0.3.7 SPECIFICATIONS

Model name		EG907	
Type		Power shuttle version	HMT version
Drive system		4-wheel drive	
Dimensions			
Overall length (mm)		3870	
Overall width (mm)		1750	
Overall height (mm)		2620	
Tread	Front (mm)	1430 (1210-1510)	
	Rear (mm)	1420 (1320-1520)	
Wheel base (mm)		2200	
Ground clearance (mm)		445	
Weight (kg)		2640	2800

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1.1 CHECK INTERVALS

×: Replace, ▲: Wash

Checks or maintenance to perform	Hour meter time display												
	Daily check	50 Hr.	100 Hr.	150 Hr.	200 Hr.	250 Hr.	300 Hr.	350 Hr.	400 Hr.	450 Hr.	500 Hr.	550 Hr.	600 Hr.
Engine oil	○	×			×				×				×
Checking (replacing) the transmission oil		×	○	○	○	○	×	○	○	○	○	○	×
Checking (replacing) the front axle oil		×	○	○	○	○	×	○	○	○	○	○	×
Replacing the engine oil filter element		×			×				×				×
Line filter or HST filter (transmission oil filter element)		×					×						×
Cleaning the inside of the radiator		When replacing the cooling water											
Cleaning or replacing the water separator and the fuel filter element *3			○		○		×		○		○		▲
Checking (replacing) the cooling water	○	Check each time you start work. (Replace every year.)											
Checking (replacing) the air cleaner element	○	○	○	○	○	○	×	○	○	○	○	○	×
Cleaning a clogged radiator screen	○	○	○	○	○	○	○	○	○	○	○	○	○
Cleaning a clogged radiator screen	○	○	○	○	○	○	○	○	○	○	○	○	○
Cleaning a clogged cooling fan or radiator	○	○	○	○	○	○	○	○	○	○	○	○	○
Checking the amount of battery fluid	○	Check each time you start work.											
Checking the specific gravity of the battery fluid and auxiliary charging			○		○		○		○		○		○
Checking the fuel line and its joints	○	○	○	○	○	○	○	○	○	○	○	○	○
Checking the power steering rubber hose *2		○	○	○	○	○	○	○	○	○	○	○	○
Checking or replacing the radiator hose	Replace every two years.												
Checking or replacing the hydraulic rubber hose	Replace every two years.												
Replacing the fuel line and electric wiring	○	Replace every two years.											
Checking the electrical wiring *1		○	○	○	○	○	○	○	○	○	○	○	○
Greasing each part		○	○	○	○	○	○	○	○	○	○	○	○
Checking each tightened steering part			○		○		○		○		○		○
Checking (retightening) the important nuts and bolts		○	○		○		○		○		○		○
Checking the cooling fan belt	○	○	○		○		○		○		○		○
Checking the muffler	○	○	○		○		○		○		○		○
Checking the engine breather pipe		○	○	○	○	○	○	○	○	○	○	○	○
Washing the engine crankcase							○						○
Checking the clearance of the intake and exhaust valves													○

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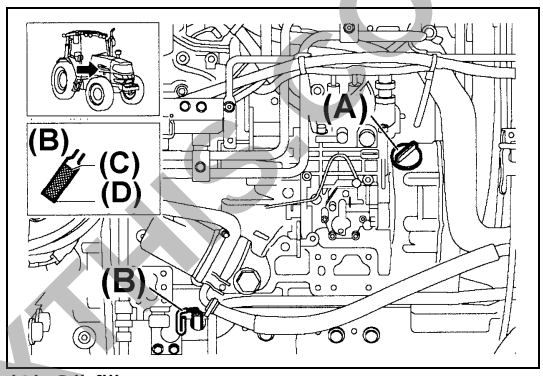
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1.7 REPLACING OIL

DANGER
Never add oil while the engine is warm or running.
A fire may occur.

CAUTION
Never add oil just after stopping the engine. You may be burned.

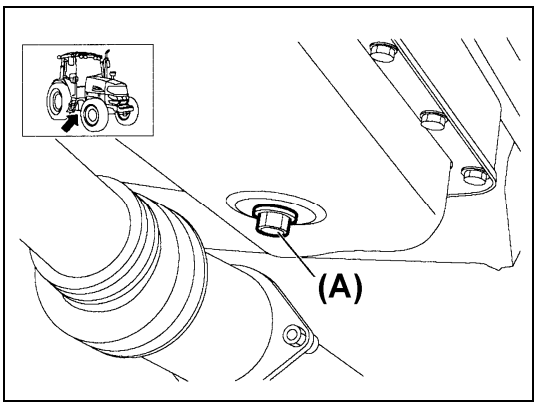
<Engine oil>
How to inspect the oil level
Pull the oil level gauge on the right side of the engine out, wipe the oil off the tip of the gauge, and insert it back into the engine. Then, pull it out again and check whether the line of oil is located between the upper and lower limits marked on the gauge. If the oil level is low, add oil at the oil filler port until it reaches the upper limit on the oil level gauge.



(A) Oil filler port
(B) Oil level gauge
(C) Upper limit
(D) Lower limit

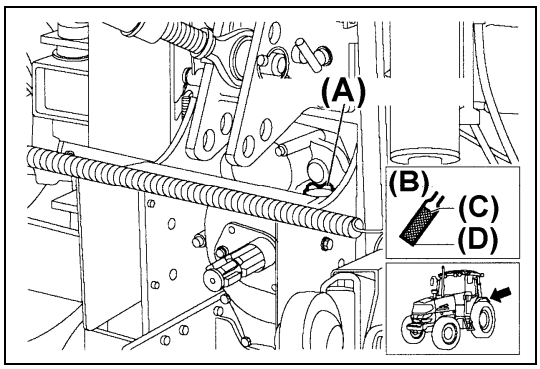
IMPORTANT
- Before checking the engine oil level, park the tractor on a flat place. If the tractor is tilted, the oil level cannot be checked.
- Check the amount of oil before starting the engine or when it has cooled down.

