PREFACE

1. This parts catalog covers the parts for crawler backhoe of Europe.

   The England specification in the Parts Catalog for B22(England Australia) (Issue No. 000Y00S2900) has been copied into the Parts Catalog for B22(Ammann) (Issue No. 000Y00S3010) witch will be published as a parts list of European standard specifications. In addition, this Parts list containing additional design change will be published in revised adition.

   <History>

1ST Edition	pub No. : 000Y00S2900
[B22 (AMMANN)]	Issued : Sep., 1989
1ST Edition	pub No. : 000Y00S3010
[B22 (ENGLAND / AUSTRALIA)]	Issued : Oct., 1990
2ND Edition	pub No. : 000Y00S2901
[B22 (EUROPE)]	Issued : July., 1991

2. The Mounted engine of Model 3TN75L-RBVM(Q19830A)

3. Color

Color	Munsel No.	Paint Code (16ℓ)	Spray
YANMAR Saffron Yellow	1.0Y7.5/11	933110-91603	977620-30381
YANMAR Cream White	5.0Y9/1	981101-09614	981101-10140
YANMAR Charcoal Gray	N2	981101-09516	977620-30371

4. As this parts catalog covers the specifications of several countries, the Fig. No. for the applicable countries is shown in the following way.

   a) When the applicable figure varies according to the appropriate country(s),

   Example 1 :

COUNTRY	UK	AY	EP
Fif. No.	—	19	18

← Abbreviation of the country concerned
UK : United Kingdom Model
AY : Ammann Model
EP : All Europe Model

↑ Fig. number on the page on which the country concerned is shown

In case of Example 1 above, AY(Ammann Model) is shown in Fig.19 and EP(All Europe Model) in Fig.19. UK(United Kingdom Model) is not applicable.

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SPECIFICATIONS

Name			YANMAR CRAWLER BACHOE	
Model			B22-P[R]	B22[R]
Engine	Model		Vertical 3-cylinder water-cooled diesel	
	Type		3TN75L-RB	
Dimensions	Transport length	mm	4015	
	Transport width	mm	1360	
	Transport height	mm	2320	
Std. bucket capacity		m^3	0.06 (0.01 old)	
Std. bucket width(Outside)		mm	450	
Max. digging depth		mm	2360 (2500 Blade)	
Max. cutting height		mm	4165	3720
Max. dump height		mm	2960	2570
Max. reach at ground level		mm	3990	
Min. swing radius		mm	1465 (Boom swing 1080)	1705 (Boom swing 1290)
Boom swing angle		degree	Left 50 & Right 90	
Max. digging force(Std. bucket)		kgf	1700	
Travel speed		km/h	2.1	
Gradability		degree	30	
Average ground pressure		kgf/cm^2	0.278 [0.263]	0.294 [0.278]
Track shoe width(Std.)		mm	270 [280]	
Blade	Width×height	mm	1360 × 300	
	Capacity	m^3	0.123	
Machine mass		kg	2100 [2050]	2220 [2170]

[ ] shows to the specification of rubber crowler.

