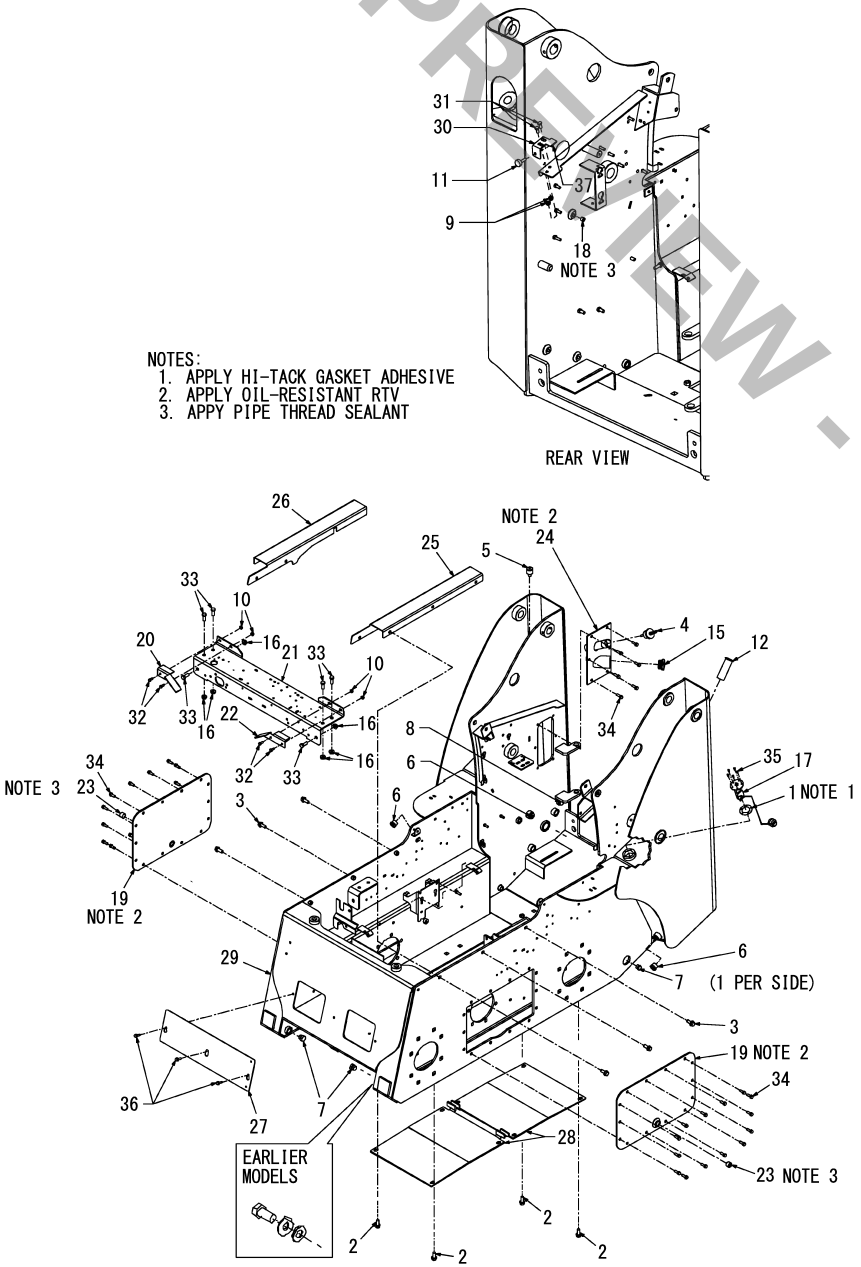
Fig.1. CHASSIS



(A)=S220R
(B)=
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172216-00210	GASKET, FUEL SENDER	1							
2	1	172215-00510	SCREW	4							
3	1	172215-00510	SCREW	6							
4	1	172216-00810	CAP, HYD. RESERVOIR	1							
5	1	172551-01000	BREATHER	1							
6	1	172551-01040	PLUG	3							
7	1	172215-00620	PLUG	4							
8	1	172551-01050	PLUG	1							
9	1	172551-01060	NUT	2							
10	1	172551-01060	NUT	4							
11	1	172551-01070	BUMPER	1							
12	1	172216-01240	STRAINER, FUEL FILL	1							
13	1	172216-01250	CAP, FUEL TANK	1							1
14	1	172216-09380	SCREW	2							1
15	1	172551-01190	SIGHT PORT	1							
16	1	172215-00710	NUT	6							
17	1	172216-02080	FUEL SENSOR, VDO	1							
18	1	172217-04840	PLUG, SCREW 1/4	1							
19	1	172217-00300	COVER ASSY	2							
