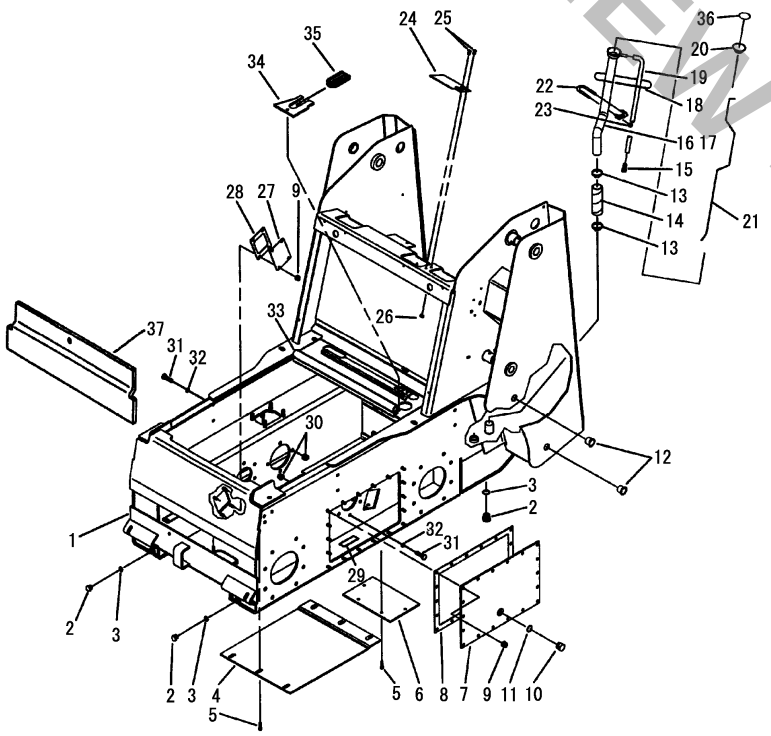
Fig.1. MAINFRAME



(A)=S165R
(B)=
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172215-01280	MAINFRAME	1							
2	1	172215-00620	PLUG	3							
3	1	172215-08480	O-RING	3							
4	1	172215-08160	PAN, BELLY	1							
5	1	172551-00440	SCREW	10							
6	1	172215-08050	COVER, FLOOR R BOTTM	1							
7	1	172215-08130	COVER, CHAINCASE	2							
8	1	172215-05020	GASKET, COVER	2							
9	1	172215-00200	NUT	44							
10	1	172551-01040	PLUG	2							
11	1	172215-08450	O-RING	2							
12	1	172215-10650	PLUG, COUNTERWEIGHT	4							
13	1	172215-09560	CLAMP	2							
14	1	172215-05310	HOSE	1							
15	1	172215-05700	VENT, FILTER	1							
16	1	172215-05610	TUBE, FILL	1							
17	1	172215-05990	TUBE, FILL	1							1
18	1	172551-00120	TIE, CABLE	2							
19	1	172215-09590	HOSE, FILLNECK DRAIN	1							
20	1	172215-09540	CAP, FILL TUBE	1							
21	1	172215-10460	DIPSTICK, RESERVOIR	1							
22	1	172215-02130	CLAMP	1							
23	1	172551-00270	NUT	2							
24	1	172215-08250	DOOR, FUEL	1							
25	1	172215-03030	SCREW	2							
26	1	172215-06620	NUT	2							
27	1	172215-08020	COVER, CHAINCASE	2							
28	1	172215-05010	GASKET	2							
29	1	172215-01710	MAGNET, CERAMIC	2							
30	1	172215-06810	NUT	20							
31	1	172215-03840	BOLT	20							
32	1	172215-08420	O-RING	8							
33	1	172215-10220	SEAL	1							
34	1	172215-08270	PROTECTOR, HARNESS	1							
35	1	172215-02570	GROMMET, RUBBER	2							
36	1	172215-10740	LABEL, RESERVOIR CAP	1							
37	1	172215-08090	COVER, FRONT	1							
38	1	172551-00440	SCREW	1							2

Remarks
(1)HIGH-FLOW.
(2)Not shown in illustration.

