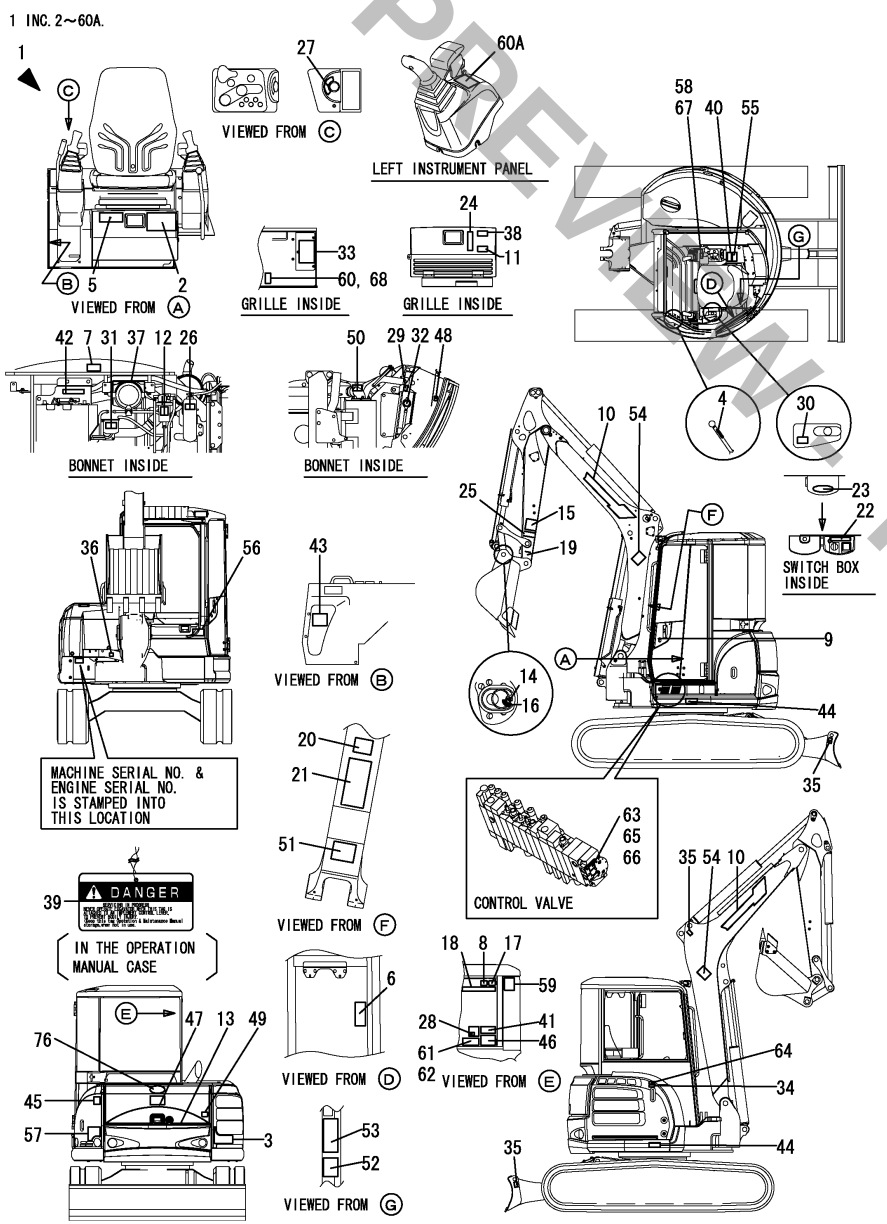
Fig.1. LABEL(CABIN)



Remarks
(1)Interchangeable by simultaneous replacement with No.3-1 & 57-1.
(2)Not applied for P.T.O. PPC specification.
(3)P.T.O. PPC specification.
(4)Rubber crawler specification.

(A)=VIO45-5B(US) (D)=VIO45-5B(SG)
(B)=VIO45-5B(AS) (E)=
(C)=VIO45-5B(NZ) (F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	772A78-03170	LABEL(VIO45-5B C	1	1	1	1				
1-1	1	772A78-03171	SET,LABEL VIO45-5B C	1	1	1	1			S	
	(A=M58501)	(B=M54001)	(C=M54001) (D=M54001)								
2	2	172472-03141	LABEL, SUPPORT	1	1	1	1				
3	2	172A47-03310	LABEL,MODEL 45R	1	1	1	1				
3-1	2	172A47-03311	LABEL,MODEL 45R	1	1	1	1			S	1
	(A=M53099)	(B=M53099)	(C=M53099) (D=M53099)								
3-2	2	172A78-03310	LABEL, MODEL 45 R	1	1	1	1			S	
	(A=M58501)	(B=M54001)	(C=M54001) (D=M54001)								
4	2	172183-03280	LABEL, LOCK	1	1	1	1				
5	2	172A78-03320	LABEL SPEC US	1	1	1	1				
5-1	2	172A78-03321	LABEL SPEC US	1	1	1	1			N	
	(A=M/#53106)	(B=M/#53106)	(C=M/#53106) (D=M/#53106)								
6	2	172463-03320	LABEL,F/W LOWER US	1	1	1	1				
7	2	172A36-03411	LABEL, ENGINE ROOM	1	1	1	1				
8	2	172437-03551	LABEL, WINDOW US	1	1	1	1				
9	2	172458-03601	LABEL, DOOR LOCK	1	1	1	1				
10	2	172A47-03110	LABEL, BOOM	2	2	2	2				
10-1	2	172A79-03120	LABEL, BOOM	2	2	2	2			S	
	(A=M58501)	(B=M54001)	(C=M54001) (D=M54001)								
11	2	172467-03150	LABEL, GREASING	1	1	1	1				
11-1	2	172467-03151	LAVEL,GREASING	1	1	1	1			N	
	(A=M53079)	(B=M53079)	(C=M53079) (D=M53079)								
12	2	172A07-03160	LABEL	1	1	1	1				
13	2	172A47-03160	LABEL, REAR	1	1	1	1				
14	2	172958-03160	LABEL	1	1	1	1				
15	2	172472-03230	LABEL, OPERATION	1	1	1	1				
16	2	172458-03240	LABEL, LOCK	1	1	1	1				
17	2	172472-03241	LABEL, PIN US	1	1	1	1				
18	2	172472-03250	LABEL, OPERATION	1	1	1	1				
19	2	172472-03261	LABEL, FINGER	1	1	1	1				
20	2	172472-03271	LABEL, SANDUS	1	1	1	1				
21	2	172472-03281	LABEL, WARNING HITCH	1	1	1	1				
22	2	172472-03290	LABEL, SWITCH	1	1	1	1				
23	2	172472-03300	LABEL, COVER	1	1	1	1				
24	2	172A47-03330	LABEL,OIL & WATER	1	1	1	1				
25	2	172472-03330	LABEL, LOCK PIN	1	1	1	1				
26	2	172A38-03201	LABEL, SUB TANK	1	1	1	1				
27	2	172A64-03700	LABEL, START SWITCH	1	1	1	1				
28	2	172490-03200	LABEL, OPERATION	1	1	1	1				
29	2	172A38-03211	LABEL, ANTI-FREEZING	1	1	1	1				
30	2	172458-03220	LABEL, ACCELERATOR	1	1	1	1				
31	2	172463-03290	LABEL, HYD.OIL	1	1	1	1				
32	2	172462-03320	LABEL, RADIATOR	1	1	1	1				
33	2	172A47-03340	LABEL, FUSE	1	1	1	1				
33-1	2	172A47-03341	LABEL,FUSE US	1	1	1	1			N	
	(A=M53079)	(B=M53079)	(C=M53079) (D=M53079)								
34	2	172437-03501	LABEL, FUEL	1	1	1	1				
35	2	172437-03511	LABEL, HOOK	3	3	3	3				
36	2	172156-03740	LABEL, GREASE	1	1	1	1				
37	2	172125-03951	LABEL, AIR CLEANER	1	1	1	1				

N:Old ⇔ New, Q:Old ⇔ New, R:Old ⇔ New, S:Old ⇔ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

