YANMAR

PARTS CATALOG

0CK10-M37602EN

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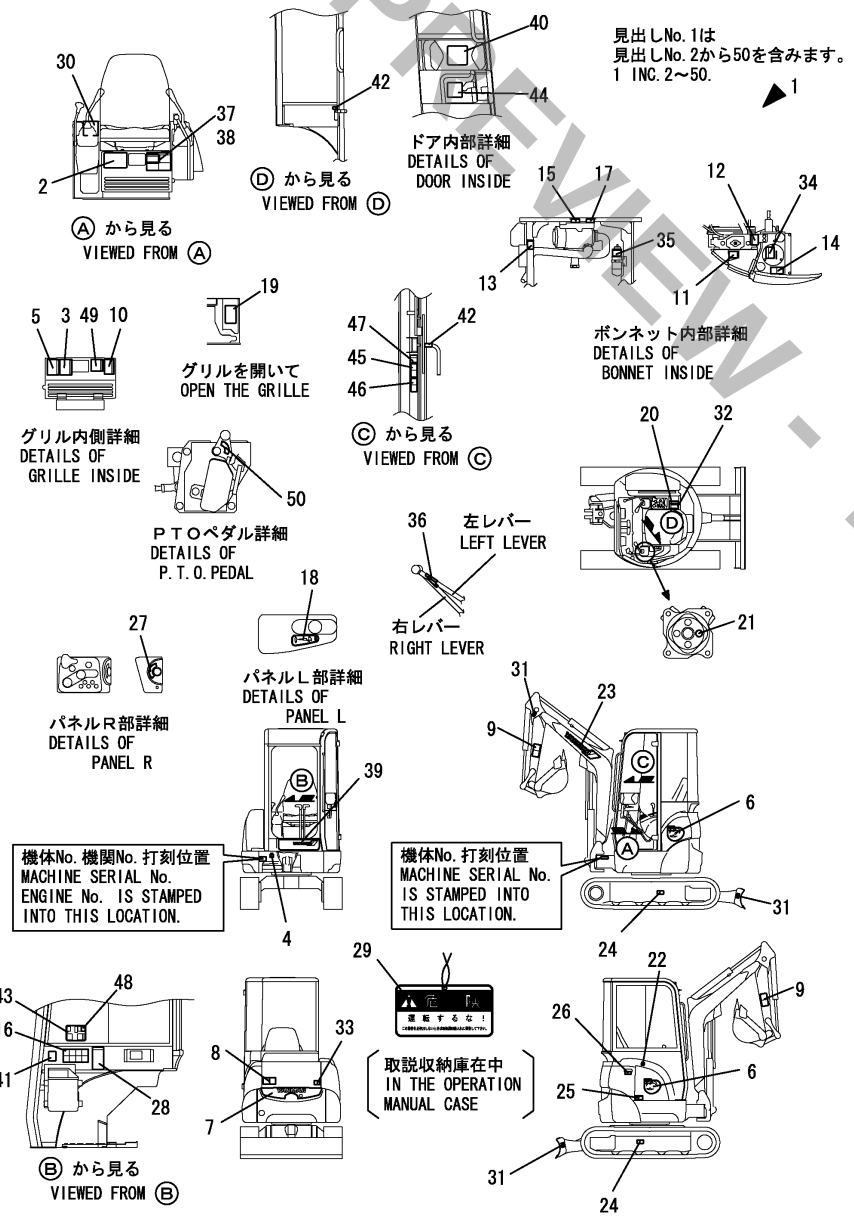
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	30	3
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	35	6
	36	7
	114	13
		16
172141-50762-1	40	1
172141-50763-3	40	1 -1
172141-50890	39	2
172141-57650	39	11
172141-70110	71	21
172141-70150	71	23
172141-70160	71	24
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172141-70420	71	56
172141-70450	71	16
172141-71520	61	66
	62	84
172141-71550	61	67
		132
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172141-72250	63	26
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	66	12 -1
	67	9 -1
	68	12
172141-72420	63	30
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	68	13
	69	11
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Fig.1. LABEL(CABIN)(JP)



Remarks
(1)4-WAY SPEC.
(2)P.T.O. SPEC.
(3)RUBBER CRAWLER SPEC.

(A)=VIO20-2 C(JP)
(B)=VIO20-2 P(JP)
(C)=
(D)=VIO20-2 P(EX)
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	772456-03110	LABEL ASSY(JP.C)	1							
2	2	172456-03112	LABEL	1							
3	2	172456-03120	LABEL,OIL & WATER	1							
4	2	172157-03130	LABEL, GREASE	1							
5	2	172458-03130	LABEL,GREASE FEED	1							
6	2	172456-03150	LABEL,MODEL	2							
7	2	172458-03160	LABEL, REAR	1							
8	2	172444-03170	LABEL	1							
9	2	172444-03180	LABEL	2							
10	2	172458-03181	LABEL, LIFTING	1							
11	2	172444-03190	LABEL	1							
12	2	172458-03190	LABEL,OILING	1							
13	2	172141-03202	LABEL,CAUTION	1							
14	2	172450-03200	LABEL,BATTERY	1							
15	2	172458-03200	LABEL,FAN	1							
16	2	172444-03210	LABEL	1							
17	2	172458-03210	LABEL,BELT	1							
18	2	172458-03220	LABEL,ACCELERATOR	1							
19	2	172458-03231	LABEL, HUSE	1							
20	2	172444-03240	LABEL	1							
21	2	172173-03250	LABEL	1							
22	2	172183-03250	LABEL,FUEL	1							
23	2	172524-03271	LABEL	1							
24	2	172444-03280	LABEL	2							
25	2	172142-03302	LABEL,CAUTION	1							
26	2	172455-03340	LABEL	1							
27	2	172141-03360	LABEL, START SWITCH	1							
28	2	172964-03370	LABEL	1							
29	2	172964-03481	TAG ASSY, CAUTION	1							
30	2	172164-03510	LABEL,LOADING	1							
31	2	172437-03510	LABEL,HOOK	3							
32	2	172164-03540	LABEL	1							
33	2	172519-04180	LABEL,WARNING	1							
34	2	172519-04290	LABEL,WARNING	1							
35	2	121470-44540	LABEL, SUB-TANK	1							
36	2	172183-03280	LABEL,LOCK	1							
37	2	172444-03290	MAGNET	1							1
38	2	172151-03551	LABEL	1							1
39	2	172460-03140	LABEL,FRONT	1							
40	2	172175-03170	LABEL	1							
41	2	172456-03170	LABEL	1							
42	2	172445-03180	LABEL	3							
43	2	172496-03200	LABEL, OPERATION	1							
44	2	172445-03220	LABEL	1							
45	2	172445-03230	LABEL	1							
46	2	172458-03260	LABEL	1							
47	2	172455-03520	LABEL	1							
48	2	172490-03210	LABEL, P.T.O.	1							2
49	2	172165-03240	LABEL	1							3
50	2	172458-03240	LABEL,LOCK	1							2

