YANMAR

PARTS CATALOG

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	2	50
172126-11510	10	54
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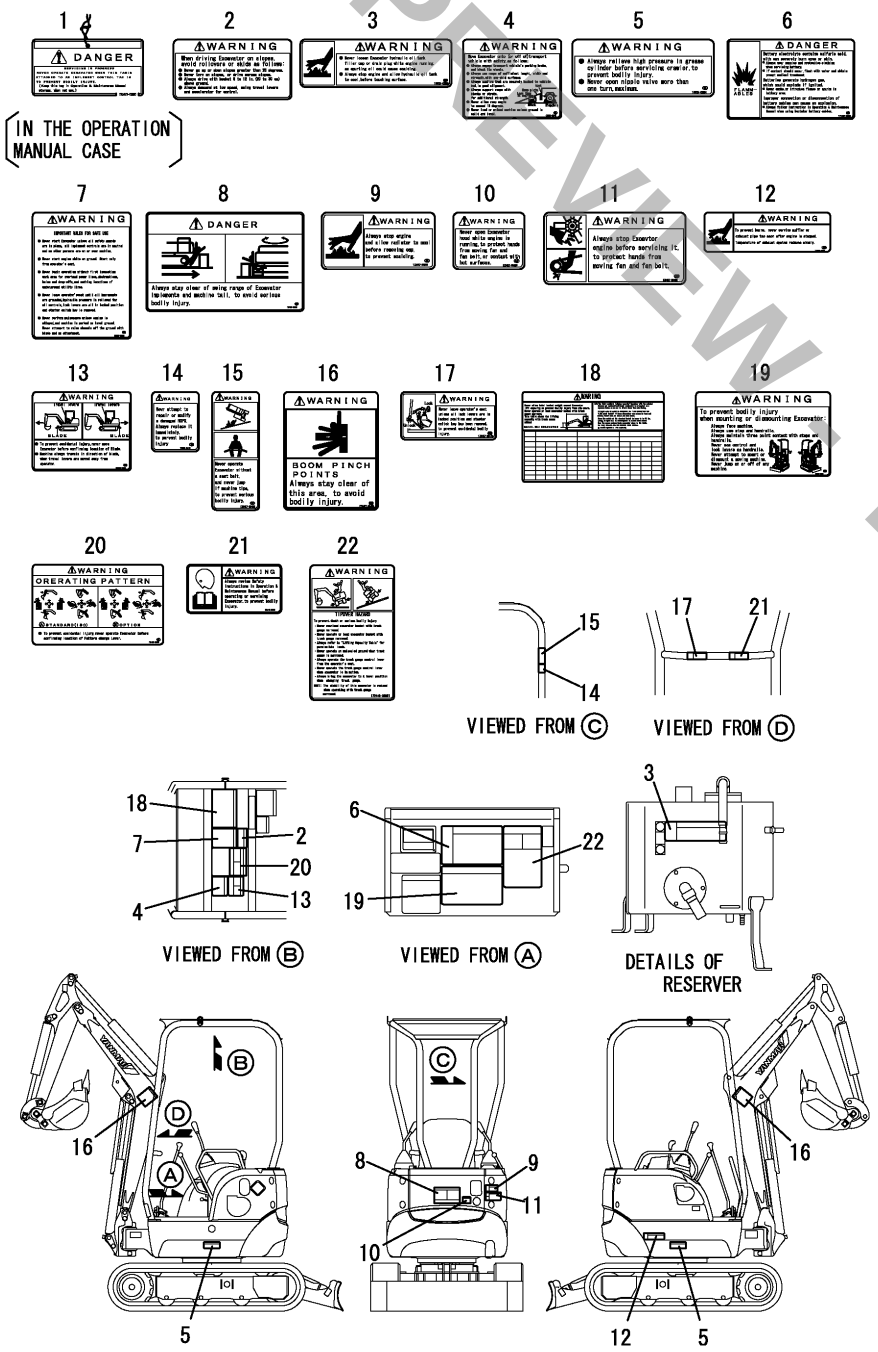
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		6
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	30	7
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		90
172141-70410	49	81
172141-70420	49	82
172141-70440	49	83
		94
172141-70450	49	6
172141-72561	43	9
		16
172141-72580	45	12
	47	12
	48	12
172141-76180	64	9
	65	5
	72	7
	73	7
172141-76920	64	12
172141-77260	50	37
172141-77400	50	39
172141-77800	74	3
172141-82270	76	4
	77	6
172141-84601	75	15
	76	8
172142-62300	35	6
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172142-78810	72	15
	73	15
172146-12150	6	3
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172146-82910	75	13
172147-03210	1	7
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172147-70220	49	3
172147-76180	67	3
172148-70301	49	4
		14
172148-71580	49	49
172148-73350	50	28
172148-73870	51	5
172149-03430	1	26
172149-57610	33	9
172149-57620	33	10
172149-57630	33	11
172149-72440	44	9
		18
	45	15

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Fig.3. SAFETY LABEL(ROPS)



