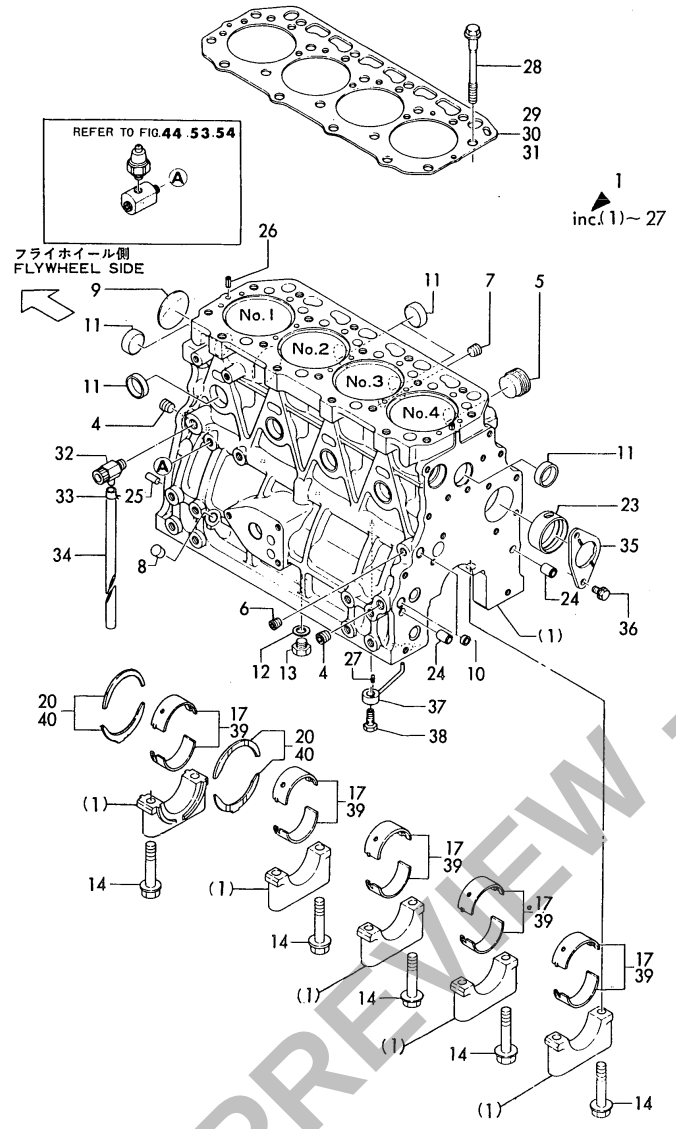
Fig.1.CYLINDER BLOCK

Fig. 1 シリンダブロック
CYLINDER BLOCK



Remarks
1) STANDARD
2) ADJUSTMENT
3) UNDER-SIZED METAL(0.25)
4) OVER-SIZED METAL(0.25)

(A)=4JH2E (D)=4JH2-DTE
(B)=4JH2-TE (E)=4JH2-UTE(B)
(C)=4JH2-HTE (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I R
1	1	729573-01560	BLOCK ASSY, CYLINDER	1	1	1	1	1		
4	3	124160-01910	PLUG PT1/4	2	2	2	2	2		
5	3	171051-01921	PLUG	1	1	1	1	1		
6	3	23871-010000	PLUG PT1/8,SCREW	1	1	1	1	1		
7	3	23871-030000	PLUG PT3/8,SCREW	1	1	1	1	1		
8	3	27225-100140	PLUG 10X14	1	1	1	1	1		
9	3	27231-500000	PLUG 50	1	1	1	1	1		
10	3	27241-120000	PLUG 12	2	2	2	2	2		
11	3	27241-300000	PLUG 30	8	8	8	8	8		
12	2	23414-120000	GASKET 12, ROUND	1	1	1	1	1		
13	2	23887-120002	PLUG 12,HEX.	1	1	1	1	1		
14	2	129150-02020	BOLT, METAL CAP	10	10	10	10	10		
17	2	129150-02800	MAIN METAL	5	5	5	5	5		
20	2	129150-02930	METAL, THRUST	2	2	2	2	2		
23	2	129795-02411	BUSH, CAMSHAFT	1	1	1	1	1		
24	2	129795-01950	PIPE, KNOCK L=18	2	2	2	2	2		
25	2	22312-080160	PARALLEL PIN 8X 16	2	2	2	2	2		
26	2	22351-060012	SPRING PIN 6X12	2	2	2	2	2		
27	2	22351-030010	SPRING PIN 3X10	4	4	4	4	4		
28	1	129150-01200	STUD, CYL. HEAD	18	18	18	18	18		
29	1	129573-01341	GASKET, CYL. HEAD	1	1	1	1	1		2
30	1	129573-01351	GASKET, (NON-ASB.)	1	1	1	1	1		1
31	1	129573-01361	GASKET, CYL. HEAD	1	1	1	1	1		2
32	1	128371-01800	COCK ASSY 1/4	1	1	1	1	1		
33	1	124460-77680	RETAINER	1	1	1	1	1		
34	1	23061-070300	PIPE 7X 300	1	1	1	1	1		
35	1	129150-02450	METAL,THRUST	1	1	1	1	1		
36	1	26106-080162	BOLT M 8X 16 PLATED	2	2	2	2	2		
37	1	129553-39650	NOZZLE	4	4	4	4	4		
38	1	23857-030000	JOINT BOLT 3	4	4	4	4	4		
39	1	129150-02870	MAIN METAL US=0.25	5	5	5	5	5		3
40	1	129150-02940	METAL,THRUST.25(2PIE	2	2	2	2	2		4