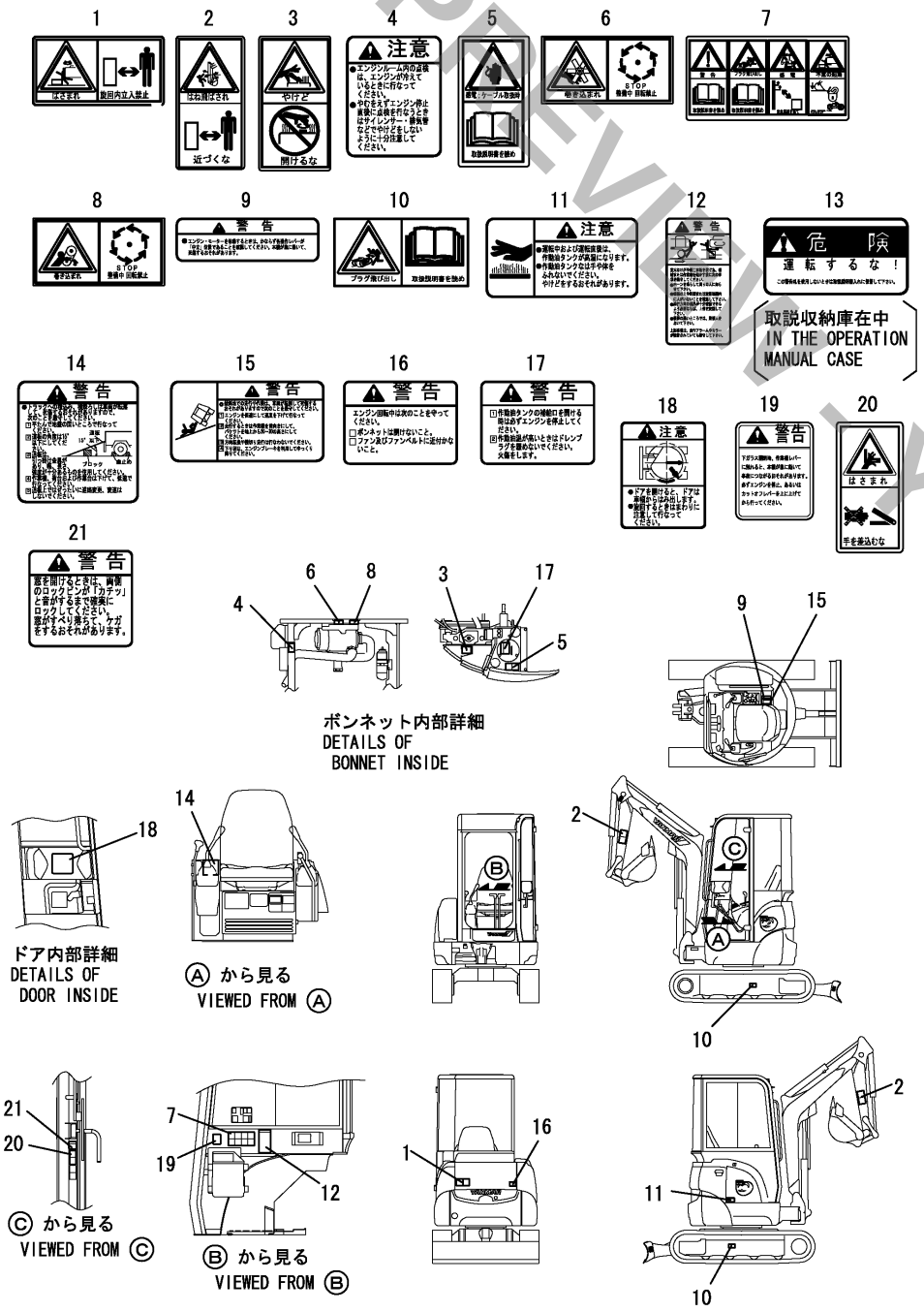
N:Old ⇔ New (Yes/No), Q:Old ⇔ New (No/Yes), R:Old ⇔ New (Yes/Yes), S:Old ⇔ New (No/No), W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.6. SAFETY LABEL(CABIN)(JP)



(A)=VIO20-2 C(JP)
(B)=VIO20-2 P(JP)
(C)=
(D)=VIO20-2 P(EX)
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172444-03170	LABEL	1							
2	1	172444-03180	LABEL	2							
3	1	172444-03190	LABEL	1							
4	1	172141-03202	LABEL,CAUTION	1							
5	1	172450-03200	LABEL,BATTERY	1							
6	1	172458-03200	LABEL,FAN	1							
7	1	172444-03210	LABEL	1							
8	1	172458-03210	LABEL,BELT	1							
9	1	172444-03240	LABEL	1							
10	1	172444-03280	LABEL	2							
11	1	172142-03302	LABEL,CAUTION	1							
12	1	172964-03370	LABEL	1							
13	1	172964-03481	TAG ASSY, CAUTION	1							
14	1	172164-03510	LABEL,LOADING	1							
15	1	172164-03540	LABEL	1							
16	1	172519-04180	LABEL,WARNING	1							
17	1	172519-04290	LABEL,WARNING	1							
18	1	172175-03170	LABEL	1							
19	1	172456-03170	LABEL	1							
20	1	172445-03230	LABEL	1							
21	1	172455-03520	LABEL	1							