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2,2,,172141-03100,,LABEL,,1,,,,1,,,,,,,,,,,,
3,2,,172143-03170,,LABEL,,1,,,,1,,,,,,,,,,,,
4,2,,172143-03180,,LABEL,,1,,,,1,,,,,,,,,,,,
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17A,2,,172148-03230,,LABEL,,1,,,,,,,,,,,,,,,,
17B,2,,172142-03451,,"LABEL, BOOM",,,,,,2,,,,,,,,,,,,
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20,2,,172141-03360,,"LABEL, START SWITCH",,1,,,,1,,,,,,,,,,,,
21,2,,172138-03750,,"LABEL, GREASE",,1,,,,1,,,,,,,,,,,,
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23,2,,22857-300050,,"SCREW 3X 5",,4,,,,4,,,,,,,,,,,,
24,2,,933112-45300,,"LABEL, DANGER (A)",,1,,,,1,,,,,,,,,,,,
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1,1,,196420-02310,,"ABSORBER, SHOCK",4,4,4,4,4,4,,,,,,,,,,,,
2,1,,172141-13010,,"STOPER, ENGINE",3,3,3,3,3,3,,,,,,,,,,,,
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12,1,,172141-13340,,"MOUNT(R), RADIATOR",1,1,1,1,1,1,,,,,,,,,,,,
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16,1,,172141-13500,,"HOSE, SUB-TANK",1,1,1,1,1,1,,,,,,,,,,,,
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21,1,,121468-44510,,"SUB-TANK ASSY",1,1,1,1,1,1,,,,,,,,,,,,
23,2,,121450-44531,,CAP,1,1,1,1,1,1,,,,,,,,,,,,
24,2,,121468-44540,,"PLUG, SUB-TANK",1,1,1,1,1,1,,,,,,,,,,,,
25,2,,124450-44560,,CLAMP,1,1,1,1,1,1,,,,,,,,,,,,
26,2,,121470-44581,,GASKET,1,1,1,1,1,1,,,,,,,,,,,,
27,2,,23065-070130,,"PIPE 7X 130",1,1,1,1,1,1,,,,,,,,,,,,
28,1,,121470-44540,,"LABEL, SUB-TANK",1,1,1,1,1,1,,,,,,,,,,,,
29,1,,119280-49010,,"PIPE A",1,1,1,1,1,1,,,,,,,,,,,,
30,1,,171301-49020,,"PIPE (B), C. WATER",1,1,1,1,1,1,,,,,,,,,,,,
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32,1,,172124-13450,,PLUG,1,1,1,1,1,1,,,,,,,,,,,,
33,1,,22137-060000,,"WASHER 6, POLISHED",2,2,2,2,2,2,,,,,,,,,,,,
34,1,,22137-080000,,"WASHER 8, POLISHED",4,4,4,4,4,4,,,,,,,,,,,,
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37,1,,22217-080000,,"SPRING WASHER 8",8,8,8,8,8,8,,,,,,,,,,,,
38,1,,23010-038000,,"CLAMP 38",4,4,4,4,4,4,,,,,,,,,,,,
39,1,,23080-012000,,"CLAMP 12",4,4,4,4,4,4,,,,,,,,,,,,
40,1,,24311-000160,,"O-RING 1A P-16.0",1,1,1,1,1,1,,,,,,,,,,,,
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42,1,,26013-080162,,"BOLT W/WASHER M8X16",2,2,2,2,2,2,,,,,,,,,,,,
43,1,,26013-080202,,"BOLT W/WASHER M8X20",4,4,4,4,4,4,,,,,,,,,,,,
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46,1,,933152-09280,,"BAND 170",2,2,2,2,2,2,,,,,,,,,,,,

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1,1,,172141-71100,,"COVER, FLYWHEEL",1,1,1,1,1,1,,,,,,,,,,,,
2,1,,26013-100302,,"BOLT M10X 30",8,8,8,8,8,8,,,,,,,,,,,,
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4,1,,22351-050010,,"SPRING PIN 5X10",6,6,6,6,6,6,,,,,,,,,,,,
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6,1,,933171-23101,,"COUPLING CF16",1,1,1,1,1,1,,,,,,,,,,,,
7,1,,172141-73100,,"PUMP ASSY, HYD.OIL",1,1,1,1,1,1,,,,,,,,,,,,
8,2,,172141-73110,,"PUMP, FRONT",1,1,1,1,1,1,,,,,,,,,,,,
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25,2,,172141-73210,,CIRCLIP,2,2,2,2,2,2,,,,,,,,,,,,
26,1,,26013-120352,,"BOLT M12X 35",4,4,4,4,4,4,,,,,,,,,,,,