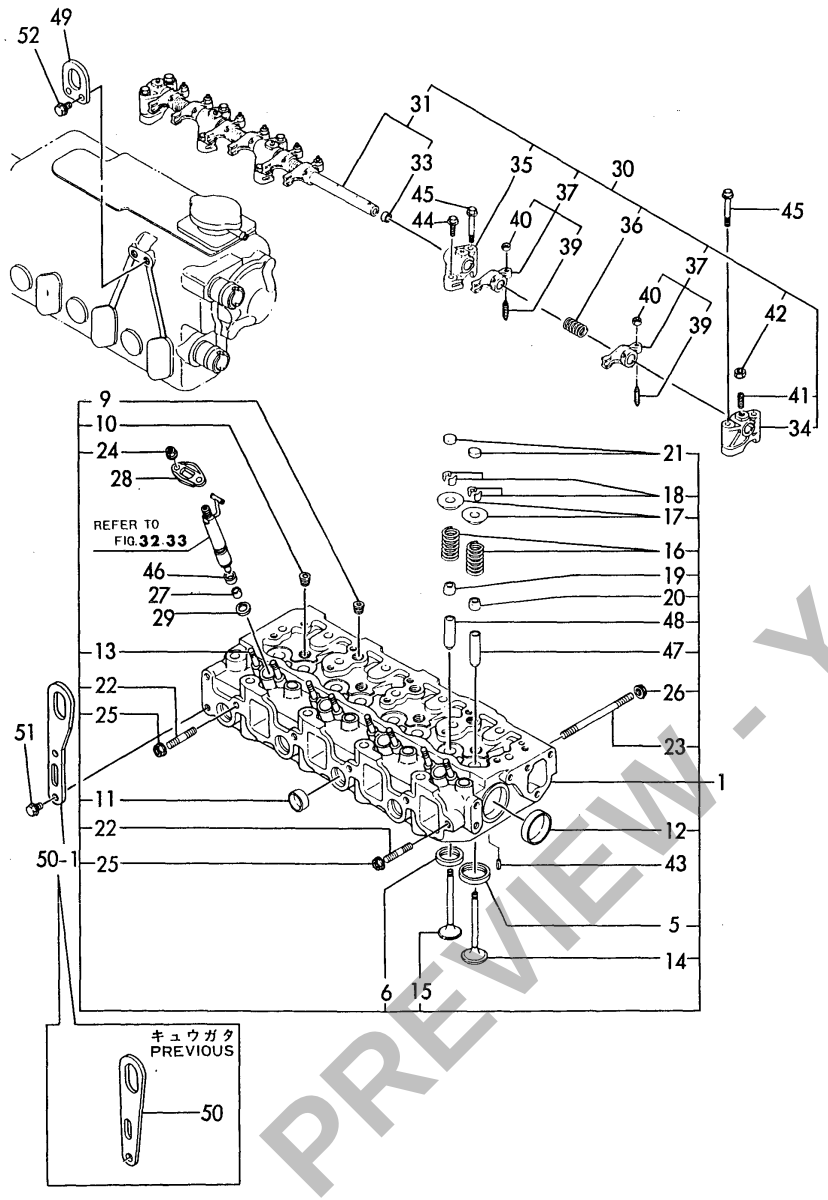
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Fig.7.CYLINDER HEAD

Fig. 7 シリンダヘッド
CYLINDER HEAD



Remarks
(1) REPAIR PART

(A)=4JH2E (D)=4JH2-DTE
(B)=4JH2-TE (E)=4JH2-UTE(B)
(C)=4JH2-HTE (F)=

	REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
	1A	1	729473-11700	HEAD ASSY, CYLINDER			1	1				
	1B	1	729474-11701	HEAD ASSY..CYLINDER	1	1						
	1C	1	729574-11700	HEAD ASSY..CYLINDER					1			
	5	3	129470-11850	SEAT, VALVE	4	4	4	4	4			
	6	3	129470-11090	SEAT, VALVE (EXH	4	4	4	4	4			
	9	3	121850-11860	PLUG PT1/4	3	3	3	3	3			
	10	3	23871-030000	PLUG PT3/8,SCREW	4	4	4	4	4			
	11	3	27241-220000	PLUG 22	4	4	4	4	4			
	12	3	27241-400000	PLUG 40	2	2	2	2	2			
	13	3	26216-060202	STUD M 6X 20 PLATED	8	8	8	8	8			
	14	2	129100-11100	VALVE, INTAKE	4	4	4	4	4			
	15	2	129100-11110	VALVE, EXHAUST	4	4	4	4	4			
	16	2	129795-11120	SPRING, VALVE	8	8	8	8	8			
	17	2	129795-11180	RETAINER, SPRING	8	8	8	8	8			
	18	2	103338-11190	COTTER 8	8	8	8	8	8			
I	18-1	2	103338-11190	COTTER 8	16	16	16	16	16			K
		(A=*1991.01)	(B=*1991.01)	(C=*1991.01) (D=*1991.01)			(E=*1991.01)					
	19	2	121400-11340	SEAL, VALVE STEM	4	4	4	4	4			
	20	2	124460-11340	SEAL, VALVE STEM	4	4	4	4	4			
	21	2	129150-11370	CAP, VALVE	8	8	8	8	8			
	22	2	26216-080222	STUD M 8X 22 PLATED	2	2	2	2	2			
	23	2	26216-081002	STUD M 8X100 PLATED	2	2	2	2	2			
	24	2	26367-060002	NUT M 6	8	8	8	8	8			
	25	2	26366-080002	NUT M 8	2	2	2	2	2			
	26	2	26366-080002	NUT M 8	2	2	2	2	2			
	27	1	119625-11870	PROTECTOR, NOZZLE	4	4	4	4	4			
	28	1	119625-11900	RETAINER	4	4	4	4	4			
	29	1	119625-11880	SEAT, NOZZLE	4	4	4	4	4			
	30	1	129555-11241	SHAFT ASSY, ROCKER	1	1	1	1	1			
	31	2	129550-11290	SHAFT, ROCKER ARM	1	1	1	1	1			
	33	3	27241-100000	PLUG 10	2	2	2	2	2			
	34	2	129155-11260	SUPPORT, ROCKER ARM	2	2	2	2	2			
	35	2	129155-11270	SUPPORT, ROCKER ARM	3	3	3	3	3			
	36	2	129150-11280	SPRING	4	4	4	4	4			
	37	2	729150-11650	ARM ASSY, ROCKER	8	8	8	8	8			
I	37-1	2	729402-11650	ARM ASSY, ROCKER	8	8	8	8	8			N
		(A=EXXX)	(B=EXXX)	(C=EXXX) (D=EXXX)			(E=EXXX)					
	39	3	129150-11230	SCREW, VALVE	8	8	8	8	8			
	40	3	129150-11750	NUT M8XP1.0	8	8	8	8	8			
I	41	2	26226-080182	STUD M 8X 18 PLATED								
	42	2	26756-080002	LOCK NUT M 8 PLATED	3	3	3	3	3			
	43	1	22351-060012	SPRING PIN 6X12	2	2	2	2	2			
	44	1	26106-080252	BOLT M 8X 25 PLATED	3	3	3	3	3			
	45	1	26106-080502	BOLT M 8X 50 PLATED	7	7	7	7	7			
I	46	1	129470-11920	GASKET			4	4	4			W
				(C=EXXX) (D=EXXX)								
I	47	1	120130-11860	GUIDE, VALVE	4	4	4	4	4			1
I	48	1	129150-11810	GUIDE, VALVE	4	4	4	4	4			1
	49	1	129470-07230	LIFTER, ENGINE	1	1	1	1	1			
	50	1	124736-07900	LIFTER, ENGINE	1	1	1	1	1			
I	50-1	1	129171-07900	RETAINER	1	1	1	1	1			R
		(A=*1990.12)	(B=*1990.12)	(C=*19901.12) (D=*1990.12)			(E=*1990.12)					
I	51	1	26106-080142	BOLT M 8X 14 PLATED								
	52	1	26106-080162	BOLT M 8X 16 PLATED	2	2	2	2	2			