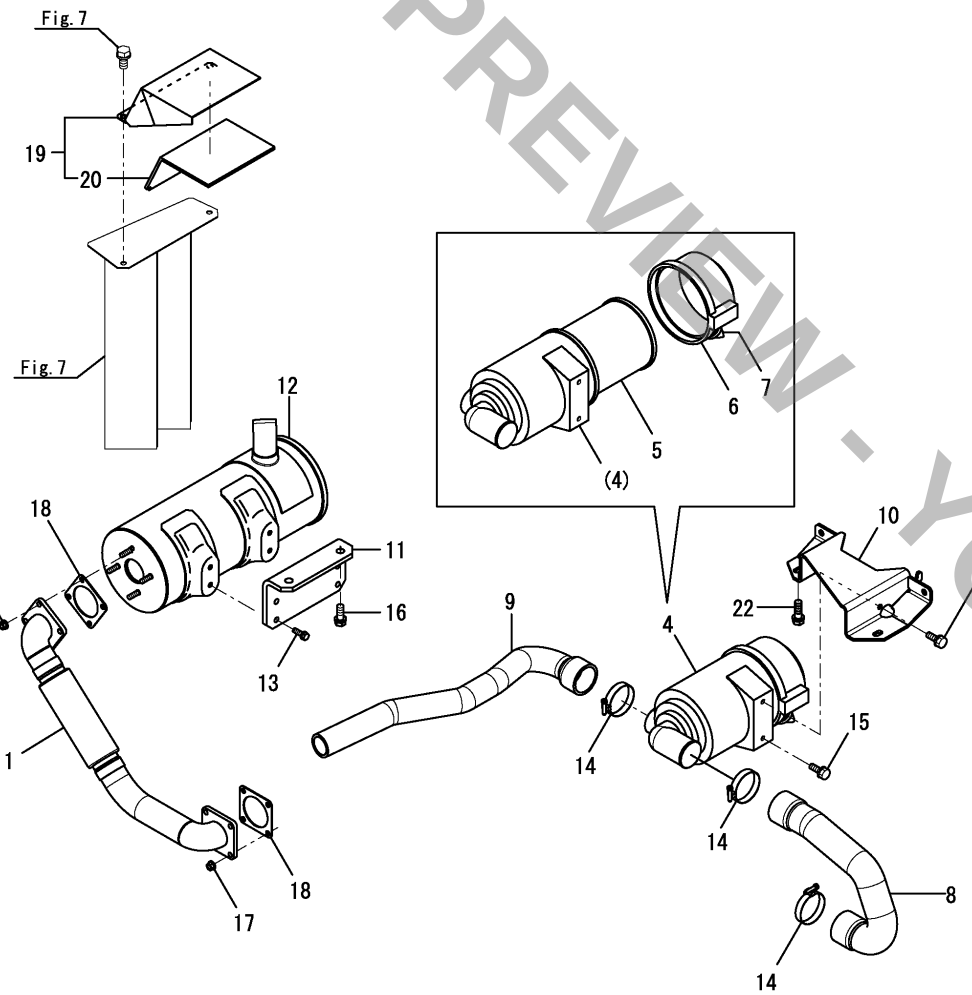
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Fig.4. MUFFLER & AIR CLEANER



(A)=VIO45-5B(US)
(B)=VIO45-5B(AS)
(C)=VIO45-5B(NZ)
(D)=VIO45-5B(SG)
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172461-11331	TUBE ASSY	1	1	1	1				
4	1	172A47-11500	CLEANER ASSY, AIR	1	1	1	1				1
5	2	129004-12520	ELEMENT, AIR CLEANER	1	1	1	1				
6	2	119866-12530	COVER ASSY	1	1	1	1				
7	2	119808-12540	VALVE, UNLOAD	1	1	1	1				
7A	1	172125-03951	LABEL, AIR CLEANER	1	1	1	1				3
8	1	172A47-11510	HOSE, AIR CLEANER	1	1	1	1				
8-1	1	172A78-11510	HOSE A,AIRCLEANER	1	1	1	1			N	
	(A=M53321)	(B=M53321)	(C=M53321) (D=M53321)								
9	1	172A47-11520	HOSE, AIR CLEANER	1	1	1	1				
9-1	1	172A78-11520	HOSE B,ASSY	1	1	1	1			N	
	(A=M53321)	(B=M53321)	(C=M53321) (D=M53321)								
10	1	172A47-11600	BRACKET ASSY	1	1	1	1				
11	1	172A47-13430	BRACKET, MUFFLER	1	1	1	1				
12	1	172A47-11301	SILENCER ASSY	1	1	1	1				2
12A	1	172437-03422	LABEL, MUFFLER	2	2	2	2				3
13	1	26013-080252	BOLT, M8X 25	4	4	4	4				
14	1	23000-070000	CLAMP, 70	3	3	3	3				
15	1	26013-080202	BOLT, M8X 20	2	2	2	2				
16	1	26013-120302	BOLT, M12X 30	2	2	2	2				
17	1	26051-080002	NUT, M8	8	8	8	8				
18	1	129400-13201	GASKET, SILENCER	2	2	2	2				
19	1	172A47-11350	GUARD ASSY, MUFFLER	1	1	1	1				
19-1	1	172A47-11351	GUARD ASSY, MUFFLER	1	1	1	1			N	
	(A=M53305)	(B=M53305)	(C=M53305) (D=M53305)								
20	2	172A47-11370	WOOL, GLASS	1	1	1	1				
22	1	26014-100252	BOLT, M10X 25	2	2	2	2			W	
	(A=M53001)	(B=M53001)	(C=M53001) (D=M53001)								

Remarks
(1)Attach the No.7A label to this part.
(2)Attach the No.12A label to this part.
(3)Label is not illustrated.

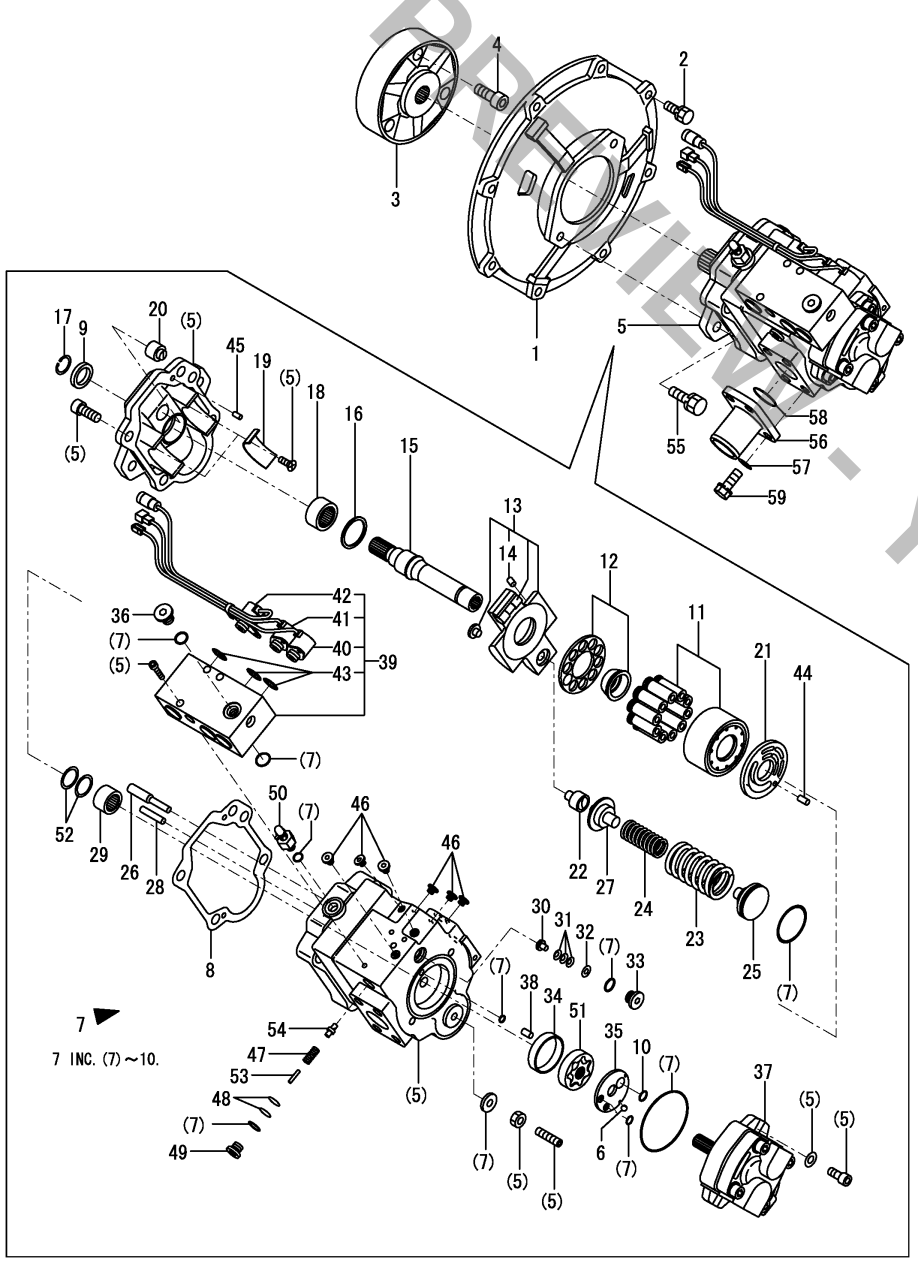
N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\rightleftarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\rightleftarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\rightleftarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\rightleftarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.42. HYDRAULIC PUMP & JOINT