(A)=VIO15-2(US)
(B)=VIO15-2(AS)
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172437-03250	TAG ASSY, CAUTION	1							
1-1	1	172437-03251	TAG ASSY, CAUTION	1	1					N	
	(A=XXX)										
2	1	172437-03310	LABEL,SLOPE	1							
2-1	1	172437-03311	LABEL, SLOPE US	1						N	
	(A=M/#20870)										
2-2	1	172437-03312	LABEL,SLOPE US	1	1					N	
	(A=XXX)										
3	1	172437-03320	LABEL,HYD.OIL TANK	1							
3-1	1	172437-03321	LABEL,HYD.OIL TANK	1						R	
	(A=M/#21339)										
3-2	1	172437-03322	LABEL, HYD.OIL TANK	1	1					N	
	(A=M/#20870)										
4	1	172437-03340	LABEL,TRANSPORT	1							
4-1	1	172437-03341	LABEL,TRANSPORT	1						R	
	(A=M/#21339)										
4-2	1	172437-03342	LABEL, TRANSPORT US	1	1					N	
	(A=M/#20870)										
5	1	172437-03351	LABEL,GREASE CYL.	2							
5-1	1	172437-03352	LABEL, GREASE CYL.	2	2					N	
	(A=M/#20870)										
6	1	172437-03360	LABEL,BATTERY	1							
6-1	1	172437-03361	LABEL, BATTERY US	1	1					N	
	(A=M/#20870)										
7	1	172437-03371	LABEL	1							
7-1	1	172437-03372	LABEL, NEUTRAL US	1	1					N	
	(A=M/#20870)										
8	1	172437-03380	LABEL,SWING AREA	1							
8-1	1	172437-03381	LABEL,SWING AREA US	1	1					N	
	(A=M/#20870)										
9	1	172437-03390	LABEL,RADIATOR	1							
9-1	1	172437-03391	LABEL, RADIATOR US	1	1					N	
	(A=M/#20870)										
10	1	172437-03400	LABEL,ENG.HOOD	1							
10-1	1	172437-03401	LABEL (ENG COVER US	1						R	
	(A=M/#21339)										
10-2	1	172437-03402	LABEL, ENG,COVER US	1	1					N	
	(A=M/#20870)										
11	1	172437-03410	LABEL,ENG.ROOM	1							
11-1	1	172437-03411	LABEL (ENG ROOM US	1	1					R	
	(A=M/#21339)										
12	1	172437-03421	LABEL,MUFFLER	1							
12-1	1	172437-03422	LABEL, MUFFLER US	1	1					N	
	(A=M/#20870)										
13	1	172437-03431	LABEL,STEERING	1							
13-1	1	172437-03432	LABEL, STEERING US	1	1					N	
	(A=M/#20870)										
14	1	172437-03440	LABEL,ROPS	1							
14-1	1	172437-03441	LABEL, ROPS US	1	1					N	
	(A=M/#20870)										
15	1	172437-03450	LABEL,SEAT BELT	1							

N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\rightleftarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\rightleftarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\rightleftarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\rightleftarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

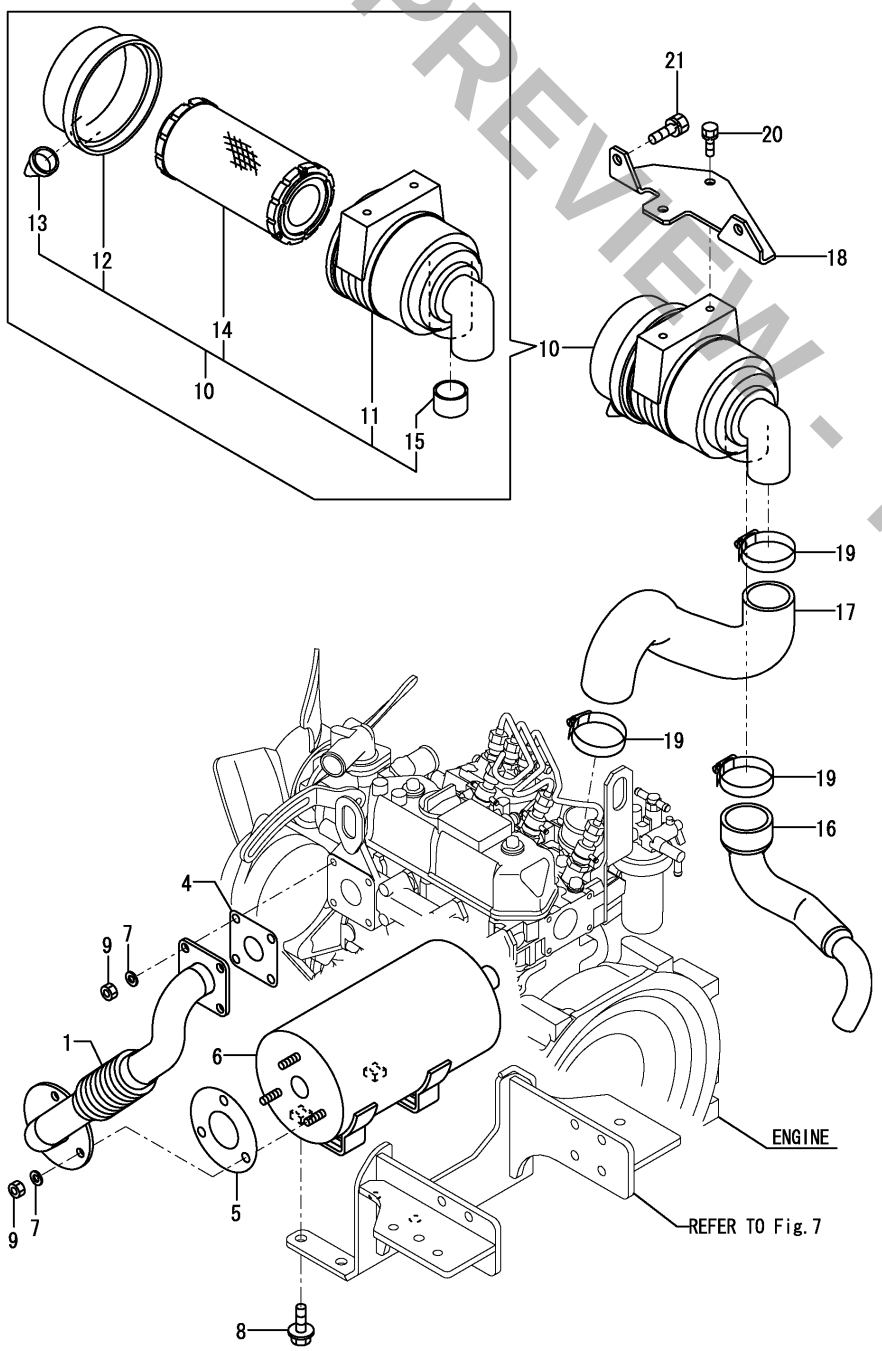
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Fig.5. SILENSER & AIR CLEANER