How to change the oil
Drain the engine oil from the drain plug on the bottom of the engine. Add oil at the engine oil filler port. It is important to choose an engine oil according to the working temperature and to change the oil according to the schedule.



(A) Drain plug

<Transmission oil>
How to inspect the transmission oil level
Pull out the transmission oil level gauge on the rear of the tractor, wipe the oil off the tip of the gauge, and insert it back into the transmission case. Then, pull it out again and check whether the line of oil is located between the upper and lower limits marked on the gauge.
If the oil level is low, add oil at the oil filler port until it reaches the upper limit on the oil level gauge.



(A) Oil filler port and oil level gauge
(B) Oil level gauge
(C) Upper limit
(D) Lower limit

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0.3.3 SCREW TIGHTENING TORQUE TABLE

Tighten screws, bolts and nuts according to the table below. If the tightening torque is specified, follow the specification.

General tightening torque Unit: N-m (kgf-m)

Items	Thread diameter	Tightening torque
PT plug	1/8	9.8 (1.0)
	1/4	19.6 (2.0)
	3/8	29.4 (3.0)
	1/2	58.8 (6.0)
	M8	13.0 - 16.4 (1.3 - 1.7)
	M12	24.5 - 34.3 (2.5 - 3.5)

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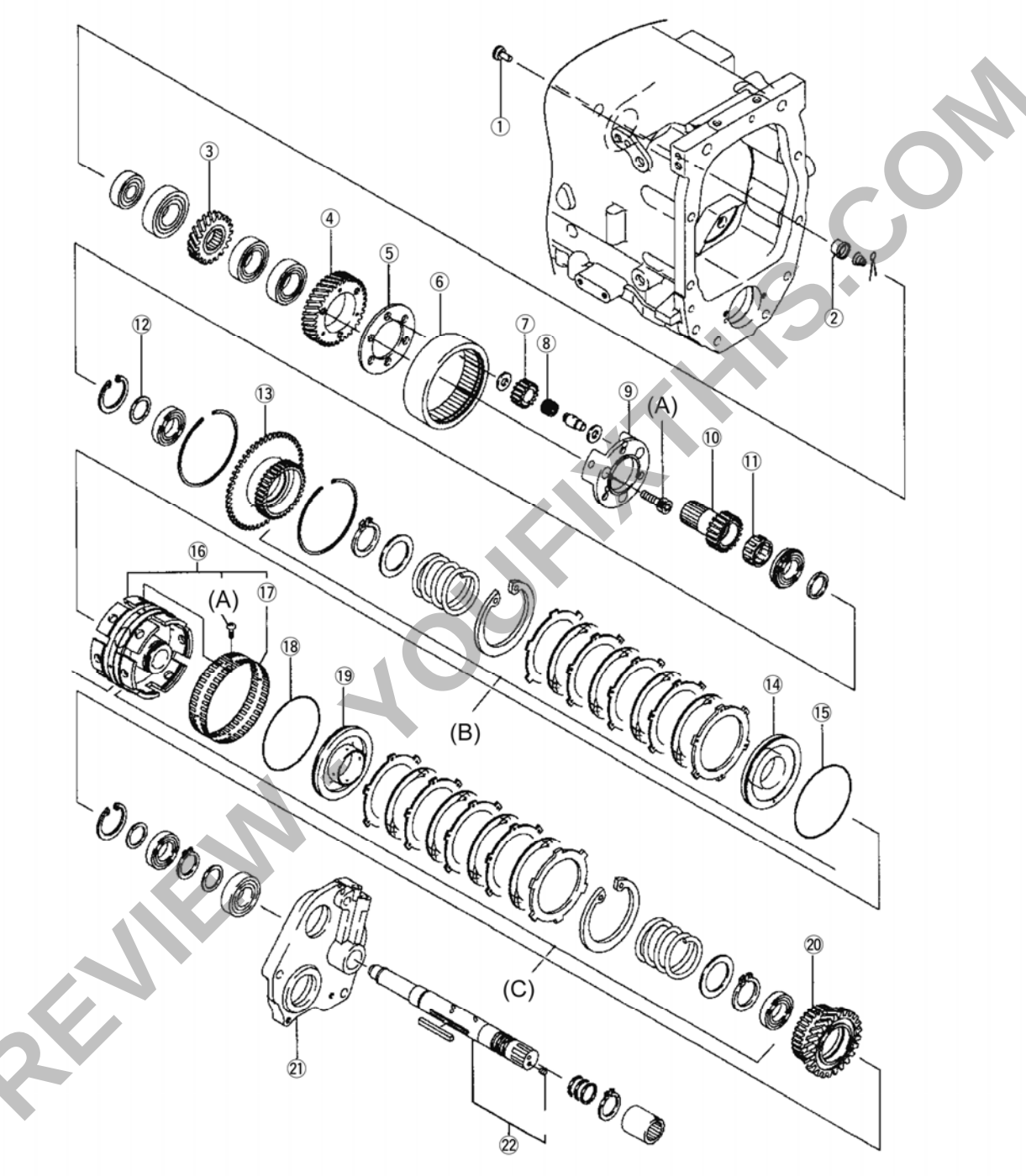
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3.8 DISASSEMBLY AND REASSEMBLY

3.8.1 Exploded View

(1) HMT configuration 1



(1) Second relief valve
(2) Second relief seat
(3) Change gear 20 (from motor gear 31)
(4) Carrier gear 39 (from main gear 25)
(5) Carrier plate
(6) Internal gear 50
(7) Planetary pinion 14
(8) Needle 152117
(9) Planetary carrier
(10) Sun gear 21
(11) Needle 283518
(12) Spacer
(13) HMT clutch hub
(14) Clutch piston 110
(15) D-ring
(16) Clutch cylinder CMP
(17) Pulse pulling
(18) D-ring
(19) Clutch piston 110
(20) Clutch gear 37 (from motor gear 25)
(21) Center plate CMP
(22) Clutch shaft CMP