(A)=VIO45-5B(US)
(B)=VIO45-5B(AS)
(C)=VIO45-5B(NZ)
(D)=VIO45-5B(SG)
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172168-71101-4	COVER, FLYWHEEL	1	1	1	1				
2	1	26013-100302	BOLT, M10X 30	8	8	8	8				
3	1	172165-71200	COUPLING	1	1	1	1				
4	1	26450-120402	BOLT, M12X 40	3	3	3	3				
5	1	172961-73102	PUMP ASSY	1	1	1	1				
5-1	1	172961-73103	PUMP ASSY	1	1	1	1			N	
	(A=M53079)	(B=M53079)	(C=M53079) (D=M53079)								
6	2	172122-70350	BALL, STEEL	1	1	1	1				
7	2	172460-73111	SEAL SET	1	1	1	1				
8	3	172460-73170	GASKET	1	1	1	1				
9	3	172460-73190	SEAL, OIL	1	1	1	1				
10	3	172460-73400	O-RING	1	1	1	1				
11	2	172460-73121	BLOCK KIT, CYLINDER	1	1	1	1				
12	2	172460-73130	RETAINER KIT	1	1	1	1				
13	2	172460-73140	PLATE, SWASH	1	1	1	1				
14	3	172312-74790	ORIFICE	1	1	1	1				
15	2	172460-73150	SHAFT	1	1	1	1				
16	2	172460-73160	WASHER, THRUST	1	1	1	1				
17	2	172460-73180	RING, SNAP	1	1	1	1				
18	2	172460-73200	BEARING, NEEDLE	1	1	1	1				
19	2	172460-73210	BUSH	2	2	2	2				
20	2	172460-73220	STOPPER	1	1	1	1				
20-1	2	172460-73450	STOPPER	1	1	1	1			N	
	(A=M53079)	(B=M53079)	(C=M53079) (D=M53079)								
21	2	172460-73231	PLATE, VALVE	1	1	1	1				
22	2	172460-73240	HOLDER	1	1	1	1				
23	2	172461-73150	SPRING	1	1	1	1				
24	2	172461-73140	SPRING	1	1	1	1				
25	2	172461-73270	SEAT, SPRING	1	1	1	1				
26	2	172460-73280	PIN	1	1	1	1				
27	2	172176-73290	SEAT, SPRING	1	1	1	1				
28	2	172460-73290	PIN	1	1	1	1				
29	2	172460-73330	BEARING, NEEDLE	1	1	1	1				
30	2	172460-73340	STOPPER	1	1	1	1				
31	2	172460-73350	SPRING, DISK	3	3	3	3				
32	2	172460-73360	WASHER	1	1	1	1				
33	2	172460-73370	PLUG	1	1	1	1				
34	2	172460-73380	BUSH	1	1	1	1				
35	2	172460-73390	PLATE	1	1	1	1				
36	2	172148-70301	PLUG	1	1	1	1				
37	2	172461-73131	PUMP, GEAR	1	1	1	1				
38	2	172460-73420	PIN	1	1	1	1				
39	2	172960-73430	VALVE	1	1	1	1				
40	3	172460-73900	VALVE, SOLENOID	1	1	1	1				1
41	3	172460-73910	VALVE, SOLENOID	1	1	1	1				2
42	3	172460-73920	VALVE, SOLENOID	1	1	1	1				3
43	3	24352-190110	O-RING, 219011	3	3	3	3				
44	2	172122-73480	PIN	1	1	1	1				
45	2	172122-73480	PIN	2	2	2	2				
46	2	172452-73480	PLUG	6	6	6	6				
47	2	172176-73560	SPRING	1	1	1	1				

Remarks
(1)For safety lock.
(2)For second gear traveling.
(3)For quick coupler.

N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\rightleftarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\rightleftarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\rightleftarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\rightleftarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

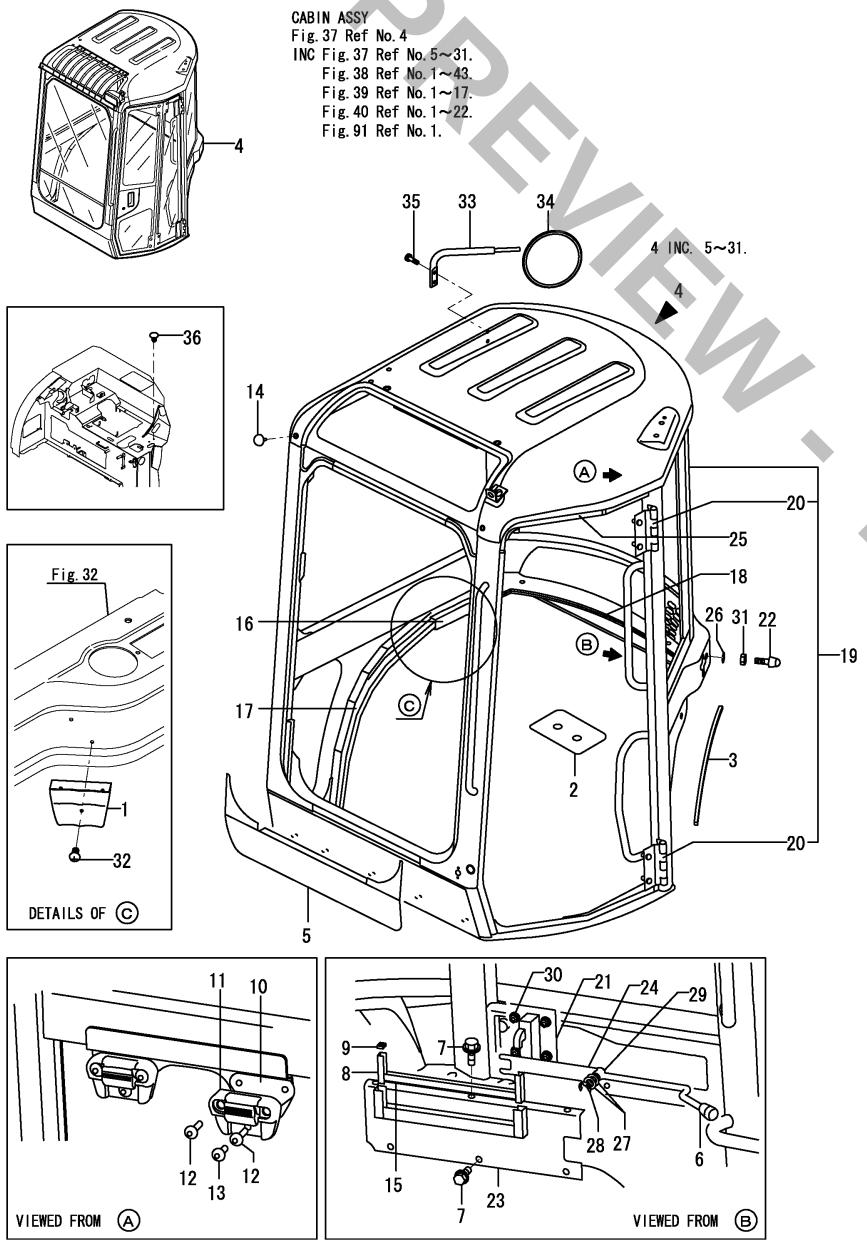
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Fig.37. CABIN(BODY)



