Contents

Fig. No. Fig. Name

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2. LABEL(EX)
3. SAFETY LABEL(JP)
4. SAFETY LABEL(EX)
5. ACCESSORY

ENGINE RELATED

6. SILENSER & AIR CLEANER
7. ACCELERATOR
8. ENGINE MOUNT
9. RADIATOR & MOUNT
10. FUEL TANK
11. FUEL LINE

ELECTRICAL PARTS

12. BATTERY
13. ELECTRIC PART(WIRING)
14. ELECTRIC PART(EQUIPMENT)
15. ELECTRIC PART(INDICATOR BOX)
16. WORK LAMP

TRAVELING

17. SPROCKET & TRACK ROLLER
87. (17A)TRACK ROLLER(RUBBER CRAWLER SPEC.)(S SPEC.)

Fig. No. Fig. Name

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20. CONTROL EQUIPMENT(LOCK LEVER & STAND)(RIGHT)
21. CONTROL EQUIPMENT(LOCK LEVER & STAND)(LEFT)
22. CONTROL EQUIPMENT(TRAVEL LEVER & LINK STAND)
23. CONTROL EQUIPMENT(OPERATION LEVER)
24. CONTROL EQUIPMENT(BLADE LEVER)
25. CONTROL EQUIPMENT(VARIABLE LEG LEVER)
26. CONTROL EQUIPMENT(SWING PEDAL)
27. CONTROL EQUIPMENT(LOW-HIGH PEDAL)
28. CONTROL EQUIPMENT(P.T.O. PEDAL)
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30. CONTROL VALVE PLATE

FRAME

31. TRACK FRAME
32. TURNING FRAME & TURNING BEARING

COVER

33. COVER

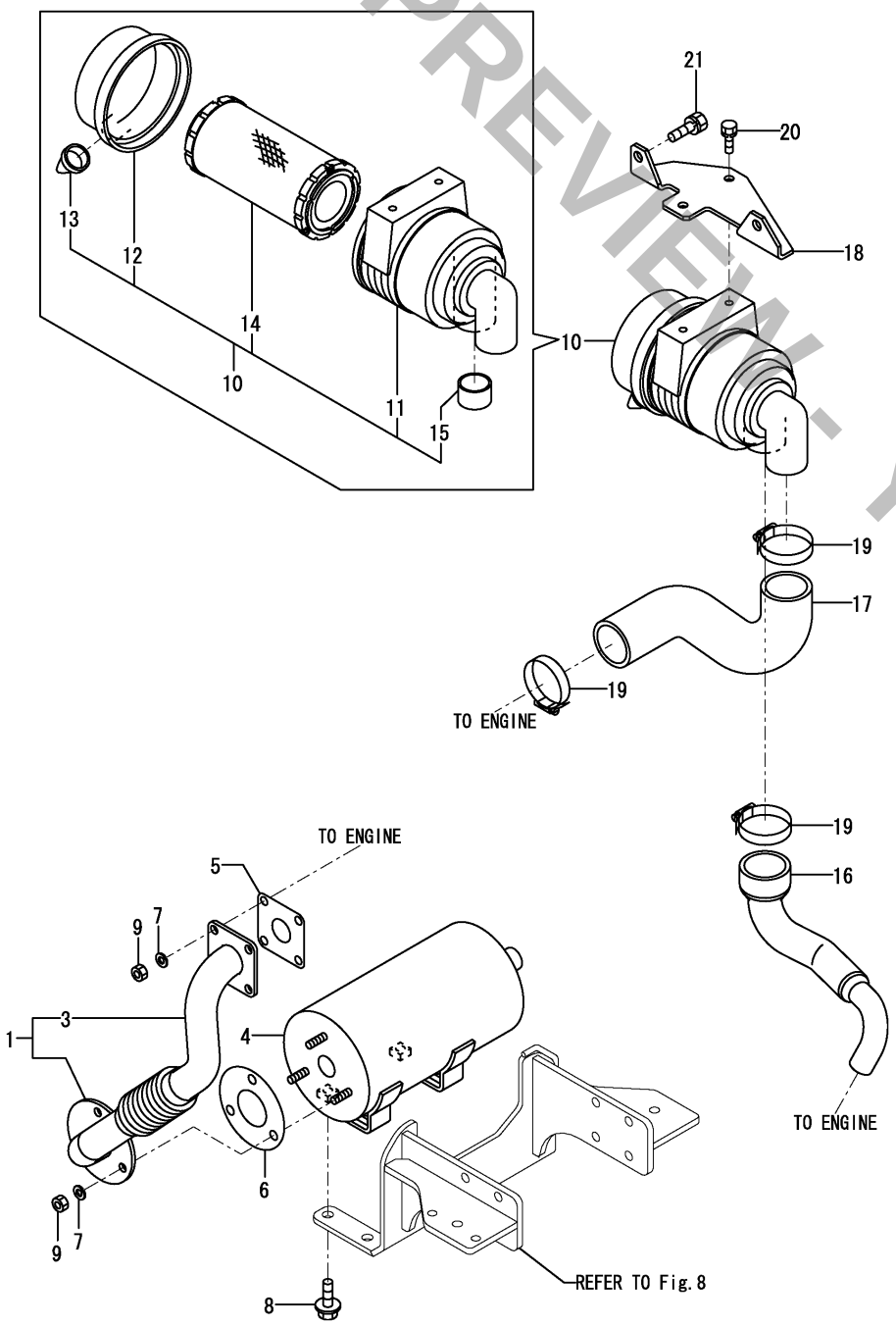
AROUND SEAT

34. STEP & INSTRUMENT PANEL

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Fig.6. SILENSER & AIR CLEANER



(A)=VIO15-2A(JP)
(B)=VIO15-2A(EX)
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172A55-11300	TUBE ASSY	1	1						
3	2	172183-11400	INSULATOR	1	1						
4	1	172A55-11360	SILENCER ASSY	1	1						
5	1	124701-11911	GASKET, SILENCER	1	1						
6	1	103954-13201	GASKET, SILENCER	1	1						
7	1	22217-080000	WASHER, SPRING 8	7	7						
8	1	26106-100202	BOLT, M10X 20 PLATED	4	4						
9	1	26716-080002	NUT, M8	7	7						
10	1	172448-11500	CLEANER ASSY, AIR	1	1						
11	2	172448-11510	BODY	1	1						
12	2	119258-12530	COVER ASSY.	1	1						
13	2	119808-12540	VALVE, UNLOADER	1	1						
14	2	119655-12560	ELEMENT	1	1						
15	2	105027-12580	RING	1	1						
16	1	172448-11520	HOSE A,AIR CLEANER	1	1						
17	1	172A55-11530	HOSE B, AIR CLEANER	1	1						
18	1	172448-11540	BRACKET,AIR CLEANER	1	1						
19	1	23000-060000	CLAMP, 60	3	3						
20	1	26013-080162	BOLT, M8X 16	2	2						
21	1	26013-100202	BOLT, M10X 20	2	2						

