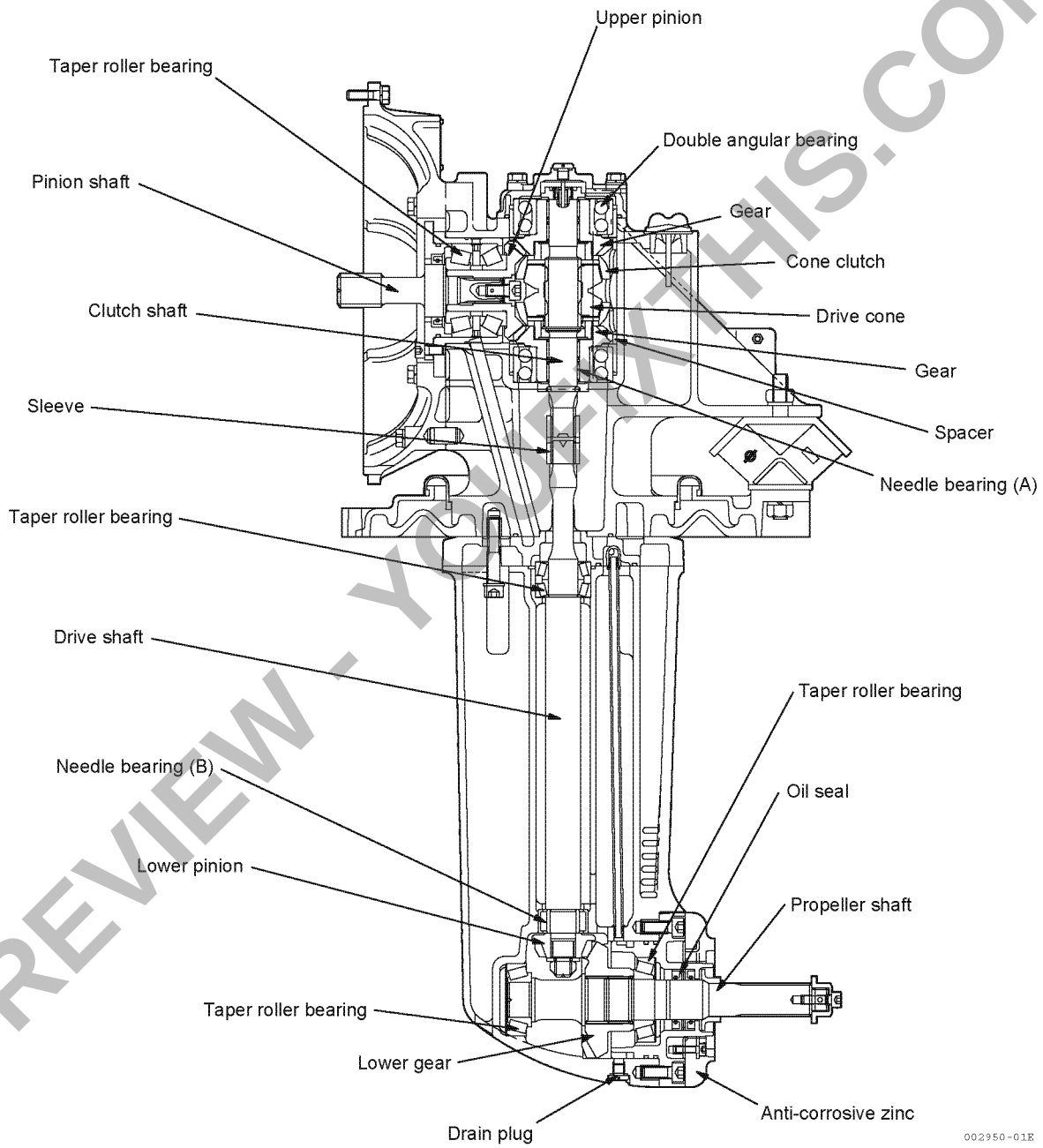