(A)=VIO45-5B(US) (D)=VIO45-5B(SG)
(B)=VIO45-5B(AS) (E)=
(C)=VIO45-5B(NZ) (F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172312-17250	ASHTRAY	1	1	1	1				
2	1	172458-63580	SPACER	1	1	1	1				
3	1	172164-65710	RUBBER, SEAL	1	1	1	1				
4	1	172A47-67801	CABIN ASSY	1	1	1	1				
5	2	172458-03310	LABEL, CABIN FRONT	1	1	1	1				
6	2	1E5100-51430	KNOB, CLUTCH	1	1	1	1				
7	2	172519-63240	BOLT	6	6	6	6				
8	2	172455-67310	RUN, GLASS	2	2	2	2				
9	2	172455-67320	CAP, CHANNEL	2	2	2	2				
10	2	172455-67330	PLATE ASSY, GLASS	2	2	2	2				
11	2	172455-67340	HOLDER, GLASS	2	2	2	2				
12	2	172455-67350	SCREW	4	4	4	4				
13	2	172455-67360	SCREW	2	2	2	2				
14	2	172455-67440	CLIP, TREE	4	4	4	4				
15	2	172458-67840	RUN, GLASS	1	1	1	1				
16	2	172458-67960	SEAL	1	1	1	1				
17	2	172458-67970	SEAL	1	1	1	1				
18	2	172458-67981	SEAL	1	1	1	1				
19	2	172A47-68001	FRAME ASSY, CABIN	1	1	1	1				1
20	3	172458-68070	HINGE ASSY, DOOR	2	2	2	2				
21	2	172162-69050	LOCK ASSY	1	1	1	1				
22	2	172165-69190	RUBBER, STOPPER	1	1	1	1				
23	2	172458-69790	COVER ASSY	1	1	1	1				
24	2	172458-69830	LEVER, RESET	1	1	1	1				
25	2	172458-69930	SEAL, DOOR	1	1	1	1				
26	2	22117-100000	WASHER, 10	1	1	1	1				
27	2	22117-120000	WASHER, 12	2	2	2	2				
28	2	22272-000100	RING, E-10	1	1	1	1				
29	2	24550-012200	BUSH, 12X20	1	1	1	1				
30	2	26366-080002	NUT, M8	4	4	4	4				
31	2	26716-100002	NUT, M10	1	1	1	1				
32	1	22867-400100	SCREW, 4X10	3	3	3	3				
33	1	172A25-68301-1	BRACKET, MIRROR	1	1	1	1				
34	1	172A25-68500	MIRROR, REARVIEW	1	1	1	1				
35	1	26013-100162	BOLT, M10X 16	2	2	2	2				
35-1	1	26013-100252	BOLT, M10X 25	2	2	2	2				N
	(A=M53185)	(B=M53185)	(C=M53185) (D=M53185)								
36	1	172444-68650	CLIP, TREE	2	2	2	2				W
	(A=M53001)	(B=M53001)	(C=M53001) (D=M53001)								
37A	1	172437-03441	LABEL, ROPS	1	1	1	1				2
37B	1	172437-03451	LABEL, SEAT BELT	1	1	1	1				2

Remarks
* The constitution of the figure was changed.
(1)Attach the No.37A & 37B label to this part.
(2)Label is not illustrated.

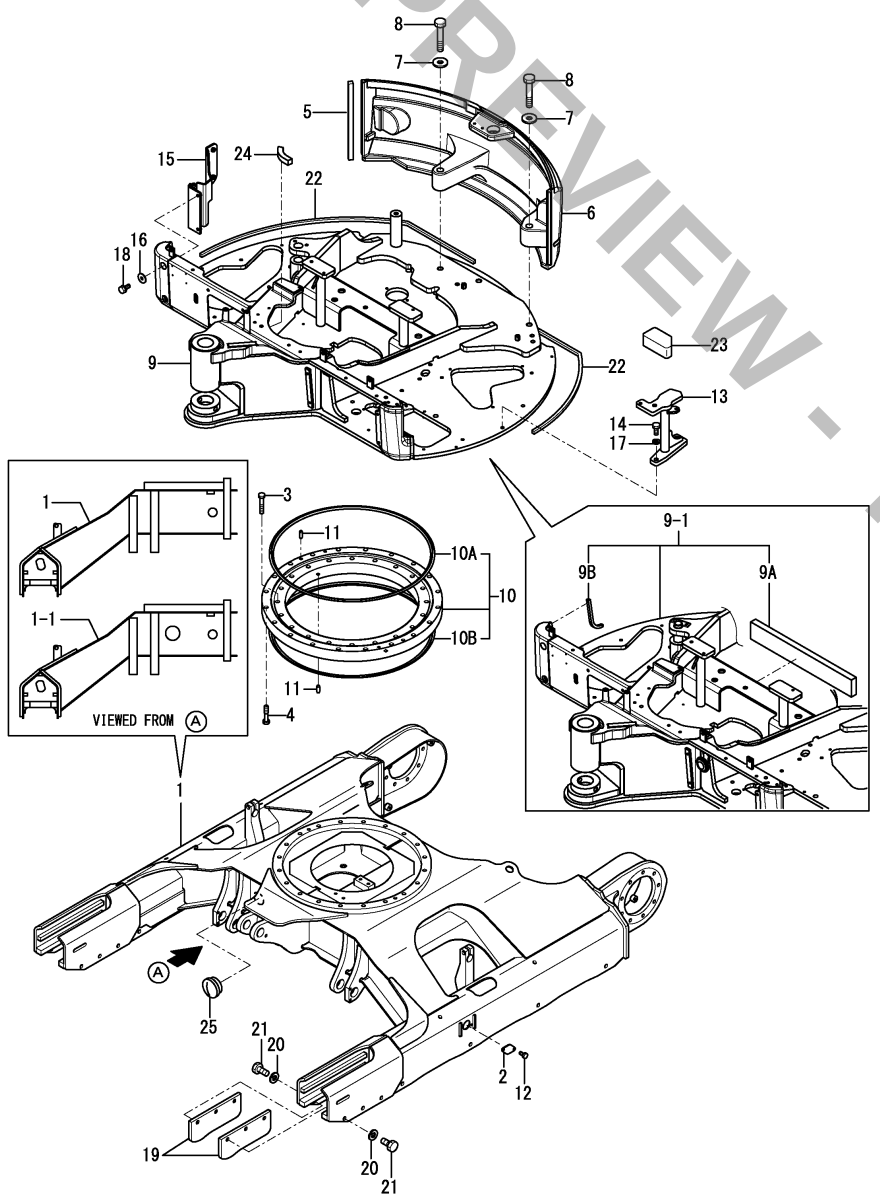
N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.29. FRAME & TURNING BEARING



(A)=VIO45-5B(US) (D)=VIO45-5B(SG)
(B)=VIO45-5B(AS) (E)=
(C)=VIO45-5B(NZ) (F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172460-50103	FRAME ASSY,LOWER(49)	1	1	1	1				
1-1	1	172460-50104	FRAME ASSY,LOWER(49)	1	1	1	1			S	
	(A=M/#53168)	(B=M/#53168)	(C=M/#53168) (D=M/#53168)								
2	1	172458-50480-2	COVER, FRAME	2	2	2	2				
3	1	172455-57650	BOLT	20	20	20	20				
4	1	172455-57661	BOLT	20	20	20	20				
4-1	1	172A79-57660	BOLT	20	20	20	20			N	
	(A=M53133)	(B=M53133)	(C=M53133) (D=M53133)								
5	1	172A47-53320	SEAL, WEIGHT	1	1	1	1				
6	1	172A47-53310	WEIGHT, COUNTER	1	1	1	1				
7	1	172187-53321	WASHER	2	2	2	2				
8	1	172455-53331	BOLT	2	2	2	2				
9	1	172A47-54101	FRAME ASSY, TURNING	1	1	1	1				1
9-1	1	172A78-54090	FRAME ASSY, TURNING	1	1	1	1			N	1
	(A=M53321)	(B=M53321)	(C=M53321) (D=M53321)								
9A	2	172A78-54070	SPONGE	1	1	1	1			W	
	(A=M53321)	(B=M53321)	(C=M53321) (D=M53321)								
9B	2	172A78-54080	SEAL	1	1	1	1			W	
	(A=M53321)	(B=M53321)	(C=M53321) (D=M53321)								
9D	1	172156-03740	LABEL, GREASE	1	1	1	1				2
10	1	172445-57600	BEARING, SWING	1	1	1	1				
10A	2	172124-57620	SEAL, TURNING	1	1	1	1				
10B	2	172124-57630	SEAL, TURNING	1	1	1	1				
11	1	172122-57620	PIN, PARALLEL	4	4	4	4				
12	1	26106-100122	BOLT, M10X 12 PLATED	4	4	4	4				
13	1	172A47-54530	BOSS ASSY	1	1	1	1				
14	1	26116-160402	BOLT, M16X 40 PLATED	2	2	2	2				
15	1	172A47-65911	HINGE ASSY	1	1	1	1				
16	1	22157-100000	WASHER, 10	2	2	2	2				
16-1	1	22137-100000	WASHER, 10	2	2	2	2			N	
	(A=M53001)	(B=M53001)	(C=M53001) (D=M53001)								
17	1	22217-160000	WASHER, SPRING 16	2	2	2	2				
18	1	26013-100202	BOLT, M10X 20	2	2	2	2				
18-1	1	26013-100402	BOLT, M10X 40	2	2	2	2			N	
	(A=M53001)	(B=M53001)	(C=M53001) (D=M53001)								
19	1	172423-50810-3	GUARD, CRAWLER	4	4	4	4				3
20	1	22217-160000	WASHER, SPRING 16	12	12	12	12				3
21	1	26116-160352	BOLT, M16X 35 PLATED	12	12	12	12				3
22	1	172A47-54600	SEAL	1	1	1	1				
23	1	172A78-53350	WEIGHT	1	1	1	1			Z	
	(A=M/#53001)	(B=M/#53001)	(C=M/#53001) (D=M/#53001)								
24	1	172A47-54620	SPONGE	1	1	1	1			W	
	(A=M53163)	(B=M53163)	(C=M53163) (D=M53163)								
25	1	172141-50890	GROMMET	1	1	1	1			W	
	(A=M53079)	(B=M53079)	(C=M53079) (D=M53079)								

Remarks
(1)Attach the No.9D label to this part.
(2)Label is not illustrated.
(3)Iron crawler specification.