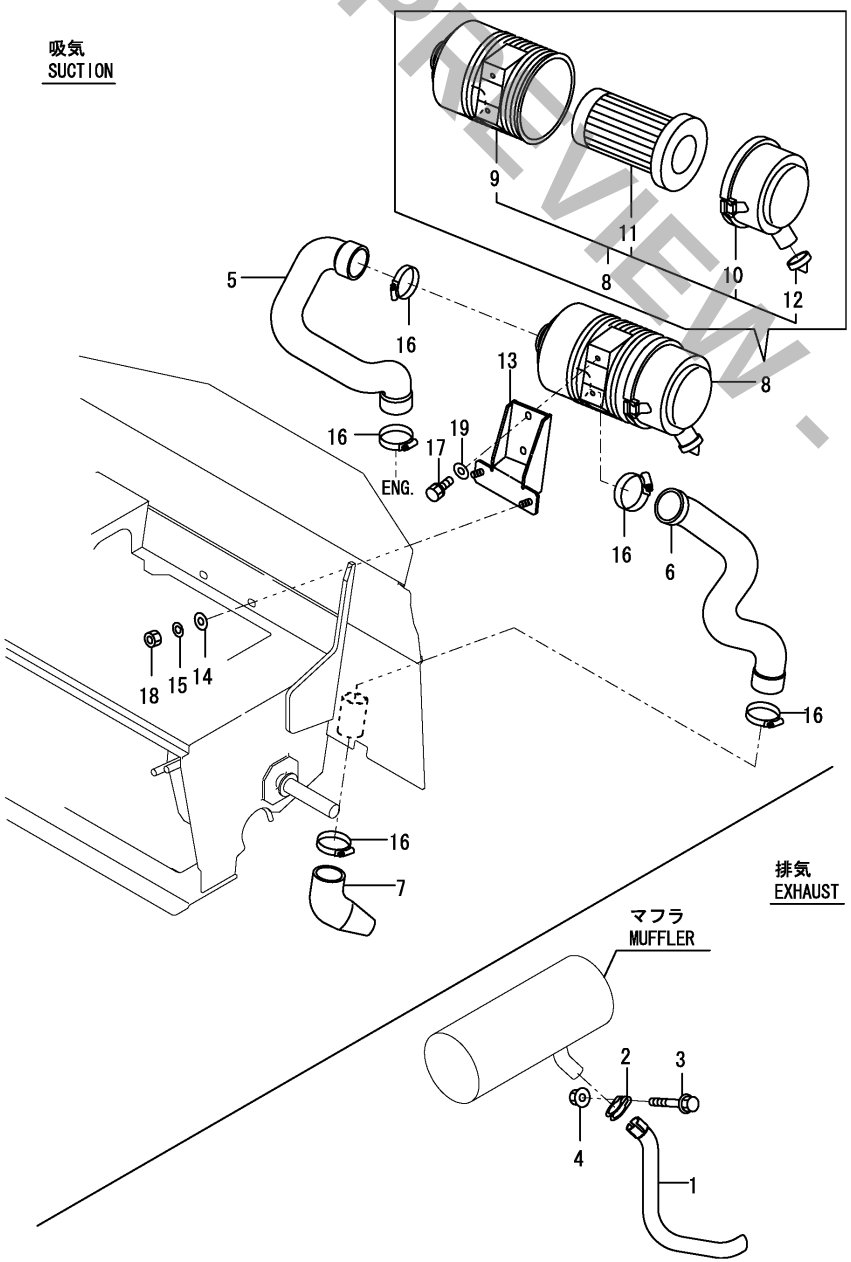
N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\rightleftarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\rightleftarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\rightleftarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\rightleftarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.12. SUCTION PIPE & EXHAUST PIPE



(A)=VIO20-2 C(JP)
(B)=VIO20-2 P(JP)
(C)=
(D)=VIO20-2 P(EX)
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172456-11310	PIPE, EXTENSION	1	1		1				
2	1	172173-11561	CLAMP	1	1		1				
3	1	26106-080552	BOLT, M8X 55 PLATED	1	1		1				
4	1	26366-080002	NUT, M8	1	1		1				
5	1	172456-11480	HOSE A,AIR CLEANER	1	1		1				
6	1	172456-11490	HOSE B,AIR CLEANER	1	1		1				
7	1	172456-11500	HOSE C,AIR CLEANER	1	1		1				
8	1	172456-11510	CLEANER ASSY, AIR	1	1		1				
9	2	172456-11590	BODY	1	1		1				
10	2	172456-11600	COVER ASSY	1	1		1				
11	2	129619-12520	ELEMENT		1						M
11-1	2	119808-12520	ELEMENT	1	1		1				
12	2	119808-12540	VALVE, UNLOADER	1	1		1				
13	1	172456-11520	BRACKET	1	1		1				
14	1	22137-100000	WASHER, 10	2	2		2				
15	1	22217-100000	WASHER, SPRING 10	2	2		2				
16	1	23000-060000	CLAMP, 60	5	5		5				
17	1	26013-080202	BOLT, M8X 20	2	2		2				
18	1	26716-100002	NUT, M10	2	2		2				
19	1	22137-080000	WASHER, 8	2	2		2				

Remarks
(M)MISPRINT.

N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

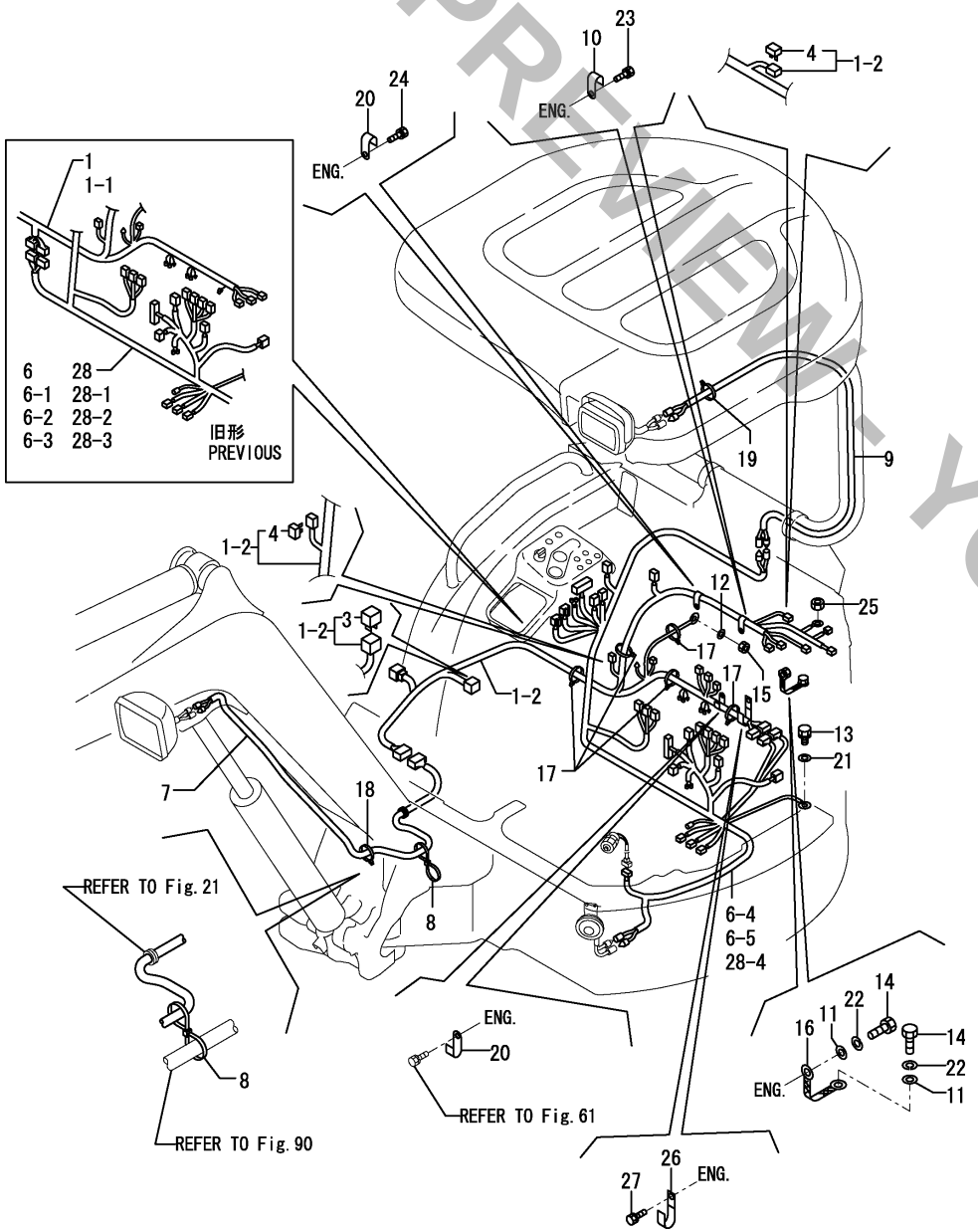
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Fig.20. ELECTRIC PART(WIRING)