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1,1,,772141-37100,,"IDLER 280 ASSY",2,2,2,2,2,2,,,,,,,,,,,,
3,2,,172141-37110,,"FORK(L), IDLER",2,2,2,2,2,2,,,,,,,,,,,,
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5,2,,172141-37130,,"SHAFT, IDLER",2,2,2,2,2,2,,,,,,,,,,,,
6,2,,172141-37140,,"SEAL 357220",4,4,4,4,4,4,,,,,,,,,,,,
7,2,,22242-000300,,"CIRCLIP   30",2,2,2,2,2,2,,,,,,,,,,,,
8,2,,22252-000720,,"CIRCLIP   72",4,4,4,4,4,4,,,,,,,,,,,,
9,2,,24101-062074,,"BALL BEARING",4,4,4,4,4,4,,,,,,,,,,,,
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13,1,,172141-37800,,"PISTON, ADJUST",2,2,2,2,,,,,,,,,,,,,,
13-1,1,,172141-37801,,"PISTON,
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14,1,,172122-37842,,"VALVE ASSY, NIPPLE",2,2,2,2,,,,,,,,,,,,,,
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20,1,,933126-34300,,"SEAL 3547710",2,2,2,2,2,2,,,,,,,,,,,,
21,1,,933171-13691,,"PLUG PT1/8",2,2,2,2,2,2,,,,,,,,,,,,
22,1,,172141-50101,,"FRAME, LOWER",1,1,1,1,1,1,,,,,,,,,,,,
23,1,,172141-50750,,"COVER, MOTOR",2,2,2,2,2,2,,,,,,,,,,,,
24,1,,172141-50761,,"COVER, UNDER",1,1,1,1,1,1,,,,,,,,,,,,
25,1,,172141-50890,,GROMMET,2,2,2,2,2,2,,,,,,,,,,,,
26,1,,22217-100000,,"SPRING WASHER 10",6,6,6,6,6,6,,,,,,,,,,,,
27,1,,22217-120000,,"WASHER 12,SPRING",4,4,4,4,4,4,,,,,,,,,,,,
28,1,,26116-100202,,"BOLT M10X 20 PLATED",6,6,6,6,6,6,,,,,,,,,,,,
29,1,,26116-120252,,"BOLT M12X 25 PLATED",4,4,4,4,4,4,,,,,,,,,,,,
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31,1,,172141-50901,,"GUARD, SHOE",4,4,4,4,4,4,,,,,,,,,,,,
32,1,,26013-120452,,"BOLT M12X 45",12,12,12,12,12,12,,,,,,,,,,,,
33,1,,172122-50851,,"GUARD(L), SPROCKET",1,1,1,1,1,1,,,,,,,,,,,,
34,1,,172122-50861,,"GUARD(R), SPROCKET",1,1,1,1,1,1,,,,,,,,,,,,
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1,1,,172135-14250,,"CATCH,
MAGNT",1,1,1,1,,,Z,,72143005,M11082,72143005,M11082,72143005,M11082,72143005,M11
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3,1,,172141-62140,,"STEP(A), CENTER",1,1,1,1,1,1,,,,,,,,,,,,