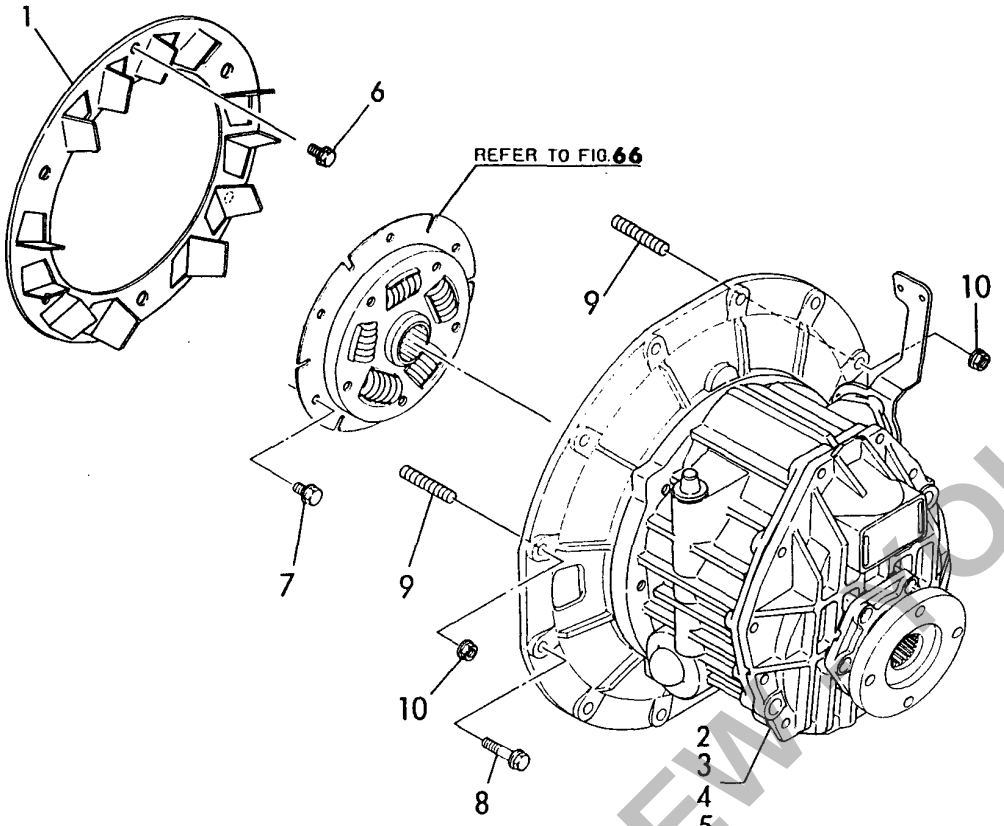
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Fig.64.CLUTCH ASSY(KM4A)

Fig. 64 クラッチシクミ(KM4A) CLUTCH ASSY



(A)=4JH2E (D)=4JH2-DTE
(B)=4JH2-TE (E)=4JH2-UTE(B)
(C)=4JH2-HTE (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	177073-03191	FAN				1	1			
			(D=E31808)		(E=E31808)						
2	1	129473-81001	CLUTCH ASSY. I=1.47	1	1	1	1	1			1
3	1	129473-81012	CLUTCH ASSY. I=2.14	1	1	1	1	1			2
4	1	129473-81022	CLUTCH ASSY. I=2.63	1	1	1	1				3
5	1	129473-81032	CLUTCH ASSY. I=3.30	1	1	1	1	1			4
6	1	26106-080162	BOLT M 8X 16 PLATED				3	3			
			(D=E31808)		(E=E31808)						
7	1	26106-080162	BOLT M 8X 16 PLATED	6	6	6	6	6			
8	1	26106-100302	BOLT M10X 30 PLATED	8	8	8	8	8			
9	1	26226-100222	STUD M10X 22 PLATED	2	2	2	2	2			
10	1	26716-100002	NUT 10	2	2	2	2	2			

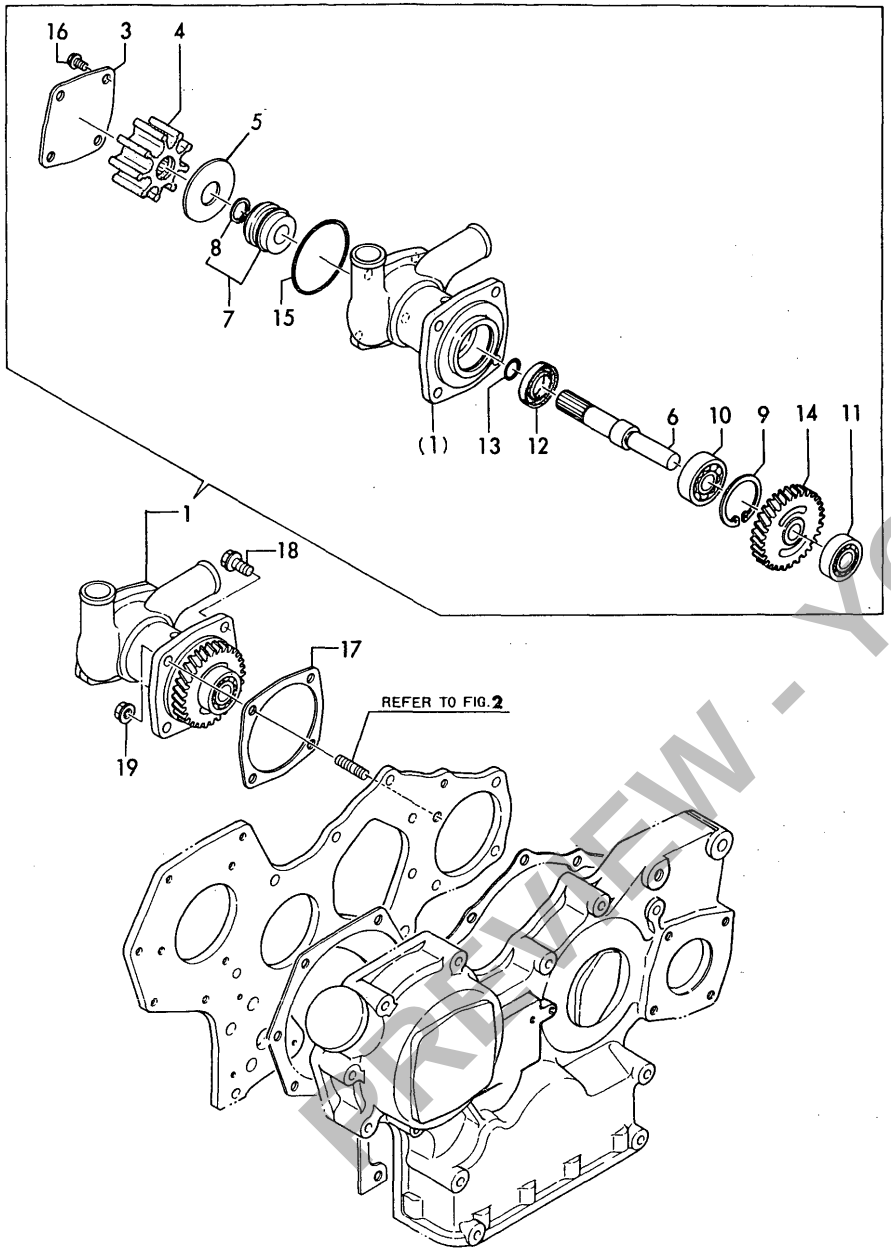
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Fig.22.COOLING SEA WATER PUMP