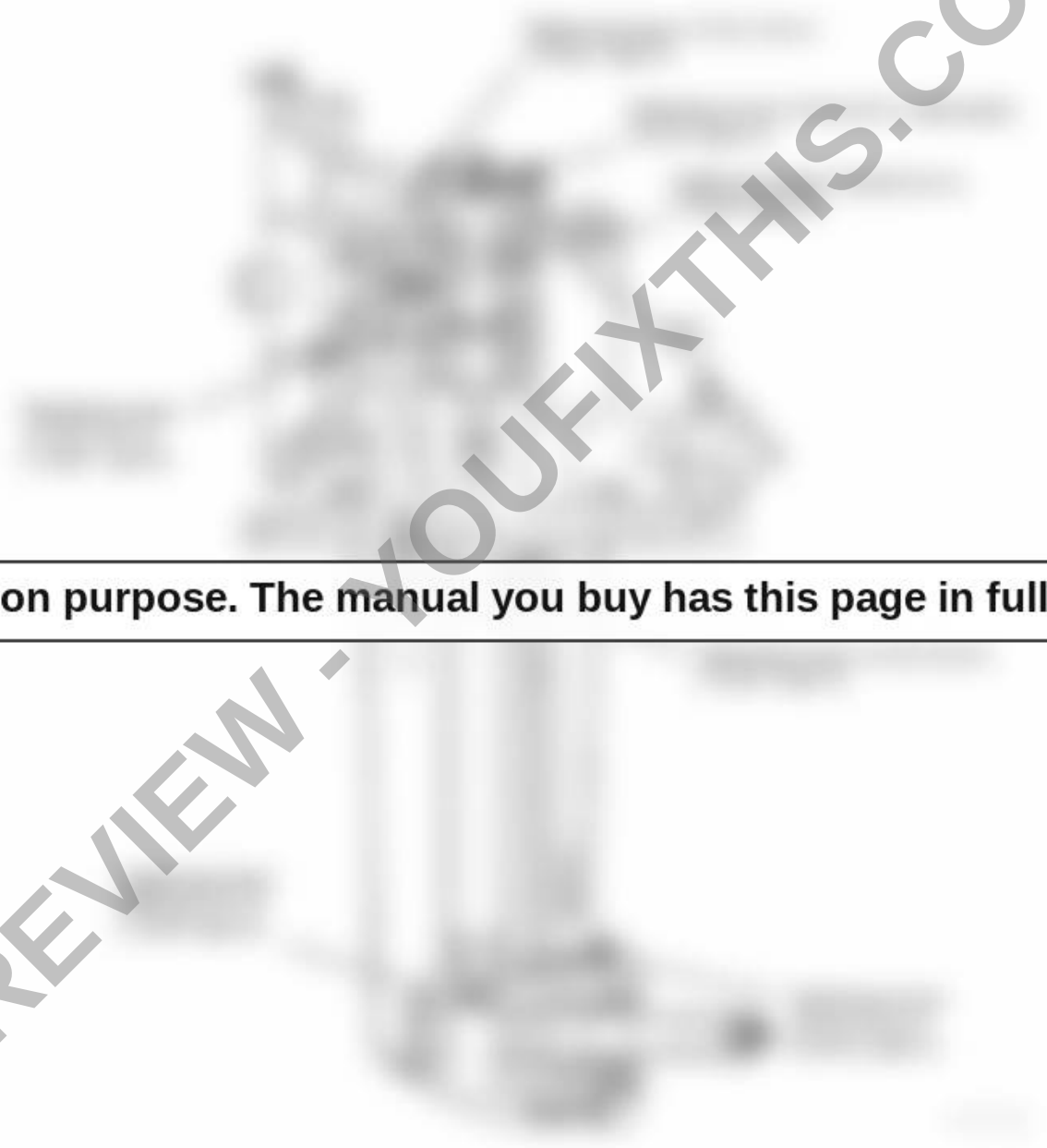
1.3 Sectional view