20	1	172217-00350	COVER, UNDER SEAT R	1							
21	1	172217-00360	PLATE, CROSSMEMBER	1							
22	1	172217-00370	COVER, UNDER SEAT L	1							
23	1	172551-02190	PLUG	2							
24	1	172217-01020	WELDMENT, COVER	1							
25	1	172217-01790	FILLER ASSY, ROPS L	1							
26	1	172217-01800	FILLER ASSY, ROPS R	1							
27	1	172217-02130	COVER, TOEPLATE	1							
28	1	172217-02610	PAN, BELLY	2							
29	1	172217-03180	WELDMENT, CHASSIS	1							
30	1	172217-03710	STOP, DOOR	1							
31	1	172551-09510	SCREW	2							
32	1	172551-09510	SCREW	4							
33	1	172551-09570	SCREW	6							
34	1	172216-09500	SCREW	34							
35	1	172215-03120	SCREW	5							
36	1	172217-04000	SCREW	3							
37	1	172551-10320	NUT	1							

Remarks
(1) Not shown in illustration.

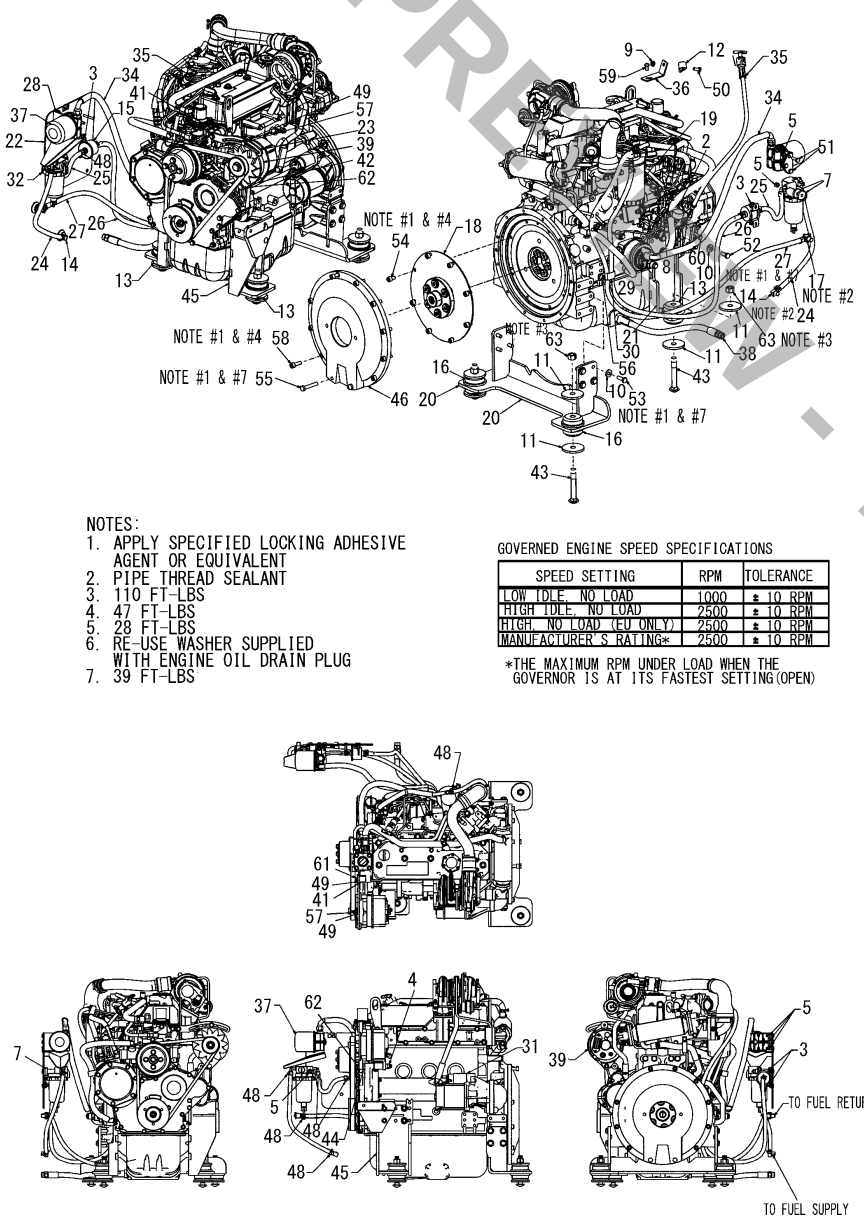
N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.22. ENGINE