Fig. 22 カイスイポンプ COOLING SEA WATER PUMP



(A)=4JH2E (D)=4JH2-DTE
(B)=4JH2-TE (E)=4JH2-UTE(B)
(C)=4JH2-HTE (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	129573-42500	PUMP ASSY.	1	1	1	1	1			
3	2	129470-42520	COVER	1	1	1	1	1			
4	2	129470-42530	IMPELLER	1	1	1	1	1			
5	2	129573-42540	PLATE	1	1	1	1	1			
6	2	129470-42550	SHAFT	1	1	1	1	1			
7	2	129795-42670	SEAL	1	1	1	1	1			
8	3	145410-46190	CIRCLIP	1	1	1	1	1			
9	2	22252-000420	CIRCLIP 42	1	1	1	1	1			
10	2	24101-063024	BALL BEARING	1	1	1	1	1			
11	2	24101-062024	BALL BEARING	1	1	1	1	1			
12	2	24421-203508	SEAL TC20 35 08, OIL	1	1	1	1	1			
13	2	24311-000150	O-RING 1A P-15.0	1	1	1	1	1			
14	2	129470-42700	GEAR	1	1	1	1	1			
15	2	24341-000600	O-RING 1A S-60.0	1	1	1	1	1			
16	2	26203-060102	BOLT M 6X 10	4	4	4	4	4			
17	1	129150-01880	GASKET, HO-P				1				
17-1	1	129470-01880	GASKET (D=E31928)	1	1	1	1	1			N
17-2	1	129150-01881	GASKET, (NON ASB.) (A=*1991.01) (B=*1991.01) (C=*1991.01) (D=*1991.01) (E=*1991.01)	1	1	1	1	1		I	R
18	1	26106-080162	BOLT M 8X 16 PLATED	3	3	3	3	3			
19	1	26366-080002	NUT M 8	1	1	1	1	1			

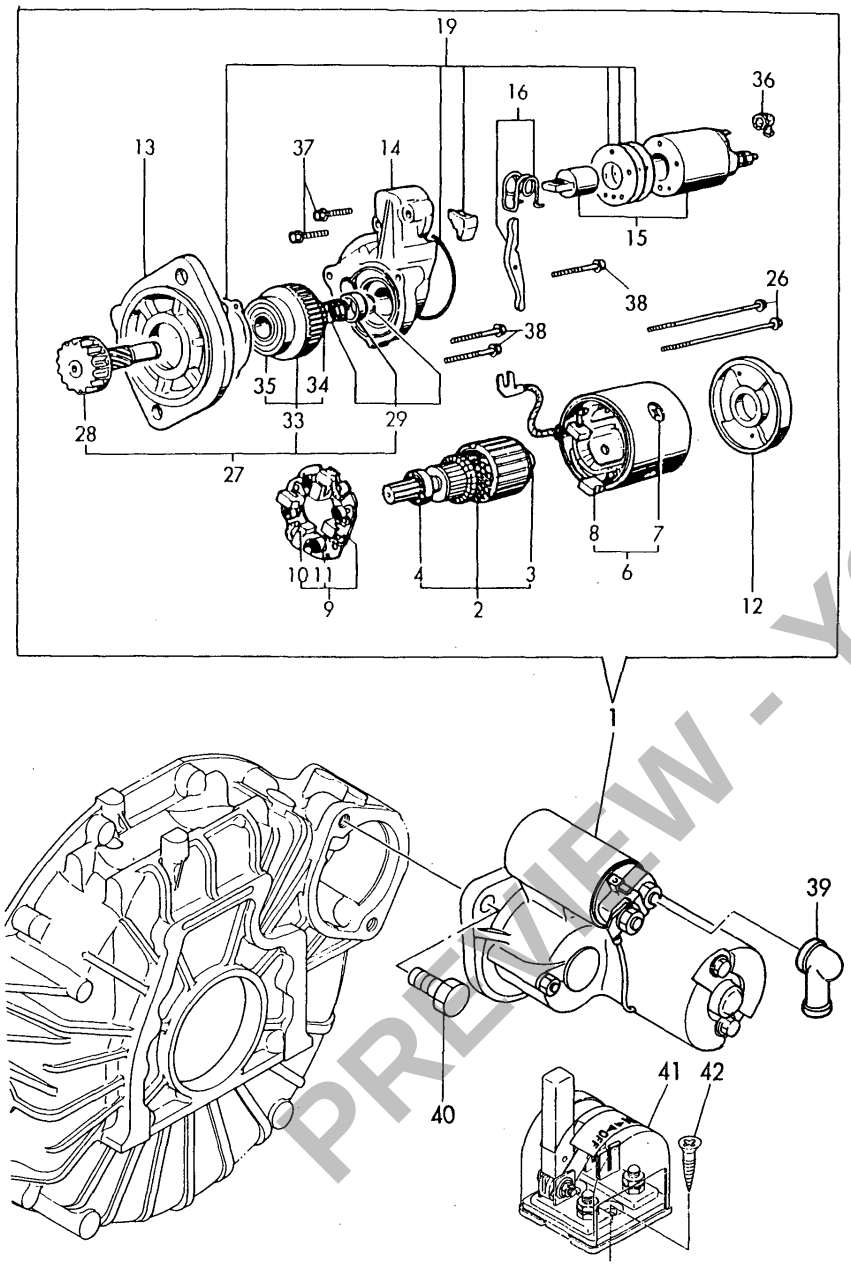
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Fig.41.STARTING MOTOR