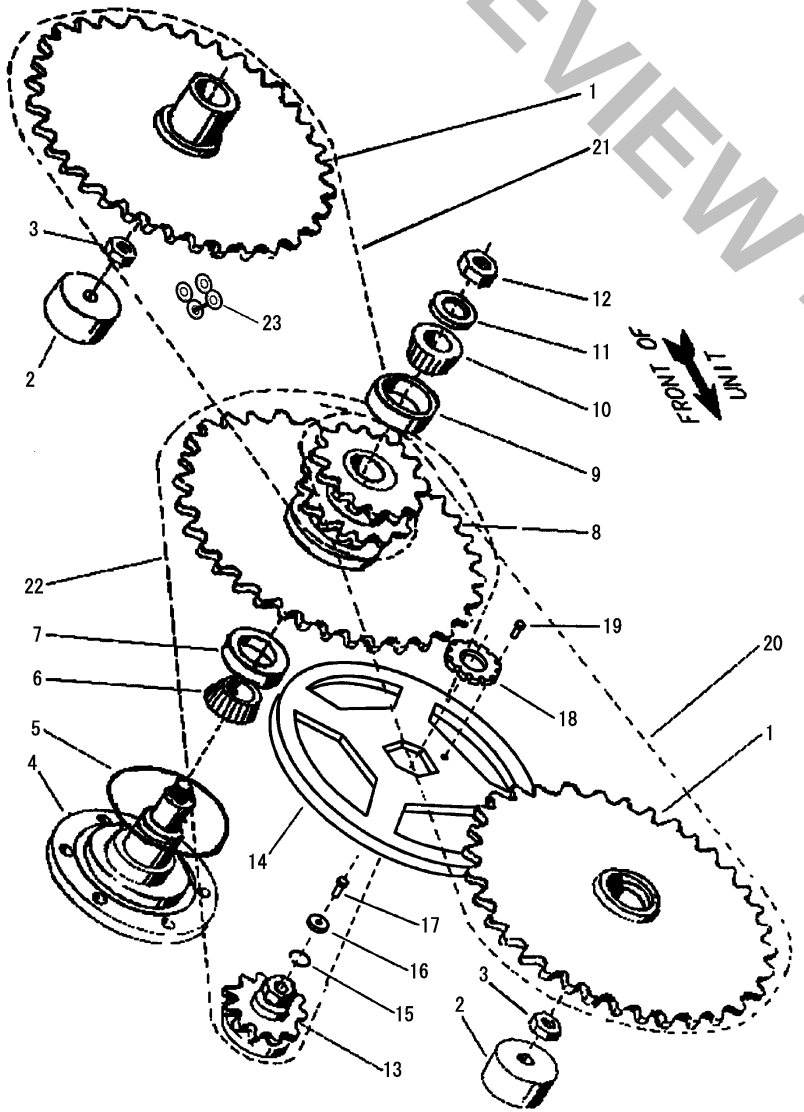
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Fig.2. WHEEL DRIVES



(A)=S165R
(B)=
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172215-08790	SPROCKET, AXLE	4							
2	1	172215-08720	GUIDE	4							
3	1	172551-02750	NUT	4							
4	1	172215-07920	SHAFT, DRIVE PRIMARY	2							
5	1	172215-08540	O-RING	2							
6	1	172215-00430	BEARING, CONE	2							
7	1	172215-02640	BEARING, CUP	2							
8	1	172215-08780	SPROCKET, CLUSTER	2							
9	1	172215-03720	CUP, BEARING	2							
10	1	172215-03710	CONE, BEARING	2							
11	1	172215-03060	WASHER	2							
12	1	172215-06670	NUT	2							
13	1	172215-08800	MOTOR, SPROCKET	2							
14	1	172215-05100	DISC, BRAKE	2							
15	1	172215-08590	RING, SNAP	2							
16	1	172215-09200	WASHER	2							
17	1	172215-03090	SCREW	2							
18	1	172215-06830	NUT	2							
19	1	172215-03040	SCREW	2							
20	1	172215-04510	CHAIN ASSY, ROLLER	2							
21	1	172215-04500	CHAIN ASSY, ROLLER	2							
22	1	172215-04490	CHAIN ASSY, ROLLER	2							
23	1	172215-04480	LINK, CONNECTOR	2							