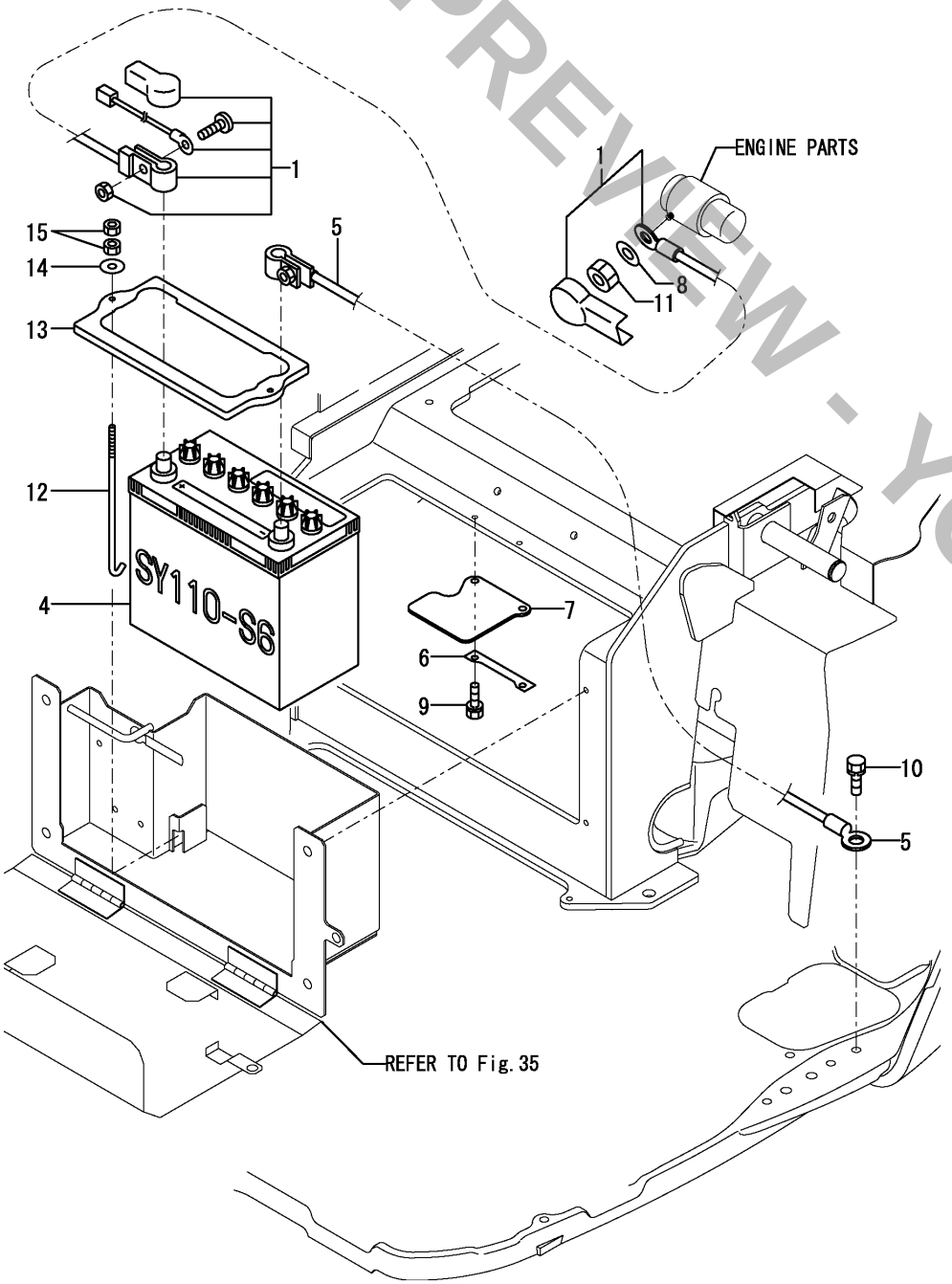
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Fig.12. BATTERY



(A)=VIO15-2A(JP)
(B)=VIO15-2A(EX)
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172A55-16100	CORD ASSY,BATTERY (+	1	1						
4	1	172175-16110	BATTERY	1	1						
5	1	172448-16130	HARNESS,BAT. MINUS	1	1						
6	1	172448-16150	PLATE,BATTERY	1	1						
7	1	172448-16160	COVER, BATTERY	1	1						
8	1	22137-080000	WASHER, 8	1	1						
9	1	26013-060122	BOLT, M6X 12	2	2						
10	1	26013-100202	BOLT, M10X 20	1	1						
11	1	26716-080002	NUT, M8	1	1						
12	1	172631-16350	ROD,BATTERY CLAMP	2	2						
13	1	194940-64750	CLAMP, BATTERY	1	1						
14	1	22157-060000	WASHER, 6	2	2						
15	1	26716-060002	NUT, M6	4	4						

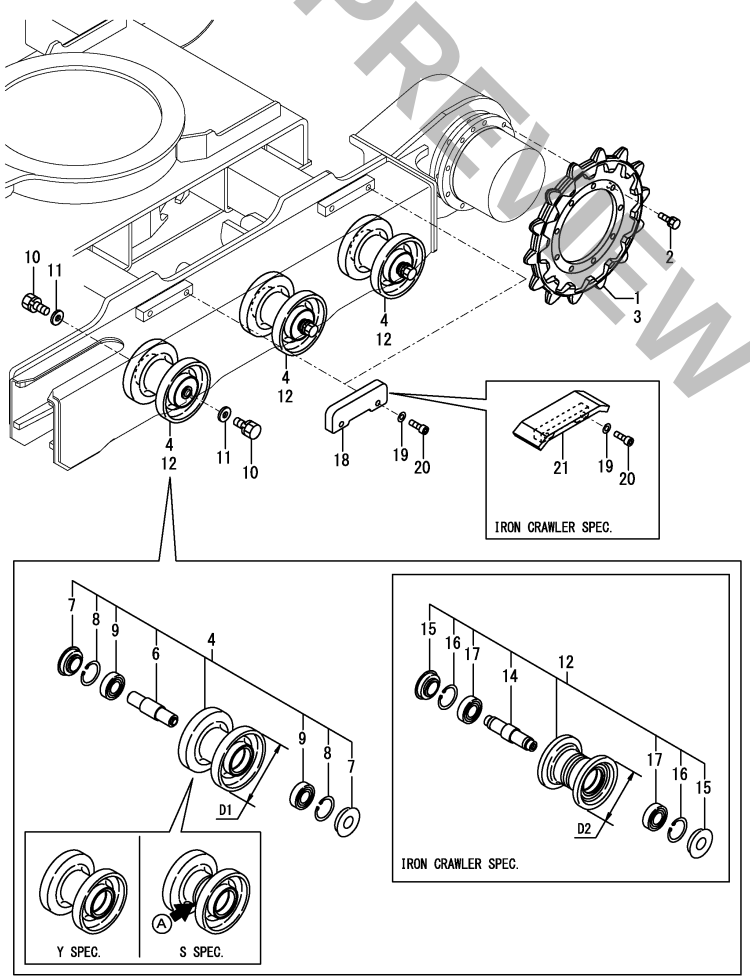
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Fig.17. SPROCKET & TRACK ROLLER



(A)=VIO15-2A(JP)
(B)=VIO15-2A(EX)
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172448-29100	SPROCKET	2	2						1
1-1	1	172448-29100-2	SPROCKET	2	2					S	1
	(A=M/#28498)	(B=M/#28498)									
2	1	26013-100252	BOLT, SPRING M10X 25	18	18						
3	1	172448-29110	SPROCKET	2							2
3-1	1	172448-29110-1	SPROCKET	2						S	2
	(A=M/#28498)										
4	1	772448-37300	ROLLER ASSY, TRACK	6	6						
4-1	1	772448-37300-2	ROLLER ASSY, TRACK	6	6					S	
	(A=M/#28498)	(B=M/#28498)									
4-2	2	772A64-37300-2	ROLLER ASSY, TRACK	6	6					R	
	(A=*2007.04.)	(B=*2007.04.)									
4-3	1	772A64-37300-2	ROLLER ASSY, TRACK	6	6					Z	3
	(A=*2014.04.)	(B=*2014.04.)									
6	2	172448-37310	SHAFT, ROLLER	6	6						
7	2	1E6140-73420	SEAL, OIL 25X52X18	12	12						
8	2	22252-000520	RING, 52	12	12						
9	2	24101-062054	BEARING, BALL 6205	12	12						
10	1	26013-120252	BOLT, SPRING M12X 25	12	12						
11	1	933152-03700	WASHER, CLUTCH	12	12						
12	1	772448-37310	ROLLER ASSY, TRACK	6							
12-1	1	772448-37310-1	ROLLER ASSY, TRACK	6						S	4
	(A=M/#28498)										
14	2	172448-37320	SHAFT, ROLLER	6							
15	2	1E6140-73420	SEAL, OIL 25X52X18	12							
16	2	22252-000520	RING, 52	12							
17	2	24101-062054	BEARING, BALL 6205	12							
18	1	172448-37500	PLATE, SHOE	4	4						
18-1	1	172448-37500-2	PLATE, SHOE	4	4					S	
	(A=M/#28498)	(B=M/#28498)									
19	1	22217-100000	WASHER, SPRING 10	8	8						
20	1	26450-100352	BOLT, M10X 35	8	8						
21	1	172448-37510	PLATE, SHOE	4							
21-1	1	172448-37510-1	SHOE PLATE (GRAY:49)	4						S	
	(A=M/#28498)										

