PREFACE

1. This parts catalog is the 2nd edition of Yanmar crawler backhoe VIO15(for Europe).

Pub. No. : 000Y00S3641

Published : Feb., 1998

2. Parts catalog history

	Parts catalog No.	Published	Remarks
1st edition	000Y00S3640	Mar.,1997	Scrap old edition
2nd edition	000Y00S3641	Feb., 1998	

3. Model name

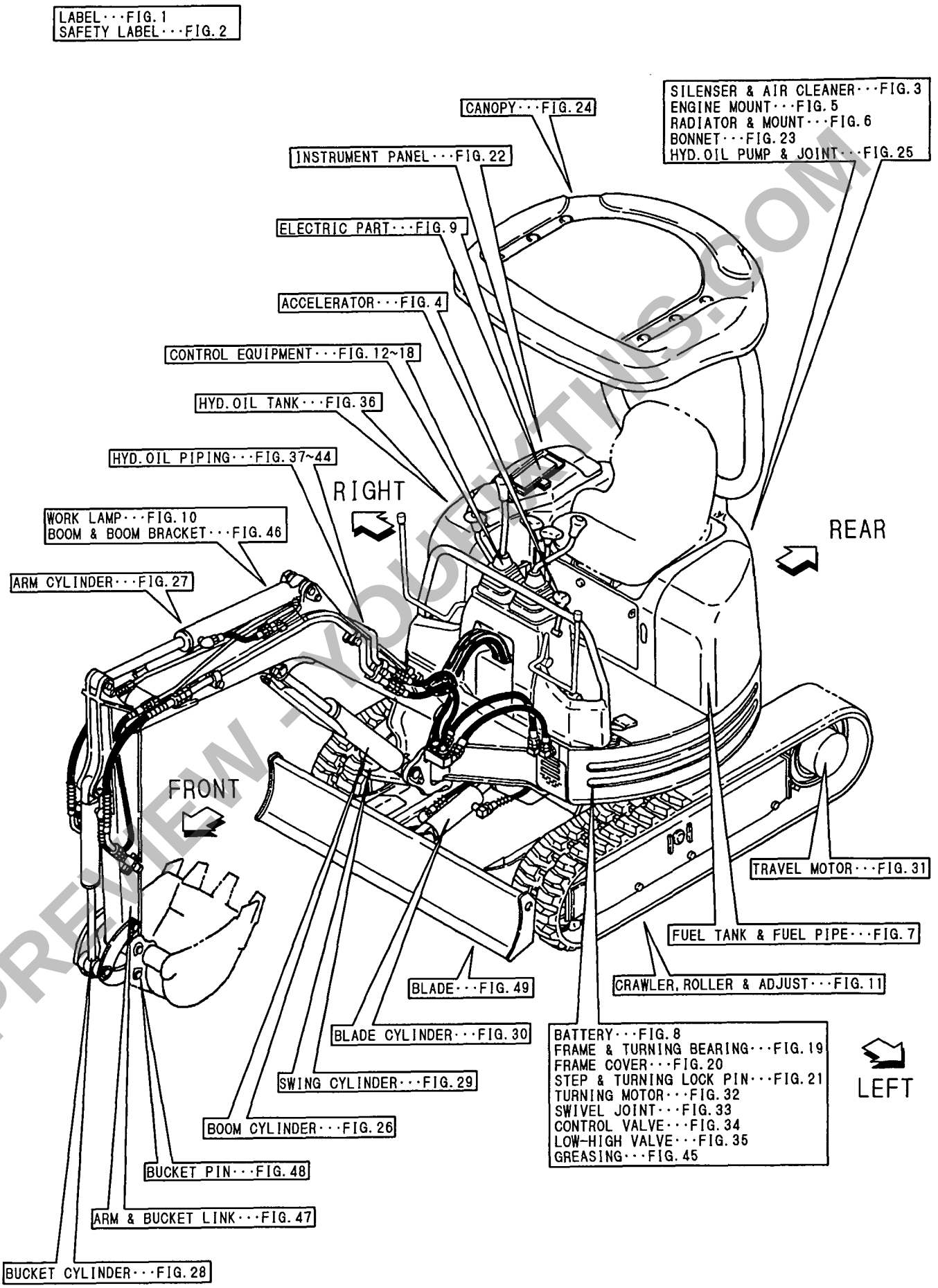
SECTION	Column	Model name	Manufactured	M/#
I (Vehicle)	(A)	VIO15 (EP)	1997/ 2 ~	02205~
II (Engine)	(A)	3TNE68L - UBB		

4. Your understanding is asking that this parts catalog is not a technical data manual setting forth as servicing procedures, This parts catalog is using simplified illustration. Be sure to use Yanmar Genuine Parts in your maintenance servicing of Yanmar products. Be careful not to use the simple parts available in the market ; otherwise their use in repairing causes such as an early breakage, for instance.