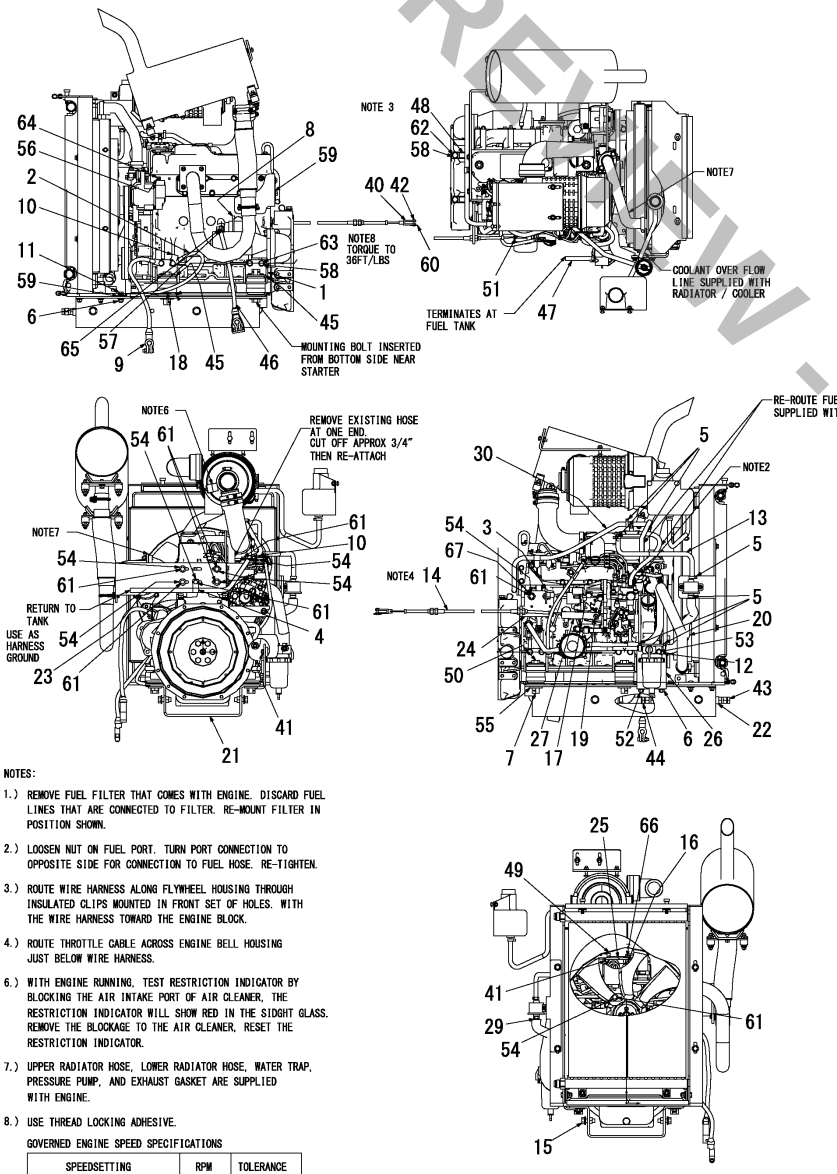
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Fig.4. ENGINE AND ENGINE CONTROLS



NOTES:

1.) REMOVE FUEL FILTER THAT COMES WITH ENGINE. DISCARD FUEL LINES THAT ARE CONNECTED TO FILTER. RE-MOUNT FILTER IN POSITION SHOWN.

2.) LOOSEN NUT ON FUEL PORT. TURN PORT CONNECTION TO OPPOSITE SIDE FOR CONNECTION TO FUEL HOSE. RE-TIGHTEN.

3.) ROUTE WIRE HARNESS ALONG FLYWHEEL HOUSING THROUGH INSULATED CLIPS MOUNTED IN FRONT SET OF HOLES. WITH THE WIRE HARNESS TOWARD THE ENGINE BLOCK.

4.) ROUTE THROTTLE CABLE ACROSS ENGINE BELL HOUSING JUST BELOW WIRE HARNESS.

6.) WITH ENGINE RUNNING, TEST RESTRICTION INDICATOR BY BLOCKING THE AIR INTAKE PORT OF AIR CLEANER. THE RESTRICTION INDICATOR WILL SHOW RED IN THE SIDGHT GLASS. REMOVE THE BLOCKAGE TO THE AIR CLEANER, RESET THE RESTRICTION INDICATOR.