4,1,,172141-62170,,"STEP(B), CENTER",1,1,1,1,1,1,,,,,,,,,,,,
5,1,,172143-62210,,"STEP(T), SIDE",1,1,1,1,1,1,,,,,,,,,,,,
6,1,,172142-62230,,"STEP CMP,FRONT T",1,1,1,1,1,1,,,,,,,,,,,,
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23,1,,172141-64370,,"CUSHION, SEAT",2,2,2,2,2,2,,,,,,,,,,,,
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41,1,,22217-080000,,"SPRING WASHER  8",,,4,4,,,,,,,,,,,,,,
42,1,,26717-080002,,"NUT M 8",,,4,4,,,,,,,,,,,,,,
43,1,,26647-100152,,"WING BOLT
M10X15",1,1,1,1,1,1,W,,72143005,M11082,72143005,M11082,72143005,M11082,72143005,
M11082,,,
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1,1,,172141-81500,,"BOOM W/BUSH, 3RD",1,1,1,1,1,1,,,,,,,,,,,,
2,2,,172116-82400,,"PIN BUSH 38X55",2,2,2,2,2,2,,,,,,,,,,,,
3,1,,172141-81400,,"PIN 38-160",1,1,1,1,1,1,,,,,,,,,,,,
4,1,,172141-81420,,"PIN 38-115",2,2,2,2,2,2,,,,,,,,,,,,
5,1,,22417-800500,,"COTTER PIN 8.0X50",3,3,3,3,3,3,,,,,,,,,,,,
6,1,,24761-040000,,"NIPPLE B,GREASE",1,1,1,1,1,1,,,,,,,,,,,,
7,1,,933171-29750,,"SHIM SET, PIN 38",3,3,3,3,3,3,,,,,,,,,,,,
8,1,,172141-82100,,"ARM ASSY(1080)",1,1,1,1,1,1,,,,,,,,,,,,
9,2,,172141-82270,,"BUSH 38 45, PIN",4,4,4,4,4,4,,,,,,,,,,,,
10,2,,172141-82280,,"BUSH 38 45, PIN",2,2,2,2,2,2,,,,,,,,,,,,
11,1,,172141-82300,,"PIN 38-86",1,1,1,1,1,1,,,,,,,,,,,,
12,1,,172141-82330,,"PIN 38-86",1,1,1,1,1,1,,,,,,,,,,,,
13,1,,172141-84600,,"SHIM 35",2,2,2,2,2,2,,,,,,,,,,,,
14,1,,22417-800500,,"COTTER PIN 8.0X50",1,1,1,1,1,1,,,,,,,,,,,,
15,1,,24761-040000,,"NIPPLE B,GREASE",1,1,1,1,1,1,,,,,,,,,,,,
16,1,,933171-29750,,"SHIM SET, PIN 38",1,1,1,1,1,1,,,,,,,,,,,,
17,1,,172141-84400,,"LINK W/BUSH, BUCKET",1,1,1,1,1,1,,,,,,,,,,,,
18,2,,172141-82270,,"BUSH 38 45, PIN",2,2,2,2,2,2,,,,,,,,,,,,
19,2,,172141-72560,,"BUSH 35 40 A, PIN",2,2,2,2,2,2,,,,,,,,,,,,
20,1,,172141-84500,,"RAM(L), BUCKET",1,1,1,1,1,1,,,,,,,,,,,,
21,1,,172141-84510,,"PLATE, BUCKET ARM",1,1,1,1,1,1,,,,,,,,,,,,
22,1,,172141-84550,,"PIN 35-152",2,2,2,2,2,2,,,,,,,,,,,,