Remarks
(1)Rubber crawler specification.
(2)Iron crawler specification.
(3)Compatibility by assembly exchang with parts of Fig.87(17A) No.1.
The inner parts are not compatible.
A : There is no welding in the Y specifications, and there is welding in the S specifications.
D1=130mm.
(4)D2=110mm.

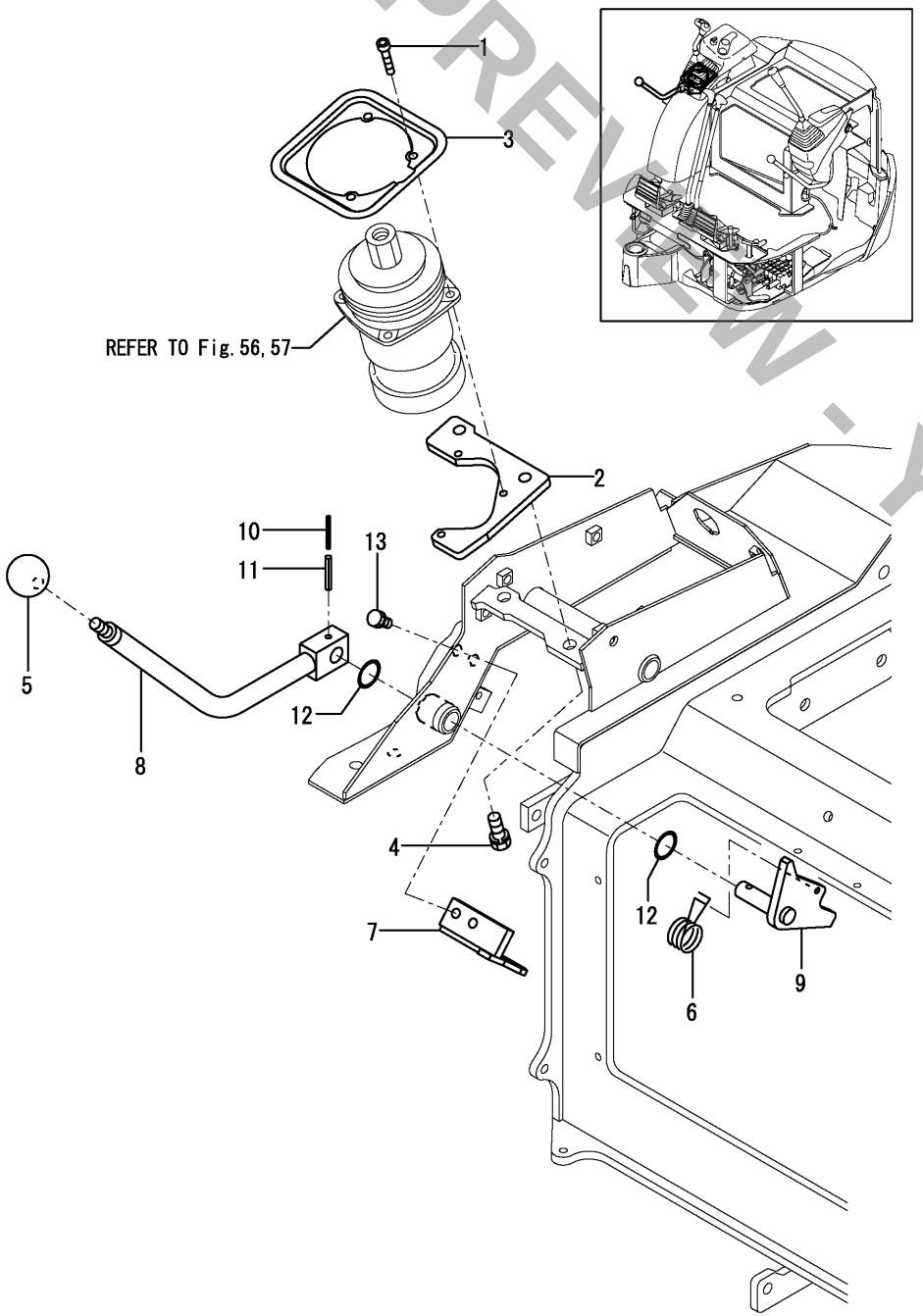
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Fig.20. CONTROL EQUIPMENT(LOCK LEVER & STAND)(RIGHT)



(A)=VIO15-2A(JP) (D)=
(B)=VIO15-2A(EX) (E)=
(C)= (F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172458-46730	BOLT N6X30	3	3						
2	1	172448-46790	PLATE R,REMOTE CON.	1	1						
3	1	172455-46941	PLATE R,BOOTS (73)	1	1						
4	1	26013-100202	BOLT, M10X 20	2	2						
5	1	1D4070-23580	GRIP	1	1						
6	1	172165-45970	SPRING	1	1						
7	1	172448-46960	BRACKET,SW	1	1						
8	1	172448-47680	LOCK LEVER R(GRAY:72	1	1						
8-1	1	172448-47680-1	LOCK LEVER R(GRAY:49	1	1					S	
	(A=M/#28498)		(B=M/#28498)								
9	1	172448-47700	SHAFT ASSY, LEVER	1	1						
10	1	22351-030032	PIN, SPRING 3.0X32	1	1						
11	1	22351-050032	PIN, SPRING 5.0X32	1	1						
12	1	24311-000210	O-RING, 1AP21.0	2	2						
13	1	26013-080162	BOLT, M8X 16	2	2						

