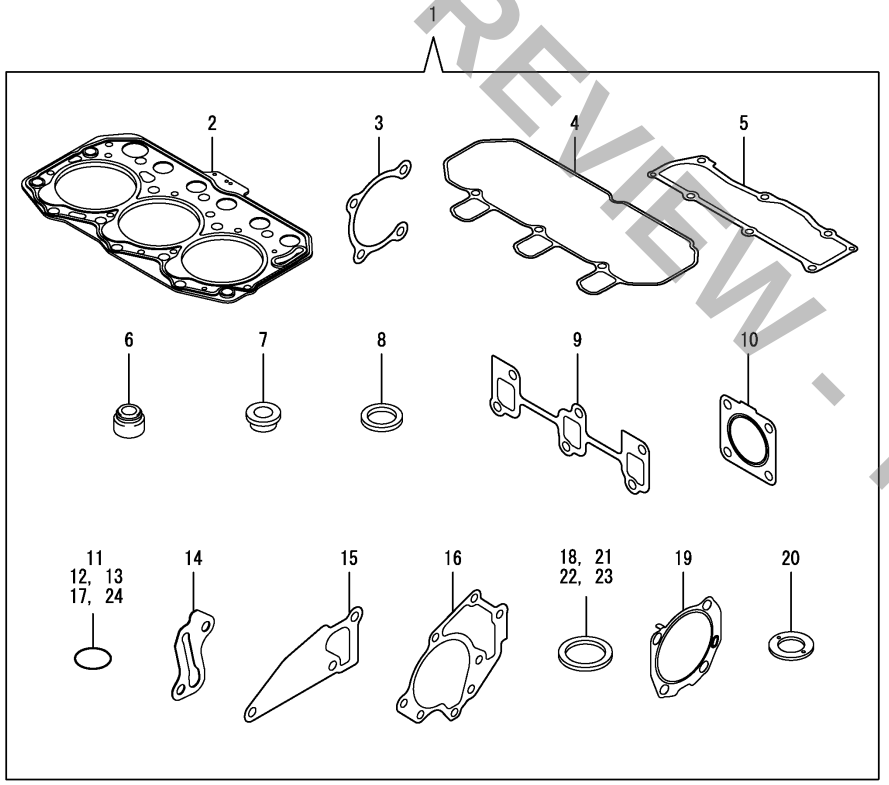
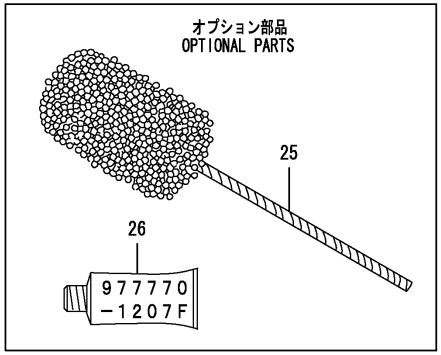
Fig.16. GASKET SET





Remarks
(1)Optional parts.