7.) UPPER RADIATOR HOSE, LOWER RADIATOR HOSE, WATER TRAP, PRESSURE PUMP, AND EXHAUST GASKET ARE SUPPLIED WITH ENGINE.

8.) USE THREAD LOCKING ADHESIVE.

GOVERNED ENGINE SPEED SPECIFICATIONS

SPEEDSETTING	RPM	TOLERANCE
LOWIDLE, NOLOAD	1200	±50 RPM
HIGHIDLE, NOLOAD	3150	±25 RPM
HIGH, NOLOAD (EUONLY)	2775	±25 RPM
MANUFACTURER' SRATING*	3000	±25 RPM

*THE FULL LOAD GOVERENED SPEED THAT THE ENGINE PASSES U.S. EPA EMISSIONS STANDARDS.

(A)=S165R (D)=
(B)= (E)=
(C)= (F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172215-03890	MOUNT, ENGINE	4							
2	1	172215-00040	CABLE	1							
3	1	172215-00340	CLAMP	1							
4	1	172215-00100	CLAMP	1							
5	1	172551-00140	CLAMP	7							
6	1	172215-00200	NUT	3							
7	1	172551-00300	NUT	4							
8	1	172551-00370	TIE, CABLE	1							
9	1	172215-00310	CABLE, BATTERY	1							
10	1	172215-00340	CLAMP	2							
11	1	172551-00450	SCREW	1							
12	1	172215-00370	WASHER	1							
13	1	172215-00420	HOSE, FUEL	1							
14	1	172215-04550	CABLE, THROTTLE	1							
15	1	172215-00510	SCREW	4							
16	1	172215-00530	SPACER	2							
17	1	172551-01060	NUT	1							
18	1	172215-00730	ISOLATOR	4							
19	1	172215-00780	SCREW	1							
20	1	172215-00900	SLEEVE, PROTECTIVE	1							
21	1	172215-05110	SUPPORT	1							
22	1	172215-05340	HOSE ASSY	1							
23	1	172215-01100	BRACKET, SUPPORT	1							
24	1	172215-01420	BRACKET, FUEL	1							
25	1	172215-01430	BRACKET, FUEL FILTER	1							
26	1	172215-01440	BRACKET, SEPARATOR	1							
27	1	172215-01470	BRACKET, SUPPORT	1							
29	1	172215-01530	HOSE, FUEL	1							
30	1	172215-01540	HOSE, FUEL	1							
40	1	172215-06460	YOKE, CLEVIS	1							
41	1	172215-06620	NUT	3							
42	1	172215-06900	PIN, CLEVIS	1							
43	1	172215-11490	PLUG	1							
44	1	172215-07180	ADAPTOR	1							
45	1	172215-09010	WASHER	10							
46	1	172215-09530	CABLE, BATTERY +	1							
47	1	172215-09600	HOSE, FUEL	1							
48	1	172215-09700	CLAMP	2							
49	1	172551-09600	SCREW	2							
50	1	172551-09690	SCREW	4							
51	1	172215-02860	NUT	1							
52	1	172551-09750	BOLT	2							
53	1	172215-02960	SCREW	1							
54	1	172551-10370	WASHER	9							
55	1	172215-03260	WASHER	4							
56	1	172215-03270	WASHER	1							
57	1	172215-03280	WASHER	1							
58	1	172551-10480	WASHER	18							
59	1	172215-03330	WASHER	2							
60	1	172215-03350	PIN, COTTER	1							
61	1	172215-03360	SCREW	9							