(A) Apply thread-lock.
(B) HMT clutch side
(C) HST clutch side

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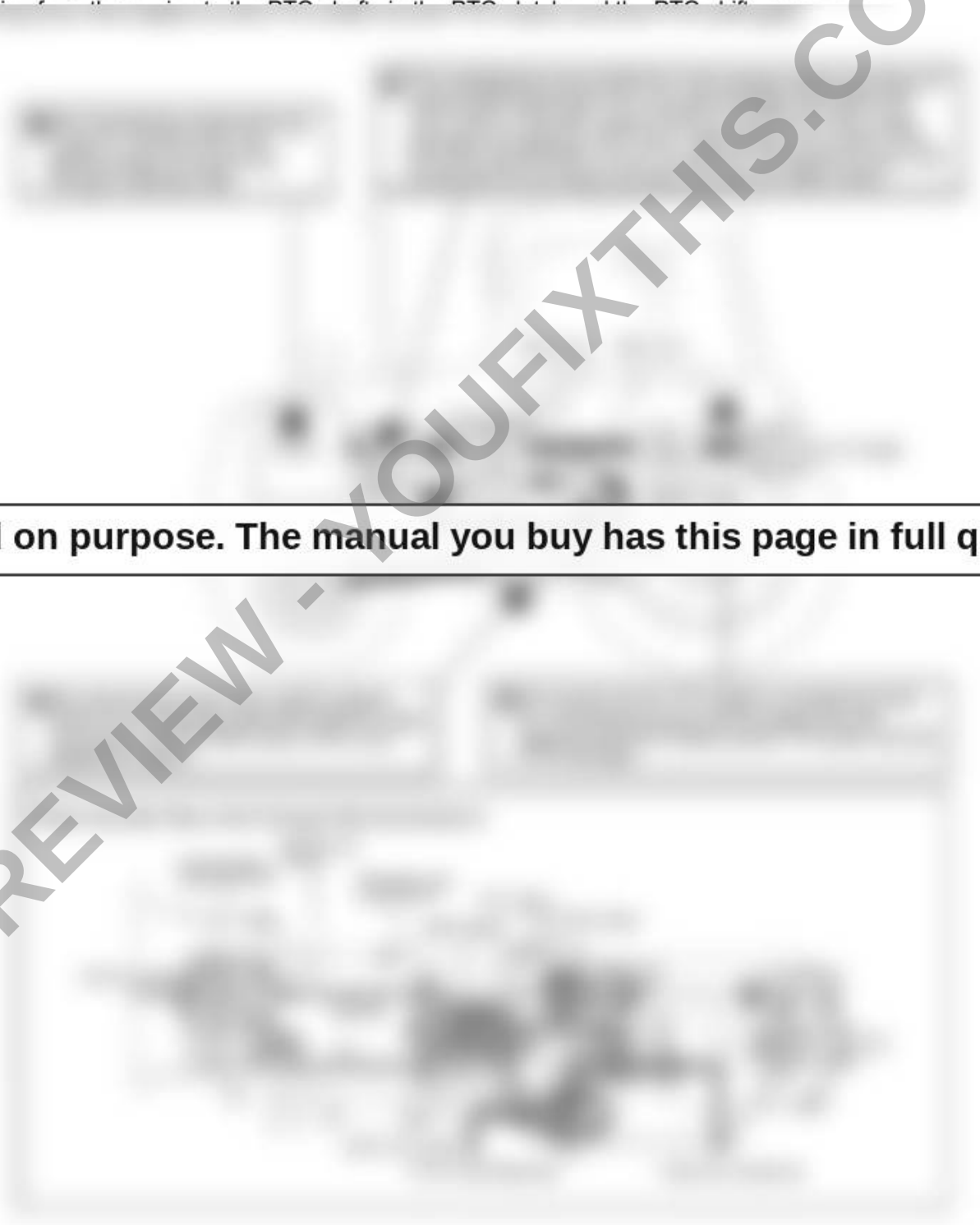
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3.2 TRANSMISSION

3.2.1 Power Transmission

The mechanical power from the engine is transferred to the electronically controlled HST through a damper disk.
The mechanical output shaft from the engine and the HST output shaft exit from the electronically controlled HST. Their motion is combined in the planetary gear and a "variable speed" is created through the HST or HMT clutch.

The combined motion is transferred to the axles through the range shift gear and the 4WD (four-wheel drive) clutch or the dual speed turn clutch.
In addition, the power for the PTO output is transferred from the mechanical output shaft