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9 Tightening torque for nuts and bolts



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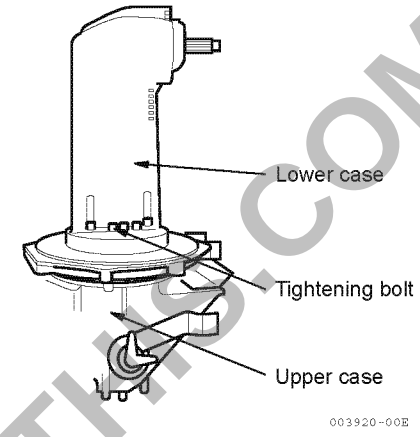
2 Disassembly

2.1 Disassembling the upper case

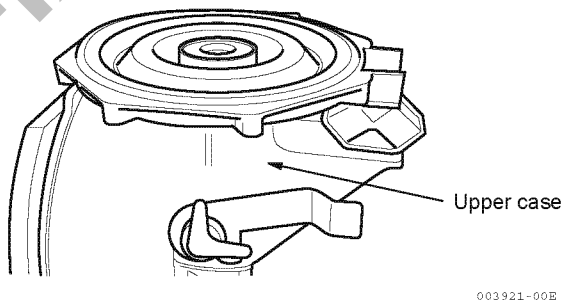
2.1.1 Removal of the unit

(1) Separation from the lower case

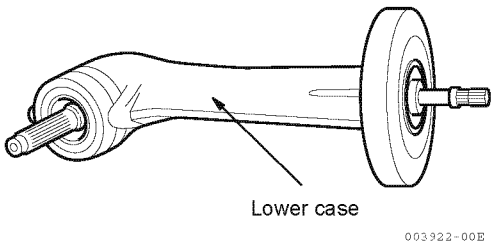
1) Remove the tightening bolts (M10) from the lower case.



2) Upper case separated from lower case.



3) Lower case separated from upper case.



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1 General

1.1 Specifications

Item		Unit	Contents		
Model			SD40-3, SD50-3	SD40-4, SD50-4	SD40-4T, SD50-4T
Clutch system			Cone clutch		
Reduction gear system			Bevel gear		
Direction of rotation	Input shaft		Counter-clockwise viewed from stern		
	Propeller shaft		Counter-clockwise or clockwise viewed from stern		

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1.8 Special tools

Reassembly tools

(1) For needle bearing
Use when reassembling the needle bearing to the lower case.

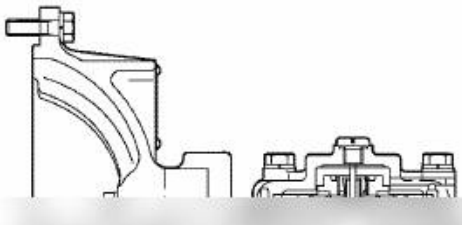


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1.5 Route of cooling water and lubricating oil



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1.1 Specifications 1
1.2 Exterior view 2
1.3 Sectional view 3
1.4 Criteria for replacing parts 4

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FOR SAFETY

1. SAFETY LABELS

- Most accidents are caused by negligence of basic safety rules and precautions. For accident prevention, it is important to avoid such causes before development to accidents.
  Please read this manual carefully before starting repair or maintenance to fully understand safety precautions and appropriate inspection and maintenance procedures.
  Attempting at a repair or maintenance job without sufficient knowledge may cause an unexpected accident.

- It is impossible to cover every possible danger in repair or maintenance in the manual. Sufficient consideration for safety is required in addition to the matters marked ⚠ CAUTION . Especially for safety precautions in a repair or maintenance job not described in this manual, receive instructions from a knowledgeable leader.

- Safety marks used in this manual and their meanings are as follows:

⚠ DANGER **DANGER**-indicates an imminent hazardous situation which, if not avoided, WILL result in death or serious injury.

⚠ WARNING **WARNING**-indicates a potentially hazardous situation which, if not avoided, COULD result in death or serious injury.

⚠ CAUTION **CAUTION**-indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.

- **NOTICE** - indicates that if not observed, the product performance or quality may not be guaranteed.

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