(A)=VIO15-2(US)
(B)=VIO15-2(AS)
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172448-11300	TUBE ASSY	1	1						
4	1	124701-11911	GASKET, SILENCER	1	1						
5	1	103954-13201	GASKET, SILENCER	1	1						
6	1	119233-13600	SILENCER	1	1						
7	1	22217-080000	WASHER, SPRING 8	7	7						
8	1	26106-100202	BOLT, M10X 20 PLATED	4	4						
9	1	26716-080002	NUT, M8	7	7						
10	1	172448-11500	CLEANER ASSY, AIR	1	1						
11	2	172448-11510	BODY	1	1						
12	2	119258-12530	COVER ASSY.	1	1						
13	2	119808-12540	VALVE, UNLOADER	1	1						
14	2	119655-12560	ELEMENT	1	1						
15	2	105027-12580	RING	1	1						
16	1	172448-11520	HOSE A,AIR CLEANER	1	1						
17	1	172448-11530	HOSE B,AIR CLEANER	1	1						
18	1	172448-11540	BRACKET,AIR CLEANER	1	1						
19	1	23000-060000	CLAMP, 60	3	3						
20	1	26013-080162	BOLT, M8X 16	2	2						
21	1	26013-100202	BOLT, M10X 20	2	2						

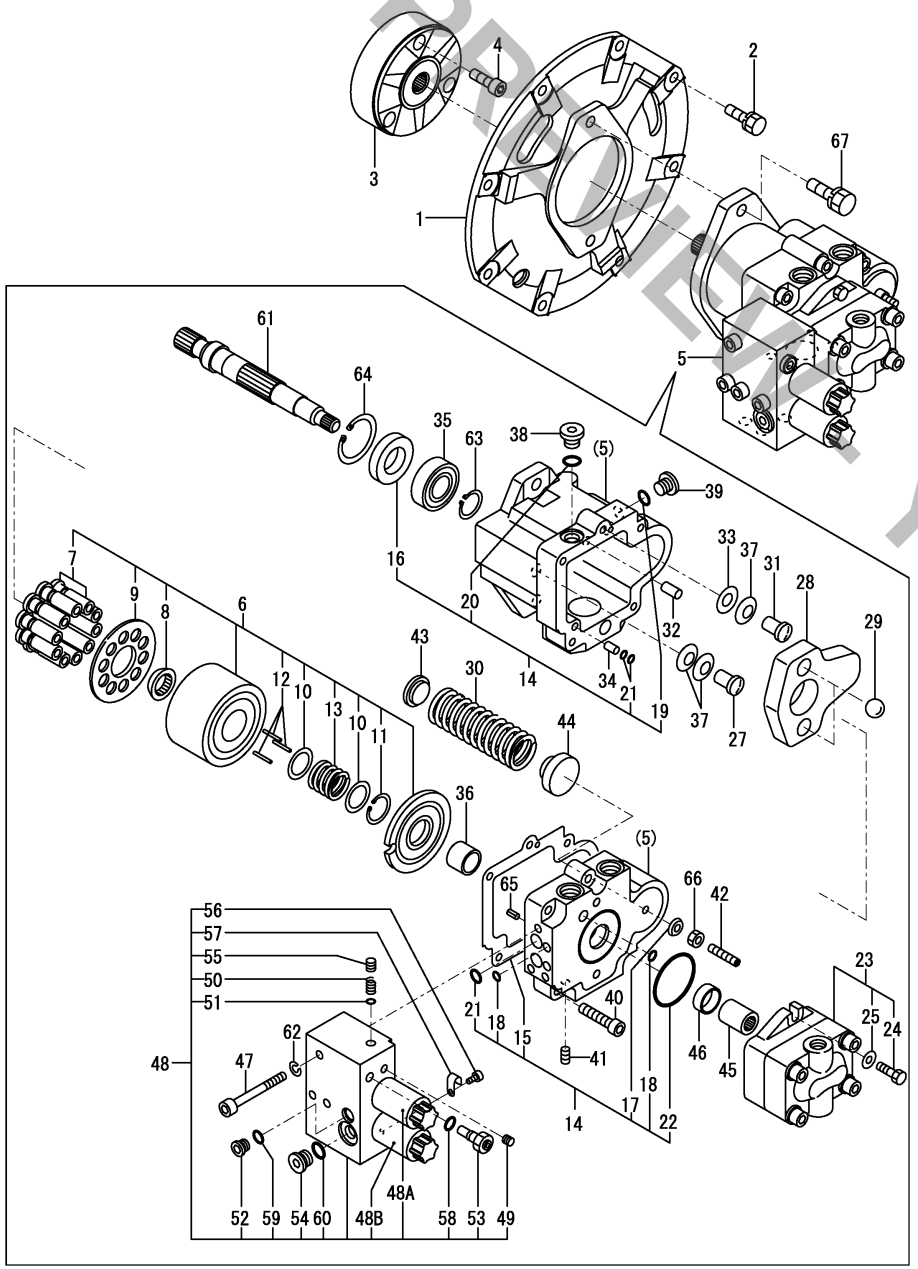
N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.42. HYD.OIL PUMP & JOINT