16. GASKET SET

(A)=3TNM72-AFS (D)=
(B)= (E)=
(C)= (F)=

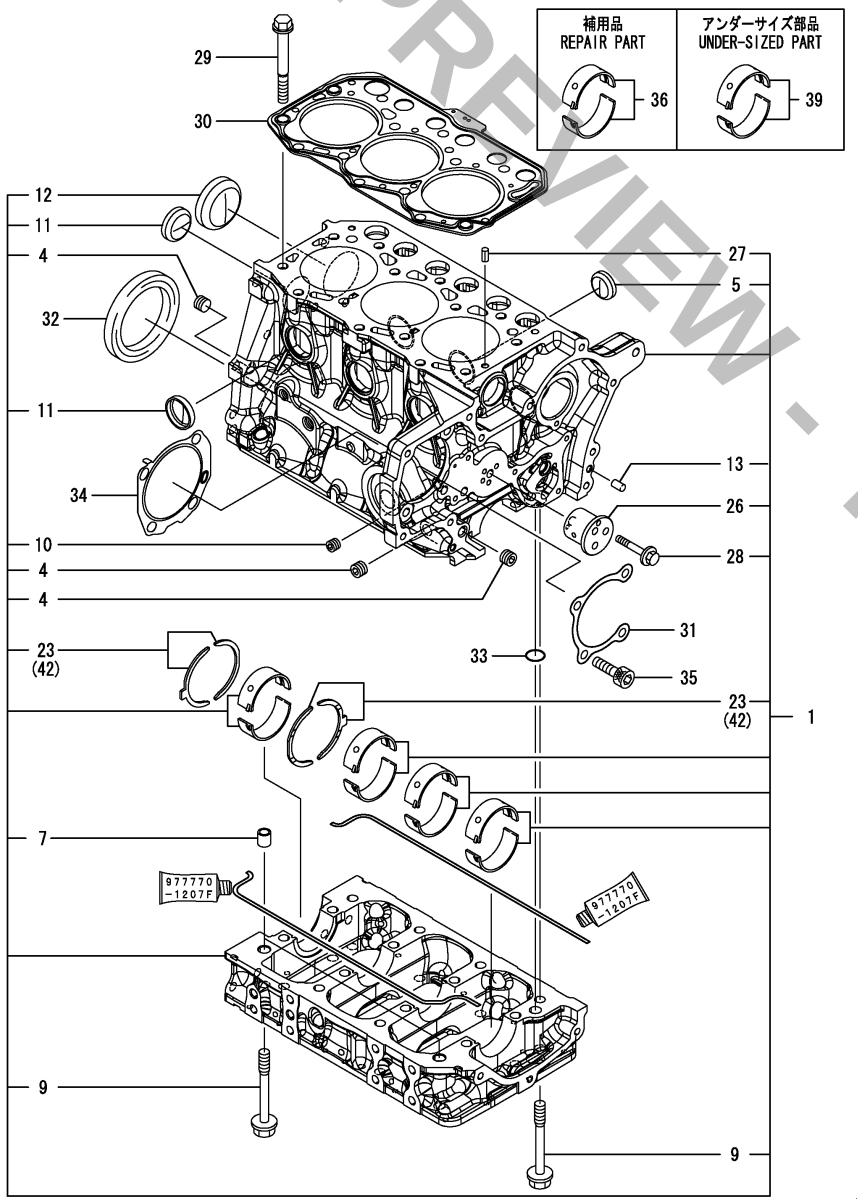
REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	119025-92600	GASKET KIT	1							1
2	2	119025-01331	GASKET, CYL.HEAD	1							
3	2	119125-01790	GASKET, FOP BOLT	1							
4	2	119515-11310	GASKET, BONNET	1							
5	2	119515-11330	GASKET, BONNET COVER	1							
6	2	119717-11340	SEAL, VALVE STEM	6							
7	2	129901-11450	PROTECTOR, NOZZLE	3							
8	2	119600-11460	GASKET, NOZZLE	6							
9	2	119717-13110	GASKET, MANIFOLD	1							
10	2	119515-13200	GASKET, SILENCER	1							
11	2	129900-32040	O-RING, P14	1							
12	2	119125-34900	O-RING,SERVICE	1							
13	2	119209-35030	O-RING	1							
14	2	119125-39220	PK(LO-T	1							
15	2	119515-42020	GASKET, WATER PUMP	1							
16	2	119025-42030	PK(WATER PUMP	1							
17	2	119209-42320	O-RING P21	1							
18	2	124465-44950	GASKET, 16	1							
19	2	119125-51800	GASKET, PUMP	1							
20	2	129901-59560	GASKET, RETURN	3							
21	2	22190-120002	SEAL WASHER 12	5							
22	2	22190-160002	WASHER, 16	1							
23	2	23414-080000	GASKET 8, ROUND	1							
24	2	24311-000180	O-RING 1A P-18.0	2							
25	1	129400-92410	FLEX HORN	1							
26	1	977770-1207F	GASKET.LIQUID	1							1

N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.1. CYLINDER BLOCK



Remarks
(1)Repair part.
(2)Under-sized(U.S.=0.25)part.
(3)Over-sized(O.S.=0.25)part.