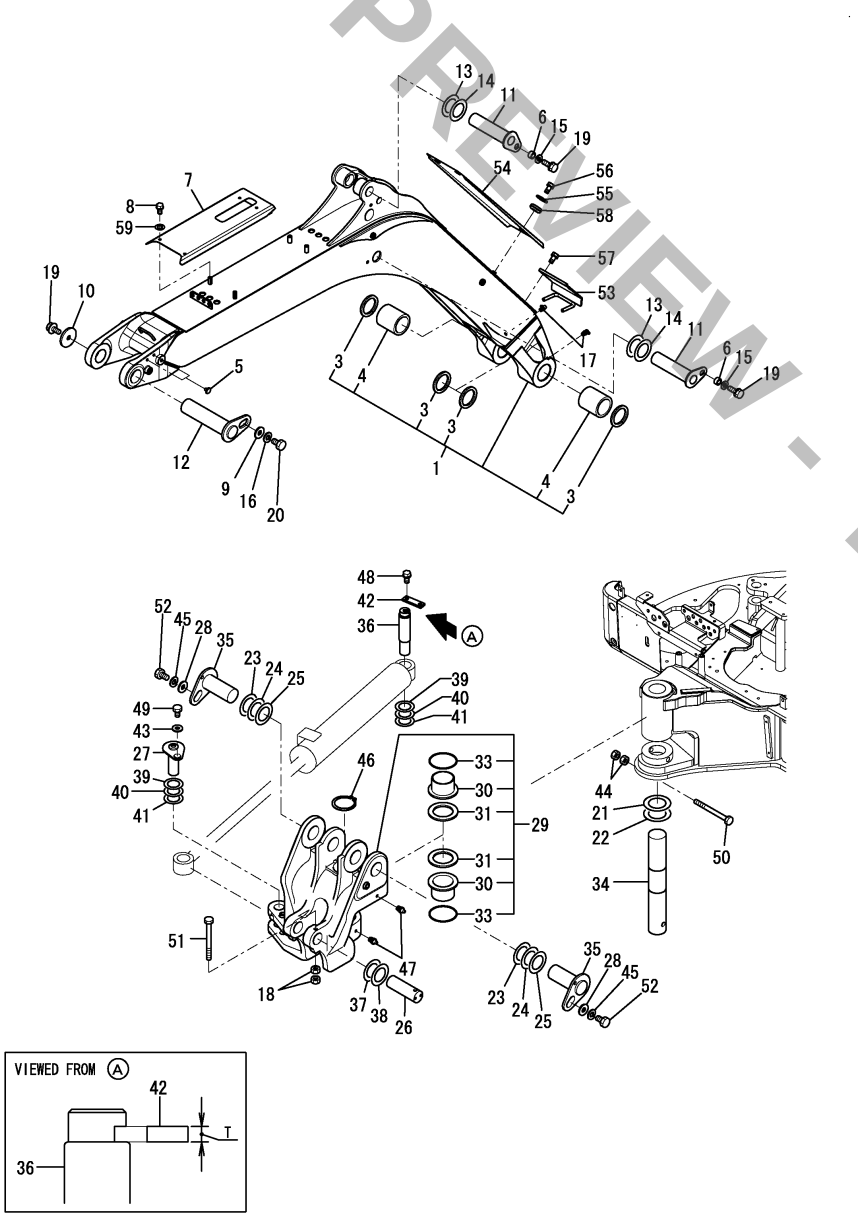
N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.81. BOOM & BOOM BRACKET



(A)=VIO45-5B(US) (D)=VIO45-5B(SG)
(B)=VIO45-5B(AS) (E)=
(C)=VIO45-5B(NZ) (F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172A78-81101-1	BOOM ASSY,EX (2J)	1	1	1	1				1
1-1	1	172A78-81101-Y	BOOM ASSY,EX	1	1	1	1			S	1
	(A=M58501)	(B=M54001)	(C=M54001) (D=M54001)								
3	2	172020-10620	SEAL, DUST	4	4	4	4				
4	2	172A47-81971	BUSH	2	2	2	2				
4A	1	172437-03432	LABEL, STEERING	1	1	1	1				2
4B	1	172437-03461	LABEL, BOOM	2	2	2	2				2
4C	1	172472-03271	LABEL, SANDUS	1	1	1	1				2
4D	1	172472-03281	LABEL, WARNING HITCH	1	1	1	1				2
4E	1	172A47-03110	LABEL, BOOM	1	1	1	1				2
4F	1	172437-03511	LABEL, HOOK	1	1	1	1				2
5	1	172183-81160	CLIP, TREE	2	2	2	2				
6	1	172164-81670	SPACER	2	2	2	2				
7	1	172A78-81840-1	COVER, BOOM	1	1	1	1				
7-1	1	172A78-81840-Y	COVER, BOOM	1	1	1	1			S	
	(A=M58501)	(B=M54001)	(C=M54001) (D=M54001)								
8	1	26013-080162	BOLT, M8X 16	4	4	4	4				
8-1	1	26013-080202	BOLT, M8X 20	4	4	4	4			N	
	(A=M53148)	(B=M53148)	(C=M53148) (D=M53148)								
9	1	172187-81970	WASHER	1	1	1	1				
10	1	172147-82140	WASHER	1	1	1	1				
11	1	172A47-81900-W	PIN	2	2	2	2				
12	1	172A47-81920-W	PIN	1	1	1	1				
13	1	172165-82520	SHIM	2	2	2	2				
14	1	172165-82530	SHIM	2	2	2	2				
15	1	22157-120000	WASHER, 12	2	2	2	2				
16	1	22217-140000	WASHER, SPRING 14	1	1	1	1				
17	1	24761-020000	NIPPLE, GREASE PT1/8	2	2	2	2				
18	1	26716-120002	NUT, M12	2	2	2	2				
19	1	26013-120252	BOLT, M12X 25	3	3	3	3				
20	1	26116-140252	BOLT, M14X 25 PLATED	1	1	1	1				
21	1	172176-81700	SHIM	1	1	1	1				
22	1	172176-81710	SHIM	1	1	1	1				
23	1	172460-81800	SHIM	2	2	2	2				
24	1	172460-81810	SHIM	2	2	2	2				
25	1	172460-81820	SHIM	2	2	2	2				
26	1	172458-81830	PIN	1	1	1	1				
26-1	1	172A78-81980	PIN	1	1	1	1			N	
	(A=M53001)	(B=M53001)	(C=M53001) (D=M53001)								
27	1	172458-81930-W	PIN	1	1	1	1				
28	1	172187-81970	WASHER	2	2	2	2				
29	1	172460-82301-1	BRACKET, BOOM	1	1	1	1				
29-1	1	172460-82301-Y	BRACKET, BOOM	1	1	1	1			S	
	(A=M58501)	(B=M54001)	(C=M54001) (D=M54001)								
30	2	172165-81710	BUSH	2	2	2	2				
31	2	172165-81770	SEAL, DUST	2	2	2	2				
33	2	24321-000700	O-RING, 1AG70.0	2	2	2	2				
34	1	172460-82400	PIN	1	1	1	1				
35	1	172A47-81950-W	PIN	2	2	2	2				
36	1	172A47-81940	PIN	1	1	1	1				
36-1	1	172A47-81941	PIN 40X111	1	1	1	1			F	3

Remarks
(1)Attach the No.4A, 4B, 4C, 4D, 4E & 4F label to this part.
(2)Label is not illustrated.
(3)T=No.36, 42 : 6mm, No.36-1, 42-1 : 9mm.
Interchangeable by simultaneous replacement with No.42-1 & 48-1.