NOTES:
1. APPLY SPECIFIED LOCKING ADHESIVE AGENT OR EQUIVALENT
2. PIPE THREAD SEALANT
3. 110 FT-LBS
4. 47 FT-LBS
5. 28 FT-LBS
6. RE-USE WASHER SUPPLIED WITH ENGINE OIL DRAIN PLUG
7. 39 FT-LBS

GOVERNED ENGINE SPEED SPECIFICATIONS

SPEED SETTING	RPM	TOLERANCE
LOW IDLE, NO LOAD	1000	± 10 RPM
HIGH IDLE, NO LOAD	2500	± 10 RPM
HIGH, NO LOAD (EU ONLY)	2500	± 10 RPM
MANUFACTURER'S RATING*	2500	± 10 RPM

*THE MAXIMUM RPM UNDER LOAD WHEN THE GOVERNOR IS AT ITS FASTEST SETTING(OPEN)

(A)=S220R (D)=
(B)= (E)=
(C)= (F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172551-00040	FITTING	2							1
2	1	172216-00080	CLAMP	1							
3	1	172551-00230	NUT	2							
4	1	172216-00180	NUT	1							
5	1	172551-00270	NUT	4							
6	1	172551-00320	CONNECTOR	1							1
7	1	172215-00370	WASHER	2							
8	1	172215-00530	SPACER	1							
9	1	172551-01060	NUT	1							
10	1	172216-01470	WASHER	16							
11	1	172551-01240	WASHER	8							
12	1	172551-01270	CLAMP	1							
13	1	172551-01310	ISOLATOR	2							
14	1	172217-00570	FITTING	1							
15	1	119225-52102	PUMP ASSY, FUEL FEED	1							
16	1	172216-04700	ISOLATOR	2							
17	1	172216-05240	VALVE, FUEL SHUT OFF	1							
18	1	172551-02460	COUPLER	1							
19	1	129907-55801	FILTER, FUEL	1							
20	1	172217-01370	MOUNT, ENGINE	1							
21	1	172217-01380	MOUNT, ENGINE	1							
22	1	172217-01410	MOUNTING, FILTER	1							
23	1	172551-02510	BRACKET, ALTERNATOR	1							
24	1	172217-00840	HOSE, FUEL	1							
25	1	172217-01650	HOSE, FUEL	1							
26	1	172217-01660	HOSE, FUEL	1							
27	1	172217-01670	HOSE, FUEL	1							
28	1	172551-02540	MOUNT, FILTER	1							
29	1	172551-02550	ADAPTOR, FILTER	1							
30	1	172551-02560	CLAMP	1							
31	1	129940-77011	STARTER	1							
32	1	129242-55711	SEPARATOR ASSY	1							
33	1	129242-55730	ELEMENT	1							1
34	1	172217-04910	HOSE 1/2 X 30	1							
35	1	172551-02600	DIPSTICK ASSY	1							
36	1	172551-02610	BRACKET, DIPSTICK	1							
37	1	129150-35153	FILTER	1							
38	1	172216-07390	HOSE ASSY	1							
39	1	172551-02920	ALTERNATOR	1							
40	1	129940-42240	V-BELT, B44	1							1
41	1	172551-02950	SPACER	1							
42	1	172551-02960	SPACER	1							
43	1	172216-07880	BOLT	4							
44	1	172551-02980	SPACER	1							
45	1	172217-03560	MOUNT, ENGINE	1							
46	1	172216-08590	HOUSING, FLYWHEEL	1							
48	1	172217-04270	CLAMP	8							
49	1	172216-09250	WASHER	2							
50	1	172551-09510	SCREW	1							
51	1	172215-02720	SCREW	3							
52	1	172216-09580	SCREW	8							

Remarks
(1) Not shown in illustration.

N:Old ⇔ New, Q:Old ⇔ New, R:Old ⇔ New, S:Old ⇔ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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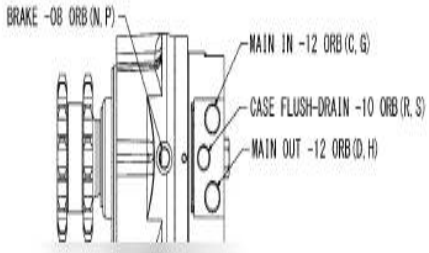
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Fig.25. HYDROSTATIC SYSTEM WITH DRIVE MOTORS(SINGLE-SPEED, HAND/FOOT CONTROLS)