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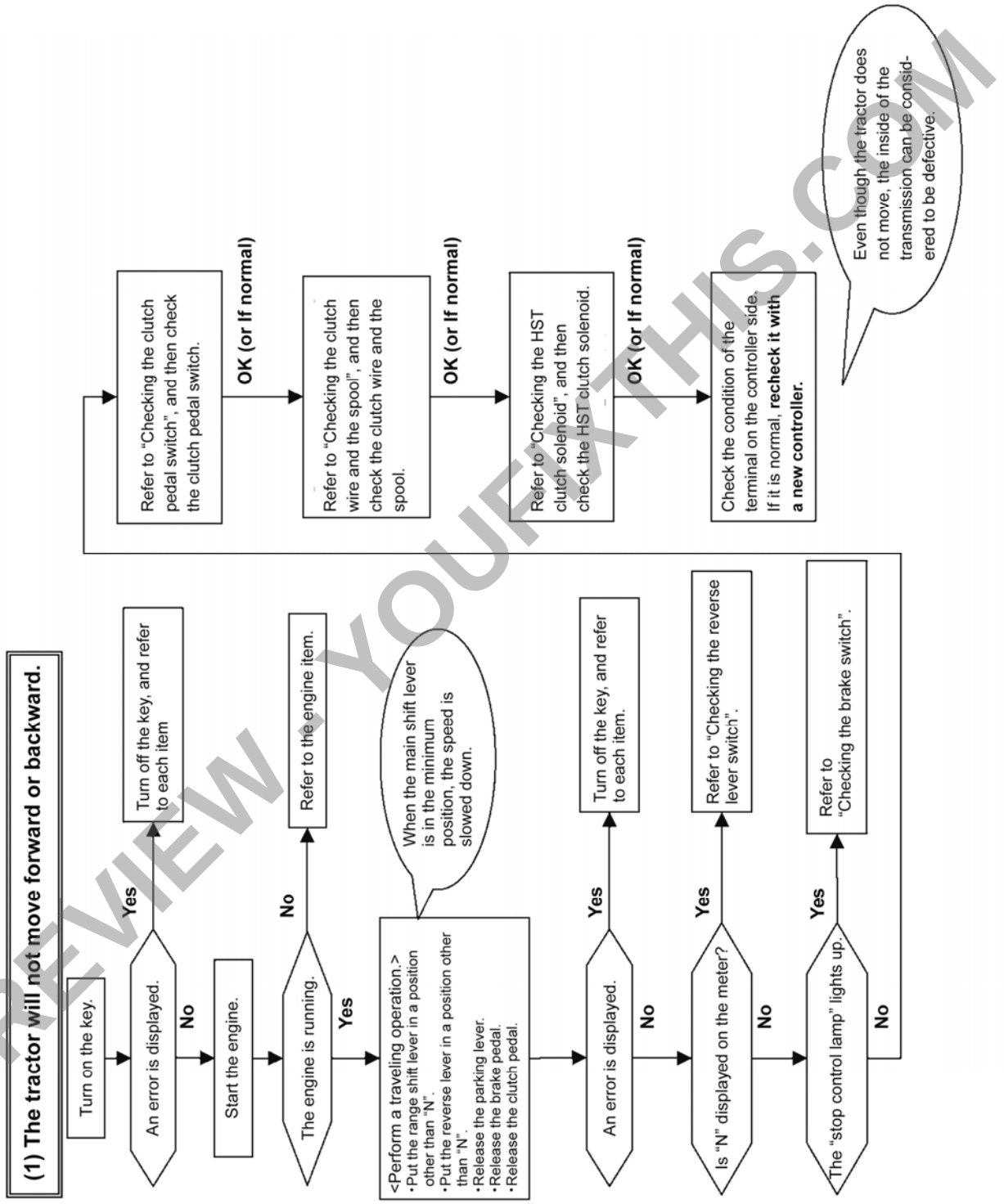
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Rough classification	No.	Part name	Name in part catalog No. in part catalog	Functions and other details
Rear of the engine	1	Controller relay	CA relay (C type) 198461-52950	When the key switch is turned on, power is supplied to the Universal Flat Operation controller and the HMT controller.
Rear of the engine	2	Fuse box	-	Protect individual circuits
Front column section	3	Combination meter	Combination meter CMP 1A7480-56070	It indicates the tractor's set speed and the actual speed and shows the HC (Headland Control) lamp. It also serves as a controller for each function.
Front column section	4	Reverse lever switch	Switch (reverse) 1A7480-52180	It detects the reverse lever operating position.
Front column section	5	Parking lever switch	Switch 198223-52150	It detects whether the parking lever is locked.
Front column section	6	Clutch pedal switch	Switch (clutch) 1A7480-522250	It detects the pressure on the clutch pedal.
Front column section	7	Brake switch (L)	Switch (range shift) 1A7600-52221	It detects the pressure on the left brake pedal.
Front column section	8	Brake switch (R)	Switch (range shift) 1A7600-52221	It detects the pressure on the right brake pedal.
Front column section	9	Brake relay (wrapped with blue tape)	CA relay (C type) 198461-52950	When the key switch is turned on, power is supplied to the brake switch.
Front column section	10	Parking lever relay (wrapped with brown tape)	CA relay (C type) 198461-52950	When the parking lever is locked, the brake lamp goes out.
Column right-side	11	Maximum speed dial	Volume (1.14K) 1A7480-52340	It detects the maximum speed dial position.
Column right-side	12	Main shift lever position sensor	Sensor (position) 198290-78550	It detects the main shift lever position.
Column right-side	13	Accelerator sensor	Accelerator sensor CMP 198448-01390	It detects the accelerator lever and accelerator pedal positions, and it sends a signal to the Eco governor controller.
Column right-side	14	Transmission controller	Control unit (HMT) 1A7480-25950	It exchanges signals with various sensors and the actuator, and it controls the traveling system.
Front transmission	15	HST proportional valve 1 (wrapped with red tape)	HST42 CMP 1A7480-29100	It controls the HST on the reverse-rotation side.
Front transmission	16	HST proportional valve 2 (wrapped with blue tape)	HST42 CMP 1A7480-29100	It controls the HST on the normal-rotation side.
Right transmission	17	HMT clutch solenoid (mark 3)	Solenoid valve 1A7090-24430	Solenoid that supplies the oil necessary to engage the HMT clutch.
Right transmission	18	HST clutch solenoid (mark 4)	Solenoid valve 1A7090-24430	Solenoid that supplies the oil necessary to engage the HST clutch.
Right transmission	19	Output shaft rotary sensor 1 (mark 1)	Rotary sensor 1A7480-52510	It detects the rotation speed to control the tractor speed.
Right transmission	20	Output shaft rotary sensor 2 (mark 2)	Rotary sensor 1A7480-52510	It detects the rotation speed to control the tractor speed.
Left transmission	21	Range shift lever switch	Lever switch (PTO) 198448-52250	It detects the shift position of the range shift lever.
Left transmission	22	Range shift shaft rotary sensor	Rotary sensor 1A7450-52510	It is used to check for a defect in the rotary sensor, and it sends a tractor speed to the hour meter.
Rear of the tractor	23	HMT controller check coupler (wrapped with yellow tape)	-	It connects a handy checker or a personal computer checker and checks the traveling system.