N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

++ CONTINUE ++

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	12	9
119650-77910	11	6
		39
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119802-55710	8	38
119802-77200	11	5
119808-12540	4	7
119866-12530	4	6
120147-44810	16	16
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172122-57620	29	11
172122-70350	42	6
	93	6
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		45
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		44
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	76	1
	77	1
		2
	78	1
	80	4
	88	1
	89	1
	96	22
	114	11
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	116	1

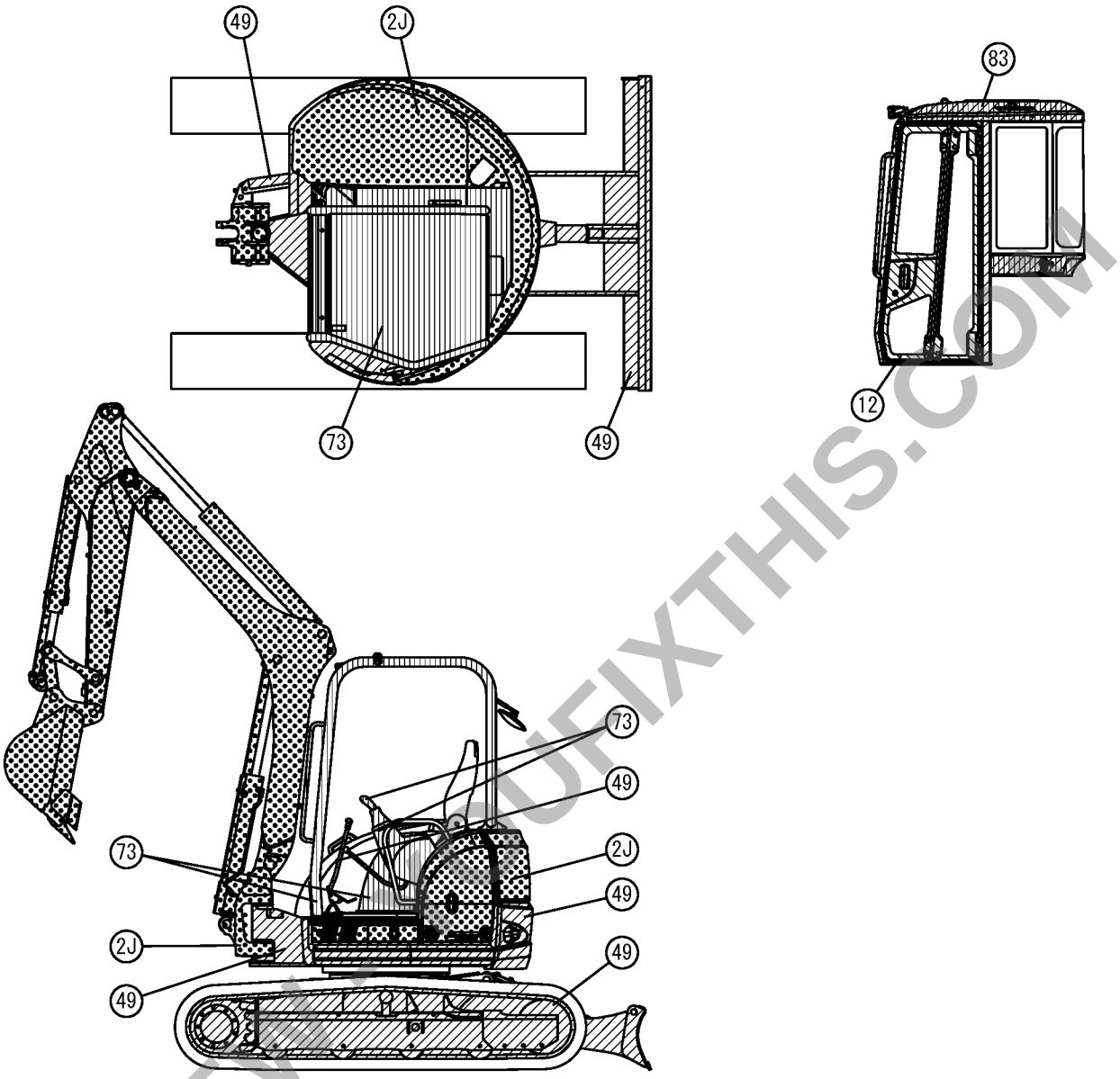
Parts No.	Fig. No.	Ref. No.
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172124-13411	7	27
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172141-14610	7	41
172141-41340	5	13
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172141-41360	26	5
	27	3
	35	5
172141-41370	23	4
	24	6
		9
	28	3
	103	3
172141-50890	29	25
172141-70110	49	19
172141-72190	45	10
172141-72580	48	2
172141-73770	66	5
172141-76181	13	9
	46	27
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	75	3
	76	10
	77	3
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	78	12
	89	2
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	115	6
	119	2
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	71	20
	88	2
	96	32
	102	15
	113	1
	114	16
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172141-84601	82	53
172142-45870	26	11
172142-73800	51	7
172142-74670	71	10
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VEHICLE PAINTED COLOR(1) (TO M54000)
(TO M58500:US)

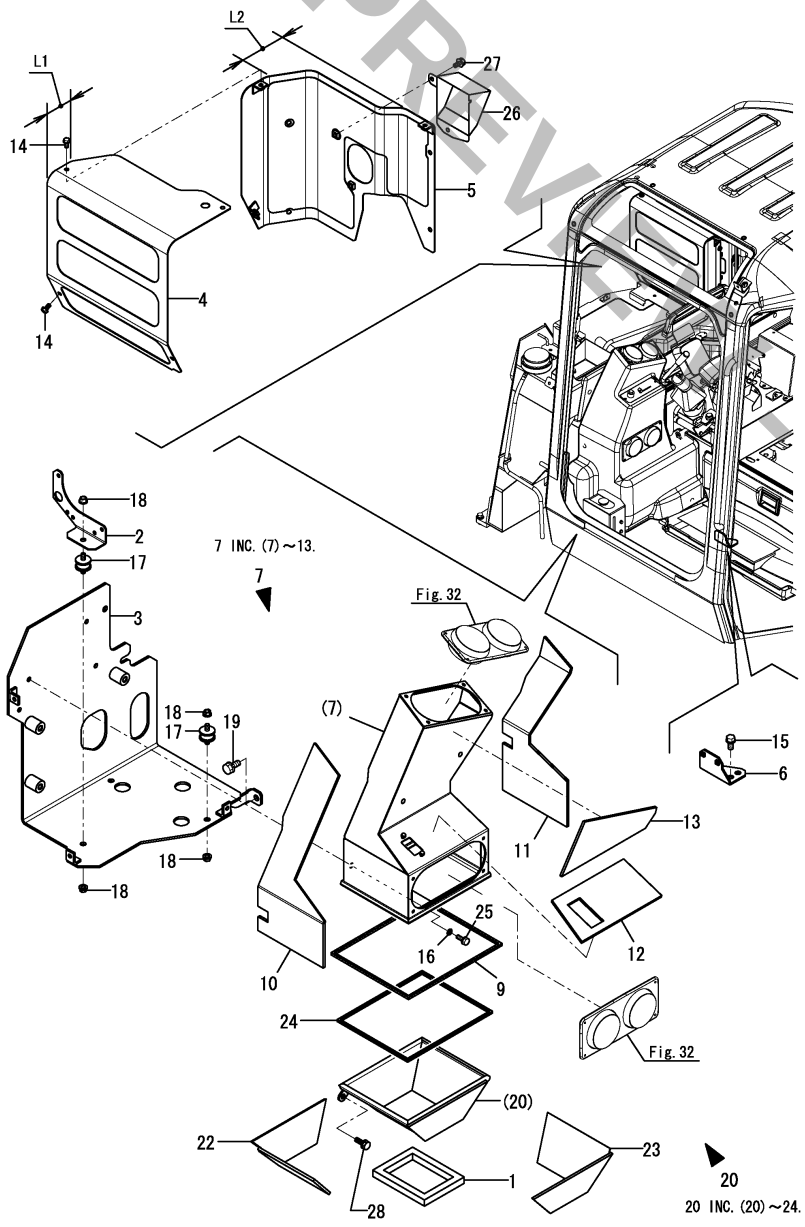


Color Code	Desc-ription	Painted Color	Paint Part No.		
			16L Can	4L Can	SPRAY
49		YANMAR Navy Gray	--------	TOR-91390000	TOR-94800490
2J		YANMAR New Permanent Yellow 2	981101-09520	977620-40871	977620-30872
73		YANMAR Warm Gray	--------	--------	TOR-94800730
83		YANMAR Grayish Green	981101-09615	977620-40830	977620-30N41
12		YANMAR Black	--------	TOR-91220001	TOR-94800120

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Fig.19. COVER(AIR CONDITIONER SPEC.)(TO M53273)