(A)=S220R (D)=
(B)= (E)=
(C)= (F)=



No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172215-00020	FITTING	2							
2	1	172551-00060	FITTING	1							
3	1	172551-00110	CONNECTOR	1							
4	1	172551-00220	CONNECTOR	1							
5	1	172216-00300	CAP	1							
6	1	172551-00460	FITTING	1							
7	1	172551-00490	CONNECTOR, TEE-RUN	1							
8	1	172216-00380	CAP	1							

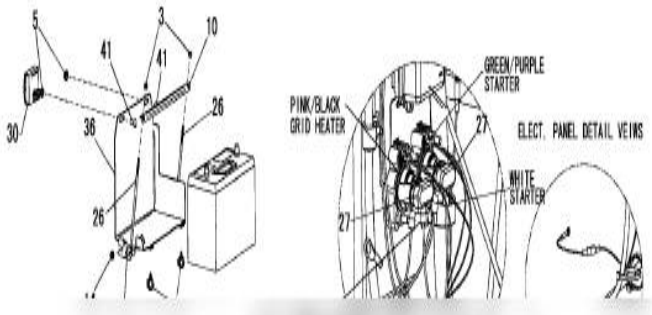
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Fig.42. ELECTRICAL - CHASSIS

(A)=S220R
(B)=
(C)=
(D)=
(E)=
(F)=



No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172551-00120	TIE, CABLE	8							
2	1	172215-00100	CLAMP	1							
3	1	172551-00150	NUT	5							
4	1	172551-00230	NUT	5							
5	1	172215-00200	NUT	2							
6	1	172551-00250	NUT	12							
7	1	172217-00010	CLAMP	1							
8	1	172215-00480	TIE, CABLE	11							

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Fig.11. SEATS - STANDARD AND SUSPENSION(STANDARD SEAT)

(A)=S220R
(B)=
(C)=
(D)=
(E)=
(F)=



No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172216-02490	NUT	4							
2	1	172216-03370	SEAT	1							
3	1	172216-03400	SWITCH, SEAT STD	1							1
4	1	172216-03410	RAIL, SLIDE	1							1
5	1	172216-03860	BRACKET, SEAT BELT	1							
6	1	172215-02850	SCREW	2							
7	1	172215-03340	WASHER	2							

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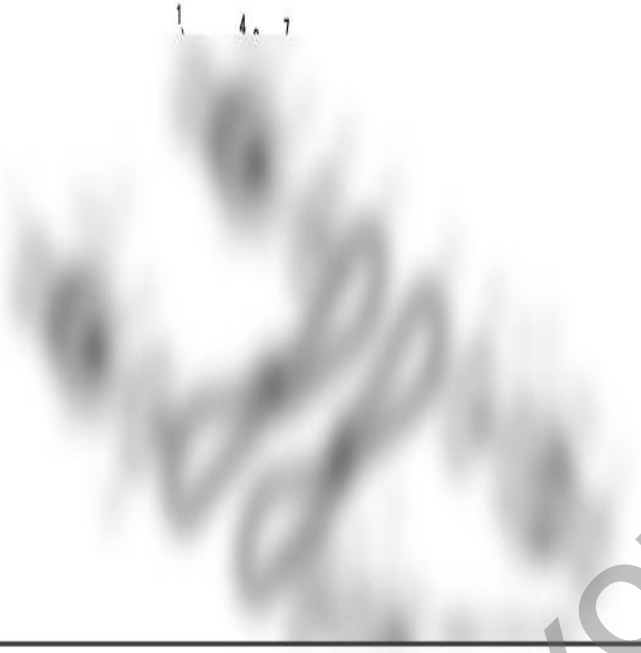
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Fig.20. WHEEL DRIVES

(A)=S220R
(B)=
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172216-00360	NUT	32							
2	1	172217-00130	CHAIN	4							
3	1	172217-00030	LINK, CONNECTING	4							1
4	1	172216-01120	NUT	32							
5	1	172216-02300	BOLT	32							
6	1	172217-00280	SPROCKET ASSY	4							
7	1	172217-02420	AXLE ASSY	4							
8	1	172216-02530	BOLT	32							1