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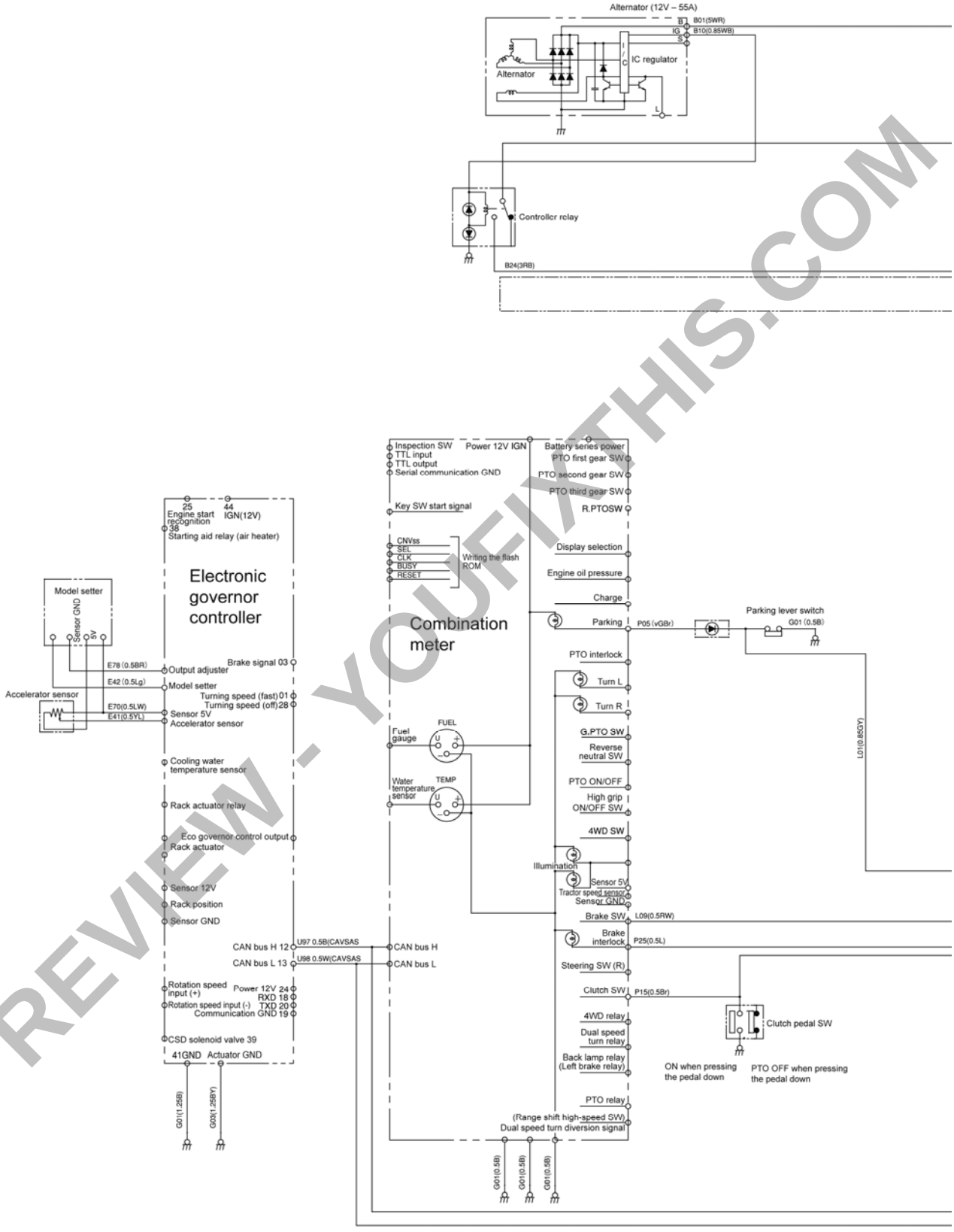
3.3.7 Problem Diagnosis



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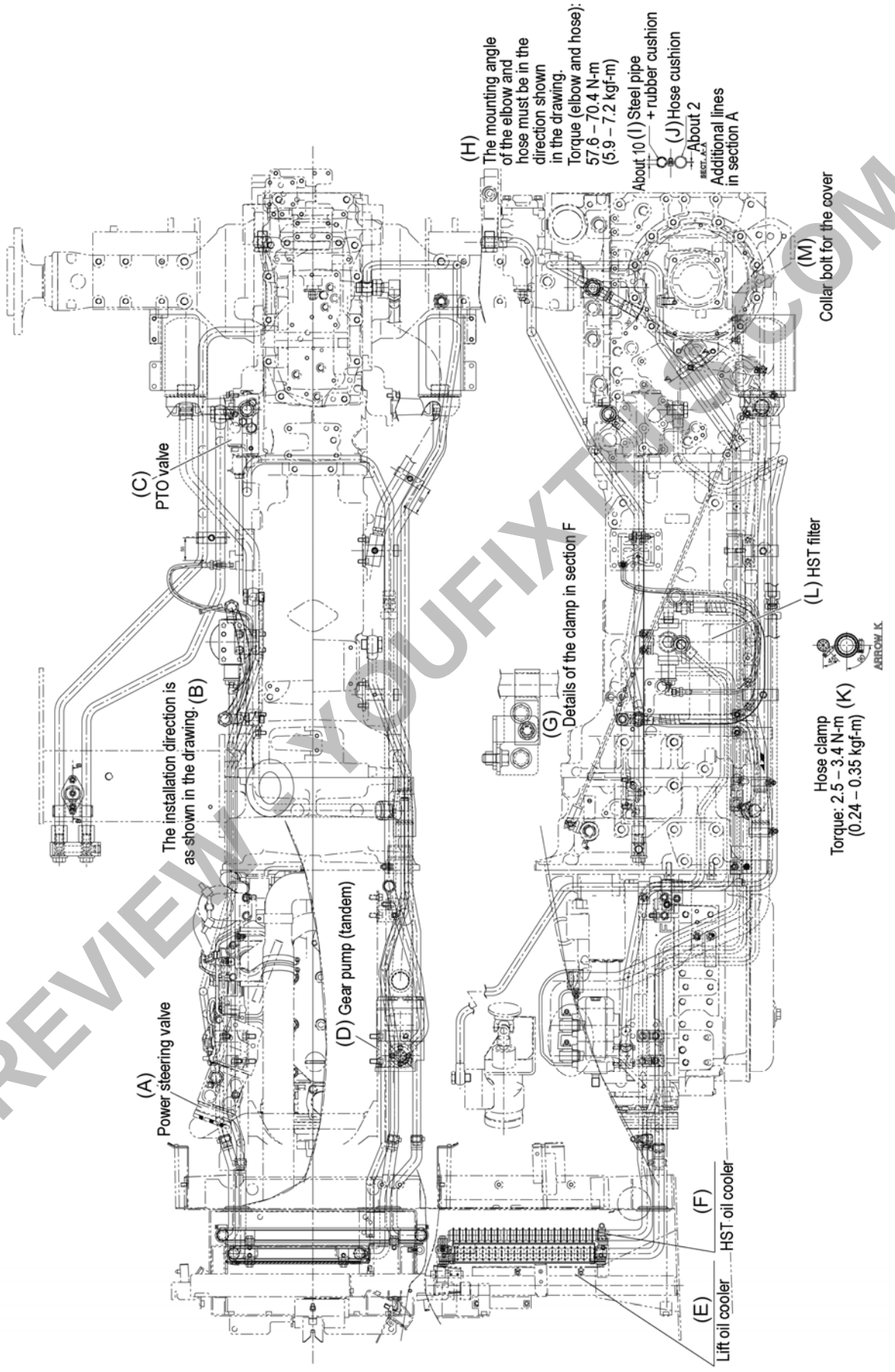
3.3.6 Electrical Circuit Diagram