23,1,,24761-020000,,"NIPPLE PT1/8,GREASE",2,2,2,2,2,2,,,,,,,,,,,,
24,1,,24761-040000,,"NIPPLE B,GREASE",2,2,2,2,2,2,,,,,,,,,,,,
25,1,,933110-86600,,"NUT M24, NYLON",2,2,2,2,2,2,,,,,,,,,,,,
26,1,,933171-29760,,WASHER,2,2,2,2,2,2,,,,,,,,,,,,
27,1,,772141-81401,,"BUCKET 450",1,1,1,1,1,1,,,,,,,,,,,,
29,3,,172116-86240,,"SIDE CUTTER, BUCKET",2,2,2,2,2,2,,,,,,,,,,,,
30,2,,772141-86231,,"TEETH ASSY",4,4,4,4,4,4,,,,,,,,,,,,
31,3,,172141-86231,,TEETH,4,4,4,4,4,4,,,,,,,,,,,,
32,3,,172137-86710,,"TEETH SHIM 17 SET",4,4,4,4,4,4,,,,,,,,,,,,
33,3,,172137-86770,,BOLT,8,8,8,8,8,8,,,,,,,,,,,,
34,3,,172137-86780,,NUT,8,8,8,8,8,8,,,,,,,,,,,,
35,1,,172141-84600,,"SHIM 35",1,1,1,1,1,1,,,,,,,,,,,,
36,1,,172141-86251,,"PIN 35-188 CMP",2,2,2,2,2,2,,,,,,,,,,,,
37,1,,22417-800450,,"COTTER PIN 8.0X45",2,2,2,2,2,2,,,,,,,,,,,,
38,1,,24761-020000,,"NIPPLE PT1/8,GREASE",2,2,2,2,2,2,,,,,,,,,,,,
39,1,,172141-81400,,"PIN 38-160",1,1,1,1,1,1,,,,,,,,,,,,
40,1,,172141-83301,,"BRACKET, BOOM",1,1,1,1,1,1,,,,,,,,,,,,
41,1,,172141-83322,,"PIN 50-303",1,1,1,1,1,1,,,,,,,,,,,,
42,1,,172141-83340,,"PIN 38-223",1,1,1,1,1,1,,,,,,,,,,,,
43,1,,172141-83371,,"PIN 38-97",1,1,1,1,1,1,,,,,,,,,,,,
44,1,,172141-83390,,"PLATE, PIN LOCK",1,1,1,1,1,1,,,,,,,,,,,,
45,1,,172141-94260,,"PIN 38-130",1,1,1,1,1,1,,,,,,,,,,,,
46,1,,22242-000500,,"CIRCLIP   50",1,1,1,1,1,1,,,,,,,,,,,,
47,1,,22417-800500,,"COTTER PIN
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48,1,,24761-040000,,"NIPPLE B,GREASE",1,1,1,1,1,1,,,,,,,,,,,,
49,1,,26013-100252,,"BOLT M10X 25",2,2,2,2,2,2,,,,,,,,,,,,
50,1,,26116-160402,,"BOLT M16X 40 PLATED",2,2,2,2,2,2,,,,,,,,,,,,
51,1,,933171-29750,,"SHIM SET, PIN 38",4,4,4,4,4,4,,,,,,,,,,,,
52,1,,172141-83400,,PLATE,1,1,1,1,1,1,,,,,,,,,,,,
53,1,,22417-800450,,"COTTER PIN
8.0X45",1,1,1,1,1,1,,,72171061,,72171061,,72171061,,72171061,,72171061,,72171061
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54,1,,22217-160000,,"SPRING WASHER 16",2,2,2,2,2,2,,,,,,,,,,,,