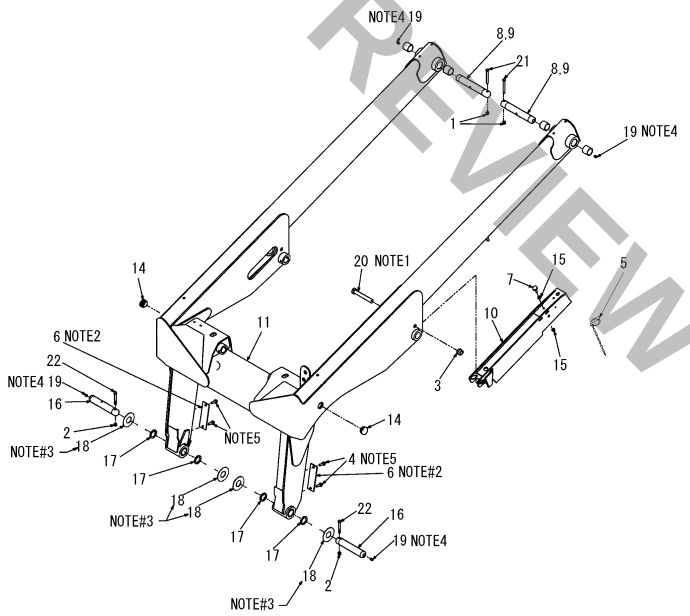


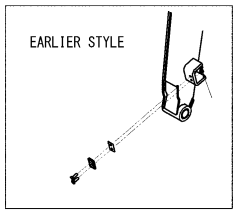
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Fig.15. LIFT ARM





NOTES:
1. DO NOT OVERTIGHTEN.
2. ADDITIONAL SHIMS MAY BE USED TO INSURE CONTACT BETWEEN SHIMS AND CHASSIS STOP BLOCKS.
3. ADD WASHERS AS REQUIRED TO MINIMIZE SIDE TO SIDE PLAY WITH MANUAL QUICK COUPLER.
4. APPLY LITHIUM GREASE.
5. APPLY SPECIFIED LOCKING ADHESIVE AGENT.

(A)=S220R
(B)=
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172551-00180	NUT	2							
2	1	172551-00280	NUT	2							
3	1	172551-00520	NUT	1							
4	1	172551-00590	SCREW	4							
5	1	172216-00470	PIN, KLIK	1							
6	1	172216-05440	SHIM	1							1
7	1	172551-01070	BUMPER	1							
8	1	172217-00910	PIN, GREASE-FREE	2							2
9	1	172217-00190	PIN	2							3
10	1	172217-00900	SUPPORT, LIFT ARM	1							
11	1	172217-00920	LIFT ARM	1							
12	1	172215-04340	BUSHING	4							4
13	1	172217-00330	BUSHING	4							5
14	1	172217-00970	PLUG, HOLE	2							
15	1	172215-06620	NUT	2							
16	1	172217-04450	PIN, PIVOT	2							
17	1	172217-04480	SEAL	4							
18	1	172217-04490	WASHER	1							1
19	1	172551-09410	FITTING	4							
20	1	172216-09300	SCREW	1							
21	1	172551-09780	SCREW	2							
22	1	172215-02950	SCREW	2							

Remarks
(1) As required.
(2) A greaseless pin that requires no grease zerk or lubricating grease for maintenance (newer-style).
(3) Pin that takes a grease zerk (P/N 172551-09410) and requires lubricating grease for maintenance (older-style).
(4) Attachment pivot.
Not shown in illustration.
(5) Upper lift arm pivot.
Not shown in illustration.

N:Old ⇔ New, Q:Old ⇔ New, R:Old ⇔ New, S:Old ⇔ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

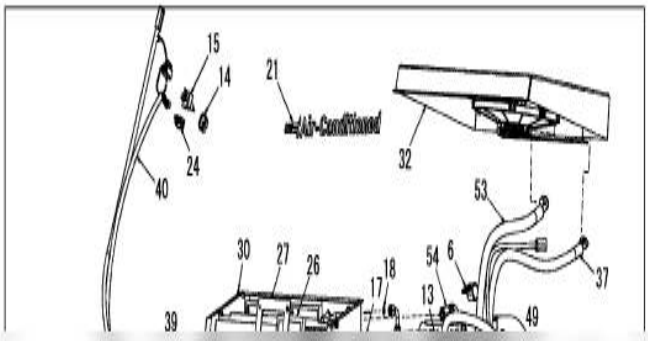
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Fig.82. HVAC KIT-BELT DRIVEN

(A)=S220R
(B)=
(C)=
(D)=
(E)=
(F)=



No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172217-04120	BELT-DRIVEN KIT	1							
2	2	172551-00120	TIE, CABLE	1							
3	2	172215-00100	CLAMP	1							
4	2	172551-00240	NUT	10							
5	2	172551-00280	NUT	1							
6	2	172217-00010	CLAMP	1							
7	2	172551-00510	PLATE	1							
8	2	172216-00490	NUT	5							