(A)=VIO15-2(US) (D)=
(B)=VIO15-2(AS) (E)=
(C)= (F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172183-71101	MOUNT, PUMP	1	1						
2	1	26013-100252	BOLT, M10X 25	8	8						
3	1	172448-71200	COUPLING	1	1						
4	1	26450-100352	BOLT, M10X 35	3	3						
5	1	172448-73100	PUMP ASSY	1	1						
6	2	172448-73110	CYLINDER BARREL KIT	1	1						
7	3	172448-73120	PISTON,PUMP ASSY	1	1						
8	3	172422-73130	HOLDER, BARREL	1	1						
9	3	172448-73150	HOLDER,SHOE	1	1						
10	3	172448-73170	RETAINER	2	2						
11	3	172448-73190	SNAP RING	1	1						
12	3	172458-73530	NEEDLE	3	3						
13	3	172458-73540	SPRING	1	1						
14	2	172448-73130	SEAL SET, PUMP	1	1						
15	3	172422-73170	GASKET	1	1						
16	3	172422-73510	SEAL, OIL	1	1						
17	3	172422-73570	WASHER	1	1						
18	3	24315-000080	O-RING, 1BP8.0	2	2						
19	3	24315-000110	O-RING, 1BP11.0	1	1						
20	3	24315-000110	O-RING, 1BP11.0	1	1						
21	3	24315-000120	O-RING, 1BP12.0	3	3						
22	3	24325-000550	O-RING, 1BG55.0	1	1						
23	2	172448-73140	PUMP ASSY,GEAR	1	1						
24	3	172450-73120	BOLT	2	2						
25	3	172450-73130	WASHER	2	2						
27	2	172450-73110	PIN,STOPPER	1	1						
28	2	172422-73140	PLATE, SWASH	1	1						
29	2	172422-73160	PIN	2	2						
30	2	172448-73160	SPRING	1	1						
31	2	172448-73180	PIN A,STOPPER	1	1						
32	2	172422-73220	PIN	1	1						
33	2	172422-73240	WASHER	1	1						
34	2	172422-73280	PIN	1	1						
35	2	172422-73290	BEARING, BALL	1	1						
36	2	172422-73500	BEARING, NEEDLE	1	1						
37	2	172422-73520	SPRING	3	3						
38	2	172422-73530	PLUG	1	1						
39	2	172422-73530	PLUG	1	1						
40	2	172422-73540	BOLT	5	5						
41	2	172422-73550	PLUG	4	4						
42	2	172422-73560	SCREW	1	1						
43	2	172458-73560	HOLDER, SPRING	1	1						
44	2	172458-73570	GUIDE, SPRING	1	1						
45	2	172422-73580	COUPLING	1	1						
46	2	172422-73590	COLLAR	1	1						
47	2	172422-73610	BOLT	3	3						
48	2	172458-73620	BLOCK ASSY, VALVE	1	1						
48-1	2	172458-73621	BLOCK ASSY, VALVE	1	1					N	
	(A=*2014.10.)		(B=*2014.10.)								
48A	3	172458-73680	VALVE ASSY	1	1						1
48B	3	172458-73690	VALVE ASSY	1	1						2

Remarks
(1)For second gear traveling.
(2)For safety lock.

N:Old ⇔ New, Q:Old ⇔ New, R:Old ⇔ New, S:Old ⇔ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

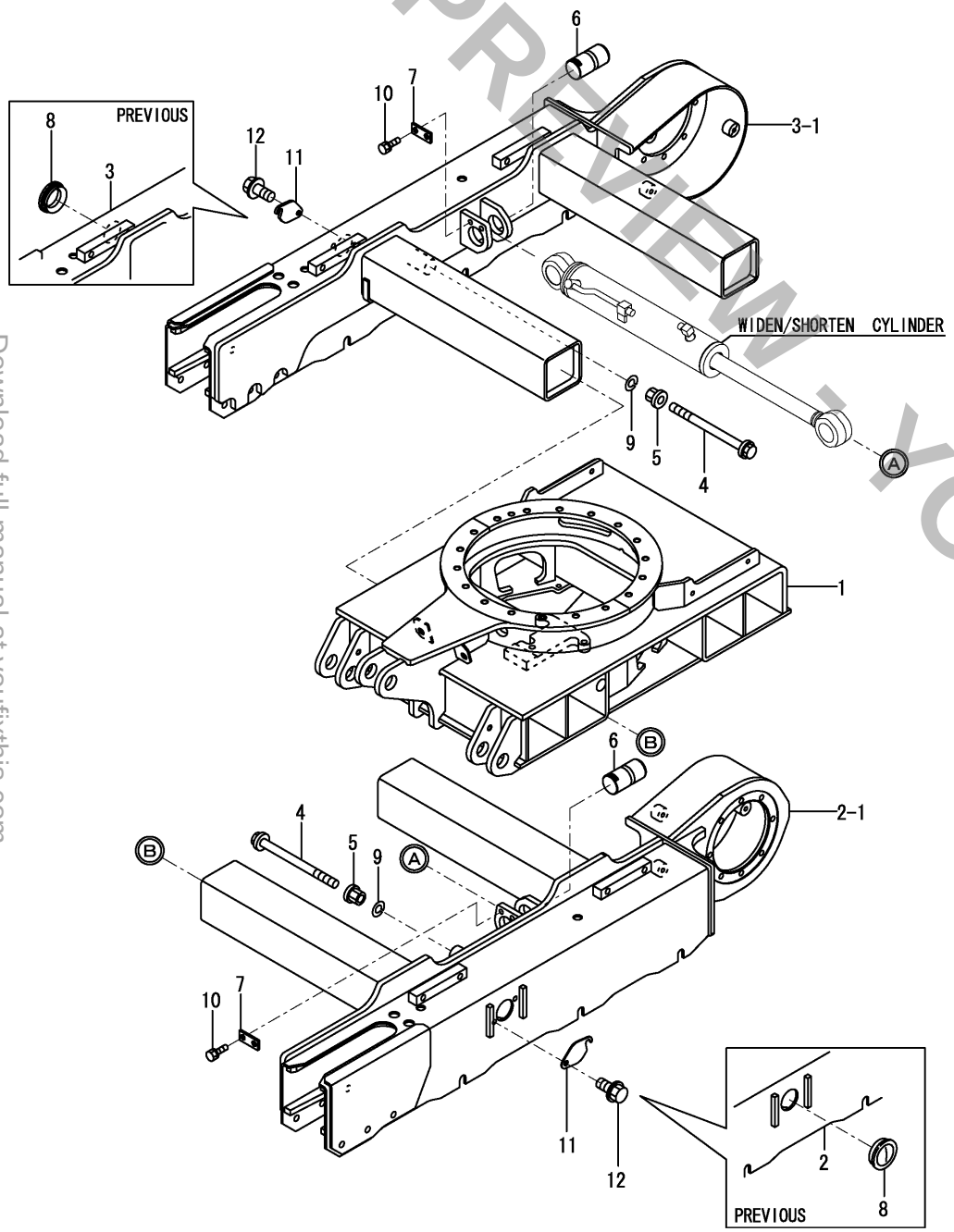
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Fig.32. TRACK FRAME