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1,1,,172141-57600,,"BEARING, SWING",1,1,1,1,1,1,,,,,,,,,,,,
2,2,,172141-57610,,"SEAL KIT",1,1,1,1,1,1,,,,,,,,,,,,
3,3,,172141-57620,,"SEAL, UPPER",1,1,1,1,1,1,,,,,,,,,,,,
4,3,,172141-57630,,"SEAL,LOWER",1,1,1,1,1,1,,,,,,,,,,,,
5,1,,22312-100280,,"PARALLEL PIN 10X28",4,4,4,4,,,,,,,,,,,,,,
5-1,1,,194940-24350,,"PIN
10X28,STRAIGHT",4,4,4,4,4,4,N,,72149117,M11082,72149117,M11082,72149117,M11082,7
2149117,M11082,,,,,I
6,1,,26116-120552,,"BOLT M12X 55 PLATED",38,38,38,38,,,,,,,,,,,,,,
6-1,1,,172141-57650,,"BOLT M12X 55
PLATED",38,38,38,38,38,38,R,,72141376,M11821,72141376,M11821,72141376,M11821,721
41376,M11821,,,,,I

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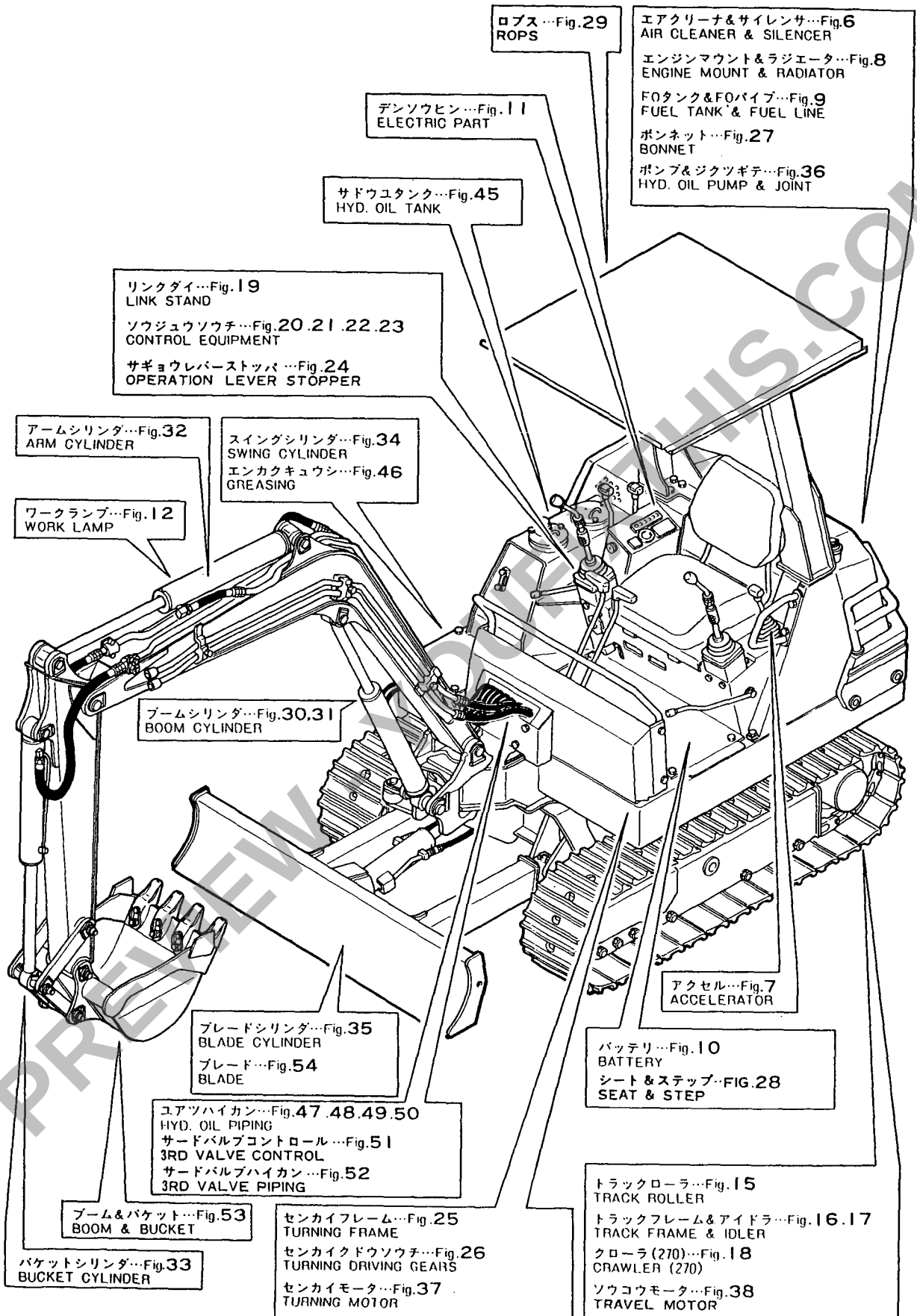
