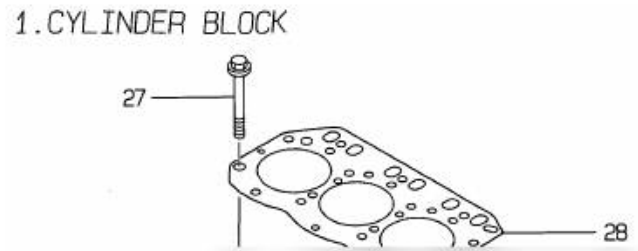
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Fig.1. CILINDER BLOCK



Y00R4471 1. CILINDER BLOCK

(A)=3TNE84-SA (D)=3TNE84C-G1A
(B)=3TNE84-G1A (E)=
(C)=3TNE84-G2A (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	729002-01560	BLOCK ASSY, CYLINDER	1	1	1	1				
5	2	124160-01910	PLUG PT1/4	3	3	3	3				
6	2	171051-01921	PLUG	1	1	1	1				
7	2	129150-02020	BOLT, METAL CAP	8	8	8	8				
10	2	129795-02411	BUSH, CAMSHAFT	1	1	1	1				
11	2	23871-010000	PLUG PT1/8,SCREW	1	1	1	1				
11-1	2	23876-010000	PLUG PT1/8,SCREW	1	1	1	1				N
	(A=EXXX)		(B=EXXX) (C=EXXX) (D=EXXX)								

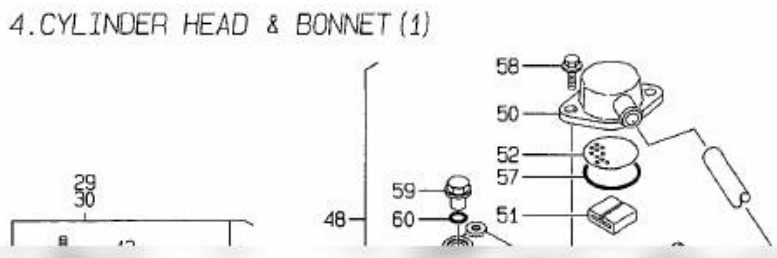
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Fig.4. CYLINDER HEAD & BONNET(1)



Y00R4471 4. CYLINDER HEAD & BONNET(1)

(A)=3TNE84-SA (D)=3TNE84C-G1A
(B)=3TNE84-G1A (E)=
(C)=3TNE84-G2A (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	171350-03090	PIPE, BREATHER	1	1		1				
6	1	124736-07900	LIFTER, ENGINE	2	2		2				
7	1	26106-080142	BOLT M 8X 14 PLATED	4	4		4				
8	1	129001-11700	HEAD ASSY, CYLINDER	1	1		1				
12	2	120130-11860	GUIDE, VALVE	3	3		3				1
14	2	129150-11810	GUIDE, VALVE	3	3		3				1
16	2	26216-060202	STUD M 6X 20 PLATED	6	6		6				
17	2	27241-400000	PLUG 40	2	2		2				

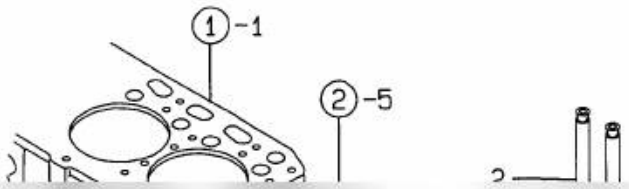
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Fig.8. CAMSHAFT & DRIVIMG GEAR



Y00R4471 8. CAMSHAFT & DRIVIMG GEAR

(A)=3TNE84-SA (D)=3TNE84C-G1A
(B)=3TNE84-G1A (E)=
(C)=3TNE84-G2A (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	129150-14200	TAPPET	6	6	6	6				
2	1	129150-14400	ROD, PUSH	6	6	6	6				
3	1	129129-14580	CAMSHAFT ASSY	1	1	1	1				
4	2	129150-02450	METAL,THRUST(CAM	1	1	1	1				
7	2	129150-14101	GEAR, CAMSHAFT	1	1	1	1				
8	2	22512-070140	KEY 7X 14	1	1	1	1				
9	1	129100-25061	SHAFT, IDLE GEAR	1	1	1	1				
10	1	129150-25101	GEAR W/BUSH	1	1	1	1				

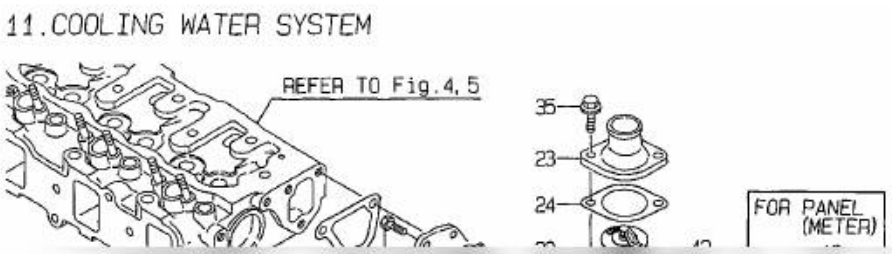
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Fig.11. COOLING WATER SYSTEM