1. CYLINDER BLOCK

(A)=3TNM72-AFS (D)=
(B)= (E)=
(C)= (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	119027-01560	BLOCK ASSY, CYLINDER	1							
4	2	124060-01050	PLUG, PT1/8	3							
5	2	119125-01970	PLUG, 25	3							
7	2	119125-01960	PIPE, KNOCK	2							
9	2	119125-02061	BOLT, METAL CAP	16							
10	2	23876-005000	PLUG, PT1/16	1							
11	2	27241-300000	PLUG 30	4							
12	2	27241-450000	PLUG 45	1							
13	2	119620-01620	PARALLEL PIN, M6X10	2							
23	2	119125-02930	METAL ASSY, THRUST	2							
26	2	119125-25050	SHAFT, IDLE GEAR	1							
27	2	22351-060012	SPRING PIN 6X12	2							
28	2	26106-060402	BOLT M 6X 40 PLATED	3							
29	1	119515-01200	BOLT, CYLINDER HEAD	14							
30	1	119025-01331	GASKET, CYL.HEAD	1							
31	1	119125-01790	GASKET, FOP BOLT	1							
32	1	119734-02220	SEAL, OIL	1							
33	1	129900-32040	O-RING, P14	1							
34	1	119125-51800	GASKET, PUMP	1							
35	1	26450-080252	BOLT M 8X 25	4							
36	1	119125-02900	MAIN BEARING SET	4							1
39	1	119125-02910	MAIN METAL US=0.25	4							2
42	1	119125-02940	BEARING,THRUST .25OS	2							3

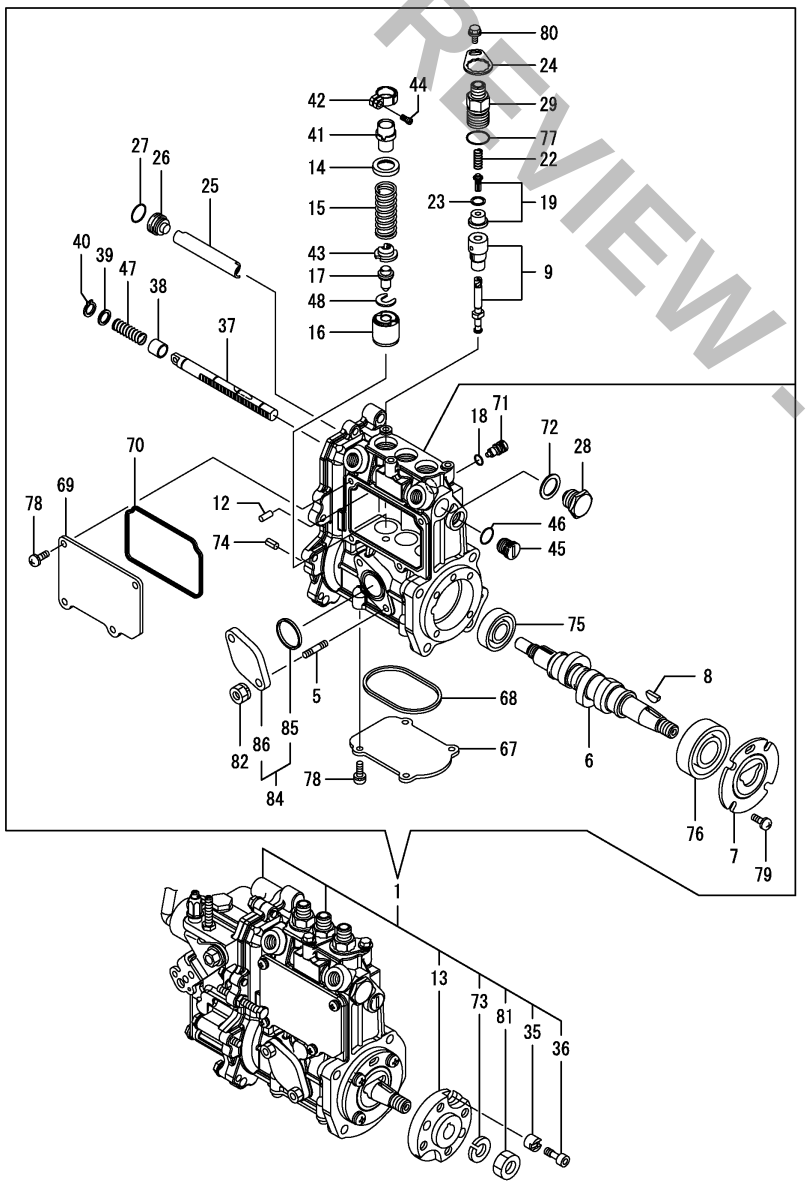
N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.10. FUEL INJECTION PUMP



Remarks
(1)Governor(Fig.11)is incorporated in
this Fuel Injection Pump (Ref.1).