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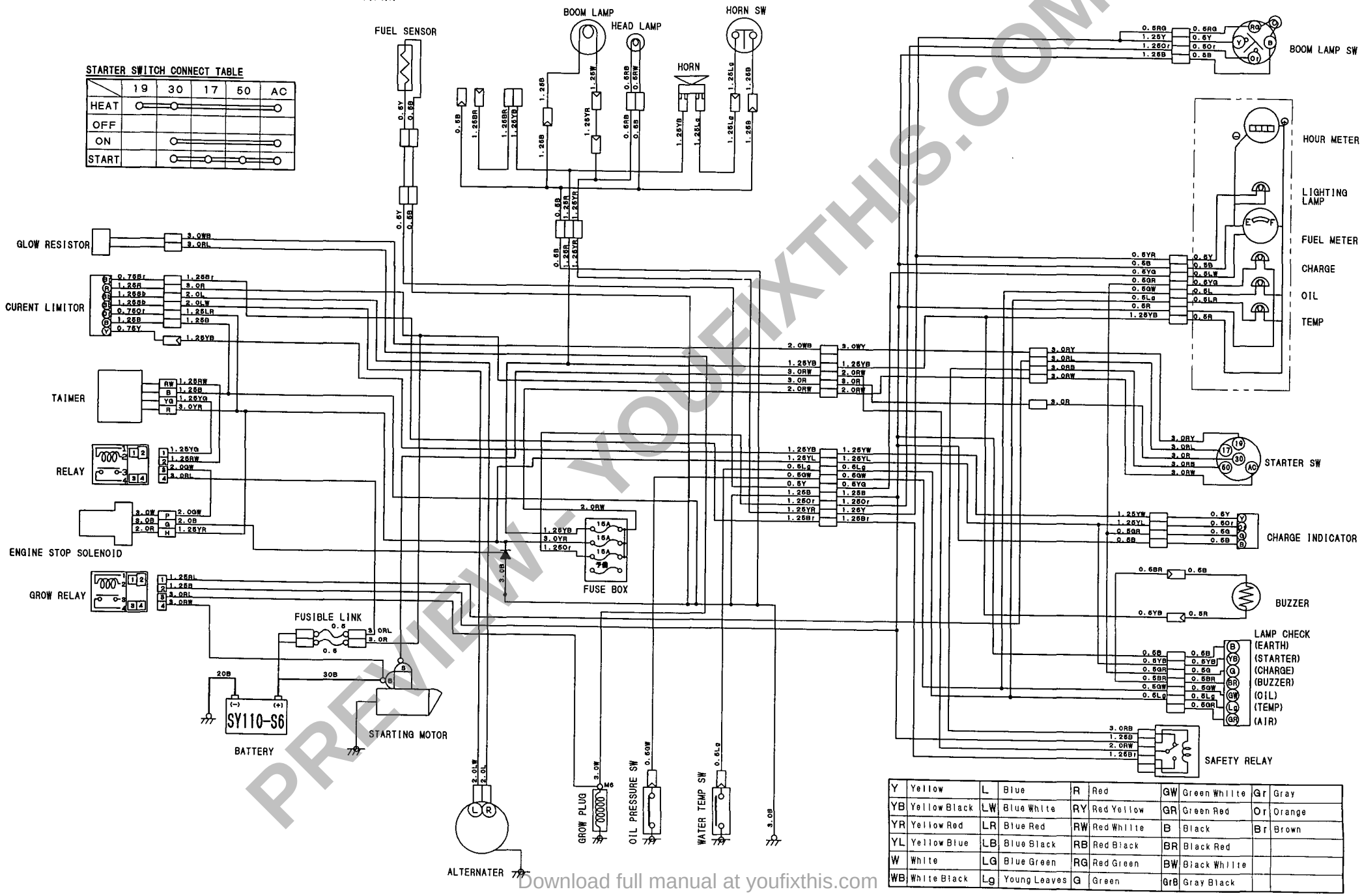
PICTURESQUE INDEX(1)···MAIN PARTS