Y00R4471 **11. COOLING WATER SYSTEM**

(A)=3TNE84-SA (D)=3TNE84C-G1A
(B)=3TNE84-G1A (E)=
(C)=3TNE84-G2A (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1 (A=EXXX)	121850-11860 (B=EXXX)	PLUG PT1/4	1	1						Z
2	1	129100-42002	PUMP,C.W.(NON-ASB.)	1	1	1					
2-1	1 (A=E12245)	129001-42001 (B=E13430)	PUMP,C.W.(NON-ASB.) (C=E12271)	1	1	1	1				S
2-2	1 (A=E15342)	129001-42002 (B=E15280)	PUMP ASSY, C.WATER (C=E15429) (D=E00440)	1	1	1	1				N
12	2	23871-030000	PLUG PT3/8,SCREW	1	1	1					

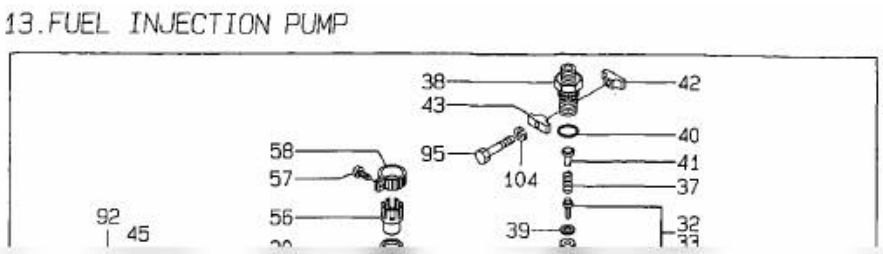
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Fig.13. FUEL INJECTION PUMP



Y00R4471 13. FUEL INJECTION PUMP

(A)=3TNE84-SA (D)=3TNE84C-G1A
(B)=3TNE84-G1A (E)=
(C)=3TNE84-G2A (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
93	2	26022-050102	SCREW M 5X 10	8	8	8	8				
94	2	26022-060162	SCREW M 6X 16	4	4	4	4				
95	2	26116-050302	BOLT M 5X 30 PLATED	2	2	2	2				
96	2	26716-060002	NUT 6	2	2	2	2				
97	2	22190-160002	SEAL WASHER 16S	1	1	1	1				
102	2	129155-52050	GASKET	1	1	1	1				
103	2	129100-52100	PUMP ASSY, FUEL FEED	1	1	1	1				
104	2	22217-050000	SPRING WASHER 5	2	2	2	2				

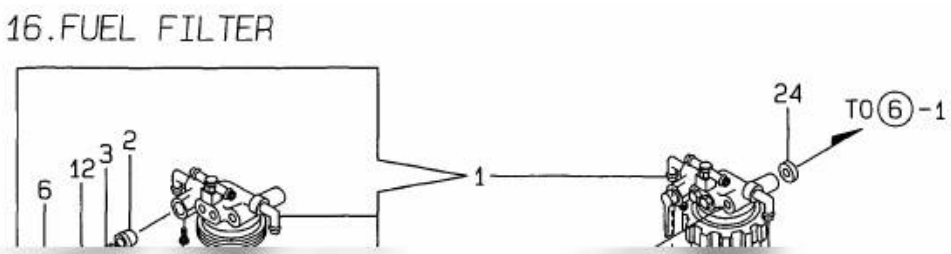
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Fig.16. FUEL FILTER



Y00R4471 16. FUEL FILTER

(A)=3TNE84-SA (D)=3TNE84C-G1A
(B)=3TNE84-G1A (E)=
(C)=3TNE84-G2A (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	129052-55620	STRAINER ASSY, FUEL	1	1	1	1				
2	2	104200-55321	VALVE, TAPER	1	1	1	1				
3	2	104200-55330	SPRING, TAPER VALVE	1	1	1	1				
4	2	129100-55650	ELEMENT, FUEL	1	1	1	1				
6	2	129100-55670	LEVER	1	1	1	1				
7	2	129100-55680	CUP, STRAINER	1	1	1	1				
8	2	129100-55690	RING, RETAINING	1	1	1	1				
9	2	129100-55700	SPRING	1	1	1	1				

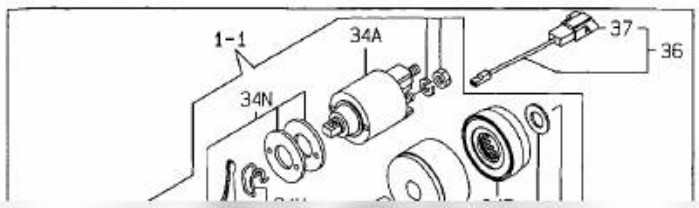
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Fig.18. STARTING MOTOR(STANDARD)



Y00R4471 18. STARTING MOTOR(STANDARD)

(A)=3TNE84-SA (D)=3TNE84C-G1A
(B)=3TNE84-G1A (E)=
(C)=3TNE84-G2A (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
	(A=E20230)		(C=E20240)								
34W	2	129698-77230	SHAFT(PINION	1		1					W
	(A=E20230)		(C=E20240)								
34X	2	124195-77770	THROUGH BOLT	2		2					W
	(A=E20230)		(C=E20240)								
35	1	26116-120252	BOLT M12X 25 PLATED	2	2	2	2				
36	1	129052-77951	CONNECTOR	1		1					W
	(A=E20230)		(C=E20240)								

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