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10. FUEL INJECTION PUMP

(A)=3TNM72-AFS (D)=
(B)= (E)=
(C)= (F)=

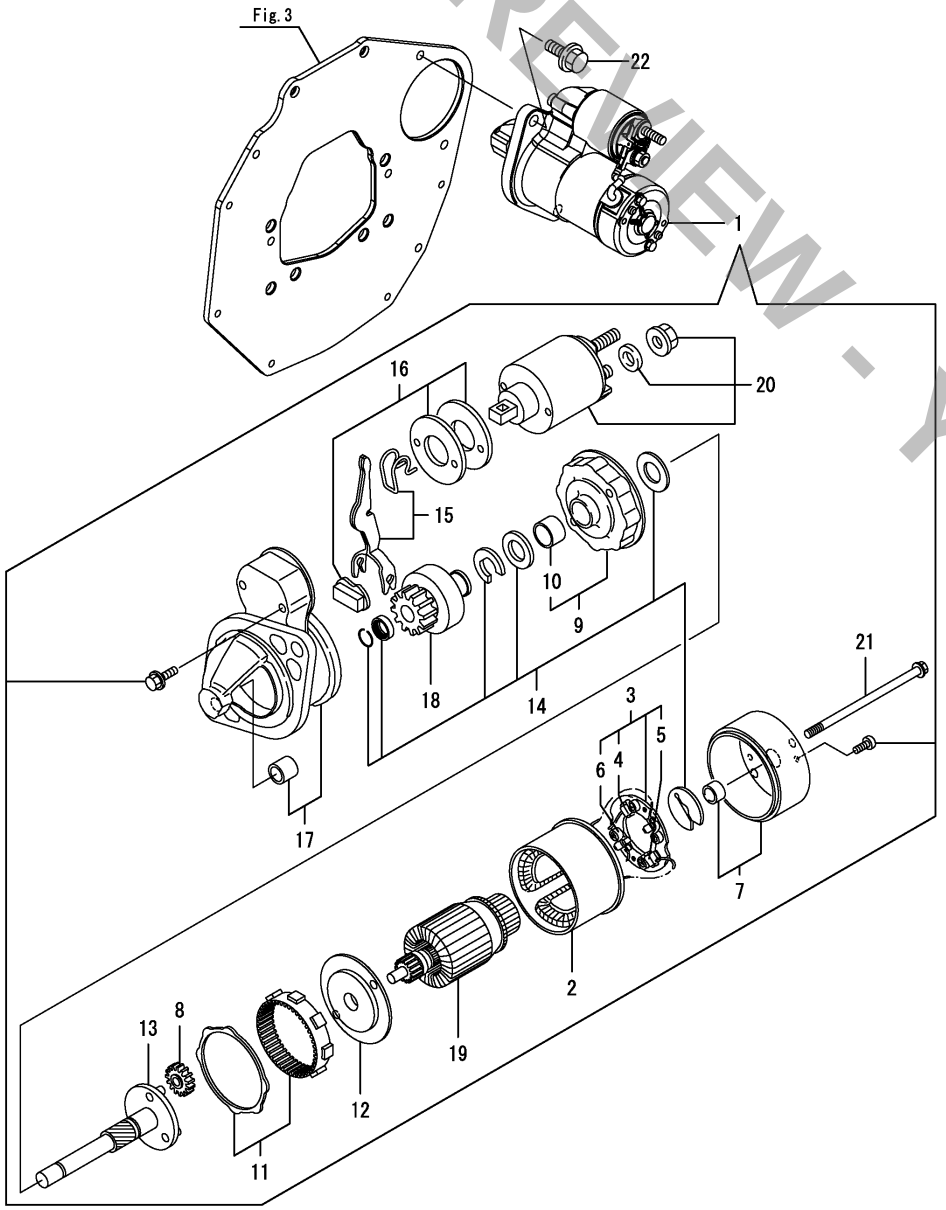
REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	719027-51330	INJECTION PUMP ASSY	1							1
5	2	129155-51020	STUD, FEED PUMP	2							
6	2	119125-51030	CAMSHAFT	1							
7	2	119125-51060	RETAINER	1							
8	2	122710-51090	KEY, WOODRUFF	1							
9	2	119125-51100	PLUNGER ASSY	3							
12	2	129155-51140	PIN, BARREL LOCKING	3							
13	2	119717-51150	FLANGE	1							
14	2	158600-51170	RETAINER, SPRING	3							
15	2	119717-51190	SPRING, PLUNGER	3							
16	2	119125-51241	FO TAPPET	3							
17	2	119125-51250	FO TAPPET GUIDE	3							
18	2	129155-51280	O-RING, S6	1							
19	2	119125-51300	VALVE ASSY, DELIVERY	3							
22	2	128990-51330	SPRING, DELIVERY	3							
23	2	124550-51350	GASKET, DELIVERY	3							
24	2	118400-51370	LOCKING	3							
25	2	129155-51400	DEFLECTOR	1							
26	2	158600-51410	PLUG, DEFLECTOR	1							
27	2	119717-51420	O-RING	1							
28	2	158600-51420	PLUG, DEFLECTOR	1							
29	2	158600-51442	VALVE ASSY, DELIVERY	3							
35	2	119125-51480	COLLAR. FIC FIX	1							