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Contents

Fig. No. Fig. Name

MAIN LOADER COMPONENT

1. CHASSIS
2. CHASSIS(HVAC COMPLETING)
3. CHASSIS(HVAC COMPLETING, CAB DOOR ASSEMBLY)
4. CHASSIS(HVAC COMPLETING, INTERIOR CONSOLE ASSEMBLY)
5. CHASSIS(HVAC COMPLETING, SIDE WINDOWS ASSEMBLY)
6. CHASSIS(COVERS - HAND/FOOT CONTROLS)
7. CHASSIS(COVERS - DUAL JOYSTICK CONTROLS)
8. GRILLE AND ENGINE COVER
9. ROPS/FOPS STRUCTURE
10. RESTRAINT BAR
11. SEATS - STANDARD AND SUSPENSION(STANDARD SEAT)
12. SEATS - STANDARD AND SUSPENSION(SUSPENSION SEAT)
13. SEATS - SEAT BELT OPTION
14. SEATS - THREE-POINT RESTRAINT SEAT BELT OPTION
15. LIFT ARM
16. ATTACHMENT BRACKET(MANUAL QUICK COUPLER)
17. ATTACHMENT BRACKET(MANUAL QUICK COUPLER)
18. ATTACHMENT BRACKET(HYDRAULIC QUICK COUPLER)
19. ATTACHMENT BRACKET(HYDRAULIC QUICK COUPLER)
20. WHEEL DRIVES
21. WHEEL DRIVES(AXLE ASSEMBLY)
22. ENGINE
23. AIR CLEANER AND EXHAUST
24. RADIATOR/COOLER

Fig. No. Fig. Name

25. HYDROSTATIC SYSTEM WITH DRIVE MOTORS(SINGLE-SPEED, HAND/FOOT CONTROLS)
26. HYDROSTATIC SYSTEM WITH DRIVE MOTORS(SINGLE-SPEED, DUAL JOYSTICK CONTROLS)
27. HYDROSTATIC SYSTEM WITH DRIVE MOTORS(TWO-SPEED, HAND/FOOT CONTROLS)
28. HYDROSTATIC SYSTEM WITH DRIVE MOTORS(TWO-SPEED, DUAL JOYSTICK CONTROLS)
29. HYDRAULICS - CHASSIS(STANDARD AUXILIARY HYDRAULICS)
30. HYDRAULICS - CHASSIS(HIGH-FLOW AUXILIARY HYDRAULICS)
31. HYDRAULICS - CHASSIS(HYDRAULIC QUICK COUPLER)
32. HYDRAULICS - CHASSIS(RIDE CONTROL HYDRAULICS)
33. HYDRAULICS - CHASSIS(OIL SUPPLY ASSEMBLY, DUAL JOYSTICK CONTROLS)
34. HYDRAULICS - CHASSIS(OIL SUPPLY ASSEMBLY, HAND/FOOT CONTROLS)
35. HYDRAULICS - LIFT ARM
36. HYDRAULICS - LIFT ARM(HIGH-FLOW OPTION)
37. CONTROLS - WHEEL DRIVES(HAND/FOOT CONTROLS)
38. CONTROLS - WHEEL DRIVES(DUAL JOYSTICK CONTROLS)
39. CONTROLS - LIFT/TILT(HAND/FOOT CONTROLS)
40. CONTROLS - LIFT/TILT(DUAL JOYSTICK CONTROLS)
41. CONTROLS - ENGINE(ELECTRIC THROTTLE SENSOR, DUAL JOYSTICK CONTROLS)
42. ELECTRICAL - CHASSIS
43. ELECTRICAL - CHASSIS (REAR LIGHT POWER DISTRIBUTION)
44. ELECTRICAL - ROPS/FOPS
45. ELECTRICAL - LIGHTS
46. ELECTRICAL - ENGINE
47. ELECTRICAL - ENGINE(REMOTE BATTERY TERMINAL)
48. ELECTRICAL - CONTROL(HIGH FLOW CONTROL)
49. ELECTRICAL - CONTROL(TWO-SPEED CONTROL)

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Fig. No. Fig. Name

50. SOUND SUPPRESSION(STANDARD)
51. TIRES
52. DECALS(1)
53. DECALS(2)
54. DECALS(3)
55. DECALS(4)
56. DECALS(5)
57. DECALS(6)