Fig. **41** スターティングモータ
STARTING MOTOR



(A)=4JH2E (D)=4JH2-DTE
(B)=4JH2-TE (E)=4JH2-UTE(B)
(C)=4JH2-HTE (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	171008-77010	STARTER	1	1	1	1	1			
2	2	171008-77400	ARMATURE ASSY	1	1	1	1	1			
3	3	171008-77410	BEARING(1)	1	1	1	1	1			
4	3	171008-77420	BEARING(2)	1	1	1	1	1			
6	2	171008-77440	COIL ASSY, FIELD	1	1	1	1	1			
7	3	171008-77450	SCREW, POLE CORE SET	4	4	4	4	4			
8	3	171008-77460	BRUSH (+)	2	2	2	2	2			
9	2	171008-77470	HOLDER ASSY, BRUSH	1	1	1	1	1			
10	3	171008-77480	BRUSH (-)	2	2	2	2	2			
11	3	171008-77490	SPRING, BRUSH	4	4	4	4	4			
12	2	171008-77500	COVER, REAR	1	1	1	1	1			
13	2	171008-77510	HOUSING ASSY, GEAR	1	1	1	1	1			
14	2	171008-77520	HOUSING, CENTER	1	1	1	1	1			
15	2	171008-77530	SWITCH, MAGNETIC	1	1	1	1	1			
16	2	171008-77540	LEVER SET, SHIFT	1	1	1	1	1			
19	2	171008-77570	COVER SET, DUST	1	1	1	1	1			
19-1	2	171008-77571	DUST COVER,(NON-ASB. (A=1190.08) (B=1990.08) (C=1990.08) (D=1990.08) (E=1990.08)	1	1	1	1	1			N
26	2	171008-77640	BOLT, THROUGH	2	2	2	2	2			
27	2	171008-77650	PINION ASSY	1	1	1	1	1			
28	3	171008-77660	SHAFT, PINION	1	1	1	1	1			
29	3	171008-77670	STOPPER SET, PINION	1	1	1	1	1			
33	3	171008-77720	CLUTCH ASSY	1	1	1	1	1			
34	4	171008-77730	BALL BEARING (3)	1	1	1	1	1			
35	4	171008-77740	BALL BEARING (4)	1	1	1	1	1			
36	2	171008-77750	COVER, M TERMINAL	1	1	1	1	1			
37	2	26106-060322	BOLT M 6X 32 PLATED	2	2	2	2	2			
38	2	26106-060402	BOLT M 6X 40 PLATED	3	3	3	3	3			
39	1	124550-77030	COVER, TERMINAL	1	1	1	1	1			
40	1	26116-120302	BOLT M12X 30 PLATED	2	2	2	2	2			
41	1	123310-77640	SWITCH, BATTERY	1	1	1	1	1			
42	1	22724-800380	SCREW 8X 38	2	2	2	2	2			

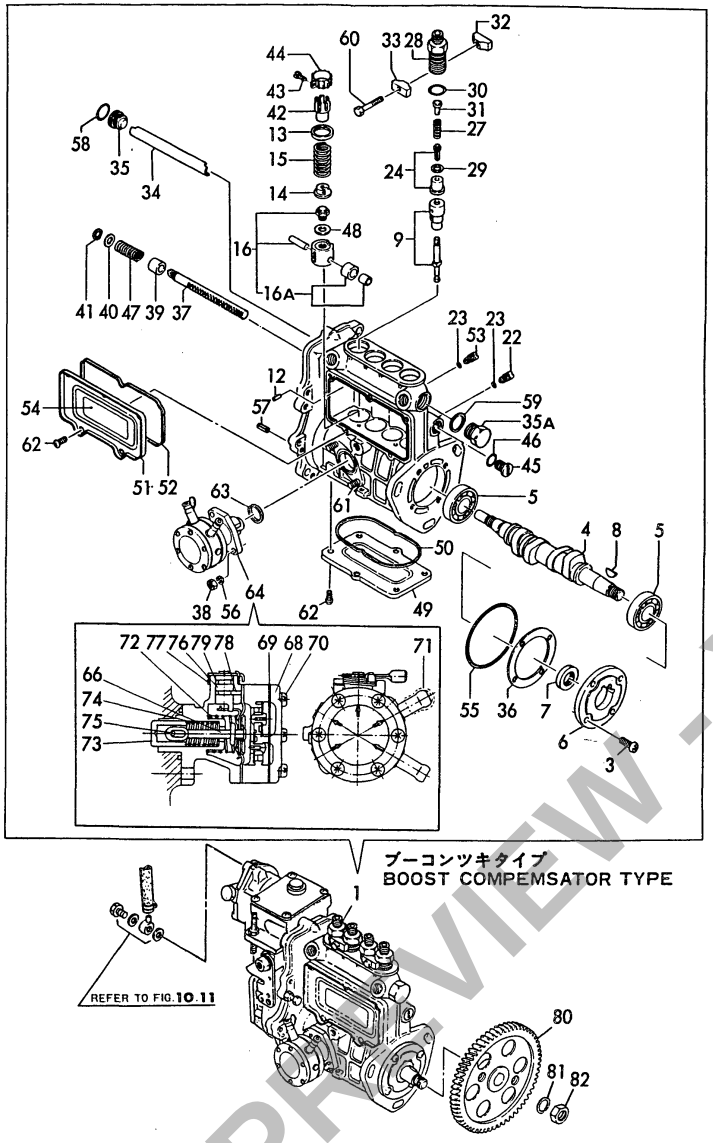
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Fig.29.F.I.PUMP(4JH2-TE,HTE,DTE)

Fig. 29 FOフンシャポンプ(4JH2-TE, HTE, DTE) FUEL INJECTION PUMP



Remarks
(1)GOVERNOR ASSY (FIG37) IS NCORORATED IN THESE FUEL INJECTION PUMP ASSY (REF.NO.1A,1B,1C)