(A)=VIO15-2(US)
(B)=VIO15-2(AS)
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172448-50200-1	FRAME,LOWER CENTER	1	1						
2	1	172448-50400-1	FRAME,CRAWER L (82)	1							
2-1	1	172448-50401	FRAME,CRAWER L (88)	1	1					S	
	(A=M/#21434)										
3	1	172448-50410-1	FRAME,CRAWER R (82)	1							
3-1	1	172448-50411	FRAME,CRAWER R (88)	1	1					S	
	(A=M/#21434)										
4	1	172448-50700	BOLT,STOPPER	2	2						
5	1	172448-50720	NUT ASSY, STOPPER	2	2						
6	1	172448-50760	PIN 40-70	2	2						
7	1	172448-50770-1	PLATE (GREEN:82)	2	2						
8	1	172141-50890	GROMMET	2						Z	
	(A=M/#21434)										
9	1	22212-160000	SPRING WAHER 16	2	2						
10	1	26013-100162	BOLT, M10X 16	4	4						
11	1	172458-50480	COVER, FRAME	2	2					W	
	(A=M/#21434)										
12	1	26106-100122	BOLT, M10X 12 PLATED	4	4					W	
	(A=M/#21434)										

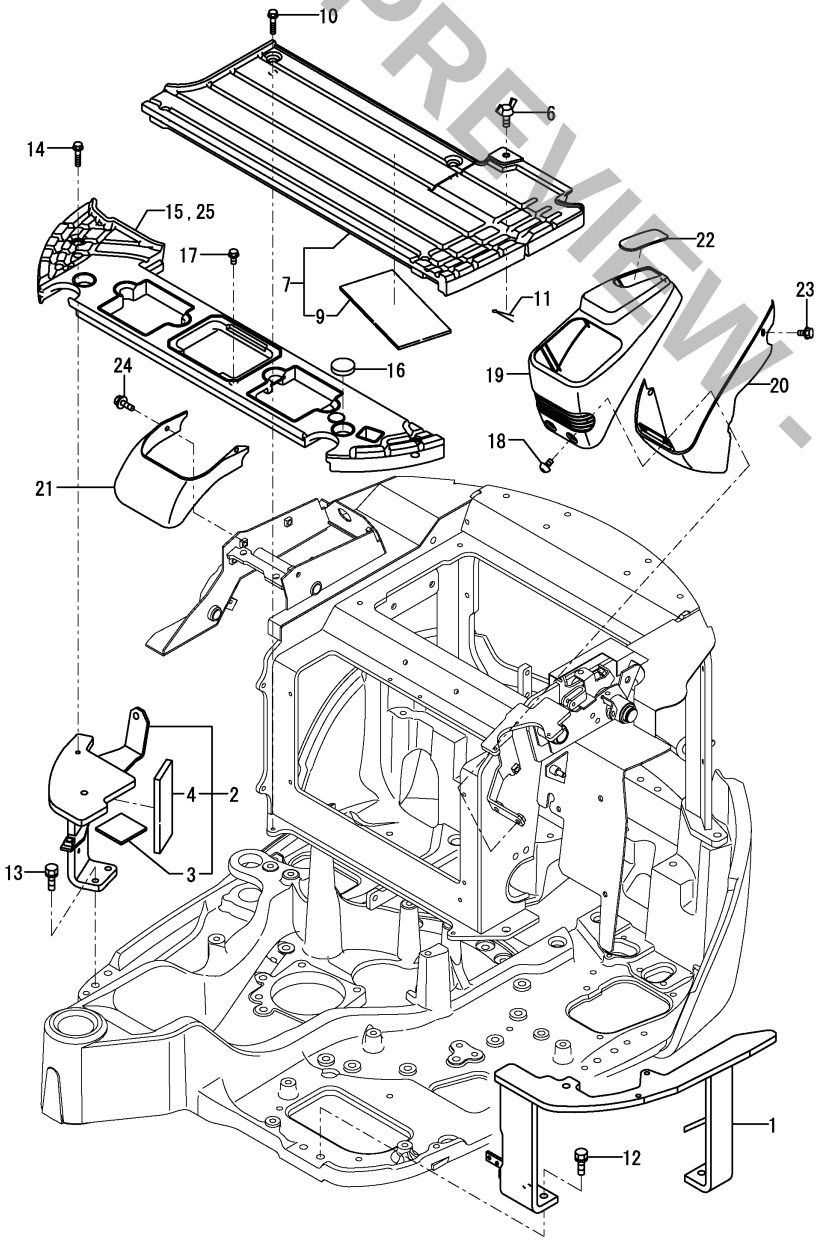
N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.35. STEP & INSTRUMENT PANEL