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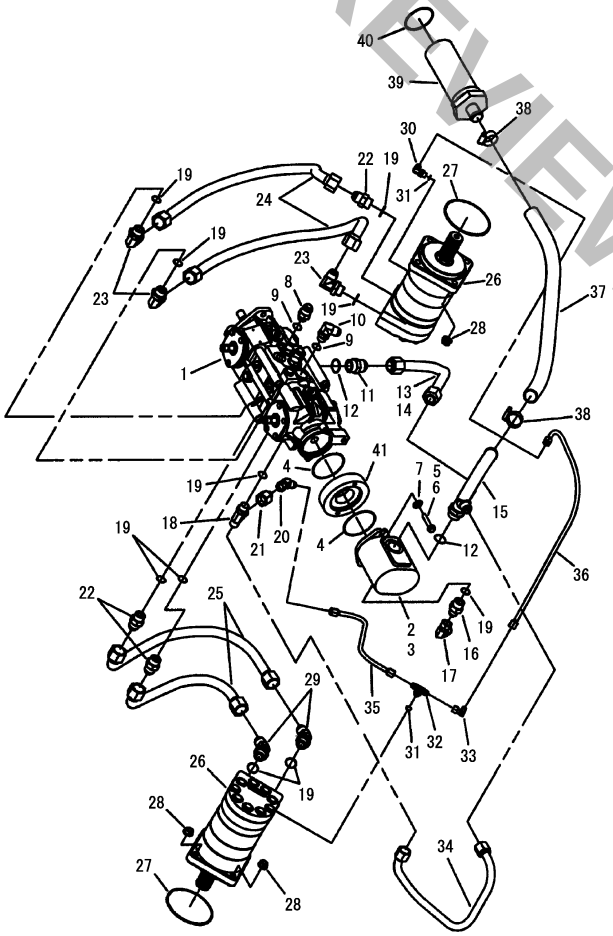
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Fig.14. HYDROSTATIC PLUMBING



(A)=S165R (D)=
(B)= (E)=
(C)= (F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172215-01860	PUMP, TANDEM M44	1							1
2	1	172215-06030	PUMP, GEAR	1							2
3	1	172215-01680	PUMP, GEAR HIGH FLOW	1							3
4	1	172215-00600	O-RING	1							
5	1	172215-07600	SCREW	2							
6	1	172215-02760	SCREW	2							
7	1	172215-09180	WASHER	2							
8	1	172215-00030	FITTING	1							
9	1	172216-00040	O-RING	2							
10	1	172215-00190	FITTING	1							
11	1	172215-00150	FITTING, STRAIGHT	1							
12	1	172215-11450	O-RING	2							
13	1	172215-06060	LINE, HYDRAULIC	1							
14	1	172215-06160	HOSE	1							4
15	1	172215-07360	FITTING	1							
16	1	172215-00250	FITTING	1							
17	1	172215-00170	FITTING	1							
18	1	172551-00490	CONNECTOR, TEE-RUN	1							
19	1	172215-08450	O-RING	1							
20	1	172215-11460	FITTING	1							
21	1	172215-07230	FITTING	1							
22	1	172551-00330	CONNECTOR	3							
23	1	172551-00080	CONNECTOR	3							
24	1	172215-06020	HOSE	2							
25	1	172215-06050	HOSE	2							
26	1	172215-07480	MOTOR, HYDRAULIC	2							5
27	1	172215-08560	O-RING	2							
28	1	172215-06810	NUT	8							
29	1	172551-00110	CONNECTOR	2							
30	1	172551-00220	CONNECTOR	1							
31	1	172215-00070	O-RING	2							
32	1	172215-00080	FITTING	1							
33	1	172215-00500	FITTING	1							
34	1	172215-05690	HOSE ASSY	1							
35	1	172215-05800	HOSE	1							
36	1	172215-00810	HOSE	1							
37	1	172215-05600	HOSE	1							
38	1	172215-10540	CLAMP	2							
39	1	172215-05840	STRAINER	1							
40	1	172215-00600	O-RING	1							
41	1	172215-05220	PLATE, ADAPTOR	1							

Remarks
(1)For breakdown, see Fig.No.45 and 46.
(2)For breakdown, see Fig.No.47.
(3)HIGH-FLOW.
For breakdown, see Fig.No.48.
(4)HIGH-FLOW.
(5)For breakdown, see Fig.No.44.