(A)=VIO20-2 C(JP)
(B)=VIO20-2 P(JP)
(C)=
(D)=VIO20-2 P(EX)
(E)=
(F)=



No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172456-16500	HARNESS ASSY ,A		1						
1-1	1	172456-16501	HARNESS (A) ASSY		1					N	
		(B=M/#21581)									
1-2	1	172456-16502	HARNESS ASSY ,A	1	1		1			S	
		(B=M/#21915)									
3	2	172458-16550	HUSE,SLOW BLOW (50A	1	1		1				
4	2	172648-16600	DIODE	2	2		2				
6	1	172456-16520	HARNESS B		1						
6-1	1	172456-16521	HARNESS (B)		1					N	
		(B=M/#21218)									
6-2	1	172456-16522	HARNESS (B)		1					N	
		(B=M/#21547)									
6-3	1	172456-16523	HARNESS (B)		1					N	
		(B=M/#21581)									
6-4	1	172456-16524	HARNESS (B)		1					S	
		(B=M/#21915)									
6-5	1	172456-16525	HARNESS B ASSY	1	1		1			N	
		(B=M/#25825)									
7	1	172456-16530	HARNESS,BOOM LAMP	1	1		1				
8	1	172137-16560	BAND	1	1		1				
9	1	172458-16560	HARNESS,CANOPY LAMP		1						
9-1	1	172458-16561	HARNESS,CANOPY LAMP		1		1			N	
		(B=M/#21169)									
10	1	194440-51620	CLAMP	1	1		1				
11	1	22137-120000	WASHER, 12	2	2		2				
12	1	22217-050000	WASHER, SPRING 5	1	1		1				
13	1	26013-100202	BOLT, M10X 20	1	1		1				
14	1	26116-100162	BOLT, M10X 16 PLATED		2						M
14-1	1	26116-120162	BOLT, M12X 16 PLATED	2	2		2				
15	1	26716-050002	NUT, M5	1	1		1				
16	1	933171-15801	CORD, ENGINE EARTH	1	1		1				
17	1	172126-11510	BAND 300	5	5		5				
18	1	172126-11510	BAND 300	1	1		1				
19	1	172126-11510	BAND 300	1	1		1				
20	1	172126-16540	CLAMP	2	2		2				
21	1	22137-100000	WASHER, 10	1	1		1				
22	1	22217-120000	WASHER, SPRING 12	2	2		2				
23	1	26013-080162	BOLT, M8X 16	1	1		1				
24	1	26013-100162	BOLT, M10X 16	1	1		1				
25	1	26716-040002	NUT, M4	1	1		1			W	
		(B=M/#20501)									
26	1	1A1380-59480	CLAMP, CORD	1	1		1			W	
		(B=M/#21915)									
27	1	26013-100202	BOLT, M10X 20	1	1		1			W	
		(B=M/#21915)									
28	1	172469-16520	HARNESS B ASSY,US		1					W	1
		(B=M/#20945)									
28-1	1	172469-16521	HARNESS B ASSY		1					N	1
		(B=M/#21310)									
28-2	1	172469-16522	HARNESS B ASSY (US		1					N	1
		(B=M/#21547)									

Remarks
(1)ROPS CANOPY SPEC.
(M)MISPRINT.

N:Old ⇄ New, Q:Old ⇄ New, R:Old ⇄ New, S:Old ⇄ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