(A)=VIO15-2(US)
(B)=VIO15-2(AS)
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172448-62101	STAND ASSY	1	1						
2	1	172448-62150	STAND ASSY	1	1						
3	2	172446-14250	RUBBER PLATE	2	2						
4	2	172458-14361	RUBBER PLATE-C,FO	1	1						
6	1	172142-62300	WING BOLT M10X15	1	1						
7	1	172448-62390	STEP ASSY	1	1						
9	2	172448-62480	SPONGE	1	1						
10	1	172448-62400	BOLT, M8X35	4	4						
11	1	22417-320200	PIN, COTTER 3.2X20	1	1						
12	1	26013-120402	BOLT, M12X 40	3	3						
13	1	26013-120402	BOLT, M12X 40	2	2						
14	1	172448-62400	BOLT, M8X35	2	2						
15	1	172448-62500	STEP	1	1						1
16	1	172448-62650	CAP	2	2						
17	1	172519-63240	BOLT	1	1						
18	1	172458-46720	BOLT 8X20	3	3						
19	1	172458-63100	INSTRUMENT PANEL L	1	1						
20	1	172448-63120	INSTRUMENT PANEL L	1	1						
21	1	172448-63130	INSTRUMENT PANEL R	1	1						
22	1	172448-63150	CAP, PANEL	1	1						
23	1	172519-63240	BOLT	2	2						
24	1	172519-63240	BOLT	1	1						
25	1	172448-62330	STEP, PTO		1						2

Remarks
(1)ROPS CANOPY SPEC.
(2)CANOPY SPEC.

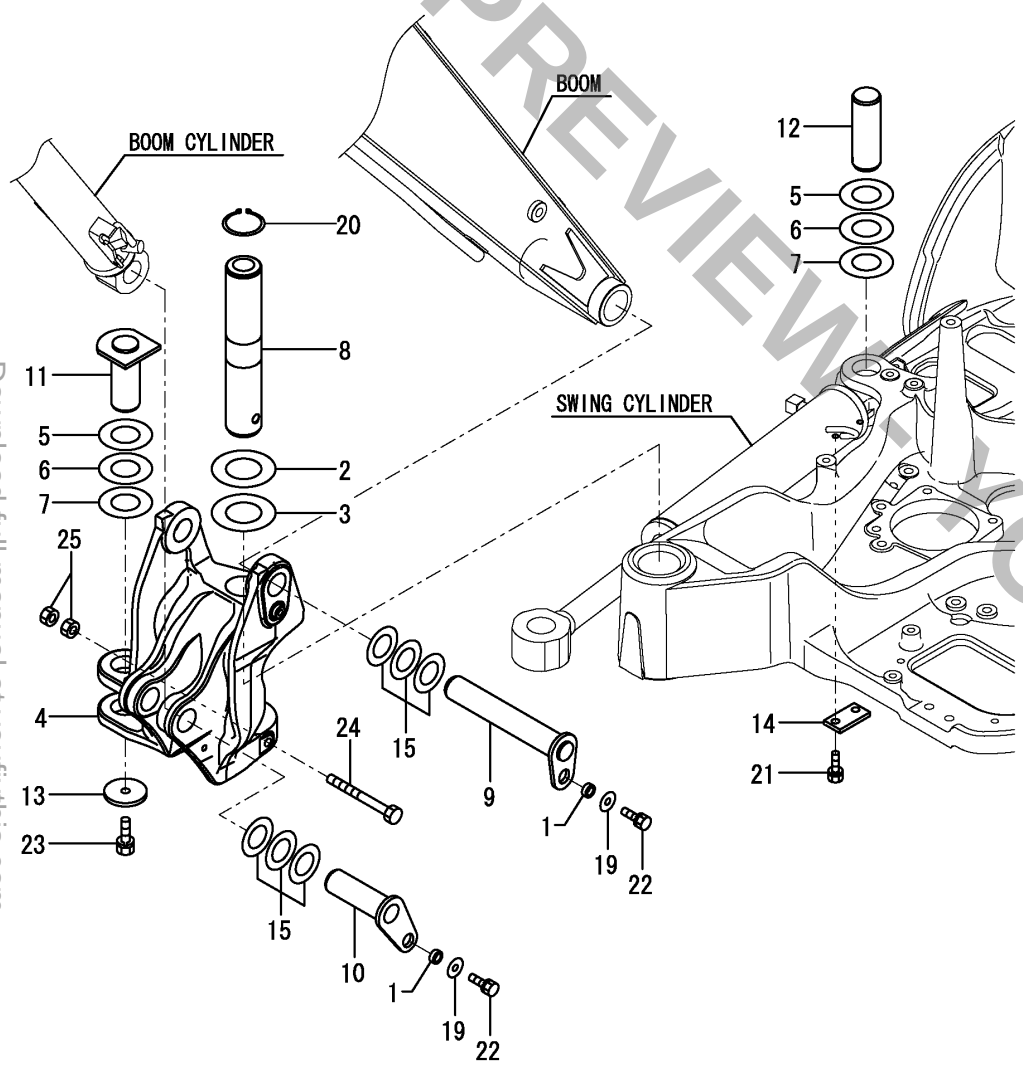
N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.75. BOOM BRACKET



(A)=VIO15-2(US)
(B)=VIO15-2(AS)
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172010-01640	SPACER	2	2						
2	1	172173-81700	SHIM, 50X90X0.8	1							
2-1	1	172165-82530	SHIM	1	1						R
	(A=M/#21434)										
3	1	172173-81710	SHIM, 50X90X0.5	1							
3-1	1	172165-82520	SHIM	1	1						R
	(A=M/#21434)										
4	1	172448-82301-1	BRACKET,BOOM (87)	1	1						
5	1	172165-82580	SHIM	2	2						
6	1	172165-82590	SHIM	2	2						
7	1	172165-82600	SHIM	2	2						
8	1	172448-82650	PIN 50X282	1	1						
9	1	172448-82670	PIN 35X217	1	1						
10	1	172448-82730	PIN 35X110	1	1						
11	1	172448-82880	PIN 40X96	1	1						
12	1	172448-82900	PIN 40X120	1	1						
13	1	172146-82910	SPACER	1	1						
14	1	172117-83970-6	PLATE(C),LOCK (82)	1	1						
15	1	172141-84601	SHIM	2	2						
19	1	22157-100000	WASHER, 10	2	2						
20	1	22242-000500	RING, 50	1	1						
21	1	26013-100202	BOLT, M10X 20	2	2						
22	1	26013-100252	BOLT, M10X 25	2	2						
23	1	26013-120252	BOLT, M12X 25	1	1						
24	1	26116-121302	BOLT, M12X130 PLATED	1	1						
25	1	26756-120002	NUT, LOCK M12	2	2						