36	2	119125-51490	BOLT, FIXATION	1							
37	2	119717-51500	RACK, CONTROL	1							
38	2	129155-51521	BUSH, RACK	1							
39	2	129155-51530	SPACER, SPRING	1							
40	2	129155-51540	CIRCLIP	1							
41	2	129155-51550	PINION, CONTROL B	3							
42	2	129100-51560	PINION	3							
43	2	119717-51570	RETAINER, SPRING	3							
44	2	129100-51570	SCREW, PINION	3							
45	2	158600-51570	PLUG	1							
46	2	129155-51580	O-RING	1							
47	2	129155-51591	SPRING, RACK	1							
48	2	129155-51600	SHIM SET, ADJUSTING	3							
67	2	119125-51700	COVER, PUMP BOTTOM	1							
68	2	119717-51711	GASKET, LOWER COVER	1							
69	2	119717-51750	COVER, BODY SIDE	1							
70	2	119717-51761	GASKET, SIDE COVER	1							
71	2	158600-51790	STOOPER, RACK	1							
72	2	22190-160002	WASHER, 16	1							
73	2	22217-120000	SPRING WASHER 12	1							
74	2	22351-050010	SPRING PIN 5X10	2							
75	2	24101-060034	BALL BEARING	1							
76	2	24101-063034	BALL BEARING	1							
77	2	24316-000150	O-RING 4D P15	3							
78	2	26022-050122	SCREW M 5X 12	8							
79	2	26022-060162	SCREW M 6X 16	4							
80	2	26106-050102	BOLT M 5X 10 PLATED	3							
81	2	26716-120002	NUT 12	1							