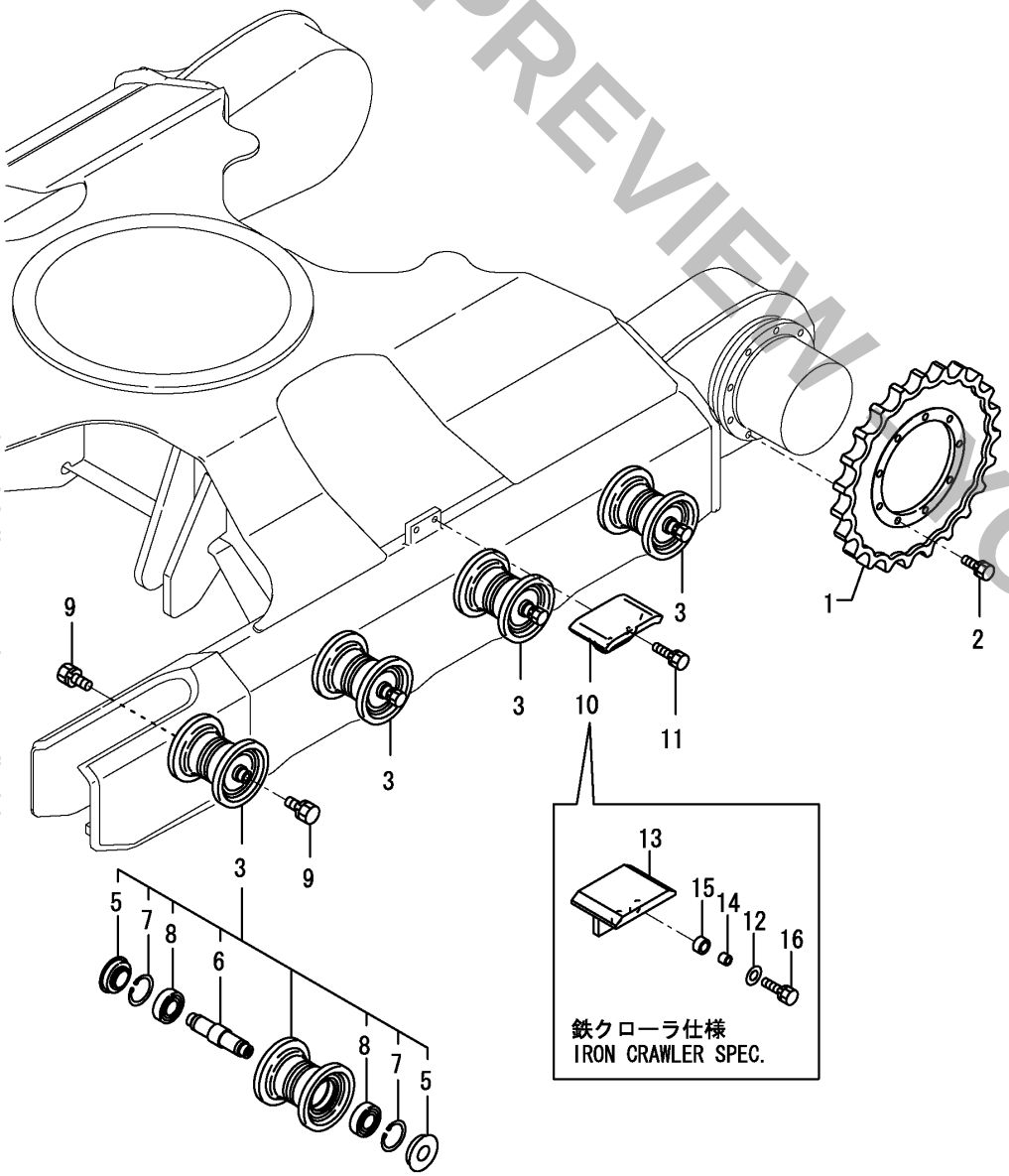
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Fig.25. SPROCKET & ROLLER



(A)=VIO20-2 C(JP)
(B)=VIO20-2 P(JP)
(C)=
(D)=VIO20-2 P(EX)
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172173-29100	SPROCKET	2	2		2				
2	1	26013-100252	BOLT, M10X 25	18	18		18				
3	1	772456-37300	TRACK ROLLER ASSY(88		8						
3-1	1	772456-37301 (B=M/#21915)	TRACK ROLLER ASSY(88	8	8		8			R	
5	2	172173-37320	SEAL, OIL		16						
5-1	2	1E6140-73420 (B=M/#21637)	SEAL, OIL QLF255218	16	16		16			R	
6	2	172456-37320	SHAFT, ROLLER	8	8		8				
7	2	22252-000520	RING, 52	16	16		16				
8	2	24101-062054	BEARING, BALL 6205	16	16		16				
9	1	26013-120252	BOLT, M12X 25	16	16		16				
10	1	172456-37500	PLATE (GREEN:88)	2	2		2				1
11	1	26013-100302	BOLT, M10X 30	4	4		4				1
12	1	172110-36010	COLLAR	4	4		4				2
13	1	172173-37500-1	PLATE,HOSE BAFFLE(88	2	2		2				2
14	1	172183-37510	COLLAR, 11X16X13	4	4		4				2
15	1	172183-37520	COLLAR, 16X24X13	4	4		4				2
16	1	26013-100352	BOLT, M10X 35	4	4		4				2

Remarks
(1)RUBBER CRAWLER SPEC.
(2)IRON CRAWLER SPEC.

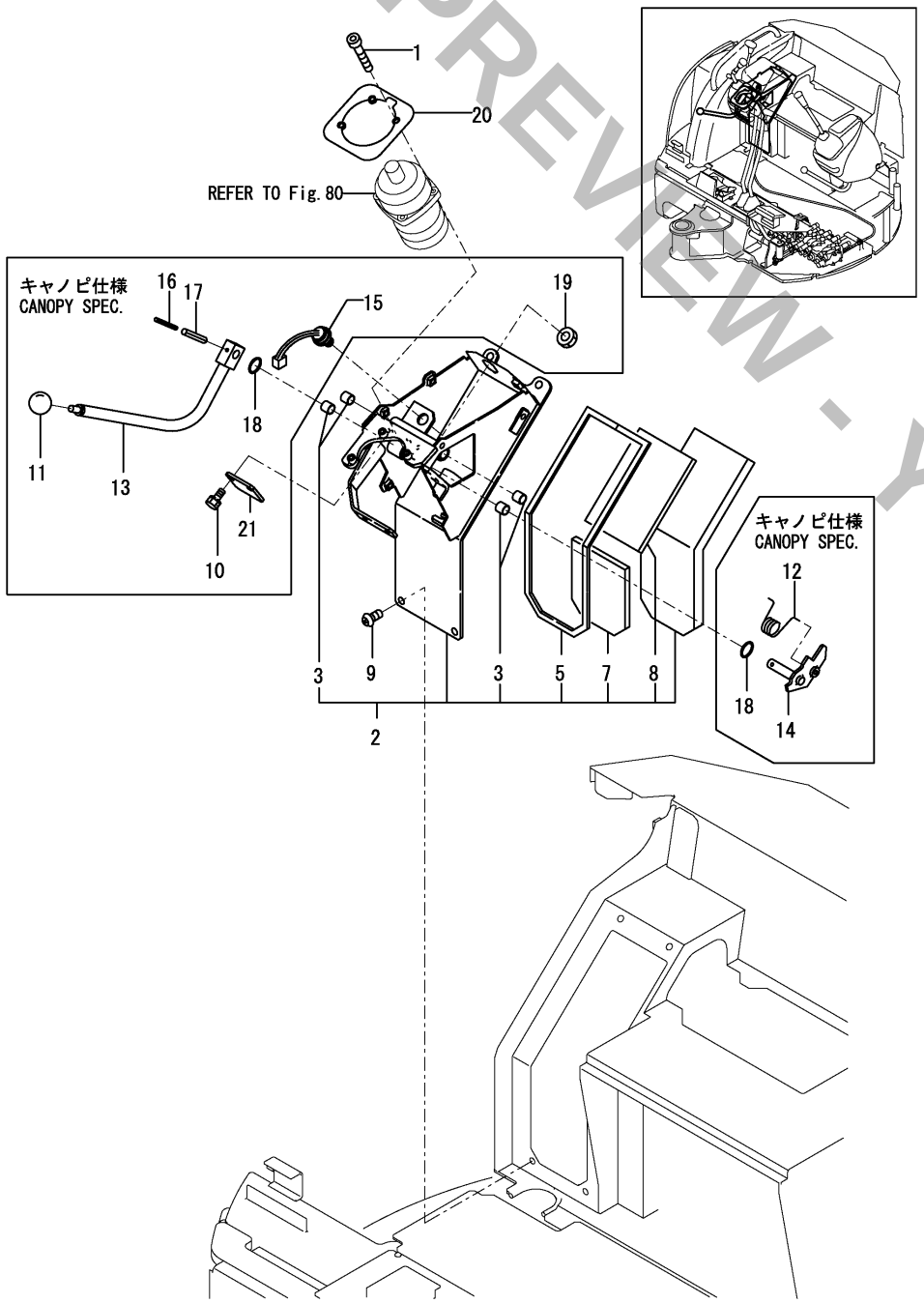
N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.28. CONTROL EQUIPMENT(LOCK LEVER & STAND)(RIGHT)