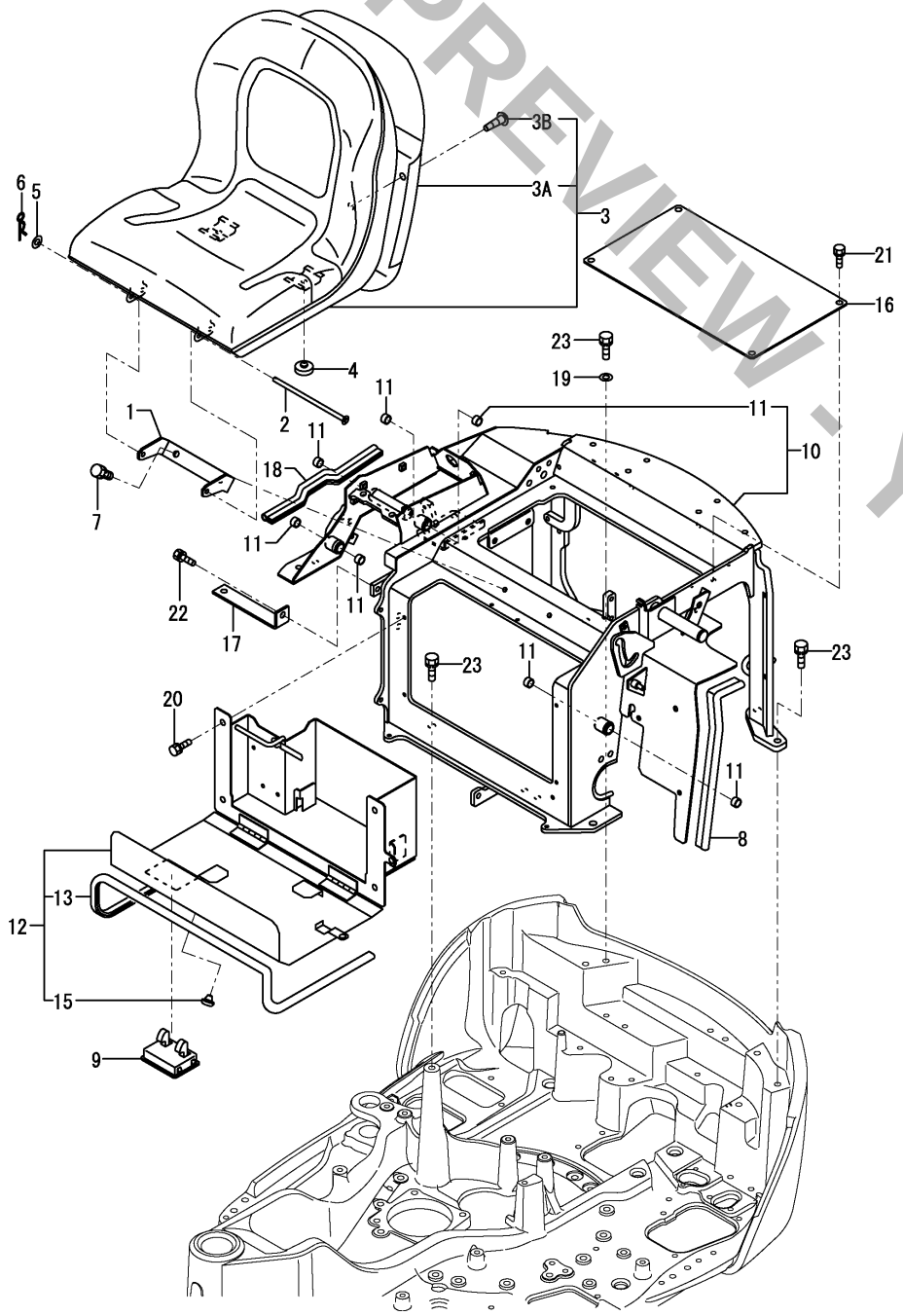
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Fig.35. SEAT & SEAT MOUNT



(A)=VIO15-2A(JP) (D)=
(B)=VIO15-2A(EX) (E)=
(C)= (F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172448-64060	BRACKET,SEAT(GRAY:73	1	1						
2	1	172448-64080	PIN	1	1						
3	1	172649-64101	SEAT ASSY, OPERATOR	1	1						
3-1	1	172A54-64100	SEAT ASSY, OPERATOR	1	1					N	
	(A=M/#28498)	(B=M/#28498)									
3A	2	172A54-64110	COVER	1	1					W	
	(A=M/#28498)	(B=M/#28498)									
3B	2	172A54-64120	SCREW, M5X16	4	4					W	
	(A=M/#28498)	(B=M/#28498)									
4	1	172141-64370	CUSHION, SEAT	2	2						
5	1	22137-080000	WASHER, 8	1	1						
6	1	22372-080000	PIN, SNAP 8	1	1						
7	1	26013-100202	BOLT, M10X 20	2	2						
8	1	172164-13520	RUBBER, SEAL	1	1						
8-1	1	172457-13670	SEAL	1	1					N	
	(A=M/#27501)	(B=M/#27501)									
9	1	172187-61421	HANDLE, LOCK	1	1						
10	1	172A55-64200	MOUNT,SEAT (GRAY:73)	1	1						
11	2	24550-014100	BUSH, 14X10	7	7						
12	1	172448-64710	MOUNT,BATTERY(GRAY73	1	1						
13	2	172141-64350	SEAL, MOUNT	1	1						
15	2	172176-67790	PLUG	2	2					W	
	(A=M/#28436)	(B=M/#28436)									
16	1	172448-64760	PLATE,SEAT (GRAY:73)	1	1						
17	1	172448-64920	CROSS MEMBER	1	1						
18	1	172444-65680	RUBBER, SEAL	1	1						
19	1	22137-120000	WASHER, 12	1	1						
20	1	26013-100202	BOLT, M10X 20	4	4						
21	1	26013-100202	BOLT, M10X 20	4	4						
22	1	26013-100202	BOLT, M10X 20	2	2						
23	1	26013-120302	BOLT, M12X 30	6	6						

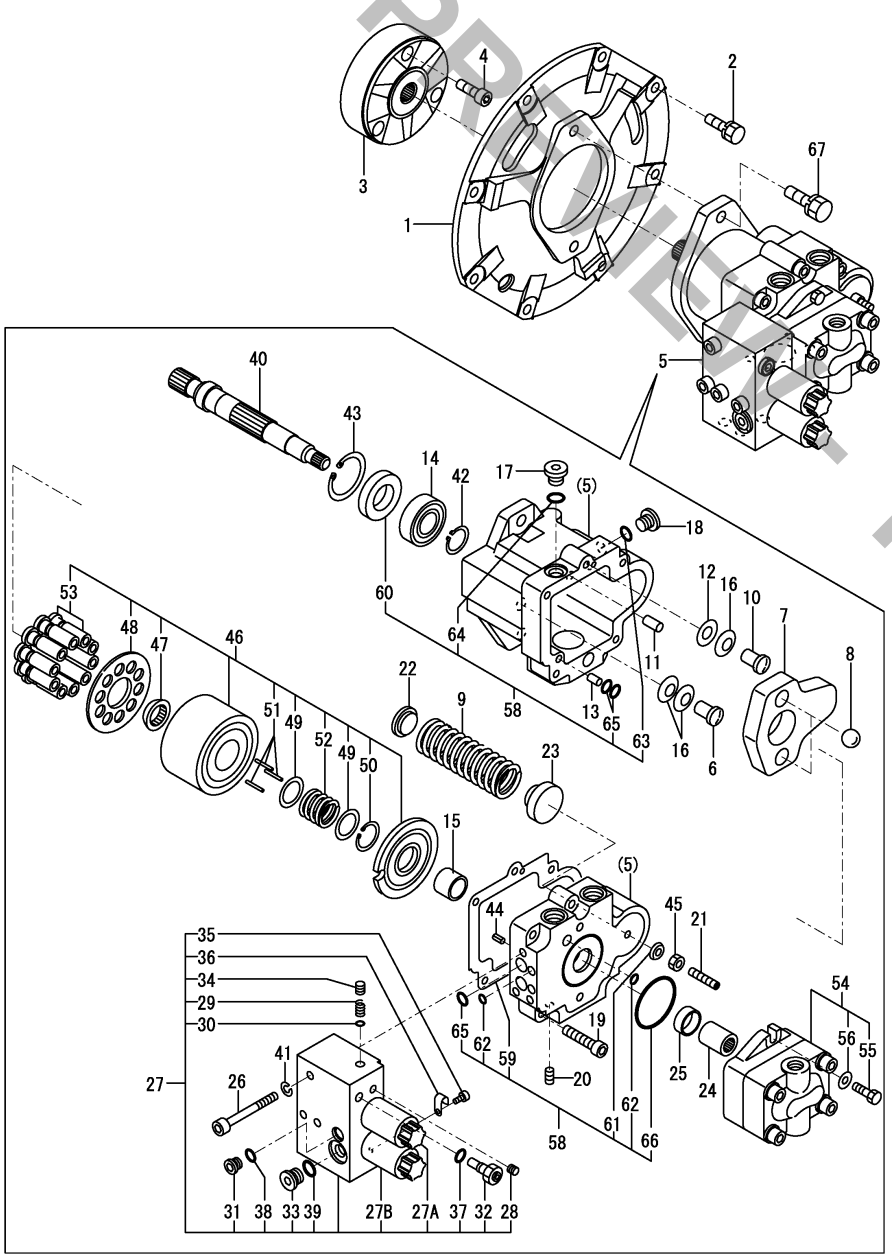
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Fig.39. HYD.OIL PUMP & JOINT