(A)=4JH2E (D)=4JH2-DTE
(B)=4JH2-TE (E)=4JH2-UTE(B)
(C)=4JH2-HTE (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
1A	1	729571-51300	FUEL INJECTION PUMP		1						1
1B	1	729572-51300	FUEL INJECTION PUMP			1					1
1C	1	729573-51300	FUEL INJECTION PUMP				1				1
3	2	26022-060162	SCREW M 6X 16		4	4	4				
4	2	129506-51040	CAMSHAFT		1	1	1				
5	2	122710-51050	BEARING, ROLLER		2	2	2				
6	2	129470-51060	RETAINER		1	1	1				
7	2	129470-51080	SEAL, OIL		1	1	1				
8	2	122710-51090	KEY		1	1	1				
9	2	129470-51101	PLUNGER W/BARREL		4	4	4				
12	2	129155-51140	PIN, BARREL LOCKING		4	4	4				
13	2	174307-51170	RETAINER A		4	4	4				
14	2	129155-51180	SPRING SHOE, PLUNGER		4	4	4				
15	2	124950-51190	SPRING, PLUNGER		4	4	4				
16	2	129155-51200	TAPPET ASSY		4	4	4				
16A	3	711100-51540	ROLLER ASSY		4	4	4				
22	2	129155-51270	LOCKING, TAPPET		4	4	4				
23	2	129155-51280	O-RING S6		5	5	5				
24	2	129573-51300	VALVE W/SEAT, DELIV.		4	4	4				
27	2	129573-51330	SPRING, DELY. VALVE		4	4	4				
28	2	129573-51340	GUARD, DELY. VALVE		4	4	4				
29	2	124550-51350	GASKET, DELIVERY		4	4	4				
30	2	124550-51370	O-RING, DELIVERY		4	4	4				
31	2	129573-51370	STOPPER, VALVE		4	4	4				
32	2	129155-51380	LOCKING (A)		2	2	2				
33	2	129155-51390	LOCKING (B)		2	2	2				
34	2	129555-51400	DEFLECTER		1	1	1				
35	2	129155-51410	CHECK BOLT,DEFLECTOR		1	1	1				
35A	2	129155-51420	PLUG (M16)		1	1	1				
36	2	129155-51450	SHIM SET, ADJUSTING		1	1	1				
37	2	129555-51500	RACK, CONTROL		1	1	1				
38	2	26716-060002	NUT 6		2	2	2				
39	2	129155-51521	BUSH, RACK		1	1	1				
40	2	129155-51530	SPACER, AUX. SPRING		1	1	1				
41	2	129155-51540	CIRCLIP		1	1	1				
42	2	129155-51550	PINION, CONTROL		4	4	4				
43	2	122117-51560	SCREW, PINION		4	4	4				
44	2	174307-51560	PINION		4	4	4				
45	2	129155-51570	PLUG (M12)		1	1	1				
46	2	129155-51580	O-RING		1	1	1				
47	2	129155-51591	SPRING, RACK		1	1	1				
48	2	129155-51600	SHIM PACK		4	4	4				
49	2	129555-51700	COVER		1	1	1				
50	2	129555-51710	GASKET		1	1	1				
51	2	129555-51750	COVER, SIDE		1	1	1				
52	2	129555-51760	GASKET		1	1	1				
53	2	129155-51790	LOCKING, RACK		1	1	1				
54	2	129156-51910	LABEL, CAUTION		1	1	1				
55	2	121850-51960	O-RING, F.I.PUMP		1	1	1				
56	2	22217-060000	SPRING WASHER 6		2	2	2				
57	2	22351-050010	SPRING PIN 5X10		2	2	2				
58	2	24341-000160	O-RING 1A S-16.0		1	1	1				
59	2	43400-500490	SEAL WASHER 16S		1	1	1				
60	2	26116-050302	BOLT M 5X 30 PLATED		2	2	2				

++ CONTINUE ++

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Fig.20.LUB. OIL SYSTEM

Fig. **20** 潤滑油システム
LUB. OIL SYSTEM



Y00R3512 20.LUB. OIL SYSTEM

(A)=4JH2E (D)=4JH2-DTE
(B)=4JH2-TE (E)=4JH2-UTE(B)
(C)=4JH2-HTE (F)=

	REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
	1	1	129150-35040	GASKET, OIL STRAINER				1				
	1-1	1	129470-35040	GASKET (D=E31928)	1	1	1	1	1			N
	2	1	129473-35090	PIPE	1	1	1	1	1			
I	2-1	1	129473-35091	PIPE ASSY, OIL INLET	1	1	1	1	1			N
		(A=E/#10589)	(B=E/#15575)	(C=E/#23963) (D=E/#36341)				(E=E/#42069)				
	6	1	22217-080000	SPRING WASHER 8	1	1	1	1	1			
	7	1	26106-080142	BOLT M 8X 14 PLATED	1	1	1	1	1			

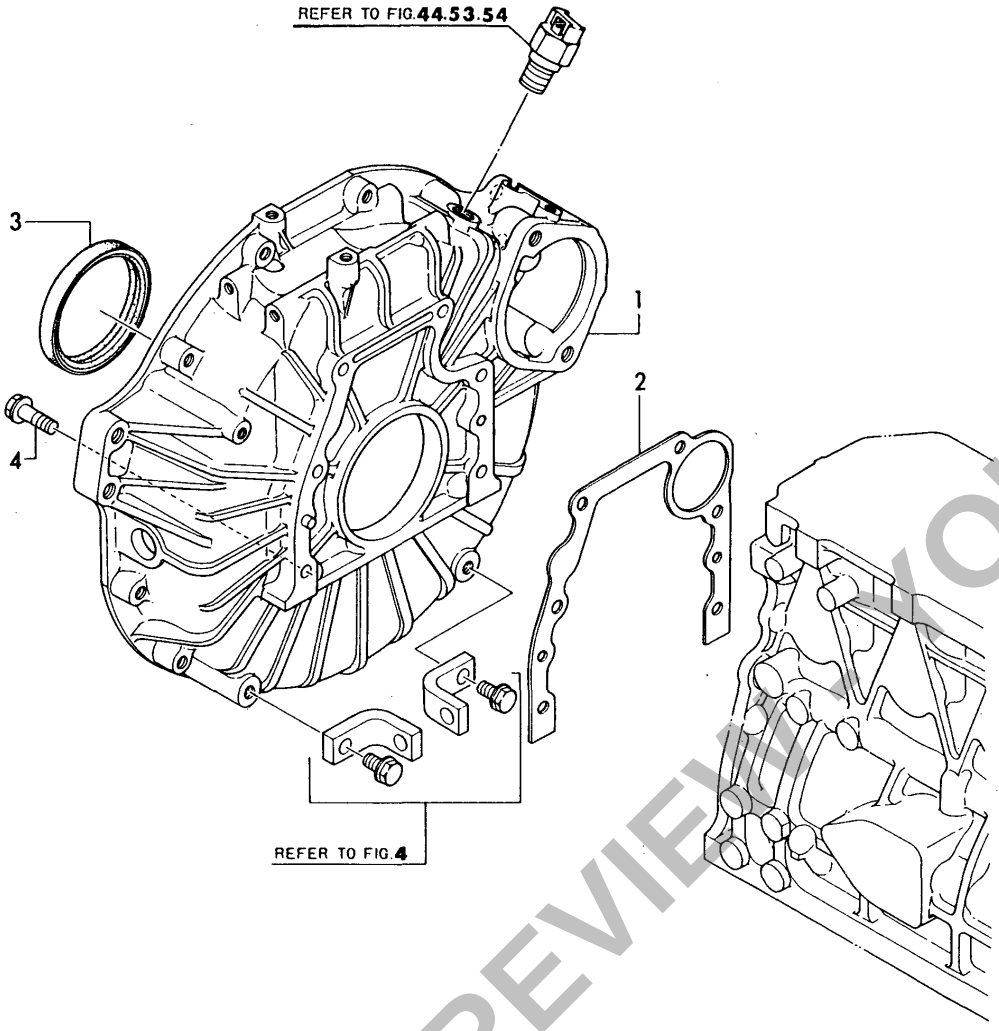
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Fig.3.FLYWHEEL HOUSING