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3.2.4 Hydraulic Lines Diagram



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4.1.7 Error message function

When the errors shown in the following table appear on the Instrument panel, turn the key off and then back on to start the engine. If an error message does not disappear after starting the engine, consider the causes shown in the following table. The error will be indicated by the number of times that the lamp blinks. When the display select switch is held down for at least three seconds while an error is being displayed, the original display will appear. When more than one error occurs at the same time, they will be displayed in sequence each time the display select switch is pressed.

Error message	Cause	Possible working and machine conditions
Error: Rack actuator	The water sensor or electric wire is broken or is short-circuited.	Although the tractor can be operated, it may be difficult to start or the warning display may not appear.
Error: Water temperature sensor 		Ordinary operation is possible.
Error: Accelerator sensor 	The accelerator sensor or electric wire is broken or is short-circuited.	Only low idle drive is possible.
Error: E/G: Type setting device	The engine model setting device or electric wire is broken or is short-circuited.	Although the tractor can be operated, the engine output may be reduced.
Error: E/G: EEPROM	This is a problem with the engine controller.	Although the tractor can be operated, the engine output may be reduced.
Error: E/G CAN reception	The electric wiring is broken or is short-circuited.	Although the tractor can be driven, the engine tachometer, the Engine mode, etc. are not displayed.
Error: E/G: Speed sensor	This error occurs when the speed sensor or electric wire is broken or is short-circuited, or when the engine is running too fast.	If the engine can be restarted, there is no problem.
Error: E/G: Overspeed	This error is displayed when the engine speed exceeds the specified value due to a quick reduction in speed.	
Error: Rack position sensor 	This error occurs when the rack position sensor, sensor amplifier or electric wire is broken or is short-circuited, or when the engine is running too fast.	If the display goes out, there is no problem. When the display does not go out, the tractor can be driven, but it cannot be operated properly.
Error: Rack actuator	This error occurs when the rack actuator, rack actuator relay or electric wire is broken or is short-circuited or when the engine is running too fast.	When the engine can restart, there is no problem.
Error: Data comunication	This is a communication error between the controllers.	Although the tractor can be driven, the tractor speed is limited to 10 km/h in range second gear and to 4 km/h in range first gear. The indicator does not light.

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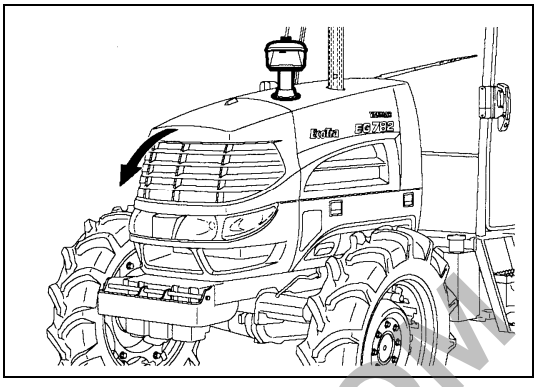
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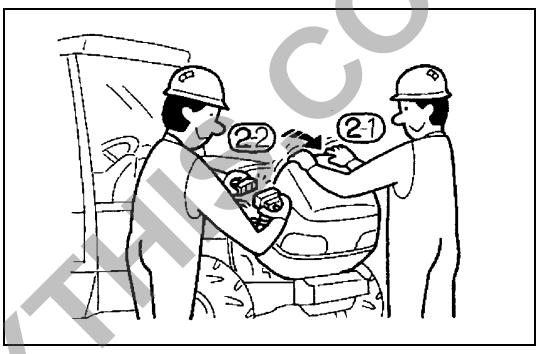
2.1 HOW TO OPEN/CLOSE THE FRONT GRILL AND THE SIDE COVERS

2.1.1 How to open/close the front grill

(1) The front grill lock will be released when you pull down the front grill lever.



(2) When the front grill is pulled toward you and the headlight connector is disconnected, the front grill will come completely off. The front grill can be supported by hanging it from the wire inside the front grill.

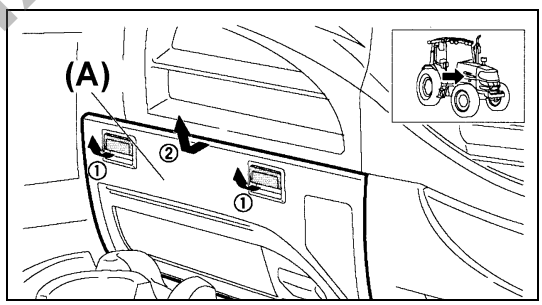


[2-1] Pull the front grill toward you.
[2-2] Remove the headlight connector.