(A)=VIO15-2A(JP) (D)=
(B)=VIO15-2A(EX) (E)=
(C)= (F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172183-71101	MOUNT, PUMP	1	1						
1-1	1	172183-71101-1	MOUNT, PUMP	1	1					S	
	(A=M/#28498)		(B=M/#28498)								
2	1	26013-100252	BOLT, M10X 25	8	8						
3	1	172448-71200	COUPLING	1	1						
4	1	26450-100352	BOLT, M10X 35	3	3						
5	1	172448-73100	PUMP ASSY	1	1						
6	2	172450-73110	PIN,STOPPER	1	1						
7	2	172422-73140	PLATE, SWASH	1	1						
8	2	172422-73160	PIN	2	2						
9	2	172448-73160	SPRING	1	1						
10	2	172448-73180	PIN A,STOPPER	1	1						
11	2	172422-73220	PIN	1	1						
12	2	172422-73240	WASHER	1	1						
13	2	172422-73280	PIN	1	1						
14	2	172422-73290	BEARING, BALL	1	1						
15	2	172422-73500	BEARING, NEEDLE	1	1						
16	2	172422-73520	SPRING	3	3						
17	2	172422-73530	PLUG	1	1						
18	2	172422-73530	PLUG	1	1						
19	2	172422-73540	BOLT	5	5						
20	2	172422-73550	PLUG	4	4						
21	2	172422-73560	SCREW	1	1						
22	2	172458-73560	HOLDER, SPRING	1	1						
23	2	172458-73570	GUIDE, SPRING	1	1						
24	2	172422-73580	COUPLING	1	1						
25	2	172422-73590	COLLAR	1	1						
26	2	172422-73610	BOLT	3	3						
27	2	172458-73620	BLOCK ASSY, VALVE	1	1						
27-1	2	172458-73621	BLOCK ASSY, VALVE	1	1					N	
	(A=*2014.10.)		(B=*2014.10.)								
27A	3	172458-73680	VALVE ASSY	1	1						1
27B	3	172458-73690	VALVE ASSY	1	1						2
28	3	172422-73550	PLUG	7	7						
29	3	172422-73620	SPRING	1	1						
30	3	172422-73630	FILTER	1	1						
31	3	172458-73630	PLUG	1	1						
32	3	172422-73640	ADJUSTER KIT	1	1						
33	3	172458-73640	PLUG	1	1						
34	3	172422-73650	PLUG	2	2						
35	3	172422-73660	BOLT	1	1						
36	3	172422-73670	CLAMP	1	1						
37	3	24311-000100	O-RING, 1AP10.0	1	1						
38	3	24315-000080	O-RING, 1BP8.0	1	1						
39	3	24315-000140	O-RING, 1BP14.0	1	1						
40	2	172458-73660	SHAFT	1	1						
41	2	22212-080000	WASHER 8	3	3						
42	2	22242-000250	RING, 25	1	1						
43	2	22252-000520	RING, 52	1	1						
44	2	22351-060016	PIN, SPRING 6.0X16	1	1						
45	2	26711-080002	NUT, M8	1	1						

Remarks
(1)For second gear traveling.
(2)For safety lock.

N:Old ⇔ New, Q:Old ⇔ New, R:Old ⇔ New, S:Old ⇔ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

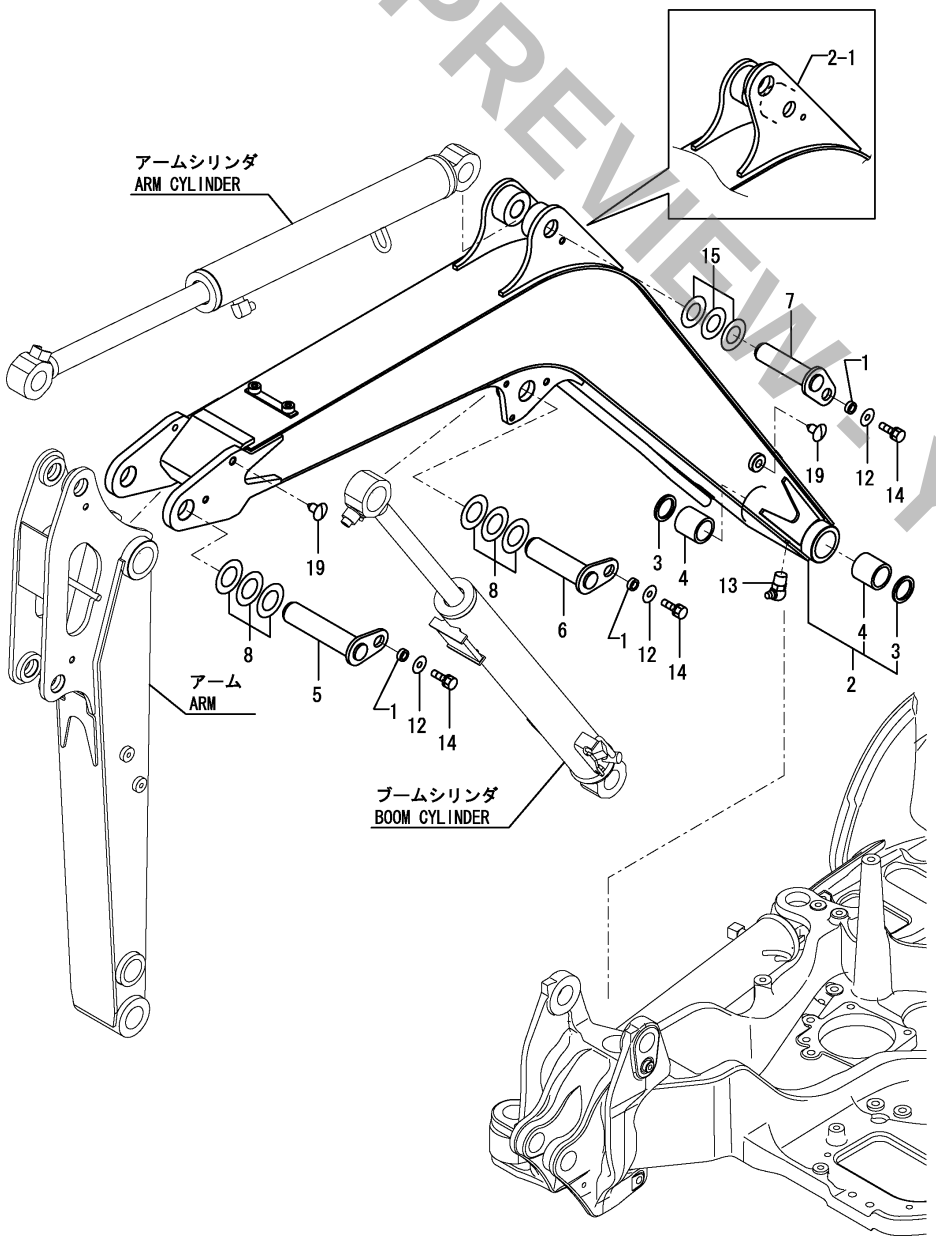
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Fig.73. BOOM