Fig. 3 フライホイールハウジング
FLYWHEEL HOUSING



(A)=4JH2E (D)=4JH2-DTE
(B)=4JH2-TE (E)=4JH2-UTE(B)
(C)=4JH2-HTE (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	129400-01600	HUSING, FLYWHEEL	1	1	1	1	1			
2	1	129100-01620	GASKET				1				
2-1	1	129470-01620	GASKET	1	1	1	1	1			N
			(D=E31928)								
3	1	129795-01780	SEAL, OIL	1	1	1	1	1			
4	1	26106-100302	BOLT M10X 30 PLATED	6	6	6	6	6			

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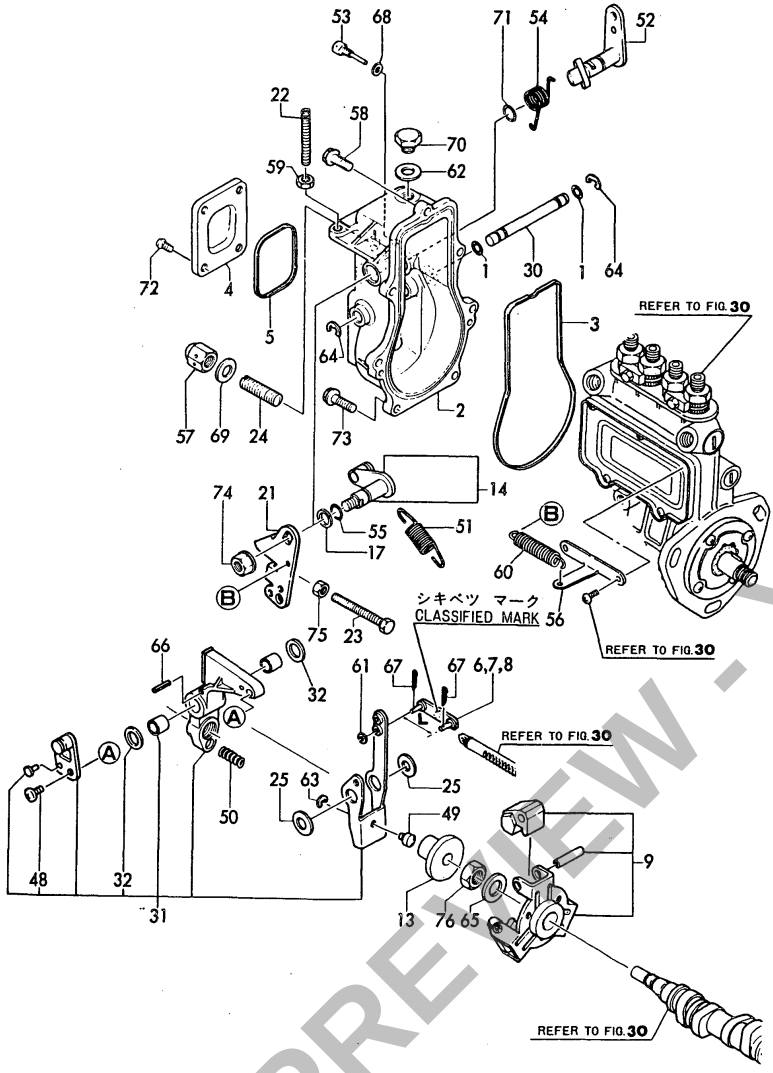
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Fig.38.GOVERNOR(4JH2E)

Fig.38 ガバナ(4JH2-E) GOVERNOR

ブーコンナシタイプ
NOT. BOOST COMPEMSATOR TYPE



Remarks
NOT BOOST COMPEMSATOR TYPE.
1) SELECTIVE PART; CERTAIN THE CLAS
-SIFICATION MARK WHEN PLACE YOUR
ORDER. (REFER TO THE ILLUSTRATION)

(A)=4JH2E (D)=4JH2-DTE
(B)=4JH2-TE (E)=4JH2-UTE(B)
(C)=4JH2-HTE (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
76	1	26776-120002	LOCK NUT M12 PLATED	1							

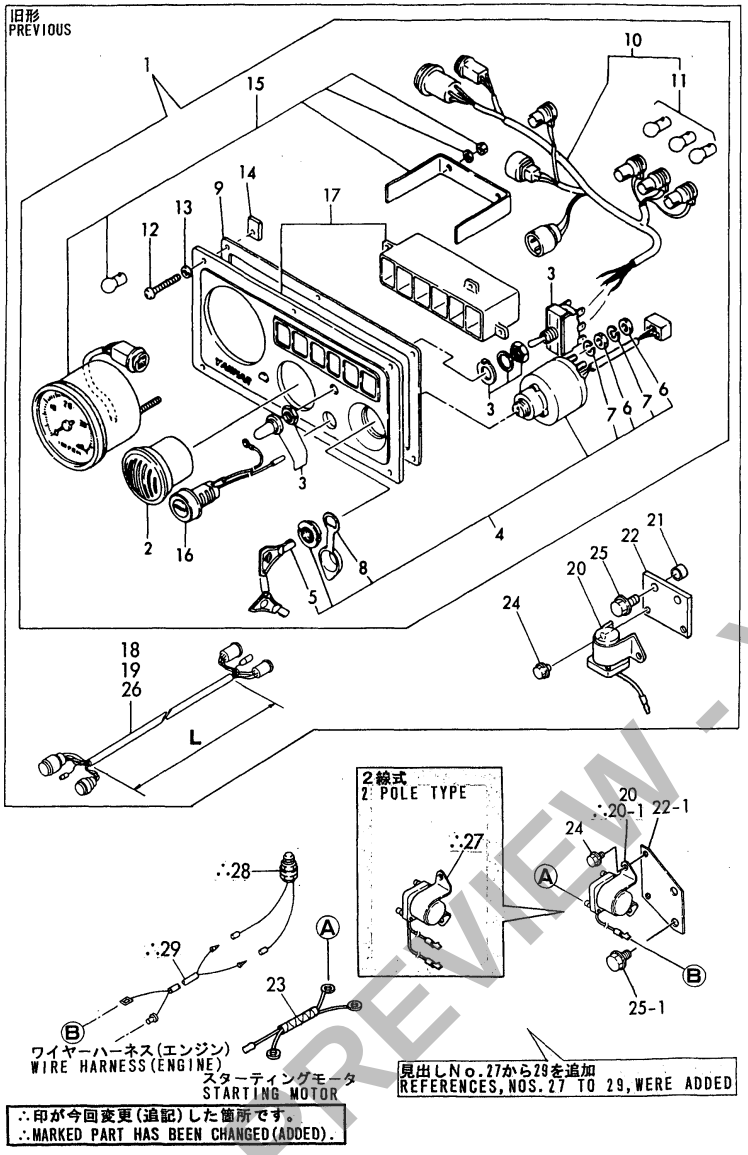
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Fig.57.INSTRUMENT PANEL(B-2 TYPE)

Fig. 57 ケイキバン(B-2タイプ) INSTRUMENT PANEL (B-2 TYPE)



Remarks
(1) THE NEW PANEL TYPE IS 129574
-91130 SHOWN IN FIG 57A.
(2) OPTIONAL : 2POLE TYPE.