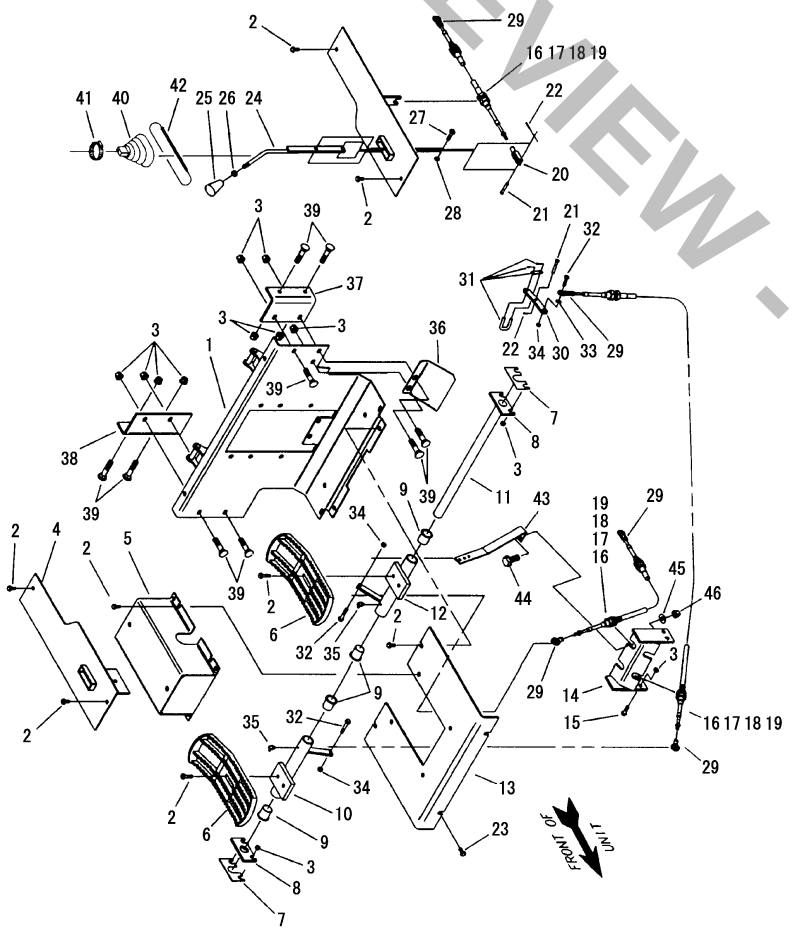
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Fig.22. FOOT PEDAL CONTROL AND CABIN PANEL



(A)=S165R
(B)=
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172215-08140	PLATE, KICK	1							
2	1	172551-00440	SCREW	8							
3	1	172215-00200	NUT	17							
4	1	172215-08030	MOUNT, THROTTLE	1							
5	1	172215-08070	COVER, ACCESS PEDAL	1							
6	1	172215-04530	PEDAL, FOOT	2							
7	1	172215-06570	SHIM	1							1
8	1	172215-06560	PIVOT	2							
9	1	172215-04360	BUSHING	4							
10	1	172215-02010	PIVOT, PEDAL R FOOT	1							
11	1	172215-07910	SHAFT ASSY, PIVOT	1							
12	1	172215-02000	PIVOT, PEDAL L FOOT	1							
13	1	172215-08060	PLATE, FLOOR	1							
14	1	172215-11220	BRACKET, CABLE MOUNT	1							
15	1	172551-00450	SCREW	4							
16	1	172215-04850	CABLE	2							2
17	1	172215-04850	CABLE	1							3
18	1	172215-04860	CABLE, TILT	1							3
19	1	172215-00990	CABLE, LIFT	1							3
20	1	172215-06450	CLEVIS	1							
21	1	172215-06900	PIN, CLEVIS	1							
22	1	172215-03350	PIN, COTTER	1							
23	1	172551-06750	SCREW	2							
24	1	172215-04690	LEVER, AUXILIARY	1							
25	1	172215-09440	KNOB	1							
26	1	172551-10300	NUT	1							
27	1	172215-07600	SCREW	1							
28	1	172551-00280	NUT	1							
29	1	172215-00660	ROD END, FEMALE	5							
30	1	172215-00970	LINK, VALVE	3							
31	1	172215-06550	LOCK&PIN ASSY	3							
32	1	172551-09880	SCREW	5							
33	1	172551-09640	WASHER	3							
34	1	172551-00260	NUT	5							
35	1	172215-01990	FITTING, GREASE	2							
36	1	172215-08150	COVER, BRAKE ACCESS	1							
37	1	172215-04130	BRACKET, MOUNT LEFT	1							
38	1	172215-04120	BRACKET, MOUNT RIGHT	1							
39	1	172551-09750	BOLT	9							
40	1	172215-09640	BOOT, AUXILIARY	1							
41	1	172215-00110	CLAMP	1							
42	1	172551-00120	TIE, CABLE	1							
43	1	172215-03990	BRACKET, FOOT PEDAL	1							4
44	1	172551-09570	SCREW	1							
45	1	172551-10390	WASHER	1							
46	1	172551-00290	NUT	1							

Remarks
(1)As required.
(2)Dual lever foot control.
(3)Dual lever hand control.
(4)Hands only controls.