HYDRAULIC COMPONENTS

58. LIFT CYLINDER
59. TILT CYLINDER
60. DRIVE MOTORS(SINGLE-SPEED)
61. DRIVE MOTORS(TWO-SPEED)
62. TANDEM PUMP(DUAL JOYSTICK PUMPS)
63. TANDEM PUMP(DUAL JOYSTICK TANDEM PUMP / ENGINE END)
64. TANDEM PUMP(DUAL JOYSTICK TANDEM PUMP / GEAR PUMP END)
65. TANDEM PUMP(TANDEM PUMP / GEAR PUMP END)
66. TANDEM PUMP(TANDEM PUMP / ENGINE END)
67. GEAR PUMP - SINGLE(STANDARD AUXILIARY)
68. GEAR PUMP - DOUBLE(HIGH-FLOW AUXILIARY)
69. SELF-LEVELING VALVE
70. LIFT AND TILT SOLENOID VALVE
71. SOLENOID VALVES - BRAKE - SINGLE, TWO-SPEED AND BRAKE RELEASE(SINGLE-SPEED)
72. SOLENOID VALVES - BRAKE - SINGLE, TWO-SPEED AND BRAKE RELEASE(TWO-SPEED)

Fig. No. Fig. Name

73. SOLENOID VALVES - BRAKE - SINGLE, TWO-SPEED AND BRAKE RELEASE(BRAKE RELEASE SOLE
74. MAIN CONTROL VALVE(STANDARD CONTROL VALVE)
75. MAIN CONTROL VALVE(HIGH-FLOW CONTROL VALVE)
76. PROPORTIONAL VALVES(3 BANK VALVE, STANDARD AUXILIARY)
77. PROPORTIONAL VALVES(5 BANK VALVE, HIGH-FLOW AUXILIARY)
78. RIDE CONTROL MANIFOLD
79. SOLENOID VALVE - HYDRAULIC QUICK COUPLER
80. PUMP - COLD WEATHER HYDRAULIC QUICK COUPLER
81. FOOT VALVE

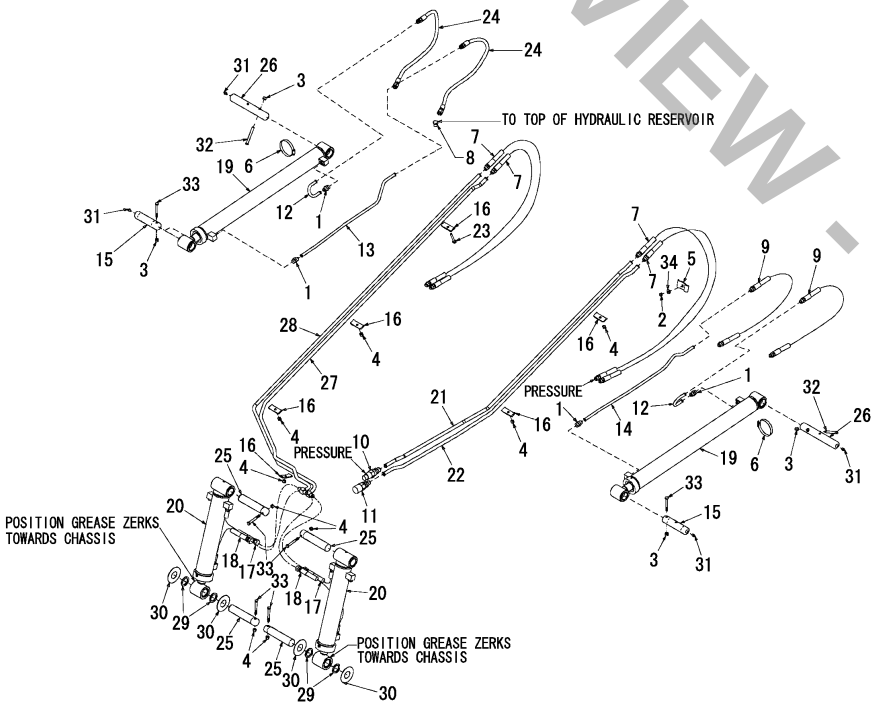
KITS AND ACCESSORIES AND FILTERS

82. HVAC KIT-BELT DRIVEN
83. HVAC KIT, HVAC KIT SERVICE PARTS ASSEMBLIES, HVAC HOUSING
84. HVAC KIT, HVAC KIT SERVICE PARTS ASSEMBLIES, YANMAR CONDENSOR ASSEMBLY
85. HEATER-DEFROSTER KIT
86. BACKUP ALARM KIT
87. HORN KIT
88. REARVIEW MIRROR KIT
89. FRONT DOOR KIT
90. SEAT BELT KITS - 2"
91. SEAT BELT KITS - 3"
92. SEAT KITS - SUSPENSION
93. SEAT KITS - STANDARD
94. SIDE WINDOW KIT
95. PRE-CLEANER KIT

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Fig.35. HYDRAULICS - LIFT ARM



NOTE: APPLY LITHIUM GREASE TO PINS 172217-04460, 172217-00190 AND 172217-00200.