(A)=VIO20-2 C(JP)
(B)=VIO20-2 P(JP)
(C)=
(D)=VIO20-2 P(EX)
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172458-46730	BOLT N6X30	3	3		3				
2	1	172458-46800	STAND, LEVER		1						
2-1	1	172458-46801	STAND, LEVER		1						N
		(B=M/#20501)									
2-2	1	172457-46800	STAND, LEVER		1						N
		(B=M/#20580)									
2-3	1	172457-46801	STAND, LEVER	1	1		1				N
		(B=M/#21004)									
3	2	172141-41360	BUSH 1415	4	4		4				
5	2	172458-46790	SEAL, STAND		1						
5-1	2	172458-46790	SEAL, STAND		1						Z
		(B=M/#21004)									
7	2	172458-47020	SPONGE, STAND		1						W
		(B=M/#20501)									
7-1	2	172458-47020	SPONGE, STAND		1						Z
		(B=M/#20580)									
8	2	172458-47030	SPONGE, STAND		1						W
		(B=M/#20501)									
8-1	2	172458-47030	SPONGE, STAND		1						Z
		(B=M/#20580)									
9	1	172455-61720	BOLT M 10X20	4	4		4				
10	1	26013-080162	BOLT, M8X 16		2		2				
11	1	1D4070-23580	GRIP		1		1				
12	1	172165-45970	SPRING		1		1				
13	1	172458-47680	LEVER R (GRAY:72)		1		1				
14	1	172458-47710	SHAFT ASSY		1		1				
15	1	194464-52190	SWITCH, SAFETY START		1		1				
16	1	22351-030032	PIN, SPRING 3.0X32		1		1				
17	1	22351-050032	PIN, SPRING 5.0X32		1		1				
18	1	24311-000210	O-RING, 1AP21.0		2		2				
19	1	26776-180002	NUT, LOCK M18		1		1				
20	1	172455-46940	PLATE R,BOOTS (73)		1						
20-1	1	172455-46941	PLATE R,BOOTS (73)	1	1		1				R
		(B=M/#21074)									
21	1	172458-46950	PLATE (GRAY:73)		1		1				

N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

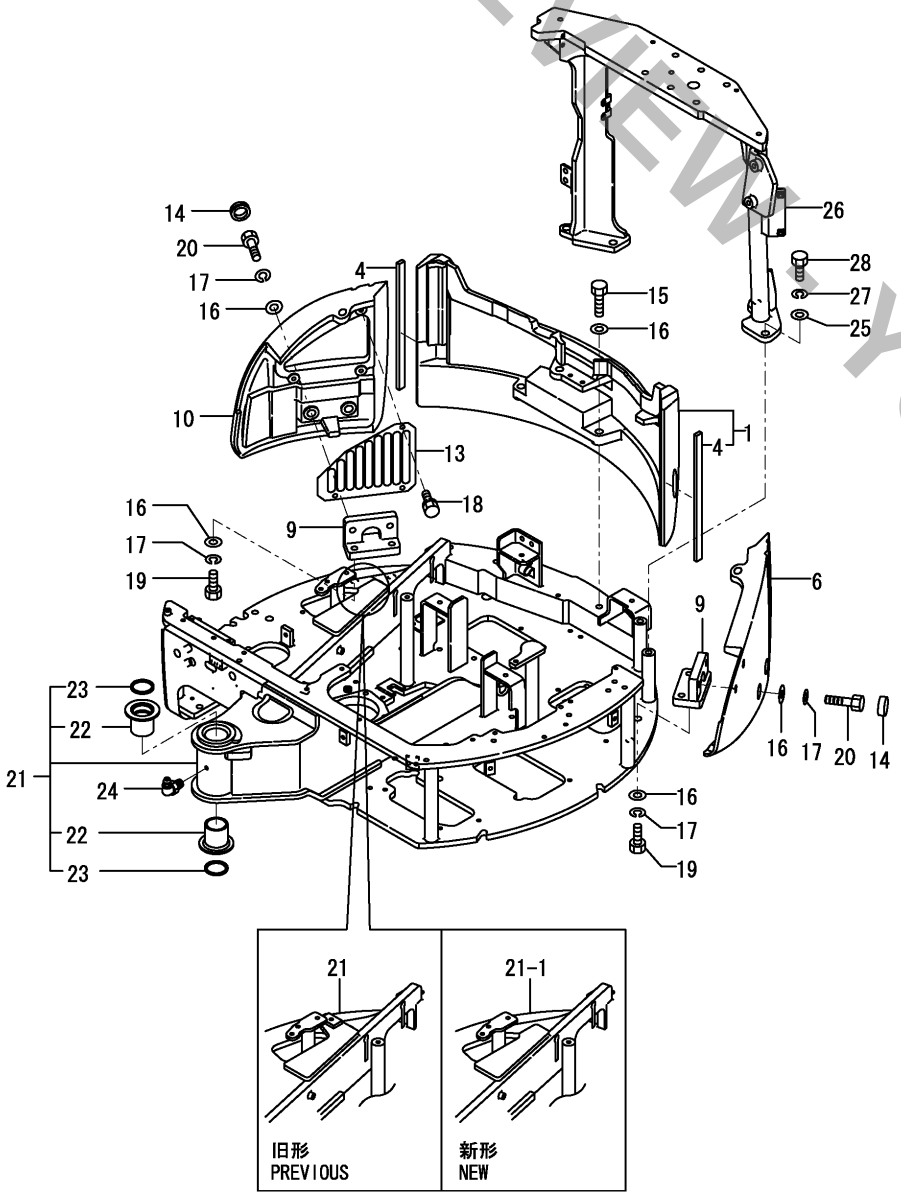
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Fig.38. TURNING FRAME