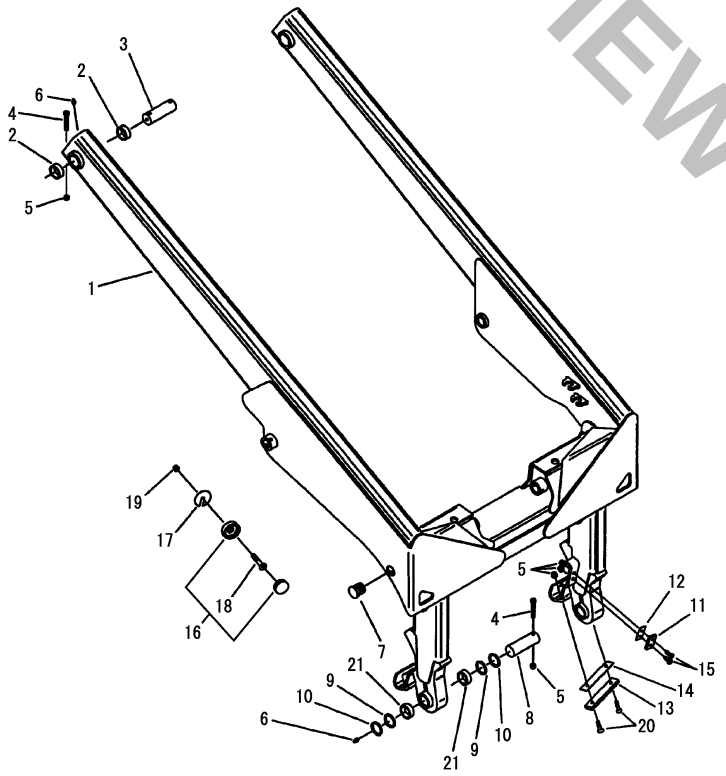
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Fig.24. LIFT ARM



(A)=S165R
(B)=
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172215-02240	ARM, LIFT	1							
2	1	172215-04340	BUSHING	4							
3	1	172215-06990	PIN, PIVOT	2							
4	1	172215-07610	SCREW	4							
5	1	172551-00280	NUT	12							
6	1	172551-09410	FITTING	4							
7	1	172215-09980	PLUG	2							
8	1	172215-01010	PIN, PIVOT	2							
9	1	172215-08360	SEAL	4							
10	1	172215-09030	WASHER	1							1
11	1	172215-08670	PLATE, WEAR	2							
12	1	172215-08680	SHIM	1							1
13	1	172215-08700	PLATE, WEAR	2							
14	1	172215-08710	SHIM, DOWN STOP	1							1
15	1	172215-07820	SCREW	4							
16	1	172215-01720	STOP, DOWN	2							2
17	1	172215-08690	SHIM	1							1
18	1	172215-07710	SCREW	2							
19	1	172215-06630	NUT	2							
20	1	172215-07830	SCREW	4							
21	1	172215-04330	BUSHING	4							

Remarks
(1)As required.
(2)172215-01720 is a one-peace stop, replacing two preciously existing parts.