(A)=VIO15-2A(JP)
(B)=VIO15-2A(EX)
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172010-01640	SPACER	3	3						
2	1	172448-81100	BOOM ASSY (GREEN:97)	1	1						
2-1	1	172448-81090-1	BOOM ASSY (GREEN:97)	1	1					S	
	(A=M/#27862)		(B=M/#27862)								
3	2	172448-81610	SEAL, DUST 35X45X4	2	2						
4	2	172141-82270	BUSH 35 45	2	2						
5	1	172A55-82700	PIN ASSY,35X155	1	1						
6	1	172A55-82760	PIN ASSY, 35X127	1	1						
7	1	172A55-82790	PIN ASSY, 30X121	1	1						
8	1	172141-84601	SHIM	2	2						
12	1	22157-100000	WASHER, 10	3	3						
13	1	24761-050000	NIPPLE, GREASE C	1	1						
14	1	26013-100252	BOLT, M10X 25	3	3						
15	1	933160-06711	SHIM ASSY	1	1						
19	1	172176-68210	CLIP, TREE	4	4						

Remarks
(1)3 POINT SUSPEND SPEC.
(2)1 POINT SUSPEND SPEC.

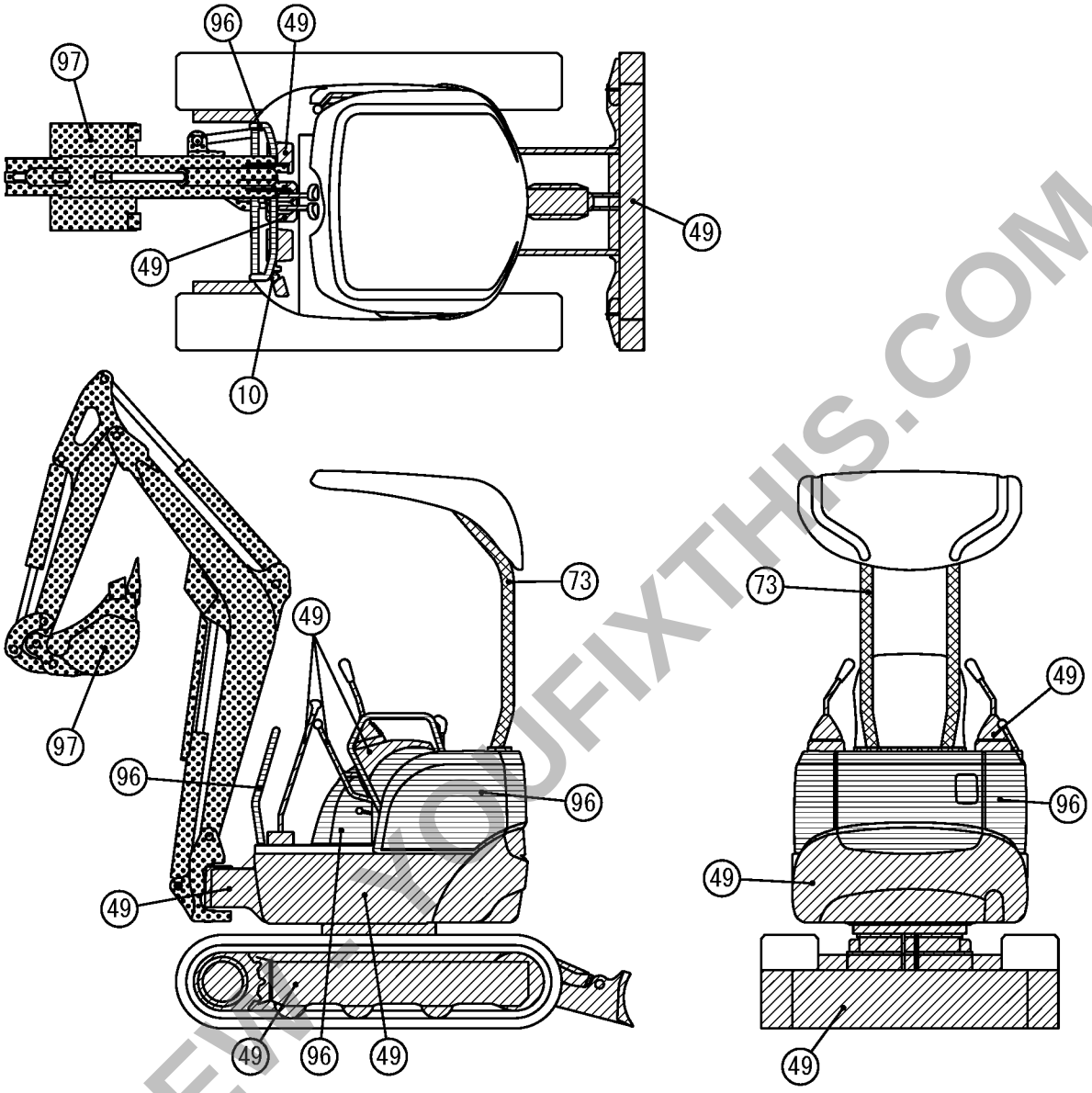
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VEHICLE PAINTED COLOR(NEW)

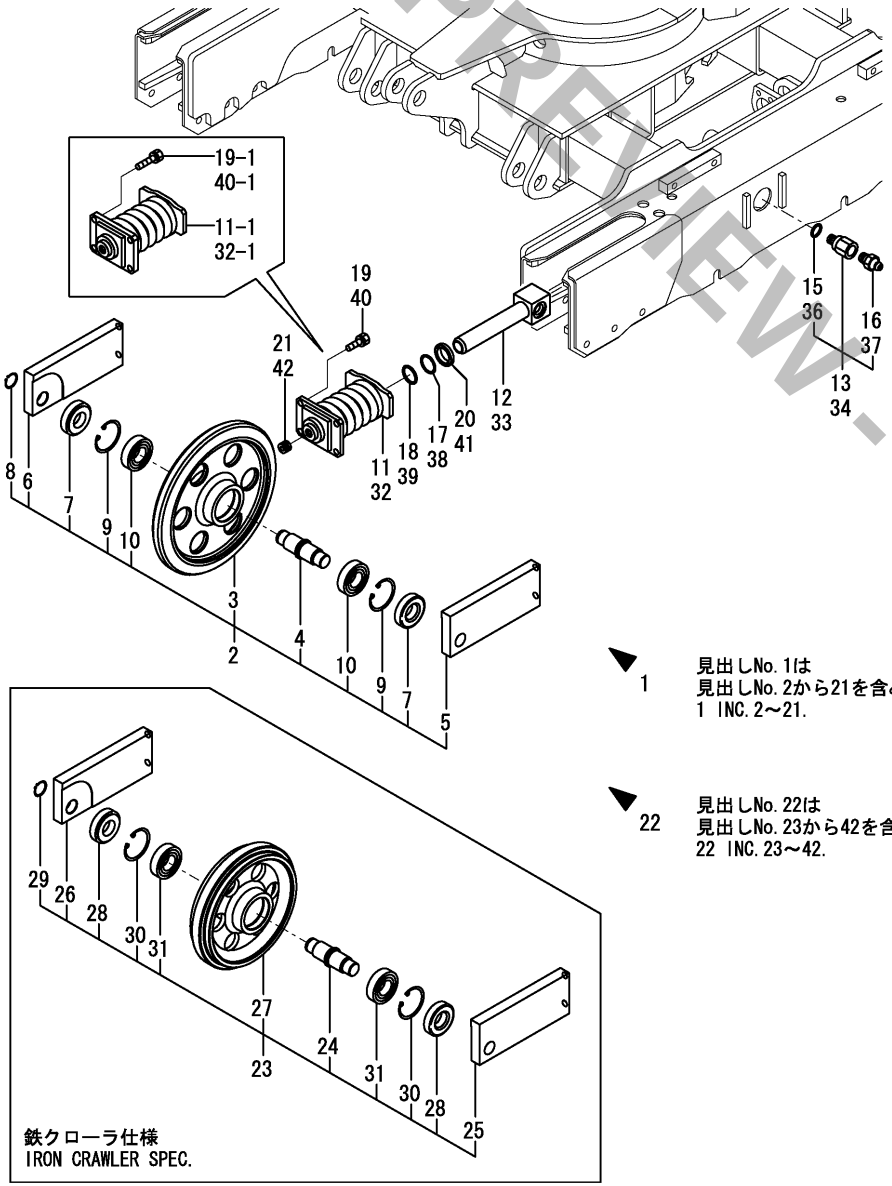
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49		ヤンマーネイビーグレー YANMAR Navy Gray	8.12B1.31/0.42	--------	TOR-91390000	TOR-90390002
97		ヤンマーピーコックグリーン YANMAR Peacock Green	2.99BG5.27/9.28	981101-09597	977620-40970	977620-30971
96		ヤンマーシトラスグリーン YANMAR Citrus Green	4.84GY8.42/6.99	981101-09599	977620-40990	977620-30991
73		ヤンマーワームグレー YANMAR Warm Gray	5.52Y4.91/1.09	--------	--------	TOR-90450003
10		ヤンマーレッド２ YANMAR Red 2	7.13R3.66/3.88	--------	TOR-91000002	TOR-90000004