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(A)=VIO20-2 C(JP)
(B)=VIO20-2 P(JP)
(C)=
(D)=VIO20-2 P(EX)
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172456-53300	WEIGHT, COUNTER	1	1		1				
4	2	172458-53370	SEAL, COUNTER	2	2		2			W	
		(B=M/#20501)									
6	1	172456-53320	WEIGHT	1	1		1				
9	1	172458-53330	BRACKET ASSY	2	2		2				
10	1	172456-53340	WEIGHT	1	1		1				
13	1	172456-53360	COVER, WEIGHT		1					Z	
		(B=M/#21637)									
14	1	172151-53430	GROMMET, 34		4						
14-1	1	172456-53700	GROMMET	4	4		4			N	
		(B=M/#22186)									
15	1	172165-53480	BOLT M16X 60	2	2		2				
16	1	172165-53500	WASHER	10	10		10				
17	1	22217-160000	WASHER, SPRING 16	8	8		8				
18	1	26013-100162	BOLT, M10X 16		3					Z	
		(B=M/#21637)									
19	1	26116-160452	BOLT, M16X 45 PLATED	4	4		4				
20	1	26116-160602	BOLT, M16X 60 PLATED		4						
20-1	1	26116-160652	BOLT, M16X 65 PLATED	4	4		4			N	
		(B=M/#20501)									
21	1	172456-54100	FRAME,TURNING (97)		1						
21-1	1	172456-54101	FRAME, TURNING (97)	1	1		1			S	
		(B=M/#21703)									
21-2	1	172456-54090	FRAME, TURNING (97)	1	1		1			N	
	(A=XXX)		(B=XXX) (D=XXX)								
22	2	172171-54750	BUSH 50X65	2	2		2				
23	2	172165-81760	SEAL, DUST 50X60X4		2						
23-1	2	172448-54120	SEAL, DUST	2	2		2			R	
		(B=M/#21808)									
24	1	24761-040000	NIPPLE, GREASE B	1	1		1				
25	1	172165-53500	WASHER	4	4		4				
26	1	172456-67210	MOUNT,CANOPY(GRAY:73	1	1		1				
27	1	22217-160000	WASHER, SPRING 16	4	4		4				
28	1	26116-160452	BOLT, M16X 45 PLATED	4	4		4				

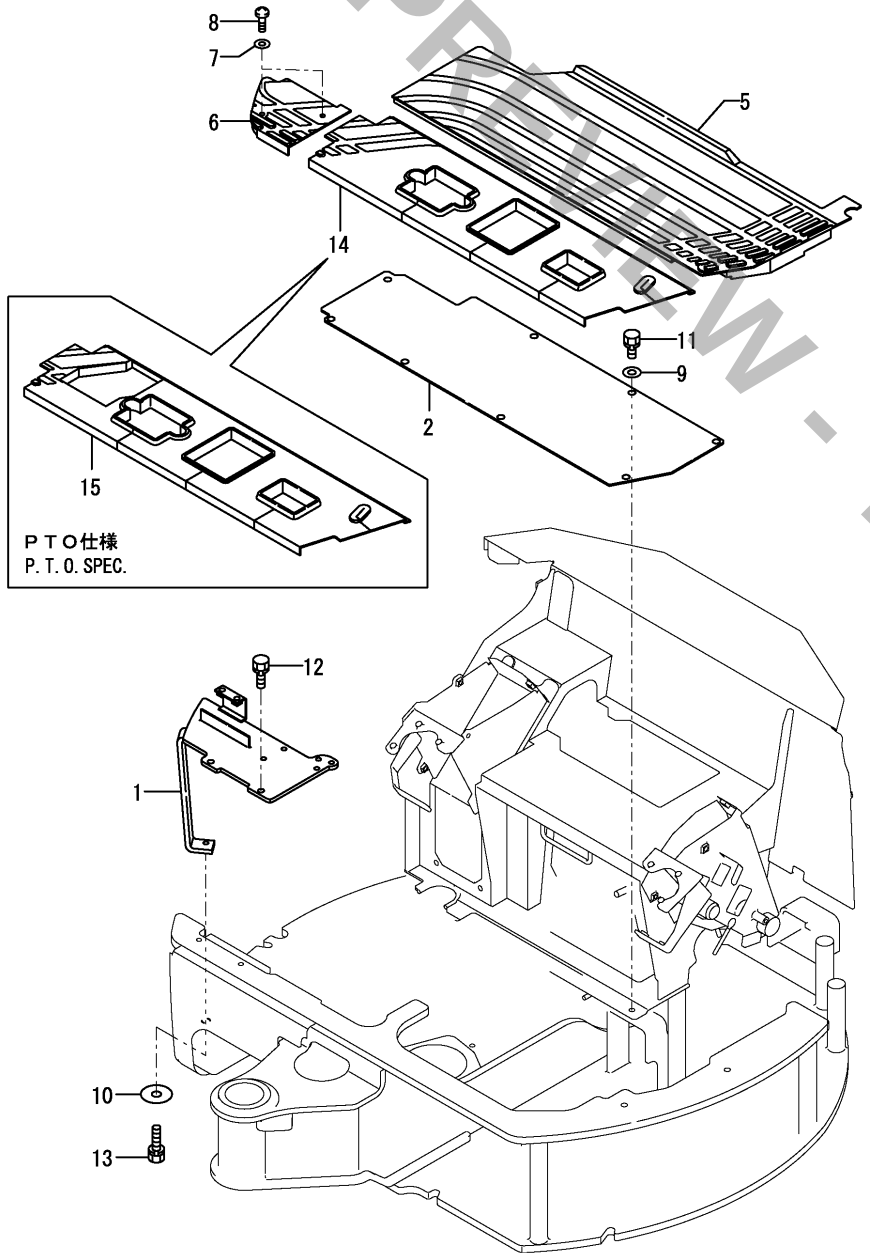
N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\rightleftarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\rightleftarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\rightleftarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\rightleftarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.45. STEP(CABIN SPEC.)