N:Old ⇔(Yes/No) New, Q:Old ⇔(No/Yes) New, R:Old ⇔(Yes/Yes) New, S:Old ⇔(No/No) New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

++ CONTINUE ++

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Fig.14. STARTING MOTOR



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0CW10-G61100

14. STARTING MOTOR

(A)=3TNM72-AFS (D)=
(B)= (E)=
(C)= (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	119125-77010	STARTER ASSY, 1.2KW	1							
2	2	129698-77110	COIL ASSY, FIELD	1							
3	2	129698-77120	HOLDER ASSY, BRUSH	1							
4	3	129698-77130	BRUSH (-)	2							
5	3	129698-77140	BRUSH(+) SET	1							
6	3	129698-77150	SPRING, BRUSH	4							
7	2	129698-77161	COVER ASSY, REAR	1							
8	2	119125-77170	GEAR	3							
9	2	129698-77180	BRACKET	1							
10	3	129698-77190	BRACKET	1							
11	2	119125-77200	INTERNAL GEAR	1							
12	2	119125-77210	BRACKET	1							
13	2	119125-77230	SHAFT(PINION	1							
14	2	129698-77250	WASHER SET	1							
15	2	119125-77270	LEVER, SHIFT	1							
16	2	119125-77280	COVER ASSY, DUST	1							
17	2	119125-77520	HOUSING ASSY, GEARS	1							
18	2	119125-77660	PINION ASSY	1							
19	2	119125-77710	ARMATURE ASSY	1							
20	2	119125-77760	MAGNETIC SWITCH ASSY	1							
21	2	124195-77770	THROUGH BOLT	2							
22	1	26106-100252	BOLT M10X 25 PLATED	2							

N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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MODEL : 3TNM72-AFS
PC NO : 0CW10-G61100

PARTS No. INDEX

PARTS No.	Fig.	Ref.No.
101304-59020	13	2
102103-55520	13	9
103854-39140	13	1
104200-55330	13	6
104200-55750	13	14
105010-11490	4	3
106760-01770	2	6
110250-55610	13	10
114250-39450	8	14
114250-53400	12	12
118400-51370	10	24
119025-01331	1	30
	16	2
119025-01500	2	1
119025-01690	3	5
119025-01760	3	4
119025-14580	6	3
	17	4
119025-21700	7	1
	17	5
119025-22900	7	33
119025-25100	6	9
	17	10
119025-34810	8	3
119025-42000	9	1
119025-42020	9	3
119025-42030	9	4
	16	16
119025-59810	12	29
119025-59820	12	30
119025-59830	12	31
119025-92600	16	1
119027-01000	17	1
119027-01560	1	1
	17	2
119027-61200	11	4 -1
119028-35080	8	9
119125-01750	2	2
119125-01790	1	31
	16	3
119125-01960	1	7
119125-01970	1	5
119125-02061	1	9
119125-02900	1	36
119125-02910	1	39
119125-02930	1	23
119125-02940	1	42
119125-21200	7	4
119125-21660	7	11
119125-25050	1	26
119125-25910	6	14
119125-25930	6	13
119125-32000	8	1
119125-34810	8	5
119125-34900	8	4
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119125-39200	8	11
119125-39220	8	12
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119125-51060	10	7
119125-51100	10	9
119125-51241	10	16
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119125-51480	10	35
119125-51490	10	36
119125-51700	10	67
119125-51800	1	34
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119125-53140	12	11
119125-59560	12	33
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119125-61501	11	30
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119125-77210	14	12
119125-77230	14	13
119125-77270	14	15
119125-77280	14	16
119125-77330	15	21
119125-77520	14	17
119125-77660	14	18
119125-77710	14	19
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119125-77800	4	53
119125-77820	4	54
119127-01600	3	2
119127-21590	7	8
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119128-77220	15	2
119128-77340	15	14
119128-77370	15	17
119128-77380	15	18
119128-77390	15	19
119131-18320	5	5
119209-35030	8	8
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119209-42320	16	17
119225-52102	13	4
119285-11990	4	11
119305-35151	8	15
119415-61700	11	126
119515-01200	1	29
119515-11101	4	13
119515-11110	4	14
119515-11200	4	20
119515-11240	4	21
119515-11280	4	25
119515-11310	4	44
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119515-11330	4	46
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119515-11380	4	34
119515-11800	4	57
119515-13200	5	7
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119515-14400	6	2
119515-22300	7	22
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119515-23000	7	24
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119515-23601	7	28
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119515-23611	7	31
119515-42020	9	12
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119515-59540	12	32
119515-61440	11	21
119515-61560	11	93
119517-11740	4	4
119517-22090	7	16
119517-22090	17	6
119517-22500	7	18
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119620-01620	1	13
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119620-14200	6	1
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119620-59700	12	39
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119643-66900	15	25
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119717-49800	9	22
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119717-51420	10	27
119717-51500	10	37
119717-51570	10	43
119717-51711	10	68
119717-51750	10	69
119717-51761	10	70
119717-51860	10	82
119717-61050	11	2
119717-61060	11	84
119717-61070	11	3
119718-13100	5	1
119734-02220	1	32

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