(A)=VIO45-5B(US) (D)=VIO45-5B(SG)
(B)=VIO45-5B(AS) (E)=
(C)=VIO45-5B(NZ) (F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172499-13750	SEAL, DUCT	1	1	1	1				
2	1	172A47-18340	BRACKET	1	1	1	1				
3	1	172A47-18351	BRACKET, VALVE	1	1	1	1				
4	1	172A47-18470	COVER ASSY	1	1	1	1				1
4-1	1	172A47-18471	COVER ASSY	1	1	1	1			S	1
	(A=M/#53166)	(B=M/#53166)	(C=M/#53166) (D=M/#53166)								
5	1	172A78-18500	COVER ASSY	1	1	1	1				2
5-1	1	172A78-18501	COVER ASSY	1	1	1	1			S	2
	(A=M/#53166)	(B=M/#53166)	(C=M/#53166) (D=M/#53166)								
6	1	172A47-18730	BRACKET ASSY	1	1	1	1				
7	1	172A47-18261	DUCT ASSY	1	1	1	1				
9	2	172519-61550	CUSHION, BONNET	1	1	1	1				
10	2	172A47-19330	SHEET, INSULATOR	1	1	1	1				
11	2	172A47-19340	SHEET, INSULATOR	1	1	1	1				
12	2	172A47-19350	SHEET, INSULATOR	1	1	1	1				
13	2	172A47-19360	SHEET, INSULATOR	1	1	1	1				
14	1	172519-63240	BOLT	7	7	7	7				
15	1	26013-100202	BOLT, M10X 20	2	2	2	2				
16	1	22137-080000	WASHER, 8	2	2	2	2				
17	1	172447-13550	MOUNT, PAD	3	3	3	3				
18	1	26051-080002	NUT, M8	6	6	6	6				
19	1	26013-100202	BOLT, M10X 20	3	3	3	3				
20	1	172A47-18600	DUCT ASSY	1	1	1	1				
22	2	172A47-19310	SHEET, INSULATOR	1	1	1	1				
23	2	172A47-19320	SHEET, INSULATOR	1	1	1	1				
24	2	172519-61550	CUSHION, BONNET	1	1	1	1				
25	1	26013-080252	BOLT, M8X 25	2	2	2	2				
26	1	172A78-18560	COVER	1	1	1	1				
27	1	172519-63240	BOLT	2	2	2	2				
28	1	26013-080202	BOLT, M8X 20	2	2	2	2			W	
	(A=M53001)	(B=M53001)	(C=M53001) (D=M53001)								

Remarks
(1)L1=No.4 : 83mm, No.4-1 : 93mm.
(2)L2=No.5 : 137mm, No.5-1 : 127mm.

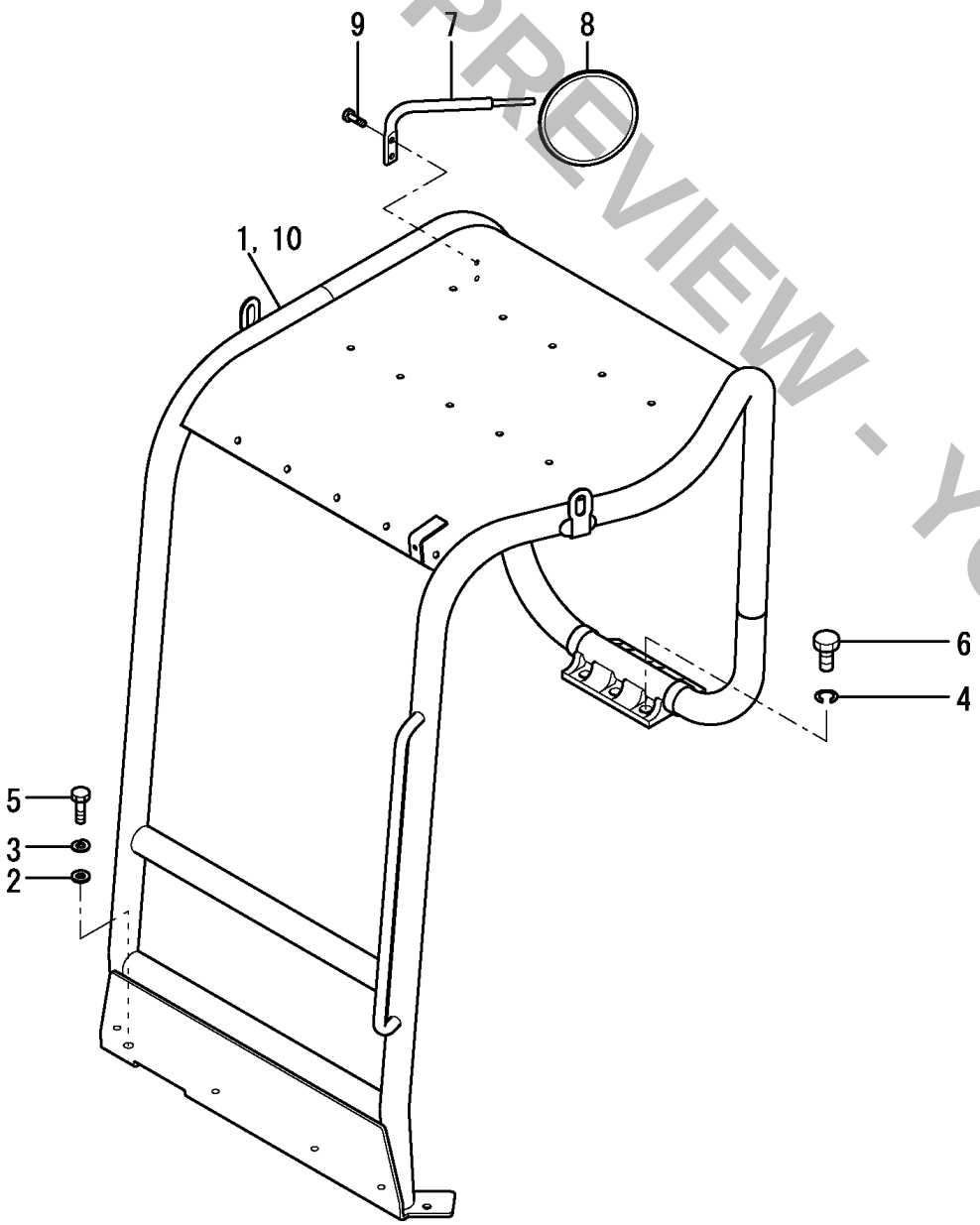
N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.41. CANOPY



(A)=VIO45-5B(US) (D)=VIO45-5B(SG)
(B)=VIO45-5B(AS) (E)=
(C)=VIO45-5B(NZ) (F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172467-66300-1	CANOPY ASSY		1	1	1				1
1-1	1	172467-66301-1	CANOPY ASSY, ROPS		1	1	1			F	1
		(B=M53198)	(C=M53198) (D=M53198)								
1A	1	172A47-03362	LABEL, LIFT Q US	1	1	1	1				2
1A-1	1	172A47-03363	LABEL,LIFT Q US	1	1	1	1			N	2
	(A=M53163)	(B=M53079)	(C=M53079) (D=M53079)								
1B	1	172437-03312	LABEL, SLOPE	1	1	1	1				2
1C	1	172437-03343	LABEL, TRANSPORT	1	1	1	1				2
1D	1	172437-03372	LABEL, NEUTRAL	1	1	1	1				2
1E	1	172437-03441	LABEL, ROPS	1	1	1	1				2
1F	1	172437-03451	LABEL, SEAT BELT	1	1	1	1				2
1G	1	172437-03601	LABEL, 2-WAY US	1	1	1					2
1H	1	172A47-03410	LABEL,4 WAY US				1				2
1I	1	172472-03141	LABEL, SUPPORT	1	1	1	1				2
2	1	172149-66550	WASHER	4	4	4	4				
3	1	22217-120000	WASHER, SPRING 12	4	4	4	4				
4	1	22217-160000	WASHER, SPRING 16	6	6	6	6				
5	1	26076-120402	BOLT, 10.912X 40	4	4	4	4				
6	1	26076-160402	BOLT, 10.916X 40	6	6	6	6				
7	1	172A25-68301-1	BRACKET, MIRROR	1	1	1	1				
8	1	172A25-68500	MIRROR, REARVIEW	1	1	1	1				
9	1	26013-100162	BOLT, M10X 16	2	2	2	2				
9-1	1	26013-100252	BOLT, M10X 25	2	2	2	2			N	
	(A=M53185)	(B=M53185)	(C=M53185) (D=M53185)								
10	1	172A47-67900	CANOPY ASSY	1							1

Remarks
(1)It supplies it with serial number label and puts follows label.
Attach the No.1A, 1B, 1C, 1D, 1E, 1F, 1G, 1H & 1I label to this part.
(2)Label is not illustrated.