(A)=VIO20-2 C(JP)
(B)=VIO20-2 P(JP)
(C)=
(D)=VIO20-2 P(EX)
(E)=
(F)=



No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172456-62100	STEP	1							
2	1	172456-62170	STEP ASSY	1							
5	1	172456-62300	MAT, FLOOR	1							
6	1	172456-62320	FLOORMAT C, CAB	1							
7	1	172458-62430	WASHER M8	2							
8	1	172137-69850	SCREW	2							
9	1	22137-100000	WASHER, 10	8							
10	1	22157-100000	WASHER, 10	1							
11	1	26013-100202	BOLT, M10X 20	8							
12	1	26013-100252	BOLT, M10X 25	2							
13	1	26013-100352	BOLT, M10X 35	1							
14	1	172456-62310	MAT, FLOOR	1							
15	1	172456-62520	MAT, FLOOR B(CAB PTO	1							1

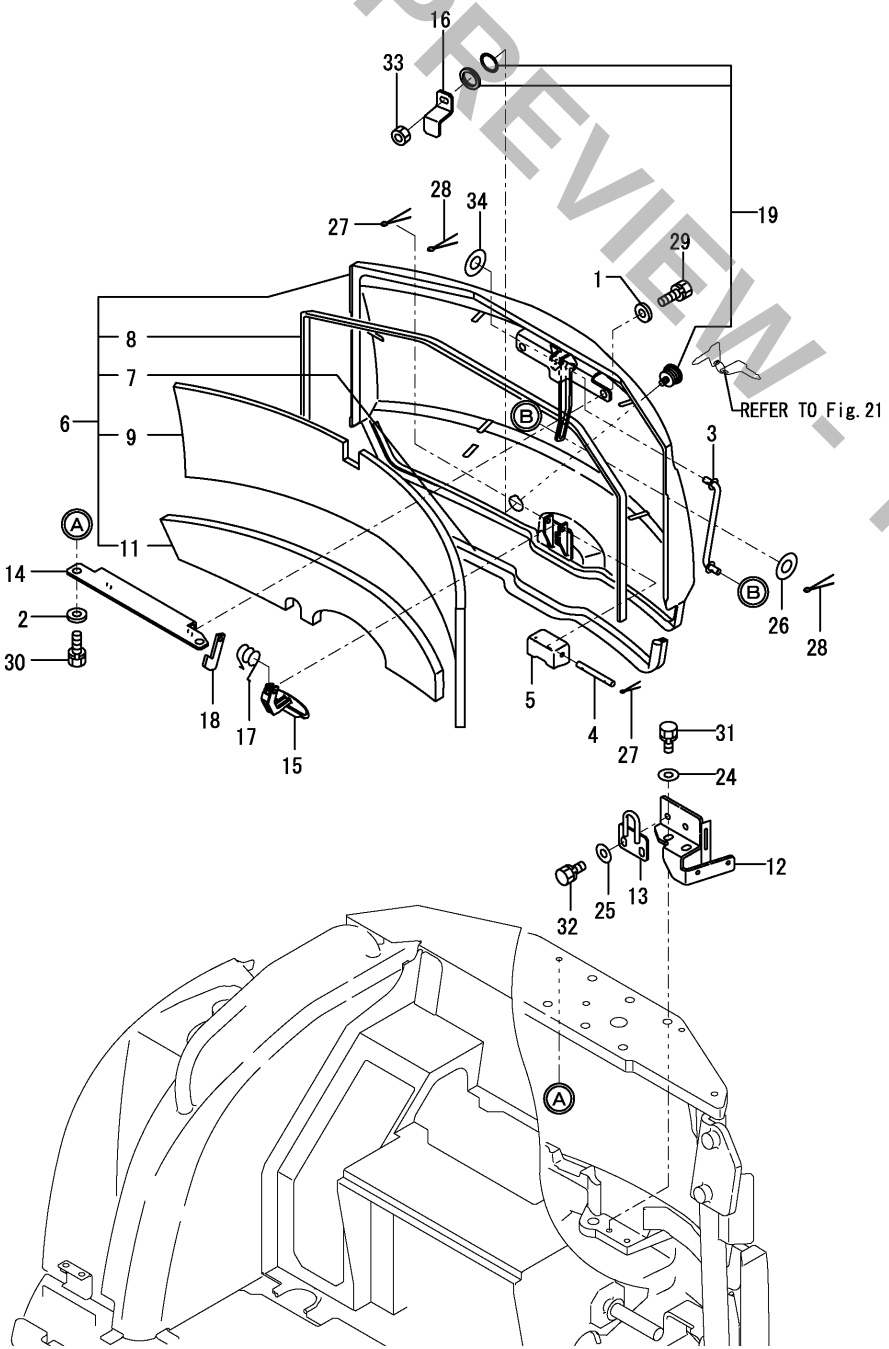
Remarks
(1)P.T.O. SPEC.

N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.51. BONNET(1)



(A)=VIO20-2 C(JP) (D)=VIO20-2 P(EX)
(B)=VIO20-2 P(JP) (E)=
(C)= (F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	194145-04810	WASHER 10	2	2		2				
2	1	194145-04810	WASHER 10	2	2		2				
3	1	172444-64730	ROD,STOPPER	1	1		1				
4	1	172458-65050	SHAFT	1	1		1				
5	1	172458-65060	COVER, LOCK	1	1		1				
6	1	172457-65100	BONNET A (GREEN:96)	1	1		1				
7	2	172458-65070	SEAL	1	1		1				
8	2	172458-65080	RUBBER, SEAL	1	1		1				
9	2	172457-65110	SEAL	1	1		1				
11	2	172457-65120	SEAL	1	1		1				
12	1	172456-65150	BRACKET A.LOCK (73)	1	1		1				
13	1	172456-65170	BRACKET B,LOCK		1						
13-1	1	172456-65171	BRACKET B, LOCK	1	1		1			N	
		(B=M/#21118)									
14	1	172456-65190	BRACKET C	1	1		1				
15	1	172187-65210	LEVER ASSY, LOCK	1	1		1				
16	1	172458-65270	PLATE,LOCK		1						
16-1	1	172458-65271	PLATE,ROCK	1	1		1			R	
		(B=M/#20785)									
17	1	172734-65270	SPRING, CATCH	1	1		1				
18	1	172124-65480	CATCHER	1	1		1				
19	1	172164-66170	KEY ASSY, CYLINDER	1	1		1				
24	1	22137-100000	WASHER, 10	2	2		2				
25	1	22137-100000	WASHER, 10	2	2		2				
26	1	22157-080000	WASHER, 8		1						
26-1	1	1A1380-62160	WASHER	1	1		1			N	
		(B=M/#21637)									
27	1	22417-200200	PIN, COTTER 2.0X20	2	2		2				
28	1	22417-200200	PIN, COTTER 2.0X20	2	2		2				
29	1	26013-100252	BOLT, M10X 25	2	2		2				
30	1	26013-100252	BOLT, M10X 25	2	2		2				
31	1	26013-100252	BOLT, M10X 25	2	2		2				
32	1	26013-100252	BOLT, M10X 25	2	2		2				
33	1	26347-100002	NUT, M10	1	1		1				
34	1	22157-080000	WASHER, 8		1						
34-1	1	22137-080000	WASHER, 8	1	1		1			N	
		(B=M/#21637)									

N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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