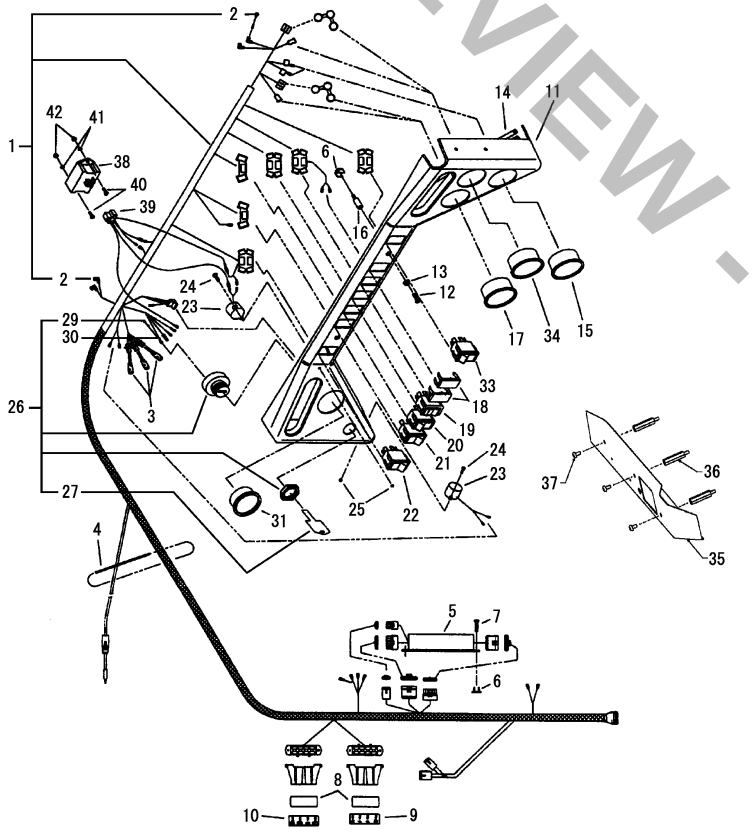
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Fig.32. ELECTRICAL-INSTRUMENT PANEL



(A)=S165R (D)=
(B)= (E)=
(C)= (F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172215-01520	WIRE HARNESS, ROPS	1							
2	2	172215-10440	WIRE, GROUND	2							
3	1	172215-10490	DIODE	3							
4	1	172551-00120	TIE, CABLE	1							1
5	1	172215-09960	MODULE, CONTROL	1							
6	1	172215-06760	NUT	11							
7	1	172215-07740	SCREW	4							
8	1	172215-08110	COVER, FUSE BLOCK	2							
9	1	172215-10390	LABEL, FUSE BOX A	1							
10	1	172215-10400	LABEL, FUSE BOX B	1							
11	1	172215-01020	PANEL, INSTRUMENT	1							
12	1	172215-03670	SCREW	9							
13	1	172215-09040	WASHER	9							
14	1	172215-09950	TRIM, EDGE	1							
15	1	172215-04670	GAUGE, HOURMETER	1							
16	1	172215-06530	OFF, STAND	2							
17	1	172215-11440	GAUGE, FUEL	1							2
18	1	172215-09900	PLUG	2							
19	1	172215-04640	SWITCH, GLOW PLUG	1							
20	1	172215-04630	SWITCH, LOWER BOOM	1							
21	1	172215-04660	SWITCH, INTERLOCK	1							
22	1	172215-04790	SWITCH, BRAKE	1							
23	1	172215-04810	BUZZER, SOLID STATE	2							
24	1	172215-07770	SCREW	2							
25	1	172215-06820	NUT	2							
26	1	172215-02140	SWITCH, IGNITION	1							
27	2	172215-00300	KEY	1							3
28	2	172215-00610	TAG, KEY	1							4
29	2	172215-02860	NUT	4							
30	1	172215-02780	WASHER	4							
31	1	172215-10380	CLUSTER	1							
32	1	172215-00580	BULB, LAMP	1							1
33	1	172215-04650	SWITCH, LIGHT	1							
34	1	172215-04680	GAUGE, HYD. TEMP.	1							
35	1	172215-03640	COVER, PANEL	1							
36	1	172215-02210	NUT, STANDOFF	3							
37	1	172215-03110	SCREW	3							
38	1	172215-01060	TIMER, DELAY	1							
39	1	172215-10530	HARNESS, DELAY TIMER	1							
40	1	172215-02940	SCREW	2							
41	1	172215-02780	WASHER	2							
42	1	172215-02790	NUT	2							
43	1	172215-09670	FUSE, 10 A	1							1
44	1	172215-09930	FUSE, 15 A	1							1

Remarks
(1)As required.
Not shown in illustration.
(2)Replacement bulb is GE 53 or equivalent.
(3)Set of 2.
(4)Not shown in illustration.

N:Old ◄Yes/No► New, Q:Old ◄No/Yes► New, R:Old ◄Yes/Yes► New, S:Old ◄No/No► New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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