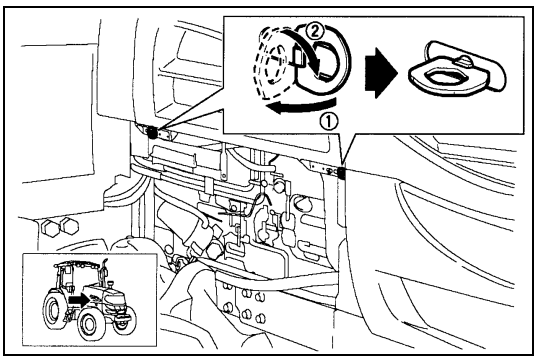
(3) To close the front grill, reconnect the connector, insert the lower lip into the groove and then push lightly on the front to lock the front grill.

2.1.2 How to open/close the lower cover and the side cover

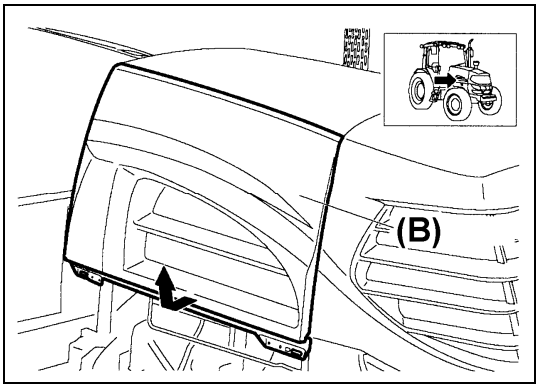
(1) Put your fingers into the left and right pulls in the lower cover. Pull them toward you to remove the cover.



(2) Lift the two knobs on the side cover. Pull them toward you and turn them. Then, lift the side cover a little to remove it.



(A) Lower cover
(B) Side cover



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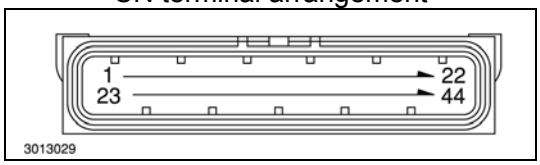
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(7) Transmission controller

Control unit (HMT: 1A7480-25950)

There are no individual items to check.

CN terminal arrangement



CN	Terminal name	CN	Terminal name
1	Main shift lever position sensor	23	Turning speed dial
2	HC (Headland Control) ON/OFF switch	24	Maximum speed dial
3	-	25	Clutch pedal switch
4	Parking switch	26	Speed-up confirmation switch
5	Range shift lever switch (L)	27	Output shaft rotary sensor 2
6	Range shift shaft rotary sensor 3	28	-
7	Reverse lever switch (N)	29	-
8	Brake pedal switch	30	-
9	Output shaft rotary sensor 1	31	-
10	Reverse lever switch (F)	32	-
11	Reverse lever switch (R)	33	HMT clutch solenoid
12	CAN-L	34	-
13	CAN-H	35	HST clutch solenoid
14	Range shift lever switch (H)	36	Dual speed turn permission signal
15	Checker communication (reception)	37	-
16	Checker communication (transmission)	38	Proportional solenoid valve 2 (+)
17	-	39	Proportional solenoid valve 1 (+)
18	-	40	-
19	-	41	GND
20	Proportional solenoid valve 1 (-)	42	-
21	Sensor GND	43	Proportional solenoid valve 2 (-)
22	Sensor power 5V	44	Controller power

(8) 4WD relay
(9) High grip relay

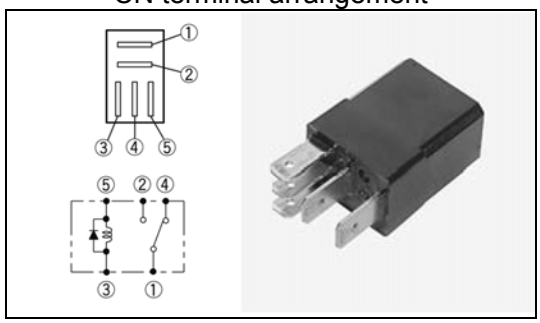
Relay (ACM13211M01: 1K1140-82500)

There are no individual items to check.

Checking an individual part

Range	Points to measure between		Results
Continuity	(1)	(4)	Has continuity
	(2)	(4)	No continuity
	(3)	(5)	Has continuity (coil)

CN terminal arrangement



[Reference]
When checking or replacing a relay, remove the front cover under the seat (where the slow return/stop valve is attached). You will then have access to each relay.



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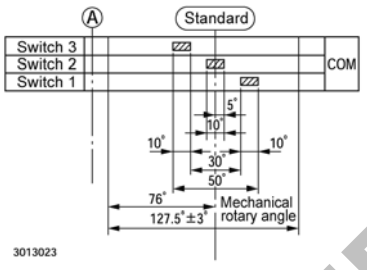
(5) Reverse lever switch

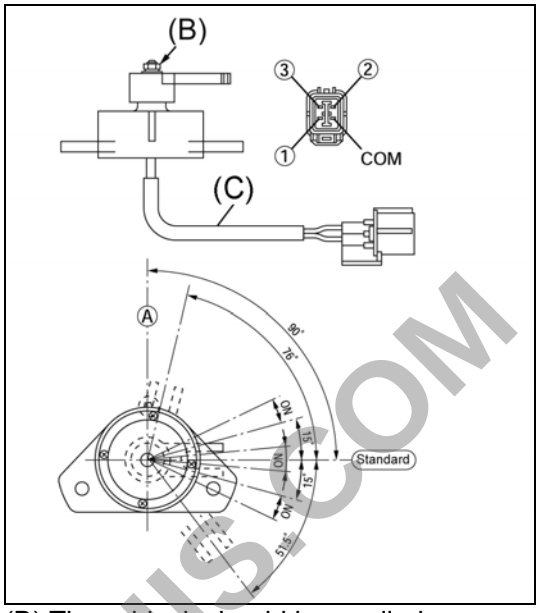
Switch (reverse: 1A7480-52180)

Checking an individual part

Range	Points to measure between		Results
	Test probe (+)	Test probe (-)	
Continuity	(2)	COM	Has continuity when the reverse lever is at “N”.
	(3)	COM	Has continuity when the reverse lever is at “F”.
	(1)	COM	Has continuity when the reverse lever is at “R”.