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WIRING DIAGRAM

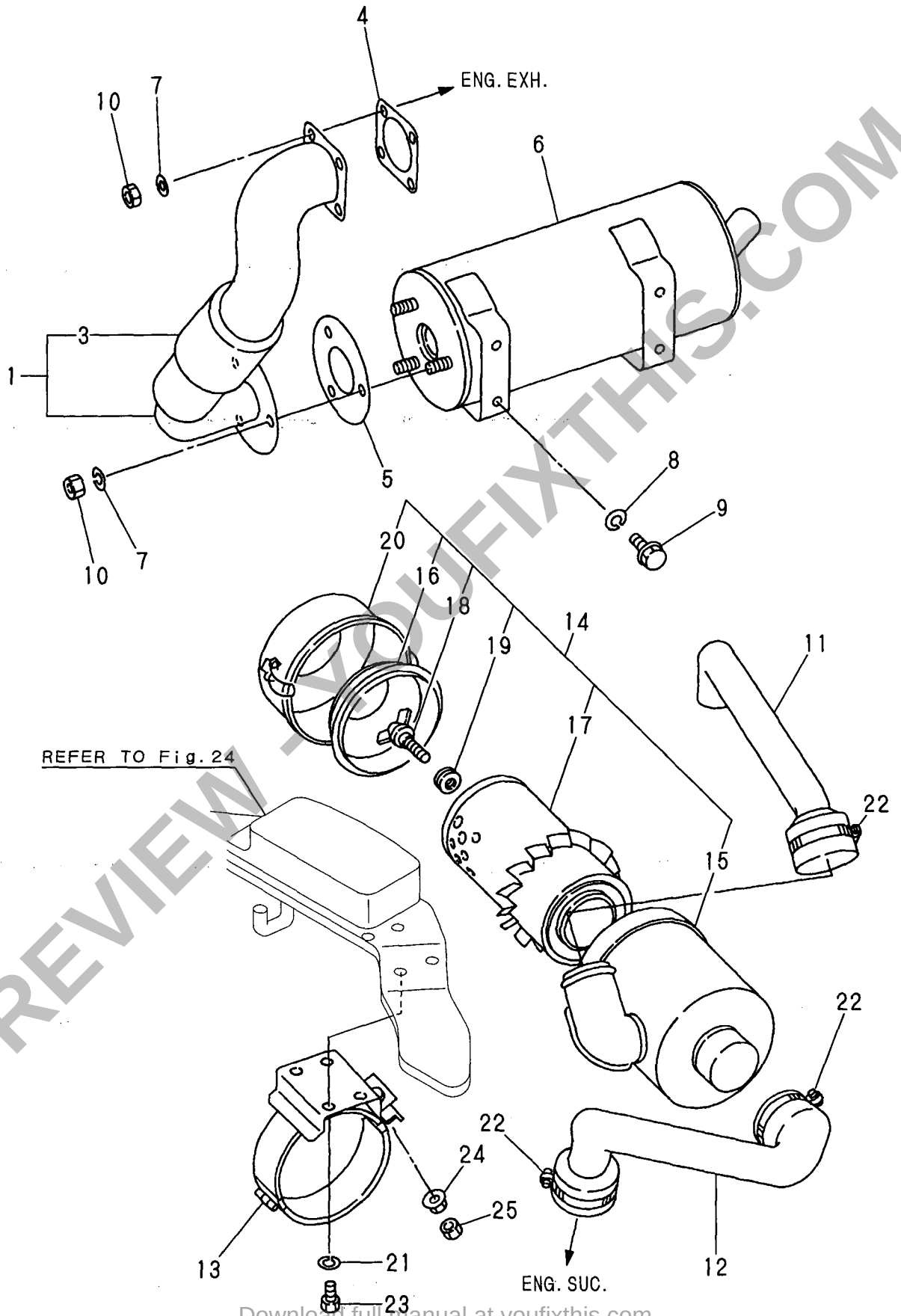


Y	Yellow	L	Blue	R	Red	GW	Green White	Gr	Gray
YB	Yellow Black	LW	Blue White	RY	Red Yellow	GR	Green Red	Or	Orange
YR	Yellow Red	LR	Blue Red	RW	Red White	B	Black	Br	Brown
YL	Yellow Blue	LB	Blue Black	RB	Red Black	BR	Black Red		
W	White	LG	Blue Green	RG	Red Green	BW	Black White		
WB	White Black	Lg	Young Leaves	G	Green	GrB	Gray Black		

