	3			
16	1	104514-42780	V-BELT (HM-33)	1	1		1	1			
17	1	119256-42290	V-BELT 33.5			1					
17-1	1	104514-42780	V-BELT (HM-33)			1					N



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Fig.15. FUEL FILTER



0CR10-G45101 15. FUEL FILTER

(A)=3TNE68-SA
(B)=3TNE68-G1A
(C)=3TNE68-G2A
(D)=3TNE68C-SA
(E)=3TNE68C-G1A
(F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	121520-01851	GASKET, (NON-ASB.)	1	1	1	1	1			
2	1	119600-52021	PUMP ASSY, FUEL FEED	1	1	1	1	1			
3	1	26106-060162	BOLT M 6X 16 PLATED	2	2	2	2	2			
4	1	171059-55600	STRAINER ASSY, FUEL	1	1	1	1	1			
5	2	104200-55321	VALVE, TAPER	1	1	1	1	1			
6	2	104200-55330	SPRING, TAPER VALVE	1	1	1	1	1			
7	2	104200-55341	HANDLE, COCK	1	1	1	1	1			
8	2	121254-55510	CUP, STRAINER	1	1	1	1	1			

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