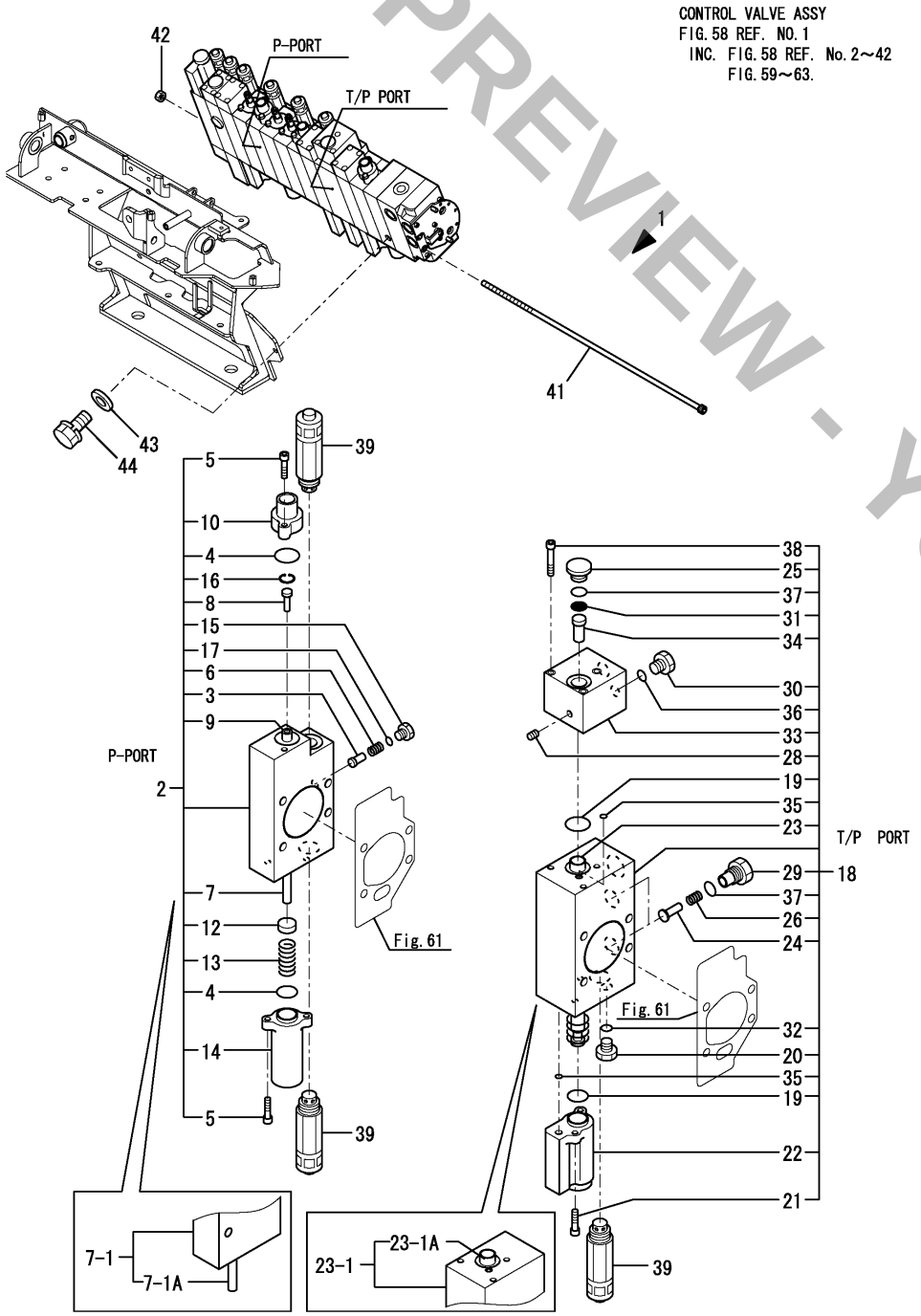
N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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Fig.58. CONTROL VALVE(1/6)(SG)

(A)=VIO45-5B(US)
(B)=VIO45-5B(AS)
(C)=VIO45-5B(NZ)
(D)=VIO45-5B(SG)
(E)=
(F)=



No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
34	3	172499-74960	PLUG				1				
35	3	24311-000060	O-RING, 1AP6.0				2				
36	3	24315-000080	O-RING, 1BP8.0				1				
37	3	24315-000110	O-RING, 1BP11.0				3				
38	3	26450-050452	BOLT, M5X 45				3				
39	2	172A47-75400	VALVE ASSY, RELIEF				3				
41	2	172A47-75450	BOLT				4				
42	2	26716-080002	NUT, M8				4				
43	1	22133-100000	WASHER, 10				3				
44	1	26013-100162	BOLT, M10X 16				3				

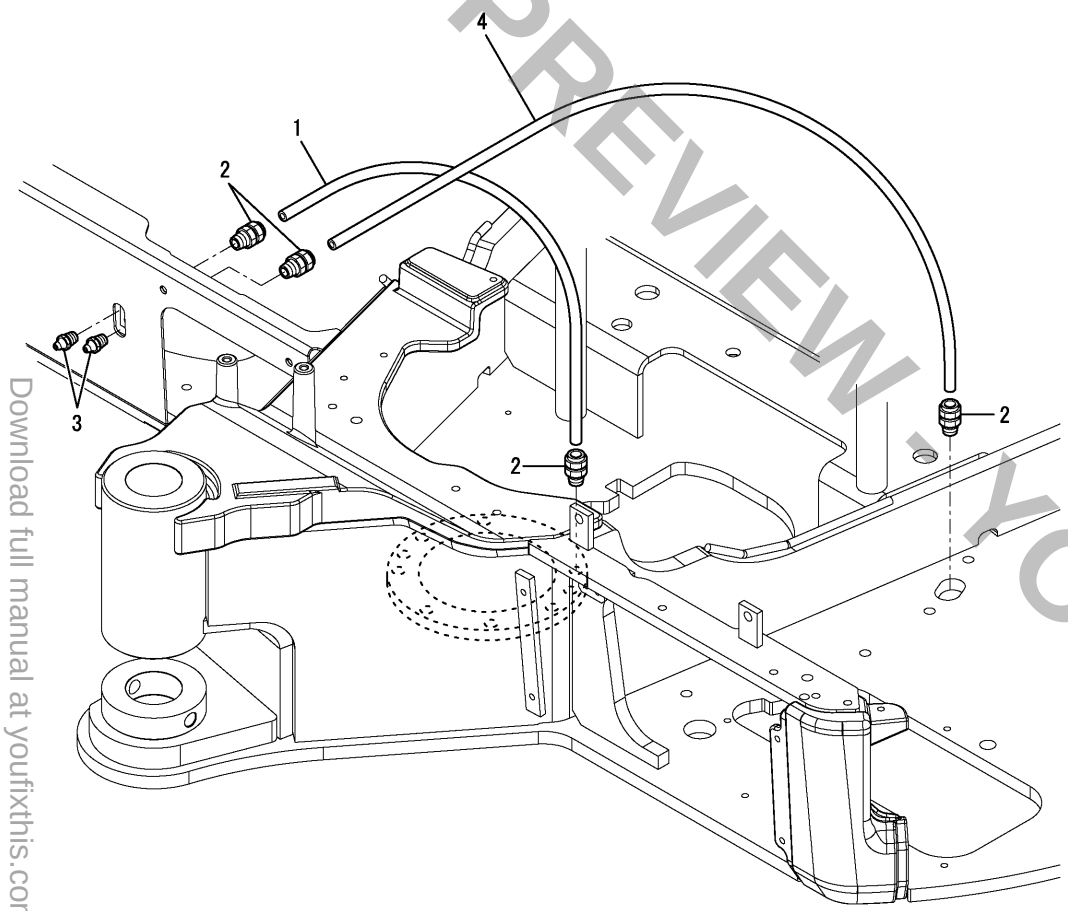
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Fig.79. GREASING



(A)=VIO45-5B(US)
(B)=VIO45-5B(AS)
(C)=VIO45-5B(NZ)
(D)=VIO45-5B(SG)
(E)=
(F)=

No.	Lev.	Parts No.	Description	Q'ty (A)	(B)	(C)	(D)	(E)	(F)	I	R
1	1	172A47-77800	HOSE	1	1	1	1				
2	1	172A47-77820	JOINT, GREASE	4	4	4	4				
3	1	24761-020000	NIPPLE, GREASE PT1/8	2	2	2	2				
4	1	172A47-77810	HOSE	1	1	1	1				

N:Old $\overset{\text{Yes}}{\underset{\text{No}}{\leftrightarrows}}$ New, Q:Old $\overset{\text{No}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, R:Old $\overset{\text{Yes}}{\underset{\text{Yes}}{\leftrightarrows}}$ New, S:Old $\overset{\text{No}}{\underset{\text{No}}{\leftrightarrows}}$ New, W:Add, Z:Discontinued, F:Interchangeable by set, K:Q'ty Change

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