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Fig.3 SILENSER & AIR CLEANER



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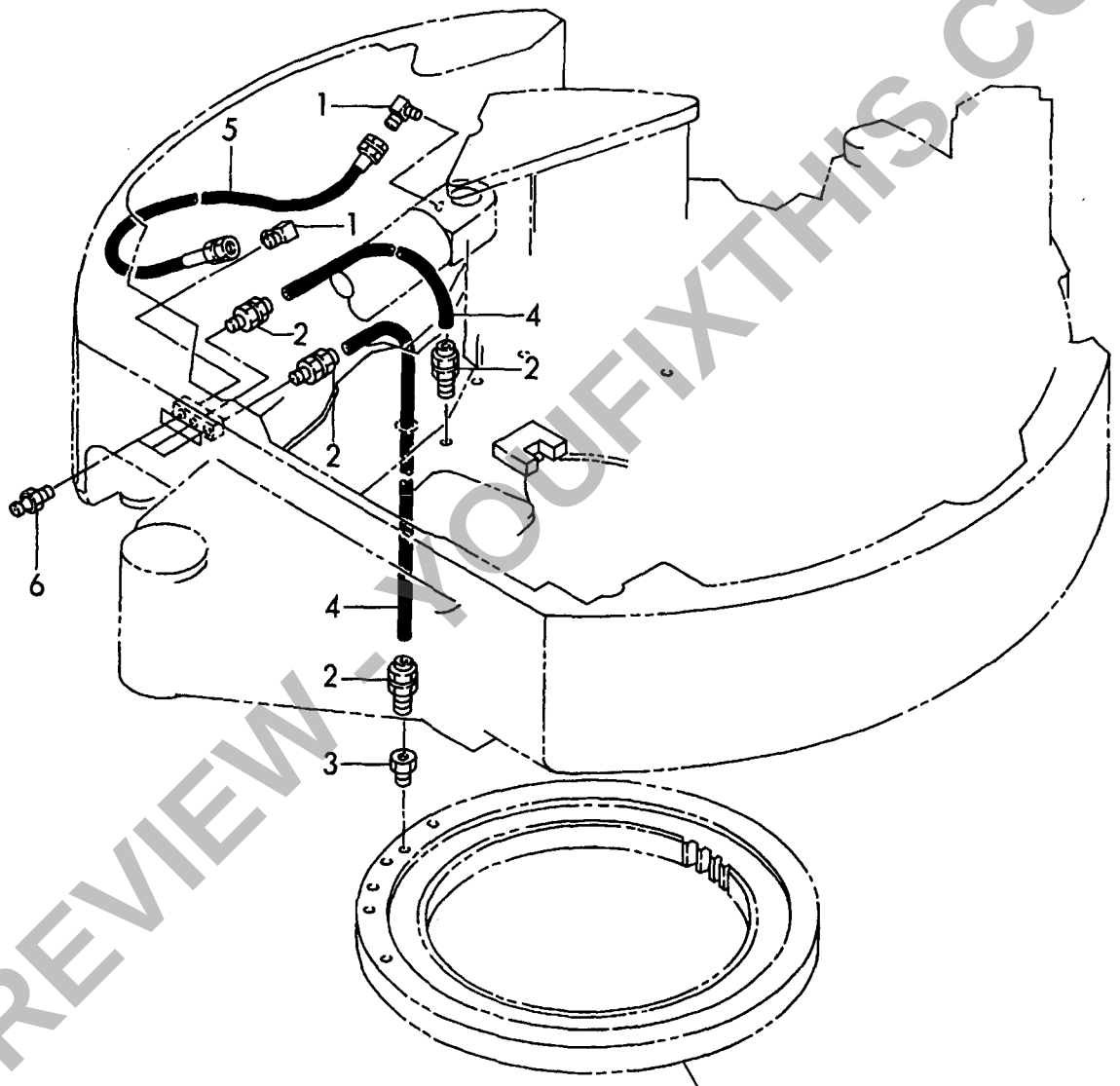
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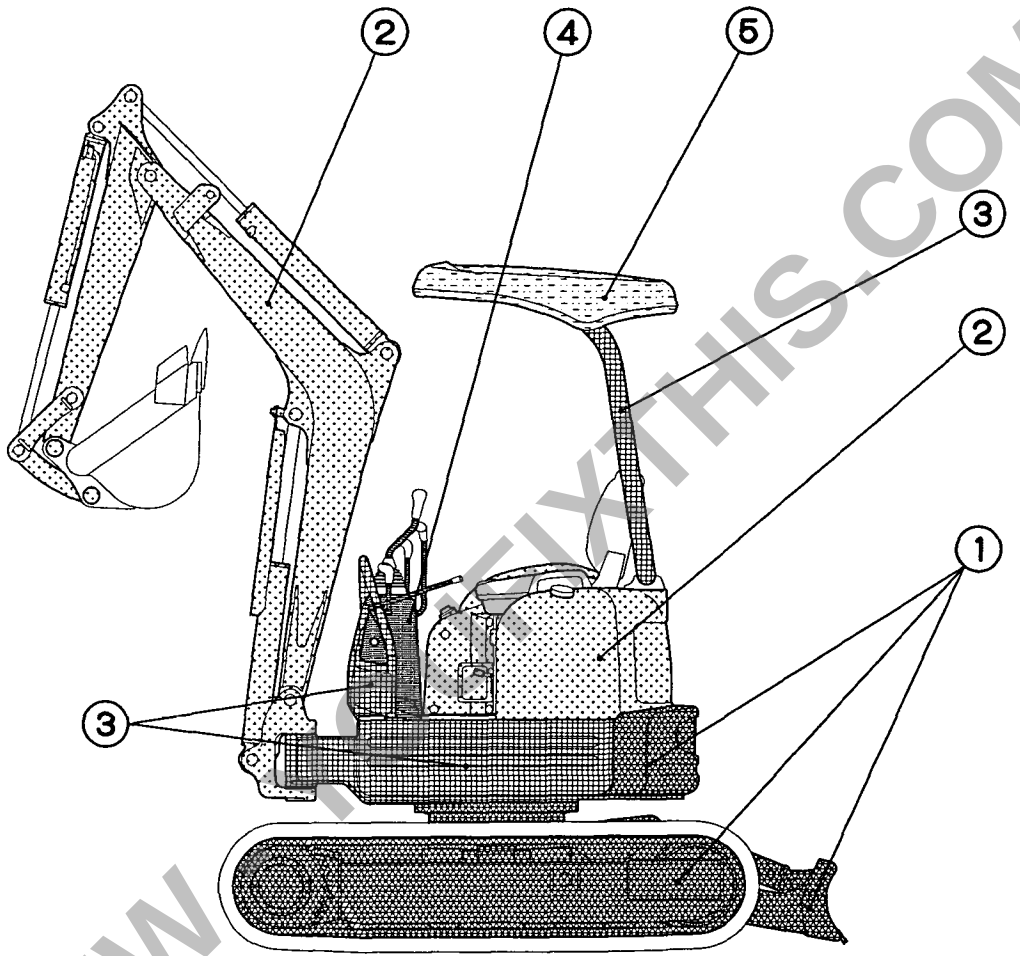
Fig. 45 GREASING