(A)=S220R
(B)=
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172551-00040	FITTING	4							
2	1	172551-00150	NUT	1							
3	1	172551-00180	NUT	4							
4	1	172551-00280	NUT	9							
5	1	172216-00260	CLAMP	1							
6	1	172551-00630	CLAMP	2							
7	1	172217-00100	HOSE	4							
8	1	172215-00620	PLUG	1							
9	1	172217-00120	HOSE	2							
10	1	172216-01220	COUPLER, MALE	1							
11	1	172216-01230	COUPLER, FEMALE	1							
12	1	172216-01540	TUBE, LIFT CYLINDER	2							
13	1	172216-01550	TUBE, LIFTCYLINDER R	1							
14	1	172216-01560	TUBE, LIFTCYLINDER L	1							
15	1	172217-00200	PIN	2							
16	1	172215-05240	CLAMP	6							
17	1	172217-04400	HOSE ASSY	2							
18	1	172215-05370	HOSE	2							
19	1	172217-00560	CYLINDER, LIFT	2							1
20	1	172217-00680	CYLINDER, TILT	2							2
21	1	172217-00770	TUBE, AUX TOP	1							
22	1	172217-00780	TUBE, AUX BOTTOM	1							
23	1	172217-01300	SCREW	1							
24	1	172217-02190	HOSE	2							
25	1	172217-04460	PIN, PIVOT	4							
26	1	172217-02860	PIN	2							
27	1	172217-03280	TUBE, TILT INNER	1							
28	1	172217-03290	TUBE, TILT OUTER	1							
29	1	172217-04480	SEAL	4							
30	1	172217-04490	WASHER	4							
31	1	172551-09410	FITTING	4							
32	1	172551-09780	SCREW	2							
33	1	172215-02950	SCREW	6							
34	1	172551-10370	WASHER	1							

Remarks
(1) For breakdown see Fig.No.58.
(2) For breakdown see Fig.No.59.

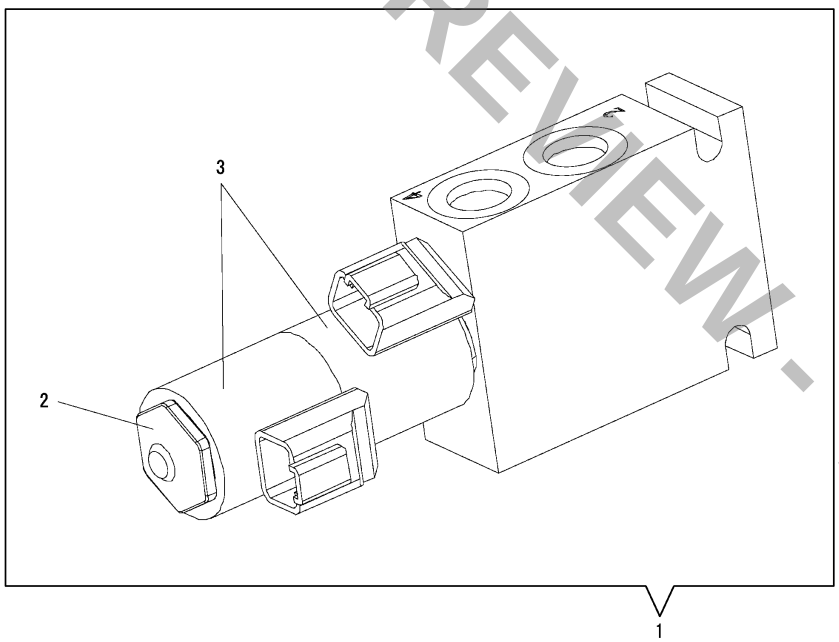
N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\rightleftarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\rightleftarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\rightleftarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\rightleftarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.79. SOLENOID VALVE - HYDRAULIC QUICK COUPLER



(A)=S220R
(B)=
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172216-04890	VALVE, SOLENOID	1							
2	2	172216-05080	CARTRIDGE	1							
3	2	172216-03470	COIL	2							
5	2	172216-01290	SEAL KIT	1							1

Remarks
(1) Not shown in illustration.

N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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