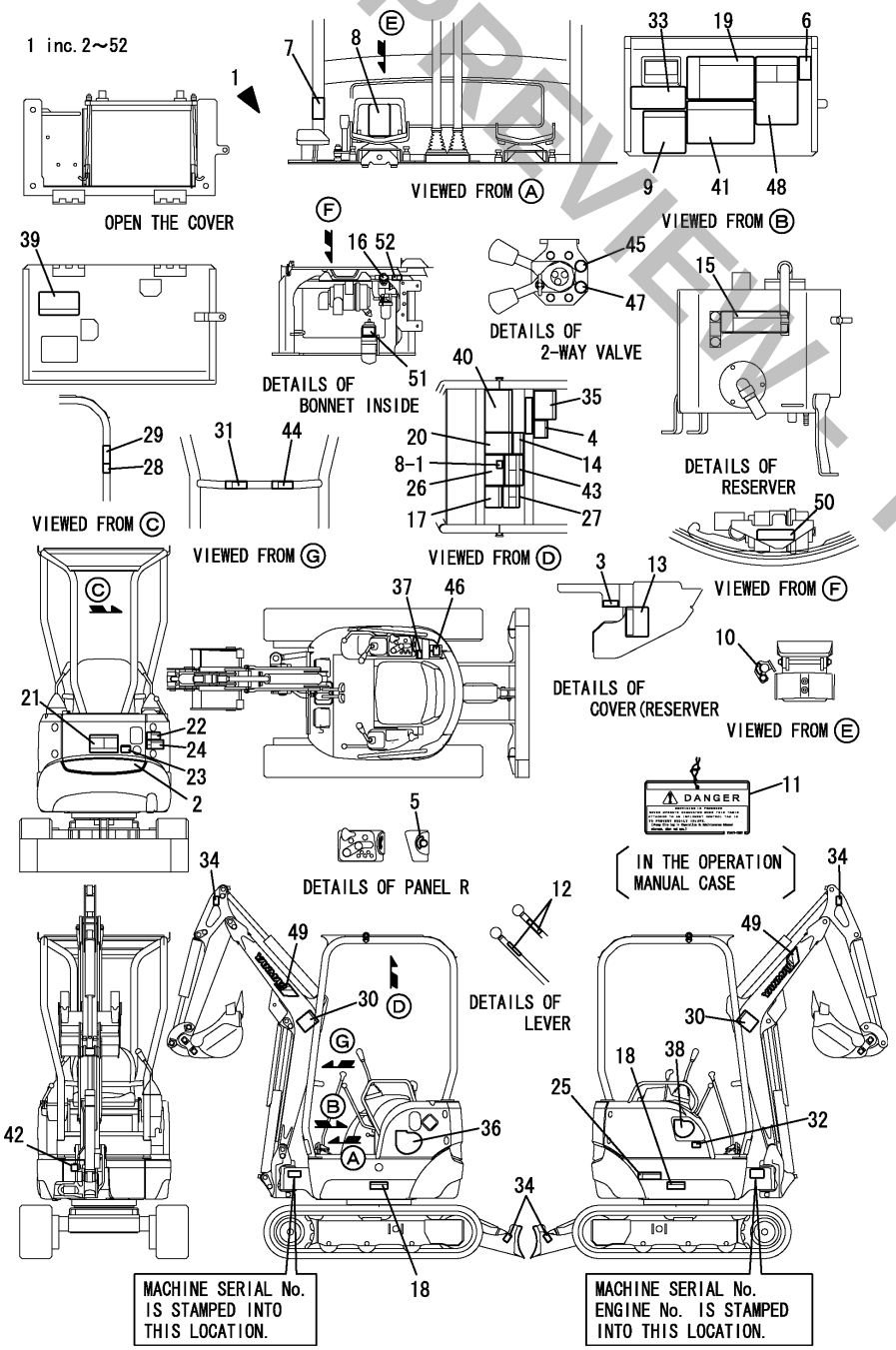
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Fig.1. LABEL(ROPS)