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Fig.18. IDLER & ADJUST



▼1 見出しNo.1は
見出しNo.2から21を含みます。
1 INC.2～21.

▼22 見出しNo.22は
見出しNo.23から42を含みます。
22 INC.23～42.

Remarks
(1)INTERCANGEABLE BY SIMULTANEOUS REPLACEMENT WITH REF.11-1.
(2)INTERCANGEABLE BY SIMULTANEOUS REPLACEMENT WITH REF.32-1.

(A)=VIO15-2A(JP) (D)=
(B)=VIO15-2A(EX) (E)=
(C)= (F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	772448-37120	IDLER ASSY, RUBBER	2	2						
1-1	1	772448-37120-1	IDLER ASSY, RUBBER	2	2					S	
	(A=M/#28498)	(B=M/#28498)									
2	2	772448-37100	IDLER ASSY, RUBBER	2	2						
2-1	2	772448-37100-2	IDLER ASSY, RUBBER	2	2					S	
	(A=M/#28498)	(B=M/#28498)									
3	3	172448-37100	IDLER ASSY	2	2						
3-1	3	172448-37100-2	IDLER ASSY	2	2					S	
	(A=M/#28498)	(B=M/#28498)									
4	3	172448-37110	SHAFT, IDLER	2	2						
5	3	172448-37130	FORK,IDLER L(GREEN88	2	2						
5-1	3	172448-37130-2	FORK,IDLER L(GRAY:49	2	2					S	
	(A=M/#28498)	(B=M/#28498)									
6	3	172448-37140	FORK,IDLER R(GREEN88	2	2						
6-1	3	172448-37140-2	FORK,IDLER R(GRAY:49	2	2					S	
	(A=M/#28498)	(B=M/#28498)									
7	3	1A1060-48300	SEAL, QLN30X62X13.2	4	4						
8	3	22242-000250	RING, 25	2	2						
9	3	22252-000620	RING, 62	4	4						
10	3	24101-062064	BEARING, BALL 6206	4	4						
11	2	172448-37710	SPRING ASSY, ADJUST	2	2						
11-1	2	172448-37711	SPRING ASSY, ADJUST	2	2					R	
	(A=M/#28301)	(B=M/#28301)									
12	2	172448-37800	TUBE ASSY, ADJUST	2	2						
13	2	172122-37844	VALVE ASSY, NIPPLE	2	2						
15	3	24315-000140	O-RING, 1BP14.0	2	2						
16	3	24761-020000	NIPPLE, GREASE PT1/8	2	2						
17	2	172137-37850	RING, BACK UP	2	2						
18	2	24315-000300	O-RING, 1BP30.0	2	2						
19	2	26013-100302	BOLT, M10X 30	8	8						
19-1	2	26013-100352	BOLT, M10X 35	8	8					F	1
	(A=M/#28301)	(B=M/#28301)									
20	2	933126-38600	SEAL, DUST	2	2						
21	2	933171-13691	PLUG PT1/8	2	2						
22	1	772448-37130	IDLER ASSY, IRON	2							
22-1	1	772448-37130-1	IDLER ASSY, IRON	2						S	
	(A=M/#28498)										
23	2	772448-37110	IDLER ASSY, IRON	2							
23-1	2	772448-37110-1	IDLER ASSY, IRON	2						S	
	(A=M/#28498)										
24	3	172448-37110	SHAFT, IDLER	2							
25	3	172448-37130	FORK,IDLER L(GREEN88	2							
25-1	3	172448-37130-2	FORK,IDLER L(GRAY:49	2						S	
	(A=M/#28498)										
26	3	172448-37140	FORK,IDLER R(GREEN88	2							
26-1	3	172448-37140-2	FORK,IDLER R(GRAY:49	2						S	
	(A=M/#28498)										
27	3	172448-37200	IDLER ASSY	2							
27-1	3	172448-37200-1	IDLER ASSY	2						S	
	(A=M/#28498)										
28	3	1A1060-48300	SEAL, QLN30X62X13.2	4							