Range of continuity (ON in the slope section)





(B) Thread-lock should be applied.
(C) PVC tube (blue)

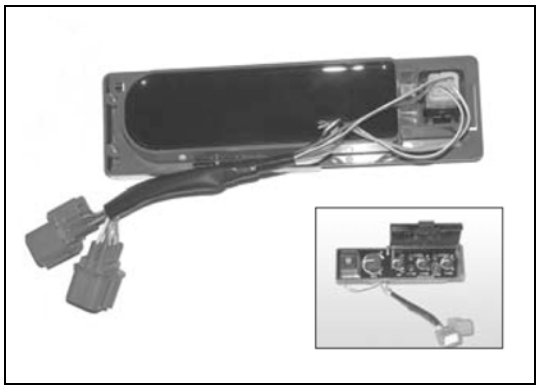
(6) AUTO control box

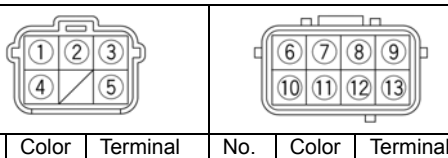
Control box (AUTO: 1A7480-78310)

Checking an individual part

Range	Points to measure		Condition	Results
Ω	Between the connectors		Switch not pressed	No continuity
			Switch pressed	Has continuity

Range	Points to measure between	Condition	Results	Range
Ω	(6) – (5)	Tilt dial	Left down	320Ω
			Center	600Ω
			Right down	650Ω
	(13) – (5)	Lowering speed dial	Slow	290Ω
			Medium	540Ω
			Fast	620Ω
	(8) – (5)	Lifting position dial	Low	1.3kΩ
			Mid	3.5kΩ
			High	0.8kΩ
	(3) – (5)	Depth dial	Shallow	2kΩ
			Mid	3.5kΩ
			Deep	2.1kΩ
	(9) – (5)	3-point select	SW1	1.15kΩ
			SW2	1.39kΩ
			SW3	1.27kΩ
Continuity	(4) – (2)	While pressing the auto switch		Has continuity
	(1) – (2)	(Auto lamp)		Has continuity
	(11) – (2)	Only when pressing the Engine mode button		Has continuity
	(12) – (2)	Only when the reverse and up ON/OFF switch is ON		Has continuity





No.	Color	Terminal	No.	Color	Terminal
(1)	GW	Auto lamp	(6)	G	Tilt dial
(2)	BY	Switch gland	(7)	Gr	Mode select
(3)	L	Plowing depth dial	(8)	O	Lifting position dial
(4)	Br	Auto switch	(9)	YL	3-point select
(5)	B	Sensor ground	(10)	Y	Sensor 5V
·			(11)	Sb	Engine mode button
·			(12)	Lg	Reverse and up ON/OFF
			(13)	P	Lowering

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6.1.2 Compatible Tractors and Air Conditioner Parts Numbers

Target tractor model	Air conditioning unit	Compressor	Condenser
EG907	1A7470-87200	1A7320-87892	1A7470-87120

6.1.3 Specifications

Item				Specifications	Remarks
Performance	Cooler	Capacity		2.9kW±10%	Compressor: 2200rpm Intake air: 27ºC, 50%RH Outside air: 35ºC, Average air flow speed of the condenser: 4.0m/s, 13.5V, when the duct of the actual equipment is installed
		Air flow		360m^3/h±10%	
		Power consumption		150W±10%(12V)	
	Heater	Capacity		4.0kW±10%	Hot water: 85ºC, 6L/min Intake air: 20ºC, 13.5V When the duct of the actual equipment is installed
		Air flow		320m^3/h±10%	
		Power consumption		135W±10%(12V)	
Equipment	Compressor assembly	Compressor	Model	SCSA06C	
			Discharge capacity	60cm^3/rec	
			Working speed	Min. 700rpm – max. 3500rpm	
			Lubricating oil	ND-OIL8 60±10cm^3	
		Magnetic clutch	Model	LC20	
			Drive belt	Type A, single belt	
			Optimum pulley size	ø120	
			Power consumption	35W or less	
		Weight		4.1 kg	
	Condenser	Core data	Dimensions (mm)	Height: 349.8 Width: 330 Thickness: 16	
			Fin type, pitch	Corrugated fins (with a louver), 4.0mm	
		Weight		1.1 kg	
	Air conditioning unit	Core data (cooler)	Dimensions (mm)	Height: 105.5 Width: 380 Thickness: 82	
			Fin type, pitch	Plate fins, 1.9mm	
		Core data (heater)	Dimensions (mm)	Height: 92.7 Width: 220 Thickness: 27	
			Fin type, pitch	Corrugated fins, 2.5mm	
		Motor	Motor type	ø70, ferrite core	
			Speed	3550rpm±10%	When the duct of the actual equipment is installed (12V)
			Current	12.3A±1.3A	
		Weight		6.1 kg	
	Receiver	Actual capacity		370m^3	
		Moisture absorption capacity		32 g	60ºC, 90%RH (desiccant: 290 g)
	Pressure switch	Abnormal high pressure Relief		Opening pressure: 3.43 – 4.14MPa	Installed on the compressor.
				Reclosing pressure: 2.75MPa or more	
		High pressure OFF		3.14MPa (DIFF 0.59MPa)	High pressure cut out
		Low pressure OFF		0.196MPa (ON 0.225MPa)	Low pressure cut out (prevents operation without gas)
Water resistance			Outdoor	JISD0203-S2	
			Indoor	JISD0203-M2	
Refrigerant used				HFC134a	

* The specifications are subject to change without prior notice.

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