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1 [PAINTED COLOR LIST (3)]

M/#02637 ~

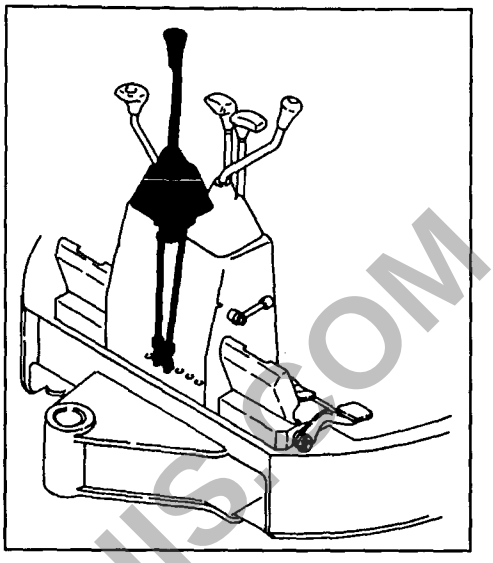


PART	DESC RIPTION	PAINTED COLOR MUNSEL No.	COLOR CODE
①		YANMAR DEEP GREEN 6.36BG2.11/1.76	82
②		YANMAR NEW PERMANENT YELLOW 5.2Y8.5/11	87
③		YANMAR NEW GRAYISH GREEN 2.9BG4.8/3.0	86
④		YANMAR DARK OLIVE GRAY 5.39Y2.92/0.78	72
⑤		NATURAL WHITE 1.38GY7.15/0.48	15