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1,1,,172141-38100,,"CRAWLER 270 ASSY",2,2,2,2,2,2,,,,,,,,,,,,
2,2,,172141-38150,,"LINK ASSY, CRAWLER",2,2,2,2,2,2,,,,,,,,,,,,
3,3,,172141-38200,,BUSH,72,72,72,72,72,72,,,,,,,,,,,,
4,3,,172141-38210,,"PIN, CRAWLER",70,70,70,70,70,70,,,,,,,,,,,,
5,2,,172141-38230,,"SHOE 270, CRAWLER",72,72,72,72,72,72,,,,,,,,,,,,
6,1,,172141-38220,,"PIN, MASTER",2,2,2,2,2,2,,,,,,,,,,,,
7,1,,172614-38300,,"PIN 5X45, LOCK",2,2,2,2,2,2,,,,,,,,,,,,
8,1,,172141-38240,,"TRACK 270, MASTER",2,2,2,2,2,2,,,,,,,,,,,,
9,1,,172141-38610,,"CRAWLER, RUBBER",2,2,2,2,2,2,,,,,,,,,,,,
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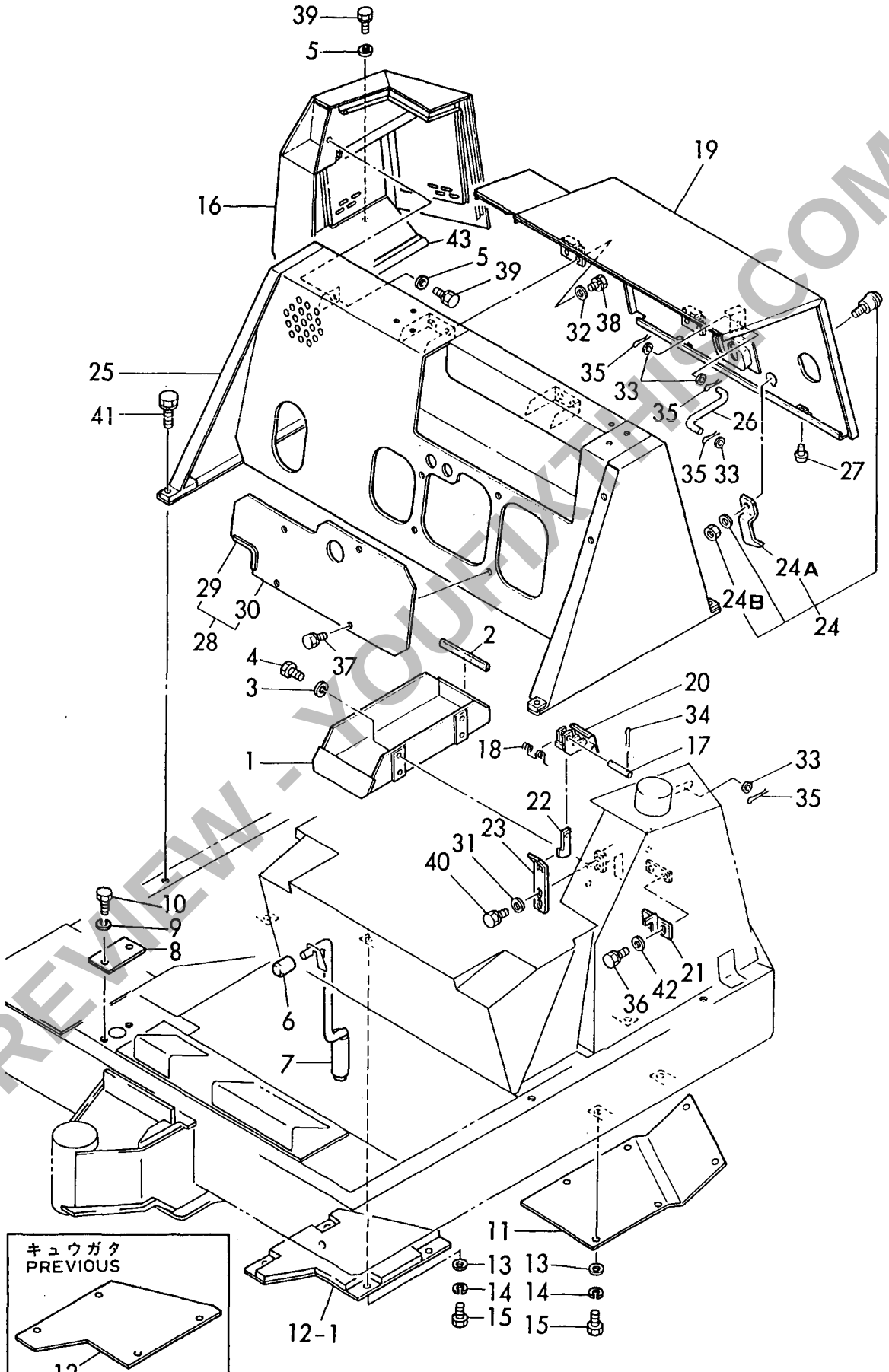
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Fig. 27 ボンネット BONNET



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