(A)=4JH2E (D)=4JH2-DTE
(B)=4JH2-TE (E)=4JH2-UTE(B)
(C)=4JH2-HTE (F)=

	REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
	25	1 (A=*1988.08)	26106-100252 (B=*1988.08)	BOLT M10X 25 PLATED (C=*1988.08) (D=E31796)	2	2 (E=*1988.08)	2	2	2		W	
	25-1	1 (A=*1989.04)	26106-100162 (B=*1989.04)	BOLT M10X 16 PLATED (C=*1989.04) (D=*1989.04)	2	2 (E=*1989.04)	2	2	2		N	
I	26	1 (A=*1989.04)	129470-77530 (B=*1989.04)	HARNESS, WIRE(5.8M (C=*1989.04) (D=*1989.04)	1	1	1	1			W	
I	26-1	1 (A=E07099)	129470-77530 (B=E14311)	HARNESS, WIRE(5.8M (C=E23261) (D=E34536)	1	1 (E=E40733)	1	1			Z	1
I	27	1 (A=E07940)	129570-77920 (B=E14619)	STARTER RELAY (C=E23484) (D=E34965)	1	1 (E=E40923)	1	1	1		W	2
I	28	1 (A=E07940)	120270-77101 (B=E14619)	SWITCH (C=E23484) (D=E34965)	1	1 (E=E40923)	1	1	1		W	
I	29	1 (A=E07940)	129570-77960 (B=E14619)	HARNESS, WIRE (C=E23484) (D=E34965)	1	1 (E=E40923)	1	1	1		W	

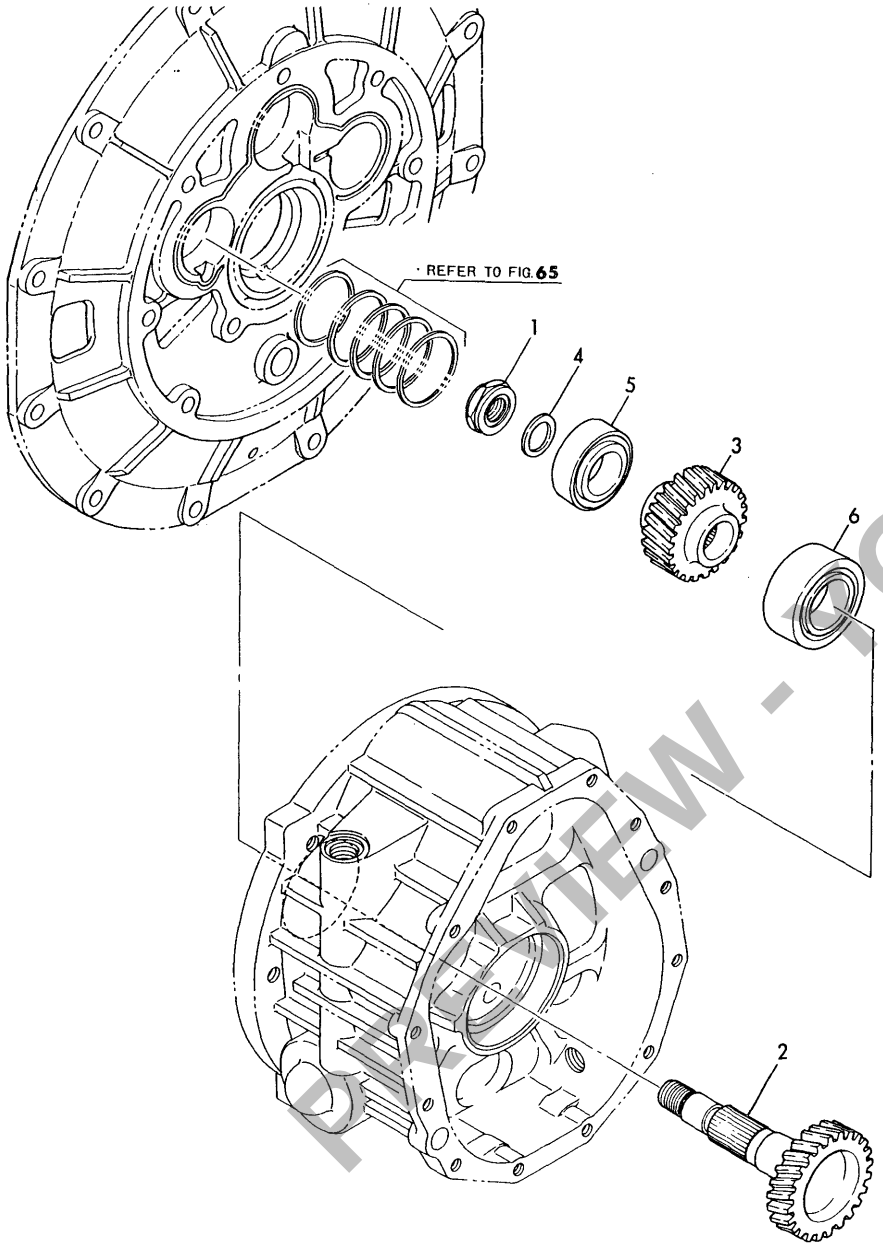
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Fig.68.COUNTER SHAFT

Fig. **68** チュウカンジク COUNTER SHAFT



(A)=4JH2E (D)=4JH2-DTE
(B)=4JH2-TE (E)=4JH2-UTE(B)
(C)=4JH2-HTE (F)=

REF.	LEV.	PARTS NO.	DESCRIPTION	Q'TY (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	177088-03272	NUT	1	1	1	1	1			
2	1	177073-03351	SHAFT, IDLE GEAR	1	1	1	1	1			
3	1	177073-03372	GEAR Z=31	1	1	1	1	1			
4	1	177073-03380	WASHER	1	1	1	1	1			
5	1	24141-303040	TAPER-ROLLER BEARING	1	1	1	1	1			
6	1	24141-323050	BEARING	1	1	1	1	1			

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Yanmar 4JH2E, 4JH2-TE, 4JH2-THE, 4JH2-DTE, 4JH2-UTE(B), 4JH2-HTE Parts Catalog

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