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Fig. 13 CONTROL EQUIPMENT (BOOM & BUCKET)

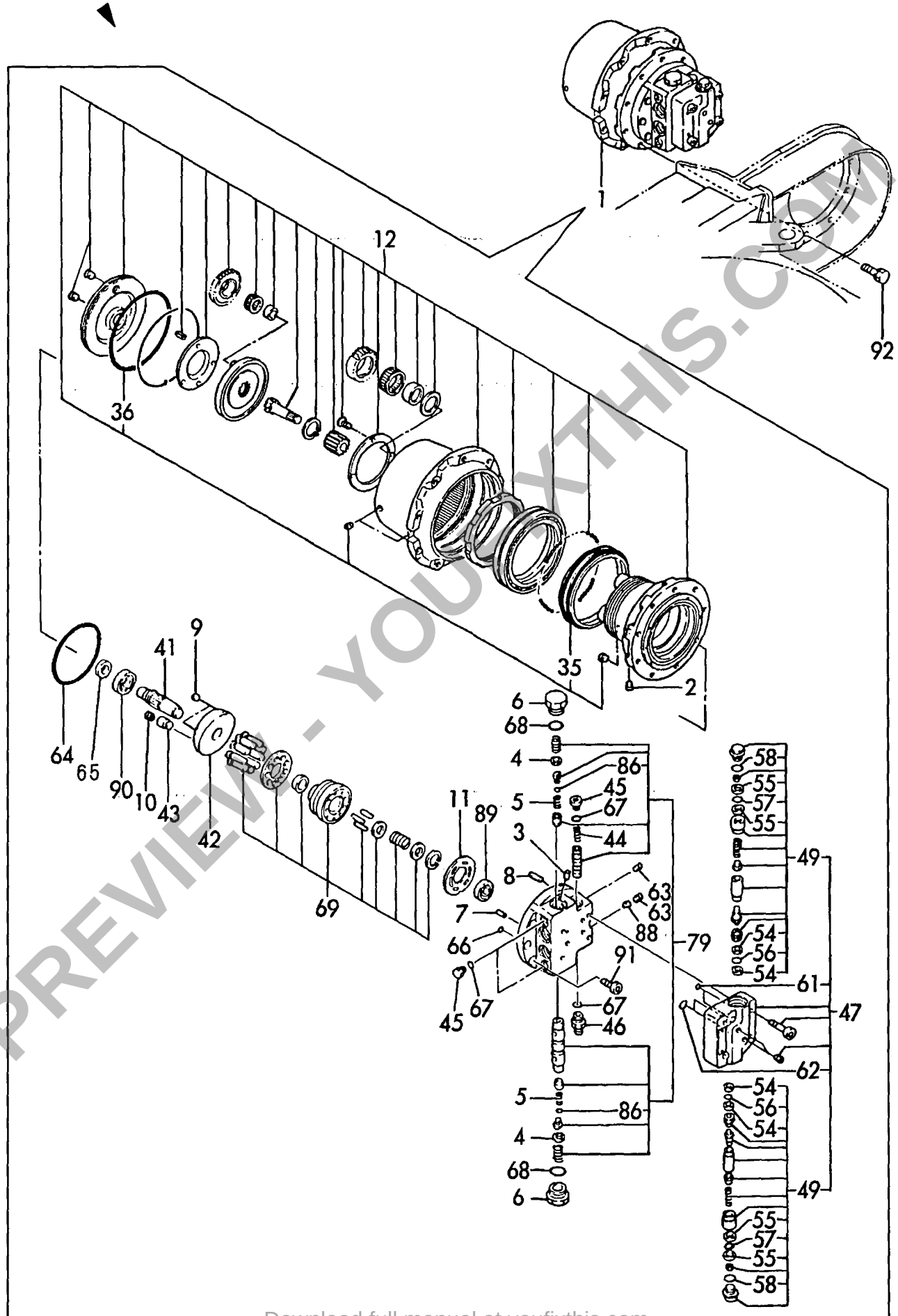


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Fig.31 TRAVEL MOTOR

93 inc. 35, 36, 54 ~ 58, 61 ~ 62, 64 ~ 68, 86



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