(A)=VIO15-2(US) (D)=
(B)=VIO15-2(AS) (E)=
(C)= (F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	772448-03110	LABEL SET,V15-2 ROPS	1	1						
2	2	172448-03150	LABEL,REAR	1	1						
3	2	172519-03151	LABEL,ACCELERATOR	1							
3-1	2	172519-03150	LABEL, ACCEL	1	1					N	
	(A=M/#20501)										
4	2	172472-03160	LABEL,GREASE	1	1						
5	2	172157-03170	LABEL, KEY SWITCH	1	1						
6	2	172448-03180	LABEL,W/S OPERATION	1	1						
7	2	172147-03210	LABEL,2 SPEED	1						Z	
	(A=M/#21434)										
8	2	172165-03231	LABEL, P.T.O.	1	1						
8-1	2	172496-03250	LABEL, P.T.O.	1	1					N	
	(A=M/#21434)										
9	2	172437-03241	LABEL,CRAWLER	1	1						
9-1	2	172437-03242	LABEL, CRAWLER US	1	1					N	
	(A=M/#20870)										
10	2	172458-03240	LABEL,LOCK	1	1						
11	2	172437-03250	TAG ASSY, CAUTION	1	1						
11-1	2	172437-03251	TAG ASSY, CAUTION	1	1					N	
	(A=XXX)										
12	2	172183-03280	LABEL,LOCK	2	2						
13	2	172463-03290	LABEL,HYD.OIL US	1	1						
14	2	172437-03310	LABEL,SLOPE	1							
14-1	2	172437-03311	LABEL, SLOPE US	1						N	
	(A=M/#20870)										
14-2	2	172437-03312	LABEL,SLOPE US	1	1					N	
	(A=XXX)										
15	2	172437-03320	LABEL,HYD.OIL TANK	1							
15-1	2	172437-03321	LABEL,HYD.OIL TANK	1	1					R	
	(A=M/#21339)										
15-2	2	172437-03322	LABEL, HYD.OIL TANK	1	1					N	
	(A=M/#20870)										
16	2	172462-03320	LABEL	1	1						
17	2	172437-03340	LABEL,TRANSPORT	1							
17-1	2	172437-03341	LABEL,TRANSPORT	1						R	
	(A=M/#21339)										
17-2	2	172437-03342	LABEL, TRANSPORT US	1	1					N	
	(A=M/#20870)										
18	2	172437-03351	LABEL,GREASE CYL.	2							
18-1	2	172437-03352	LABEL, GREASE CYL.	2	2					N	
	(A=M/#20870)										
19	2	172437-03360	LABEL,BATTERY	1							
19-1	2	172437-03361	LABEL, BATTERY US	1	1					N	
	(A=M/#20870)										
20	2	172437-03371	LABEL	1							
20-1	2	172437-03372	LABEL, NEUTRAL US	1	1					N	
	(A=M/#20870)										
21	2	172437-03380	LABEL,SWING AREA	1							
21-1	2	172437-03381	LABEL,SWING AREA US	1	1					N	
	(A=M/#20870)										
22	2	172437-03390	LABEL,RADIATOR	1							

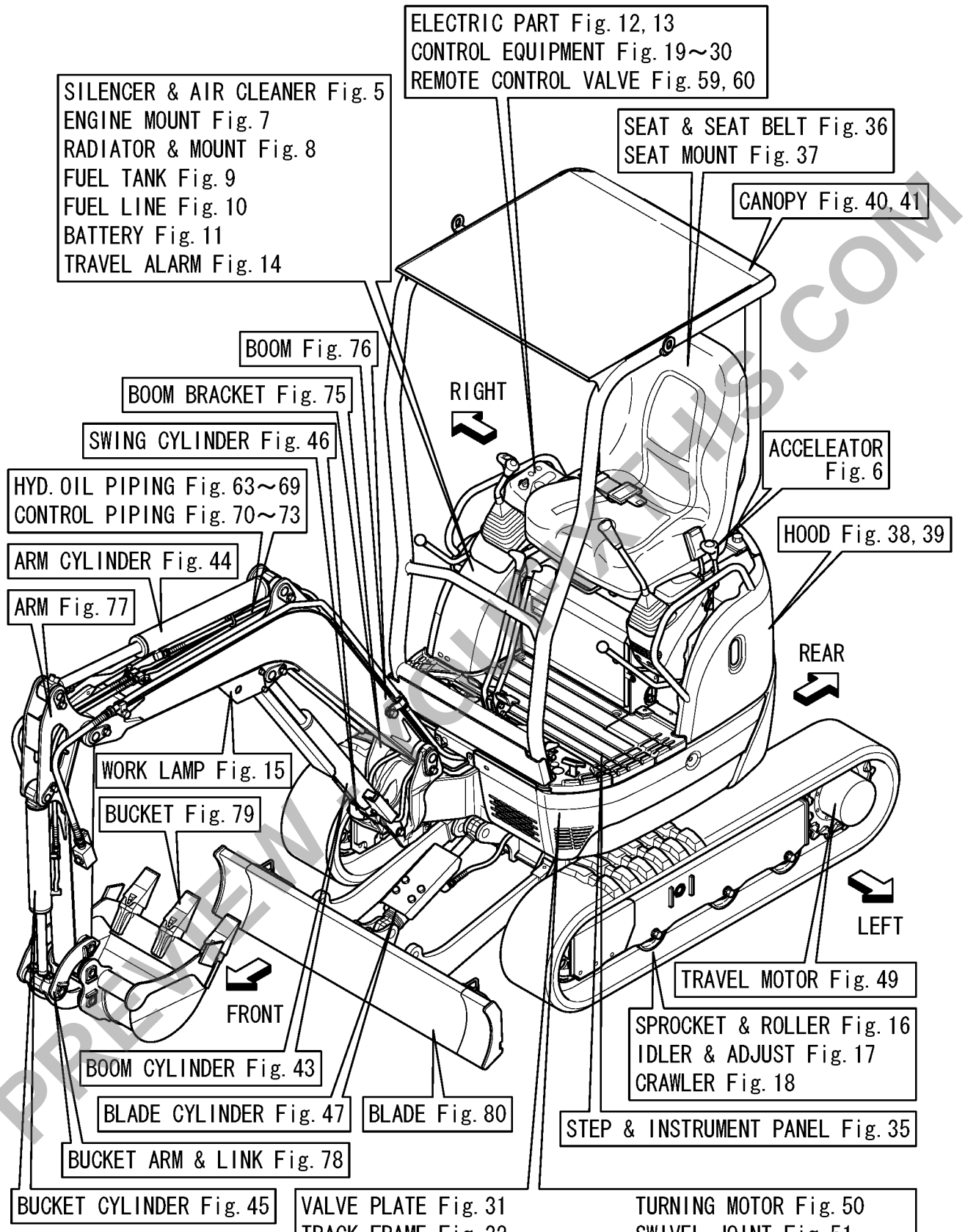
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