N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

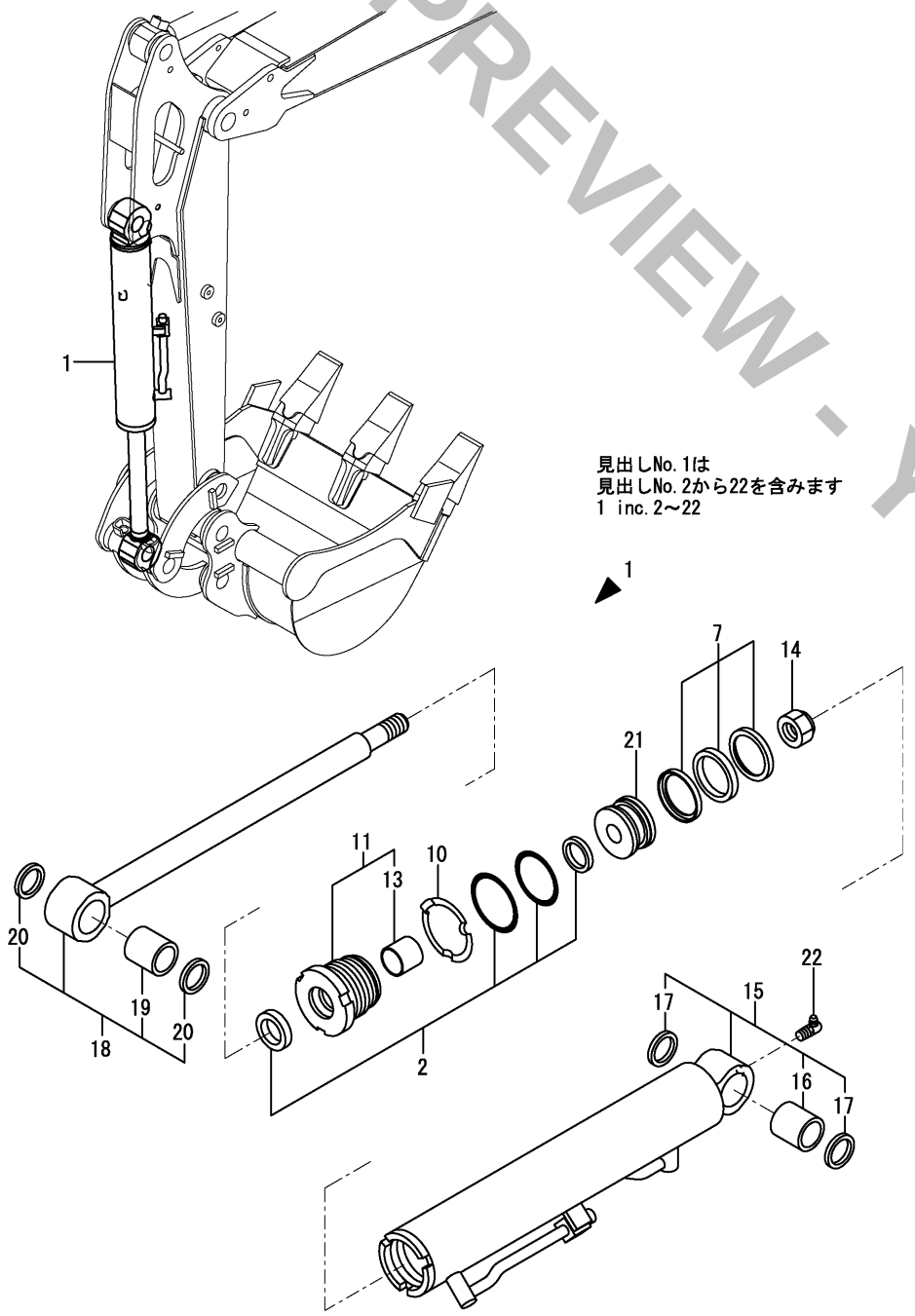
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Fig.42. BUCKET CYLINDER



(A)=VIO15-2A(JP)
(B)=VIO15-2A(EX)
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172449-72550	CYLINDER ASSY	1	1						
2	2	172449-72030	SEAL SET, HEAD 55 30	1	1						
7	2	172449-72321	GASKET ASSY, RGU55	1	1						
10	2	172173-72550	ROCK WASHER 55	1	1						
11	2	172449-72560	HEAD CMP 55 30	1	1						
13	3	24550-030300	BUSH, 30X30	1	1						
14	2	172141-72580	NUT, M20	1	1						
15	2	172449-72600	TUBE ASSY, BUCKET	1	1						
16	3	172149-72440	BUSH A 30X30,PIN	1	1						
17	3	172448-81600	SEAL, DUST 30X40X4	2	2						
18	2	172449-72640	ROD ASSY,BUCKET	1	1						
19	3	172149-72440	BUSH A 30X30,PIN	1	1						
20	3	172448-81600	SEAL, DUST 30X40X4	2	2						
21	2	172449-72681	PISTON 55(20-28	1	1						
22	2	24761-050000	NIPPLE, GREASE C	1	1						

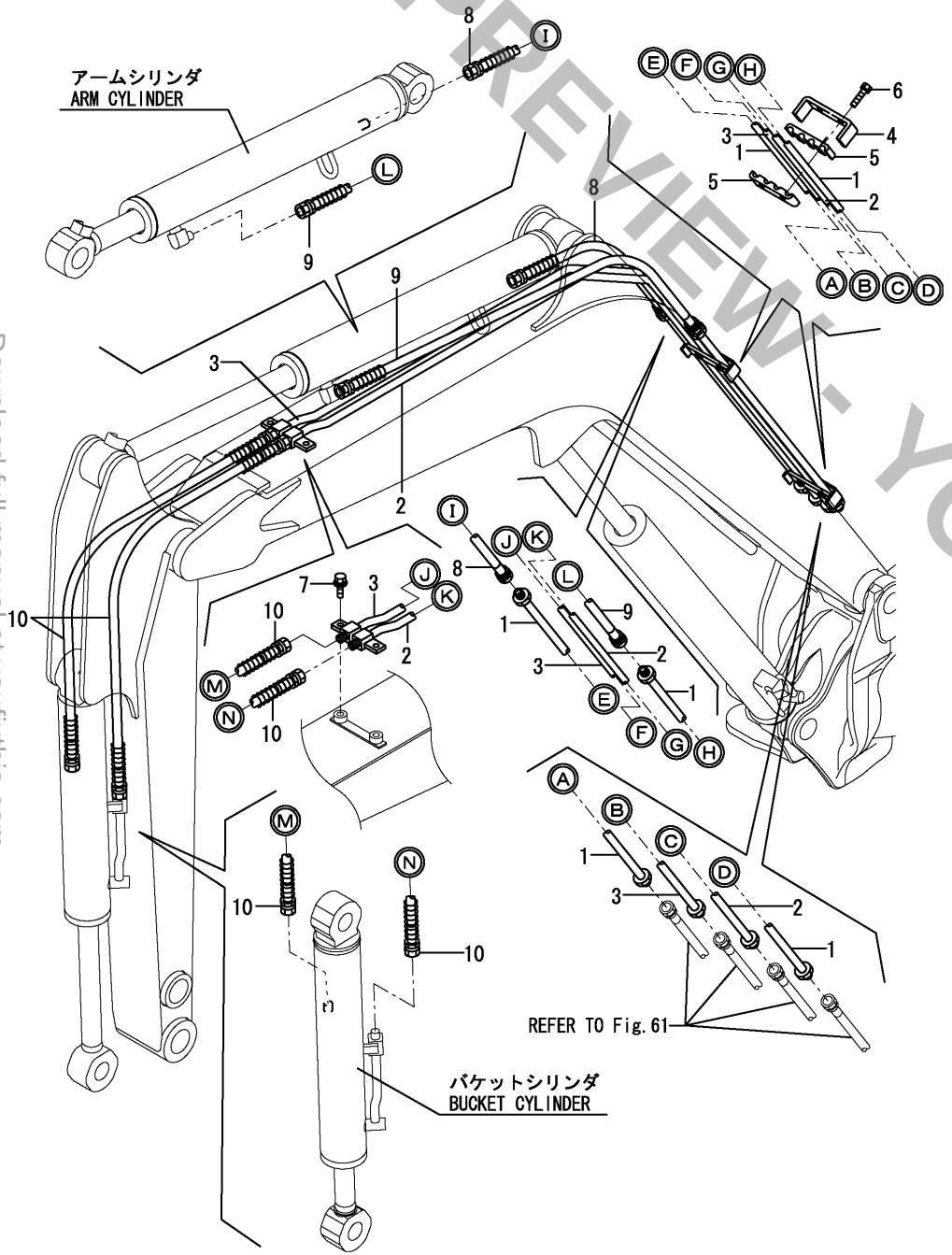
N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.65. HYD.OIL PIPING(BOOM)



(A)=VIO15-2A(JP)
(B)=VIO15-2A(EX)
(C)=
(D)=
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172448-76400	TUBE, ARM	2	2						
2	1	172448-76450	TUBE, BUCKET	1	1						
3	1	172448-76470	TUBE, BUCKET	1	1						
4	1	172448-76680	TUBE, CLAMP	2	2						
5	1	172448-76690	TUBE, CLAMP	4	4						
6	1	26013-080352	BOLT, M8X 35	4	4						
7	1	26014-080162	BOLT, M8X 16	2	2						
8	1	172448-78420	HOSE H206BB042K	1	1						
9	1	172448-78430	HOSE H204BB085K	1	1						
10	1	172448-78440	HOSE H204BB076W	2	2						

N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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